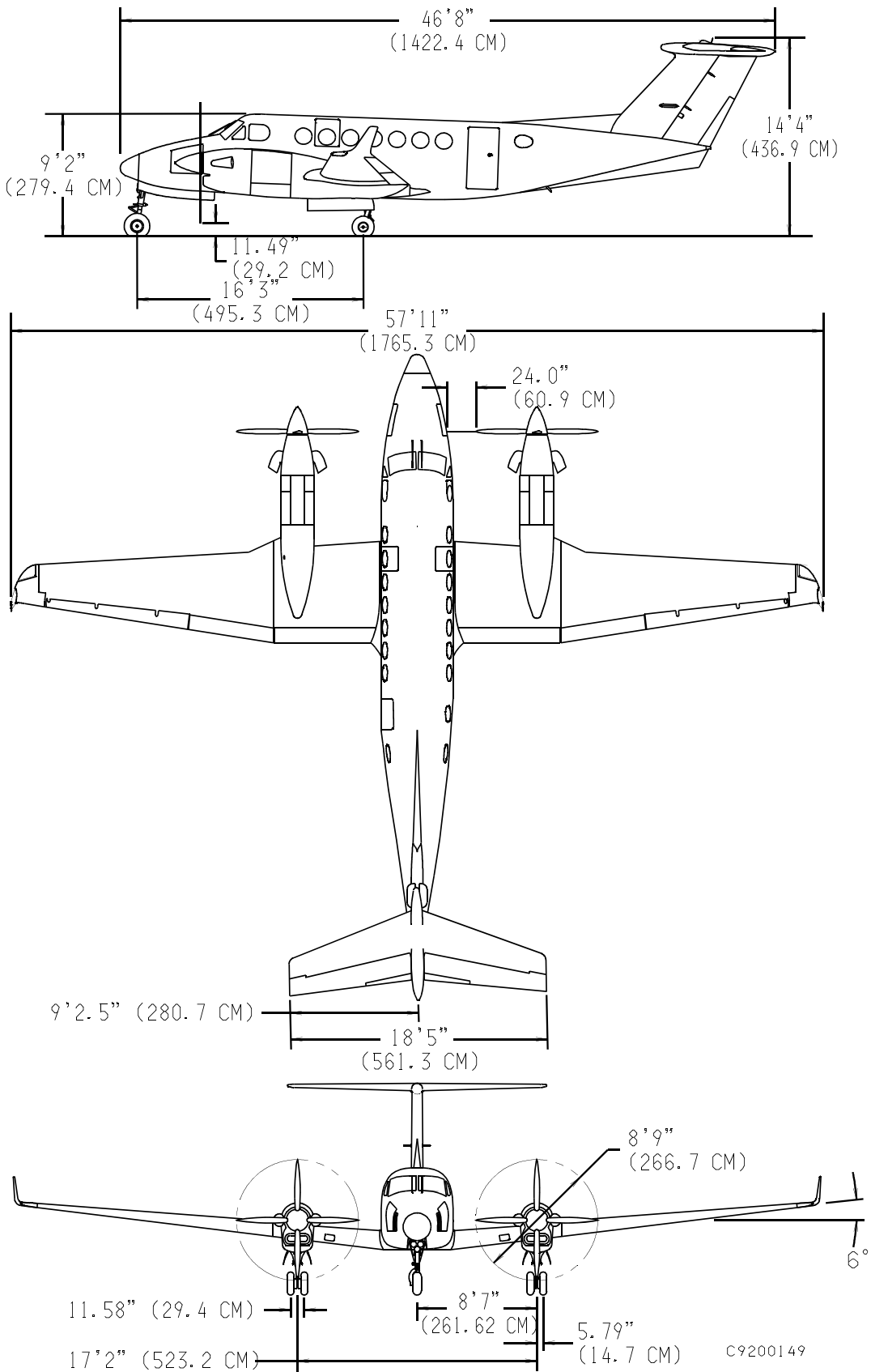


**Section 1
General**

**Beechcraft
Model B300/B300C**



B300 THREE-VIEW

C9200149

ENGINE FAILURE DURING TAKEOFF (AT OR ABOVE V_1) - TAKEOFF CONTINUED

1. V_R Speed.....ROTATE TO APPROXIMATELY
10° PITCH ATTITUDE
2. Landing Gear (when positive climb established) UP
3. Airspeed MAINTAIN V_2 TO 400 FT AGL
4. Propeller (inoperative engine)..... VERIFY FEATHERED

WARNING

Do not retard the failed engine power lever until the auto-feather system has completely stopped propeller rotation. To do so will deactivate the autofeather circuit and prevent automatic feathering.

5. Flaps (at 400 ft AGL minimum) UP AT $V_2 + 9$
6. Airspeed.....INCREASE TO 125 KNOTS
7. Climb to 1500 ft AGL, then accomplish the following cleanup procedures on the inoperative engine:
 - a. Condition LeverFUEL CUTOFF
 - b. Prop Lever.....FEATHER
 - c. Firewall Fuel Valve CLOSE
EXTINGUISHER PUSH & **CLOSED** - ILLUMINATED
 - d. Generator OFF
 - e. Engine Auto Ignition OFF
8. Autofeather..... OFF
9. Brake Deice (if installed) OFF
10. Electrical Load MONITOR

ENGINE FAILURE IN FLIGHT BELOW AIR MINIMUM CONTROL SPEED (V_{MCA})

1. PowerREDUCE AS REQUIRED TO MAINTAIN CONTROL
2. NoseLOWER TO ACCELERATE ABOVE V_{MCA}
3. Power.....AS REQUIRED
4. Engine SECURE
(See ENGINE FIRE OR FAILURE IN FLIGHT procedure.)

BEFORE ENGINE STARTING

NOTE

Items marked with an “*” may be omitted at pilot’s discretion after the first flight of each day.

NOTE

Power settings and performance predicated on Indicated OAT shall use the temperature obtained from the Indicated OAT gage on the left cockpit sidewall and not from the temperature displayed on the AFDs.

1. Weight, CG, Performance, and V-Speeds CHECKED

WARNING

Only a crew member or properly trained ground personnel should close and lock the airstair door and cargo door (if installed).

2. Airstair Door (B300) LOCKED
 - a. Close and lock the door.
 - b. Check the position of the safety arm and diaphragm plunger.
 - c. Check that the green index marks on each of the 4 latch bolts align within the indicator windows.
 - d. Check the engagement of both upper door hooks by means of the illuminated viewing ports.
 - e. Attempt to turn handle to unlocked position without depressing the release button.
3. Cargo Door (B300C) LOCKED
 - a. Check upper handle position - closed and latched. (Observe through the handle access cover window.)
 - b. Check that the orange index marks on each of the four rotary cam locks align within the indicator windows.
 - c. Check lower pin latch handle position - closed and latched. (Observe through the handle access cover window.)
 - d. Check that the orange-colored indicator aligns with orange stripe on carrier rod. (Observe through window at lower left corner.)

NOTE

The untapered shoulder of the latching pins must extend past each attachment lug.

4. Airstair Door (B300C) LOCKED
 - a. Close and lock the door
 - b. Check the position of the safety arm and diaphragm plunger. (Lift the door step)
 - c. Check that the orange index marks on each of the six rotary cam locks align within the indicator windows.
5. Load and Baggage CONFIRM SECURED
6. Passenger Briefing COMPLETE
7. Cabin Equipment POSITIONED
 - a. All Seats SEAT BACKS UPRIGHT;
HEADRESTS EXTENDED TO SUPPORT OCCUPANT'S HEAD
 - b. Lateral-tracking Seats OUTBOARD POSITION
 - c. Tables STOWED
8. Pilot Seats and Rudder Pedals ADJUSTED
9. Seat Belts and Shoulder Harnesses FASTENED
10. Parking Brake CONFIRM SET
11. Control Locks CONFIRM REMOVED
- * 12. Oxygen System Preflight Inspection CONFIRM COMPLETE
13. ELT Switch ARM
Yellow XMT Light - EXTINGUISHED
14. Fuel Panel CHECK
 - a. Standby Pumps OFF
 - b. Crossfeed OFF
 - c. Aux Transfer Switches AUTO
 - d. Circuit Breakers IN
15. Pilot's Instrument Panel and Subpanel CHECK
 - a. Standby Flight Display System Power. TEST
(Green Light ILLUMINATED)
 - b. Standby Flight Display System Power. ON
(Amber Light ILLUMINATED)
 - c. Battery Bus CONFIRM NORM
 - d. Engine Anti-ice ON & MAIN

CAUTION

To minimize ingestion of ground debris, the engine anti-ice system should be ON for all ground operations.

- e. Landing Gear Relay Circuit Breaker IN
- f. Landing Gear Control DOWN

Section 4
Normal Procedures

- 16. Power Console and Pedestal CHECK
 - a. Power Levers IDLE, FRICTION SET
 - b. Prop Levers FULL FORWARD, FRICTION SET
 - c. Condition Levers FUEL CUTOFF, FRICTION SET
 - d. Oxygen Controls:
 - 1) Passenger Manual Drop Out CONFIRM PUSHED OFF
 - 2) System Ready CONFIRM ON
 - e. Landing Gear Alternate Extension Handle STOWED
- 17. Reversionary Switch Panel CHECK
 - a. Prop Sync ON
 - b. DG FREE/NORM NORM
 - c. Slew +/- CENTER
 - d. PFD1 NORM
 - e. MFD NORM
 - f. PFD2 NORM
 - g. AHS NORM
 - h. ADS NORM
 - i. PFD1 Inhibit NORM
 - j. MFD Inhibit NORM
 - k. PFD2 Inhibit NORM
 - l. Pilot's Static Air Source NORM
 - m. EMER FREQ EXTINGUISHED
 - n. Slew +/- CENTER
 - o. DG FREE/NORM NORM
- 18. Copilot's Subpanel and Instrument Panel SET
 - a. Window Defog OFF
 - b. ECS Mode OFF
 - 1) Cockpit/Cabin Blower AUTO
 - 2) Envir Bleed Air AS REQUIRED

- 19. Electric Heat AS REQUIRED WITH GPU
 - a. Battery VERIFY ON
 - b. External Power Source TURN OFF,
CONNECT TO AIRPLANE; TURN ON
Ext Pwr - Cart CAS MESSAGE DISPLAYED
 - c. Voltmeter 27.5 - 28.4 VOLTS
 - d. EXT PWR Switch ON
Ext Pwr - Active CAS MESSAGE DISPLAYED
 - e. ECS Mode ELEC HEAT
Electric Heat On CAS MESSAGE DISPLAYED

CAUTION

Do not operate the electric heat with the pedestal floor outlet blocked or the cockpit door closed. The **Electric Heat On** CAS message must be removed when ELEC HEAT mode is de-selected. Electric heat must be off at least 2 minutes prior to and during engine start.

- 20. Right Panel Circuit Breakers IN
- 21. Overhead Switch Panel
 - a. Data Load OFF
 - b. Master Panel Lights AS REQUIRED
 - c. Display Brightness AS REQUIRED
 - d. Interior Master Switch (B300) OFF
- 22. Battery ON
- * 23. Annunciators TEST
- * 24. Fuel System CHECK
 - a. Firewall Fuel Valves CLOSE
Left & Right **EXTINGUISHER PUSH** & **CLOSED** -
ILLUMINATED
 - b. Standby Pumps ON
L-R Fuel Press CAS MESSAGE DISPLAYED
 - c. Firewall Fuel Valves OPEN
Left & Right [EXTINGUISHER PUSH] & [CLOSED] - EXTINGUISHED
RED [L-R Fuel Press] CAS MESSAGE REMOVED
 - d. Standby Pumps OFF
L-R Fuel Press CAS MESSAGE DISPLAYED

- e. Crossfeed ALTERNATELY LEFT AND RIGHT
 - Fuel Crossfeed** CAS MESSAGE DISPLAYED
 - RED [L-R Fuel Press] CAS MESSAGE REMOVED
- f. Crossfeed OFF
- g. Fuel Quantity TEST
 - L-R Fuel Quantity** CAS MESSAGE DISPLAYED
- 25. Fuel Quantity (main and auxiliary) CHECK
- 26. Pilot's Subpanel CHECK
- * a. Landing Gear Control Lights TEST
- * b. Hydraulic Fluid Sensor TEST
 - Hyd Fluid Low** CAS MESSAGE DISPLAYED
- c. Beacon ON
- * 27. Copilot's Subpanel (FL-954, FL-1010, FL-1031 thru FL-1076; FM-66 thru FM-70; without Kit 434-3014) CHECK
- * a. Cabin Altitude Warning TEST
 - Cabin Alt High** CAS MESSAGE DISPLAYED
 - CABIN ALTITUDE** Annunciator - ILLUMINATED
(note aural warning)
- * b. Cabin Differential Warning TEST
 - Cabin Diff High** CAS MESSAGE DISPLAYED
- * c. Stall and Landing Gear Warning TEST
(Stall on PFD and note aural warnings)
- * d. Fire Detector and Extinguisher TEST
 - L Engine Fire** & **R Engine Fire** CAS MESSAGES DISPLAYED
 - Left & Right **ENG FIRE** (Glareshield) & **FIRE** (ITT) - ILLUMINATED
(note aural warnings)
 - Left & Right **EXTINGUISHER PUSH** & **DISCHARGED**
- ILLUMINATED
- * 28. Copilot's Subpanel (FL-1077, FL-1080 and After; FM-71 and After; and Airplanes with Kit 434-3014) CHECK
- * a. Cabin Altitude Warning TEST
 - 1) Cabin Alt Warn Test Switch HOLD IN TEST POSITION
UNTIL STEP 4
 - Cabin Altitude** CAS MESSAGE DISPLAYED
(note aural warning starts)

- 2) Cabin Alt Warn Silence Button PRESS
(note aural warning stops)
(note after short time delay)
WHITE [Cabin Altitude] CAS MESSAGE REMOVED
Cabin Alt High CAS MESSAGE DISPLAYED
(note aural warning starts)
- 3) Master Warning PRESS
(note aural warning stops)
- 4) Cabin Alt Warn Test Switch OFF
RED [Cabin Alt High] CAS MESSAGE REMOVED
- * 29. Cabin Differential Warning TEST
Cabin Diff High CAS MESSAGE DISPLAYED
- * 30. Stall and Landing Gear Warning TEST
(Stall on PFD and note aural warnings)
- * 31. Fire Detector and Extinguisher TEST
L Engine Fire & **R Engine Fire** CAS MESSAGES DISPLAYED
Left & Right **ENG FIRE** (Glareshield) & **FIRE** (ITT) - ILLUMINATED
(note aural warnings)
Left & Right **EXTINGUISHER PUSH** & **DISCHARGED**
- ILLUMINATED
- 32. Cockpit Voice Recorder Panel TEST

ENGINE STARTING (BATTERY)

NOTE

Starting with environmental bleed air off will provide cooler engine starts.

- 1. GEN TIES (for night operation) MAN CLOSE
Man Ties Close CAS MESSAGE DISPLAYED
- 2. Propeller Area CLEAR
- 3. Right Ignition and Engine Start ON
RIGHT **IGN** DISPLAYED
RED [R Fuel Press] CAS MESSAGE REMOVED
- 4. Right Condition Lever (after 12% N₁, minimum) LOW IDLE
- 5. Right ITT and N₁ MONITOR
(1000°C maximum)

CAUTION

If no ITT rise is observed within 10 seconds after moving the Condition Lever to LOW IDLE, move the Condition Lever to CUTOFF and release the Ignition and Engine Start Switch to OFF. Allow 5 minutes for fuel to drain and starter to cool, then follow Engine Clearing procedures.

- 6. Right Oil Pressure CHECK
- 7. Right Ignition and Engine Start (at 50% N₁ or above). OFF
- 8. Right Condition Lever HIGH IDLE
- 9. Right Generator. RESET, THEN ON
 AMBER [R DC Generator] & [L-R Gen Tie Open]
 CAS MESSAGES REMOVED
- 10. Battery CHARGE
 (until loadmeter reads approximately 50% or less)
- 11. Left Ignition and Engine Start ON
 LEFT **IGN** DISPLAYED
 RED [L Fuel Press] CAS MESSAGE REMOVED
- 12. Left Condition Lever (after 12% N₁, minimum) LOW IDLE
- 13. Left ITT and N₁ MONITOR
 (1000°C maximum)
- 14. Left Oil Pressure CHECK
- 15. Left Ignition and Engine Start (at 50% N₁ or above). OFF
- 16. Right Condition Lever REDUCE TO LOW IDLE
- 17. Left and Right Prop RPM 1050 MINIMUM
- 18. **L-R Prop Pitch** CAS Message DISPLAYED
- 19. Voltmeter L GEN
 (voltmeter - 27.5 to 29.0 volts)
- 20. Left Generator RESET, THEN ON
 AMBER [L DC Generator] CAS MESSAGE REMOVED
- 21. Right Generator. RESET, THEN ON
 AMBER [L-R Gen Tie Open] CAS MESSAGE NOT
 DISPLAYED WITH SWITCH IN THE RESET POSITION

ENGINE STARTING (EXTERNAL POWER)

CAUTION

NEVER CONNECT AN EXTERNAL POWER SOURCE TO THE AIRPLANE UNLESS A BATTERY INDICATING A CHARGE OF AT LEAST 20 VOLTS IS IN THE AIRPLANE. If the battery voltage is less than 20 volts, the battery must be recharged, or replaced with a battery indicating at least 20 volts, before connecting external power.

NOTE

When an external power source is used, ascertain that it is capable of generating a minimum of 1000 amps momentarily and 300 amps continuously. The battery should be ON to absorb transients present in some external power units.

1. Battery VERIFY ON

CAUTION

External power source output voltage - SET 28.0 - 28.4 volts.

2. GEN TIES (for night operation) MAN CLOSE
Man Ties Close CAS MESSAGE DISPLAYED
3. Voltmeter BAT - 20.0 VOLTS MINIMUM
4. External Power VERIFY OFF
5. Avionics Master VERIFY OFF
6. Left and Right Generators VERIFY OFF
7. Interior Master Switch (B300). VERIFY OFF
8. Battery Bus VERIFY NORM
9. Beacon VERIFY ON
10. External Power Source TURN OFF
CONNECT TO AIRPLANE; TURN ON
Ext Pwr - Cart CAS MESSAGE DISPLAYED
11. Voltmeter EXT PWR - 28.0 - 28.4 VOLTS
12. EXT PWR Switch ON
Ext Pwr - Active CAS MESSAGE DISPLAYED
13. Prop Levers FEATHER
14. Propeller Area CLEAR

Section 4
Normal Procedures

- 15. Right Ignition and Engine Start ON
RIGHT **IGN** DISPLAYED
RED [R Fuel Press] CAS MESSAGE REMOVED
- 16. Right Condition Lever (after 12% N₁, minimum) LOW IDLE
- 17. Right ITT and N₁ MONITOR (1000°C maximum)

CAUTION

If no ITT rise is observed within 10 seconds after moving the Condition Lever to LOW IDLE, move the Condition Lever to CUTOFF and release the Ignition and Engine Start Switch to OFF. Allow 5 minutes for fuel to drain and starter to cool, then follow Engine Clearing procedures.

- 18. Right Oil Pressure CHECK
- 19. Right Ignition and Engine Start (at 50% N₁ or above) OFF
- 20. Left Ignition and Engine Start ON
LEFT **IGN** DISPLAYED
RED [L Fuel Press] CAS MESSAGE REMOVED
- 21. Left Condition Lever (after 12% N₁, minimum) LOW IDLE
- 22. Left ITT and N₁ MONITOR (1000°C maximum)
- 23. Left Oil Pressure CHECK
- 24. Left Ignition and Engine Start (at 50% N₁ or above) OFF
- 25. EXT PWR Switch OFF
Ext Pwr - Cart CAS MESSAGE DISPLAYED
- 26. External Power Source TURN OFF
AMBER [Ext Pwr - Cart] CAS MESSAGE REMOVED
DISCONNECT FROM AIRPLANE; SECURE DOOR
- 27. Right Generator RESET, THEN ON
AMBER [R DC Generator] & [L-R Gen Tie Open]
CAS MESSAGES REMOVED
- 28. Voltmeter L GEN
(voltmeter - 27.5 to 29.0 volts)
- 29. Left Generator RESET, THEN ON
AMBER [L DC Generator] CAS MESSAGE REMOVED
- 30. Right Generator RESET, THEN ON
AMBER [L-R Gen Tie Open] CAS MESSAGE NOT DISPLAYED WITH
SWITCH IN THE RESET POSITION
- 31. Prop Levers FULL FORWARD
- 32. Left and Right Prop RPM 1050 MINIMUM
- 33. **L-R Prop Pitch** CAS Message DISPLAYED

HOT START OR HUNG START

1. Condition Lever FUEL CUTOFF
2. Ignition and Engine Start STARTER ONLY
3. ITT Below 400°C IGNITION AND ENGINE START - OFF
4. Do not attempt another start until the cause of the hot start or hung start has been corrected.

NO LIGHT START

If No ITT Rise Is Observed Within 10 Seconds After Moving The Condition Lever To LOW IDLE:

1. Condition Lever FUEL CUTOFF
2. Ignition and Engine Start OFF
3. Allow 5 minutes for fuel to drain and starter to cool, then follow ENGINE CLEARING procedure.

ENGINE CLEARING

The following procedure is used to clear an engine any time it is deemed necessary to remove internally trapped fuel and vapor, or if there is evidence of a fire within the engine. Air passing through the engine serves to purge fuel, vapor, or fire from the combustion section, gas generator turbine, power turbines and exhaust system.

1. Condition Lever FUEL CUTOFF
2. Ignition and Engine Start STARTER ONLY
(for a maximum of 30 seconds)



Do not exceed the starter time limits; see Section 2, LIMITATIONS.

3. Ignition and Engine Start OFF
4. Allow 5 minutes before attempting another start.

BEFORE TAXI

NOTE

Items marked with an “*” may be omitted at pilot’s discretion after the first flight of each day.

- * 1. Electrical System CHECK
 - a. GEN TIES OPEN
 - L-R Gen Tie Open** CAS MESSAGE DISPLAYED
 - b. Voltmeter:
 - 1) TPL FED 26.5 TO 28.0 VOLTS
 - 2) R GEN and L GEN 27.5 TO 29.0 VOLTS
(within 1.0 volt of each other)
 - 3) CTR 23 VOLTS MINIMUM
 - c. GEN TIES NORM
AMBER [L-R Gen Tie Open] CAS MESSAGE REMOVED
 - d. Bus Sense MOMENTARILY TO TEST
 - L-R Gen Tie Open** & **Battery Tie Open**
CAS MESSAGES DISPLAYED
 - e. Voltmeter CTR - 0 VOLTS
 - f. Bus Sense MOMENTARILY TO RESET
AMBER [L-R Gen Tie Open] & [Battery Tie Open]
CAS MESSAGES REMOVED
 - g. Voltmeter CTR - 27.5 TO 29.0 VOLTS
 - h. Generator Load OBSERVE PARALLELED WITHIN 10%
- 2. Avionics Master ON
- 3. Transponder AS REQUIRED
(Alt On mode if Auto selected)
- 4. Interior Master Switch (B300) AS REQUIRED
- 5. Master Panel and Cockpit Lights AS REQUIRED
- 6. Mic Switches NORMAL
- 7. Cabin Lights AS REQUIRED
- 8. Furnishings (B300C) AS REQUIRED
- 9. Cabin Sign FSB
- 10. Standby Flight Display INITIALIZATION COMPLETE
- 11. Exterior Lights AS REQUIRED

12. Environmental System Controls SET
(Observe N₁, ITT, and generator limits if air conditioning or electric heat is used)
- a. Automatic Climate ControlAS REQUIRED
- 1) ECS Mode AUTO
 - 2) Cockpit/Cabin TempAS REQUIRED
 - 3) Cockpit/Cabin Blower AUTO
 - 4) Envir Bleed Air AUTO
 - 5) Bleed Air ValvesOPEN or ENVIR OFF
 - Use ENVIR OFF for more efficient cooling on the ground.
- b. Manual Control CoolingAS REQUIRED
- 1) ECS Mode MAN COOL
 - 2) Cockpit/Cabin TempAS REQUIRED
 - 3) Cockpit/Cabin BlowerAS REQUIRED
 - 4) Envir Bleed AirAS REQUIRED
 - 5) Bleed Air ValvesOPEN or ENVIR OFF
 - Use ENVIR OFF for more efficient cooling on the ground.
- c. Manual Control HeatingAS REQUIRED
- 1) ECS ModeMAN HEAT
 - 2) Cockpit/Cabin BlowerAS REQUIRED
 - 3) Cockpit/Cabin TempAS REQUIRED
 - 4) Envir Bleed AirAS REQUIRED
 - 5) Bleed Air Valves OPEN
 - 6) MAN TEMP INCR/DECRAS REQUIRED

NOTE

It is the pilot's responsibility to monitor bleed air temperatures in MAN HEAT.

CAUTION

Longer than 2-3 second switch actuations and shorter than 60 seconds in between switch activation may result in a duct overheat situation. Follow Section 3A, ABNORMAL PROCEDURES if this occurs.

- d. Recirculation BlowersAS REQUIRED
- 1) ECS Mode OFF
 - 2) Cockpit/Cabin BlowerAS REQUIRED

NOTE

The blowers will not operate in the AUTO mode with ECS OFF or in MAN HEAT.

- e. Electric Heat Control AS REQUIRED
- ECS Mode ELEC HEAT

Electric Heat On CAS MESSAGE DISPLAYED

CAUTION

Use of electric heat is for ground operations only. Do not operate the electric heat with the pedestal floor outlet blocked or the cockpit door closed. The **Electric Heat On** CAS message must not be displayed when ELEC HEAT mode is de-selected.

NOTE

When in use the cockpit blower will default to high speed and is not adjustable. Operation may affect the accuracy of the magnetic compass.

- 13. Brake Deice (if installed) AS REQUIRED

If Brakes Require Deicing:

- a. Bleed Air Valves OPEN
- b. Brake Deice ON

L-R Bk Deice On CAS MESSAGE DISPLAYED

- c. Condition Levers HIGH IDLE
(until brakes are deiced, then LOW IDLE)
- d. Brake Deice OFF
CYAN [L-R Bk Deice On] CAS MESSAGE REMOVED

- 14. Prop Sync ON

- 15. TCAS II TEST

- a. Tuning Page - XPR/TFC TEST
 - 1) TCAS II test pattern will display on the PFDs (and MFW map if Traffic Overlay is selected).
 - 2) Cyan TCAS Test message will be displayed on the PFDs.
 - 3) The red TRAFFIC message will be displayed on the MFW map.
 - 4) Fly-to-zone and traffic avoidance cues will be displayed on the ADI.
 - 5) The aural message "TCAS System Test OK" will be heard over the speakers and headsets at the conclusion of a successful test.

- 16. EMER FREQ. EXTINGUISHED

17. TAWS+ (FL-954, FL-1010, FL-1031 thru FL-1139;
FM-66 thru FM-75) TEST
(G/S INHIB switch/annunciator)

NOTE

TAWS+ cannot be tested in flight.

- a. Verify avionics on and the following equipment is functioning:
- 1) Radio Altimeter
 - 2) ADS 1 and 2
 - 3) AHS 1 and 2
 - 4) GPS 1
 - 5) Gear and Flap Indicating System
 - 6) Display System (PFD 1, PFD 2 and MFD)
 - 7) FMS
- b. Ensure all TAWS+ inhibit switch/annunciators (G/S INHIB, TERR INHIB, and FLAP OVRD) are deselected.
- c. Verify no TAWS+ inoperative mode messages (amber GPWS or TERR) are displayed on the PFD.
- d. Conduct a self test of the system by depressing the G/S INHIB switch/annunciator and releasing. The following annunciations and alerts should be issued:
- 1) Aural "Terrain Awareness Test Start"
 - 2) Terrain display test pattern displayed on HSI.
 - 3) Cyan TAWS Test message on HSI and **TAWS Test** CAS message displayed.
 - 4) Amber TAWS Terrain Fail message on PFD briefly.
 - 5) A momentary illumination of the G/S INHIB and FLAP OVRD switch/annunciators (ACTIVE).
 - 6) **Gnd Prox** message on the PFD.
 - 7) **Pull Up** message on the PFD.
 - 8) Terrain display test pattern removed and all TAWS+ messages and switch/annunciators extinguished.
 - 9) Aural "Terrain Awareness System Passed"
 - 10) Aural "Terrain Awareness Test Complete"
18. ITAWS (FL-1140 and After; FM-76 and After) TEST
(PFD menu, TAWS/SMS Config)

NOTE

ITAWS cannot be tested in flight.

Section 4
Normal Procedures

- a. Verify avionics on and the following equipment is functioning:
 - 1) Radio Altimeter
 - 2) ADS 1 and 2
 - 3) AHS 1 and 2
 - 4) GPS 1 or GPS 2
 - 5) Gear and Flap Indication System
 - 6) Display System (PFD 1, PFD 2 and MFD)
 - 7) FMS
- b. Ensure no ITAWS inhibits are displayed on CAS.
- c. Conduct a self-test of the system by selecting TAWS Test on the PFD menu.
 - 1) MFW Map is displayed on the MFD with range at 5 NM and relative terrain overlay is selected.
 - 2) TAWS Test is displayed on the MFW Map.
 - 3) Mode 1 Caution Aural “Sink Rate, Sink Rate” is sounded.
 - 4) Mode 1 Warning Aural “Pull Up, Pull Up” is sounded.
 - 5) 500 foot callout is sounded.
 - 6) Mode 2 Caution Alert **Gnd Prox** is displayed on the ADI.
 - 7) Mode 2 Warning Alert **Pull Up** is displayed on the ADI.
 - 8) Terrain Caution alert amber highlight is displayed on the MFW Map relative terrain with GPWS GrndProx on the MFD
 - 9) Terrain Warning alert red highlight is displayed on the MFW Map relative terrain with PULL UP on the MFD.
 - 10) TAWS Test message is removed when the test is completed or cancelled.

The duration of the TAWS test is approximately 30 sec.

- 19. Flight and Engine Instruments CHECK
 - a. Altimeters SET
 - b. Standby Flight Display Altimeter SET
- 20. Flaps UP
- 21. Flight Controls CHECK FOR FULL FREEDOM OF MOVEMENT AND PROPER DIRECTION OF TRAVEL
- 22. Brakes RELEASE & CHECK

NOTE

Single-engine taxi operations have not been demonstrated to provide adequate directional control under all conditions.

Care must be exercised when taxiing on unimproved surfaces. If possible, conduct RUNUP on a hard surface

free of sand and gravel, to preclude pitting of the propeller blades and airplane surfaces.

BEFORE TAKEOFF (RUNUP)

NOTE

Items marked with an “*” may be omitted at pilot’s discretion after the first flight of each day.

1. Avionics and RadarCHECK
2. Pressurization CHECK AS REQUIRED AND SET
 - a. Environmental Bleed Air NORMAL
 - b. Bleed Air Valves OPEN
 - * c. Pressurization Controller SET
 - 1) Adjust cabin altitude knob to indicate 1,000 feet below field pressure altitude.
 - 2) Set rate knob to 12-o’clock position.
 - * d. Cabin Pressure Switch HOLD AT THE TEST POSITION
 - * e. Cabin Altimeter and VSI CHECK FOR DESCENT INDICATION
 - * f. Cabin Pressure Switch RELEASE TO PRESS POSITION
 - g. Pressurization Controller SET
 - The inner scale (ACFT ALT) should indicate planned cruise altitude plus 1,000 feet. This setting must not result in an outer scale (CABIN ALT) indication of less than 500 feet above departure field pressure altitude.
3. AutopilotCHECK
 - a. Pitch TrimTAKEOFF POSITION
 - b. ElevatorFORWARD POSITION
 - c. Autopilot ENGAGE
AP & **YD** DISPLAYED ON PFD
 - d. Electric Pitch Trim OPERATE IN BOTH DIRECTIONS
(AP disengages with each operation and the YD remains engaged)
 - e. Elevator CENTERED
 - f. Autopilot ENGAGE
 - 1) Apply rearward pressure on the elevator - Pitch trim travels nose-down.
 - 2) Apply forward pressure on the elevator - Pitch trim travels nose-up.
 - g. AP/Trim Disconnect.DEPRESS TO FIRST LEVEL
MOMENTARY **AP** & **YD** DISPLAYED ON PFD,
THEN REMOVED

Section 4
Normal Procedures

- h. Repeat items a through g for copilot's side.
- 4. Yaw Damp CHECK
 - a. Yaw Damp ON
 - YD** DISPLAYED ON PFD
 - b. Rudder Pedals CHECK FOR ADDED RESISTANCE
 - c. AP/Trim Disconnect PRESS TO 1ST LEVEL
(Yellow [YD] flashes and rudder pedals move freely)
- * 5. Electric Pitch Trim CHECK
 - a. Pilot's and Copilot's Trim Switches CHECK OPERATION
 - 1) Move each dual-element switch fore and aft - Verify trim is inoperative.
 - 2) Move both dual-element switches fore and aft - Verify trim operates nose down and nose up.
 - 3) Ensure Pilot's trim switch overrides copilot's trim switch.
 - b. AP/Trim Disconnect PRESS TO 2ND LEVEL
 - TRIM** DISPLAYED ON PFD
 - c. Release Disconnect Switch RED [TRIM] REMOVED

WARNING

Operation of the electric pitch trim system should occur only when both elements of the dual-element switch are activated. Any movement of the elevator trim wheel while activating only one element denotes a system malfunction.

- 6. Trim Tabs SET
- 7. Engine Controls Friction Locks SET
- 8. Flaps CHECK AND SET
- * 9. Overspeed Governors and Rudder Boost CHECK
 - a. Rudder Boost Switch OFF
 - Rudder Boost Off** CAS MESSAGE DISPLAYED

- b. Rudder Boost Switch. RUDDER BOOST
AMBER [Rudder Boost Off] CAS MESSAGE REMOVED
- c. Prop Levers FULL FORWARD
- d. Prop Governor Test Switch HOLD TO GOV
- e. Power Levers (individually) INCREASE UNTIL PROP IS
STABILIZED AT 1500 TO 1610 RPM. CONTINUE
TO INCREASE UNTIL RUDDER MOVEMENT IS NOTED
(right power lever, right rudder; left power lever,
left rudder. Observe ITT and torque limits.)
- f. AP/Trim Disconnect. DEPRESS TO 1ST LEVEL
(rudder boost is interrupted)
Rudder Boost Off CAS MESSAGE DISPLAYED
- g. AP/Trim Disconnect Switch RELEASE
AMBER [Rudder Boost Off] CAS MESSAGE REMOVED
- h. Power Lever IDLE
- i. Repeat steps e through h on the opposite engine.
- j. Prop Governor Test Switch RELEASE
- * 10. Low Pitch Stops and Primary Governors CHECK
 - a. Prop Levers FULL FORWARD
 - b. Low Pitch Stop Switch. HOLD TO GND IDLE STOP
L-R Prop Pitch CAS MESSAGE DISPLAYED
 - c. Power Levers SET 1500 RPM
 - d. Prop Levers CYCLE TO LOW AND HIGH RPM
(propeller RPM decreases then returns to 1500 RPM)
 - e. Low Pitch Stop Switch. RELEASE
WHITE [L-R Prop Pitch] CAS MESSAGE REMOVED
 - f. Prop RPM STABILIZED AT 1150 TO 1250
- * 11. Autofeather. CHECK
 - a. Autofeather Switch HOLD TO TEST
 - b. Power Levers APPROXIMATELY 22% TORQUE
LEFT **AFX** & RIGHT **AFX** DISPLAYED ON EICAS

- c. Power Levers RETARD INDIVIDUALLY
 - 1) At approximately 17% torque - OPPOSITE ANNUNCIATOR - EXTINGUISHED
 - 2) At approximately 10% torque - BOTH ANNUNCIATORS - EXTINGUISHED (prop starts to feather)

NOTE

Autofeather annunciators cycle on and off with each fluctuation of torque as the prop feathers.

- d. Power Levers IDLE
LEFT [AFX] & RIGHT [AFX] REMOVED
(neither prop feathers)
- e. Autofeather Switch RELEASE
- 12. Autofeather ARM
AMBER [Autofeather Off] CAS MESSAGE REMOVED
- 13. Manual Propeller Feathering CHECK
- * 14. Vacuum and Pneumatic Pressure. CHECK
 - a. Left Bleed Air Switch PNEU & ENVIR OFF
 - 1) Pneumatic pressure and vacuum gages NORMAL PRESSURE
 - 2) Red [L-R BI Air Fail] CAS Message NOT DISPLAYED
 - b. Right Bleed Air Switch PNEU & ENVIR OFF
 - 1) Pneumatic pressure and vacuum gages ZERO PRESSURE
 - 2) **L-R BI Air Fail** CAS Message DISPLAYED
 - c. Left Bleed Air Switch OPEN OR ENVIR OFF
 - 1) Pneumatic pressure and vacuum gages NORMAL PRESSURE
 - 2) Red [L-R BI Air Fail] CAS Message REMOVED
 - d. Right Bleed Air Switch OPEN OR ENVIR OFF

NOTE

The **L Bleed Air Off**, **R Bleed Air Off**, or **L-R Bleed Air Off** CAS message will be displayed if the respective bleed air switch is not in the OPEN position.

- * 15. Engine Anti-ice CHECK
(system initially ON)

WARNING

Either the MAIN or STANDBY actuator must be operational on each engine before takeoff.

- a. Engine Anti-ice Actuators STANDBY
 - b. Engine Anti-ice OFF
 CYAN [L-R Eng Anti-Ice] CAS MESSAGE REMOVED
 - c. Engine Anti-ice Actuators MAIN
 - d. Engine Anti-ice ON
 L-R Eng Anti-Ice CAS MESSAGE DISPLAYED
16. Ice Protection Equipment (if required)CHECK
- a. Engine Auto-IgnitionCHECK
 - 1) Power Levers IDLE
 - 2) Engine Auto-Ignition Switches ARM
 LEFT **IGN** & RIGHT **IGN** DISPLAYED
 - 3) Power Levers ADVANCE TO ABOVE 17% TORQUE
 LEFT [IGN] & RIGHT [IGN] REMOVED
 - 4) Power Levers IDLE
 LEFT **IGN** & RIGHT **IGN** DISPLAYED
 - 5) Engine Auto-Ignition Switches OFF
 LEFT [IGN] & RIGHT [IGN] REMOVED
 - b. Windshield Anti-ice (check pilot's & copilot's one at a time)
 - 1) Windshield Anti-ice HI
 (observe increase on left & right loadmeters)
 - 2) Windshield Anti-ice OFF, THEN NORMAL
 (observe increase on left & right loadmeters)
 - 3) Windshield Anti-ice OFF
 - c. Electrothermal Propeller DeiceCHECK

CAUTION

Do not operate propeller deice when the propellers are static.

- 1) Automatic Prop Deice ON
- 2) Deice Ammeter 26 TO 32 AMPS
 (monitor for 90 seconds to ensure automatic timer operation)
- 3) Manual Prop Deice HOLD IN MANUAL POSITION
 - a) A small needle deflection on both loadmeters indicates that the manual system is operating.
 - b) Deice Ammeter 0 AMPS
- 4) Manual Prop Deice RELEASE
- 5) Deice Ammeter 26 TO 32 AMPS

- 6) Automatic Prop Deice OFF

NOTE

Use of electrical current for the manual (backup) system is not registered on the propeller deice ammeter; however, it will be indicated as part of the electrical load on the loadmeters (approximately 10%) when the system is switched on.

- d. Surface Deice CHECK
 - 1) Condition Levers HIGH IDLE, IF REQUIRED
 - 2) Pneumatic Pressure CHECK
 - 3) Surface Deice Switch SINGLE AND RELEASE
 - a) Pneumatic Pressure MOMENTARY DECREASE
 - b) **Wing Deice** & **Tail Deice** CAS Messages ... DISPLAYED THEN REMOVED
 - c) Boots CHECK VISUALLY, WHERE POSSIBLE, FOR INFLATION AND HOLD DOWN.
 - d) Inflation time 6 SECONDS FOR WINGS FOLLOWED BY 4 SECONDS FOR HORIZONTAL STABILIZER.
 - 4) Surface Deice Switch MANUAL AND HOLD
 - a) Pneumatic Pressure MOMENTARY DECREASE
 - b) **Wing Deice** & **Tail Deice** CAS Messages ... DISPLAYED
 - c) BootsCHECK VISUALLY, WHERE POSSIBLE, FOR INFLATION
 - 5) Surface Deice Switch RELEASE
 - a) Cyan [Wing Deice] & [Tail Deice] CAS Messages ... REMOVED
 - b) BootsCHECK VISUALLY, WHERE POSSIBLE, FOR HOLD DOWN
 - 6) Condition Levers LOW IDLE
- 17. Fuel Quantity, Flight, and Engine Instruments CHECK
- 18. Static Take-Off Power CONFIRM
- 19. V₁, V_R, V₂ SET

BEFORE TAKEOFF (FINAL ITEMS)

- 1. Engine Auto-Ignition ARM (if required)
 - LEFT **IGN** & RIGHT **IGN** DISPLAYED IF ARMED
- 2. Engine Anti-ice AS REQUIRED
 - L-R Eng Anti-Ice** CAS MESSAGE DISPLAYED IF ON

- 3. Exterior LightsAS REQUIRED
- 4. Ice ProtectionAS REQUIRED
 - a. Windshield Anti-ice NORMAL/HI (if required)
 - b. Prop Deice AUTO (if required)
 - c. Left and Right Fuel Vent Heat ON
 - d. Stall Warning Heat ON
 - e. Left and Right Pitot Heat ON
AMBER [L-R Pitot Heat] CAS MESSAGE REMOVED
- 5. Transponder XPDR1 OR XPDR2
- 6. Prop LeversCONFIRM FULL FORWARD
- 7. TrimCONFIRM SET
- 8. FlapsCONFIRM SET
- 9. Envir Bleed Air SET
 - a. OAT above 10°C AUTO or LOW
 - b. OAT at or below 10°CAUTO or NORMAL
- 10. Bleed Air ValvesAS REQUIRED
- 11. ECS ModeAS REQUIRED

CAUTION

Use of electric heat is for ground operations only and should not be selected for takeoff or flight operations. The

Electric Heat On CAS message must be removed when ELEC HEAT mode is de-selected.

- 12. Cockpit/Cabin BlowerAS REQUIRED
- 13. Cockpit/Cabin Temp.AS REQUIRED
- 14. Interior LightsAS REQUIRED
- 15. Generator LoadCHECK
 - a. When OAT is greater than 10°C:
 - 1) A/C ON: Loadmeters must be 30% or less
 - 2) A/C OFF: Loadmeters must be 50% or less
- 16. Battery AmmeterCHECK
(Charge current 10 amps or less if required)
- 17. CAS Messages REMOVED OR CONSIDERED

TAKEOFF

WARNING

Do not cycle boots during takeoff.

1. Brakes HOLD
2. Power Levers SET STATIC TAKE-OFF POWER
(observe ITT limits)
3. Left **AFX** & Right **AFX** CONFIRM DISPLAYED
ON EICAS
4. Brakes RELEASE

NOTE

Increasing airspeed will cause torque and ITT to increase.

5. V_R ROTATE TO APPROXIMATELY 10°
6. Landing Gear (when positive climb established). UP
7. Airspeed MAINTAIN V_{35} UNTIL CLEAR OF OBSTACLES
8. Flaps (at 125 knots, minimum) UP

ROLLING TAKEOFF

1. Brakes RELEASE
2. Power Levers SET STATIC TAKE-OFF POWER
(within 10 seconds of brake release; observe ITT limits)
3. Left **AFX** & Right **AFX** CONFIRM DISPLAYED
ON EICAS

NOTE

Increasing airspeed will cause torque and ITT to increase.

4. V_R ROTATE TO APPROXIMATELY 10°
5. Landing Gear (when positive climb established). UP
6. Airspeed MAINTAIN V_{35} UNTIL CLEAR OF OBSTACLES
7. Flaps (at 125 knots, minimum) UP

CLIMB

1. Bleed Air Valves OPEN
2. Envir Bleed Air AS REQUIRED

NOTE

Optimum pressurization performance will be achieved with the Environmental Bleed Air switch in the NORMAL position.

3. Yaw Damp ON
4. Climb Power SET
5. Props 1600 RPM, OR AS DESIRED
6. Windshield Anti-Ice NORMAL

CAUTION

The practice of turning the windshield anti-ice on early in the flight is recommended if it is anticipated that it will be required later in the flight after the windshield has been cold-soaked. Activating the windshield anti-ice after the windshield has been cold-soaked may cause the windshield to crack.

7. Engine Instruments MONITOR
8. Cabin Sign AS REQUIRED
9. Pressurization CHECK
10. Lights AS REQUIRED

CRUISE

WARNING

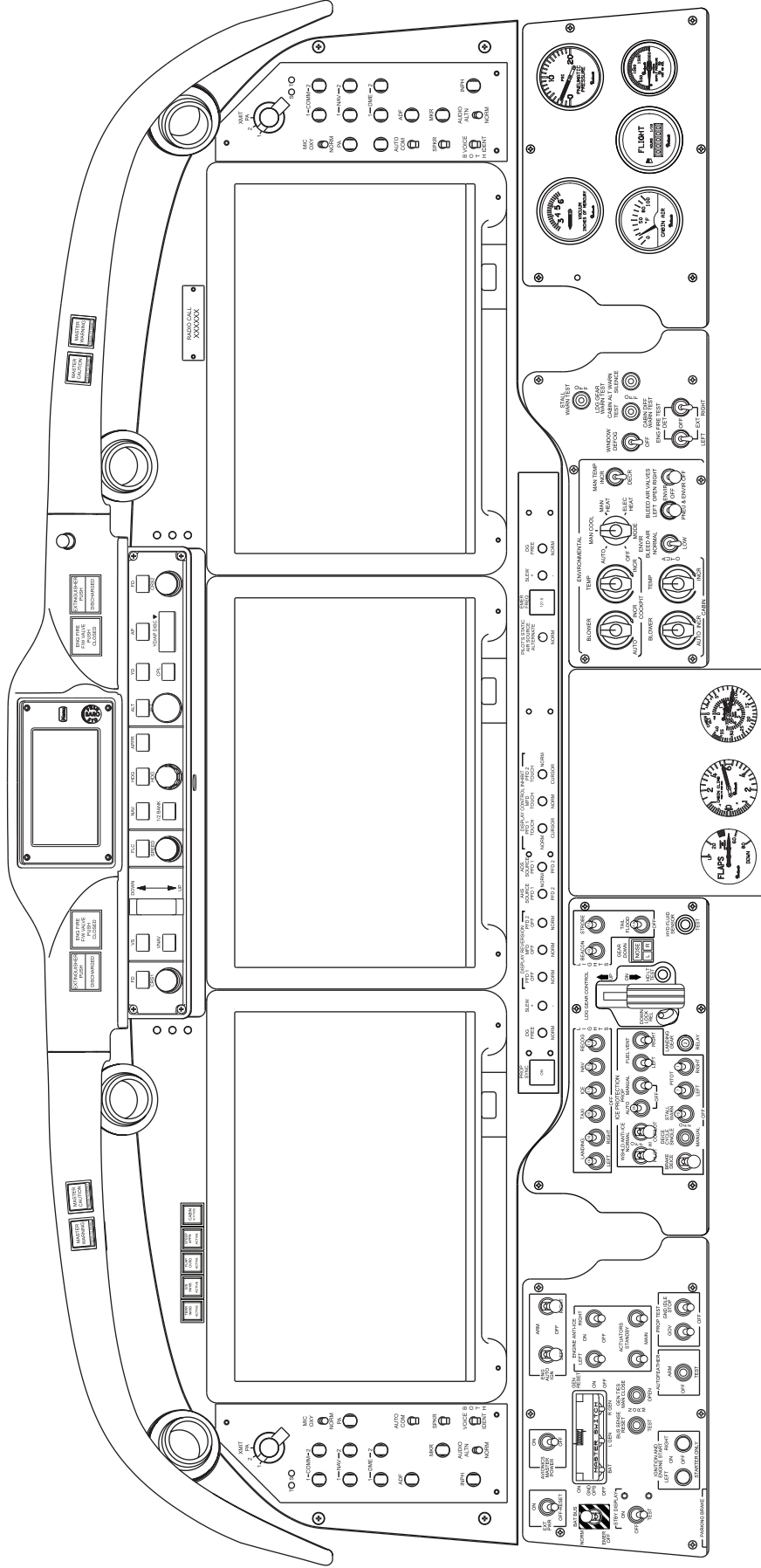
Do not lift Power Levers in flight.

NOTE

Power settings and performance predicated on Indicated OAT shall use the temperature obtained from the Indicated OAT gage on the left cockpit sidewall and not from the temperature displayed on the AFDs.

1. Cruise Power SET PER CRUISE POWER TABLES OR GRAPHS
2. Autofeather OFF

TYPICAL ILLUSTRATIONS

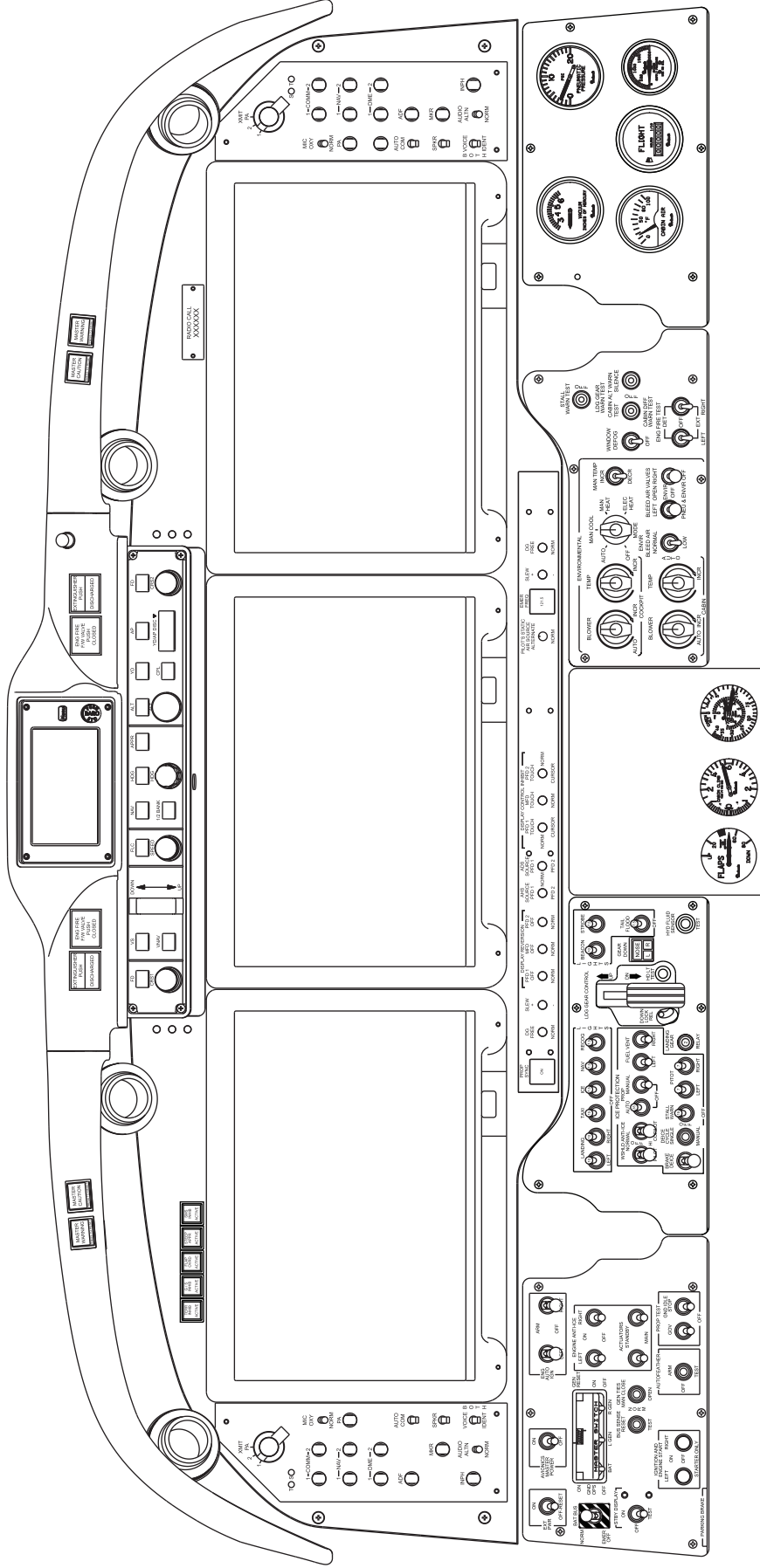


Right - Fold over

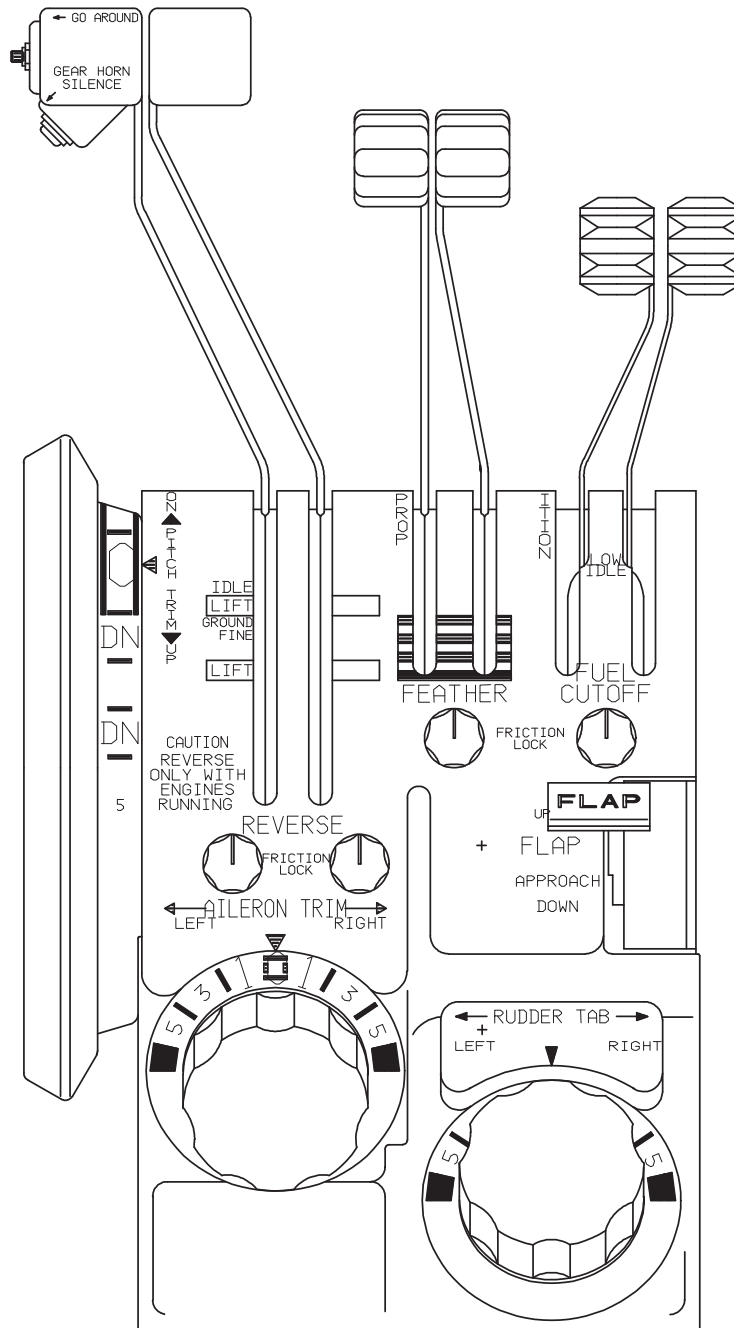
FL07C
144112AAA-I

INSTRUMENT PANEL (FL-954, FL-1010, FL-1031 THRU FL-1076, FL-1078 AND FL-1079; AND FM-66 THRU FM-70; WITHOUT KIT 434-3014)

E70403

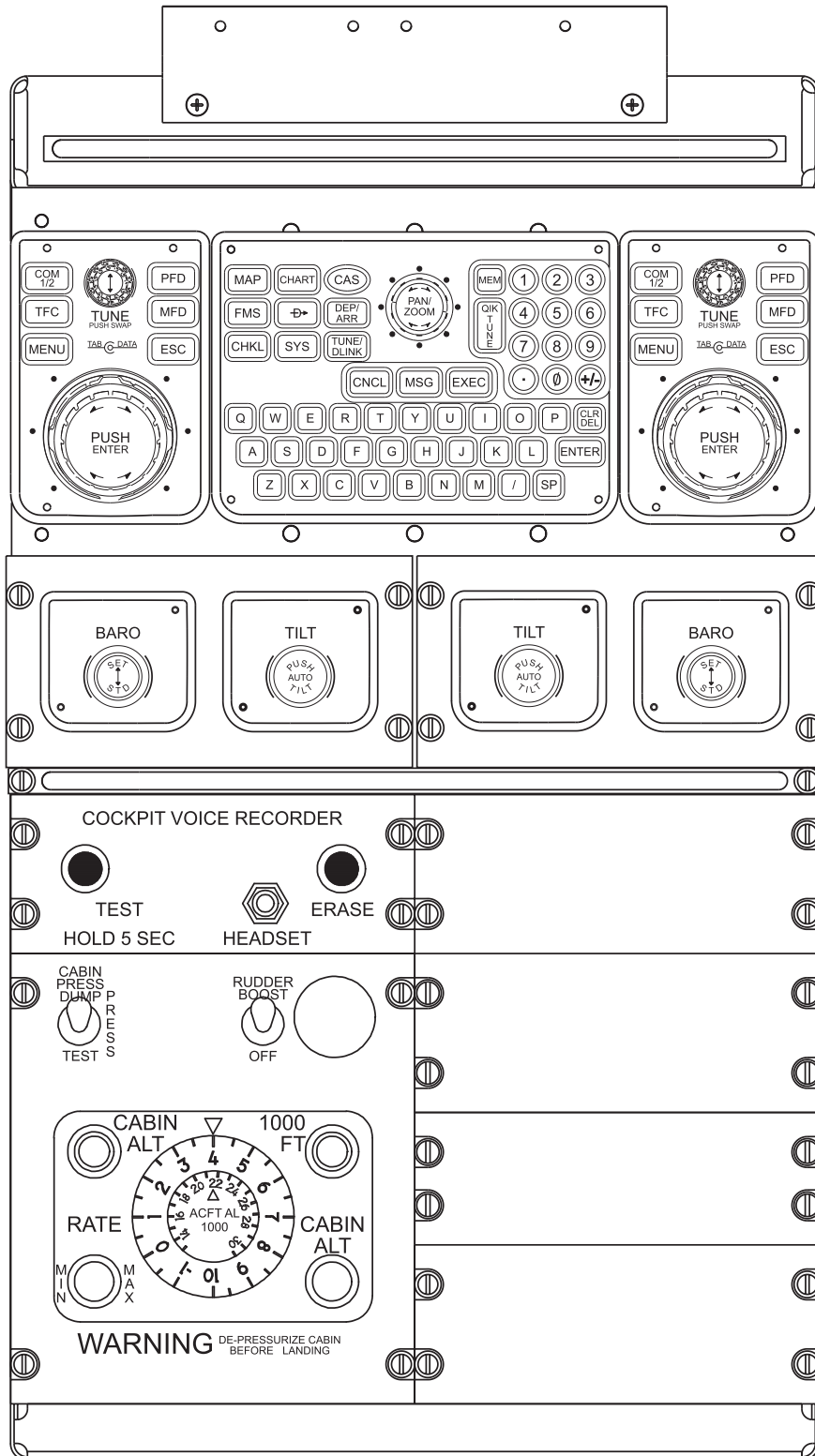


INSTRUMENT PANEL (FL-1077, FL-1080 THRU FL-1139; FM-71 THRU FM-75; AND AIRPLANES WITH KIT 434-3014)



FL07C
144063AA.AI

PEDESTAL



FL07C
144064AA.AI

PEDESTAL EXTENSION

WARNING

Before starting engines, remove the control locks, reversing the preceding procedure.

CAUTION

Remove the control locks before towing the airplane. If towed with a tug while the rudder lock is installed, serious damage to the steering linkage can result.

ENGINES

The Model B300/B300C is powered by two Pratt & Whitney Canada PT6A-60A turboprop engines.

PROPULSION SYSTEM CONTROLS

The propulsion system is operated by three sets of controls; the power levers, propeller levers, and condition levers. The power levers serve to control engine power. The condition levers control the flow of fuel at the fuel control outlet and select fuel cutoff, low idle and high idle functions. The propeller levers are operated conventionally and control the constant speed propellers through the primary governor.

POWER LEVERS

The power levers provide control of engine power from idle through take-off power by operation of the gas generator (N_1) governor in the fuel control unit. Increasing N_1 rpm results in increased engine power.

PROPELLER LEVERS

Each propeller lever adjusts the propeller governor, which results in an increase or decrease of propeller rpm. For propeller feathering, each propeller lever releases high pressure oil from the propeller allowing the counterweights and feathering spring to change the pitch. Detents at the rear of lever travel prevent inadvertent movement into the feathering range. In flight, the operating range is 1450 to 1700 rpm.

CONDITION LEVERS

The condition levers have three positions; FUEL CUTOFF, LOW IDLE and HIGH IDLE. Each lever controls the fuel cutoff function of the fuel control unit and limits idle speed at 62% N_1 minimum for low idle, and 70% N_1 minimum for high idle.

PROPELLER GROUND FINE OPERATION

The propeller ground fine operation is used to provide optimum deceleration on the ground during landing by taking advantage of the maximum available propeller drag.

Ground fine operation is accomplished by a gate position for the power levers in the pedestal. The power levers must be retarded below the IDLE gate by raising them over the gate and retarding the levers to the GROUND FINE gate.

CAUTION

Power levers should not be moved to the GROUND FINE position when the engines are not running as this will cause damage to the system.

PROPELLER REVERSING

When the power levers are lifted over the IDLE gate, they control engine power through the GROUND FINE and REVERSE ranges.

CAUTION

Propeller reversing on unimproved surfaces should be accomplished carefully to prevent propeller erosion from reversed airflow and, in dusty or snowy conditions, to prevent obscuring the operator's vision.

Condition levers, when set at HIGH IDLE, keep the engines operating at 70% N₁ (minimum) for maximum reversing performance.

CAUTION

Power levers should not be moved into the reversing position when the engines are not running as this will cause damage to the reversing system.

FRICTION LOCKS

Four friction locks are located on the power quadrant of the pedestal.

ENGINE INSTRUMENTATION

Engine instrument design incorporates currently approved green, yellow and red operating ranges and monitor time limits of each range to give the pilot a visual indication of engine parameters as they change.

Engine instruments are provided in the Engine Indication Crew Alerting System (EICAS) window and the engine synoptic window. The EICAS is displayed on the pilot's PFD during engine start and normally on the MFD after avionics power is applied.