
RailBAM
Site Check 'As Run' Test Procedure

To be completed by the Test Engineer	
Job Number	51A-13-0010
Site	NSC IRONTO, VA
Date of Test	04/05/2023
Comments	
Performed By	Ernesto A Mendiola
Signature	
To be completed by the Quality Assurance Representative (QAR)	
Test Results (tick box)	<input checked="" type="checkbox"/> All OK. No action required
	<input type="checkbox"/> Further action required
QAR	
Signature	

Document No. 51P-14-0001-TPR-797070-4
24 April 2023

RailBAM Site Check 'As Run' Test Procedure

DOCUMENT NO:
51P-14-0001-TPR-797070-4

PREPARED BY:
Track IQ

[Redacted signature]

PREPARED BY:

[Redacted signature]

Date: 18 February 2015

REVIEWED BY:

[Redacted signature]

Date: 18 February 2015

AUTHORISED BY:

[Redacted signature]

Date: 18 February 2015

REVISION HISTORY

Revision No.	Date Issued	Reason/Comments
0	18 February 2015	From 51R-05-5656-TPR-422561-2
1	10 February 2017	Update name & logo
2	28 March 2018	Minor mods / change to new template
3	24 October 2019	Minor layout / wording changes
4	26 February 2020	RP - Sensor checks moved back before tap tests, safety critical points highlighted, formatting

KEYWORDS: Site Check RailBAM

This document contains commercial, conceptual and engineering information which is proprietary to Trackside Intelligence. We specifically state that inclusion of this information does not grant the Client any license to use the information without Trackside Intelligence's written permission. We further require that the information not be divulged to a third party without our written consent.

TABLE OF CONTENTS

1.	INTRODUCTION	5
1.1.	Scope.....	5
1.2.	Requirements.....	5
1.2.1.	Sensors	5
1.2.2.	Acoustic Receiver Array	5
1.2.3.	Data Acquisition and Analysis.....	5
1.2.4.	Subsystems	5
2.	APPLICABLE DOCUMENTS	5
3.	EQUIPMENT	5
4.	PARTS AND MATERIALS	6
5.	TEST CONDITIONS	6
5.1.	Location.....	6
5.2.	Personnel	6
5.3.	Precautions	6
5.4.	Test Configuration.....	6
5.5.	Initial Conditions.....	6
6.	PROCEDURE.....	7
6.1.	Procedure Summary.....	7
6.2.	Detailed Procedure	7
6.3.	Test Results	7
7.	TEST ACCEPTANCE.....	8
7.1.	Acceptance Checks.....	8
7.2.	Procedure Sign-Off.....	8
8.	NOTES OF AUDIT OR FURTHER ACTIONS REQUIRED.....	8
	APPENDIX A: TEST SET-UP.....	9
A.1	Typical System.....	9
A.2	Cabinet Identification and Coordinate System	10
	APPENDIX B: DETAILED PROCEDURE	11

B.1	PRELIMINARY CHECKS	11
B.2	WHEEL SENSOR and TAG READER CALIBRATION.....	12
B.3	SENSOR TESTS	14
B.4	TAG READER TESTS.....	16
B.5	MICROPHONE POSITION TAP TEST	17
B.6	CALIBRATION UNIT LEVEL CHECK.....	19
B.7	SLAVE CALIBRATION & BEAMFORMING.....	20
B.8	MASTER CALIBRATION & BEAMFORMING.....	25
B.9	TRAIN SIMULATION.....	29
B.10	ACTUAL TRAIN ANALYSIS	30
B.11	PERFORM POST SITE CHECK TASKS.....	33
	APPENDIX C: TYPICAL RESULTS	34
C.1	Graphs and Figures.....	34

1. INTRODUCTION

1.1. Scope

This document defines the procedure for undertaking the Site Check Test (CHK) for the RailBAM® specified on the cover page.

1.2. Requirements

1.2.1. Sensors

Correct operation of the following sensors (if fitted) is required:

- Wake-up sensors (2)
- Auxiliary speed sensors (2)
- Speed sensors (2)
- Shutter limit switches (4)

1.2.2. Acoustic Receiver Array

The criteria to be fulfilled for the correct operation of microphone array are:

- Microphone position test
- Transfer function tests
- Noise floor test
- Microphone array calibration
- Beam forming tests

1.2.3. Data Acquisition and Analysis

To ensure correct operation of the data analysis process, the following criteria must be met:

- Simulated train acquisition
- Actual train data acquisition and analysis

1.2.4. Subsystems

The following subsystems (if fitted) essential to the operation of the RailBAM® System must be tested:

- Tag Reader
- Power Distribution Unit (PDU)
- Communications
- System Backup
- Uninterruptible Power Supply (UPS)

2. APPLICABLE DOCUMENTS

- AD/1 51R-05-5656-UMA-233002 RailBAM® System Operation Manual
- AD/2 51P-09-0001-UMA-778335 - Calibration Unit User Manual ISS1 (or current model)
- AD/3 51P-08-0045-TNT-791507 - Speed Sensor Calibration
- AD/4 51R-05-5656-TNT-383072 - Wheel Detector install Procedure

3. EQUIPMENT

Most of the equipment required for these tests is contained within the RailBAM® System. This includes data acquisition and analysis tools.

In addition to this, a calibration unit will be used to position a random noise source at axle height for different locations in front of the RailBAM® system. A Sound Level Meter (SLM) will be used to measure noise levels of the calibration signal. This applies unless a calibrated TrackIQ Calibration Unit is used, in which case the SLM becomes optional.

General tools such as a tape measure and spanner are used in some tests.

4. PARTS AND MATERIALS

Not Applicable for this procedure.

5. TEST CONDITIONS

5.1. Location

- Tests will be at the site where the RailBAM® System has been installed.

5.2. Personnel

- RailBAM® System Operator
- Site Safety Personnel (if applicable)

5.3. Precautions

All personnel accessing the track must be appropriately qualified, as specified by the track owner.

5.4. Test Configuration

Refer to figures in Appendix A. System operation is defined in the RailBAM® System Operation Manual AD/1

5.5. Initial Conditions

- For sensor tests and alarm tests, the RailBAM® System will be set to 'Monitor Sensors Only'.
- For beam-forming tests, calibration tests and noise floor tests, the RailBAM® System will be set to 'Maintenance Options'.
- For train simulations and subsystem tests, the RailBAM® System will be set to 'Normal Operation' (waiting for trains).

6. PROCEDURE

6.1. Procedure Summary

The major steps in this test are:

- Check power supply, activation and deactivation for wake-up sensors, speed sensors and shutter limit switches.
- Measure the wheel sensor positions
- Check tag reader(s) are installed correctly.
- Check that all microphones are correctly connected to RailBAM® subsystems by using a microphone position 'tap test'.
- Measure third octave noise levels using RailBAM® system, and compare with those measured by SLM to check microphone calibration.
- Verify acoustic beam forming by locating position of the calibration unit.
- Ensure noise floor is significantly less than calibration signal.
- Verify train sampling and results

6.2. Detailed Procedure

Refer to Appendix B: for the detailed procedure. This Appendix refers to other Appendices into which additional information has to be entered.

6.3. Test Results

All test results are to be entered directly into a hardcopy of this procedure in the table given in Appendix B. The completed document is to be scanned and stored on the Track IQ server.

RailBAM results from Appendix B are also to be stored on the RailBAM system being tested in C:\commissioning\CHK\ and on the Track IQ server.

Any additional data should be on the Track IQ server.

7. TEST ACCEPTANCE

7.1. Acceptance Checks

On completion of the detailed procedure, the completed test report must undergo a final check. Any anomalies need to be resolved with the appropriate technical experts.

These checks should also ensure that:

1. Measured values are repeatable.
2. Test results are saved to an appropriate directory that will not be deleted by the 'Disk Clean-up' application. For example, C:\commissioning\CHK. These must be backed up on the Track IQ server.

7.2. Procedure Sign-Off

The table on the covering page of this document shall be completed as an indication that all required tasks/actions have been successfully completed.

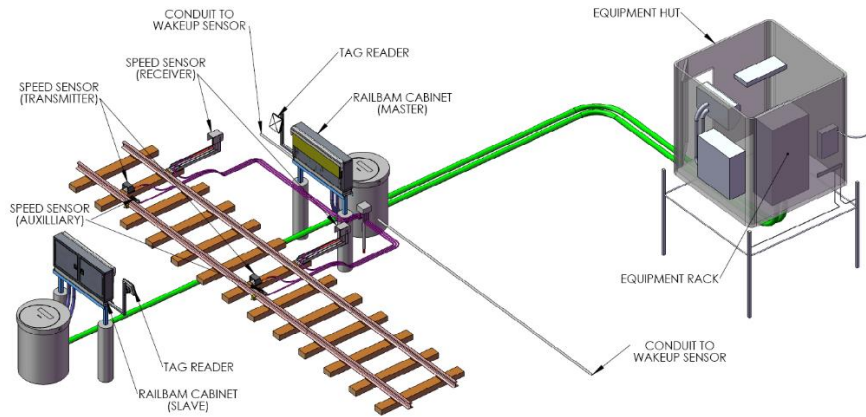
8. NOTES OF AUDIT OR FURTHER ACTIONS REQUIRED

Any notes of Audit or actions required shall be documented below:

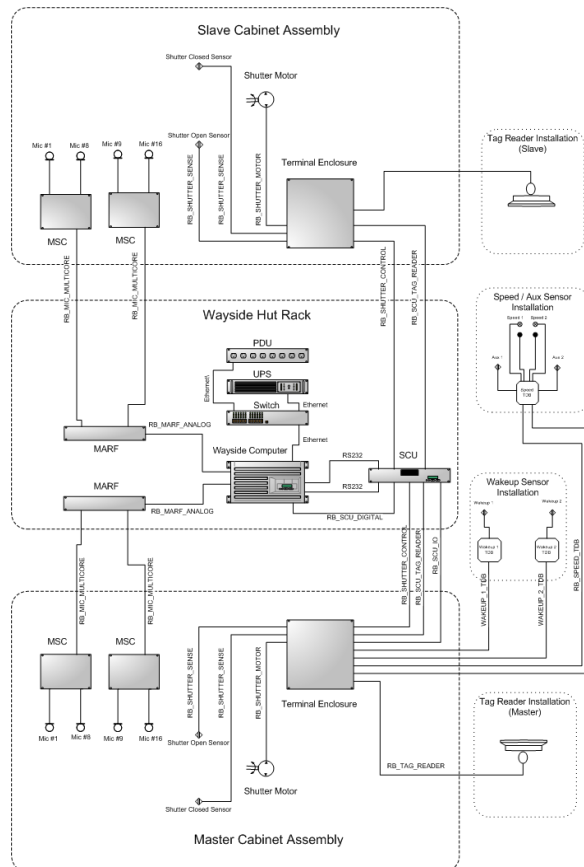
NONE

Appendix A: Test Set-up

A.1 Typical System



Typical Single Line RailBAM System Site.



Typical RailBAM System Interconnection

A.2 Cabinet Identification and Coordinate System

Master and Slave Cabinet Assemblies are identifiable via labelling directly above the trackside cabinet doors.

The labelling conforms to the following layout:

RailBAM Cabinet, Trackside <side>(<status>) – '<descriptive_name>' – <site_name>

<side> R or L designates Right or Left

<status> M or S designates Master or Slave

<descriptive_name> An arbitrary string used to describe position, typically say, relative to the Wayside Hut or compass directions.

<site_name> The formal site name

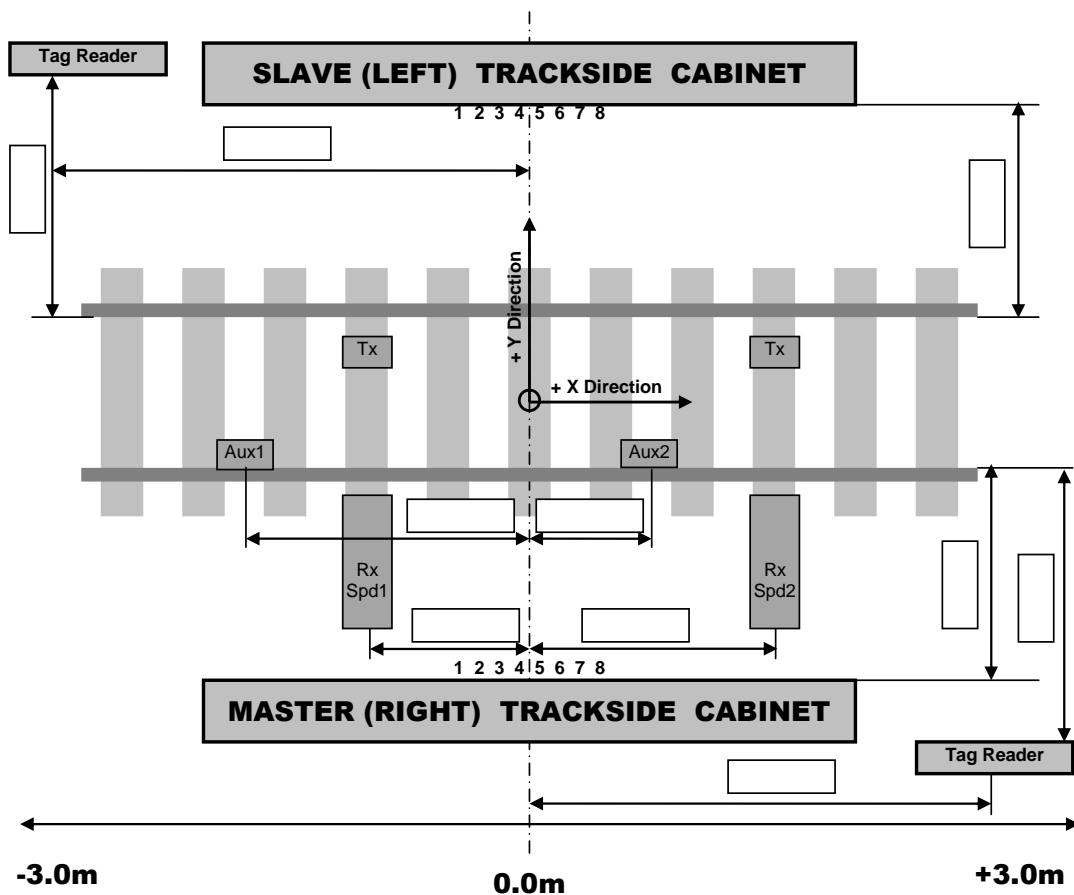
For example

RailBAM Cabinet, Trackside R(M) – 'Near' – Mundijong

This cabinet is the Master cabinet, therefore it is by definition on the 'Right' side; it is located near the wayside hut and situated at Mundijong.

The position of the Master Cabinet Assembly relative to the railway track defines the positive axis direction and the System Origin, as shown below. Thus the X direction and Y direction is defined and (X,Y) coordinates can be used to describe object positions.

The measurements identified by the boxes will be derived at various steps in Appendix B.



Definitions for positive direction, and microphone numbers

Appendix B: Detailed Procedure

B.1 PRELIMINARY CHECKS

Aim: Verify that the basic setup is correct.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
1	Record name of Master trackside Record name of Slave trackside Refer to Appendix A.2 and labels on cabinets	RailBAM Cabinet Trackside R(M) RailBAM Cabinet Trackside L(S)	
2	Before powering up, determine the running voltage at the installation site	eg. 240V or 110V	220 V <input type="checkbox"/> 110 V <input checked="" type="checkbox"/>
3	Check if all equipment are set to the right input voltage (e.g. Fan, Heater)	Input voltage are all set to the 'result' value of Step 2	<input checked="" type="checkbox"/>
4	Visually check that all cables are connected appropriately	OK	<input checked="" type="checkbox"/>
5	Observe Power LEDs on MSCs	3 power LEDs on each MSC ('on' state)	<input checked="" type="checkbox"/>
6	Observe Power LEDs on SCU	4 power LEDs on SCU ('on' state)	<input checked="" type="checkbox"/>
7	Observe Power LEDs on MARF(s)	2 power LEDs on each MARF ('on' state)	<input checked="" type="checkbox"/>
8	Check RailBAM® Wayside Computer is correctly set to UTC (without daylight savings)	For example, SA (no daylight savings) is 9.5 ahead of UTC	<input checked="" type="checkbox"/>
9	Check RailBAM train time (local time)	On later software versions, computer time (UTC) and local time is displayed at startup in the RailBAM® command window.	Timezone: America / New York
10	Check RailBAM® analysis software version installed. Record the " RailBAM-Algorithms " version	Version is displayed in the RailBAM® command window.	Ver.: 5.6.5
11	Initial and Date	Initials: EAM Date: 04/05/2023	

B.2 WHEEL SENSOR and TAG READER CALIBRATION

Aim: Verify that the wheel sensors are correctly aligned and record relevant parameters for wheel sensors and tag readers.

STEP	DESCRIPTION	RESULTS					
1	Record the measured parameters in the result tables	Also, enter the relevant locations into the boxes in the sketch of Appendix A.2. Enter N/A for sensors that are not installed.					
2	Verify that the Speed Sensors are aligned and perform a calibration as per AD/3 Measure the location of the centre of each sensor relative to the centreline of the Master cabinet. All dimensions are in meters.		Spd1	Spd2	Expected		
		Location	-1955	1351			
		Height	44	50	ideally 0.035 to 0.045		
		Hysteresis	5	5	< 0.010		
		Sensor type:	<input checked="" type="checkbox"/> Telco		<input checked="" type="checkbox"/> P&F		<input type="checkbox"/> IFM
3	Verify that Auxiliary and Wake-up sensors are aligned as per AD/4 Measure the location of the centre of each sensor head relative to the centreline of the Master cabinet. Location in meters and remaining dimensions are in mm. Count the number of 2mm and 5mm thick spacer plates used. This assumes Turck sensors. For Servo sensors mark the 2mm spacer fields as 'Servo'; adjust height and distance as per the Servo sensor installation procedure and edit Expected results to suit..		Aux1	Aux2	Wkup1	Wkup2	Expected
		Location	-2777	+1200	-	+	
		Height below rail head	44	44	44	44	44
		Distance to gauge face					4 to 14
		No. of 2mm spacers					0 to 4-
		No of 5mm spacers					0 to 4-
		Tag Reader Location	Master (Right)		Slave (Left)		
	N/A		N/A				

STEP	DESCRIPTION	RESULTS	
5	<p>Compare the values measured above against those in hndltrain_ini.txt, a shortcut to this file is on the screen. Note that the values in that file are in metres not mm.</p> <p>Note: Only modify hndltrain_ini.txt if you are adequately trained; otherwise request assistance from TrackIQ.</p>	<p>Location agrees within +/- 5mm</p> <p>Height and Hysteresis agree within +/- 1mm</p>	
6	Initial and Date	<p>Initials: EAM Date: 04/05/2023</p>	

B.3 SENSOR TESTS

Aim: Verify that all sensors are functioning and are connected correctly, e.g. no mix-up between individual sensors or Master and Slave shutters.

STEP	DESCRIPTION	EXPECTED RESULTS				RESULTS
1	<p>Start new RailBAM® session by selecting 'Maintenance/Setup and Abort', 'Deadman Handle' then 'Close'.</p> <p>On SCU front panel, switch shutters to 'Close'</p> <p>Once Process Monitor restarts RailBAM® select 'Monitor Sensors Only' on the 'set_chkTTL_mode' window.</p> <p>View RailBAM® command window, SCU front panel and sensor status LEDs.</p>	<p>See Appendix C.1 for an example of RailBAM® 'Sensor Status' and Command Window Display containing Wkup, Spd, Aux and Shutter sensor states.</p> <p>The Speed Sensor states are quoted for Pepperl+fuchs sensors. Alternative sensors will indicate a similar change.</p>				-
	Note: Sensor colour refers to the status LED not the power LED	State	RailBAM	SCU	Sensor (for Info only)	
2	Observe 'Wake Up Sensor 1' (Wkup1)	Disengaged	wkup1	Green	Green	n/a
3	Place metal object near wake-up detector Wkup1	Engaged	WKUP1	Red	Orange	n/a
4	Remove metal object	Disengaged	wkup1	Green	Green	n/a
5	Observe 'Auxiliary Sensor 1' (Aux1)	Disengaged	aux1	Green	Green	<input checked="" type="checkbox"/>
6	Place metal object near Aux1	Engaged	AUX1	Red	Orange	<input checked="" type="checkbox"/>
7	Remove metal object	Disengaged	aux1	Green	Green	<input checked="" type="checkbox"/>
8	Observe 'Speed Sensor 1' (Spd1) receiver	Disengaged	spd1	Green	Orange	<input checked="" type="checkbox"/>
9	Break light beam on optical speed sensor Spd1	Engaged	SPD1	Red	Green	<input checked="" type="checkbox"/>
10	'Un-break' light beam	Disengaged	spd1	Green	Orange	<input checked="" type="checkbox"/>
11	Observe 'Speed Sensor 2' (Spd2) receiver	Disengaged	spd2	Green	Orange	<input checked="" type="checkbox"/>
12	Break light beam on optical speed sensor Spd2	Engaged	SPD2	Red	Green	<input checked="" type="checkbox"/>
13	'Un-break' light beam	Disengaged	spd2	Green	Orange	<input checked="" type="checkbox"/>
14	Observe 'Auxiliary Sensor 2' (Aux2)	Disengaged	aux2	Green	Green	<input checked="" type="checkbox"/>
	Note: Sensor colour refers to the status LED not the power LED	State	RailBAM	SCU	Sensor (for Info only)	

STEP	DESCRIPTION	EXPECTED RESULTS				RESULTS
15	Place metal object near Aux2	Engaged	Aux2	Red	Orange	<input checked="" type="checkbox"/>
16	Remove metal object	Disengaged	aux2	Green	Green	<input checked="" type="checkbox"/>
17	Observe 'Wake Up Sensor 2' (Wkup2)	Disengaged	wkup2	Green	Green	n/a
18	Place metal object near wake-up detector Wkup2	Engaged	WKUP2	Red	Orange	n/a
19	Remove metal object	Disengaged	wkup2	Green	Green	n/a
20	Observe LED's on Left (Slave) shutter limit switches Shutters should be closed	Closed Left Shutter	LCLSD	Green	Off	<input checked="" type="checkbox"/>
			Lopn	Off	Orange	<input checked="" type="checkbox"/>
21	Observe LED's on Right (Master) shutter limit switches Shutters should be closed	Closed Right Shutter	RCLSD	Green	Off	<input checked="" type="checkbox"/>
			Ropn	Off	Orange	<input checked="" type="checkbox"/>
22	On SCU, set shutter switch to ' Open ' Observe LED's on Left (Slave) shutter limit switches	Open Left Shutter	Lclsd	Off	Orange	<input checked="" type="checkbox"/>
			LOPN	Red	Off	<input checked="" type="checkbox"/>
23	Observe LED's on Right (Master) shutter limit switches Shutters should be Open	Open Right Shutter	Rclsd	Off	Orange	<input checked="" type="checkbox"/>
			ROPN	Red	Off	<input checked="" type="checkbox"/>
24	On SCU, set shutter switch to ' Close ' Observe LED's on Left (Slave) shutter limit switches	Closed Left Shutter	LCLSD	Green	Off	<input checked="" type="checkbox"/>
			Lopn	Off	Orange	<input checked="" type="checkbox"/>
25	Observe LED's on Right (Master) shutter limit switches Shutters should be closed	Closed Right Shutter	RCLSD	Green	Off	<input checked="" type="checkbox"/>
			Ropn	Off	Orange	<input checked="" type="checkbox"/>
26	On SCU, set shutter switch to ' Open '	Both Shutters are Open				<input checked="" type="checkbox"/>
27	Disconnect the Motor Power Connector inside the Right (Master) cabinet. On SCU, set shutter switch to ' Close '	Master Shutter remains Open SCU shows Right Shutter Red RailBAM shows ROPN__Rclsd				<input checked="" type="checkbox"/>
		Slave Shutter is Closed SCU shows Left Shutter Green RailBAM shows Lopen__LCLSD				<input checked="" type="checkbox"/>
28	On SCU, set shutter switch to ' Open '	Both Shutters are Open				<input checked="" type="checkbox"/>

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
29	Disconnect the Motor Power Connector inside the Left (Slave) cabinet. On SCU, set shutter switch to 'Close' , Observe shutters and SCU shutter indicators On SCU, set shutter switch to 'Open'	Both Shutters did not move , i.e. stayed open Note: Do not reconnect the Motor Power Connectors, as this will be done during Train Simulation procedure.	<input checked="" type="checkbox"/>
30	Close RailBAM® by selecting 'Maintenance/Setup and Abort' , 'Deadman Handle' then 'Close' . Initial and Date.	Record directory location of test results for sensor checks. C:\commissioning\CHK\04APR23 120144 SNSR TST Initials: EAM Date: 04/05/2023	



B.4 TAG READER TESTS


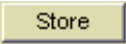
Aim: Verify that the tag reader(s) are functioning and are connected correctly, e.g. no mix-up between Master and Slave tag reader, or tag readers from different systems.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
1	Start new RailBAM® session by selecting 'Maintenance/Setup and Abort' , 'Deadman Handle' then 'Close' . Once RailBAM software has restarted Open RailBAM® web page	Verify that the System Status display of the webpage shows that the installed tag reader(s) are Ready . Note: 10 minutes after a new RailBAM session tag reader(s) should indicate Check OK.	n/a
2	Disconnect the connector at the tag reader on the Right (Master) trackside. Start new RailBAM® session by selecting 'Maintenance/Setup and Abort' , 'Deadman Handle' then 'Close' .	Verify that the System Status display of the webpage shows that the Master tag reader initialisation has failed . If a second tag reader is installed (for the Left (Slave) trackside), it shall be shown as Ready .	n/a
3	Re-connect the connector at the tag reader on the Right (Master) trackside. Start new RailBAM® session by selecting 'Maintenance/Setup and Abort' , 'Deadman Handle' then 'Close' .	Verify that the System Status display of the webpage shows that the installed tag readers are Ready .	n/a
4	Initial and Date	Initials: _____ Date: _____	

B.5 MICROPHONE POSITION TAP TEST

Aim: Verify that all microphones are functioning and are connected correctly, e.g. no mix-up between individual microphones or Master and Slave microphone arrays.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS																																				
1	<p>Check that shutters are fully open and that the Motor Power Connector inside the cabinets are disconnected.</p> <p>With a new session of RailBAM® select 'Maintenance/Setup and Abort' on the 'set_chkTTL_mode' window.</p> <p>Select 'No Deadman Handle'</p>	Shutters are fully open.	<input checked="" type="checkbox"/>																																				
2	<p>Select 'Mic Status' button for the Slave trackside</p> <p>Check that all microphones are serviceable and sampled</p> <p>Select 'Calibration Check...'</p> <p>Set analysis type to 'TimeHistories'</p> <p>Select 'Start' button</p>	Graph of time histories for each microphone in Slave array appears on screen	<input checked="" type="checkbox"/>																																				
<p>NOTE: For Slave (Left) array, microphone 1 is the first microphone from the left. (See Appendix A.2 for diagram)</p>																																							
3	 <p>Verify that the Slave Cabinet shutter motor is still disconnected, then have someone tap each Microphone (Mic) in sequence.</p> <p>Watch the amplitude of time trace for that microphone increase and tick it off.</p> <p>Microphones 9-16 are N/A for an 8 Microphone system.</p> <p>Press 'Stop' on the 'Cal Checks' window during the last microphone tap. (e.g. 8 or 16)</p>	<table border="1"> <thead> <tr> <th>Mic</th> <th>RESULTS OK</th> <th>Mic</th> <th>RESULTS OK</th> </tr> </thead> <tbody> <tr> <td>1</td> <td><input checked="" type="checkbox"/></td> <td>9</td> <td><input type="checkbox"/></td> </tr> <tr> <td>2</td> <td><input checked="" type="checkbox"/></td> <td>10</td> <td><input type="checkbox"/></td> </tr> <tr> <td>3</td> <td><input checked="" type="checkbox"/></td> <td>11</td> <td><input type="checkbox"/></td> </tr> <tr> <td>4</td> <td><input checked="" type="checkbox"/></td> <td>12</td> <td><input type="checkbox"/></td> </tr> <tr> <td>5</td> <td><input checked="" type="checkbox"/></td> <td>13</td> <td><input type="checkbox"/></td> </tr> <tr> <td>6</td> <td><input checked="" type="checkbox"/></td> <td>14</td> <td><input type="checkbox"/></td> </tr> <tr> <td>7</td> <td><input checked="" type="checkbox"/></td> <td>15</td> <td><input type="checkbox"/></td> </tr> <tr> <td>8</td> <td><input checked="" type="checkbox"/></td> <td>16</td> <td><input type="checkbox"/></td> </tr> </tbody> </table>	Mic	RESULTS OK	Mic	RESULTS OK	1	<input checked="" type="checkbox"/>	9	<input type="checkbox"/>	2	<input checked="" type="checkbox"/>	10	<input type="checkbox"/>	3	<input checked="" type="checkbox"/>	11	<input type="checkbox"/>	4	<input checked="" type="checkbox"/>	12	<input type="checkbox"/>	5	<input checked="" type="checkbox"/>	13	<input type="checkbox"/>	6	<input checked="" type="checkbox"/>	14	<input type="checkbox"/>	7	<input checked="" type="checkbox"/>	15	<input type="checkbox"/>	8	<input checked="" type="checkbox"/>	16	<input type="checkbox"/>	
Mic	RESULTS OK	Mic	RESULTS OK																																				
1	<input checked="" type="checkbox"/>	9	<input type="checkbox"/>																																				
2	<input checked="" type="checkbox"/>	10	<input type="checkbox"/>																																				
3	<input checked="" type="checkbox"/>	11	<input type="checkbox"/>																																				
4	<input checked="" type="checkbox"/>	12	<input type="checkbox"/>																																				
5	<input checked="" type="checkbox"/>	13	<input type="checkbox"/>																																				
6	<input checked="" type="checkbox"/>	14	<input type="checkbox"/>																																				
7	<input checked="" type="checkbox"/>	15	<input type="checkbox"/>																																				
8	<input checked="" type="checkbox"/>	16	<input type="checkbox"/>																																				
4	<p>Press 'Store' in the 'Cal Checks' window.</p> <p>Modify file name to CalChk_SlaveTrksideName_Tap.fig</p> <p>Close 'Cal Checks' window</p> <p>Close 'Mic Status' window for the Slave trackside</p>	<p>Analysis stops, frozen time trace of last Microphone is stored</p> 	<input checked="" type="checkbox"/>																																				

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS																																				
5	Select ' Mic Status ' button for the Master trackside Check that all microphones are serviceable and sampled Select ' Calibration Check... ' Set analysis type to ' TimeHistories ' Select ' Start ' button	Graph of time histories for each microphone in Master array appears on screen	<input checked="" type="checkbox"/>																																				
<p>NOTE: For Master (Right) array, microphone 1 is the first microphone from the right. (See Appendix A.2 for diagram)</p>																																							
6 	<p>Verify that the Master Cabinet shutter motor is still disconnected, then have someone tap each Microphone (Mic) in sequence. Watch the amplitude of time trace for that microphone increase and tick it off. Microphones 9-16 are N/A for an 8 Microphone System.</p> <p>Press 'Stop' on the 'Cal Checks' window during the last microphone tap. (e.g. 8 or 16)</p>	<table border="1"> <thead> <tr> <th>Mic</th> <th>RESULTS OK</th> <th>Mic</th> <th>RESULTS OK</th> </tr> </thead> <tbody> <tr> <td>1</td> <td><input checked="" type="checkbox"/></td> <td>9</td> <td><input type="checkbox"/></td> </tr> <tr> <td>2</td> <td><input checked="" type="checkbox"/></td> <td>10</td> <td><input type="checkbox"/></td> </tr> <tr> <td>3</td> <td><input checked="" type="checkbox"/></td> <td>11</td> <td><input type="checkbox"/></td> </tr> <tr> <td>4</td> <td><input checked="" type="checkbox"/></td> <td>12</td> <td><input type="checkbox"/></td> </tr> <tr> <td>5</td> <td><input checked="" type="checkbox"/></td> <td>13</td> <td><input type="checkbox"/></td> </tr> <tr> <td>6</td> <td><input checked="" type="checkbox"/></td> <td>14</td> <td><input type="checkbox"/></td> </tr> <tr> <td>7</td> <td><input checked="" type="checkbox"/></td> <td>15</td> <td><input type="checkbox"/></td> </tr> <tr> <td>8</td> <td><input checked="" type="checkbox"/></td> <td>16</td> <td><input type="checkbox"/></td> </tr> </tbody> </table>	Mic	RESULTS OK	Mic	RESULTS OK	1	<input checked="" type="checkbox"/>	9	<input type="checkbox"/>	2	<input checked="" type="checkbox"/>	10	<input type="checkbox"/>	3	<input checked="" type="checkbox"/>	11	<input type="checkbox"/>	4	<input checked="" type="checkbox"/>	12	<input type="checkbox"/>	5	<input checked="" type="checkbox"/>	13	<input type="checkbox"/>	6	<input checked="" type="checkbox"/>	14	<input type="checkbox"/>	7	<input checked="" type="checkbox"/>	15	<input type="checkbox"/>	8	<input checked="" type="checkbox"/>	16	<input type="checkbox"/>	
Mic	RESULTS OK	Mic	RESULTS OK																																				
1	<input checked="" type="checkbox"/>	9	<input type="checkbox"/>																																				
2	<input checked="" type="checkbox"/>	10	<input type="checkbox"/>																																				
3	<input checked="" type="checkbox"/>	11	<input type="checkbox"/>																																				
4	<input checked="" type="checkbox"/>	12	<input type="checkbox"/>																																				
5	<input checked="" type="checkbox"/>	13	<input type="checkbox"/>																																				
6	<input checked="" type="checkbox"/>	14	<input type="checkbox"/>																																				
7	<input checked="" type="checkbox"/>	15	<input type="checkbox"/>																																				
8	<input checked="" type="checkbox"/>	16	<input type="checkbox"/>																																				
7	Press ' Store ' in ' Cal Checks ' window Modify file name to CalChk_MasterTrksideName_Tap.fig Close ' Cal Checks ' window Close ' Mic Status ' window for the Master trackside	Analysis stops, frozen time trace of last Microphone is stored, and window is closed 	<input checked="" type="checkbox"/>																																				
8	Close ' RailBAM® Maintenance ' window. Initial and Date	Record directory location of microphone tap test C:\commissioning\CHK\05APR23 132902 CAL CHK NEAR TAPTST Initials: EAM Date: 04/05/2023																																					

B.6 CALIBRATION UNIT LEVEL CHECK


Aim: Verify that the calibration unit is operating correctly and record the relevant part of the emitted noise spectrum.

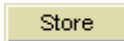
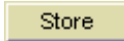
STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS		
1	<p>Position calibration unit on track, approximately 5 metres to one side of the cabinets and activate as described in the specification sheet (packed with calibration unit).</p> <p>Point the Sound Level Meter (SLM) directly at the calibration unit from a distance of 2.5 metres. SLM should be level with calibration unit. Measure Sound Pressure Level (SPL) for 6.3, 8, 10 and 12.5 kHz 3rd octave bands.</p> <p>Repeat this check after calibration [Appendix B.7 and B.8] is complete.</p> <p>(If using a TrackIQ Calibration Unit, record values from Calibration Unit User Manual – Calibration Data. In this case the Overall Value is not required; and the use of a SLM and the repeated check is optional.)</p>	<p>Sound Pressure Levels.</p> <p>Note: The calibration unit shall emit levels within the limits stated in brackets.</p>			
			<i>Before Calibration</i>	(dB)	<i>After Calibration</i>
		6.3 kHz		(60 - 80)	
		8 kHz		(60 - 80)	
		10 kHz		(60 - 80)	
		12.5 khz		(60 - 80)	
	Overall		(60 - 80)		
2	Record configuration or model of calibration unit	20024-001	or N/A <input type="checkbox"/>		
3	Record serial number of calibration unit - required if no SLM is used	ISS1 003	or N/A <input type="checkbox"/>		
4	Record calibration date of calibration unit - required if no SLM is used	07/01/2022	or N/A <input type="checkbox"/>		
5	Record make and model of SLM		or N/A <input type="checkbox"/>		
6	Record serial number of SLM		or N/A <input type="checkbox"/>		
7	Record calibration date of SLM		or N/A <input type="checkbox"/>		
8	Initial and Date	Initials: EAM	Date: 04/05/2023		



B.7 SLAVE CALIBRATION & BEAMFORMING

Aim: Verify that the microphone calibration of the Slave cabinet is correct, i.e. the indicated noise levels are correct and that the beam forming parameters are correct, i.e. the array can accurately locate a noise source.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
1	<p>With a new session of RailBAM® select 'Maintenance/Setup and Abort' on the 'set_chkTTL_mode' window.</p> <p>Select 'No Deadman Handle'</p> <p>Select 'Mic Status' button for the Slave trackside</p> <p>List any microphones that are not serviceable and sampled</p> <p>Select 'Calibration Check...'</p> <p>Set analysis type to 'ThirdOctaves'</p> <p>Select 'Start' button</p> <p>Record the value shown in the field dmic of the 'Adjust Mics' window as dmic_{precal} in the column to the right.</p>	<p>Shutters are still open from previous test</p> <p>Graph of third octave sound pressure levels for each microphone in Slave array appears on screen</p>	<p>dmic_{precal} =</p> <p>2.3 m</p>
2	<p>Measure the distance between the front face of the Slave cabinet and the gauge face of the rail, and enter it into the relevant box shown in in the sketch of Appendix A.2.</p> <p>Add 0.15m to this measurement and round the result up to the next 0.1m interval and record as dmic_{actual} in the column to the left.</p> <p>Select 'Start' button</p>	<p>This value should be the same as dmic_{precal} recorded above, unless civil works required derivation from the original site layout drwg.</p> <p>If these values differ:</p> <ul style="list-style-type: none"> Select 'Stop' button <p>Enter the value of dmi_{Actual} into the field of the 'Adjust Mics' window.</p>	<p>dmic_{actual} =</p> <p>2.3 m</p>
3	<p>Position the calibration unit on the track at position 0.0m (directly in front of Slave array). Speaker should be level with microphone array and aimed at the array.</p> <p>Activate the calibration unit as described in its accompanying documentation.</p>	<p>The calibration unit plays random noise directly in front of the Slave array.</p>	<p><input checked="" type="checkbox"/></p>

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
4	Allow sufficient time for display to stabilise then select 'Stop' Record SPL for 6.3, 8, 10 and 12.5 kHz 1/3 rd octave bands (read this from the graph in 'cal checks' window).		Measurement (dB)
		6.3 kHz	53.8
		8 kHz	58.7
		10 kHz	70.9
		12.5 kHz	74.5
		Overall	77
5	Select 'Store' , modify file name to CalChk_SlaveTrksideName_0mPreCal.fig .	Figure stored 	<input checked="" type="checkbox"/>
6	Check the current 10 kHz dB level is within +/-4dB of the 10 kHz entry from Step 1 of Appendix B.6.If not check set up and calibrator before proceeding to the next step.	Current 10 kHz dB level is within +/-4dB of the 10 kHz entry from Step 1 of Appendix B.6.	<input checked="" type="checkbox"/>
7	If all microphone levels are within +/-2dB at 10 kHz, AND; the average microphone SPL at 10 kHz is within +/-2dB of the 10 kHz reading from the SLM in Step 1 of Appendix B.6 then – no calibration adjustment is required. Close the 'Cal Checks' window Mark steps 8, 9, 10 and 11 as N/A and continue with step 12	The average microphone SPL and at 10 kHz should not have changed by more than 2 dB since the last calibration	<input checked="" type="checkbox"/>
8	Select 'Start' button Allow sufficient time for display to stabilise then select 'Stop' Select 'Balance Overall' on the 'Adjust Mics' window	Third octave levels for random noise are measured and displayed on screen. Verify that; all microphone levels are within +/-2 dB at 10 kHz.	<input checked="" type="checkbox"/> or N/A <input type="checkbox"/>
9	Using the 'All' slider on the 'Adjust Mics' window, set average microphone SPL (thick blue line) at 10 kHz to equal the 10 kHz reading from the SLM in Step 1 of Appendix B.6 Close the 'Cal Checks' window (click 'yes' to save calibration factors)	Microphones are calibrated.	<input checked="" type="checkbox"/> or N/A <input type="checkbox"/>


STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS	
10	Re-open the 'Calibration Check...' window Set analysis type to 'ThirdOctaves' Select 'Start' button in the 'Cal Checks' window Allow sufficient time for display to stabilise then select 'Stop' Record SPL for 6.3, 8, 10 and 12.5 kHz 3 rd octave bands (read this from the graph in 'cal checks' window).	Graph of calibrated third-octave SPL stored to file. Appendix C.1 shows typical 1/3rd octave SPLs. Note: The recorded values below, at frequencies other than 10 kHz, will vary from those of Step 1 of Appendix B.5 due to the effects of reflector and MSCs	<input checked="" type="checkbox"/> Or N/A <input type="checkbox"/>	
				Measurement (dB)
		6.3 kHz		52.0
		8 kHz		57.0
		10 kHz		69.2
		12.5 kHz		72.5
Overall	75			
11	Select 'Store', modify file name to CalChk_SlaveTrksideName_0m.fig.	Figure stored 	<input checked="" type="checkbox"/> or N/A <input type="checkbox"/>	
12	Set analysis type to 'TransferFunctions' Check against Typical Plot [Appendix C.1]	Graphs of transfer function, time delay and coherence for each microphone appear.	<input checked="" type="checkbox"/>	
13	Set analysis type to 'BeamForming' Check the noise source estimated position at the top of the plot	Verify that the estimated position is within +/- 0.2m of the actual calibration unit location.	0.0 m	
14	Deactivate the calibration unit. Set analysis type to 'ThirdOctaves' - be patient, closing of the beamforming plot may take a moment - do not abort!	Graph of third octave sound pressure levels for each microphone in Slave array appears	<input checked="" type="checkbox"/>	
15	Select 'Start' button in the 'Cal Checks' window Allow sufficient time for display to stabilise then select 'Stop'	Third octave levels for noise floor are measured, displayed on screen and stored to file. Maximum level at 10 kHz of average 1/3 octave spectrum should be below 30 dB.	Max: 22.4 dB	
16	Select 'Store', modify file name to CalChk_SlaveTrksideName_Nsflr.fig.	Figure stored 	<input checked="" type="checkbox"/>	


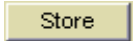
STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
17	Position the calibration unit on the track at position +2.0m to side of Slave array, aim speaker at array and activate (Positive direction is defined as forward when standing with right cabinet on your right, and left cabinet on your left - see diagram in Appendix A.2)	The calibration unit plays random noise	<input checked="" type="checkbox"/>
18	Set analysis type to ' TransferFunctions ' Select ' Start ' button in ' Cal Checks ' window Allow sufficient time for display to stabilise then select ' Stop '. Check against Typical Plot [Appendix C.1]	Graphs of transfer function, time delay and coherence for each microphone appear. Verify that time delays at 10kHz are negative.	<input checked="" type="checkbox"/>
19	Set analysis type to ' BeamForming ' Check the noise source estimated position at the top of the plot	Verify that the estimated position is within +/- 0.5m of the actual calibration unit location.	2.0 m
20	Select ' Store ', modify file name to CalChk_SlaveTrksideName_2m.fig.	Figure stored 	<input checked="" type="checkbox"/>
21	Position the calibration unit on the track at position -2.0m to side of Slave array, aim speaker at array and activate	The calibration unit plays random noise	<input checked="" type="checkbox"/>
22	Set analysis type to ' TransferFunctions ' Select ' Start ' button in ' Cal Checks ' window Allow sufficient time for data to be sampled then select ' Stop '. Check against Typical Plot [Appendix C.1]	Graphs of transfer function, time delay and coherence for each microphone appear. Verify that time delays at 10kHz are positive.	<input checked="" type="checkbox"/>
23	Set analysis type to ' BeamForming ' Check the noise source estimated position at the top of the plot	Verify that the estimated position is within +/- 0.5m of the actual calibration unit location.	-1.8 m
24	Select ' Store ', modify file name to CalChk_SlaveTrksideName_-2m.fig.	Figure stored 	<input checked="" type="checkbox"/>

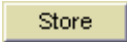
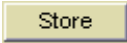
B.8 MASTER CALIBRATION & BEAMFORMING

Aim: Verify that the microphone calibration of the Master cabinet is correct, i.e. the indicated noise levels are correct and that the beam forming parameters are correct, i.e. the array can accurately locate a noise source.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
1	<p>With a new session of RailBAM® select 'Maintenance Setup and Abort' on the 'set_chkTTL_mode' window.</p> <p>Select 'No Deadman Handle'</p> <p>Select 'Mic Status' button for the Master trackside</p> <p>Select 'Calibration Check...'</p> <p>Set analysis type to 'ThirdOctaves'</p> <p>Select 'Start' button</p> <p>Record the value shown in the field dmic of the 'Adjust Mics' window as dmic_{precal} in the column to the right.</p>	<p>Shutters are still open from previous test</p> <p>Graph of third octave sound pressure levels for each microphone in Master array appears on screen</p>	<p>dmic_{precal} = 2.3 m</p>
2	<p>Measure the distance between the front face of the Master cabinet and the gauge face of the rail, and enter it into the relevant box shown in in the sketch of Appendix A.2.</p> <p>Add 0.15m to this measurement and round the result up to the next 0.1m interval and record as dmic_{actual} in the column to the left.</p> <p>Select 'Start' button</p>	<p>This value should be the same as dmic_{precal} recorded above, unless civil works required derivation from the original site layout drwg.</p> <p>If these values differ:</p> <ul style="list-style-type: none"> • Select 'Stop' button • Enter the value of dmic_{actual} into the field of the 'Adjust Mics' window. 	<p>dmic_{actual} = 2.3 m</p>
3	<p>Position the calibration unit on the track at position 0.0m (directly in front of Master array). Speaker should be level with microphone array and aimed at the array.</p> <p>Activate the calibration unit as described in its accompanying documentation.</p>	<p>The calibration unit plays random noise directly in front of the Master array.</p>	<p><input checked="" type="checkbox"/></p>

STEP	DESCRIPTION	EXPECTED RESULTS		RESULTS
4	Allow sufficient time for display to stabilise then select 'Stop' Record SPL for 6.3, 8, 10 and 12.5 kHz 1/3 rd octave bands (read this from the graph in 'cal checks' window).	Measurements(dB)		
		6.3 kHz	53.7	
		8 kHz	58.4	
		10 kHz	70.3	
		12.5 kHz	73.4	
		Overall	76	
5	Select 'Store' , modify file name to CalChk_MasterTrksideName_0mPreCal.fig.	Figure stored 		<input checked="" type="checkbox"/>
6	Check the current 10 kHz dB level is within +/-4dB of the 10 kHz entry from Step 1 of Appendix B.6. If not check set up and calibrator before proceeding to the next step.	Current 10 kHz dB level is within +/-4dB of the 10 kHz entry from Step 1 of Appendix B.6.		<input checked="" type="checkbox"/>
7	If all microphone levels are within +/-2dB at 10 kHz, AND; the average microphone SPL at 10 kHz is within +/-2dB of the 10 kHz reading from the SLM in Step 1 of Appendix B.6 then – <u>no calibration adjustment is required.</u> Close the 'Cal Checks' window Mark steps 8, 9, 10 and 11 as N/A and continue with step 12	The average microphone SPL and at 10 kHz should not have changed by more than 2 dB since the last calibration		<input checked="" type="checkbox"/>
8	Select 'Start' button Allow sufficient time for display to stabilise then select 'Stop' Select 'Balance Overall' from 'Adjust Mics' window	Third octave levels for random noise are measured and displayed on screen. Verify that; all microphone levels are within +/-2 dB at 10 kHz.		<input checked="" type="checkbox"/> or N/A <input type="checkbox"/>
9	Using the 'All' slider in 'Adjust Mics' window, set average microphone SPL (thick blue line) at 10 kHz to equal the 10 kHz reading from the SLM in Step 1 of Appendix B.6 Close 'Cal Checks' window	Microphones are calibrated.		<input type="checkbox"/> or N/A <input checked="" type="checkbox"/>

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
10	Re-open 'Calibration Check...' window Set analysis type to 'ThirdOctaves' Select 'Start' button in 'Cal Checks' window Allow sufficient time for display to stabilise then select 'Stop' Record SPL for 6.3, 8, 10 and 12.5 kHz 3 rd octave bands (read this from the graph in 'cal checks' window).	Graph of calibrated third-octave SPL stored to file. Appendix C.1 shows typical 1/3rd octave SPLs. Note: The recorded values below, at frequencies other than 10 kHz, will vary from those of Step 1 of Appendix B.5 due to the effects of reflector and MSCs	<input type="checkbox"/> or N/A <input type="checkbox"/>
		Measurement (dB)	
		6.3 kHz	
		8 kHz	
		10 kHz	
		12.5 kHz	
Overall			
11	Select 'Store', modify file name to CalChk_MasterTrksideName_0m.fig.	Figure stored 	<input type="checkbox"/> or N/A <input checked="" type="checkbox"/>
12	Check that these levels are similar (within +/-3dB) to those from Step 10 of Appendix B.8.	Levels are similar (within +/-3dB), if not check set up and calibrator before proceeding to the next step.	<input checked="" type="checkbox"/>
13	Set analysis type to 'TransferFunctions' Check against Typical Plot [Appendix C.1]	Graphs of transfer function, time delay and coherence for each microphone appear.	<input checked="" type="checkbox"/>
14	Set analysis type to 'BeamForming' Check the noise source estimated position at the top of the plot	Verify that the estimated position is within +/- 0.2m of the actual calibration unit location.	0.0 m
15	Deactivate the calibration unit. Set analysis type to 'ThirdOctaves' - - be patient, closing of the beamforming plot may take a moment - do not abort!	Graph of third octave sound pressure levels for each microphone in Master array appears	<input checked="" type="checkbox"/>
16	Select 'Start' button in 'Cal Checks' window Allow sufficient time for display to stabilise then select 'Stop'	Third octave levels for noise floor are measured, displayed on screen and stored to file. Maximum level at 10 kHz of average 1/3 octave spectrum should be below 30 dB.	Max: 21.3 dB
17	Select 'Store', modify file name to CalChk_MasterTrksideName_Nsflr.fig.	Figure stored 	<input checked="" type="checkbox"/>

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
18	Position the calibration unit on the track at position +2.0m to side of Master array, aim speaker at array and activate (Positive direction is defined as forward when standing with right cabinet on your right, and left cabinet on your left – see Appendix A.2)	The calibration unit plays random noise	<input checked="" type="checkbox"/>
19	Set analysis type to ' TransferFunctions ' Select ' Start ' button in ' Cal Checks ' window Allow sufficient time for display to stabilise then select ' Stop '. Check against Typical Plot [Appendix C.1]	Graphs of transfer function, time delay and coherence for each microphone appear. Verify that time delays at 10kHz are negative.	<input checked="" type="checkbox"/>
20	Set analysis type to ' BeamForming ' Check the noise source estimated position at the top of the plot	Verify that the estimated position is within +/- 0.5m of the actual calibration unit location.	2.0 m
21	Select ' Store ', modify file name to CalChk_MasterTrksideName_2m.fig.	Figure stored 	<input checked="" type="checkbox"/>
22	Position the calibration unit on the track at position -2.0m to side of Master array, aim speaker at array and activate	The calibration unit plays random noise	<input checked="" type="checkbox"/>
23	Set analysis type to ' TransferFunctions ' Select ' Start ' button in ' Cal Checks ' window Allow sufficient time for data to be sampled then select ' Stop '. Check against Typical Plot [Appendix C.1]	Graphs of transfer function, time delay and coherence for each microphone appear. Verify that time delays at 10kHz are positive.	<input checked="" type="checkbox"/>
24	Set analysis type to ' BeamForming ' Check the noise source estimated position at the top of the plot	Verify that the estimated position is within +/- 0.5m of the actual calibration unit location.	-1.8 m
25	Select ' Store ', modify file name to CalChk_MasterTrksideName_-2m.fig.	Figure stored 	<input checked="" type="checkbox"/>

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
26	<p>Close 'Cal Checks' window</p> <p>Close 'Mic Status' window for the Master trackside</p> <p>Close 'RailBAM® Maintenance' window.</p> <p>To ensure RailBAM session terminated correctly and calibration factors were saved, check that calibration directory does not have a file named 'DELETE_THIS_IF_ALL_IS_OK'</p> <p>Initial and Date</p>	<p>Record the MSC gain setting: <input checked="" type="checkbox"/> 10dB <input type="checkbox"/> 20dB <input type="checkbox"/> 30dB</p> <p>Record directory locations of calibration</p> <p>C:\commissioning\CHK\04APR23 132902 CAL CHK NEAR</p> <p>Initials: EAM Date: 04/05/2023</p>	

B.9 TRAIN SIMULATION

Aim: Verify that the system is triggered by a wakeup signal and that shutters are operating after tests.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
1	<p>With a new session of RailBAM® ensure the 'set_chkTTL_mode' window is set to 'Normal Operation'.</p> <p>Reconnect the Motor Power Connector inside the cabinets. (Which were disconnected at the end of the sensors tests [Appendix B.3] and which was verified before carrying out the tap tests [Appendix B.5] – for safety.)</p> <p>Set switch on SCU front panel to 'Auto' and wait for 35 secs</p> <p>Pass metal object (e.g. spanner) by a wake up sensor.</p>	<p>Both Shutters start closed, then Both Shutters close</p> <p>Both Shutters open</p> <p>'Train' is sampled</p> <p>RailBAM® does not terminate <i>during</i> analysis</p> <p>Warning: No axles found-skipped last 'train'</p> <p>RailBAM® terminates <i>after</i> analysis.</p>	<input checked="" type="checkbox"/>
2	<p>Initial and Date.</p>	<p>Record directory location of simulated train</p> <p>C:\commissioning\CHK\04APR23 135013 SIM TRAIN</p> <p>Initials: EAM Date: 04/05/2023</p>	

B.10 ACTUAL TRAIN ANALYSIS

Aim: Verify that trains are sampled and analysed correctly, which proves that all sensor parameters are correct.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS	
1	With a new session of RailBAM® ensure the 'set_chkTTL_mode' window is set to 'Normal Operation'.	System on standby waiting for trains Wait until a train passes the system	<input checked="" type="checkbox"/>	
2	Train Passes	Data Acquisition initiated by train RailBAM® terminates <i>after</i> analysis.	<input checked="" type="checkbox"/>	
3	<p>After the train has passed, Open All Msgs history link on the desktop or alternatively, Load the RailBAM® web page and select Messages.</p> <p>Locate the "Prefix" msg (Pass-by event) or al (Pass-by event) and click on timestamp of train to open the train directory (note the path)</p> <p>Open and examine analysis.log.</p>	<p>Number of valid axles counted is consistent with train control or physical count.</p> <p>Verify that the Number of high/low going flanks is commensurate with the number of valid axles, except for optical Spd sensors, where loco sand pipes and the like can lead to additional pulses that are processed out later.</p>	Wkup2	-
			Wkup1	-
			Spd2	432
			Spd1	432
			Aux2	432
			Aux1	432
			Axles: 432	
4	If both Spd and Aux sensors are fitted, verify that the number of valid axles between Spd and Aux sensors tallies	Spd and Aux sensors tallies and that the Average speed difference between Aux and Spd is: < 1km/h.	61 km/h	
5	If optical Spd sensors are fitted:	Verify that the Average wheel diameter difference between Spd2 and Spd1 is: < 20mm;	-7 mm	
		Verify that the Std. Dev. of wheel diameter difference between Spd1 and Spd2 is: < 20mm.	6 mm	
6		<p>Assuming the median wheel dia should be 940 mm, h should be [0.051 , 0.057] - currently h=[0.044 , 0.050]</p> <p>Assuming the median wheel dia should be 870 mm (whl_paras.stndrddia), h should be [0.051 , 0.057] - currently h=[See above]</p> <p>Assuming that h is OK, the median wheel dia should be 862 mm with a 34 mm high flange</p>		

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS				
7	Click "Back" on the web browser to return to the train folder. Scroll down to the bottom of the page and locate and click on the TMR file. Verify the local time of train passing is correct Verify the location and direction of train passing is correct Verify the ID, TAG field for the train consist	Correct local date of train passing	04/05/2023				
		Correct local time of train passing	14:00:18				
		Correct system location of train passing	IRONTO, VA				
		Correct train travelling direction	EASTBOUND				
		Train consist is consistent with train control/physical count i.e. verify number of L_* for loco, C_* for wagons and P_* for Passenger	<table border="1"> <tr> <td>2</td> <td>L_*</td> </tr> <tr> <td>105</td> <td>C_*</td> </tr> <tr> <td>-</td> <td>P_*</td> </tr> </table>	2	L_*	105	C_*
2	L_*						
105	C_*						
-	P_*						
8	Verify axle spacing [m] within bogie is consistent with expectation	Typically: 1.6 to 1.9m for freight bogies in Australia, America, China, South Africa; 1.8 to 2.1m for freight bogies in the UK, India.	<input checked="" type="checkbox"/>				
9	Locate a Level 1 fault and following the links to the graphs and sound file	Verify graphs are shown and that there is audible sound.	<input checked="" type="checkbox"/>				
10	Select ' Maintenance Setup and Abort ' on the ' set_chkTTL_mode ' window. Select ' No Deadman Handle ' Select ' Show Wheel Info ' and browse to the train directory noted above and select the whldets.mat file.	Figure plots will be generated for the train that was selected. Figures will usually be displayed in the order listed in the next steps.	<input checked="" type="checkbox"/>				
11	Figure with labels; Axle Speed, Axle Spacing, Wheel Diameter. Usually the last plot (on top the others)	Verify that these are commensurate with the actual train, e.g. speed increase or decrease during pass-by.	<input checked="" type="checkbox"/>				
12	Figure with label; 'Locations' of Tags Indicating: train axles and vehicles (as gray boxes) with tag locations (green for Master and red for Slave side tag readers)	Verify that tags are consistently located relative to axles and information tally with expectations for that train.	<input checked="" type="checkbox"/>				

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
13	Figure with labels; Aux1, Aux2 (If these sensors are installed) Pulse width (in samples) vs. sample number. Note: Pulse width will somewhat scale with speed, e.g. will increase as train slows down.	Verify that the pulse widths are consistent, i.e. no pulses less than 2/3 of the width of the majority; otherwise check sensor alignment. Appendix C.1 shows an example of unsatisfactory Aux pulses.	<input checked="" type="checkbox"/>
14	Figure with labels; Spd1, Spd 2 (If these sensors are installed) Pulse width (in samples) vs. sample number.	Verify that the pulse widths should be consistent. But it can be expected that there are short pulses due to loco sand pipes and the like.	<input checked="" type="checkbox"/>
15	Figure with labels; Wkup1, Wkup2 Pulse width (in samples) vs. sample number. Note1: Pulse width will somewhat scale with speed, e.g. will increase as train slows down. Note2: The incoming Wkup will typically have a few less pulses than the actual number of axles, as it was used to switch from 'waiting for train' to 'train data acquisition' which takes a fraction of a second. Note3: If UDP messaging is used for waking up, then these plots will be empty.	Verify that the pulse widths are consistent, i.e. no pulses less than 2/3 of the width of the majority; otherwise check sensor alignment. Appendix C.1 shows an example of unsatisfactory Aux pulses, which is similar to unsatisfactory Wkup pulses. Note: If a train presence detector, e.g. Zepic, is fitted, the pulses will be regularly spaced as they are generated by the SCU (Adaptor) and their width will not scale with speed.	<input type="checkbox"/> Wkup <input checked="" type="checkbox"/> Presence Detector <input type="checkbox"/> UDP
16	Close analysis.log, messages and web page.		<input checked="" type="checkbox"/>
17	Initial and Date.	Record directory location of actual train C:\commissioning\CHK\05Apr23SAMPLE TRAIN Initials: EAM Date: 04/05/2023	

B.11 PERFORM POST SITE CHECK TASKS

Aim: Ensure that all installation tasks including 'house-keeping' has been performed.

STEP	DESCRIPTION	EXPECTED RESULTS	RESULTS
1	Photos for site condition:	Site View, Hut, Tag Reader / Pole, Cabinets, Spd Assembly, Aux Assembly, Wkup Assembly, Rack	<input checked="" type="checkbox"/>
2	List of spares kept on site and quantity. Also note location if not in the rack.	Speed sensors Aux/wakeup sensors Bracket spacer plates SCU TC-32 MARF Microphone Etc.	<input checked="" type="checkbox"/>
3	Rubbish removed / pickup arranged	Clean Site	<input checked="" type="checkbox"/>
4	On SCU front panel, switch shutters to ' Open ' Wait 5 seconds, then switch shutters to ' Auto ' Observe the cabinets until the shutters close automatically	Shutters open, then automatically close	<input checked="" type="checkbox"/>
5	Initial and Date.	Initials: EAM Date: 04/05/2023	

Appendix C: Typical Results

C.1 Graphs and Figures

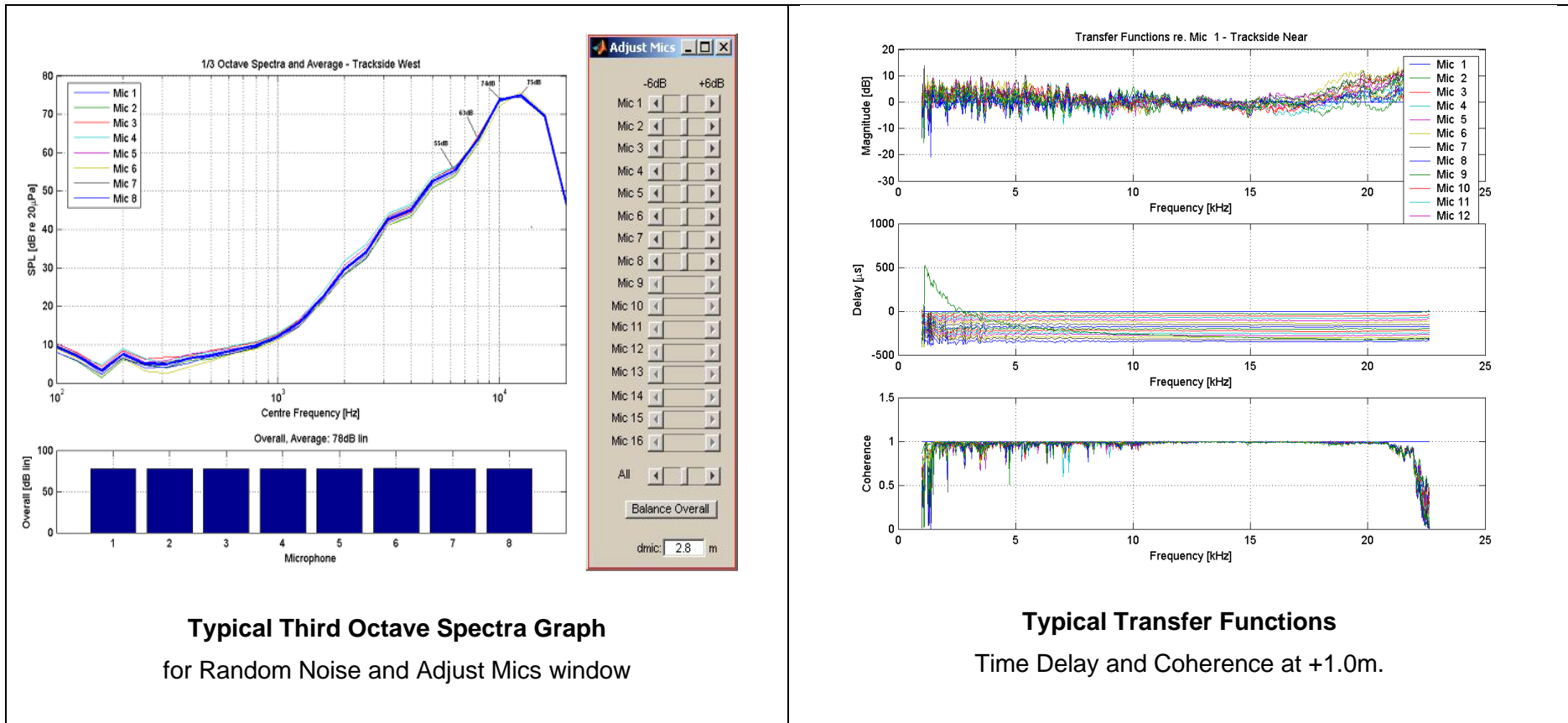


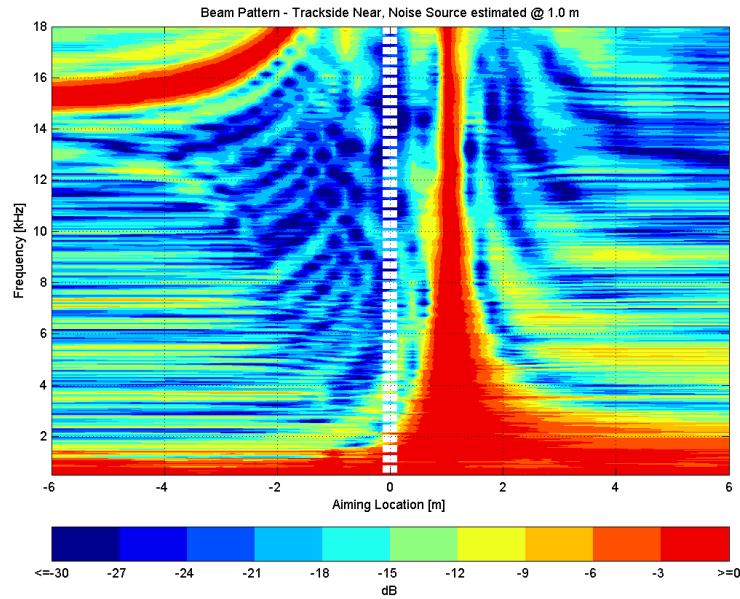
Sensor status window from RailBAM® web page and GUI, showing 'Speed Sensor 2' engaged

```

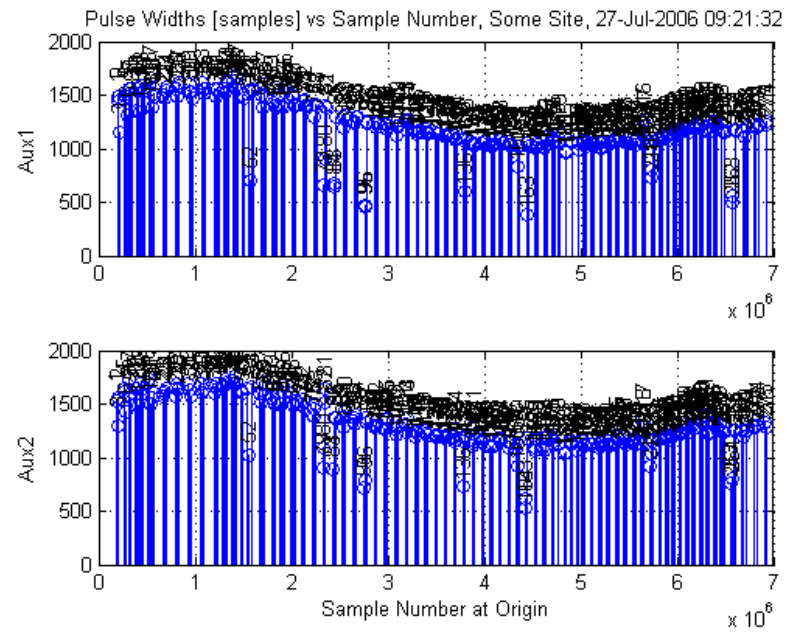
***** Swaythling Up ***** 6:45:30 2-Oct-2014
Track IQ (C) RailBAM-Algorithms 5.6.3c (R2007b)
NOTE: System clock is set to GMT (no daylight saving) - times in html reports, alarms etc. are converted to local time with daylight saving if appropriate.
Current Time: 06:45:29 02-Oct-2014 GMT (which is 07:45:29 02-Oct-2014 in local DLS time for Europe/London)
Current Working Directory: D:\Server\trains\2014\1002\064526
Preparing DAQ for Tracksides, 6:45:30 2-Oct-2014
Preparing Tag Reader Far, 6:45:31 2-Oct-2014
No Tag Reader Near installed, 6:45:31 2-Oct-2014
Waiting for Train, 6:45:32 2-Oct-2014
6:45:32 2-Oct-2014 : _wkup1_wkup2_spd1__Spd2__aux1__aux2__Ropn__RCLSD_Lopn__LCLSD_swopn_swcls_
6:45:33 2-Oct-2014 : Set to Normal Operation
6:47:30 2-Oct-2014 : _wkup1_WKUP2_spd1__Spd2__aux1__aux2__Ropn__RCLSD_Lopn__LCLSD_swopn_swcls_
6:47:30 2-Oct-2014 : _wkup1_wkup2_spd1__Spd2__aux1__aux2__Ropn__RCLSD_Lopn__LCLSD_swopn_swcls_
Finished Waiting for Train, 02-Oct-2014 06:47:30 (Train detected on 02-Oct-2014 07:47:30 local time)
Sampling Train, 6:47:31 2-Oct-2014
All data was saved to HDD during sampling, 6:47:51 2-Oct-2014
Finished Sampling (Far: 29MB, 2 Tags; Near: 0MB, 0 Tags), 6:47:51 2-Oct-2014
Starting Analysis, 6:47:52 2-Oct-2014
    
```

Typical RailBAM® Command Window Display, showing 'Wake Up Sensor 2' Triggering the system to sample a train.
The displayed text is also saved as *analysis.log* in the *Current Working Directory*





Typical 'beam forming'
Source location plot for source at +1.0m



Unsatisfactory Aux pulse widths
Many short pulses. Therefore, wheels may be missed completely. The general variation in pulse width is due to speed changes – here speeding up and slowing down again.