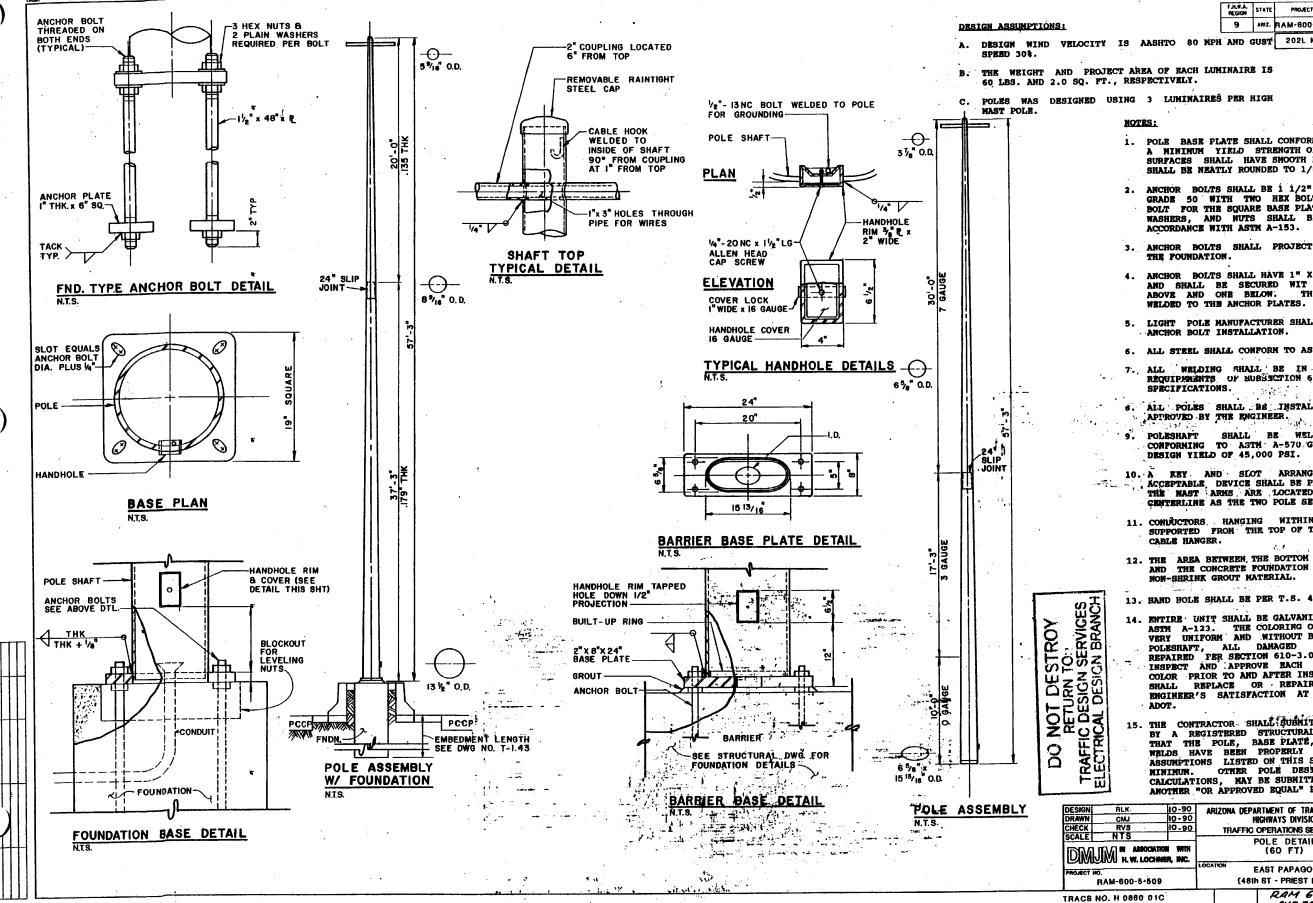


## Highway Attachment -Safety Lighting Plans and Signing Plans

## Phoenix, Arizona

## HWY21MH008

(15 pages)



9	ARIZ.	RAM-600-5-50	367	622	07 11-29-98 840 11-17-18
F.H.W.A. REGION	STATE	PROJECT NO.	SHEET NO.	TOTAL	AS BUILT

POLE BASE PLATE SHALL CONFORM TO ASTM A36 AND HAVE A MINIMUM YIELD STRENGTH OF 36,000 PSI. CONTACT SURFACES SHALL HAVE SMOOTH FINISH. EXPOSED EDGES SHALL BE NEATLY ROUNDED TO 1/8" RADIUS.

2. ANCHOR BOLTS SHALL BE 1 1/2" X 48" MIN. ASTM A-572 GRADE 50 WITH TWO HEX BOLTS AND TWO WASHERS PER BOLT FOR THE SQUARE BASE PLATE. THE ANCHOR BOLTS, MASHERS, AND NUTS SHALL BE FULLY GALVANIZED IN ACCORDANCE WITH ASTN A-153.

3. ANCHOR BOLTS SHALL PROJECT 7 1/2" MINIMUM ABOVE THE FOUNDATION.

4. ANCHOR BOLTS SHALL HAVE 1" X 6" SQUARE STEEL PLATE AND SHALL BE SECURED WIT 2 HEAVY HEX NUTS, ONE ABOVE AND ONE BELOW. THE NUTS SHALL BE TACK WELDED TO THE ANCHOR PLATES.

5. LIGHT POLE MANUFACTURER SHALL PROVIDE TEMPLATE FOR ANCHOR BOLT INSTALLATION.

6. ALL STEEL SHALL CONFORM TO ASTM STANDARDS.

ALL WELDING SHALL BE IN ACCORDANCE WITH THE REQUIPERENTS OF SUBSECTION 604.306 IN THE STANDARD SPECIFICATIONS.

S. ALL POLES SHALL BE INSTALLED USING A PROCEDURE. APPROVED BY THE ENGINEER.

POLESHAFT SHALL BE WELDABLE SHEET STEEL, COMFORMING TO ASTM A-570 GRADE 45 WITH A MAXIMUM DESIGN YIELD OF 45,000 PSI. 9. POLESHAFT

10. A KEY AND SLOT ARRANGEMENT OR SOME OTHER ACCEPTABLE DEVICE SHALL BE PROVIDED TO INSURE THAT THE MAST ARMS ARE LOCATED 90' FROM THE ROADWAY CENTERLINE AS THE TWO POLE SECTIONS ARE ASSEMBLED.

11. CONDUCTORS HANGING WITHIN THE POLE SHALL BE SUPPORTED FROM THE TOP OF THE POLE BY AN APPROVED CABLE HANGER.

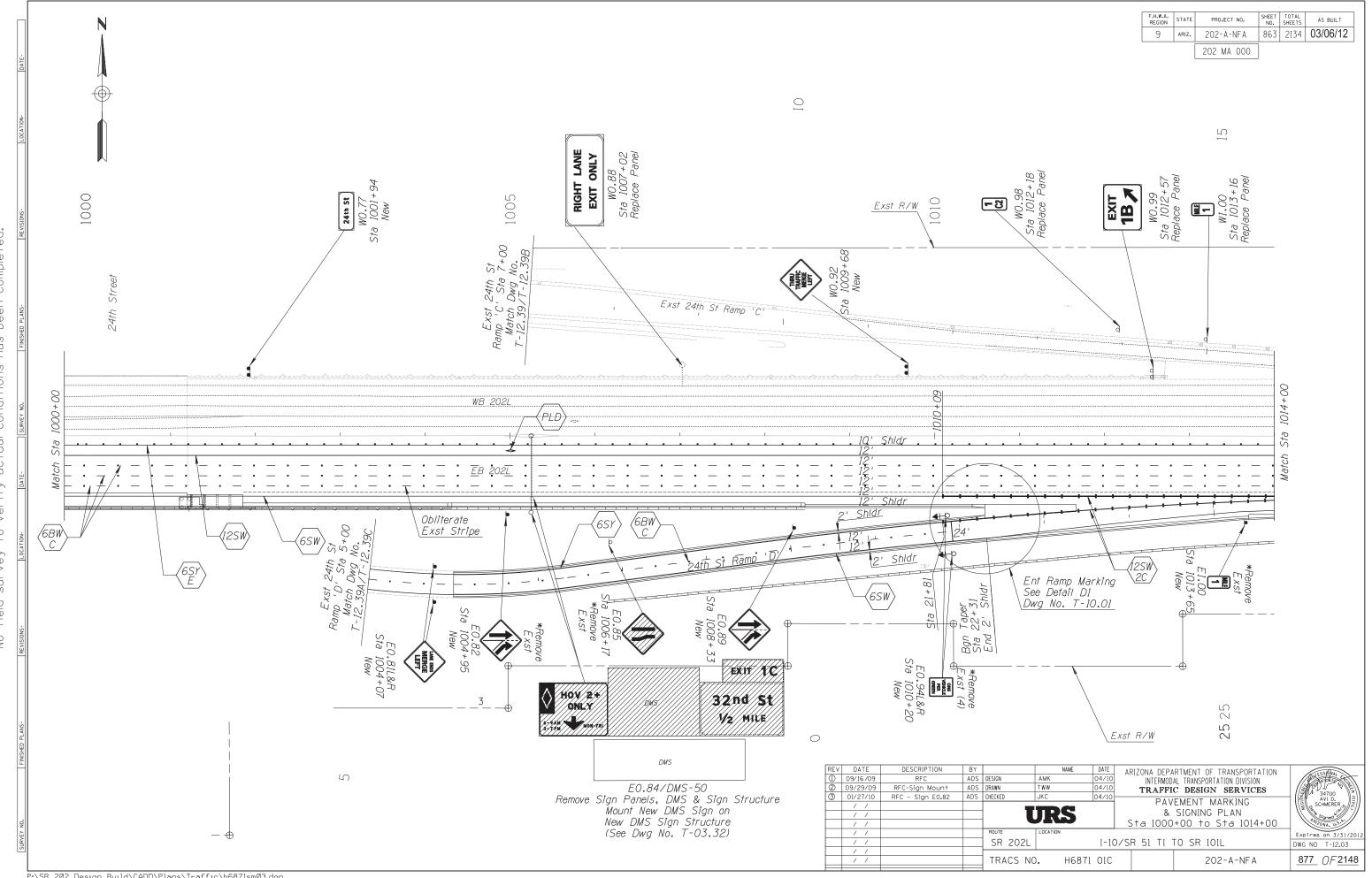
12. THE AREA BETWEEN, THE BOTTOM OF THE POLE BASE PLATE AND THE CONCRETE FOUNDATION SHALL BE FILLED WITH A NON-SHRINK GROUT MATERIAL.

13. HAND HOLE SHALL BE PER T.S. 4-17.

14. ENTIRE UNIT SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A-123. THE COLORING OF GALVANIZING SHALL BE VERY UNIFORM AND WITHOUT BLOTCHES FOR THE ENTIRE VERY UNIFORM AND MITHOUT BLOTCHES FOR THE BWIIRE POLESHAFT, ALL DANAGED GALVANIZING SHALL BE REPAIRED FER SECTION 610-3.06. THE ENGINEER SHALL INSPECT AND APPROVE EACH POLE FOR UNIFORMITY OF COLOR PRIOR TO AND AFTER INSTALLATION. CONTRACTOR SHALL REPLACE OR REPAIR GALVANIZING TO THE ENGINEER'S SATISFACTION AT NO ADDITIONAL COST TO ADDT ADOT ..

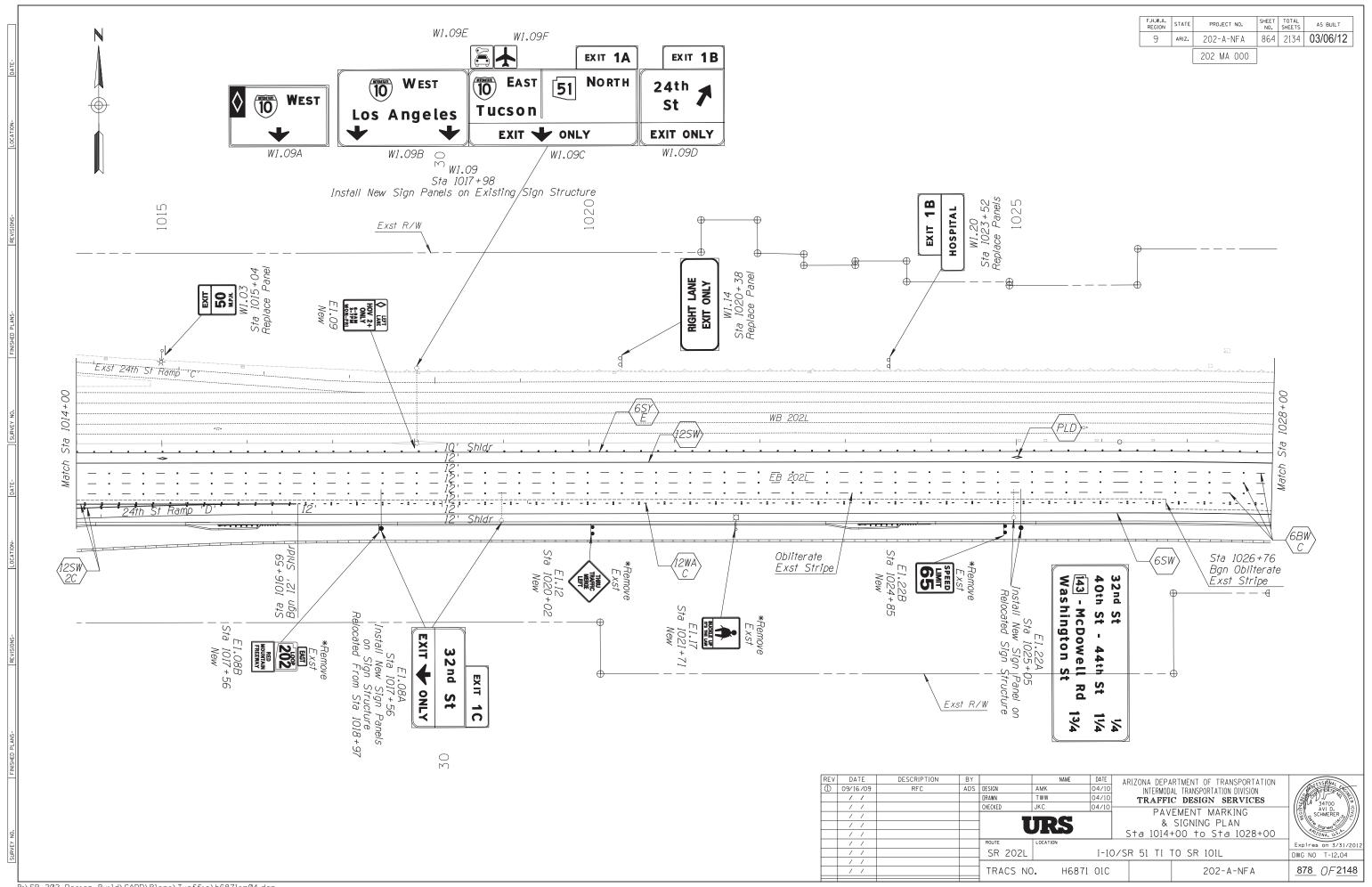
15. THE CONTRACTOR SHALL SUBMIT CALCULATIONS PREPARED BY A REGISTERED STRUCTURAL ENGINEER WHICH VERIFY THAT THE POLE, BASE PLATE, ANCHOR BOLTS, AND ALL WELDS HAVE BEEN PROPERLY DESIGNED. THE DESIGN ASSUMPTIONS LISTED ON THIS SHEET WILL BE USED AS A MINIMUM. OTHER POLE DESIGNS SHOP DEALTINGS AND ASSUMPTIONS LISTS OF THIS SUBAL THE DE OWNINGS AND MINIMUM. OTHER POLE DESIGNS, SHOP DRAWINGS AND CALCULATIONS, MAY BE SUBNITTED TO THE ENGINEER FOR ANOTHER "OR APPROVED EQUAL" POLE DESIGN.

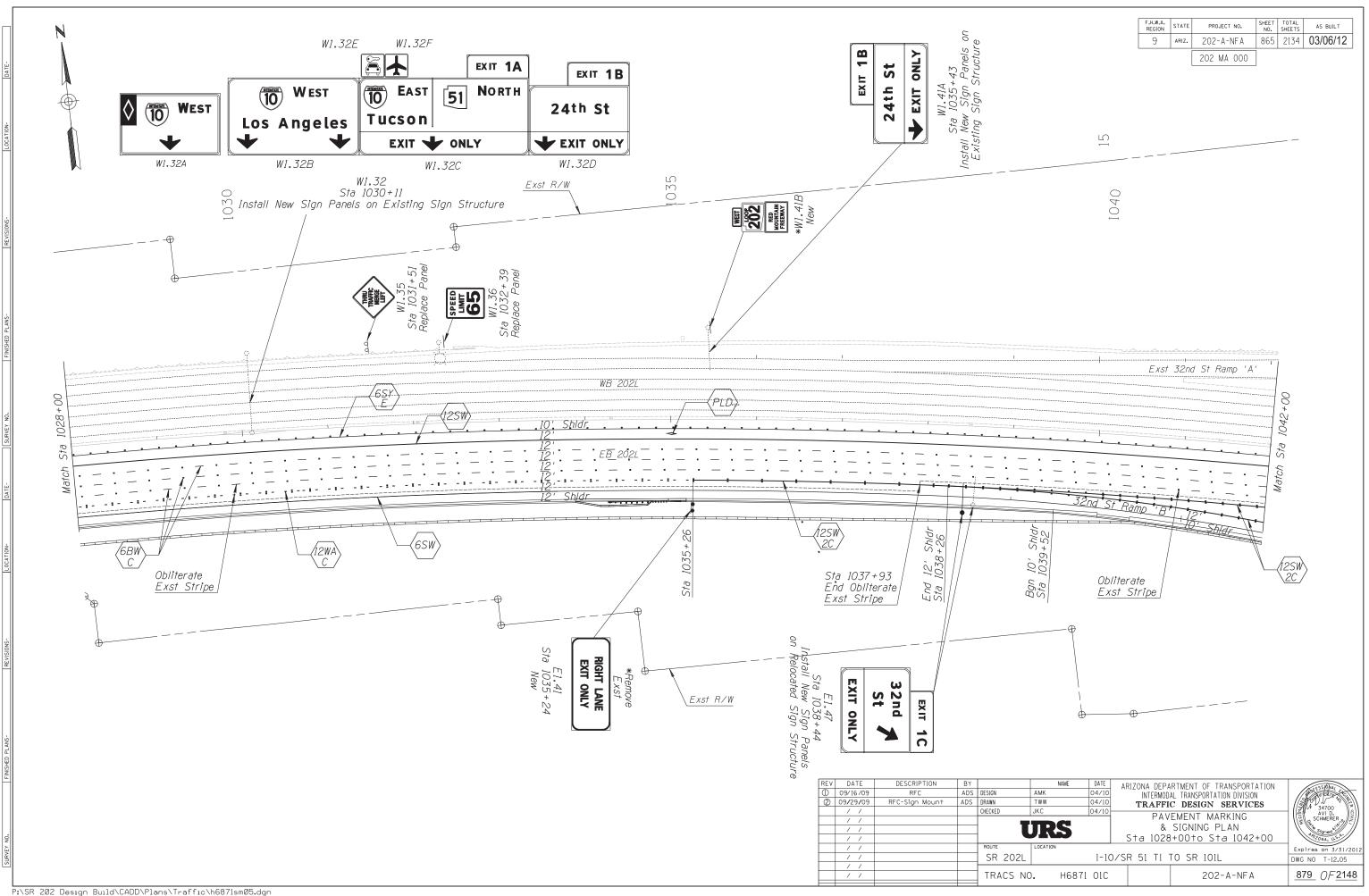
10-90 10-90 10-90	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION TRAFFIC OPERATIONS SERVICES		
ICCIATION WITH	POLE DETAIL (60 FT)		
LOCHINER, INC.	LOCATION EAST PAPAGO		
-509	(48th ST - PRIEST DR.)	DWG. NO. T- 3.23	
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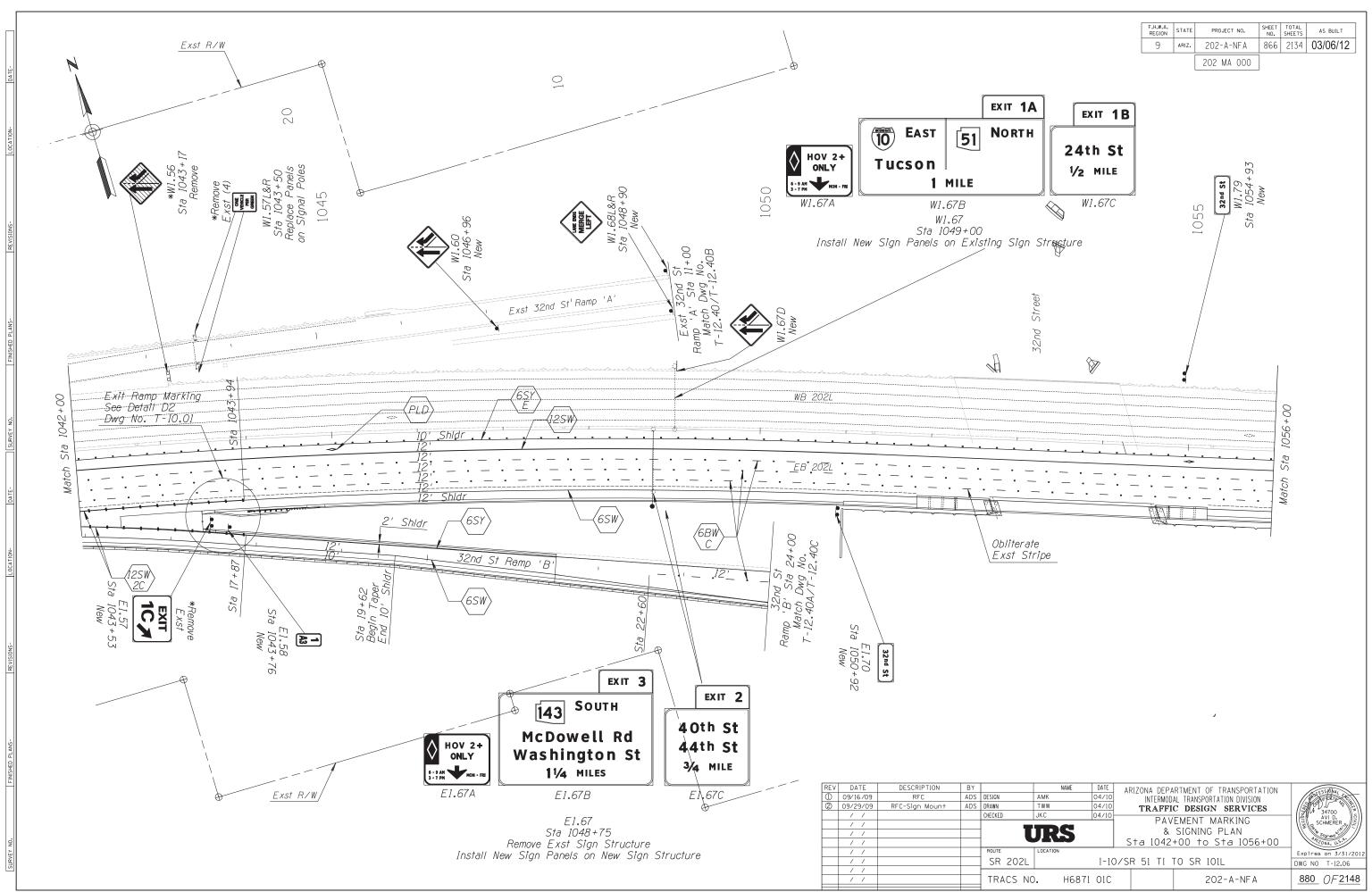
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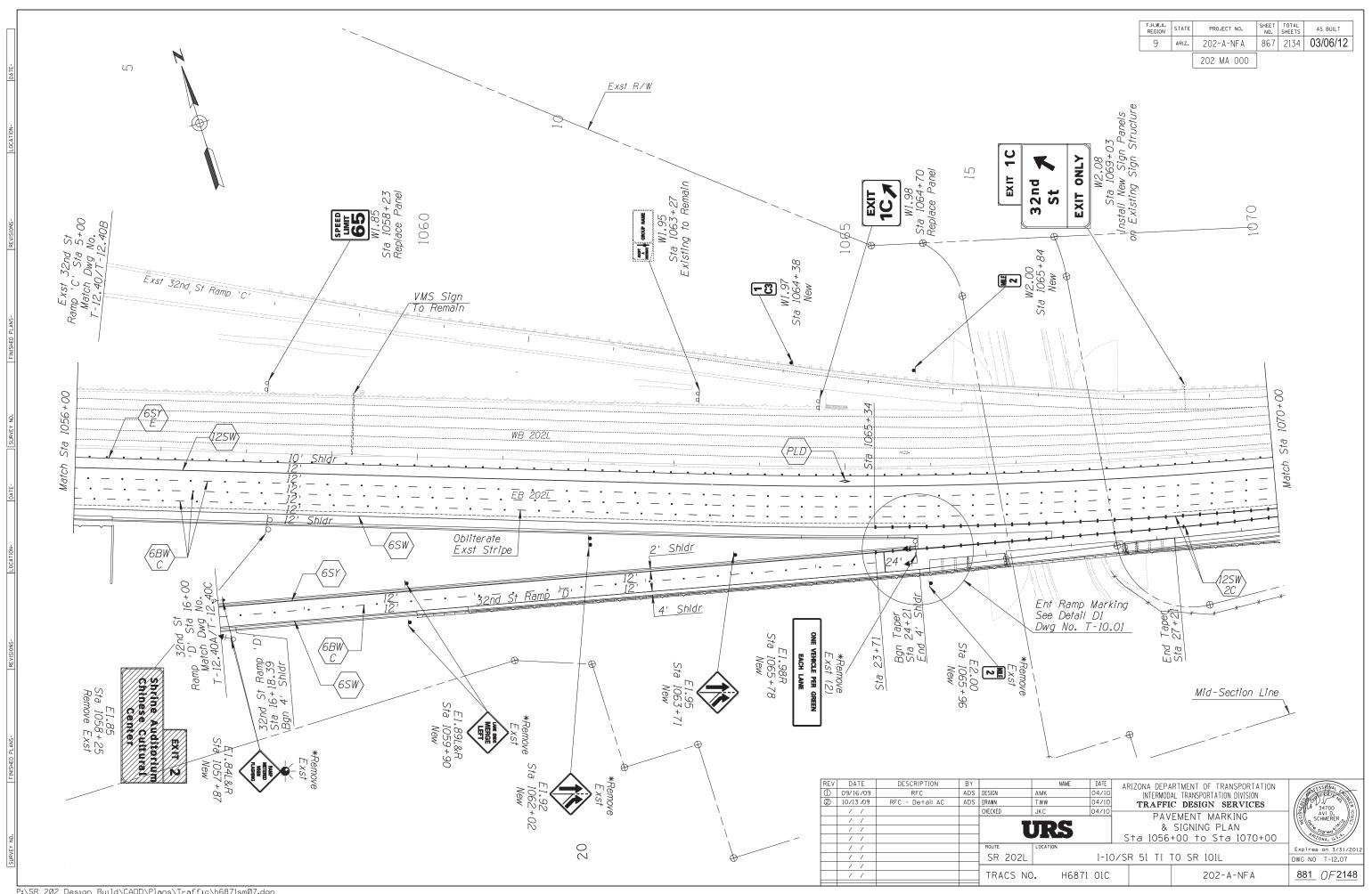




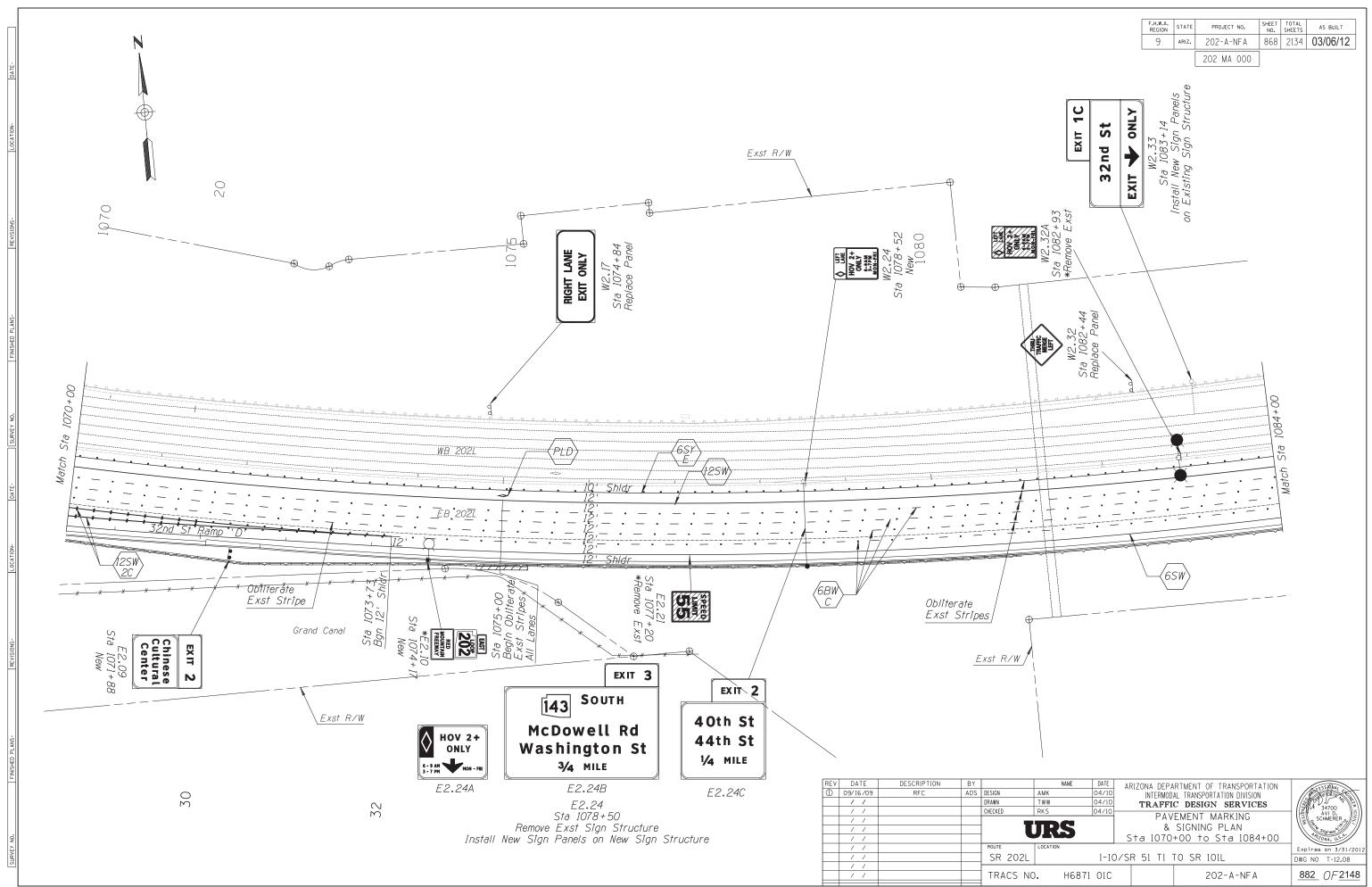
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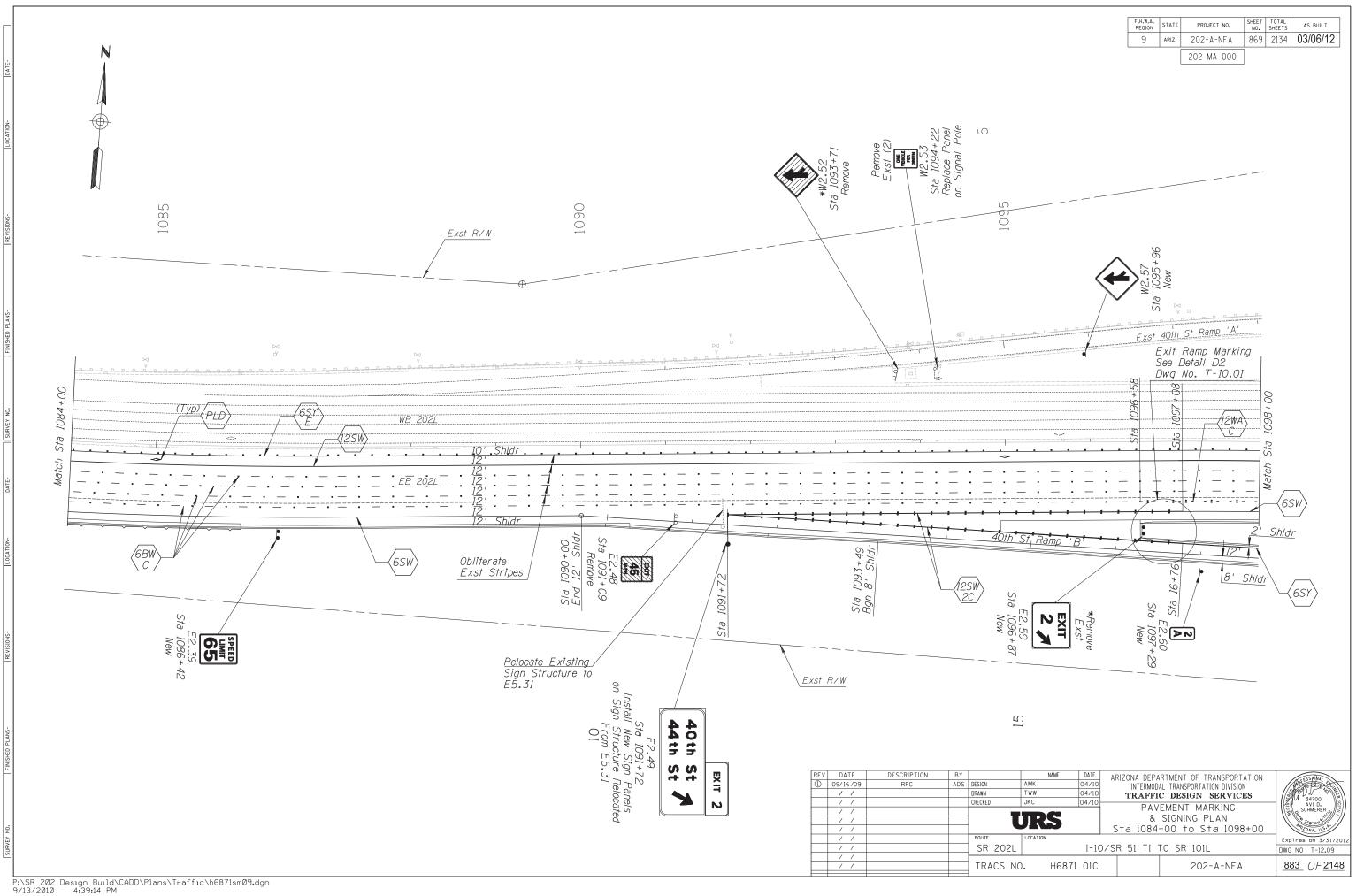


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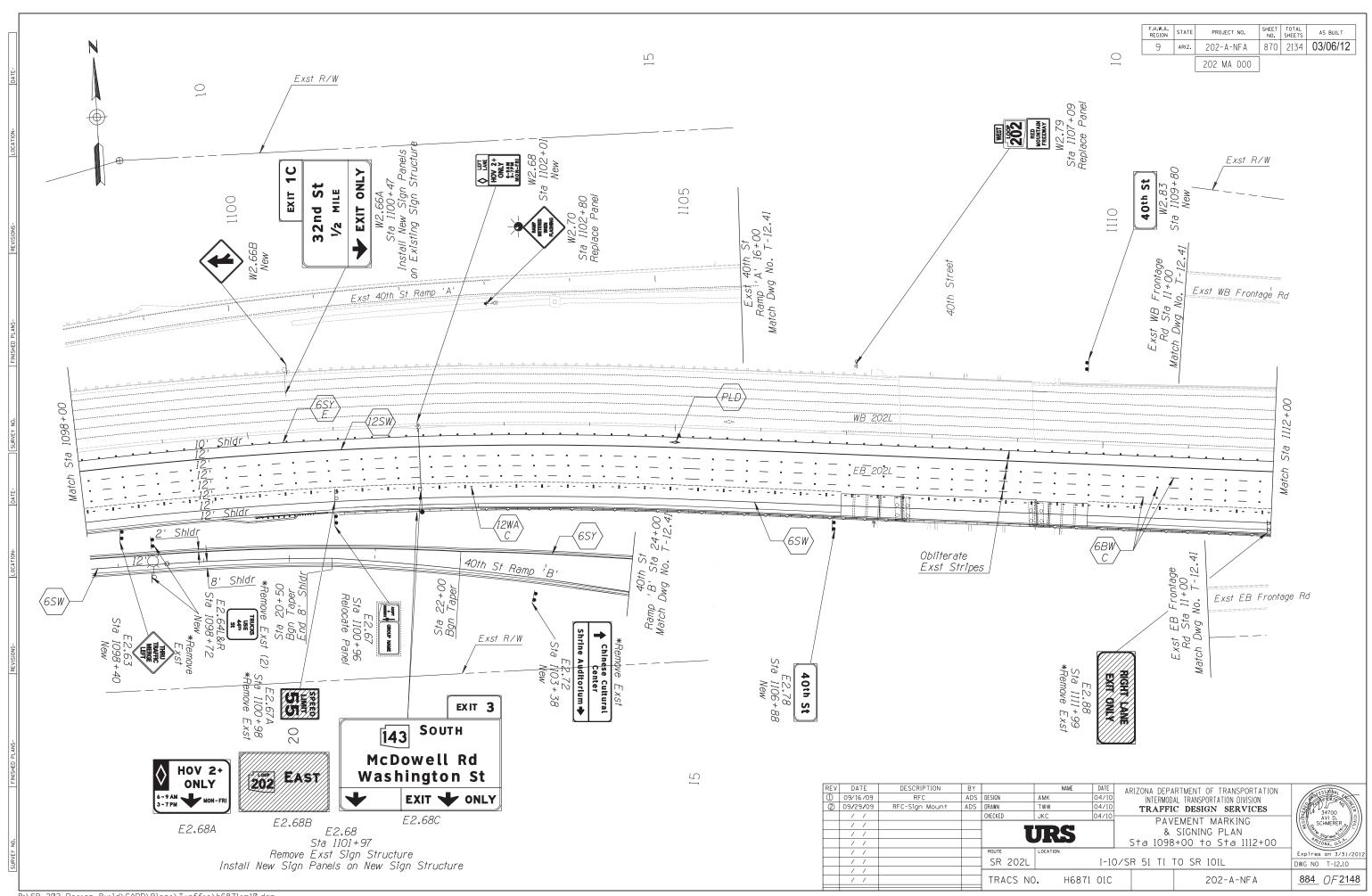


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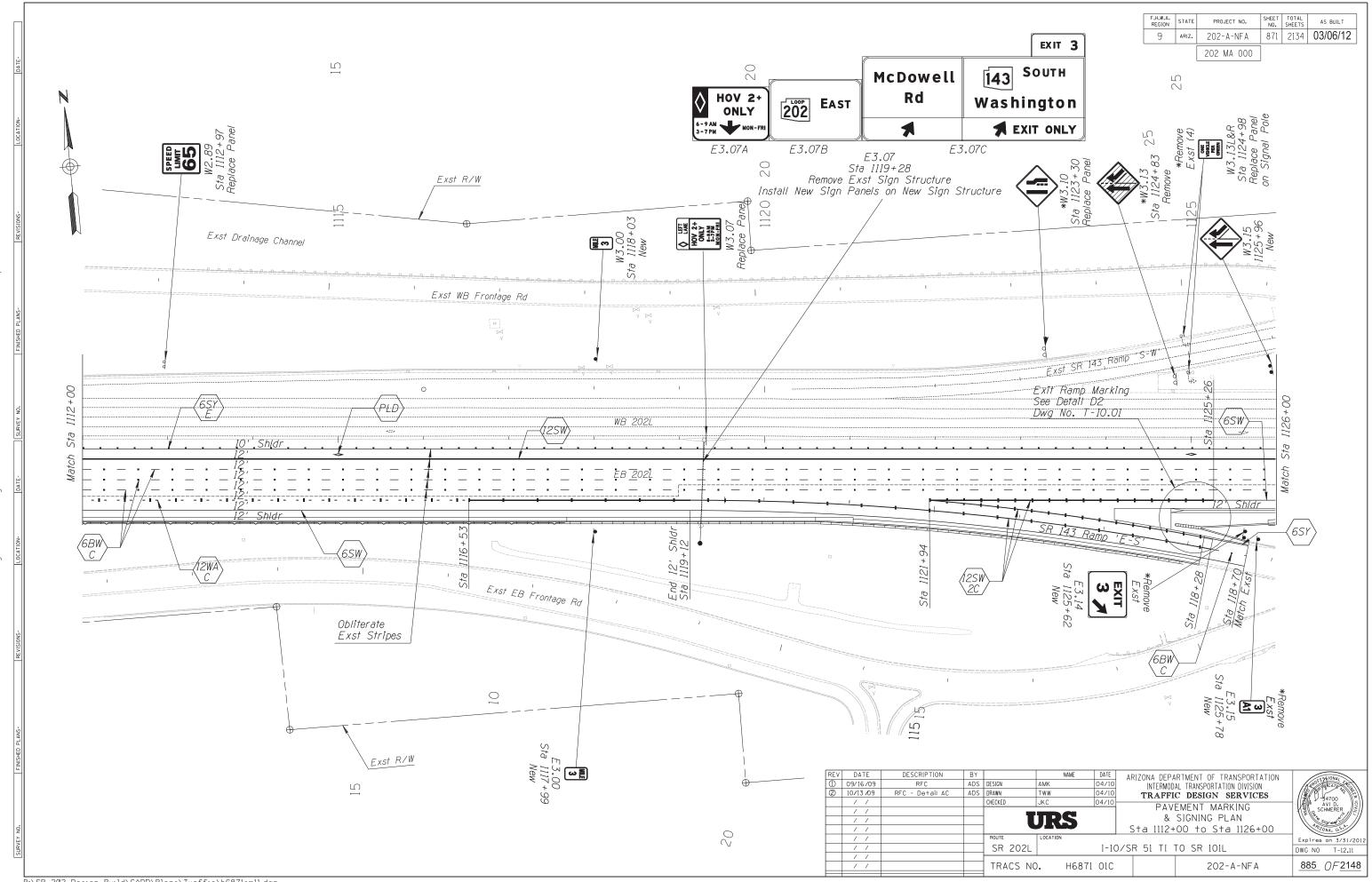
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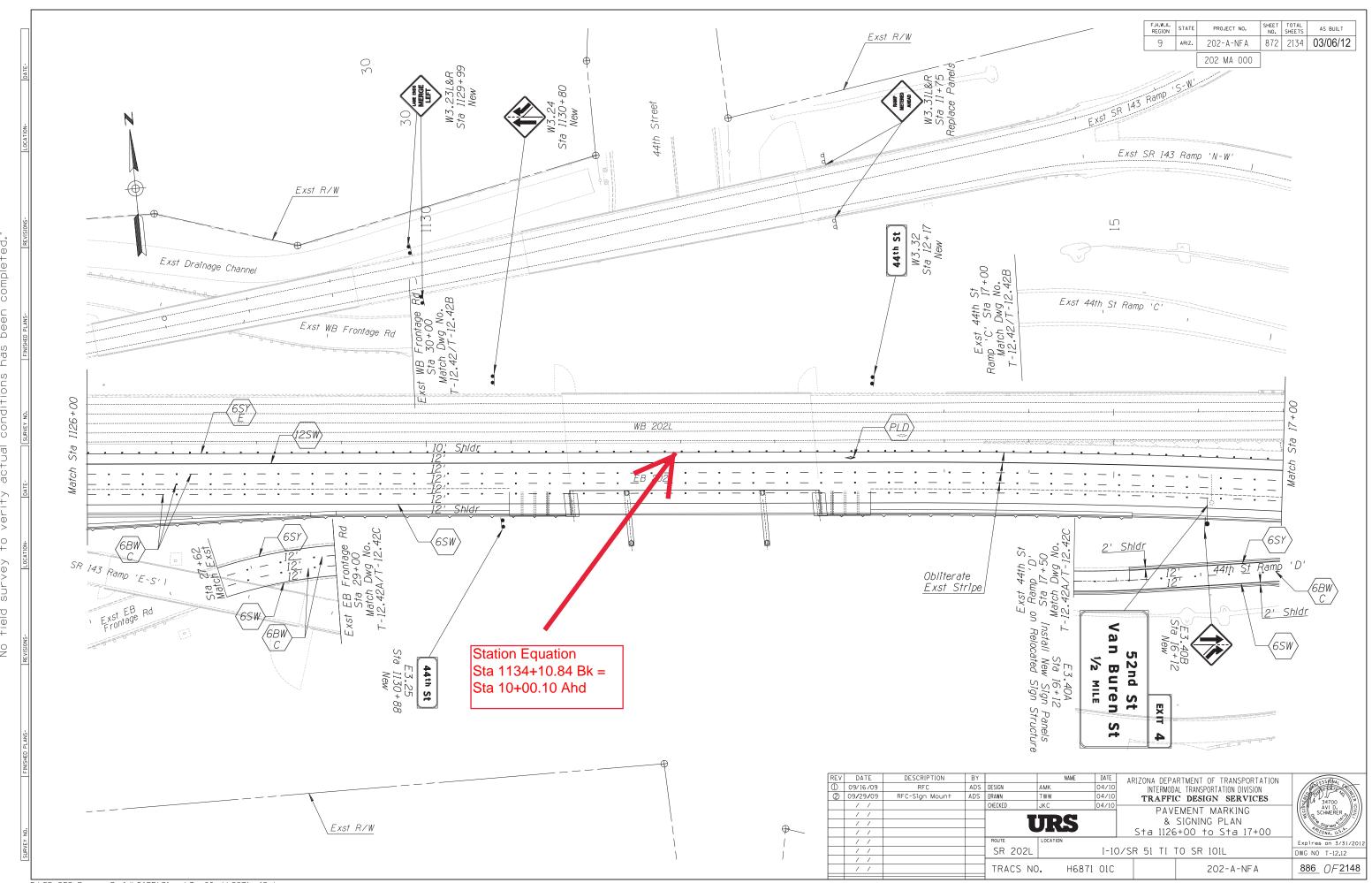


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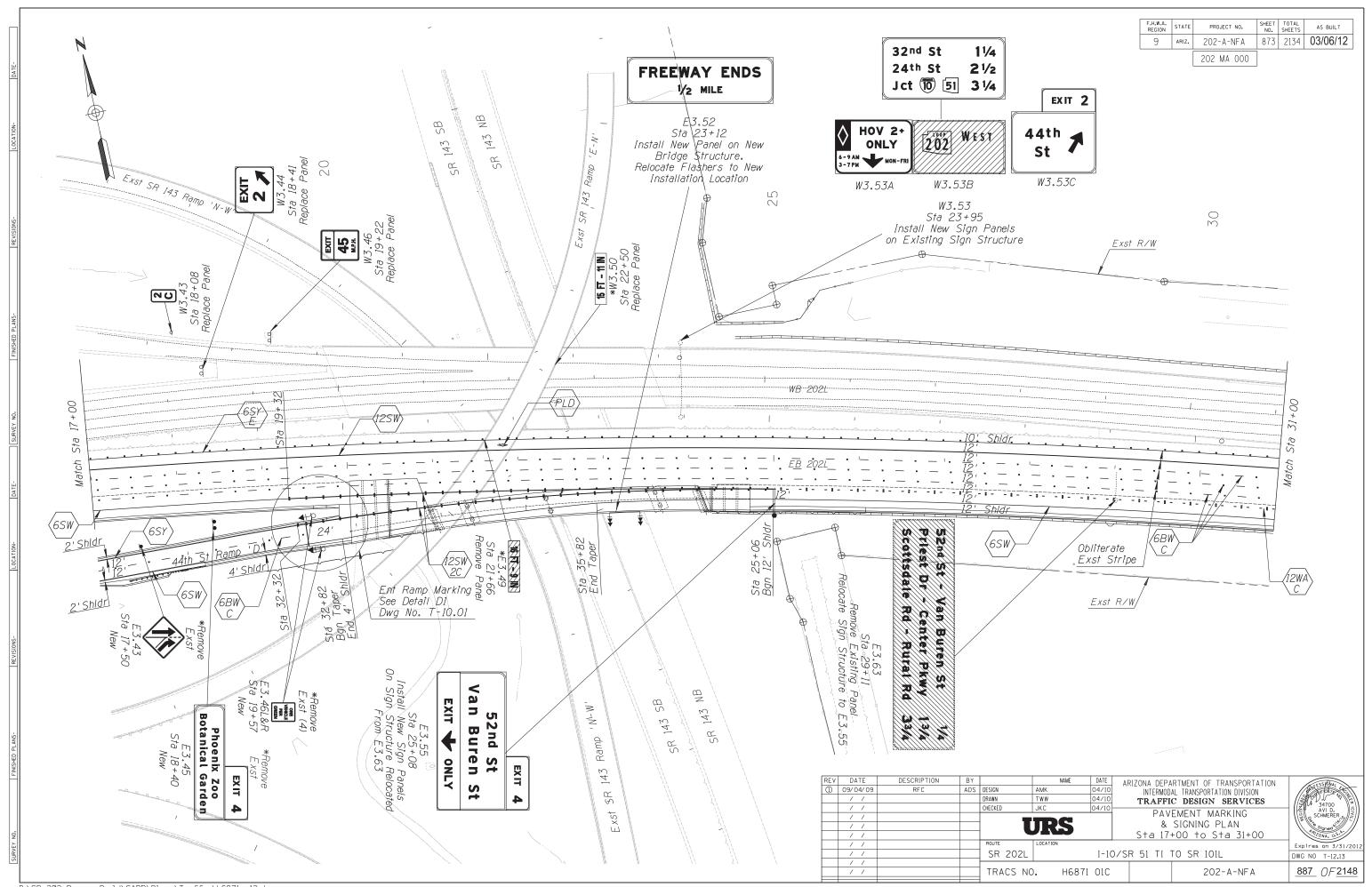


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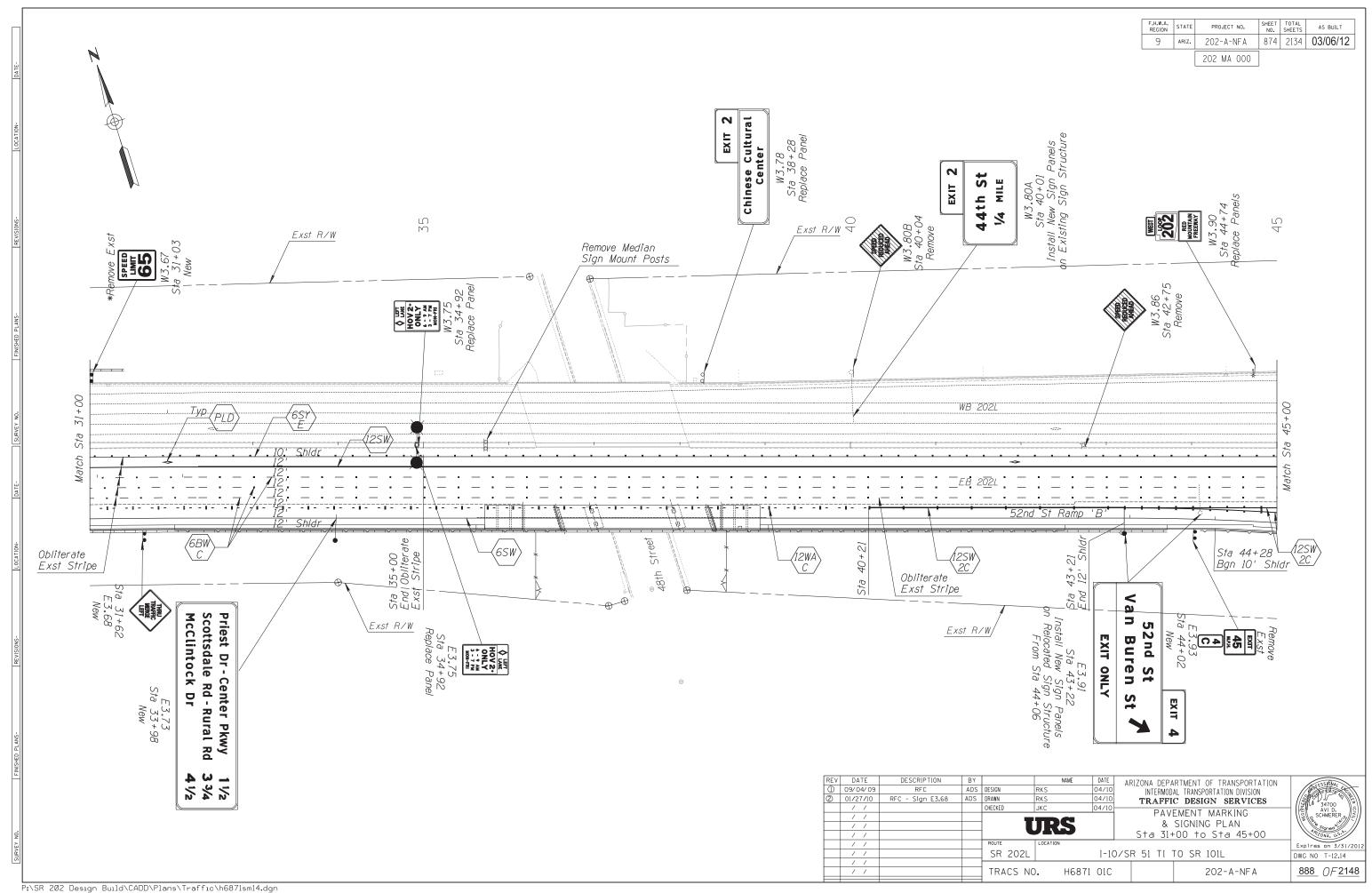
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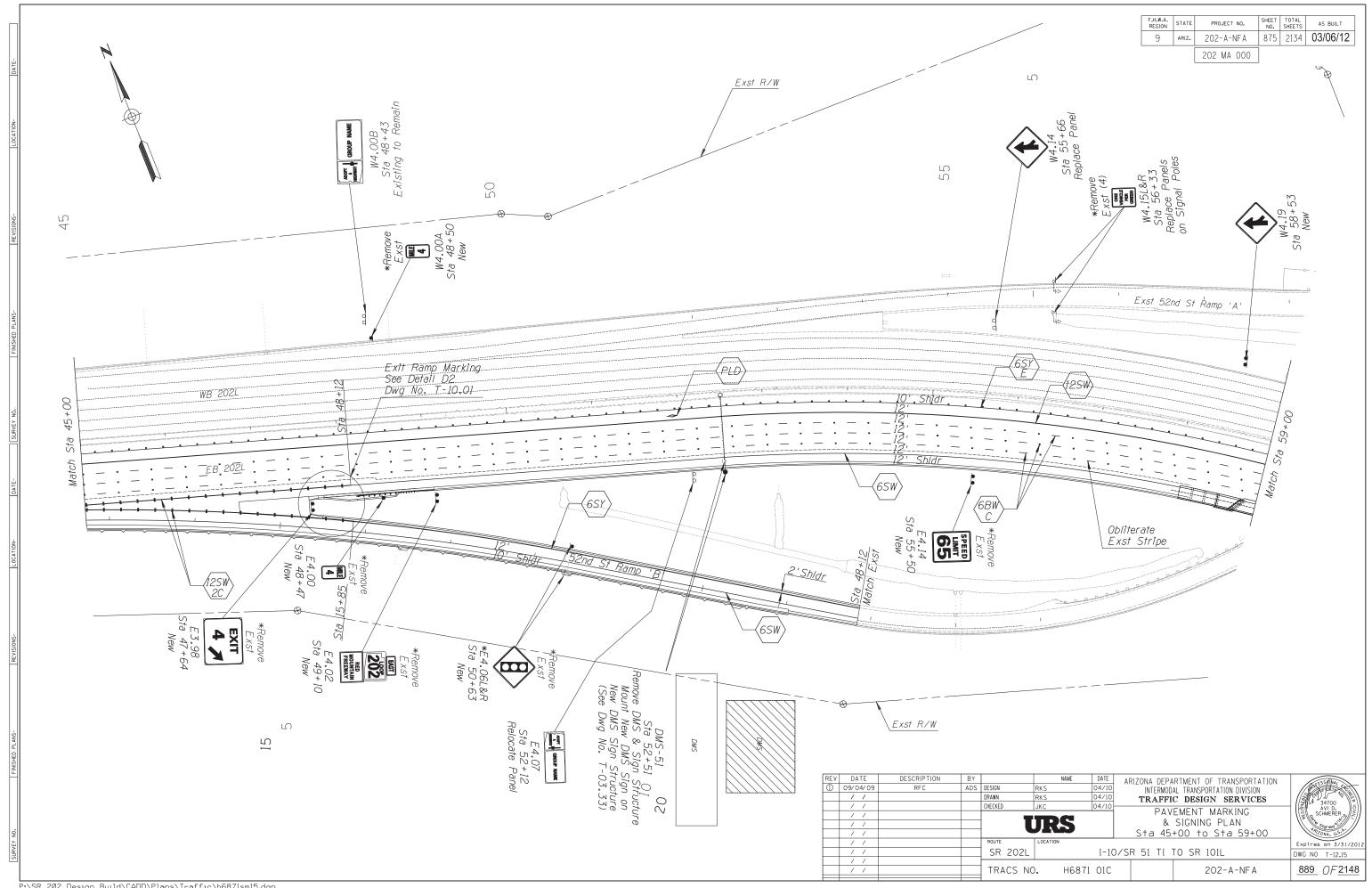
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