

#### RECORD OF CONVERSATION

Michael J. Hodges Air Safety Investigator Central Regional Office Office of Aviation Safety National Transportation Safety Board

Date: 06/22/2021

Person Contacted: Dean Johnson (FAA Aviation Safety Inspector,

Airworthiness - FAA Baton Rouge FSDO)

NTSB Case Number: CEN21LA268

#### Narrative:

The following is a synopsis of the information provided by Dean Johnson to the NTSB investigator-in-charge, via a telephone conversation.

- Dean spoke with the airframe and powerplant mechanic/inspection authorization who examined N365CP (Cessna 172S airplane with a Lycoming IO-360 series engine) right after the accident, Dayne Bounds from Glencoe Aviation (14 *Code of Federal Regulations* Part 145 Repair Station) in Gonzales, Louisiana. Dayne is the director of maintenance at Glencoe Aviation. Dayne reported that the area of failure on the rubber hose that failed in flight, was brittle.
- The rubber hose came apart and separated just prior to the metal hose crimp. The metal hose crimp itself did not fail.
- The rubber hose was from the original installation back in 2001, as the hose was at about 20 years of service on the airframe at the time of the accident.

\*\*\* NOTHING FOLLOWS \*\*\*



OTAL TIME SERVICE

DESCRIPTION OF THE WORK PERFORMED

AUTHORIZED CERTIFIC & NI

EPPS X Aviation

770-458-9851

Aircraft Reg.:

N365CP

7/26/2001

Manufacture:

Serial Number:

CESSNA

Work Order:

Model:

172S

D1210

17258838

Pg. 1 of 1

Hour Meter:

7.8

Tach Time:

6.7

AFTT:

ESMR688D

N365CP

Tach: 23.8

Cessna 1725

Total Time: 23.8

S/N: 1725

09

Comply with Cessna AD 2001-06-17(d)(1) by checking idle mixture. Nadjustments were necessary.



## **KEITH PRODUCTS, Inc.**

# Maintenance Manual with Illustrated Parts Catalog

## Air-conditioning System for Cessna 172 Document No. CR-172-15 STC No. SA09457SC

<u>Section</u>	<b>Description</b>	
21-50-00	Air-conditioning System	
21-50-01	Electrical	
21-50-02	Plumbing	
21-50-03	Compressor	
21-50-04	Condenser	
21-50-05	Evaporator	
21-50-06	Illustrated Parts Catalog	

Prepared by:	B. STUCKS	
Checked by:	M. A. KRAUSE	
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Approved by:	T. DOELL	

RELEASE DATE

Original Date: July 29, 2002

Revision: E

OCT 1 4 2009

**Revision Date:** 

October 14, 2009



## **AIR-CONDITIONING SYSTEM**

#### INSPECTION/CHECKS

#### GENERAL

General service procedures are provided to keep the air-conditioning system operating at peak efficiency. Procedures are provided for inspection intervals, refrigerant charge inspection, refrigerant leak inspection, and compressor oil level inspection.

**CAUTION:** Do not operate air-conditioning system with condenser air outlet blocked.

## A. Tools and Equipment

Designation	Ref. No.	Qty	Remarks
Service Pressure Gage	Comm. Avail.	1	None
Electronic Leak Detector	Comm. Avail.	A/R	Type H-10G
Polyolester Oil	Comm. Avail.	A/R	Viscosity ISO 68

#### INSPECTION INTERVALS

#### A. General

Periodic inspections of the air-conditioning system will keep the system operating at peak efficiency. The inspections are simple visual inspections requiring a minimal amount of time.

#### B. Inspection Intervals

ITEM	INSPECT FOR	INTERVAL	ACTION
AIR-CONDITIONING			CLEAN OR REPLACE
SYSTEM			COMPONENTS AS
COMPONENTS	DIRT, DAMAGE	EVERY 600 HOURS*	NECESSARY
		WITHIN 5 HOURS OF	
		INSTALLING A NEW	
		BELT, THEN EVERY	TENSION OR REPLACE
COMPRESSOR BELT	TENSION, WEAR	600 HOURS*	AS NECESSARY
	PROPER	WHEN PROBLEM IS	DISCHARGE/CHARGE
SIGHT GLASS	REFRIGERANT LEVEL	SUSPECTED*	AS NECESSARY
EVAPORATOR AND			CLEAN OR REPLACE
CONDENSER COILS	DIRT	EVERY 600 HOURS*	AS NECESSARY

<sup>\*</sup>Or every annual inspection, which ever comes first.



#### 3. REFRIGERANT LEVEL INSPECTION

To be performed when improper refrigerant charge is suspected.

- A. Select air-conditioning system switch to AIR COND position.
- B. Set the fan speed switch to the HI position.
- C. Run system for five (5) minutes minimum.
- D. Check that the receiver/drier inlet and outlet fitting temperatures are the same. If the outlet is considerably colder, the receiver/drier screen may be clogged and may need replacement.
- E. Check the sight glass for bubbles. No bubbles should be visible after 5 minutes of operation.
  - NOTE: The refrigerant bubbles are more difficult to see at ambient temperatures below 65°F. Always re-check refrigerant level when ambient temperature is above 65°F for proper level.
- F. Add/Remove refrigerant as necessary.

#### 4. REFRIGERANT SYSTEM LEAKAGE INSPECTION

To be performed when refrigerant leak is suspected.

- A. The system leakage check is to be performed in an area with an ambient temperature of 65°F or above.
- B. Install service pressure gage to low and high pressure R134a service valves.
- C. On systems that have not been operated for 2 weeks or longer, operate the system for a minimum of 15 minutes. This will lubricate the compressor shaft seal and ensure a more accurate leakage check of the shaft seal.
- D. With the system off, and using a type H-10G electronic leak detector or equivalent, check all connections, compressor shaft seal, and fabricated components for leakage. No leakage is acceptable.

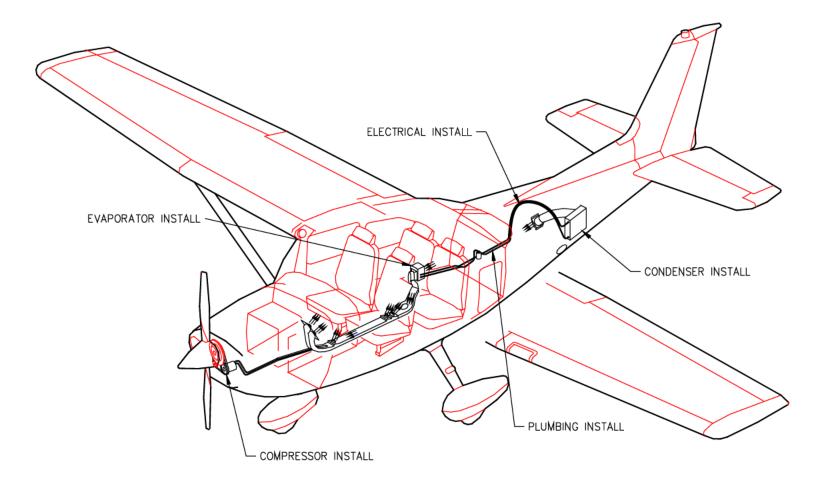
#### COMPRESSOR OIL LEVEL CHECK

**NOTE**: It is not necessary to check the compressor oil level during routine maintenance. It only needs to be checked when a system component is replaced or when incorrect oil level is suspected. Only polyolester oil viscosity grade ISO 68 should be used.

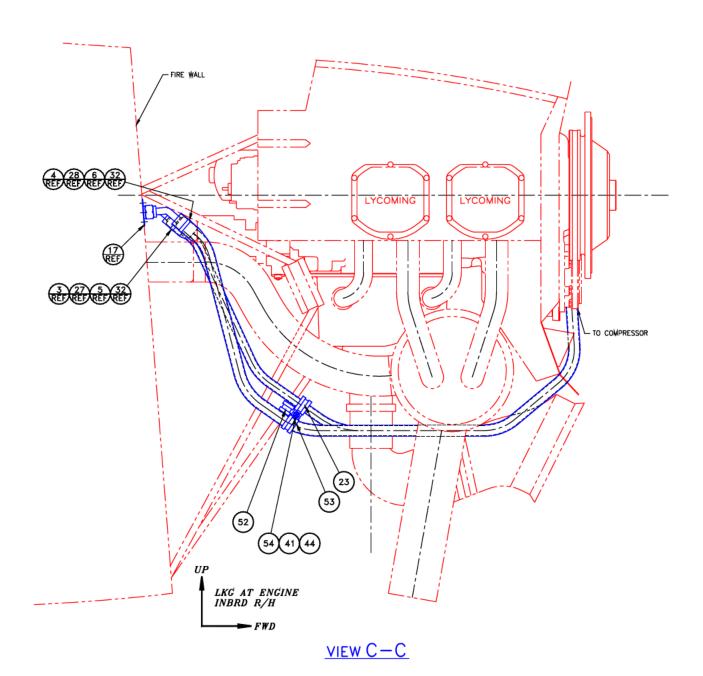
- Operate air-conditioning system for 10 minutes. This will collect as much oil as possible in the compressor.
- 2. Discharge air-conditioning system in accordance with the discharging instructions in this manual.
- 3. Remove either discharge or suction port hose fitting.
- 4. Remove oil drain plug and allow all oil to drain.
- 5. Add 5 ounces of oil to the compressor.
- 6. Clean oil drain area and install drain plug. Torque to 6 9 ft-lbs.
- 7. Install hose fitting.



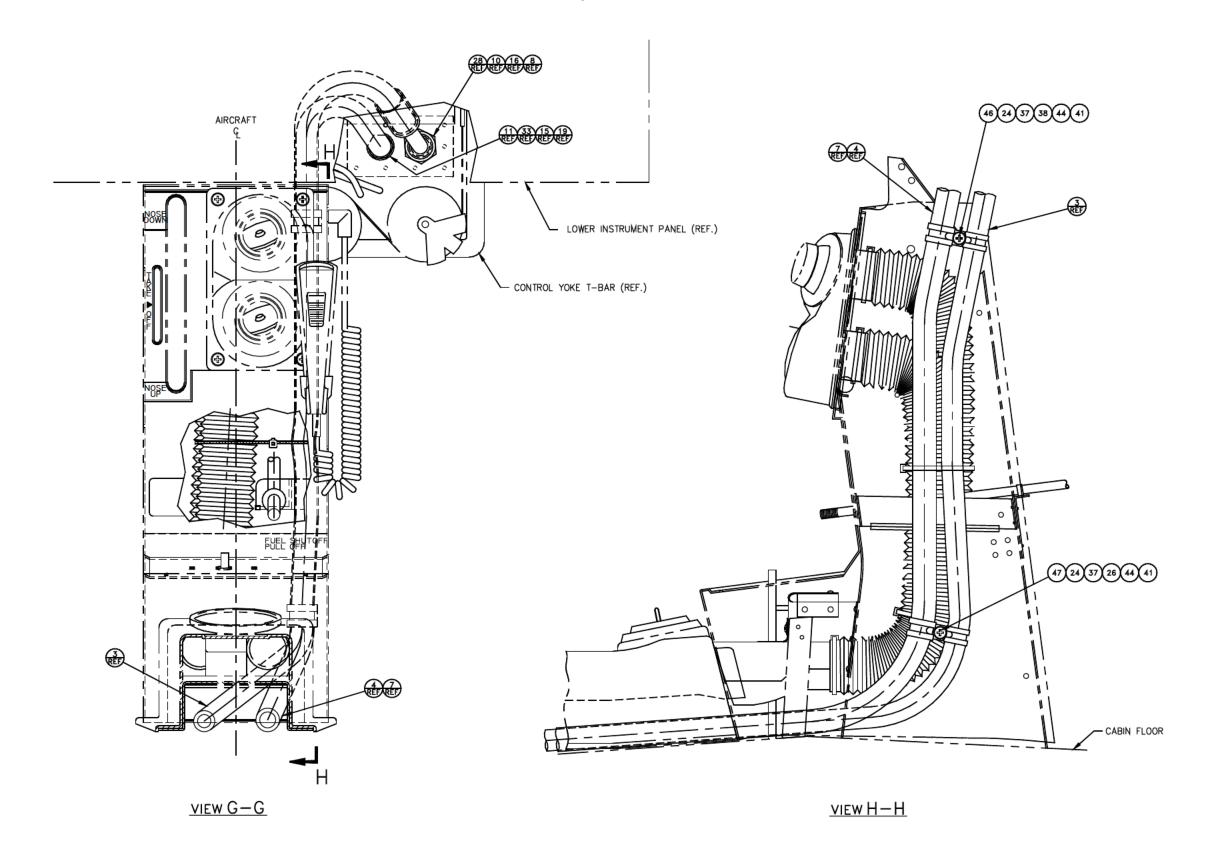
8. Charge air-conditioning system in accordance with the charging instructions in this manual.

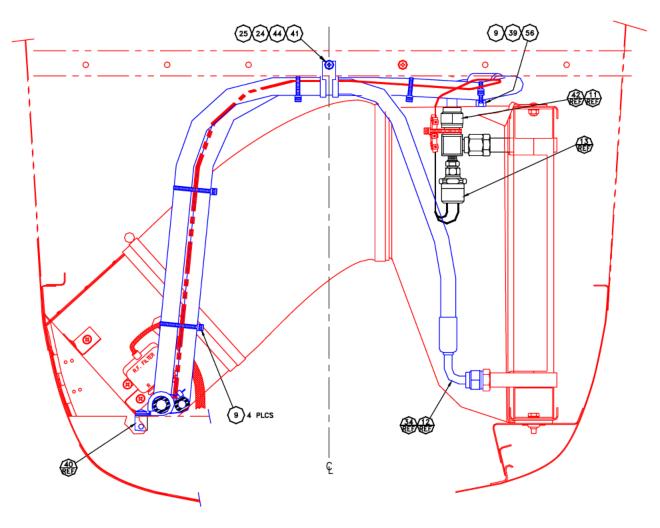


## ILLUSTRATED PARTS CATALOG



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VIEW F-F

ITEM	PART	NOMENCLATURE	UNITS PER
	NUMBER		ASSEMBLY
1	172-0800-1	Plumbing Installation	
2	ES48149-1	Hose (IN)	80
3	ES48149-2	Hose (IN)	406
4	ES48149-3	Hose (IN)	262
5	ES02126-1	Fire Sleeve (IN)	65
6	ES02126-2	Fire Sleeve (IN)	65
7	ES06022-1	Insulation Tape (IN)	720
8	AN6289-10D	Nut	1
9	ES30015-6	Cable tie	20
10	ES49011-3	O-Ring	4
11	ES49011-2	O-Ring	5
12	ES49011-1	O-Ring	4
13	JBS2020-5	Pressure Switch Assembly	1
14	ES43030-2	Receiver Dryer	1
15	JBS6009-9	Fitting, Bulkhead O-Ring	1
16	JBS6009-3	Fitting, Bulkhead O-Ring	1
17	172-1800-2	Doubler	1
18	ES31101DS4-2	Rivet	10
19	AN6289-8D	Nut	1
20	ES40158-2	Splicer, Beadlock	1
21	ES40158-3	Splicer, Beadlock	1
22	ES49000-1	Sealant	1
23	MS21919WDG16	Hose Clamp	2
24	MS21919WDG11	Hose Clamp	8
25	AN525-10R8	Screw	1
26	NAS43DD3-13	Spacer	1
27	ES40150-2	Fitting	2
28	ES40150-3	Fitting	2
29	ES40159-1	Fitting	1
30	ES40159-2	Fitting	1
31	AN960-4L	Washer	1
32	ES30072-1	Band-It Clamp	4
33	ES40149-2	Fitting	1
34	ES40151-1	Fitting	3
35	JBS10-64	Placard	4
36	ES40150-1	Fitting	1
37	MS21919WDG14	Hose Clamp	5
38	NAS43DD3-25	Spacer	1
39	ES30013-2	Tie Block	1
40	MS9592-005	Bracket	2
41	MS20365-1032	Nut	9

## Keith Products, Inc. CR-172-15 System Service Manual

ITEM	PART	NOMENCLATURE	UNITS PER
	NUMBER		ASSEMBLY
42	ES40151-2	Fitting	1
43	MS21044N08	Nut	2
44	AN960-10	Washer	9
45	AN960-8	Washer	2
46	AN525-10R14	Screw	1
47	AN525-10R12	Screw	1
48	AN525-10R7	Screw	5
49	206-1357-8	Bracket	1
50	ES30042-6	Clamp, Aero-Seal	1
51	AN525-832R6	Screw	2
52	MS21919WDG12	Clamp	1
53	MS21919WDG20	Clamp	1
54	AN525-10R10	Screw	4
55	MS21266-1N	Grommet Strip (IN)	12
56	ES30013-1	Tie Block	1
57	ES40151-3	Fitting	1

wo: 101874



Propeller - page 1 of 1

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N365CP

aftime: 12513.0

McCauley, 1A170E/JHA7660, S/N: VA23029

June 07, 2021

SMOH: 662.5

1. Inspected propeller IAW Barr Air Patrol 100-hour inspection checklist.

With respect to the work performed, this propeller is approved for return to service. Details of work performed are on file with Barr Air Patrol, LLC under work order: 101874.

Jamie Butcher Airframe/Powerplant

Entry: 1 of 3

wo: 101874



Airframe - page 1 of 1

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N365CP

aftime: 12513.0

CESSNA, 172S, S/N: 172S8838 AFTT: 12513.0

June 07, 2021

- 1. Inspected aircraft IAW Barr Air Patrol 100-hour inspection checklist.
- 2. Compass swing performed and new deviation card installed on compass.
- 3. C/W ELT Battery inspection and ops check good on mounted ELT IAW FAR 91.207(d). No defects found.
- 4. C/W SL59B Garter filter replacement, new filer installed P/N: ARB3-5-1.
- 5. Installed overhauled glideslope from Flight Electronics Inc. P/N: 013-00049-01 S/N: C21020. Op's check not good, horizontal line not locating ILS. Placarded and deferred.

With respect to the work performed, this airframe is approved for return to service. Details of work performed are on file with Barr Air Patrol, LLC under work order: 101874.

Jamie Butcher Airframe/Powerplant

Entry: 2 of 3



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N365CP aftime: 12513.0

#### Lycoming, IO-360-L2A, S/N: RL-29399-51A SMOH: 100.4

June 07, 2021

- Inspected engine IAW Barr Air Patrol 100-hour inspection checklist. Performed engine cylinder differential pressure check and boroscope: 1) 78/80, 2) 78/80, 3) 78/80, 4) 78/80. Removed oil filter and inspected filer media, no metal particles were found. Serviced engine with 8 qts or AS W 100. Installed new oil filter P/N: CH48110-1.
- 2. C/W AD 01-06-17 Improper fuel flow. No defects found. This AD is not reoccurring.
- C/W AD 2015-19-07/LYC SB 342G Inspect fuel injector fuel lines. No defects found. This AD and SB are reoccurring every 100 hours.
- 4. C/W CSB08-3C Throttle and mixture control levers. No defects found. This SB is not reoccurring.
- 5. Engine oil sample taken.
- 6. C/W LYC SB 183A Magneto Timing. No defects found. This SB is reoccurring every 100 hours.
- 7. C/W LYC SB 480F Oil and filter change. No defects found. This SB is reoccurring every 50 hours.
- C/W RASL-006 Vacuum pump wear check Lower. No defects found, pump within limits. This RASL is reoccurring every 100 hours.
- G/W RASL-006 Vacuum pump wear check Upper. No defects found, pump within limits. This RASL is reoccurring every 100 hours.
- 10. Removed and replaced #3 CHT probe with new P/N: 2852. Op's check good, no defects found.
- 11. Adjusted the idle and mixture screw for proper idle speed and RPM rise. Op's check good.
- Tighten mixture cable clamp at fuel servo mounting bracket and checked mixture cable full range of operation. Op's check good no defects found.

wo: 101874



Engine - page 2 of 2

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With respect to the work performed, this engine is approved for return to service. Details of work performed are on file with Barr Air Patrol, LLC under work order: 101874.

Jamie Butcher Airframe/Powerplant

Entry: 3 of 3