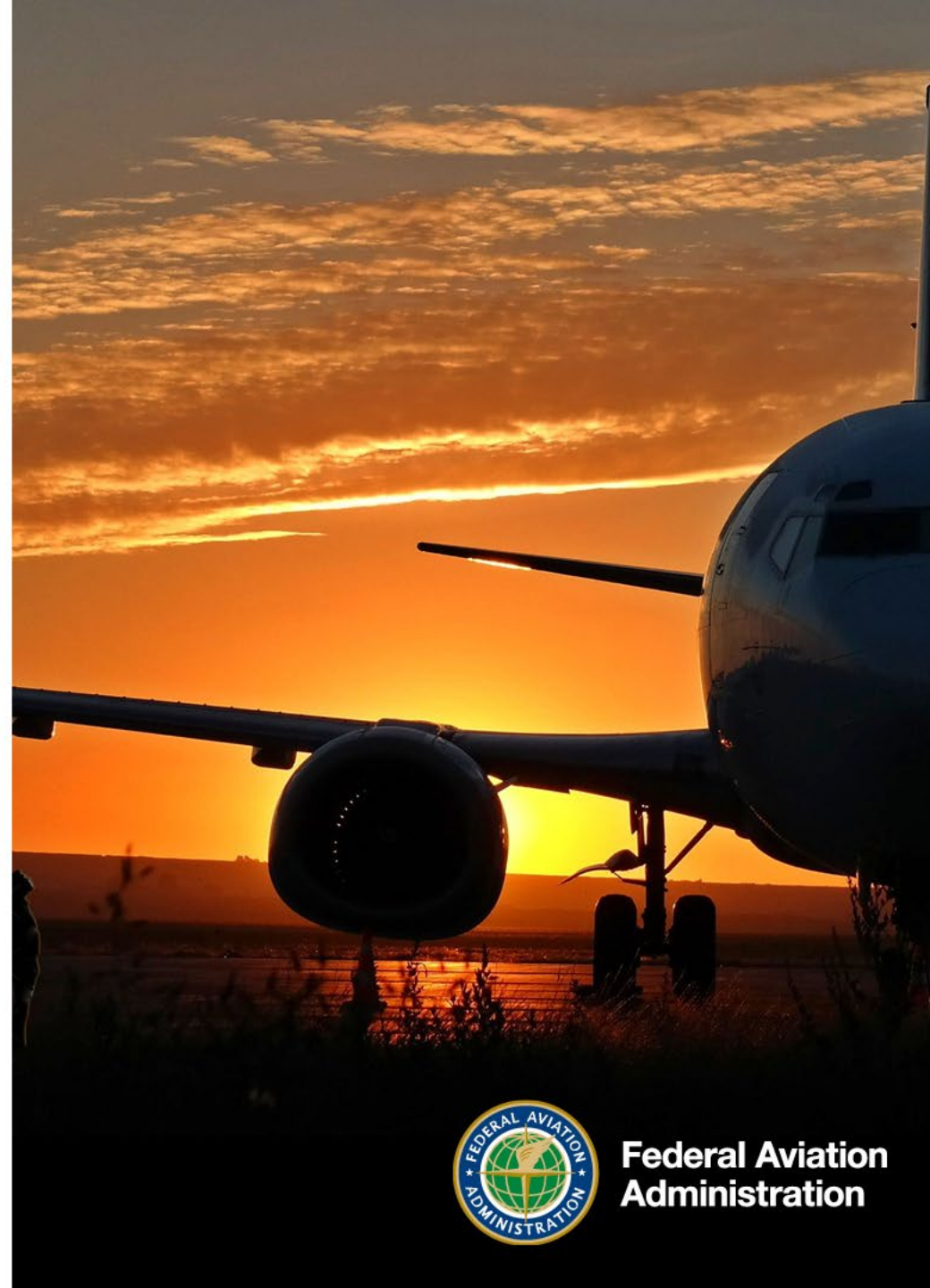


NTSB Public Hearing Alaska Airlines 1282

Presented to: NTSB Public Hearing
By: Brian Knaup and Bryan Kilgroe
Date: August 7, 2024



**Federal Aviation
Administration**

Quality System Oversight

- Each applicant for or holder of a production certificate must establish a quality system that ensures that each product and article conforms to its approved design and is in a condition for safe operation (14 CFR 21.137)
- Each applicant for or holder of a production certificate must provide a manual describing its quality system to the FAA for approval (14 CFR 21.138)
- The holder of a production certificate must:
 - (b) Maintain the quality system in compliance with the data and procedures approved for the production certificate
 - (c) Ensure that each completed product or article ... conforms to its approved design and is in a condition for safe operation (14 CFR 21.146)



Quality System Oversight

- A Quality System Manual (QSM) documents the Production Approval Holder's (PAH's) policies and procedures and is the top – level authoritative source that the FAA approves
 - Provides controls for PAH design, manufacturing and inspection methods, recordkeeping and appropriate corrective actions should product and/or system non-compliances be identified
- The FAA has also retained approval of select processes under the Quality Manual that define the expectations for operation of the Quality System

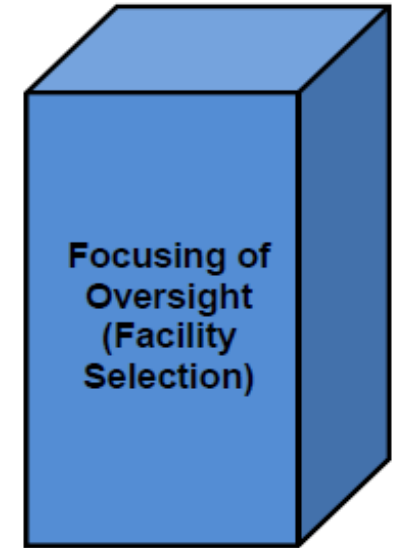
Quality System Oversight

- FAA oversight of the quality system is covered by Order 8120.23, *Certificate Management of Production Approval Holders*, provides a system approach to monitoring compliance with regulations
- FAA oversight consists of a combination of Quality System Audits (QSAs), Principal Inspector (PI) Audits, and Supplier Control Audits (SCAs) that all contain product audits
 - QSAs – a 2-week long comprehensive system audit to ensure a PAH complies with their FAA-approved QSM procedures
 - SCAs – determine whether a PAH is satisfactorily controlling its suppliers
 - PI Audits – Data-driven product-based audits in areas of high risk on a daily basis
 - Product Audit – evaluates the effectiveness of the PAH’s quality system using critical characteristics generated during the manufacturing process

Quality System Oversight

- Three Pillars of Risk Assessment

- Ensure resources applied appropriately
- Consistent basis for resource use



- Certificate Management (CM) consists of a four-step closed-loop process:

- (1) Plan Audit Activities
- (2) Conduct Audits
- (3) Document Audit Activities
- (4) Perform Post-Audit Activities

Compliance & Enforcement

- Policy
 - FAA Order 2150.3, *FAA Compliance and Enforcement (C&E) Program*
 - AIR-002-035, *Aircraft Certification Service (AIR) Compliance and Enforcement Process*
- Objective
 - Promote compliance with statutory and regulatory requirements by encouraging regulated persons to adopt practices to ensure compliance and, when violations occur, to disclose the violations
 - Foster the implementation of permanent corrective measures to improve overall safety
 - Ensure that statutory or regulatory noncompliance is addressed promptly, which may include the application of compliance action, administrative action, or legal enforcement actions
- Compliance and Enforcement Types
 - Lowest Level – Compliance Action - Utilized when the applicant willing and able to correct issue
 - Mid Level – Administrative Enforcement Action – Utilized when compliance action will not remediate noncompliance and ensure future compliance and legal action is not required
 - Higher Level – Legal Enforcement Action – Utilized in specific situations, such as intentional conduct



Voluntary Disclosure Reporting Program (VDRP)

- Objective
 - Designed to encourage compliance with regulations, foster safe operating practices, and promote the development of internal evaluation programs
 - Critical Component of a healthy SMS
- Policy
 - FAA Advisory Circular (AC) 00-68, *Aircraft Certification Service Voluntary Disclosure Reporting Program*
 - Encourages voluntary disclosures as part of a safety culture to find, report, and correct issues



Speak Up and Aviation Safety Action Program (ASAP)

- Boeing Speak Up system
 - Main SMS channel for voluntary employee reporting
 - All issues reviewed and directed for corrective action activities appropriately
 - Could lead to Voluntary Disclosure Reports to FAA
- Aviation Safety Action Program (ASAP) Event Review Committee (ERC)
 - FAA, Boeing, International Association of Machinists and Aerospace Workers (IAM) members on ERC
 - ERC reviews IAM member eligible Speak Up reports for disposition

FAA Actions

- Actions taken since Alaska Airlines Flight 1282 Accident
 - Released Emergency Airworthiness Directive 2024-02-51
 - Effectively grounded 171 Boeing 737-9 MAX aircraft operated by U.S. Airlines
 - Conducted 6-week Special Audit Item of the Boeing and Spirit 737 Quality System
 - Increased Staffing at all Boeing Facilities
 - Increased both inspector and engineering staffing for dedicated Boeing Oversight
 - Increased on-site visibility
 - Acquired dedicated space for FAA personnel in Renton & Spirit Factories
 - Increased visits on areas/processes of high risk within the Boeing facilities to observe current product handling and manufacturing practices
 - Increased involvement with Boeing Internal Audit activities

FAA Actions

- Actions taken since Alaska Airlines Flight 1282 Accident
 - Increased on-site visibility
 - Increased participation in Boeing scheduled “Gemba” (actual place of employee engagements) walks
 - Increased review of performance metrics, progress and understanding challenges in address audit findings and implementing changes in the quality system
 - Increased attendance at Boeing Quality informational and planning meetings to better understand changes in product producibility, resource, risk mitigations to inform future FAA oversight
 - Increased engagement with manufacturing, quality and engineering personnel regarding regulatory and Boeing Quality System requirements
 - Increased investigation of hotline and whistleblower reports
 - Increased opportunity for unscheduled auditing activities