

<div>S-TEC Corporation</div> <div>One S-TEC Way, Mineral Wells TX, 76067</div>	04108-DS-02
DATA SHEET FOR:	
01192-()-() & PM Programmer/Computer, System 55/55X/550	

REVISION HISTORY			
REV	DESCRIPTION	CHECKED	DATE
	For Previous Revision History see Revision Level W		
Y	Revised per ECO 17456	E. Harris	11/16/2006
AA	Revised per ECO 17543	T. Hudnell	11/19/2006
AB	Revised Per ECO 18124	E. Harris	6/13/07
AC	Revised Per ECO 18132	E.HARRIS	6/20/07
AD	Revised Per ECO 18693	T HUDNELL	3-6-08
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DRAWN	B. Austin	DATE	6/26/2002	DOCUMENT NO  04108-DS-02	
ENGINEER	B. Austin	DATE	7/11/2002		
APPROVED	R. Tesdal	DATE	7/12/2002		
FORM 86199 REV D		SIZE	A	SHEET 1 of 15	REV AH

UNIT P/N: 01192-12-11T		UNIT S/N: 5377	UNIT HEADING CONFIGURATION: N50360A		DATE: 1 May 19
QUALIFICATION TEST	ENGINEER:	ACCEPTED: REJECTED:			
ACCEPTANCE TEST	TECHNICIAN: [redacted]	TESTER P/N: 9571-3	TESTER S/N: 004	CAL DUE DATE: March 2020	ACCEPTED:
REDUNDANT TEST	TECHNICIAN:	TESTER P/N: 9571-3	TESTER S/N:	CAL DUE DATE:	ACCEPTED:

Notes:

1. This document serves three purposes. It may be used for a Qualification Test, Acceptance Test, or Redundant Test. When conducting a Qualification Test, fill in the blocks above for Qualification Test and leave the blocks for Acceptance Test and Redundant Test blank. When conducting an Acceptance Test, fill in the blocks above for Acceptance Test and leave the blocks for Qualification Test and Redundant Test blank. When conducting a Redundant Test, fill in the blocks above for Redundant Test and leave the blocks for Qualification Test and Acceptance Test blank.
2. Record all numerical data in space provided. If the numerical data is out of tolerance, mark an F for FAIL after the numerical entry. Where numerical data is not required to be recorded, mark a P for PASS or F for FAIL. Where no data is required to be recorded, mark NA for NOT APPLICABLE.

04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.2.1(b)	The following occur in sequential order on unit display:		
	1) All annunciations appear as shown in Fig. 2-1, and then extinguish.	P	
	2) Software revision number appears at extreme right, and then extinguishes (System 55X/550 only).	P	
	3) Display goes completely blank.	P	
2.2.1(c)	Mode selector switches and display are backlit.	P	
2.2.2(c)	The following occur in sequential order on unit display:		
	1) All annunciations appear as shown in Fig. 2-1, and then extinguish.	P	
	2) Software revision number appears at extreme right, and then extinguishes (System 55X/550 only).	P	
	3) Display goes completely blank, after which only RDY annunciation re-appears.	P	
2.2.2(d)	Record software revision number (System 55X/550 only).	6	
<div>HDG<sup>R<sub>DV</sub></sup> NAV<sup>C<sub>WS</sub></sup> APR<sup>F<sub>A<sub>L</sub>S</sub></sup> REV TRIM <math>\nabla</math> ALT GS VS <math>\div</math> 18</div> <div>System 55</div> <div>HDG<sup>R<sub>DV</sub></sup> NAV<sup>C<sub>WS</sub></sup> APR<sup>F<sub>A<sub>L</sub>S</sub></sup> REV TRIM <math>\nabla</math> ALT GS VS <math>\div</math> 28</div> <div>System 55X</div> <div>HDG<sup>R<sub>DV</sub></sup> NAV<sup>C<sub>WS</sub></sup> APR<sup>F<sub>A<sub>L</sub>S</sub></sup> REV TRIM <math>\nabla</math> ALT GS VS <math>\div</math> 28</div> <div>System 550</div> <div>Fig. 2.1. Unit Annunciations</div>			
2.2.2(e)	The following occur in sequential order on Tester's 01188 ANNUNCIATOR:		

04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
	1) All annunciations except IAS appear as shown in Fig. 2-2, and then extinguish.	P	
	2) Display goes completely blank, after which only RDY annunciation re-appears.	P	
			
Fig. 2-2. Tester Annunciations			
2.3.1(a)	Unit display remains unchanged.	P	
2.3.1(b)	Unit display remains unchanged.	P	
2.3.2(a)	The following occur:		
	1) Only HDG annunciation appears on unit display.	P	
	2) ROLL SERVO SOL lamp is illuminated on Tester.	P	
2.3.2(b)	The following occur:		
	1) Only NAV annunciation appears on unit display.	P	
	2) ROLL SERVO SOL lamp is illuminated on Tester.	P	
2.3.2(c)	The following occur:		
	1) Only REV annunciation appears on unit display.	P	
	2) ROLL SERVO SOL lamp is illuminated on Tester.	P	
2.3.2(d)	The following occur:		
	1) Only NAV and APR annunciations appear on unit display.	P	
	2) ROLL SERVO SOL lamp is illuminated on Tester.	P	
2.3.3(a)	The following occur:		
	1) ALT annunciation appears on unit display.	P	
	2) PITCH SERVO SOL lamp is illuminated on Tester.	P	
2.3.3(b)	The following occur:		
	1) VS annunciation appears on unit display.	P	
	2) 0 ±1 (VS x 100) annunciation appears on unit display.	P	
	3) ALT annunciation is extinguished on unit display.	P	
	4) PITCH SERVO SOL lamp is illuminated on Tester.	P	
2.4(a)	The following occur:		



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
	1) Audible alert sounds.	P	
	2) Unit display remains unchanged.	P	
	3) ROLL SERVO SOL and PITCH SERVO SOL lamps are extinguished on Tester.	P	
	4) FD FLAG lamp is illuminated on Tester.	100% P	
2.4(b)	The following occur:		
	1) Unit display remains unchanged.	P	
	2) ROLL SERVO SOL and PITCH SERVO SOL lamps are illuminated on Tester.	P	
	3) FD FLAG lamp is extinguished on Tester.	P	
2.5(b)	The following occur:		
	1) Audible alert sounds.	P	
	2) Unit display goes completely blank.	P	
	3) ROLL SERVO SOL and PITCH SERVO SOL lamps are extinguished on Tester.	P	
2.6.1(f)	ROLL SERVO output from Tester is $0 \pm 0.10$ VDC.	.095	
2.6.2(b)	RATE GYRO output on Tester is following voltage:	.908	
2.6.2(d)	RATE GYRO output on Tester is following voltage:	-1.903	
2.6.3.1(f)	The following occur:		
	1) ROLL SERVO output from Tester is $0 \pm 0.10$ VDC.	.087	
	2) ROLL STR SIG output from Tester is $0 \pm 20$ mVDC.	.088	
2.6.3.2(a)	GPSS ENBL lamp is illuminated on Tester.	P	
2.6.3.2(c)	The following occur:		
	1) NAV and GPSS annunciations flash on unit display.	P	
	2) FAIL annunciation appears on unit display.	P	
	3) ROLL SERVO SOL lamp is illuminated on Tester.	P	
2.6.3.2(d)	ROLL SERVO output from Tester is $0 \pm 0.10$ VDC.	.043	
2.6.3.2(e)	The following occur:		
	1) NAV and GPSS annunciations stop flashing but remain on unit display.	P	
	2) FAIL annunciation is extinguished on unit display.	P	
	3) ROLL SERVO output from Tester is $0 \pm 0.50$ VDC	1043	
2.6.4(b)	RATE GYRO output from Tester is following voltage:	-1.050	
	AG/AE and above ROLL STR SIG output 0.000 $\pm 0.025$ VDC	1005	
2.6.4(d)	RATE GYRO output from Tester is following voltage:	1.013	
	AG/AE and above ROLL STR SIG output 0.000 $\pm 0.025$ VDC	-1.007	



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.6.4(e)	The following occur:		
	1) NAV and GPSS annunciators flash on unit display.	P	
	2) FAIL annunciation appears on unit display.	P	
	3) ROLL SERVO SOL lamp is illuminated on Tester.	P	
	4) GPSS ENBL lamp is extinguished on Tester.		
2.6.5(d)	The following occur:		
	1) ROLL SERVO output from Tester is ROLL SERVO VOLTAGE shown in Table 2-4.	-9.49	
	2) ROLL STR SIG output from Tester is ROLL STEERING VOLTAGE shown in either Table 2-5a or 2-5b.	.425	
2.6.5(e)	The following occur:		
	1) ROLL SERVO output from Tester is ROLL SERVO VOLTAGE shown in Table 2-4.	10.34	
	2) ROLL STR SIG output from Tester is ROLL STEERING VOLTAGE shown in either Table 2-5a or 2-5b.	-1.472	
2.6.6.1(f)	RATE GYRO output from Tester is following voltage:	.891	
2.6.6.1(j)	RATE GYRO output from Tester is following voltage:	-1.544	
2.6.6.2(f)	RATE GYRO output from Tester is TURN RATE VOLTAGE shown in Table 2-6.	1.224 1 min/14	.372
2.6.6.2(h)	RATE GYRO output from Tester is TURN RATE VOLTAGE shown in Table 2-6.	1.266 1 min/14	-1.418
2.6.6.3(f)	RATE GYRO output from Tester is TURN RATE VOLTAGE shown in Table 2-7.	.224	
2.6.6.3(h)	RATE GYRO output from Tester is TURN RATE VOLTAGE shown in Table 2-7.	-1.266	
2.6.7(e)	Record ROLL SERVO output voltage from Tester.	2.4	
2.6.7(g)	Record ROLL SERVO output voltage from Tester once it has stabilized. Voltage in step g is greater than that in step e.	2.9 P	
2.6.7(m)	Record ROLL SERVO output voltage from Tester.	-3.2	
2.6.7(o)	Record ROLL SERVO output voltage from Tester once it has stabilized. Voltage in step o is more negative than that in step m.	-3.3 P	
2.6.8.1(g)	HDG BUG/CRS POINTER switch is set to within RT 45° ±3° HEX CODE RANGE shown in Table 2-8.	P	
2.6.8.1(l)	HDG BUG/CRS POINTER switch is set to within LT 45° ±3° HEX CODE RANGE shown in Table 2-8.	P	
2.6.8.2.1(g)	HDG BUG/CRS POINTER switch is set to within LT 45° ±3° HEX CODE RANGE shown in Table 2-9.	N/A	



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.6.8.2.1(l)	HDG BUG/CRS POINTER switch is set to within RT $45^{\circ} \pm 3^{\circ}$ HEX CODE RANGE shown in Table 2-9.	N/A	
2.6.8.2.2(g)	HDG BUG/CRS POINTER switch is set to within RT $45^{\circ} \pm 3^{\circ}$ HEX CODE RANGE shown in Table 2-9.	P	
2.6.8.2.2(l)	HDG BUG/CRS POINTER switch is set to within LT $45^{\circ} \pm 3^{\circ}$ HEX CODE RANGE shown in Table 2-9.	P	
2.6.8.3.1(d)	HDG and NAV annunciations both appear on unit display.	P	
2.6.8.3.1(e)	LT-RT output from Tester is greater than 0.120 VDC (> 80% RT RADIO).	P	
2.6.8.3.1(f)	LT-RT output from Tester is $30.0 \pm 7.50$ mVDC (20% $\pm 5\%$ RT RADIO). Version 6 SW and below $22.5 \pm 7.5$ mVDC (15% $\pm 5\%$ RT Radio)	20	
2.6.8.3.1(i)	HDG and NAV annunciations both appear on unit display.		
2.6.8.3.1(j)	LT-RT output from Tester is more negative than -0.120 VDC (> 80% LT RADIO).	P	
2.6.8.3.1(k)	LT-RT output from Tester is $-30.0 \pm 7.50$ mVDC (20% $\pm 5\%$ LT RADIO). Version 6 SW and below $-22.5 \pm 7.5$ mVDC (15% $\pm 5\%$ LT Radio)	20	
2.6.8.3.2.1(e)	HDG and REV annunciations both appear on unit display.	N/A	
2.6.8.3.2.1(f)	LT-RT output from Tester is more negative than -0.120 VDC (> 80% RT RADIO).		
2.6.8.3.2.1(i)	HDG and REV annunciations both appear on unit display.		
2.6.8.3.2.1(j)	LT-RT output from Tester is greater than 0.120 VDC (> 80% LT RADIO).		
2.6.8.3.2.2(e)	HDG and REV annunciations both appear on unit display.	P	
2.6.8.3.2.2(f)	LT-RT output from Tester is greater than 0.120 VDC (> 80% RT RADIO).	P	
2.6.8.3.2.2 (i)	HDG and REV annunciations both appear on unit display.	P	
2.6.8.3.2.2 (j)	LT-RT output from Tester is more negative than -0.120 VDC (> 80% LT RADIO).	P	
2.6.8.3.3(e)	LT-RT output from Tester is $30.0 \pm 7.50$ mVDC (20% $\pm 5\%$ RT Radio).	25	
2.6.8.3.3(i)	LT-RT output from Tester is $-30.0 \pm 7.50$ mVDC (20% $\pm 5\%$ LT Radio).	-25	
2.6.9.1(d)	The following occur in sequential order on Tester's 01188 ANNUNCIATOR:		
	1) CAP annunciation instantly appears.	P	
	2) SOFT annunciation appears after $15 \pm 5$ seconds.	15	
	3) CAP annunciation is extinguished after $75 \pm 10$ seconds.	75	

04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.6.9.1(e)	The following occur:		
	1) NAV annunciation flashes on unit display.	P	
	2) CAP annunciation appears on Tester's 01188 ANNUNCIATOR after $60 \pm 10$ seconds.	60	
2.6.9.2(d)	SOFT annunciation instantly appears on Tester's 01188 ANNUNCIATOR.	P	
2.6.10(a)	The following occur:		
	1) FAIL annunciation appears on unit display.	P	
	2) NAV FLAG output on Tester is $200 \pm 20$ mVDC.	204	
2.6.10(b)	The following occur on unit display:		
	1) NAV annunciation stops flashing but remains.	P	
	2) FAIL annunciation is extinguished.	P	
2.6.11.1(a)	The following occur:		
	1) Only NAV and APR annunciations appear on unit display.	P	
	2) Only NAV, APR, CAP and SOFT annunciations appear on Tester's 01188 ANNUNCIATOR.	P	
2.6.11.1(b)	ROLL SERVO output from Tester is $0 \pm 0.10$ VDC.	0	
2.6.11.2(c)	The following occur:		
	1) NAV and GPSS annunciations flash on unit display.	P	
	2) FAIL annunciation appears on unit display.	P	
2.6.11.2(d)	ROLL SERVO output from Tester is $0 \pm 0.10$ VDC.	0	
2.6.12(a)	The following occur in sequential order:		
	1) ROLL SERVO SOL lamp is instantly extinguished on Tester.	P	
	2) Audible alert sounds and RDY annunciation flashes on unit display, while all other annunciations are extinguished.	P	
	3) RDY annunciation stops flashing but remains on unit display.	P	
2.7.1.1(c)	After $15 \pm 5$ seconds, VS annunciation flashes on unit display.	14	
2.7.1.1(d)	VS annunciation stops flashing but remains on unit display.	P	
2.7.1.2(a)	Each CW detent increases rate of climb by +1 (VS x 100) up to +16 (System 55/55X) or +30 (System 550 and 01192-(-)-70 and 01192-(-)-76), as displayed on unit.	P	
2.7.1.2(e)	Each CCW detent increases rate of descent by -1 (VS x 100) up to -16 (System 55/55X) or -30 (System 550 and 01192-(-)-70 and 01192-(-)-76), as displayed on unit.	P	
2.7.1.3(c)	$-12 \pm 1$ (VS x 100) annunciation appears on unit display.	-11	



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.7.1.3(e)	+12 ±1 (VS x 100) annunciation appears on unit display.	12	
2.7.1.3(f)	-12 ±1 (VS x 100) annunciation appears on unit display.	-11	
2.7.1.3(g)	+12 ±1 (VS x 100) annunciation appears on unit display.	12	
2.7.2.1(d)	PITCH SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0).	P	
2.7.2.1(e)	PITCH SERVO output from Tester is following voltage:	-1.411	
	Unit Rating PITCH SERVO Output		
	14 VDC 0 ±1.50 VDC		
	28 VDC 0 ±3.00 VDC		
2.7.2.1(h)	PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0).	P	
2.7.2.1(i)	PITCH SERVO output from Tester is following voltage:	-1.207	
	Unit Rating PITCH SERVO		
	14 VDC 0 ±1.50 VDC		
	28 VDC 0 ±3.00 VDC		
2.7.2.2(a)	PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0), and then slowly decays back towards 0.	P	
2.7.2.2(d)	PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0), and then slowly decays back towards 0.	P	
2.7.3.1(h)	The following occur:		
	1) APR annunciation instantly appears on unit display.	P	
	2) GS annunciation appears on unit display after the following period.	.8	
	Unit Mod Code Period		
	Lower than AC/AC 10 ±0.50 seconds		
	AC/AC or Higher 1 ±0.50 seconds		
2.7.3.2(a)	UP-DN output from Tester is 7.5 mVDC ±7.50 (5% ±5% UP RADIO).	.004	
2.7.3.2(d)	1) PITCH SERVO DC VOLTS meter on Tester deflects DN (left from center 0).	P	
	2) GS annunciation flashes on unit display.	P	
2.7.3.2(e)	UP-DN output from Tester is -75.0 ±7.50 mVDC (50% ±5% DN RADIO).	-74	
2.7.3.2(f)	The following occur:		
	1) PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0).	P	
	2) GS annunciation flashes on unit display.	P	
2.7.3.2(g)	UP-DN output from tester is 75.0 ±7.50 mVDC (50% ±5% UP RADIO).	78	
2.7.3.3(a)	The following occur:		



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
	1) FAIL annunciation appears on unit display.	P	
	2) GS FLAG output on Tester is 200 ±20 mVDC.	203	
2.7.3.3(b)	The following occur:		
	1) GS annunciation stops flashing but remains.	P	
	2) FAIL annunciation is extinguished.	P	
2.7.3.4(a)	The following occur:		
	1) ALT and NAV annunciations appear on unit display.	P	
	2) APR and GS annunciations are extinguished on unit display.	P	
2.7.3.4(b)	The following occur:		
	1) APR annunciation instantly appears on unit display.	P	
	2) GS annunciation appears on unit display after the following period:	.8	
	Unit Mod Code      Period		
	Lower than AC/AC      10 ±0.50 seconds		
	AC/AC or higher      1 ±0.50 seconds		
2.7.3.4(c)	GS annunciation is extinguished on unit display.	P	
2.7.3.4(d)	GS annunciation instantly appears on unit display.	P	
2.7.3.5(a)	The following occur:		
	1) GS annunciation flashes on unit display.	P	
	2) DSBL annunciation on Tester's 01188 Annunciator.	P	
2.7.3.5(b)	The following occur:		
	1) GS annunciation stops flashing but remains on unit display.	P	
	2) DSBL annunciation is extinguished on Tester's 01188 Annunciator.	P	
2.7.4(b)	PITCH STR SIG output is 0 ±0.005 VDC.	0	
2.7.4(c)	The following occur:		
	1) PITCH SERVO output from Tester is PITCH SERVO VOLTAGE shown in Table 2-14 (System 55) or Table 2-15 (System 55X/550).	-16.7	
	2) PITCH STR SIG output from Tester is PITCH STEERING VOLTAGE shown in Table 2-16 (System 55), or either Table 2-17a or Table 2-17b (System 55X/550).	.998	
2.7.4(d)	The following occur:		
	1) PITCH SERVO output from Tester is PITCH SERVO VOLTAGE shown in Table 2-14 (System 55) or Table 2-15 (System 55X/550).	16.7	
	2) PITCH STR SIG output from Tester is PITCH STEERING VOLTAGE shown in Table 2-16 (System 55), or either Table 2-17a or Table 2-17b (System 55X/550).	-1.015	
2.7.5.1(f)	PITCH SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0).	P	
2.7.5.1(g)	PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0).	P	



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.7.5.2(a)	PITCH SERVO SOL lamp remains illuminated on Tester.	P	
2.7.5.2(b)	PITCH SERVO SOL lamp is extinguished on Tester.	P	
2.7.5.3(a)	PITCH SERVO SOL lamp remains illuminated on Tester.	N/A	
2.7.5.3(b)	PITCH SERVO SOL lamp remains illuminated on Tester.	P	
2.7.6.1(c)	Unit display remains unchanged.	P	
2.7.6.1(e)	Unit display remains unchanged.	P	
2.7.6.2(b)	The following occur:		
	1) Audible alert sounds for <2 seconds (System 55/55X) or 5 ±1 seconds (System 550).	P	
	2) ROLL SERVO SOL and PITCH SERVO SOL lamps are extinguished on Tester.	P	
	3) TRIM SERVO SOL lamp is extinguished on Tester [01192-0-0] T & TF units only].	P	
2.7.6.2(c)	The following occur:		
	1) ROLL SERVO SOL and PITCH SERVO SOL lamps are illuminated on Tester.	P	
	2) TRIM SERVO SOL lamp is illuminated on Tester [01192-0-0] T & TF units only].	P	
	3) CWS and VS annunciations appear on unit display.	P	
	4) 0 ±1 (VS x 100) annunciation appears on unit display.	0	
2.7.6.2(d)	Modifier knob 2 clicks. Unit's 1 Hz pulser is functional.	P	
2.7.6.3(c)	RATE GYRO output from Tester is following voltage:	+.901	
2.7.6.3(f)	RATE GYRO output from Tester is following voltage:	-.942	
2.7.6.4(b)	The following occur:		
	1) PITCH SERVO output from Tester is 0 ±5.0 VDC	-.392	
	2) 0 ±1 (VS x 100) annunciation appears on display.	0	
2.7.6.4(d)	The following occur:		
	1) PITCH SERVO output from Tester is 0 ±5.0 VDC.	-1.24	
	2) 0 ±1 (VS x 100) annunciation appears on unit display.	-1	
2.7.6.5(h)	The following occur:		
	1) ROLL SERVO output from Tester is 0 ±5.0 VDC.	3.12	
	2) PITCH SERVO output from Tester is 0 ±5.0 VDC.	-1.18	
	3) 0 ±1 (VS x 100) annunciation appears on unit display.	-1	
2.7.7.1.1(a)	After a slight delay, PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0) for 1.8 ±0.30 seconds, and then returns to its quiescent state near center 0.	1.82	N/A
2.7.7.1.1(b)	With no delay, PITCH SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0) for 1.8 ±0.30 seconds, and then returns to its quiescent state near center 0.	1.8	1



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.7.7.1.2(a)	With no delay, PITCH SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0) for $2.9 \pm 0.40$ seconds, and then returns to its quiescent state near center 0. For Dash 78 deflects $2.0 \pm 0.4$ seconds	2.9	
2.7.7.1.2(b)	With no delay, PITCH SERVO DC VOLTS meter needle deflects UP (left from center 0) for $2.9 \pm 0.40$ seconds, and then returns to its quiescent state near center 0. For Dash 78 deflects $2.0 \pm 0.4$ seconds	2.9	
2.7.7.2(a)	With no delay, TRIM SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0) for $6.0 \pm 1.0$ seconds, and then returns to its quiescent state near center 0. <b>Note: For 01192-()-() TF4, needle deflects DN for <math>2.5 \pm 1.0</math> seconds.</b>	N/A	
2.7.7.2(b)	With no delay, TRIM SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0) for $6.0 \pm 1.0$ seconds, and then returns to its quiescent state near center 0. <b>Note: For 01192-()-()TF4, needle deflects UP for <math>2.5 \pm 1.0</math> seconds</b>		
2.7.7.2(c)	Trim servo drives in the UP direction to saturation.		
2.7.7.2(d)	Trim servo immediately drives DOWN with no noticeable hesitation, then returns to full UP drive.		
2.7.7.2(e)	Trim servo solenoid is still engaged		
2.7.8.1(b)	The following occur: 1) After $3.0 \pm 0.50$ seconds, TRIM $\uparrow$ annunciation appears on unit display and audible alert sounds. 2) After $7.0 \pm 1.0$ seconds, TRIM $\uparrow$ annunciation flashes and audible alert ceases.	3 7	
2.7.8.1(c)	TRIM $\uparrow$ annunciation is extinguished on unit display.	P	
2.7.8.1(d)	The following occur: 1) After $3.0 \pm 0.50$ seconds, TRIM $\downarrow$ annunciation appears on unit display and audible alert sounds. 2) After $7.0 \pm 1.0$ seconds, TRIM $\downarrow$ annunciation flashes and audible alert ceases.	3 7	
2.7.8.1(e)	TRIM $\downarrow$ annunciation is extinguished on unit display. <b>Note: 2.7.8.2 (a)(c)(d)(e)(f) only apply to 01192-()-() T &amp; TF units.</b>	P	
2.7.8.2(a)	TRIM SERVO SOL lamp is illuminated on Tester.	P	
2.7.8.2(c)	The following occur: 1) TRIM SERVO DC VOLTS meter needle on Tester slowly ramps UP (right from center 0). 2) After $3.0 \pm 0.50$ seconds (14 VDC units) or $2.0 \pm 0.50$ seconds (28 VDC units), TRIM $\uparrow$ annunciation appears on unit display. 3) After $7.0 \pm 1.0$ seconds, TRIM $\uparrow$ annunciation flashes	P 2 7	

04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
	4) After $10 \pm 1.5$ seconds, TRIM SERVO output from Tester reaches saturation voltage of $12 \pm 1.0$ VDC (14 VDC units) or $25 \pm 2.0$ VDC (28 VDC units). <b>Note: For 01192-()-()T3 units, use the following instead:</b> After $2.2 \pm 0.5$ seconds, TRIM SERVO output from Tester reaches saturation voltage of $10 \pm 1.0$ VDC (14 VDC units) or $22 \pm 2.0$ VDC (28 VDC units).	25.7	
2.7.8.2(d)	The following occur:		
	1) TRIM ↑ annunciation is extinguished on unit display.	P	
	2) TRIM SERVO DC VOLTS meter needle on Tester returns to its quiescent state near center 0.	P	
2.7.8.2(e)	The following occur:		
	1) TRIM SERVO DC VOLTS meter needle on Tester slowly ramps DN (left from center 0).	P	
	2) After $3.0 \pm 0.50$ seconds (14 VDC units) or $2.0 \pm 0.50$ seconds (28 VDC units), TRIM ↓ annunciation appears on unit display.	2	
	3) After $7.0 \pm 1.0$ seconds, TRIM ↓ annunciation flashes.	7	
	4) After $10 \pm 1.5$ seconds, TRIM SERVO output from Tester reaches saturation voltage of $-12 \pm 1.0$ VDC (14 VDC units) or $-25 \pm 2.0$ VDC (28 VDC units). <b>Note: For 01192-()-()T3 units, use the following instead:</b> After $2.2 \pm 0.5$ seconds, TRIM SERVO output from Tester reaches saturation voltage of $-10 \pm 1.0$ VDC (14 VDC units) or $-22 \pm 2.0$ VDC (28 VDC units).	-25.7	
2.7.8.2(f)	The following occur:		
	1) TRIM ↓ annunciation is extinguished on unit display.	P	
	2) TRIM SERVO DC VOLTS meter needle on Tester returns to its quiescent state near center 0.	P	
	<b>Note: 2.7.8.3 (c)(d)(e)(f)(i)(j) only apply to 01192-()-() T &amp; TF units.</b>		
2.7.8.3(c)	The following occur:		
	1) TRIM SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0).	P	
	2) TRIM SERVO SOL lamp is illuminated on Tester. <b>Note: Not applicable to 01192-()-() T2 &amp; T3 units.</b>	P	
	3) TRIM annunciation flashes on unit display. <b>Note: Not applicable to 01192-()-() T2 &amp; T3 units.</b>	P	
	4) TRIM SERVO output from Tester is $12 \pm 1.0$ VDC (14 VDC units) or $25 \pm 2.0$ VDC (28 VDC units)	25.7	
2.7.8.3(d)	The following occur:		
	1) TRIM SERVO DC VOLTS meter needle on Tester returns to its quiescent state near center 0.	P	
	2) TRIM SERVO SOL lamp is extinguished on Tester.	P	
	3) TRIM annunciation is extinguished on unit display.	P	
	4) TRIM SERVO output from Tester is $0 \pm 1.0$ VDC.	0	
2.7.8.3(e)	The following occur:		
	1) TRIM SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0).	P	
	2) TRIM SERVO SOL lamp is illuminated on Tester. <b>Note: Not applicable to 01192-()-() T2 &amp; T3 units.</b>	P	



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
	3) TRIM annunciation flashes on unit display. <b>Note: Not applicable to 01192-()-() T2 &amp; T3 units.</b>	P	
	4) TRIM SERVO output from Tester is $-12 \pm 1.0$ VDC (14 VDC units) or $-25 \pm 2.0$ VDC (28 VDC units).	-25.7	
2.7.8.3(f)	The following occur:		
	1) TRIM SERVO DC VOLTS meter needle on Tester returns to its quiescent state near center 0.	P	
	2) TRIM SERVO SOL lamp is extinguished on Tester.	P	
	3) TRIM annunciation is extinguished on unit display.	P	
	4) TRIM SERVO output from Tester is $0 \pm 1.0$ VDC.	0	
2.7.8.3(i)	The following occur:		
	1) Audible alert sounds, while RDY and TRIM annunciations flash on unit display. <b>Note: Not applicable to 01192-()-() T2 &amp; T3 units.</b>	P	
	2) After $5 \pm 1$ seconds, audible alert ceases and RDY annunciation stops flashing but remains.	P	
	3) TRIM annunciation continues flashing on unit display. <b>Note: Not applicable to 01192-()-() T2 &amp; T3 units.</b>	P	
	4) All other annunciations are extinguished on unit display.	P	
	5) ROLL SERVO SOL and PITCH SERVO SOL lamps are extinguished on Tester.	P	
2.7.8.3(j)	The following occur:		
	1) TRIM SERVO SOL lamp is extinguished on Tester.	P	
	2) TRIM annunciation is extinguished on unit display.	P	
2.7.8.3(k)	The following occur:		
	1) TRIM SERVO DC VOLTS meter needle on Tester remains at the zero reading, and TRIM SERVO SOL lamp remains off.	P	
2.7.9(d)	The following occur:		
	1) ALT and VS annunciations simultaneously appear on unit display.	P	
	2) Vertical speed annunciation (VS x 100) does not appear on unit display.	P	
2.7.9(e)	PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0).	P	
2.7.9(f)	PITCH SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0).	P	
2.7.9(g)	VS annunciation is extinguished on unit display.	P	
2.7.9(h)	PITCH SERVO DC VOLTS meter needle on Tester deflects UP (right from center 0).	P	
2.7.9(i)	PITCH SERVO DC VOLTS meter needle on Tester deflects DN (left from center 0).	P	
2.7.9(l)	The following occur:		
	1) VS annunciation appears on unit display.	P	
	2) $0 \pm 1$ (VS x 100) annunciation appears on unit display.	0	

04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
	3) ALT annunciation is extinguished on unit display. <b>Note: Steps q, r and v only apply to units with mod code AC/AC or higher.</b>	P	
2.7.9(q)	The following occur in sequential order on Altitude Selector/Alerter display:		
	1) All numerical segments appear as shown in Fig. 2-3a.	P	
	2) Only middle numerical segments appear as shown in Fig. 2-3b.	P	
2.7.9(r)	10,000 (ft of altitude) appears on Altitude Selector/Alerter display.	P	
2.7.9(v)	The following occur:		
	1) Only middle numeric segments appear on Altitude Selector/Alerter display.	P	
	2) ALT annunciation is extinguished on unit display.	P	



Fig. 2-3a. Self-Test Annunciations

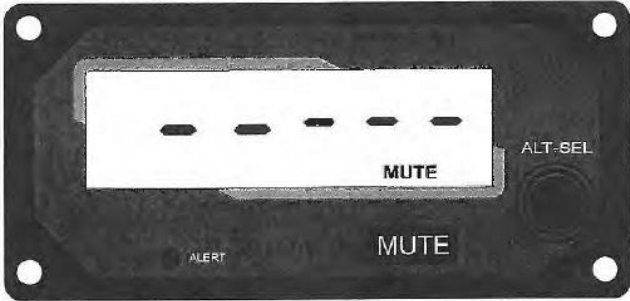


Fig. 2-3b. Post Self-Test Annunciations

Fig. 2-3. Altitude Selector/Alerter Annunciations

2.7.10(a)	The following occur:		
	1) ROLL SERVO SOL and PITCH SERVO SOL lamps are instantly extinguished on Tester.		
	2) TRIM SERVO SOL lamp is instantly extinguished on Tester <i>[01192-()-) T &amp; TF units only]</i> .		
	3) Audible alert sounds and RDY annunciation flashes on unit displays for 5 ±1 seconds, while all other annunciations are extinguished.		
	4) RDY annunciation stops flashing but remains on unit display.		



04108-TP-02 SECTION	REQUIREMENT	ACCEPT. RESULTS	REDUNT. RESULTS
2.7.10(b)	ROLL SERVO output from Tester remains at $0 \pm 2.0$ VDC.	<del>1.189</del> -1.189	-1.136
2.7.10(c)	PITCH SERVO output from Tester remains at $0 \pm 2.0$ VDC.	.189	
2.7.11(b)	The Following occur: 1) Label 270 is transmitted from the Autopilot Computer. (SW 7 and higher only) 2) Label 270 SSM is 11. (SW 7 and higher only)	N/A	
2.7.11(c)	Label 270 value changes momentarily with each detent then returns to previous value. (SW 7 and higher only)		
2.7.11(d)	Label 270 value changes momentarily with each detent then returns to previous value. (SW 7 and higher only)		