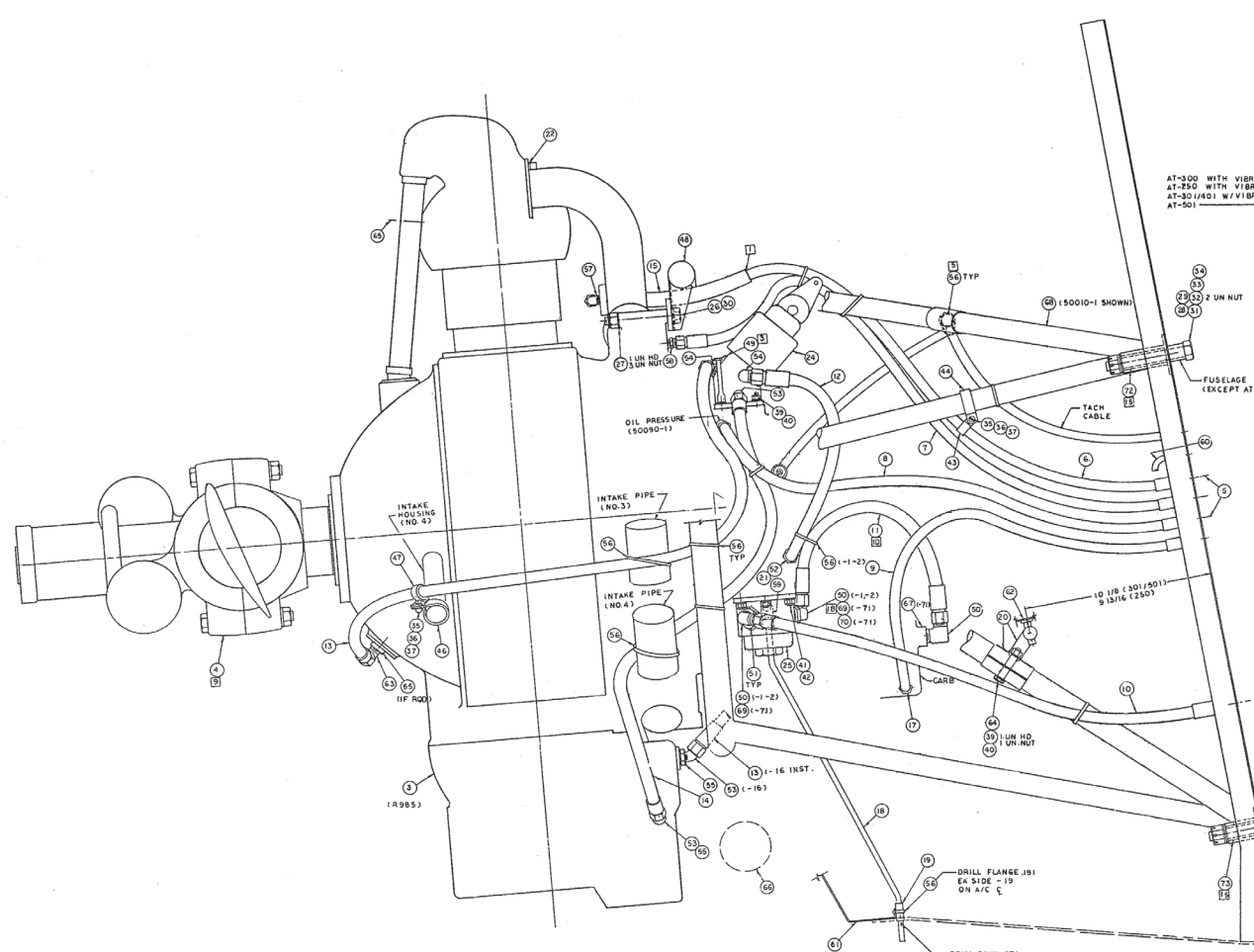


50004			
A	0001	ADDED 72	11/29/51
B	0001	ADDED 77	11/29/51
C	0078	NOTED TO VIBRO DAMP INST. ASSES	3/26/51
D	0081	ADDED AT 250 NOTE IS 15. 13	3/26/51
E	0001	ADDED AT 501 NOTE IS 15. 13	3/26/51
F	0001	ADDED NOTE 9	3/26/51

NOTE (CONT.)

14. FOR VIBRODAMP MOUNT INSTALLATION SUPPORT LINES AS FOLLOWS:
 - (A) TACH CABLE: TYRAP TO 50164-9, 15-10.
 - (B) PRIMER LINE: CLAMP TO 50164-7 WITH 43-44-35-36-37.
CLAMP TO 50164-18 WITH 43-44-35-36-37.
 - (C) MANIFOLD PRESS LINE: CLAMP TO 50164-17 WITH 43-44-35-36-37.
TYRAP 1-54 TO PRIMER LINE 2 PLACES, TYRAP WITH PRIMER 4 OIL PRESS. TO 50164-9.
 - (D) OIL PRESS LINE: TYRAP TO 50164-13. TYRAP TO FUEL PRESS. LINE.
 - (E) FUEL PRESS LINE: TYRAP TO 50164-9.
 - (F) ITEM 10 HOSE: TYRAP TO 50164-9, 11.
 - (G) ITEM 13 HOSE: TYRAP TO 50164-13.
15. LIGHT FILING ON BODY OF -69 FOR ENGINE CLEARANCE IS PERMITTED.
16. GOVENSORS OVERHAULED IN PORTUGAL BY OEMA. SERVICOS INDUSTRIAIS ARE ACCEPTABLE TO USE.



AT 300 WITH VIBRODAMP MOUNT
AT 250 WITH VIBRODAMP MOUNT
AT 30 (A01) W/VIBRODAMP MOUNT
AT 501

NOTE

1. SEAL ENDS OF -15 WITH 3/4 3M ELECTRICAL TAPE.
2. SAFETY -28 TO MOUNT LEG WITH MS2095CS2 WIRE.
3. WIRE ITEMS 49 WITH MS2095CS2 WIRE.
- 4.
5. WRAP TACH CABLE WITH 3/4 3M ELECTRICAL TAPE AT TYRAP LOCATIONS.
6. SEAL FITTINGS WITH RECTORSAL NO. 5
7. TORQUE BOLTS PER P. 6. 130.
8. SET FUEL PRESSURE 5 PSI AT 2250 RPM.
9. ALTERNATE PROP FOR AT-501(A01) IS 50370-1 INST.
10. ROUTE AS ROD FOR THE -71 INSTALLATION.
11. ALL INSTALLATIONS SHOWN PRIOR TO VIBRODAMP CONVERSION.
- 12.
- 13.
14. SELECT DASH NO. TO ALLOW MOUNT TO ALIGN WITH FUSELAGE.
15. ALTERNATE FUEL PUMPS ARE PESCO 2P-R400-BRD (200GPH) AND 2P-R600-CWT (400 GPH).
- 16.
- 17.

QTY	ITEM NO.	DESCRIPTION	REMARKS	ASSEMBLY
1	703	50191-AR 2 ECCENTRIC BUSHING		
2	50735-AR	50190-AR 71 50190-AR 2 ECCENTRIC BUSHING		
1	3400K	INSTALLATION - ENGINE		1 10002 401
1	MS4000-6	ELBOW (WEATHERHEAD)		301
1	50164-23	50164-23 1 HOSE		
1	50164-21	50164-21 1 HOSE		
1	50164-20	50164-20 1 HOSE		
1	50164-19	50164-19 1 HOSE		
1	50164-18	50164-18 1 HOSE		
1	50164-17	50164-17 1 HOSE		
1	50164-16	50164-16 1 HOSE		
1	50164-15	50164-15 1 HOSE		
1	50164-14	50164-14 1 HOSE		
1	50164-13	50164-13 1 HOSE		
1	50164-12	50164-12 1 HOSE		
1	50164-11	50164-11 1 HOSE		
1	50164-10	50164-10 1 HOSE		
1	50164-9	50164-9 1 HOSE		
1	50164-8	50164-8 1 HOSE		
1	50164-7	50164-7 1 HOSE		
1	50164-6	50164-6 1 HOSE		
1	50164-5	50164-5 1 HOSE		
1	50164-4	50164-4 1 HOSE		
1	50164-3	50164-3 1 HOSE		
1	50164-2	50164-2 1 HOSE		
1	50164-1	50164-1 1 HOSE		
1	50090-1	INSTALLATION - ENGINE CONTROLS		
1	50030-25	50030-25 1 HOSE		
1	50030-24	50030-24 1 HOSE		
1	50030-23	50030-23 1 HOSE		
1	50030-22	50030-22 1 HOSE		
1	50030-21	50030-21 1 HOSE		
1	50030-20	50030-20 1 HOSE		
1	50030-19	50030-19 1 HOSE		
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1	50005-1	50005-1 1 HOSE		
1	50004-1	50004-1 1 HOSE		
1	50003-1	50003-1 1 HOSE		
1	50002-1	50002-1 1 HOSE		
1	50001-1	50001-1 1 HOSE		

DRILL SKIN .471	DRILL FLANGE .91 6.6 SIDE .19 ON A/C C	UN HD UN NUT	10 LBS (301/501) 9.15 (16 250)	301
1	1	1	1	1
500-0001				
ENGINE INSTALLATION				
				50004