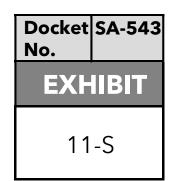
NATIONAL TRANSPORTATION SAFETY BOARD Investigative Hearing Alaska Airlines Flight 1282 Boeing 737-9, N704AL Left Mid Exit Door Plug Separation in Portland, OR

January 5, 2024

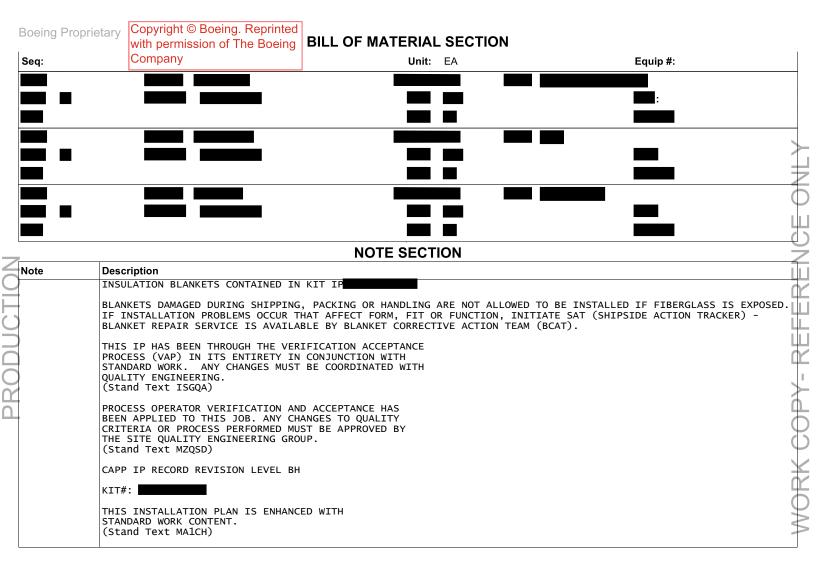


Boeing Installation Plan

INSTALLATION OF INSULATION BLANKETS SEC 46 - LEFT

(4 Pages)

NTSB Investigation No. DCA24MA063



ACC	POS/WL	Line	CVN	Order ID	Rev	Order Title	н	Page
941	1/UAB	8789	1D762		0	INSTALLATION OF INSULATION BLANKETS SEC 46,	N	6

Boeing Proprietary Copyright © Boeing. Reprinted with permission of The Boeing Company OPERATION SECTION

OPERATIONS WITHOUT AN "*" IN THE OPERATION COLUMN MAY BE WORKED IN ANY ORDER.								
Oper	Step	Narrative	Ex	Shop Accept	QA Accept	Mfg Graphics		
6	1	MFG CONFORM - NOTICE - THIS IP HAS CONFORMANCE OPERATION(S) ASSIGNED. WHEN STAMPING THIS IP COMPLETE, MANUFACTURING IS CONFORMING THE AIRPLANE TO APPROVED DESIGN. (Stand Text MAQSH)		09/01/2023 Shop Accpt	XXXXXX			
		APPLY SHOP ACCEPTANCE 09/01/2023 11:30						
10	1	GRAPHIC-ID : COMPLETE-IP	No	09/01/2023	XXXXXX			
		*GRAPHIC ID: COMPLETE-		Shop Accpt				
		PURPOSE: INSTALLATION OF INSULATION BLANKETS SEC 46, LH SIDEWALL UPPER LOBE, STA 727-887						
		COMPLETE INSTALL GRAPHIC						
		APPLY SHOP ACCEPTANCE 09/01/2023 11:30						
10	2	GRAPHIC-ID : EHS-	NO		XXXXXX			
		*GRAPHICS ID: EHS		09/01/2023 Shop Accpt				
		SEE GRAPHIC FOR EHS REQUIREMENTS						
		APPLY SHOP ACCEPTANCE						
		09/01/2023 11:30						

ACC	POS/WL	Line	CVN	Order ID	Rev	Order Title	Н	Page
941	1/UAB	8789	1D762		0	INSTALLATION OF INSULATION BLANKETS SEC 46,	N	7

		Narrative	Ex	Shop Accept	QA Accept	Mfg Graphics
999	10	WITHOUT DISASSEMBLY, MFG VERIFY THE FOLLOWIN - VISUALLY EXAMINE THAT PARTS LISTED IN THE OF MATERIALS HAVE BEEN INSTALLED - PERFORM APPROPRIATE VERIFICATION (MEASURE, OBSERVE) TO ENSURE ASSEMBLIES AND INSTALLATIONS CONFORM TO THE ENGINEERIN DRAWING(S) AND COMPLY WITH PROCESS SPECIFIC (AS PLANNED. RE-VERIFICATION OF PRODUCT CHARACTERISTIC THAT HAVE BEEN CONFORMED IN PREVIOUS OPERAT OR WORK INSTRUCTIONS IS NOT REQUIRED - ENSURE NO OBVIOUS DEFECTS EXIST WITHIN THE STATEMENT AREA. REVIEW DATA ENTRIES TO ENSURE THEY ARE COMPL VERIFY PRODUCT CHARACTERISTICS DATA ENTRIES CONFORM TO ENGINEERING REQUIREMENTS, UNLESS PREVIOUSLY VERIFIED. VISUALLY EXAMINE WORK STATEMENT AREA TO ENSUF FOREIGN OBJECT DEBRIS/DAMAGE (FOD) EXISTS. (Stand Text INSZM) 	ELL TEST, TIONS DNS WORK TE.	09/01/2023 Final Shop	XXXXXX	
	<u> </u>	LOCAT	ON MATRIX SECTION	JN		
Part #:		Оре	· _			
Find #		She	<i>:</i>		:	
Drawii		Insti	-		:	
Quant	tity _	Locator Zone			i	

ACC	POS/WL	Line	CVN	Order ID	Rev	Order Title	н	Page
941	1/UAB	8789	1D762		0	INSTALLATION OF INSULATION BLANKETS SEC 46,	N	13