National Transportation Safety Board Internal Inspection Factual Bellingham, Washington Accident DCA99-MP008

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Appendix 4 Tuboscope Report- March 18, 1996 with Flaw List (features and defects)

OLYMPIC PIPE LINE COMPANY

16" Products LinesCherry Point Station to Ferndale StationMarch 18, 1996Linalog Job #4319.01Ferndale Station to Allen StationMarch 18, 1996Linalog Job #4319.02Anacortes Station to Allen StationMarch 20, 1996Linalog Job #4319.03



LINALOG PLUS SURVEY REPORT

TUBO 000457



OLYMPIC PIPE LINE COMPANY

16" Products Lines

Cherry Point Station to Ferndale Station March 18, 1996 Linalog Job #4319.01 Ferndale Station to Allen Station March 18, 1996 Linalog Job #4319.02 Anacortes Station to Allen Station March 20, 1996 Linalog Job #4319.03

This Linalog Plus Survey Report Was Prepared For

Olympic Pipe Line Company

by

Tuboscope Pipeline Services, Inc. 2835 Holmes Road Houston, Texas 77051 (713) 799-5413

Sales Representative ROBERT WATT Pipeline Inspector TERRY McCAIN

Survey Analyst RONNIE ORSAK

TUBO 000458

Tvinium Linalog Plus 2.0

April 11, 1996

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This survey report is EXPRESSLY SUBJECT to the terms of the Agreement governing the pipeline inspection that produced the data on which the report is based and to the BELOW STATED DISCLAIMER.

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16" Products Line - Cherry Point Station to Ferndale Station Linalog Job Number 4319.01

This section of Olympic Pipe Line Company line was surveyed by Pipeline Services in March of 1996. The 5.07 mile section, located in Washington, is reported to be constructed primarily of grade X-52, ERW manufactured, .312 inch nominal wall pipe.

Inspection Tool Run

The survey launched March 18, at 10:20 a.m., was accepted as the Log of Record. Products propelled the Linalog survey tool for approximately 1 hour at an average of 5.07 miles per hour. No problems were reported during this run.

Verification Dig Sites

No verification digs were performed while Pipeline Services personnel were on location.

Survey History With Linalog

This is a repeat inspection of this line by Tuboscope Pipeline Services. The prior inspection was completed September 8, 1992 under Linalog Job Number 2766.01. Refer to Special Log Notations for comments regarding changes to interpretation procedures and comparisons of data to previous surveys.

Results

The completed Linalog survey of this section resulted in the following findings. Total number of:

Grade 1 Joints Grade 2 Joints Grade 3 Joints Grade 4 Joints Grade 5 Joints 20-30% Pipe Wall Loss 30-40% Pipe Wall Loss 40-50% Pipe Wall Loss 50-60% Pipe Wall Loss Greater Than 60% Pipe Wall Loss

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The results listed above are the total number of graded joints in this section of pipeline. For a detailed listing of the graded joints, see your Linalog Plus Flaw List. Typical accuracy tolerance is $\pm 15\%$ of reported defect depth.

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16" Products Line - Ferndale Station to Allen Station Linalog Job Number 4319.02

This section of Olympic Pipe Line Company line was surveyed by Pipeline Services in March of 1996. The 37.4 mile section, located in Washington, is reported to be constructed primarily of grade X-52, ERW manufactured, .312 inch nominal wall pipe.

Inspection Tool Run

The survey launched March 18, at 3:20 p.m., was accepted as the Log of Record. Products propelled the Linalog survey tool for approximately 8 hours at an average of 4.67 miles per hour. No problems were reported during this run.

Verification Dig Sites

No verification digs were performed while Pipeline Services personnel were on location.

Survey History With Linalog

This is a repeat inspection of this line by Tuboscope Pipeline Services. The prior inspection was completed December 15, 1980 under Linalog Job Number 1083.00. Refer to Special Log Notations for comments regarding changes to interpretation procedures and comparisons of data to previous surveys.

Results

The completed Linalog survey of this section resulted in the following findings. Total number of:

Grade 1 Joints Grade 2 Joints Grade 3 Joints Grade 4 Joints Grade 5 Joints 20-30% Pipe Wall Loss 30-40% Pipe Wall Loss 40-50% Pipe Wall Loss 50-60% Pipe Wall Loss Greater Than 60% Pipe Wall Loss

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The results listed above are the total number of graded joints in this section of pipeline. For a detailed listing of the graded joints, see your Linalog Plus Flaw List. Typical accuracy tolerance is $\pm 15\%$ of reported defect depth.



16" Products Line - Anacortes Station to Allen Station Linalog Job Number 4319.03

This section of Olympic Pipe Line Company line was surveyed by Pipeline Services in March of 1996. The 8.44 mile section, located in Washington, is reported to be constructed primarily of grade X-52, ERW manufactured, .312 inch nominal wall pipe. Also reported, are sections of .375 and .500 inch nominal wall pipe.

Inspection Tool Run

The survey launched March 20, at 8:00 p.m., was accepted as the Log of Record. Products propelled the Linalog survey tool for approximately 1 hour 45 minutes at an average of 4.82 miles per hour. No problems were reported during this run.

Verification Dig Sites

No verification digs were performed while Pipeline Services personnel were on location.

Survey History With Linalog

This is a repeat inspection of this line by Tuboscope Pipeline Services. The prior inspection was completed September 10, 1992 under Linalog Job Number 2766.02. Refer to Special Log Notations for comments regarding changes to interpretation procedures and comparisons of data to previous surveys.

Results

The completed Linalog survey of this section resulted in the following findings. Total number of:

Grade 1 Joints Grade 2 Joints Grade 3 Joints Grade 4 Joints Grade 5 Joints 20-30% Pipe Wall Loss 30-40% Pipe Wall Loss 40-50% Pipe Wall Loss 50-60% Pipe Wall Loss Greater Than 60% Pipe Wall Loss

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The results listed above are the total number of graded joints in this section of pipeline. For a detailed listing of the graded joints, see your Linalog Plus Flaw List. Typical accuracy tolerance is \pm 15% of reported defect depth.

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Special Log Notations

The results of this survey may vary in comparison to previous inspections performed by Tuboscope Pipeline Services. Changes in pipeline conditions may affect the final survey results. Also, refinements in the Linalog survey tool, data processing procedures and grading techniques continue to improve the accuracy of corrosion inspections.

Conclusion

The results listed here and in the flaw list are Pipeline Services' best evaluation of the condition of a pipeline at the time of the survey. This evaluation is based on information provided by you, our customer, and data gathered from surveys similar to yours.

Accompanying this report are one Linalog Plus Demonstration Disk, two Linalog Plus 2.02 Software Installation Disks, one Master Data Disk and one Working Data Disk of the survey. This report is the final element of the Linalog survey process.

Thank you for your trust and confidence in Tuboscope Pipeline Services. For clarification of any aspect of a survey, please contact our office. We welcome the opportunity to provide continued service to Olympic Pipe Line Company.

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Linalog Plus Reporting Criteria



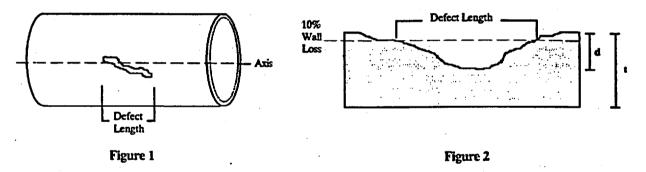
Linalog Plus reporting criteria calculate the Pressure Related Ratios (PR Ratios) presented in the Linalog Plus PR Flaw List.

The PR Ratio considers the radial depth and axial length of each reported defect to provide an estimated pressure based upon the ANSI B31G pressure formula. The calculation results are designed to serve as a reference tool for the prioritization of physical defect investigations.

The criteria for corrosion, as defined by Linalog Plus, are as follow:

Defect Length (L) is defined as the affected area measured parallel to the longitudinal axis of the pipe. Affected area is defined as a region on the pipe where the physical separation between individual defects does not exceed one inch (two and one half centimeters) longitudinally, and/ or four inches (10 centimeters) circumferentially.

The criterion applied for defect length calculations is the linear (axial) distance between the start and end points of an affected defect area, with the boundaries of the defect determined as all body wall loss greater than or equal to 10% of the wall thickness.



Defect Depth is defined as a percentage of body wall loss up to 80% penetration. Linalog Plus grading criteria are established for defect depths from 20% to 80% penetration, dependent upon line conditions. Defects falling outside this range may not be subject to the same reporting parameters. The value of the reported defect depth is equal to the measured defect depth (d) divided by parent wall thickness (t). See Figure 2.

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Linalog Plus Operational Requirements



Hardware

Component	Minimum	Recommended	Preferred
Computer	386 SX	486 DX2	Pentium
RAM (random-access memory)	4MB	8MB	16MB
Monitor	VGA	SVGA	SVGA
DOS (disk operating system)	5.0	5.0 (or later)	6.0
Microsoft [®] Windows [™] Version	3.1	3.1 (or later)	3.1 (or later)
Available Hard Drive Space	5MB	10MB	10MB

Software

Determine the version of Windows in use on your computer and refer to the following:

Windows 3.1:

Additional statements in your CONFIG.SYS file may be required.

To access the CONFIG.SYS file editor:

1. Exit Windows.

2. At the DOS prompt (C:>), type the following statement and select "Enter":

EDIT CONFIG.SYS

- 3. Ensure the following statements are present at the beginning of the CONFIG.SYS file, and appear in the same order as listed below:
 - DEVICE=C:\DOS\HIMEM.SYS (or) DEVICE=C:\DOS\EMM386.EXE NOEMS (or) DOS=HIGH,UMB FILES=40 (or)
 - DEVICE=C:\WINDOWS\HIMEM.SYS
 - DEVICE=C:\WINDOWS\EMM386.EXE NOEMS

FILES= (a value greater than 40)

4. Statements other than those above should be left unchanged.

5. To save changes and exit the CONFIG.SYS file editor, strike the following keys in sequence:

Alt Enter S Alt Enter X

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Operational Requirements

Linalog Plus Operational Requirements



Software - Windows 3.1 (continued):

An additional path statement in your AUTOEXEC.BAT file may be required.

To access the AUTOEXEC.BAT file editor:

- 1. At the DOS prompt(C:\>), type the following: edit autoexec.bat
- 2. Ensure that the following statements are included in the AUTOEXEC.BAT file: SET TEMP=C:\TEMP or SET TEMP=C:\WINDOWS\TEMP LH C:\DOS\SHARE.EXE
- 3. To save changes and exit the AUTOEXEC.BAT file editor, strike the following keys: Alt Enter S Alt Enter X

After completing the changes to the CONFIG.SYS and AUTOEXEC.BAT files, turn off the computer and restart it to allow the new settings to take effect.

Temporary Files:

After making the above changes, be sure to go to the Windows File Manager and create a TEMP directory under drive C, or under C:\WINDOWS. After extended use of Linalog Plus software, the operator must check the TEMP directory. Temporary files are created while using Linalog Plus, which may or may not be automatically removed from the TEMP directory upon exiting the program. ~.TMP files should be deleted occasionally to prevent unneccessary use of disk space.

Optimization and Defragmentation Software:

The use of optimization and defragmentation programs is recommended after extended use of Linalog Plus software. DOS versions 6.0 and later contain *Scandisk* and *Defrag*. These are accessed by typing Scandisk or Defrag at the C:> prompt. Each of these applications contains a help file. Delete -.TMP files under C:\TEMP or C:\WINDOWS\TEMP before running *Scandisk* and *Defrag*.

Windows for Workgroups 3.1:

No additional path statements are typically required to use Linalog Plus versions 2.0 and later with Windows for Workgroups 3.1. If difficulties occur while using Linalog Plus, ensure the CONFIG.SYS and AUTOEXEC.BAT files contain the statements as outlined above.

Operational Requirements



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Linalog Plus Installing The Software



Linalog Plus versions 2.0 and later must be installed on your hard drive using the enclosed installation disks. Program Manager & Note: Linalog Plus versions 2.0 and later are not cur-File Options Window Help rently compatible with corrosion surveys performed New... prior to January 1, 1995. Earlier versions of Linalog Open Enter Plus currently installed on your computer should be kept Move... F7 for use with surveys performed before 1995. F8 Copy... Delete Del 1. Insert installation disk number one into drive A (or B). Properties ... Alt+Enter Run 2. At the Windows Program Manager, select File and Run. Exit Windows... 3. In the Command Line box, enter a:\setup (or b:\setup), select OK. 4. After "Initializing Setup", Linalog OK Command Line: Plus will be installed to the a:\setup Cancel C:\TUBOSCOP directory. An al-Run Minimized Browse. ternate directory may be specified by selecting Set Location, and typ-Helo ing the disk drive and directory to which the software is to be installed. Inhuseonel Semp Install to: 5. Sample data files are provided as Set Location C:\TUBOSCOP an installation option to familiarize users with Linalog Plus. These files are not required to run the Installation Options: program, and may be omitted by Program Files deselecting the Sample Data Files Sample Data Files option. Installation Drive: C: TUBO 000466 6. Select Install and follow the Space Required: 5000 k 10240 k Space Available: program's directions. When installation is complete, return to Install Exit Help the Windows Program Manager. Insert the Linalog Plus demonstration disk into drive A (or B). Select File and Run from the Program Manager menu bar. Type a:\demo (or b:\demo) in the Command Line box. Select OK. View the demonstration. Use the Pause button when necessary to thoroughly review each demonstration screen. E F

Installing The Software

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Linalog Plus Loading Survey Data



Interpreted survey data for this pipeline is contained on floppy disks accompanying this report. Data is viewed by loading it into the Linalog Plus software as outlined below: 1. Double click on the Linalog Plus icon located in the Program Manager. File Open Save 2. Insert one of the survey data disks into drive A (or B). Print 3. From the Linalog Plus Exit menu bar, select File and Open. The file selection Upen Fde Name? box will appear, as Drectory: Dpen feature.csv a:\ shown to the right. Cencel feature.cry flaw.csv 4. Select drive A (or B) header.csv from the Drive selection. marker.csv All Files weld.csv 5. Select a .csv file. These files are linked, so that opening one file auto-Drive: • Ea matically opens all of the data files for a particular survey. Select Open. 6. Enter the beginning weld number and select OK. If the default value of "0" is used, welds on the flaw list Beginning Weld Number: will not be numbered. If "1" or another value is used, OK Cancel welds will be numbered, beginning with that value.

7. Linalog Plus may require several minutes to load survey data from drive A or B. Numerous calculations are performed during the loading sequence. The status of the loading process is indicated by a text box in the top, right corner of the screen. The final text box indicates "File Open Complete". This text box may or may not turn off when calculations are complete and data is ready for viewing. Moving the mouse or pressing a key turns off this final text box.

An alternate method for loading survey data is to create a subdirectory to C:NTUBOSCOP, and copy the data to this subdirectory. Storing survey data on drive C shortens loading time and protects the original data disks from unintended editing. This method may not be practical if harddisk space is limited.

8. For further Linalog Plus help, view the program's help file, the demonstration disk accompanying this report, the data disk survey synopsis page 2; or call our office at (713) 799-5413.

Loading Survey Data

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Olympic Pipeline

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Event	Wheel Count	Joint Length	Distance fro	om Weld	Clock	Depth	Defect I	_ength	Speed	Comments
Feature	1,655 ' 9.1 "									Possible Mash
Defect	1,800 ' 10.6 "		8 '	7.4 "	5	24	0'	0.4 "	4.8	Possible Mill/Mechanical
Feature	2,946 ' 0.5 "									Possible Attachment
Defect	3,722 ' 2.3 "		60 '	4.5 "	4	. 28	0'	0.5 "	4.9	Possible Mill/Mechanical
Defect	4,143 ' 8.2 "		0'	6.3 "	4	33	0'	1.1 "	4.8	
Feature	4,702 ' 0.0 "									Begin Casing
Feature	4,756 ' 0.0 "									End Casing
Defect	5,510 7.7 "		22 '	6.2 "	6	24	0'	0.3 "	4.9	Possible Mill/Mechanical
Feature	6,610 ' 9.2 "						•		•	Possible Mill/Mechanical
Feature	7,173 ' 7.8 "							۰.		Possible Mill/Mechanical
Feature	9,958 ' 0.0 "							•		Begin Casing
Feature	10,009 ' 0.0 "									End Casing
Feature	14,421 ' 0.0 "	,					<u>.</u> .			Begin Casing
Feature	14,463 ' 0.0 "									End Casing
Feature	15,326 ' 0.0 "									Begin Casing
Feature	15,337 ' 0.0 "									End Casing
Defect	16,241 ' 11.9 "		58 '	4.5 "	4	43	0'	0.3 "	4.9	Possible Mill/Mechanical
Feature	17,936 ' 0.0 "									Begin Casing
Feature	18,003 ' 0.0 "							•		End Casing
Feature	23,121 ' 0.0 "									Begin Casing
Feature	23,196 ' 0.0 "									End Casing
Feature	25,809 ' 0.0 "									Begin Casing
Feature	25,843 ' 0.0 "	•			•					End Casing
Feature	32,985 ' 0.0 "									Begin Casing
Feature	33,097 ' 0.0 "	:							•	End Casing
Feature	35,627 ' 6.9 "			• • • .					•	Tie-In

Olympic Pipeline

4319.02

Defect Length Comments Depth **Distance from Weld** Clock Speed **Joint Length** Wheel Count Event **Begin Casing** 0.0 * 35,661 ' Feature **End Casing** 0.0 " Feature 35,835 ' Tie-In Feature 35,859 ' 0.5 " **Begin Casing** 36,765 ' 0.0 " Feature **End Casing** 36,821 ' 0.0 " Feature **Begin Casing** Feature 36,873 ' 0.0 " **End Casing** 37,438 ' 0.0 " Feature **Begin Casing** Feature 37,481 ' 0.0 " **End Casing** 37,633 ' 0.0 " Feature **Begin Casing** Feature 37,745 0.0 " **End Casing** Feature 37,785' 0.0 " 25 0' 3.1 " **Possible Mill/Mechanical** 12 ' 8.3 " 4.9 6 8.6 * Defect 39,271 ' **Begin Casing** 41,920' 0.0 " Feature **End Casing** 0.0 " 41,990' Feature 4.9 DCI 20 0.9 " 0' 50' 9.2 " 4 42,301 ' 2.5 " Defect DCI 21 0' 2.0 " 4.9 5 0' 5.8 " 42,421 ' 1.5 " **Defect Begin Casing** 0.0 " 47,048' Feature **End Casing** Feature 47,094 ' 0.0 " **Begin Casing** 52,343 ' 0.0 " Feature **End Casing** 0.0 " 52,419 ' Feature Тар 54,784 ' 0.9 " Feature **Begin Casing** 56,921 ' 0.0 " Feature **End Casing** 0.0 " 56,973 ' Feature **Possible Attachment** 4.8 " 58,508 ' Feature 0.5 " 4.9 3.6 " 7 27 59' 0' 58,563 10.7 " Defect 26 0' 0.8 " Possible Mill/Mechanical 3' 0,5 " 4.9 64,388 ' 1.0 " 1 Defect

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4319.02

Wheel Count Joint Length **Distance from Weld** Clock Depth **Defect Length** Speed Comments Event 65,259' 0.0 " **Begin Casing** Feature Feature **End Casing** 65,446 ' 0.0 " Defect 68,026 ' 1.2 " 9' 1.1 " 1 23 0' 0.5 " 4.9 Possible Mill/Mechanical 2.3 " Defect 68,695 ' 5.4 " 55 5 26 0' 0.8 " 4.8 55 ' 5.1 " 0.4 " Defect 68,695 ' 8.2 " 5 21 0' 4.8 69,398 ' **Begin Casing** Feature 0.0 " 69,576 ' End Casing Feature 0.0 " **Begin Casing** Feature 70,173' 0.0 " **End Casing** Feature 70,185' 0.0 " 72,781 ' 17' 3.0 " 24 0' 0.6 " 4.7 Defect 9.4 " 7 72,916 ' **Begin Casing** 0.0 " Feature **End Casing** Feature 72,991 ' 0.0 " 73,935' Tap Feature 8.7 " 79,762 ' **Begin Casing** 0.0 " Feature Feature 79,846 ' **End Casing** 0.0 " 81,277 ' 0.0 " **Begin Casing** Feature 81,767 ' 0.0 " End Casing Feature 83,925 ' Possible Attachment Feature 1.2 " 11.5 " 83,966 ' Possible Attachment Feature 83,970' 4.4 " Possible Attachment Feature 83,975' **Possible Attachment** Feature 1.3 " 84,261 ' Тар Feature 3.4 " 84,402 ' **Possible Wrinkle Bend** Feature 6.6 " Possible Mill/Mechanical Defect 84,416 5.8 " 23 9.4 " 1' 4.8 1 0' 0.4 " **Possible Mash** 84,416 ' 9.6 * Feature 85,496' 0.0 " **Begin Casing** Feature

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Event	Wheel	Count	Joint Length	Distance fro	m Weld	Clock	Depth	Defect I	Length	Speed	Comments
Feature	85,560 '	0.0 "								٠	End Casing
Feature	85,693 '	0.4 "				-					Flange
Feature	85,752 '	0.0 "	•			,				·	Begin Casing
Feature	85,816 '	0.0 "		•					• ·		End Casing
Feature	97,154 '	2.1 "									Тар
Defect	100,085 '	0.3 "		12 '	1.3 "	10	29	0'	0.5 "	4.8	Possible Mill/Mechanical
Feature	101,768 '	0.0 "			•						Begin Casing
eature	101,924 '	0.0 "	· · ·				•				End Casing
Feature	106,198 '	6.6 "				•		•		•	Тар
Feature	106,534 '	0.0 "									Begin Casing
Feature	107,017 '	0.0 "			-						End Casing
eature	107,033 '	0.0 "				•			••••		Begin Casing
Feature	107,114 '	0.0 "									End Casing
Feature	107,508 '	0.0 "									Begin Casing
Feature	107,514 '	0.0 "									End Casing
Defect	107,989 '	4.2 "		3'	1.1 "	8	22	0'	2.2 "	4.8	Possible Mill/Mechanical
Feature	109,568 '	6.7 "									Тар
Defect	110,309 '	3.7 "	•	39 '	0.3 "	6	47	0'	2.0 "	4.8	
Feature	111,092 '	4.5 "		•						. •	Тар
Feature	113,491 '	5.0 "									Тар
Feature	115,850 '	9.0 "									Тар
Feature	115,852 '	0.2 "					• .				Тар
Feature	115,856 '	7.3 "							•		Тар
Feature	116,131 '	0.0 "				•	•				Begin Casing
Feature	116,181 '	0.0 "						•			End Casing
Feature	116,184 '	6.2 *									Flange

Olympic Pipeline

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4319.02

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Event	Wheel	Count	Joint Length	Distance from Weld	Clock	Depth	Defect Length	Speed	Comments
Feature	120,010 '	2.8 "					•		Тар
Defect	122,557 '	6.4 "		26 ' 11.2 "	5	20	0' 2.5"	4.9	DCI
Feature	134,954 '	8.2 "							Тар
Defect	135,576 '	10.1 "		76 ' 10.6 "	4	25	0' 0.4"	4.9	Possible Mill/Mechanical
Feature	139,525 '	3.7 "							Тар
Feature	146,881 '	0.9 "							Тар
Feature	147,022 '	5.5 "			•				Tie-In
Feature	147,033 '	0.0 "					•		Begin Casing
Feature	147,092 '	0.0 *							End Casing
Feature	152,503 '	11.4 "			:	• •			Тар
Feature	154,141 '	0.0 "						*	Begin Casing
Feature	154,203	0.0 "		•					End Casing
Feature	154,391 '	3.9 "							Тар
Feature	159,376 '	0.0 "					•		Begin Casing
Feature	159,442 '	0.0 "							End Casing
Feature	164,232 '	0.0 "							Begin Casing
Feature	164,360 '	0.0 "							End Casing
Feature	167,913 '	0.0 "							Begin Casing
Feature	167,954 '	0.0 "							End Casing
Feature	169,989 '	0.0 "							Begin Casing
Feature	170,029 '	0.0 "	•					•	End Casing
Feature	171,055 '	0.0 "					·		Begin Casing
Feature	171,154 '	0.0 "							End Casing
Feature	175,417 '	0.0 "							Begin Casing
Feature	175,481 '	0.0 "			-				End Casing
Feature	175,536 '	1.9 "							Flange
		•							

Olympic Pipeline

4319.02

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Event	Wheel C	ount	Joint Length	Distance from Weld	Clock	Depth	Defect Length	Speed	Comments
Feature	180,679 '	0.0 "							Begin Casing
Feature	180,733 '	0.0 *	•						End Casing
Feature	183,577 '	4.8 "					•		Begin Casing
Feature	183,595 '	0.0 "							End Casing
Feature	186,002 '	0.0 "		•					Begin Casing
Feature	186,084 '	0.0 "						•	End Casing
Feature	191,237 '	2.6 *	·						Тар
Feature	191,318 '	0.0 "					•		Begin Casing
Feature	191,376 '	0.0 "							End Casing
Feature	196,296 '	2.7 *		· ·					Тар
Feature	196,298	6.7 "							Тар
Feature	196,299 '	2.7 "							Тар
Feature	196,775 '	0.0 "							Begin Casing
Feature	196,817 '	0.0 "	•						End Casing
Feature	197,417 '	8.4 "					9. 		Тар
	· ·				-				

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