## UNITED STATES OF AMERICA

### NATIONAL TRANSPORTATION SAFETY BOARD

Investigation of:

UNION PACIFIC RAILROAD ROADWAY \*

Interview of: GARRY ROBERTS, Roadway Maintenance Mechanic Union Pacific Railroad

Via telephone

Friday, February 5, 2021

#### **APPEARANCES:**

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MICHAEL HOEPF, PhD, Human Performance Investigator National Transportation Safety Board

JOHN MANUTES, Railroad Accident Investigator National Transportation Safety Board

PATRICK SHARP, Signal and Train Control Inspector Federal Railroad Administration

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# INTERVIEW

(1:20 p.m.)

MR. GORDON: Okay. My name is Joe Gordon, and I'm a rail accident investigator with the NTSB. This phone interview is being conducted on February 5th at about 1:20 p.m. Eastern Time. Today we are speaking with Garry Roberts who is a roadway maintenance mechanic with the UP railroad.

This interview is in conjunction with NTSB's investigation of the January 31st, 2021, accident where a roadway worker was injured near Vail, Arizona. The NTSB accident reference number is RRD21LR007. The purpose of this investigation is to increase safety, not to assign fault, blame, or liability.

So, before we start with the interview, we'll go around and introduce everyone. I'll call by organization and then ask that you state your name, spell your last name, and tell us who you're representing and what your title is.

Please speak clearly. You know, it -- especially with it being a recording over the phone, if you'll just make sure that you're close to the speaker on your phone and the mic and speak clearly for the recording.

Again, my name is Joe Gordon. The spelling of my last name is G-o-r-d-o-n, and I'm a railroad accident investigator with the NTSB.

Go on to NTSB, Dr. Hoepf.

DR. HOEPF: Thank you, Joe. This is Mike Hoepf. Last name

is H-o-e-p-f. I'm a human performance and system safety investigator with the NTSB.

JOHN MANUTES: Good morning or good afternoon. My name is John Manutes, M-a-n-u-t-e-s. I'm a rail accident investigator with the NTSB.

MR. GORDON: Okay, and FRA, Pat?

MR. SHARP: Hi, this is Patrick Sharp, signal and train control inspector for the Federal Railroad Administration. Last name is S-h-a-r-p, and I'm the IIC for this accident for the FRA.

MR. GORDON: Okay, thank you, Pat.

MR. BOKENKAMP: Good afternoon. Drew Bokenkamp,

B-o-k-e-n-k-a-m-p, and I'm the general director for track programs

for Union Pacific Railroad.

MR. GORDON: Okay, thank you.

And, Mr. Roberts, as we discussed before we started the call here, we have your permission to record the discussion today?

MR. ROBERTS: Yes.

MR. GORDON: And you understand that this will be transcribed. You'll have an opportunity to review that transcription. It may become a part of a public docket, so there's no guarantee of confidentiality.

MR. ROBERTS: Yes, I understand that.

MR. GORDON: Okay. Thank you, sir. And we discussed that you could have a representative here today, and you're going to --you're okay with Mr. Bokenkamp filling that role as well?

MR. ROBERTS: Yes, I'm fine.

MR. GORDON: Okay. Thank you, sir.

# INTERVIEW OF MR. ROBERTS

### BY MR. GORDON:

- Q. So if you would just, you know, give us your name and spelling like we did everyone else, and if you could just give us a little bit of your background starting from your time that you hired out with UP and the work that you've done to progression to move you to the roadway maintenance mechanic position.
- A. Okay. My name is Garry Brent Roberts, G-a-r-r-y, B-r-e-n-t, R-o-b-e-r-t-s, and I have been working for the railroad, I think I'm working on 24 years now. I hired on as a laborer and did field truck for a little bit. I only did that for about three years, and then I transferred over to mechanic. I was a mechanic in the military, so, you know, I had the mechanical experience.
  - think the only thing I haven't done is concrete. And I've been doing it for about 20 years.

And I have worked on tie gangs, rail gangs, distribution gangs.

- Q. Okay, thank you for that, and thank you for your service as well. So, you know, I -- if you could give us just a little bit of a rundown as far as the assignment that you're on now. Do you have certain equipment doing on the -- on that 9062 gang that you're assigned to? Or is it just you take care of whatever assignment is given to you?
- 25 A. Yeah, we -- I just take care of whatever is given to me. I'm

not necessarily tie gang or cert (ph.) gang. I do both.

Q. Okay.

- 3 A. You know, at the time I was doing it, I was working on the 4 tie gang.
  - Q. Okay. And this -- so we'll just kind of focus on the piece of equipment that was, you know, that is the -- one of the focal points of the investigation, the TMT 1602. Could you tell us a little bit about that piece of equipment as far as the maintenance that you've conducted on it?
  - A. So I had been on the gang, like, a week and a half, and I had been assigned to the undercutter gang before that and had recently been over because they were in a better location. They were working closer to my home. And the pup tamper, as we call it, had had a failure on the rear travel motor, blew the front seal out and was leaking hydraulic oil all over the place.

So we capped the lines, and it was towards the end of the day, and they pulled it back into the hole. And we had a rebuilt motor in the trailer, and that was brought out. I had a guy with me, but he was just handing me tools, and I put the new motor on, installed it. And we started it to make sure it would go forward and backward, and that was it. It was kind of late. I worked split shift, so I didn't come in until 10:00, so it was late. It was after 10:00 when we got done with it. And that was about it.

Left and came back out the next day, and it had managed to travel three quarters of a mile and the rebuild gave out, did the

same thing with a seal out on the end. We capped the motor, you know, the hoses to the motor in the motor. Capped it, plugged it, and removed the chain from it. And, of course, we didn't have another one. They had to order one and was waiting for that to come in. And that was pretty much it.

It ran all that day like that, and then it started to develop the lines, and I don't know if it was from them hanging because they weren't hooked to a motor anymore, but there was a couple O-rings that started to leak. And then I was questioning whether, you know, the system had too much pressure, so I checked the propulsion side, just put a gauge on it, and it was actually very slightly what they recommend, which was 2,700 pounds, and it was about 2,660, 2,640 forward and reverse. So I went ahead and changed the two O-rings, and it ran the rest of the day.

And then the next day, I -- you know, I had a big truck, so I had to do a DOT rest day because I was going to be out of hours, so I did my DOT rest day, and I guess that's when the incident happened.

- Q. Okay. Okay, so that was the -- I guess the first failure of that drive motor was on the January the 29th?
- 21 A. Yeah, that sounds right. I mean, I don't have it in front of me, but yeah.
- Q. Okay. Yeah, the accident date was the 31st, so I guess that the -- most importantly, when he -- when that equipment left the site on the morning of the accident, the morning of the 31st, it

- $\|$  left the site on that -- with just the one propulsion motor.
- 2 A. Yes.

- 3 | Q. Okay.
- 4 A. I mean, the day that the incident happened, it only had a 5 front drive motor.
- 6 Q. Okay.
- 7 A. And the other one had been disconnected and the chain 8 removed --
- 9 0. And that --
- 10 A. -- from the motor.
- 11 | Q. -- had happened the previous day, right?
- 12 A. Yeah. It was, you know, it wasn't the day of the incident.
- 13 | Q. Okay.
- 14 A. It was before, a day or so before, yeah.
- Q. Okay. All right. So, as far as that piece of
- equipment goes, anything else to your knowledge that was reported
- 17 has an issue on it? Anything, you know, anything on the daily
- 18 | inspection report or any concerns?
- 19 A. They had -- there was a speedometer that had been acting up
- 20 | or didn't work, the cable, and it had been written up. They had
- 21 wanted me to put a new cable on it, and I had to look at it -- I
- 22 can't remember how far back that was. It was a couple days, three
- 23 days. And the new speedometer that they had installed was not
- $24 \parallel$  compatible with the cable. They weren't even the same. And so I
- 25 | had told them that they needed to, you know, get the right two to

- get to work, and that's about as far as that went. There was parts on order for that.
- 3 | Q. Okay.

- 4 A. But that was the only other issue that I know the machine had 5 was, you know, a speedometer cable that did not work.
- 6 Q. Okay. So thinking about --
- 7 A. Or the speedometer I should say.
- Q. Okay. And then, so thinking about this speedometer, are
  we -- think you're -- would we be more analog gear-driven
  speedometer. Nothing -- not like a digital -- nothing integrated
  into the propulsion system?
- A. No, it was a digital, because it had a DIN (ph.) cable that ran up to it. But the speedometer, the actual gauge that they had in the machine at the time, didn't have cable, even a place to hook it up. But it was the wrong -- somebody had ordered the wrong one or sent the wrong one.
- 17 | 0. Okay.
- 18 A. They weren't compatible at all, so --
- Q. Okay. And as far as the braking on the equipment, is that anything that -- I know we've heard in previous interviews that the operators take care of adjusting their brakes, checking their brakes, looking at brake pins --
- 23 A. Yes.
- Q. -- those type of thing. So is that anything -- I guess if it was something that they couldn't maintain, would they -- would you

- be involved in helping them with that?
- 2 A. Yeah, yeah. If they -- I mean, sometimes things are rusted
- 3 on or, you know, they don't quite have a wrench big enough for all
- 4 the system, but adjustment of brakes is -- that's an operator's
- 5 deal.
- 6 Q. Okay. Okay, and then --
- 7 A. But I have done it, and I've helped them, but I hadn't on
- 8 | that machine brakes.
- 9 0. Okay.
- 10 A. The -- we had no write-ups for the brakes, and I hadn't
- 11 | helped them do anything with it, so --
- 12 Q. Okay. All right, thank you. Yeah.
- MR. GORDON: Well, that's what I've got for the first round.
- 14 | I'm going to pass it on to Mike Hoepf from NTSB.
- 15 MR. ROBERTS: Okay.
- 16 BY DR. HOEPF:
- 17 Q. Yeah, appreciate it. Yeah, let's just -- I mean, obviously
- 18 | we're just talking about this tamper gear, so maybe we can just
- 19 kind of keep -- you know, learn a little bit more about that.
- 20 One thing that you guys did touch on, the speedometer on --
- 21 so was the speedometer working then, or was that non-functional at
- 22 | the time because (indiscernible)?
- 23 A. No, it was non-functional time.
- 24 Q. All right. Okay, I got you. I got you. Then, I mean, is
- 25 | that a big issue? I mean, to operate without a speedometer, is

- that something that is kind of critical to the operation or is that kind of a lower priority for this kind of work?
- A. No, it's got pretty good priority because, I mean, it falls under that machine is heavy enough that it has to have a speedometer that works.
- 6 Q. Yeah.

- A. I know that they had -- like I said, I'd only been on the gang for like a week and a half, so I don't know when it actually got started, but, I mean, there is a timeframe there where they have -- if that's found to be faulty, then they have, you know, so long to order parts. And there will be a work order open for it, and it has to be repaired, at the very least, within 30 days.
  - Q. Okay, okay. So, I mean, is it that, you know, part of -- me, I'm a psychologist. I'm not -- I don't know anything about mechanics, but -- I mean, so is the -- would the operator of this tamper just not know his speed? I mean, is that -- you know, is there a way where he could gauge his speed without a speedometer? Is that -- I mean, is it basically just work without knowing your speed until you're able to repair that?
  - A. Yeah, I mean, he wouldn't. He'd just be guessing. You know, if they were traveling in and out of the hole, and they'd be traveling in a group, and he would have to maintain the travel distance from the one in front of him, and the one behind him would have to do the same. So, I mean, he wouldn't be speeding.
  - Q. Right.

- A. He can't get ahead of the guy in front of him, you know?
- $2 \parallel Q$ . Right, right. Yes, yeah. It's not a race here, so --
- 3 A. Yeah.

- $4 \parallel Q$ . So, I mean, how fast would this tamper go? I mean, the
- 5 | biggest -- you know, what would be a maximum speed of the thing
- 6 anyway?
- 7 A. Oh, I would imagine it could probably go 40, 50 mile an hour,
- 8 you know, because it's --
- $9 \parallel 0$ . Oh, wow.
- 10 A. -- track bound and -- yeah, they get up and go. But, you
- 11 | know, it's a bigger machine.
- 12 Q. Wow. I'd say --
- 13 A. A lot of the little ones, it has a really had time doing 25,
- 14 you know?
- 15 Q. Yeah, yeah.
- 16 A. But if you're (indiscernible) --
- 17 0. Yeah, I think --
- 18 A. -- the big ones, you know, they get up pretty fast.
- 19 Q. I didn't know that. That's interesting.
- 20 So we've been kind of asking different people and trying to
- 21 pick their brain about, you know, so you've got one of the motors
- 22 | out. I mean, maybe you can kind of start off by -- I want to ask,
- 23 you know, what -- how that impacted the speed and things, but
- 24 maybe you can first just kind of start by telling me a little bit
- 25 about how this rear motor front loader works. I mean, why two

- different motors? You know, why not just, I don't know, one big motor? What's the story there?
- $3 \mid\mid A$ . So it's a tamper, so they go -- it's tamping ties, you know,
- $4 \mid so$  it goes and stops and goes and stops, and generally when they
- 5 have two motors like that, they're running both motors in work
- 6 mode so that they can get the machine forward to the next tie, you
- 7 know, without a big, slow lag. And they're -- usually when
- 8 they're travelling down the track, like going back into the hole
- 9 or something like that, they generally put all of the fluid back
- 10 to one motor so they can put more fluid and have more speed. But
- 11 | that only runs one axle.
- 12 | Q. Okay, okay.
- 13 A. For the higher speed work mode is -- usually uses both
- 14 | motors.
- 15 Q. Okay, so work mode would use both motors. And then again,
- 16 yeah, I have to apologize. I don't really understand the
- 17 mechanical aspect of this. So is the rear motor then, you know,
- 18 driving the rear axle and front motor is driving the front axle?
- 19 | Or is it that --
- 20 A. Yes.
- 21 Q. Yes? Okay, okay. I got you.
- 22 | A. And they're -- yeah. And they're chain-driven motors --
- 23 | Q. Okay. And then --
- 24 A. -- fairly close to the axle.
- 25 | Q. Okay. And then, again, I know there should be obvious

- question, but again, so these are just like diesel motors?
- A. I'm sorry. I didn't hear that.
- 0. Oh, are these diesel?

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- $4 \mid \mid A$ . No, these are hydraulic motors.
- 5 Q. Hydraulic motors, okay, okay. I got you, thank you. Thank
- 6 you. Okay. And then, I mean, again, just another kind of obvious
- 7 question here but -- so there's the axles, but there's also the
- 8 tamper. I mean, what would you describe as the functional part of
- 9 this tamper? I mean, is that -- what do you call kind of the, you
- 10 know, tamping levers and prongs and things like that? What is
- 11 | that, you know, contraction called?
- 12 A. So it's, I mean, it's a tamper, so what it does is it takes
- 13 the rock, and you squeeze it, and it vibrates it up underneath the
- 14 | ties to raise the ties to the rail. So they have -- it's a tie
- 15 gang, so they're working along, removing ties and pulling out the
- 16 old ones and putting in a new one. And it goes along and tamps
- 17 the ties that they have replaced, you know, with a new one that
- 18 they've replaced it with and tamps it up nice and tight so that it
- 19 can be spiked.
- 20 | Q. Okay, okay. And so --
- 21 A. That's basically the function of it.
- 22 Q. Okay. And so the tamping equipment, that's on -- that's all
- 23 on the front of the machine?
- 24 A. Yes.
- $25 \parallel Q$ . As far as the --

- A. Yeah, the work head. Yeah, the work heads are on the front.
- Q. Okay. So the work heads, that's what you would call that actual tamping piece?
- $4 \mid A$ . Yep, the tamping heads. They're on the front of the machine.
- 5 Q. Okay, okay. And so, in terms of powering the tamping head,
- 6 is that -- can that be the rear motor, the front motor, both

whether it be travel or the work head option functions.

7 | motors?

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- A. Oh, it would be a -- they're -- they run hydraulically on that machine, but they -- there's a diesel engine that powers pumps, and the pumps deliver the fluid to various functions of it,
- 12 0. Okay.

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- 13 A. And so there's a pump -- there's usually a work head pump and a travel pump --
- 15 Q. Okay.
- A. -- driven by a diesel engine that powers motors and various cylinders. You know, the work heads have small vibrator motors that go ahead, squeezes it, vibrates it, and packs it up tight
- 20 Q. Okay, okay. That's helpful for me, and I appreciate it.
- 21 This is just kind of, you know, education for me. So there's one
- 22 diesel motor that's powering the pumps to the two hydraulic
- 23 | motors?
- 24 | A. Um-hum, for pumps, yeah.

underneath the tie.

25 | Q. For -- okay, pumps. Okay. Okay, thanks. And I can kind of

- 1 spend some time educating myself offline here. I don't want to
- 2 keep you all day describing the mechanic (indiscernible) here, but
- $3 \mid \mid$  what I'm trying to get at here is, okay, so we've got, you know,
- 4 | rear motor is out and you're --
- 5 | A. Yes.
- 6 Q. -- operating with one motor. So could -- can you describe
- 7 what implications that has for the operation of the piece of
- 8 | equipment?
- 9 A. So he would be in the work mode. He was in work mode and --
- 10 at the time of the incident. From what I understood, it was in
- 11 the middle of the day, and they're out there working. And it
- 12 would actually make this machine slower. You know, it's only got
- 13 one motor to drive it at 50 percent capacity. It wouldn't lurch
- 14 | forward as fast as it could --
- 15 Q. Okay.
- 16 A. -- you know, with only one motor.
- 17 Q. Um-hum. So, I mean, is that kind of like --
- 18 A. I mean, it's a heavy machine. I mean, it's like, I believe
- 19 | it's around 40,000 pounds. It takes a bit to get it from a
- 20 | standstill to the next tie, which is, I mean, you know, 18 inches
- 21 or whatever, but it still takes a bit of power to move it that
- 22 | quickly to the next spot.
- 23 Q. Yeah, yeah.
- 24 A. But it would've been lessened with only one motor.
- $25 \parallel Q$ . Okay, okay. I got you. All right, so there's the tamper

heads and there's the -- you know, just the movement, right, back and forth of this piece of machinery. So, when we're talking about that 40, 50 miles an hour, I mean, would it have that if you were traveling with one motor? Would you say the top speed would be? You know, 20, 25 miles an hour, or would that not be an issue traveling?

- A. I don't think it would travel as fast, but generally, when they go from work to travel mode, it picks a motor -- or not -- it picks a -- it doesn't run both axles in travel mode, so it puts --
- 10 Q. Yeah.

- 11 A. -- more fluid to one motor, basically.
- 12 | Q. Okay.
- 13 A. You know, so it -- you know, I'm not quite sure what you're asking here.
  - Q. Well, I guess what I'm trying to say is, let's just say you weren't working, right, and you were just traveling down the rail. You were just going to where you're going to be working. So, normally, would that just be -- you know, the hydraulic fluid would be -- and pardon me if I'm butchering this, but would the hydraulic fluid be going to the rear motor then, which would just -- pushing the rear axle and effectively would be chugging along like a rear wheel drive machine? But in this situation, it would be going along like a front wheel drive kind of situation? Is
  - be going along like a front wheel drive kind of situation? Is that -- you know, I mean, how would that -- does that make sense? I'm just trying to understand, you know --

A. Yeah.

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- Q. -- how would the dynamics change or would they change, you know, in terms of traveling?
- $4 \mid A$ . No. I mean, it would change. It would change the way it
- 5 would travel. I mean, obviously, it's meant to function with two.
- 6 There are some systems -- I've seen some systems where they divert
- 7 | all the fluid to one axle for travel, and it's four wheel drive
- 8 for work. Some systems just, you know, they have a great big
- 9 motor or a pump on it, and they can deliver enough fluid that they
- 10 | would just put more fluid in travel, you know, that it's basically
- 11 | lower geared or -- I would just say it has more torque in work and
- 12 more high speed in travel.
- 13 Q. Okay, okay. I got you. All right. And then, my follow-up
- 14 | to that, of course, is just, in terms of the tamper heads, would
- 15 you expect different power in terms of the tamping ability? I
- 16 | mean, would that slow down the process for --
- 17 | A. I --
- 19 A. No. It wouldn't change. It wouldn't change the way the work
- 20 heads function at all. Again, it's a whole separate pump, and it
- 21 | runs the work heads compared to the travel. It just wouldn't move
- 22 | as quick from hole to hole.
- 23 | Q. Oh, okay.

25

- 24 A. Because it --
  - Q. It would --- so you wouldn't expect the rear motor being out

- 1 having any impact on the functionality of the tamper head.
  - No, the rest of the machine would work just like normal.
- 3 Okay, okay. I got you. And then, so how about the braking
- 4 system? Would it have any impact on the braking systems? No, the brakes are air, so they're not --
- 6 Okay. Okay, and can you talk a little bit more about the
- 7 brakes just in terms of how the -- what are the different braking
- 8 systems on this piece of equipment and how they work and how
- 9 they're operated and all that?
- 10 It's basically not a whole lot different from a semi. You
- 11 know, my own work truck's got air brakes on it. Its air
- 12 compressor on the system supplies the air, stores it in a tank,
- 13 and then, you know, it uses it. They're what they call fail safe
- 14 brakes, so they use air to apply in service, to apply the brakes.
- 15 But if the system ever runs low on air, the park brake is set with
- 16 mechanical springs in the brake cams. So it uses air to hold the
- 17 springs back. So, if you lose air, it applies the brakes.
- 18 Okay. That's --
- 19 So you --Α.

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- 20 Yeah, so and then -- that's really helpful. Thank you.
- 21 Then, just in terms of, you know, let's say you're sitting in the
- cab, driving this -- operating this tamper. What would be -- how 22
- 23 would you most likely engage those brakes? What's the -- what
- 24 would be the normal braking function, and then what would you do
- 25 to brake in an emergency? How would those -- you know, would that

- 1 be the same, or would there be a different way to engage the 2 braking system?
- A. And, again, we'd have a -- basically, he has a pedal that has forward and reverse and then a brake pedal. And he just has to push on it with your foot brake pedal, that would apply air to the service side and apply the brakes.
- 7 Q. Okay, so there's the --
- 8 A. If something -- if, for some reason, that doesn't work, you 9 could pull the park brake, and it would also set the brakes.
- Q. Okay, okay. So there's the -- there's a foot pedal. Would you say the foot pedal --
- 12 A. Yeah.
- Q. -- the foot brake pedal would be the most -- that would probably be what you would use to stop the vehicle in most situations?
- 16 A. In most situations, yes.
- Q. Okay. So how about the joystick control on this vehicle, how does that work?
- A. So it's an electric joystick, and it runs -- it controls
  hydraulic valves that, you know, tell it to go forward or reverse.

  So if you move the joystick -- and I'm not sure which direction is
  which on it, you know, if it's side to side or forward or reverse
  for travel. I mean, forward and reverse would make sense, but
  that isn't -- I'm not sure how it is on that particular machine; I
  don't operate it. But it has a joystick, and it would use

- electricity to activate a coil on a hydraulic valve that would -you know, the coil and make it go forward or reverse.
- Q. Okay, okay. So it sounds like -- you know, and if you're not familiar with any of the -- kind of like the operational aspects of it, you know, not asking you to speculate or anything like that. But I guess, from the discussions we've had recently here in the past couple days, my understanding has been that, in order to continue to move forward, you have to continually hold the joystick forward. Is that consistent with your understanding of
- 11 A. Yeah, yeah. Under normal operation, I mean, whether it be a
  12 foot pedal, a joystick, or anything, you would push it in the
  13 desired direction, and when you released it, takes it -- takes
  14 away the drive of -- you know.
- 15 Q. Okay, okay.

how this works?

- 16 A. It no longer pushes it in that direction.
  - Q. Okay. So, and would that be the case even if you were traveling like a longer distance? Like let's say you were going to be traveling for an hour to get to a (indiscernible) or something. So you would have to literally have your hand on the joystick pushing it forward the entire time, right? You can't just push the joystick forward and then it wants to stay in that forward position and keep moving while you eat a sandwich or something, right?
  - A. No. Under normal conditions, you push it forward. You let

- off of it, it takes the power away.
- $2 \mid \mid Q$ . Okay, okay. Are you aware of -- is there a mode or is there
- 3 any kind of alternative way where a machine would continue to move
- 4 when you don't have your hand on the joystick?
- $5 \mid \mid A$ . I don't -- I cannot recall a machine out there that's that
- 6 way, no. They all kind of -- I guess you could call it like
- 7 | springy center return, you know, you push forward to travel
- 8 forward or whatever, and then when you let off, it goes back to
- 9 | neutral.
- 10 Q. Yeah, yeah. Would you describe that as like a dead man kind
- 11 of system, like a dead man brake for like an absence of an
- 12 operator input, it just keep (indiscernible) to stopping the
- 13 | vehicle? Is that the best --
- 14 A. Well, it's -- if there's -- there's lots of different -- some
- 15 | machines have that. Some have a service dead man option. I don't
- 16 know if that one did. I know some Nordcos do. And, of course, it
- 17 | would depend on which -- you know, the operator selects that.
- 18 | 0. Yeah.
- 19 A. But he can put it in service. Like on a -- I know on a
- 20 | spiker, if you put it in service, it's got a dead man that, when
- 21 you push the travel pedal, it goes forward. If you let off, it
- 22 | would coast --
- 23 | Q. Oh, okay.
- 24 A. -- on it. With dead man -- in dead man, it's not that way.
- 25 | If you push the travel pedal forward to move the machine, let's

say forward or reverse, whichever, and you --

Q. Yeah.

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- A. -- release it, it would apply brakes.
- $4 \parallel Q$ . Okay. So this tamper, you wouldn't expect it to coast?
- 5 A. I'm not actually sure. I haven't ran one, and I don't know 6 if it has that feature or not.
- Q. Okay. And then that's great. I don't want you to speculate or anything, yeah. We're just trying to get better -
  - ll A. Yeah.
- 10 Q. -- meaning here.
- A. Yeah, that's outside of my scope. I mean, I've worked on ones that have both, but I -- that particular machine, I'm not familiar enough with it to know whether it has that or not.
- 14 0. Yeah, okay. That's no problem. That's okay.

So just from, I mean -- and this is about the end of questions here, but can you think of -- just kind of based on your understanding of this machinery, can you think of a way, a failure mode where you would take your hand off the joystick, and this tamper would not stop?

And is there some kind of -- can you think of like something that would cause it to -- I guess, an electrical input? I mean, could there be some kind of electrical failure where it was misreading the position that joystick? I mean, can you think of -- have you ever encountered or heard of a situation or had to do a repair on a situation where somebody's reported that this --

- that the vehicle was continuing to move forward in the absence of a direct input to do so?
  - A. Yes. I had worked on machines that have had that issue, yes.
  - Q. Can you tell us about that?

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- A. So it's electric over hydraulic. So you have a spool and a valve, basically, and you're using electricity, you're using magnets to pull it one way or pull it another way. And it -- the valve sits there in neutral, and fluid that's supplied to it just goes back in tank until it's required. And then, when it's required, either by manually moving the spool or by electrically moving a spool, you shuttle the spool over, and it lets fluid go to the direction you want to go, whether -- and whether you're
- In a hydraulic system, you can get things in the system -contaminants in the system that would cause a valve to stick.

  I've had many valves stick in my career.

moving a cylinder or turning on a motor, that's how that works.

- Q. Interesting, interesting. So would you say that's a common problem, an uncommon problem?
- 19 A. No, it's an uncommon problem, but, I mean, it does happen.
- 20 0. Yeah. I -- that --
- 21 A. I've seen it.
- Q. Is that something more common with older vehicles, newer vehicles?
- 24 A. No, either.
- 25 Q. Oh, either? Okay.

- 1 || A. Yeah, there's a lot of moving parts in a hydraulic system.
- 2  $\parallel$  You know, the pumps themselves have moving parts. The cylinders
- 3 | have moving parts that -- you know, throughout the whole system,
- 4 there's things rubbing against each other, and you can get
- 5 particles, flakes, rubber 0-rings. I mean, things that can get
- 6 stuck in spools --
- 7 Q. Interesting.
- 8 A -- and cause them to either not move or, you know, move and
- 9 get stuck. And actually, you know, I've had things like move and
- 10 get stuck, and then I have to force them back the other way with a
- 11 punch, or sometimes you can just go the other way, and it will
- 12 | free itself, and then it'll work fine for a very long time, if not
- 13 | ever. I mean --
- 14 0. Yeah.
- 15 A. -- it's kind of the nature of a hydraulic system. If it has
- 16 contaminants in it, it can -- you can stick a valve or you can
- 17 damage it. And that's why they put filters in the system is to
- 18 catch things like that.
- 19 Q. Interesting, interesting. So you could -- it sounds like you
- 20 can kind of have a transient sort of problem that, you know, maybe
- 21 | happens but it may be difficult to reproduce consistently?
- 22 A. Yes. Yeah, you could have a hydraulic cylinder fail in a
- 23 | system and lose an O-ring and put stuff out in the system. And if
- 24 | it happened to -- you know, it's going to go back in the tank, and
- 25 | for some reason the tank filter didn't catch it, it could possibly

- get stuck in a valve or stuck in a flow control or stuck in a check valve. I've had things stuck in check valves.
- Q. Um-hum. Interesting, interesting. So, I mean, would you expect that rear motor out to have any impact on how fluid is moving throughout the system? Or otherwise, I mean, is that -- do you think that would have, I don't know, caused any of those sorts
- 7 of problems being more likely to occur or --
- 8 A. It could, yeah. Any failure in the system could cause that 9 to happen, yes.
  - Q. Yeah, okay.

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- DR. HOEPF: Well, thank you so much. That's all my questions for now. I'll pass it to -- pass it off. Thank you, appreciate it.
- 14 MR. ROBERTS: All right.
- 15 MR. GORDON: Thanks, Mike.
- 16 And we'll go next to you, John.
- 17 MR. MANUTES: So just --
- 18 MR. GORDON: Oh, yep, John?
- MR. MANUTES: No, I was going to say, do you want to offer a quick break? I think I've been on the phone for hours. Does anybody need a bio-break or anything?
  - MR. GORDON: Yeah, that's fine.
- 23 MR. MANUTES: I'm good. Just do you want to offer?
- MR. GORDON: Yeah, yeah.
- 25 Garry, would you like a break, or do you want to keep on

pressing on?

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MR. ROBERTS: No, I can press on. I'm fine.

MR. GORDON: Okay. Anyone else?

I really appreciate the -- you know, that discussion on the hydraulic system. That's very helpful.

So yeah, if you're good, John, you can go on if you have --

MR. MANUTES: Okay.

MR. GORDON: -- any questions there.

BY MR. MANUTES:

- Q. Yeah, just a quick follow-up, I think, to make sure that I understand something. Garry, thanks for your help today. This is John Manutes with NTSB. Can you help me drive down how the pneumatic brake system works from the beginning? There's a -- there's, what, a John Deere engine, and that's running an air
- 15 compressor and that's filling an air reservoir. Is that right so
- 16 | far?
- 17 A. Yes.
- $18 \parallel 0$ . And then --
- A. There will be a power plant driving a compressor, and the compressor would have storage tanks for air, and then that's what the system runs off of is that stored air in the tank.
- Q. Okay. And the air is keeping the brakes released with the spring applied back up?
- 24 A. Yeah, yeah.
- 25 | Q. Okay.

- 1 A. There is a mechanical spring that applies the brakes, and
- 2 once the system builds usually a little over 60 pounds, if you
- 3 release the parking brake, it will apply air to the springs and
- 4 release the brakes.

- 0. Okay. And this is --
- 6 A. And then to apply brakes after that is a manual -- you know,
- 7 you push the brake pedal, or some have a handle to apply air to
- 8 the service side to apply brakes to the wheels.
- 9 Q. Right, okay. Please tell me if this is out of your area of
- 10 expertise. When they get to the work site and they're working
- 11 | from tie to tie, I believe that's in the work mode and sometimes
- 12 | called indexing, do you know if they're working the pneumatic
- 13 brakes at that point, or do they use friction and hydraulic and
- 14 gravity to just approach and stop without using the pneumatic
- 15 brakes? Do you know?
- 16 A. On that particular system, I do not know. Indexing on like a
- 17 Jackson tamper is done with air.
- 18 | 0. Okay.
- 19 A. And it applies the brakes.
- 20 Q. Which is much bigger, right?
- 21 A. Yeah, it's a bigger machine.
- 22 Q. Yes, okay. So we're not -- and that's fine.
- 23 MR. MANUTES: No, I don't have any other questions. Thank
- 24 you for clarifying that.
- 25 MR. ROBERTS: All right.

MR. GORDON: All right, thank you, John.

And we'll move on to Pat, FRA.

MR. SHARP: Yeah, I really don't -- I think he's done a great job explaining this system to us so far, and I haven't come up with anything I could ask him right now.

MR. GORDON: Okay, thank you, Pat.

How about Drew, you got anything?

BY MR. BOKENKAMP:

- Q. Just a couple real quick ones here. So, Garry, I know you said you had been on that gang it sounds like a couple halves.
- 11 | A. Right.

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- Q. Had any of the operators that were running that told you that they had any other issues outside of the speedometer or outside of
- 14 | the travel motor?

No.

regular paper that says, you know, we have write-ups that we -things to do, and that was on the list. And then, when we went to
do it, like I say, the parts didn't match up, so it was, you know,
tell the parts guy, hey, we need the proper stuff, and we'll

I mean, the speedometer I had got from a -- we get a

20 handle it. But I -- and I was the one that actually answered the call when the motor failed both times.

So when the initial motor failed and we went out there, capped and plugged, and then it got into the hole that night, and I worked the second shift, basically, so I put the motor on. And then when the -- unfortunately, the new one didn't -- you know,

- the rebuild didn't last very long, and which kind of sucks after
- 2 spending all that time putting it on to have it go like three
- 3  $\parallel$  quarters of a mile and do it again. But, you know, it is what it
- 4 | is.
- 5 Q. All right. And then just, I mean, from -- you've been doing
- 6 this a long time, right? You said 24 years.
- 7 A. Yeah.
- 8 Q. Just from an equipment --
- 9 | A. I've been --
- 10 Q. Just from an equipment standpoint, I mean, when you hear you
- 11 | -- okay, you have one less travel motor, in my mind, because I'm
- 12 | not a mechanic, okay, it sounds like, wow, that's a big deal.
- 13 Just is it uncommon to do that?
- 14 A. Uncommon to lose a travel motor you mean?
- 15 Q. Well, to run or, I guess, is it common that we would run a
- 16 piece of equipment with just one travel motor? I mean, if we have
- 17 | to get through the day or through whatever, is that --
- 18 A. No, that's a common practice. I mean, it happens. You lose
- 19 | a motor, and you cap and plug it, remove the chain, and they work
- 20 until you can get it in where you can put another motor on it.
- 21 | Q. Okay.
- 22 A. It's common.
- 23  $\parallel$  Q. Then I guess just my last question, so back to where you were
- 24 | talking about on a valve, if those stick, typically, would you
- 25 | still be able to operate that afterwards or not? Like, let's just

- 1 say, if a valve sticks on a machine, is it something where it's
- 2 kind of plugged until we do something with it? Or is it --
- 3 | A. No, it can --
- $4 \parallel Q$ . -- I mean, how --
- 5 A. It can act -- unfortunately, it can act in different ways.
- 6 I've had valves stuck and could not get them unstuck and had to
- 7 | replace them. I have had valves that would stick and then, you
- $8 \mid know$ , you went the other direction, and they would let go. Or I
- 9 had literally like taken a punch and driven the spool over and got
- 10 | it to clear the piece, the spool on the inside. You know, when it
- 11 slides in, it's pretty hard, and what's -- sometimes what's stuck
- 12 is a piece of rubber 0-ring. But, you know, something -- or
- 13 brass, something small. And then the tolerances are pretty tight,
- 14 and if they get stuck, if you get it clear, don't run them forever
- 15 | like that.
- 16  $\parallel$  Q. So what if --
- 17 A. If it clears. If it's not stuck, it's not stuck, you know?
- 18 | Q. That's fair. Would it typically, I guess -- would we have to
- 19 do something to get it unstuck?
- 20 A. No. I've seen them stick and then let go, and that would be
- 21 | it.
- 22 | Q. Okay. Okay. That's --
- 23 A. And it might not ever reproduce that again.
- 24 | Q. Okay.
- 25 MR. BOKENKAMP: That's all I got.

#### BY MR. GORDON:

- Q. Okay. Yeah, and so kind of staying along that same lines of the sticking valves is, like you talked about earlier, you can have a contaminant in the system. Sometimes, it's not something that's foreign to the system, like a piece of O-ring. The O-ring was designed to be a part of that system, but then it's out of place and becomes lodged somewhere. And like you said, if it then clears and makes its way back into the tank or gets caught in a filter, then it can be an intermittent problem that doesn't reproduce itself. Is that factual there, Garry?
- 11 | A. Oh, yeah.
- 12 | Q. Okay.

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- A. Yeah. I mean, anything in the system puts the possibility of a contaminant, and hydraulic systems are very sensitive to that.

  Changing a motor, a new cylinder, I mean, you know, things are usually capped and plugged and, I mean, you can put a new motor on, and it might have a piece of dirt in it from when they rebuilt it.
- 19 | Q. Right.

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- A. And you would put it on, and now you've entered that into the system. And that's what the filters are for. You know, PM services, that's what the purpose of those are is to keep nice, clean filters, new filters in there that are not damaged that would gather that out of the system.
  - Q. Yeah, yep. That's good information. So I want to circle

back to talk a little bit more about the speedometer. You mentioned that the weight of the equipment -- so just looking at the 214 regulations, required safety equipment on -- this would be considered a new machine from the manufacturer date. So we're looking at 214, I believe 507(c), which says that they have to have a speed indicator on any machine that weighs over 32,500 pounds.

A. Yes.

- Q. Okay. So that speedometer, that's something that you change the part if you have it. If you -- will you just kind of let us know a little bit, as far as your take, if you're told that that speedometer isn't functioning, what are the -- what's your course of action there?
- A. Well, like I said, that's an FRA -- what we call an FRA write-up. So if you have -- that's supposed to have a functioning speedometer in it. So, if it did not function, you would pretty much immediately open up a work order on it, and you would -- that information should be given to the operator so that he can put it in his logbook that this is the work order number.

And then there's a timeframe that ticks off, and if they're ordering parts for it, then they have -- you know, sometimes parts are -- especially some of the machines aren't even from in the United States so that there's a lag time in getting parts. But they have 30 days to get the parts and get it put on, and after 30 days, if that hasn't been satisfied, then, you know, it's out of

service.

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- Q. Okay. Okay. Yeah, and then I know there are records kept on all those things, so we could take a look at that. As far as -- and I guess jumping back to the hydraulic filters, when you -- that hydraulic filter, am I thinking about that almost like an oil filter? It's a metal or aluminum cartridge, and it has -- or a metal or aluminum casing, and it has like a paper filter cartridge
- 9 A. Yeah. There are little -- I mean, there's a little more
  10 pressure involved in that hydraulic system. In a lot of them, the
  11 filters are actually internal in a metal tube, and they'll have
  12 some kind of medium that would filter it, and then it's wrapped
  13 with like screen.
- 14 | 0. Okay.

inside?

- 15 A. So that doesn't come apart, because there's significant 16 pressure and flow.
- Q. Okay, and are those like a reusable filter that you could pull and clean and replace? Are most of those just a complete throwaway and use and then put a new filter on?
- 20 A. Yeah, you just replace it.
- 21 | Q. Okay.
- A. You wouldn't try to clean it. Some of them will have a suction screen, and that's just a metal screen, and you could clean that. But most of the system pressure -- the pressure filters in the system, they're you pull them out, you change them,

you put a new one in.

- Q. Okay. And would it be fairly easy to identify the filters that were, I guess, upstream from the valves or gates that might cause an uncontrolled movement on that equipment?
- $5 \parallel A$ . Yes.

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- 6 Q. Okay. That --
  - A. Yeah, you could go in there and find it, yeah,
- $8 \parallel 0$ . Okay. All right, thank you. That's very helpful.
- 9 MR. GORDON: That's all that I have right now. I'm going to
  10 -- we'll go around for another round if you're good to keep
  11 pushing forward there, Garry.
- 12 MR. ROBERTS: Yep, I'm fine.
- 13 MR. GORDON: All right, thank you.
- 14 Mike, you have anything?
- DR. HOEPF: Yeah, thanks. Thanks, Joe.
- 16 BY DR. HOEPF:
- Q. And, Garry, appreciate your time today. I don't have any more questions about really this tamper specifically. I just kind of had some standard human performance, system safety questions to ask.
  - So, for you and your performance, did you have any issues that hindered your ability to do your job? You know, for example, any prescription medications or anything like that, that make your work challenging? Sleep, you know, do you feel well-rested? Do you have enough of a break between your shifts? Could you comment

on any of that?

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- A. No, I don't take any medications that would inhibit my performance at work. I don't -- I have plenty of sleep. Don't have any issues there.
- Q. Okay. And just, how about your organization? Do you feel like you're adequately supported? Do you have enough time to do your work, to perform the repairs that you need to repair? Or do you feel time pressure to get things done?
- 9 A. No, I don't feel over-pressured. I mean, there's always a

  10 lot of things to do, but there's no one putting any undue pressure

  11 on me to hurry.
- Q. Okay. All right. And just in terms of -- I have to do one more question about this tamper. You know, was it -- do you feel like this tamper was safe to operate, or do you feel like it would have been better to not operate it, given the conditions it was in?
  - A. No, it can operate fine on one motor. Like I say, it wouldn't be the first time a machine out there had ran on one motor.
  - Q. Okay. All right. And then just a final question. Is there any anything else that you would like to add? Is there any suggestions you have to us for things that you think we should take a look at? Anything we should have talked about today that we didn't talk about?
- 25 A. No, I can't think of anything.

- Q. Okay. Well, thank you so much, Garry. I really appreciate
- 2 || it.
- 3 DR. HOEPF: I'll pass it off. Thanks.
- 4 MR. GORDON: All right, thanks. Thanks, Mike.
- 5 John, you got anything?
- 6 BY MR. MANUTES:
- $7 \parallel Q$ . Yeah, a couple of quick ones. I think just mostly
- 8 | for-the-record stuff to make sure we close all of our loops. The
- 9 | speedometer -- I understand the speedometer was completely
- 10 | inoperative. Does the speedometer attach to any other system?
- 11 For example, like an indexing system, (indiscernible) measuring
- 12 system, anything like that? Or is it -- this is a closed loop to
- 13 display the speed to the operator and that's it?
- 14  $\mid A$ . It can -- the DIN cable runs to a sensor that goes right to
- 15 the front motor. And the DIN cable --
- 16 | Q. That's --
- 17 A. -- sends input back to the gauge.
- 18 | Q. Right. So it's receiving RPM data probably from the motor.
- 19 A. Yeah. That would be --
- 20 Q. But it's not sending anything back to the motor?
- 21 A. No, it wouldn't send any motor -- it wouldn't send data back
- 22 | for the motor.
- 23 Q. Right.
- 24 A. It would just send data from the sensor back to the gauge.
- 25 Q. Right, yeah, okay. Yes, yeah. Okay, I'm with you now. Yes,

- 1 exactly. Okay. And so the -- yeah, and thank you for that.
- 2 | Thank you for bearing with me for that one. Is the hydraulic
- 3 | reservoir shared between -- I guess it's two motors, or are
- 4 | there --
- $5 \parallel A$ . Yes.
- $6 \parallel Q$ . -- separate reservoirs? It is shared. There's one
- 7 | hydraulic --
- 8 | A. Yes.
- 9 Q. -- reservoir that provides fluid to everything?
- 10 A. Yep. There's one reservoir.
- 11 | Q. Okay.
- 12 A. And I can't think of a machine that isn't that way.
- 13 | Q. Yes, okay.
- 14 A. They have one large reservoir, and then multiple pumps draw
- 15 from it, and everything returns to that tank.
- 16 Q. Okay. And then last one is a little bit more general.
- 17 | Repair (indiscernible) those things you don't like spending time
- 18 doing the same job more than once. So based on your many years of
- 19 experience and expertise with these systems, what's your opinion
- 20 on why the travel motor failed -- the new or rebuilt travel motor
- 21 | failed? It seems unlikely to me that you are excited about
- 22 | putting in a third motor that might not last very long.
- 23 A. I have -- in my experience, I have not had good luck with
- 24 | rebuilt components.
- 25 | Q. Okay.

- A. So, I mean, it is a lot more expensive. I -- off the top of my head, I think a new travel motor for that thing is 13 grand.
- 3 | Q. Okay.

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- A. And I think the rebuild was 3,000 or 4,000.
- 5 | 0. Okay.
- 6 A. And I -- but, you know, if it doesn't -- I think it lasted 7 three quarters of a mile, so you get what you paid for.
- 8 Q. Understood. Thank you for that candid answer. I appreciate 9 it.
- 10 MR. MANUTES: I don't have any other questions.
- 11 MR. GORDON: All right. Thanks, John.
- 12 How about Pat? Anything from FRA?
- 13 BY MR. SHARP:
  - Q. Yes. Pat Sharp, FRA. Garry, when you're looking at a motor replacement like what you had to do to this machine a few days prior to the incident, is it normal procedure when you do something like that, do you need to replace your hydraulic filters or is that an as-needed type situation?
    - Is there a -- you know, you find that you pick things when you do a motor replacement and then you -- will you put a new filter on? Or is that -- I guess I'm looking at the maintenance side of that hydraulic filters, those filters. And is that a replace when you do a motor change out like that, or is that just an as-needed type of product?
- 25 | A. It's as-needed. I mean, the filters are there to catch

- 1 contaminants. That's what they're for. If you had lost a pump, I
- 2 would replace filters, but generally, items like motors and
- 3 cylinders, I mean, if the motor had locked up and, when I had
- 4 taken it off, you could see obvious pieces in the lines, then you
- 5 would do a filter change. But normally, no.
- 6 Q. Okay.
- 7 A. This one failed due to wear, in my opinion. Generally what
- 8 happens when they blow the seal out of the end is the tolerances
- 9 inside get loose, and instead of the pressure going out to the
- 10 system, some of that pressure goes back into the case. And that's
- 11 | what causes the end seal to fail. It puts undue case pressure,
- 12 and then you lose the seal.
- 13 | Q. Okay.
- 14 | A. It wasn't --
- 15 Q. Yeah, I was just --
- 16 A. It wasn't a locked up or broken motor. It was just worn.
- 17 Q. Okay. Yeah, that was --
- 18 A. It was just (indiscernible) motor on it.
- 19 Q That's just kind of where I was going with it, if there -- is
- 20 | there a normal procedure and what you're normally facing when you
- 21 have to do a motor changeout, that type of stuff with a hydraulic
- 22 system. Now, if you were to lose a hose or a lot -- a hydraulic
- 23 | line, basically the same thing would apply. You'd just replace it
- 24 | if you felt like everything was still fine?
- 25 | A. Yeah.

- Q. But you wouldn't replace the filter, right?
- A. Yeah, you -- yeah, you wouldn't replace the filter. You'd replace the line. And, I mean, when you build a new hose, you're
- 4 supposed to purge them, and you're supposed to clean them.
- 5 0. Okay.

- 6 A. You know, and that's the reason they don't like hoses out
- 7 hanging them, you know, hose trees with tape over the end. They
- 8 | should be capped and plugged and then --
- 9 0. Right.
- 10 A. -- cleaned before installing them. You know, you should wash
- 11 | them out and then install it.
- 12 Q. Okay. Good information, thanks.
- MR. SHARP: That was my main question was just about the
- 14 | filters. Thanks, Garry.
- 15 MR. ROBERTS: Okay.
- 16 MR. GORDON: All right. Thanks, Pat.
- 17 Yeah, Garry, and I'm in agreement with you on remanufactured
- 18 parts. Even for an automobile, I try to stay clear of them when I
- 19 can. It's just too many times taking one part off and putting
- 20 | another part on. Yeah, so --
- 21 MR. ROBERTS: Yeah.
- 22 MR. GORDON: -- I think that's all that I have. I really
- 23 | appreciate your time and the detailed look at that equipment and
- 24 how it works. And, you know, that's one reason that we scheduled
- 25 | this interview was everybody understands you can't beat a man at

1 his own game. And you've been working on these things long enough 2 that you're -- you know, you got a really extensive knowledge of 3 it, and we appreciate your willingness to share that with us. 4 Do you have any questions for us before we go off the record 5 there? 6 MR. ROBERTS: No. 7 MR. GORDON: Okay. 8 And, Drew, I'm sorry. I may have skipped over you. Did you 9 have any clarifying questions at the end there? 10 MR. BOKENKAMP: No, I don't. 11 I really appreciate you getting on here though, Garry. 12 MR. ROBERTS: Yep, no problem. 13 MR GORDON: All right, thanks. I'm going to stop this 14 recording. 15 (Whereupon, the interview was concluded.) 16 17 18 19 20 21 22 23 24 25

#### CERTIFICATE

This is to certify that the attached proceeding before the

NATIONAL TRANSPORTATION SAFETY BOARD

IN THE MATTER OF: UNION PACIFIC RAILWAY ROADWAY

WORKER FATALITY IN VAIL, ARIZONA, ON JANUARY 31, 2021 Interview of Garry Roberts

ACCIDENT NO.: RRD21LR007

PLACE: Via telephone

DATE: February 5, 2021

was held according to the record, and that this is the original, complete, true and accurate transcript which has been transcribed to the best of my skill and ability.

Teresa Holevas Transcriber