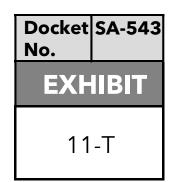
NATIONAL TRANSPORTATION SAFETY BOARD Investigative Hearing Alaska Airlines Flight 1282 Boeing 737-9, N704AL Left Mid Exit Door Plug Separation in Portland, OR

January 5, 2024

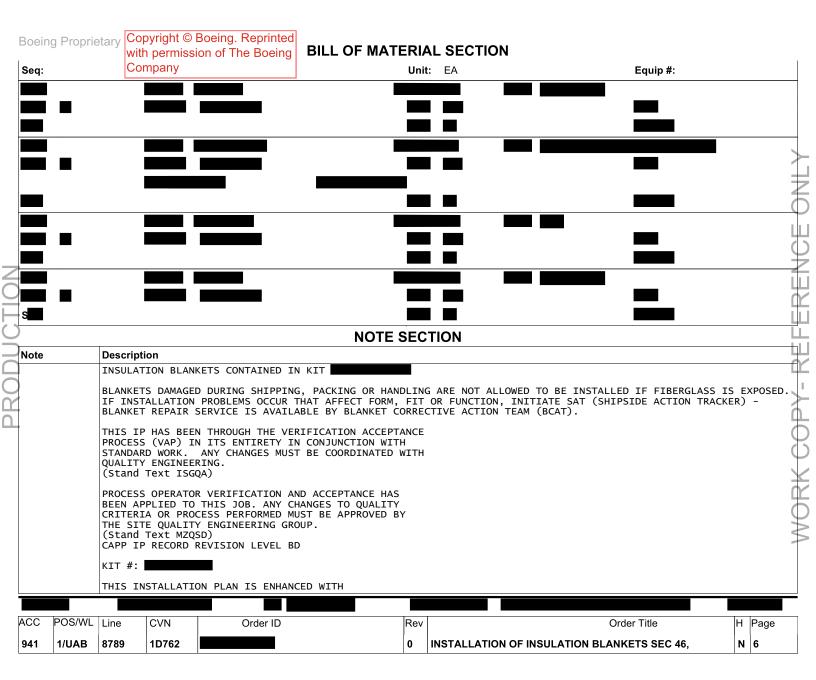


## **Boeing Installation Plan**

## INSTALLATION OF INSULATION BLANKETS SEC 46 - RIGHT

(4 Pages)

NTSB Investigation No. DCA24MA063



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Oper	Step	Narrative	Ex	Shop Accept	QA Accept	Mfg Graphics
6	1	MFG CONFORM - NOTICE - THIS IP HAS CONFORMANCE OPERATION(S) ASSIGNED. WHEN STAMPING THIS IP COMPLETE, MANUFACTURING IS CONFORMING THE AIRPLANE TO APPROVED DESIGN. (Stand Text MAQSH)	NO	09/01/2023 Shop Accpt	XXXXXX	
		APPLY SHOP ACCEPTANCE 09/01/2023 11:08				
10	1	GRAPHIC-ID : COMPLETE-IP-	No	09/01/2023	XXXXXX	
1		*GRAPHIC ID: COMPLETE-IP-		Shop Accpt		
		PURPOSE: INSTALLATION OF INSULATION BLANKETS SEC 46, RH SIDEWALL UPPER LOBE, STA 727-887				
		SEE GRAPHIC FOR COMPLETED JOB				
		APPLY SHOP ACCEPTANCE 09/01/2023 11:08				
10	2	GRAPHIC-ID : EHS-	No		XXXXXX	
				09/01/2023 Shop Accpt		
		*GRAPHIC ID: EHS-				
		SEE GRAPHIC FOR EHS REQUIREMENTS				
		APPLY SHOP ACCEPTANCE 09/01/2023 11:08				

ACC	POS/WL	Line	CVN	Order ID	Rev	Order Title	Н	Page
941	1/UAB	8789	1D762		0	INSTALLATION OF INSULATION BLANKETS SEC 46,	N	8

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Oper	Step	Narrative	Ex	Shop Accept	QA Accept	Mfg Graphics
999	10	WITHOUT DISASSEMBLY, MFG VERIFY THE FOLLOWING: - VISUALLY EXAMINE THAT PARTS LISTED IN THE BILL OF MATERIALS HAVE BEEN INSTALLED - PERFORM APPROPRIATE VERIFICATION (MEASURE, TEST, OBSERVE) TO ENSURE ASSEMBLIES AND INSTALLATIONS CONFORM TO THE ENGINEERING DRAWING(S) AND COMPLY WITH PROCESS SPECIFICATIONS AS PLANNED. RE-VERIFICATION OF PRODUCT CHARACTERISTICS THAT HAVE BEEN CONFORMED IN PREVIOUS OPERATIONS OR WORK INSTRUCTIONS IS NOT REQUIRED - ENSURE NO OBVIOUS DEFECTS EXIST WITHIN THE WORK STATEMENT AREA. REVIEW DATA ENTRIES TO ENSURE THEY ARE COMPLETE. VERIFY PRODUCT CHARACTERISTICS DATA ENTRIES CONFORM TO ENGINEERING REQUIREMENTS, UNLESS PREVIOUSLY VERIFIED. VISUALLY EXAMINE WORK STATEMENT AREA TO ENSURE NO FOREIGN OBJECT DEBRIS/DAMAGE (FOD) EXISTS. (Stand Text INSZM) 	NO	09/01/2023 Final Shop		
		LOCATION MATE	RIX SECTIC	<b>N</b>		C
Part #	:	Oper/Step:				C
Find #	ł:	Sheet :			:	
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Quant	-	Locator Zone :			:	
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ACC	POS/WL	Line	CVN	Order ID	Rev	Order Title	н	Page
941	1/UAB	8789	1D762		0	INSTALLATION OF INSULATION BLANKETS SEC 46,	N	14