

APPENDIX J

Baseline Elevator Control System Test Data

PROPRIETARY

767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT

Prep	_____	Conc	_____
	Analysis Engineer		Lead Test Operations Engineer
	Tom Alberts		R. J. Johnson
	Date		Date
	_____		_____
App	_____	App	_____
	Lead Analysis Engineer		Analysis Supervisor
	Jim Swanson		Tracy Biegler
	Date		Date
	_____		_____

PURPOSE OF TEST

To check the instrumentation set up and column forces on VR259 in a production configuration. This test is to support the demonstration for the NTSB of the elevator system with cable and PCA failure scenarios, (TIP sheet B1.39.1385).

RISK ASSESSMENT

All Test Conditions in the TIP Sheet are considered to be LOW Risk.

REFERENCES

- (a) Engineering Work Authorization (EWA) V2251-009, "767 Elevator System Failure Ground Test - August 2001"

CONFIGURATION

- 1) The test aircraft is a Model 767-300 Freighter (Airplane VR259) in production configuration.

SPECIAL TEST REQUIREMENTS

- (a) Three hydraulic ground carts and airplane external power for rigging, functional test, and instrumentation checks. A pneumatic ground cart or air source to apply air pressure to the hydraulic reservoirs.
- (b) SAFT van to provide Pitot and Static pressures to Captain's, First Officer's, Auxiliary 1 and Auxiliary 2 systems.
- (c) Production "Control Wheel Test Fixtures, 700-1393" for both the Captain's and First Officer's column.
- (d) Two aircraft stands or scissors lifts, ladders, flashlights, and radios for communications from cockpit to tail.
- (e) Rig pins, tape measure, inspection mirror, steel machinist scale.
- (f) Portable Autopilot Servo Controller, inclinometer and push/pull force gauge (0-100 lbs.) – to be supplied by staff engineering.

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767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT

DATA REQUIRED

- Data Tapes - ON and RECORDING prior to start of test
- Manual Data - Test Director: Observe and take notes of test conditions, correlate events with IRIG time.
- Analysis: Operate ADAMS system, record test conditions, correlate events with IRIG time.

TEST CONDITIONS

INSTRUMENTATION CHECK

B1.39.1383 ELEVATOR BASELINE/INSTRUMENTATION CHECK - GT – Column & Elevator Positions

- Flaps - UP
- Hydraulics - ON
- Stabilizer - 3 Units (Activate the stabilizer cutout switches)

Procedure

- 1) Lightly shake down the column around neutral to ensure the column is in the neutral position.
- 2) Record and compare flight test instrumentation and manual measurements for Captain's and First Office's column and left & right elevator positions.
- 3) With an inclinometer on the column to verify displacement, pull the specified control to the aft stop. Record and compare flight test data to measured values.
- 4) With an inclinometer on the column to verify displacement, push the specified control to the forward stop. Record and compare flight test data to measured values.

B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK - GT – Column & Elevator Positions

Risk	Cond No	Control Column Position
L	.001	Captain's Column - Neutral
L	.002	Captain's Column- Full Aft
L	.003	Captain's Column- Full Forward

PROPRIETARY

767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT

TEST CONDITIONS (Cont'd)

B1.39.1383 - BASELINE / INSTRUMENTATION ELEVATOR CHECK - GT – Column & Elevator Positions (Cond't)

Risk	Cond No	Control Column Position
L	.004	First Officer's Column - Neutral
L	.005	First Officer's Column - Full Aft
L	.006	First Officer's Column - Full Forward

B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK- GT - Column Force

Initial Setup

- Flaps - UP
- Hydraulics - ON
- Stabilizer - 3 Units (Activate the stabilizer cutout switches)
- SAFT Van connected to pitot/static system.

Procedure

- 1) Attach "Control Wheel Test Fixtures, 700-1393" to the Captain and First Officer's control columns.
- 2) SAFT Van – Increase the elevator feel pressure to 800 psi (approximately 431 KCAS).
- 3) Lightly shake down the Captain's column around neutral to ensure the column is in the neutral position.
- 4) Use a force gauge and pull the Captain's column at the finger reference point, pausing at 10 pound increments, up to 100 pounds. Compare force gauge values with instrumentation system force measurements. Return column to neutral.
- 5) Use a force gauge and push the Captain's column at the finger reference point, pausing at 10 pound increments, up to 100 pounds. Compare force gauge values with instrumentation system force measurements. Return column to neutral.
- 6) Repeat steps 3) through 5) pulling and pushing on the First Officer's column.

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767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT

TEST CONDITIONS (Cont'd)

B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK- GT - Column Force

Risk	Cond No	Control Column Force
L	.010	Captain's at neutral.
L	.011	Captain's, Pull - 0 to 100 Lbs. in 10 Lb. increments.
L	.012	Captain's, Push - 0 to 100 Lbs. in 10 Lb. increments.
L	.013	First Officer's at neutral.
L	.014	First Officer's, Pull - 0 to 100 Lbs. in 10 Lb. increments.
L	.015	First Officer's, Push - 0 to 100 Lbs. 0 to 100 Lbs. in 10 Lb. increments.

767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT
TEST CONDITIONS (Cont'd)
SWEEPS
B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK - GT - SWEEPS
Initial Setup

- Hydraulics - ON
- Stabilizer - 3 Units (Activate the stabilizer cutout switches)
- SAFT Van connected to pitot/static system.

Procedure

- 1) Verify that the SAFT Van is connected to pitot/static system and is providing pressure to the Elevator Feel unit. Set Elevator Feel pressures as specified for each of the following conditions.
- 2) Perform three column sweeps at different speeds as required for each condition. Each sweep starts at neutral then to full forward, to neutral, to full aft and then back to neutral. Perform a total of three sweeps for each condition.
- 3) Perform six autopilot sweeps, conditions .026 and .033. The input signal to drive the sweep will be generated by a portable Autopilot Servo Controller provided by engineering.

B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK - GT - SWEEPS

Risk	Cond No	Elevator Feel Pressure	Airspeed (KCAS)	Procedure
L	.020	BASE (162 psi)	0	Three slow (approx. 40 sec.) Captain's control column sweeps.
L	.021	BASE (162 psi)	0	Three medium (approx. 10 sec.) Captain's control column sweeps.

PROPRIETARY
767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT
TEST CONDITIONS (Cont'd)
B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK - GT - SWEEPS

Risk	Cond No	Elevator Feel Pressure	Airspeed (KCAS)	Procedure
L	.022	BASE (162 psi)	0	Three fast (approx. 4 sec.) Captain's control column sweeps.
L	.023	BASE (162 psi)	0	Three slow (approx. 40 sec.) First Officer's control column sweeps.
L	.024	BASE (162 psi)	0	Three medium (approx. 10 sec.) First Officer's control column sweeps.
L	.025	BASE (162 psi)	0	Three fast (approx. 4 sec.) First Officer's control column sweeps.
L	.026	BASE (162 psi)	0	Six Autopilot sweeps (cycles).
L	.027	620 psi	284	Three slow (approx. 40 sec.) Captain's control column sweeps.
L	.028	620 psi	284	Three medium (approx. 10 sec.) Captain's control column sweeps.
L	.029	620 psi	284	Three fast (approx. 4 sec.) Captain's control column sweeps.
L	.030	620 psi	284	Three slow (approx. 40 sec.) First Officer's control column sweeps.

PROPRIETARY
767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT
TEST CONDITIONS (Cont'd)
B1.39.1383 - ELEVATOR BASELINE / INSTRUMENTATION CHECK - GT - SWEEPS

Risk	Cond No	Elevator Feel Pressure	Airspeed (KCAS)	Procedure
L	.031	620 psi	284	Three medium (approx. 10 sec.) First Officer's control column sweeps.
L	.032	620 psi	284	Three fast (approx. 4 sec.) First Officer's control column sweeps.
L	.033	620 psi	284	Six Autopilot sweeps (cycles).

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767-300 ELEVATOR SYSTEM BASELINE / INSTRUMENTATION CHECK - GT

TIP SHEET SAFETY/RISK REVIEW

To: Chief Pilot 737 747 757 767 777

Maximum Risk Level in TIP Sheet: LOW MEDIUM HIGH

From: Tom Alberts [Redacted] TI: B1.39.1383 Rev
Name Phone #

A/P #: [Redacted] Lead OPS Eng.: M. Van Nortwick

Date submitted for pilot review: Return to FTEA as soon as possible.

Estimated test date: (Use ORANGE form if within 5 working days)

PILOT REVIEW OF TEST AND RISK ASSESSMENT/ALLEVIATION

RISK ASSESSMENT/ALLEVIATION IS OK AS WRITTEN

TIP SHEET IS OK AS WRITTEN

REVISE AS MARKED

DISCUSSION REQUIRED

PROJECT PILOT REQUIRED For all conditions For conditions specified in comments section

Call me at AM/PM

Meet me at AM/PM Your desk My desk

ADDITIONAL COMMENTS:

Pilot initials: (Please Print)

Chief Test Pilot initials*:
John Cashman

Date returned to FTEA:

* Required if HIGH Risk Conditions Exist

GROUND TEST - PILOT REVIEW NOT REQUIRED

Reviewed by Analysis Lead (Initials)

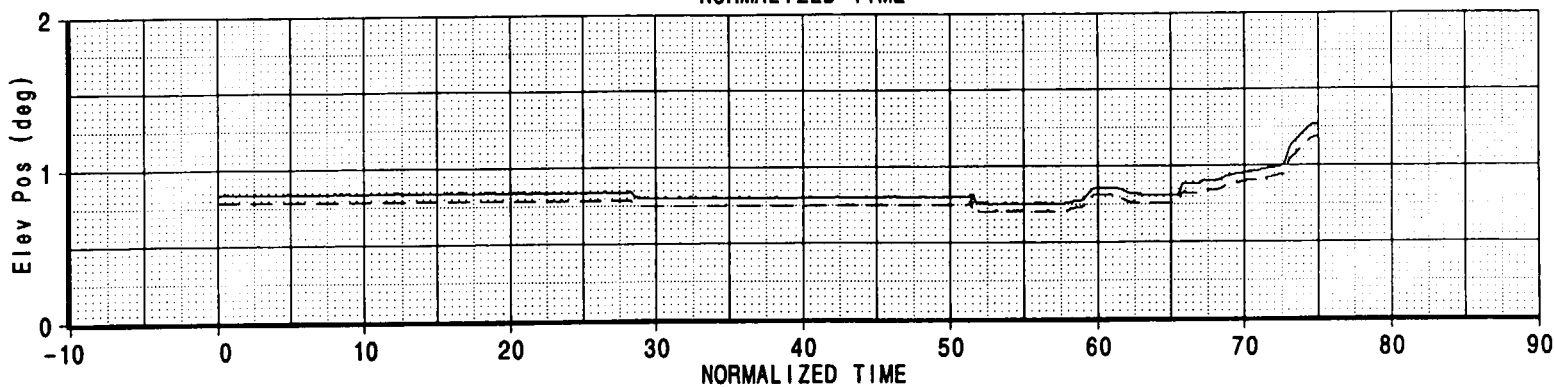
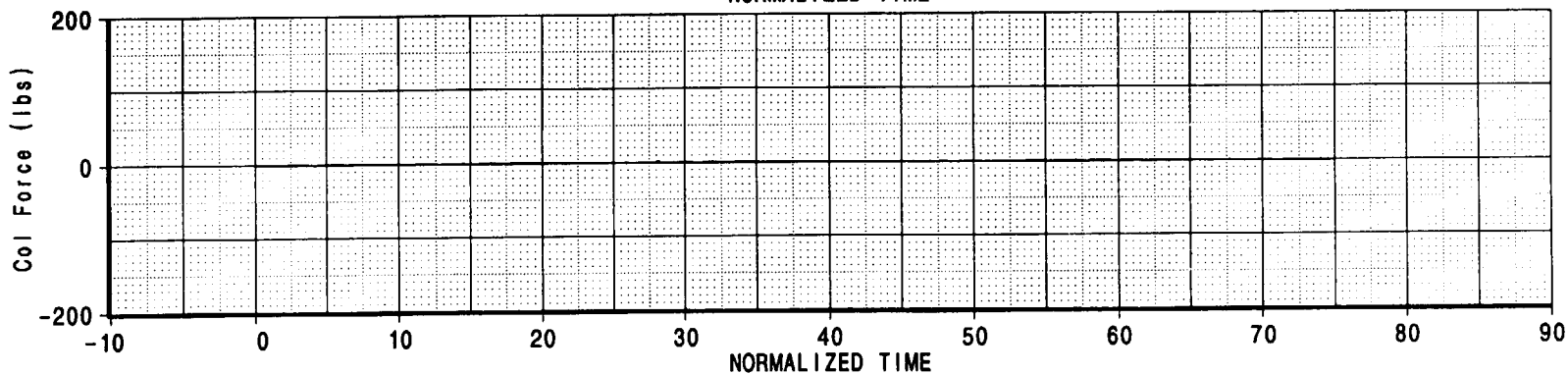
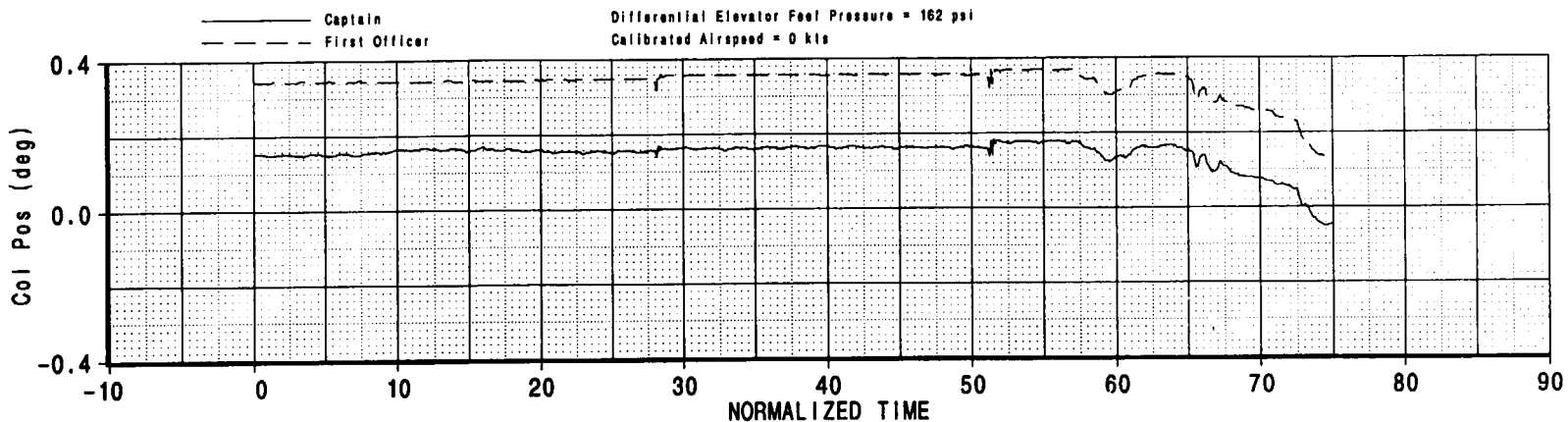
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FTEA: Retain this form with your group's TIP sheet file.



PROPRIETARY

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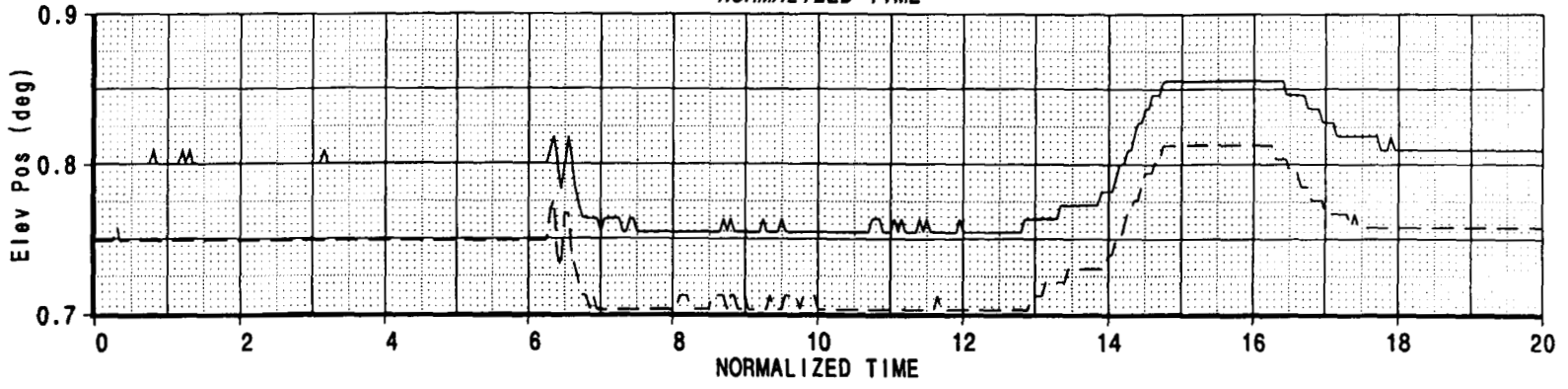
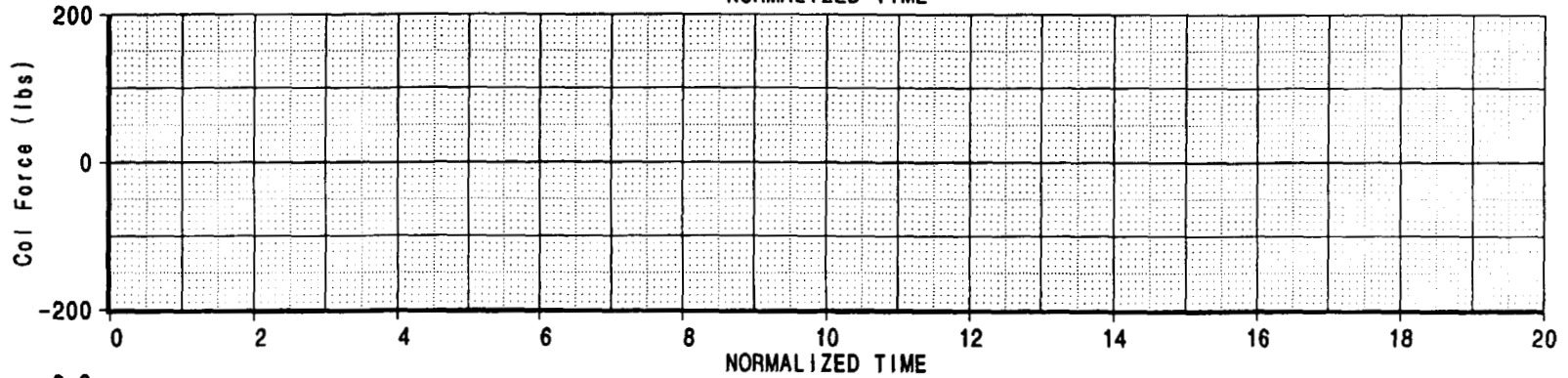
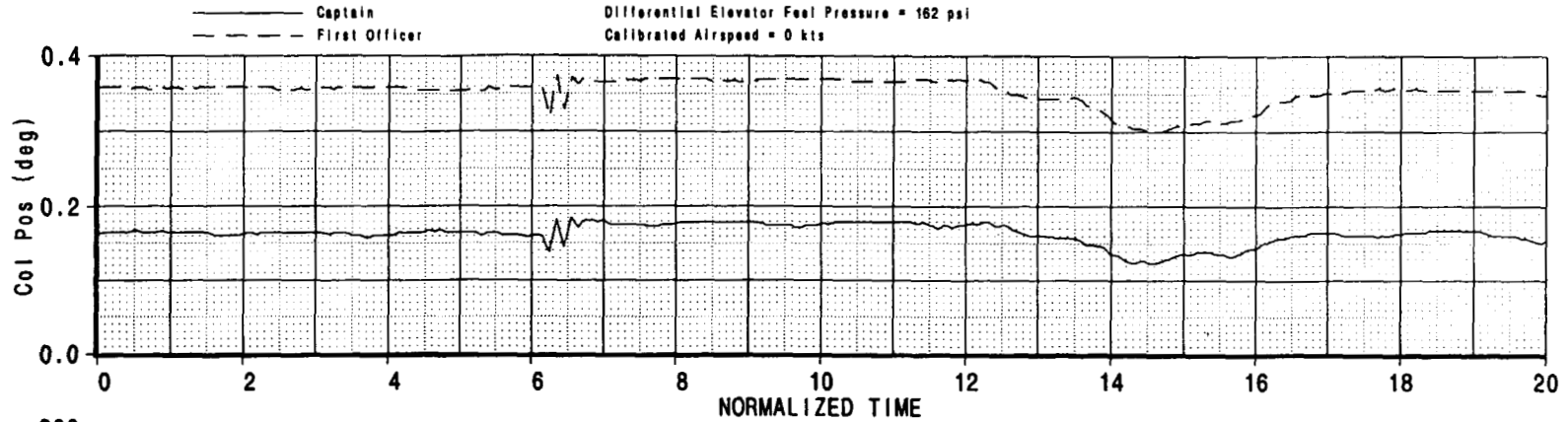


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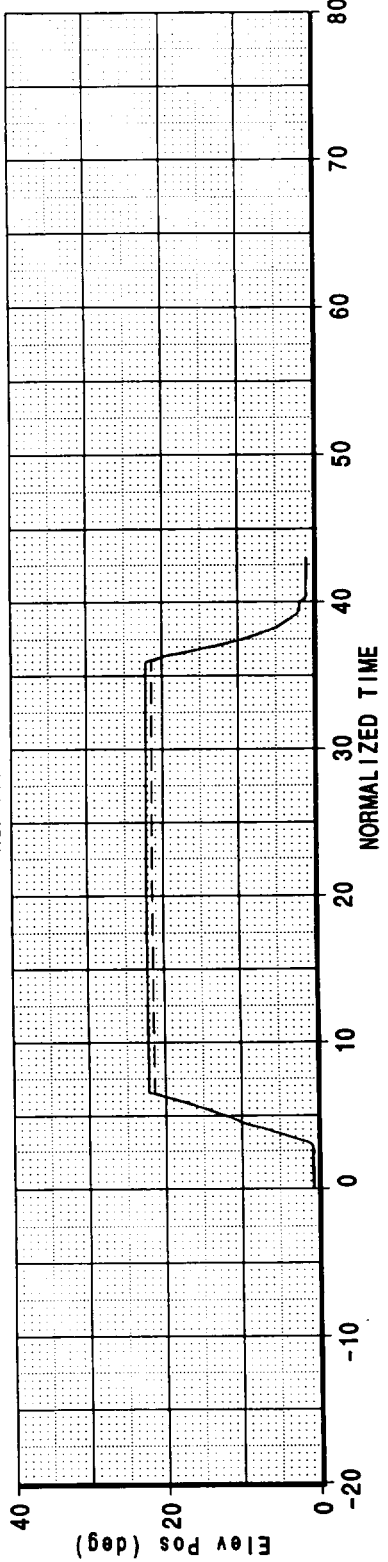
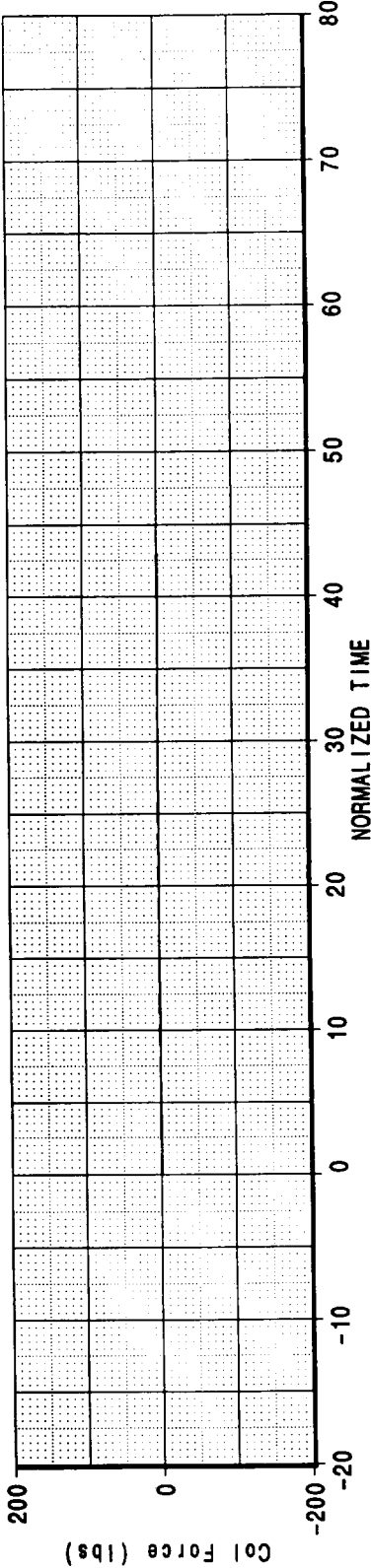
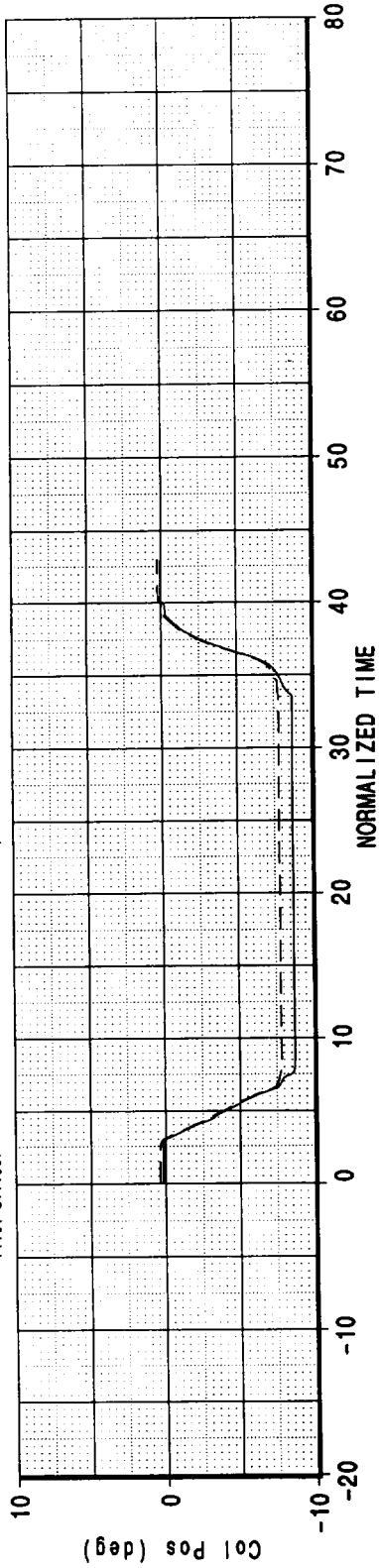
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— Captain
 - - - First Officer



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EgyptAir 990 Investigation
 Baseline Ground Test
 Condition .003

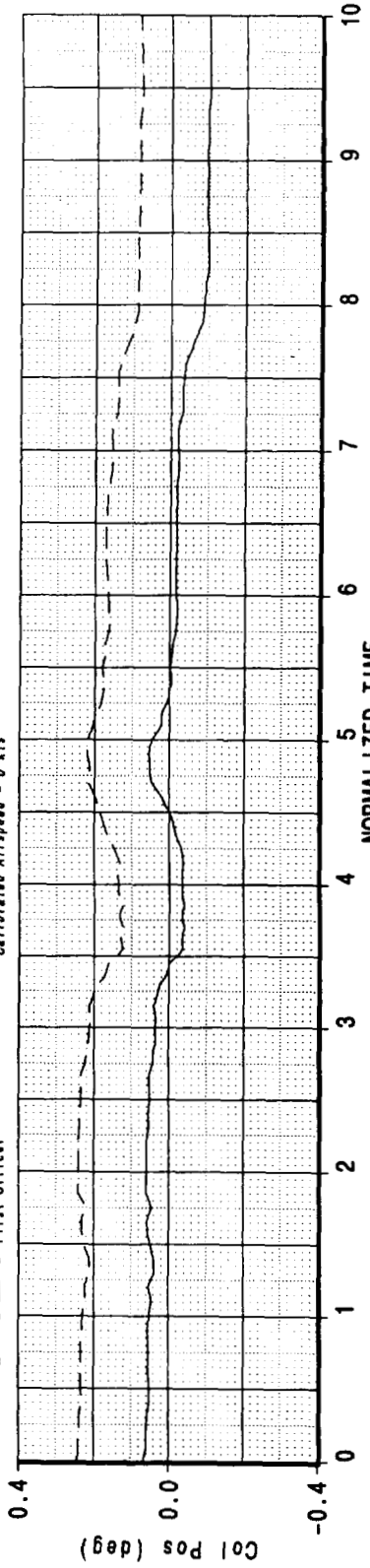


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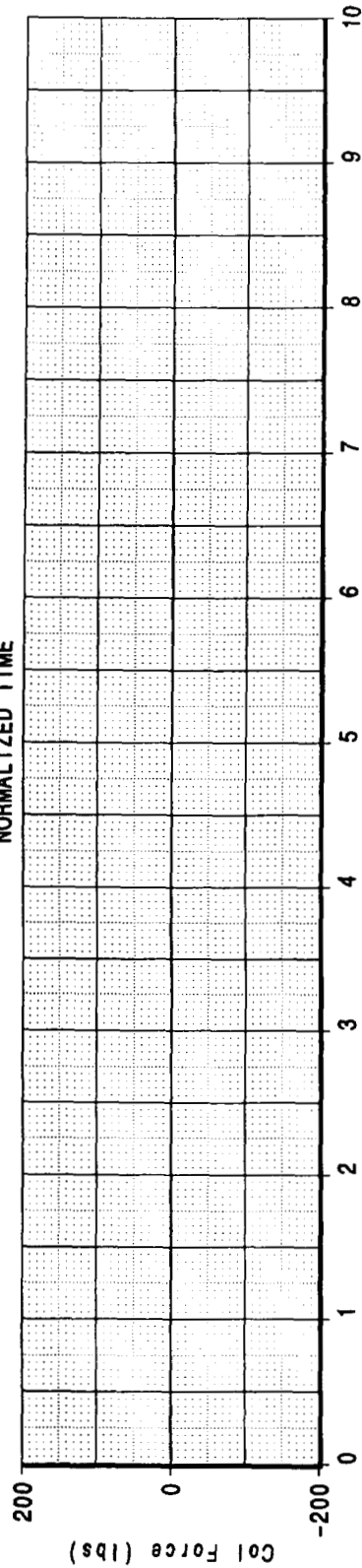
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Differential Elevator Feel Pressure = 162 psi
 Calibrated Airspeed = 0 kts

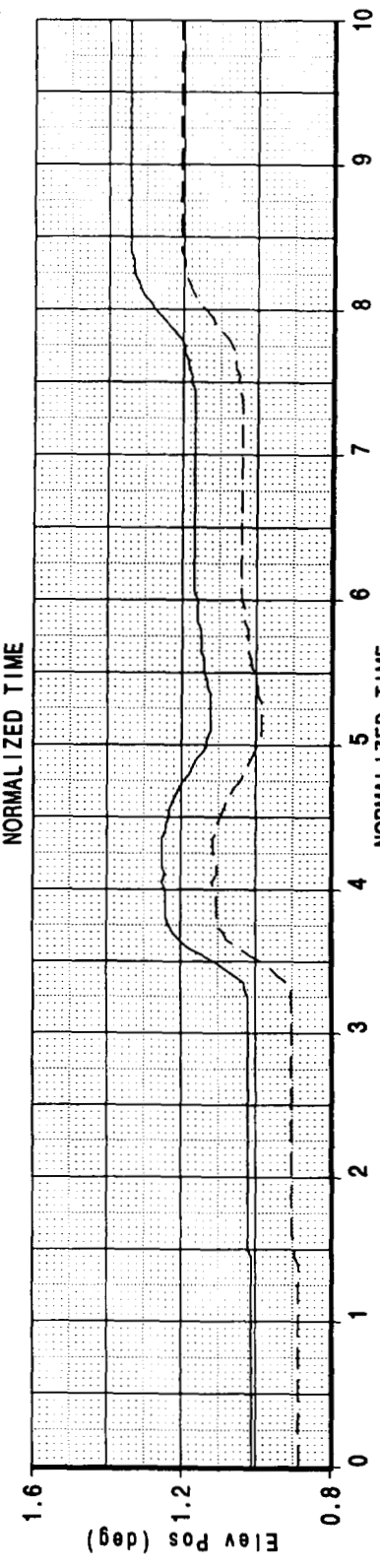
— Captain
 - - - First Officer



NORMALIZED TIME



NORMALIZED TIME



NORMALIZED TIME

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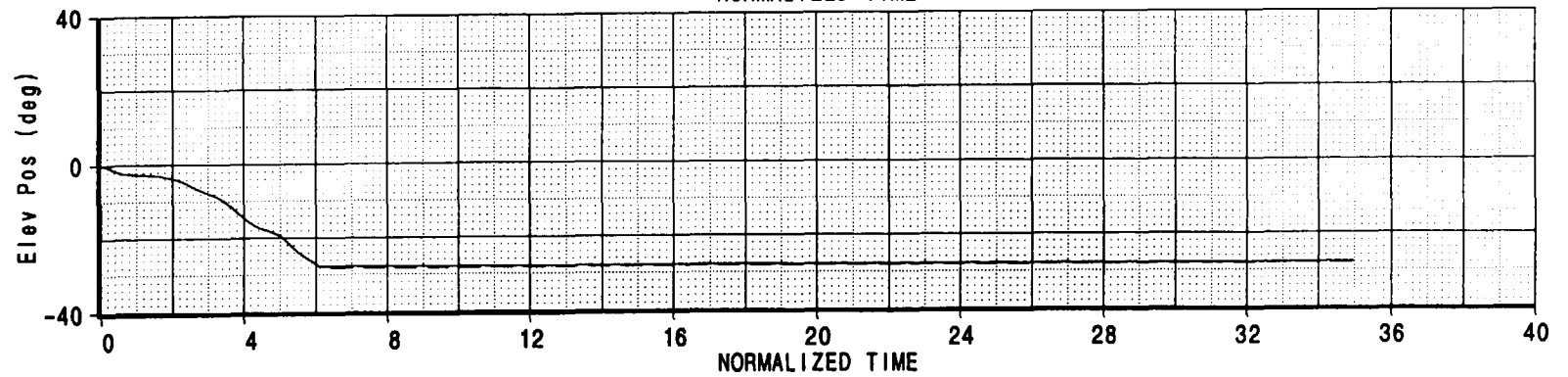
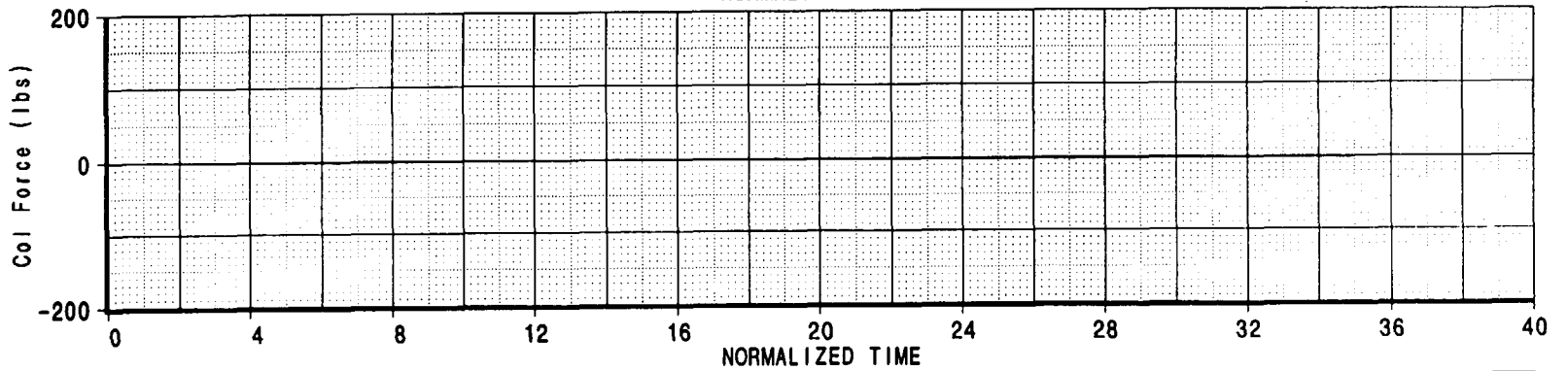
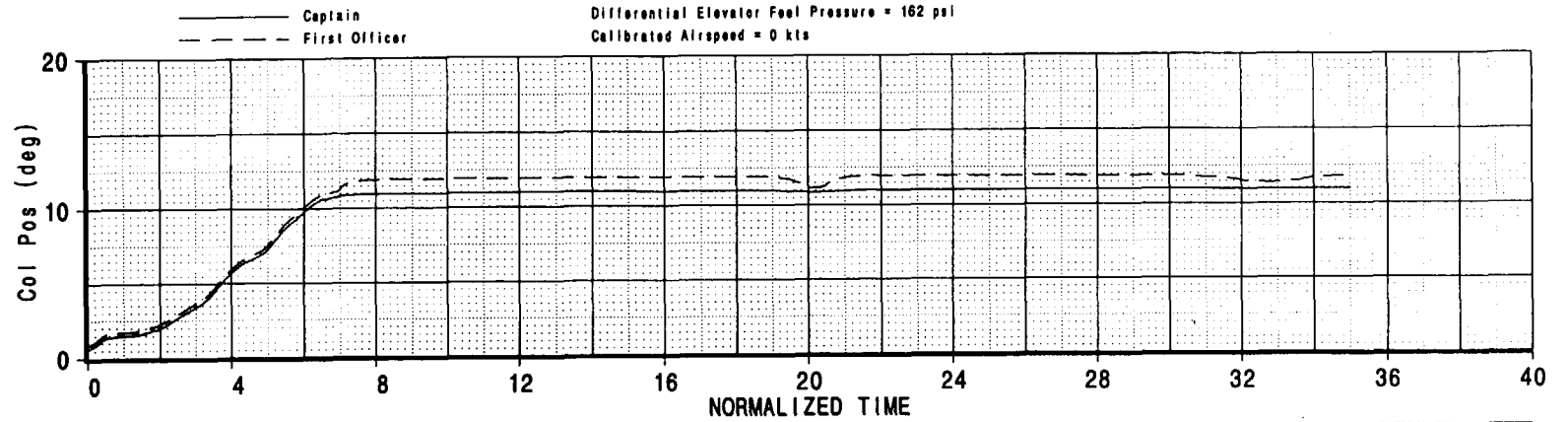
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 Baseline Ground Test
 Cond .004 - F/O neutral




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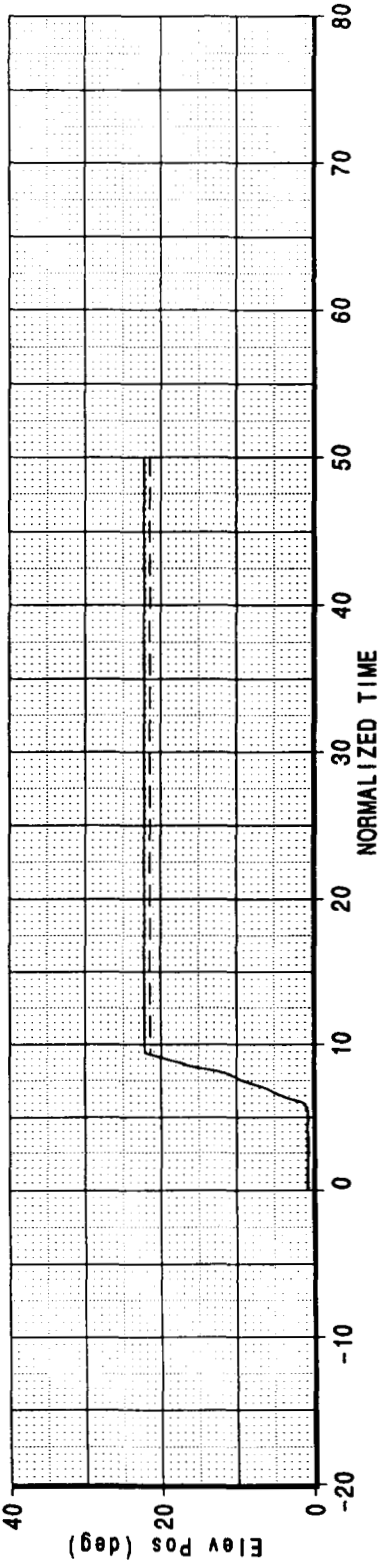
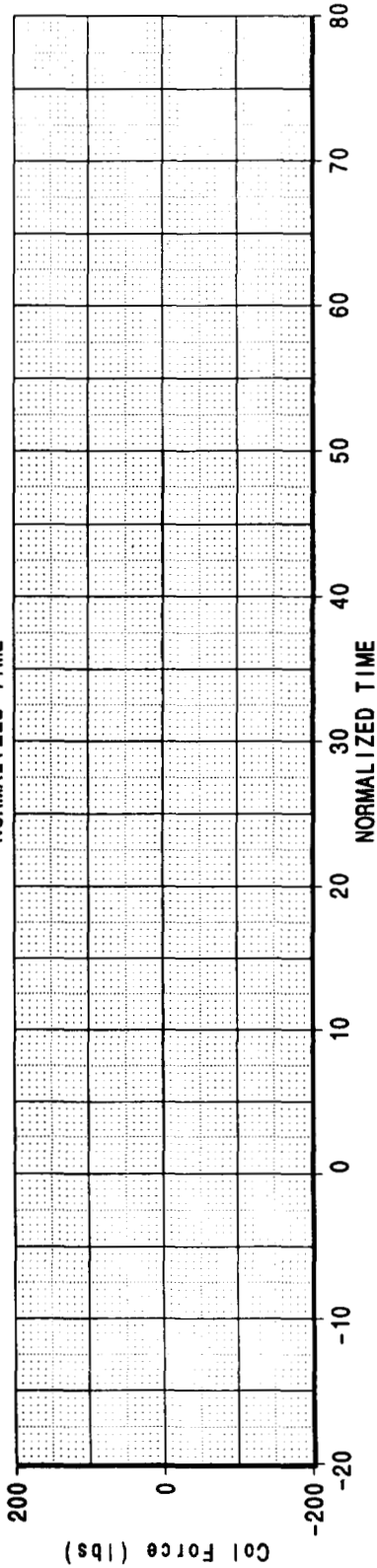
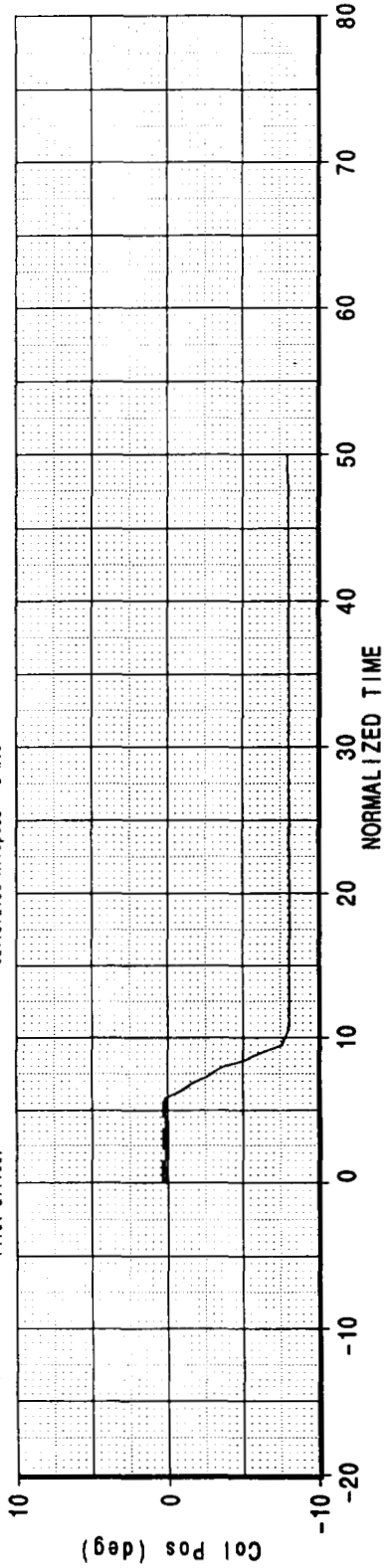
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Differential Elevator Feel Pressure = 162 psi
 Calibrated Airspeed = 0 kts

— Captain
 - - - First Officer



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EgyptAir 990 Investigation
 Baseline Ground Test
 Cond .006 - F/O full forward

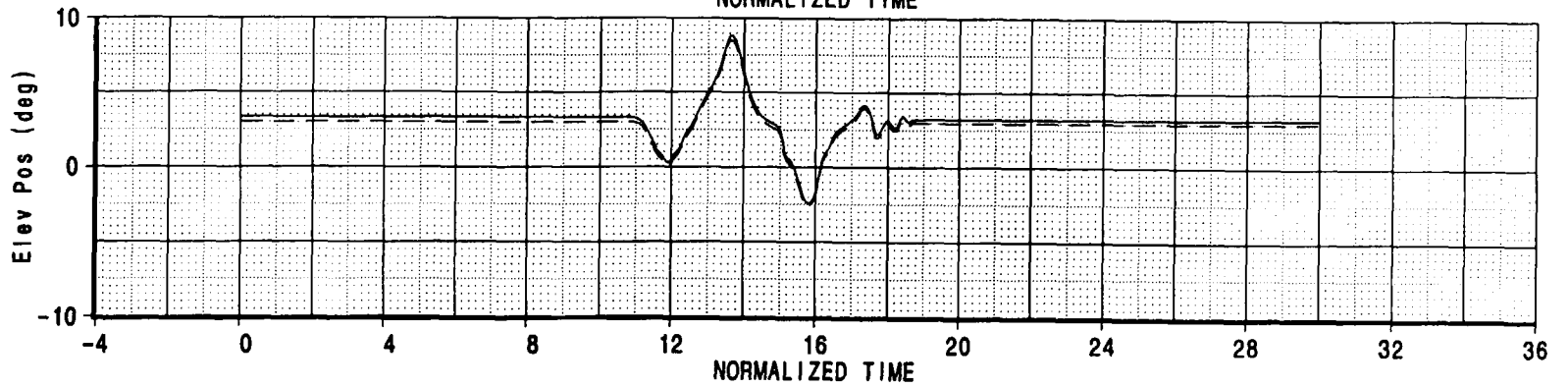
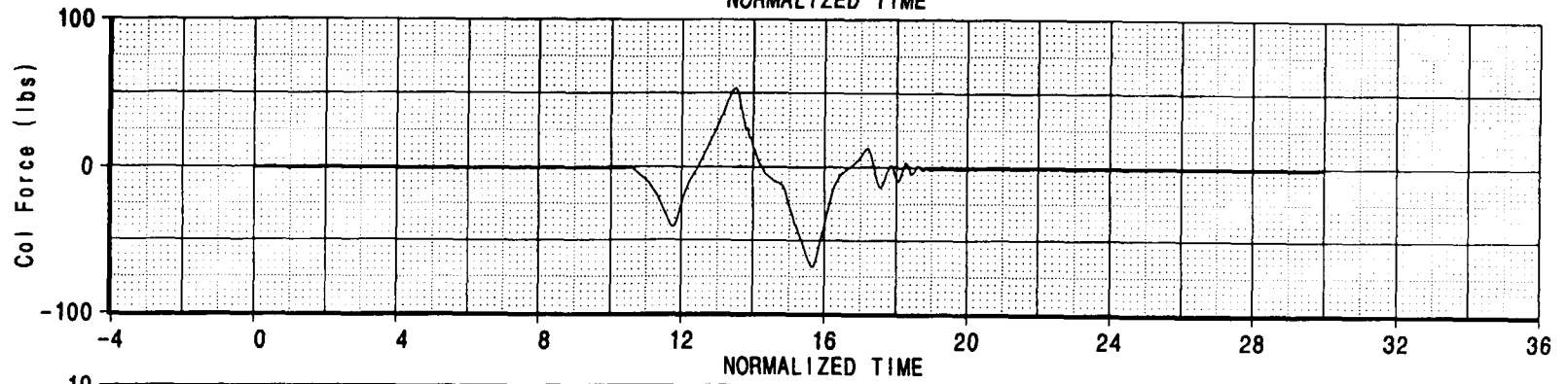
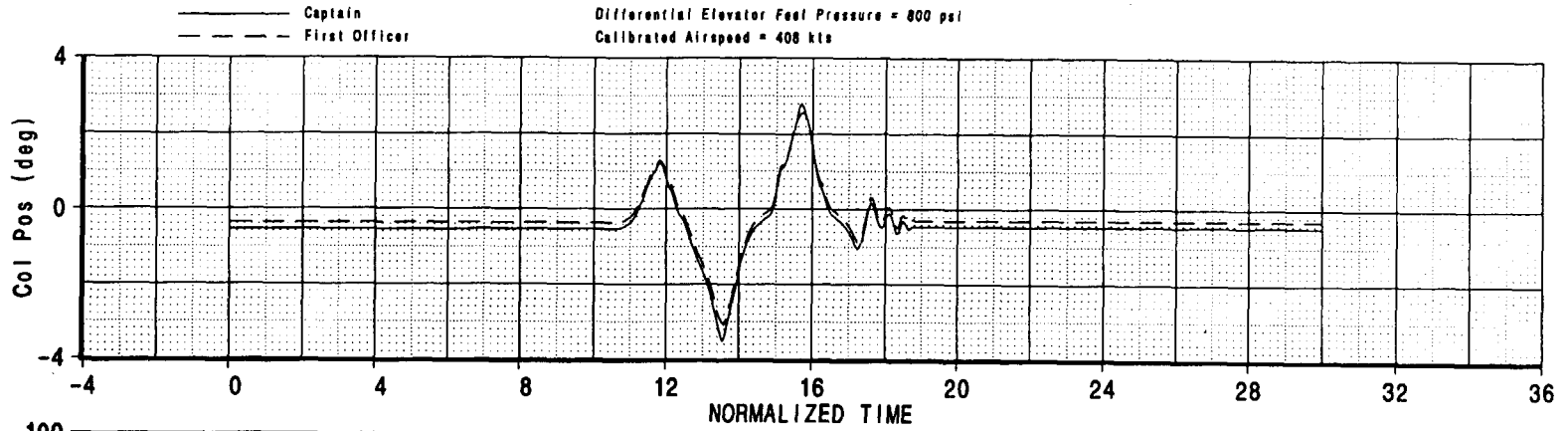
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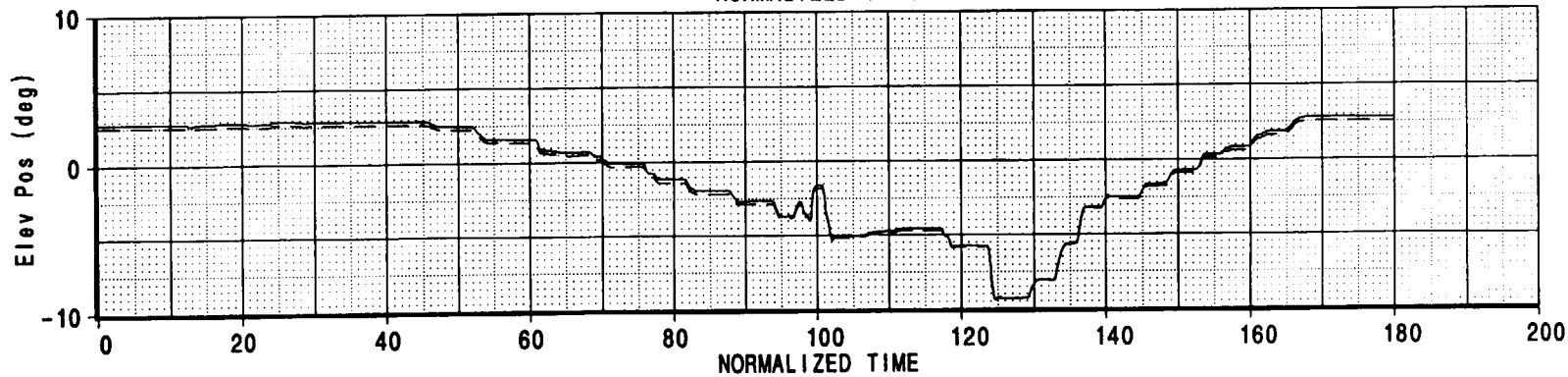
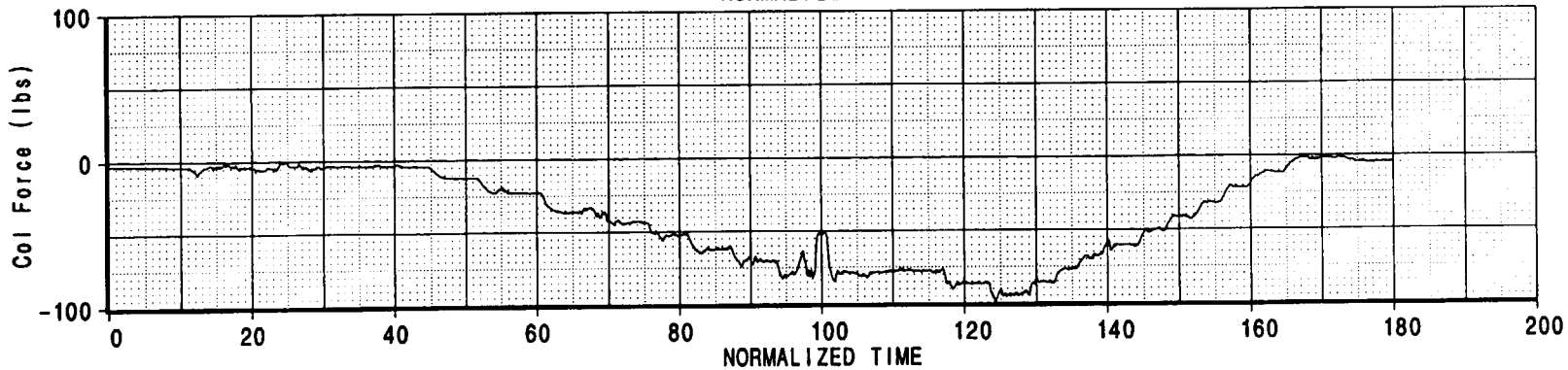
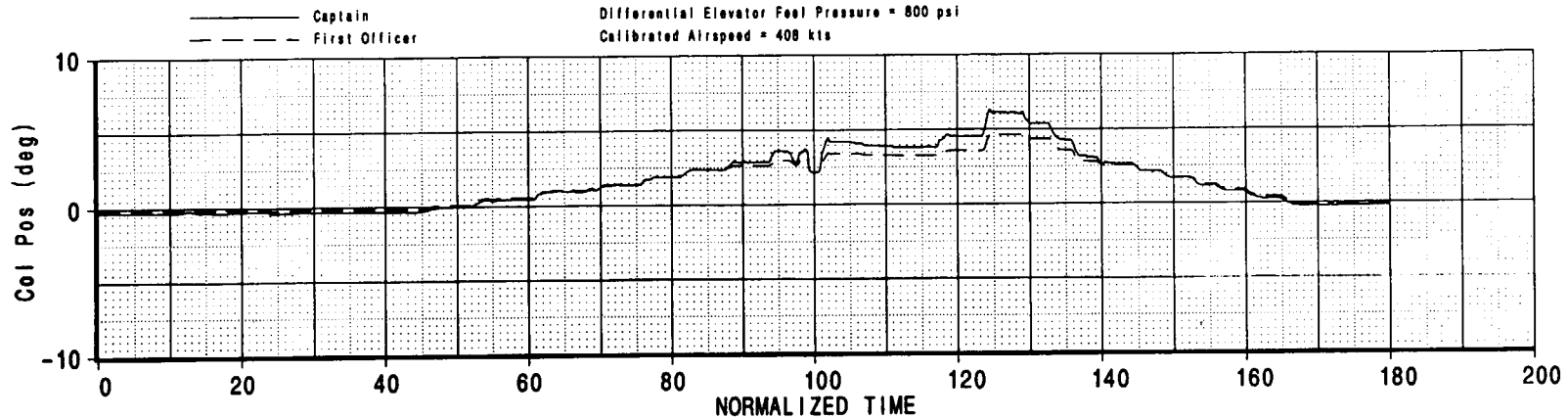


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Egypt Air 990 Investigation Baseline Ground Test Cond .010 - capt neutral 				
Airplane: VR259				Test Date: 16-AUG-01
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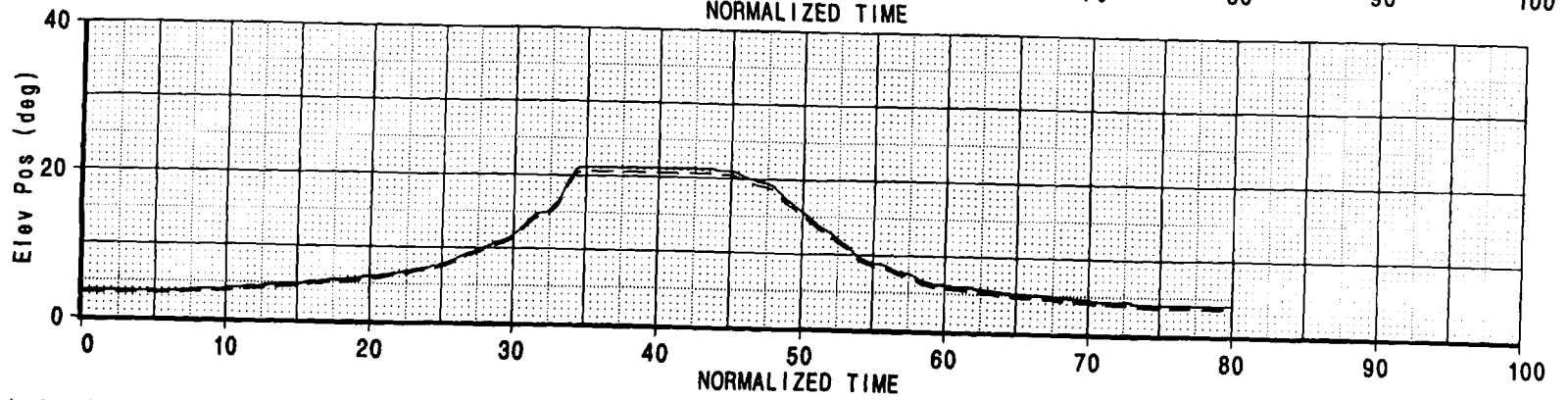
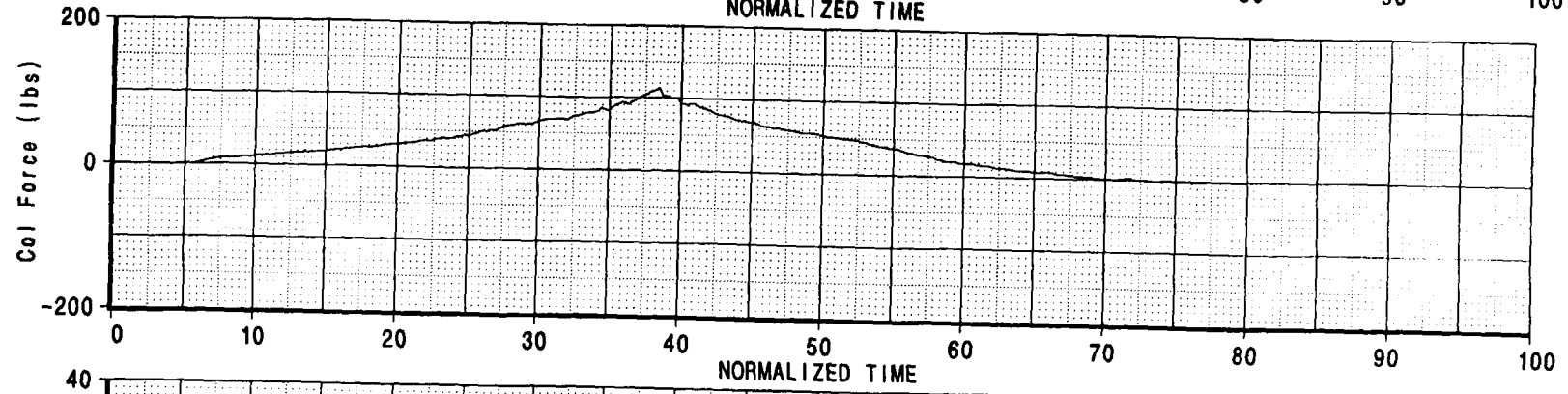
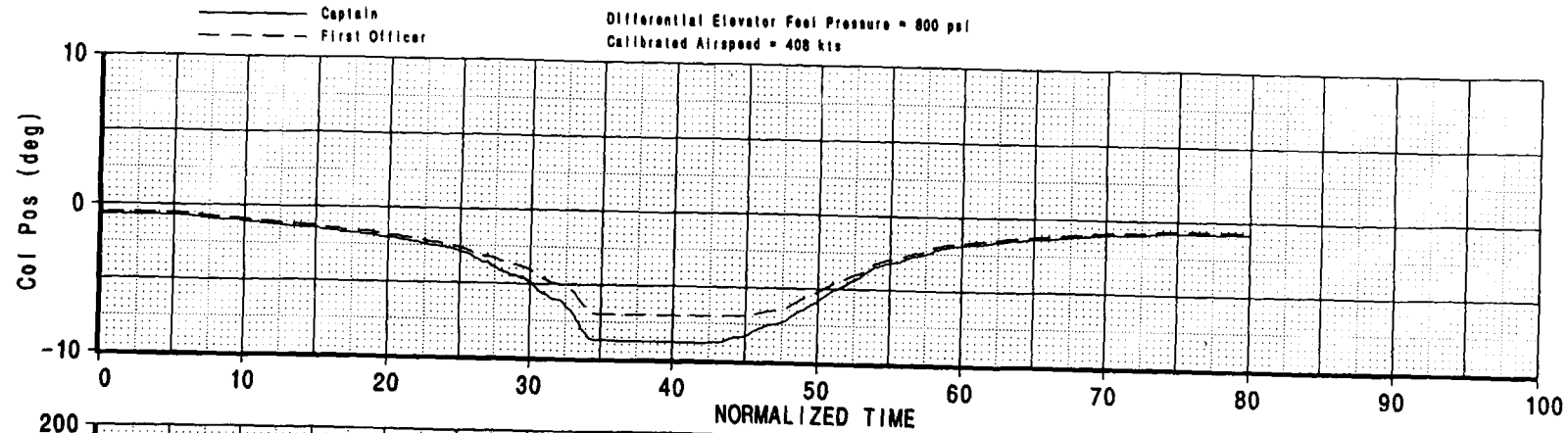
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Egyptian 990 Investigation Baseline Ground Test Cond .011 - capt pull 				
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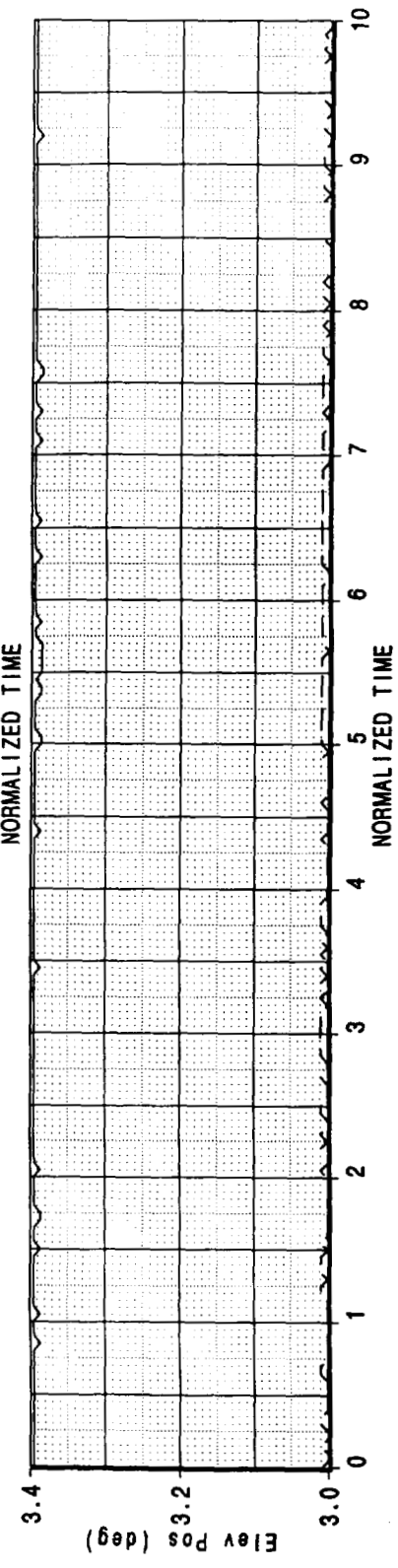
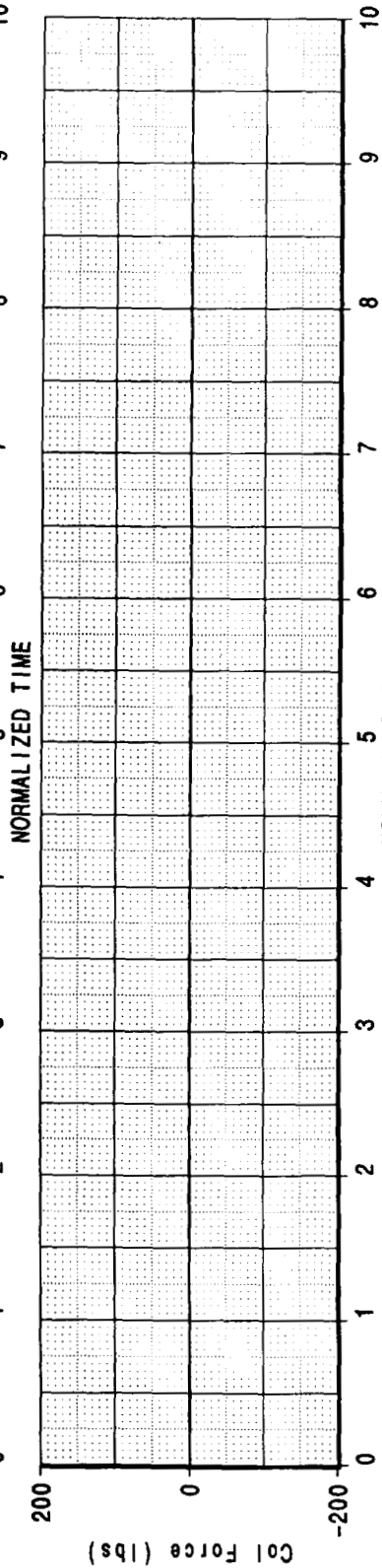
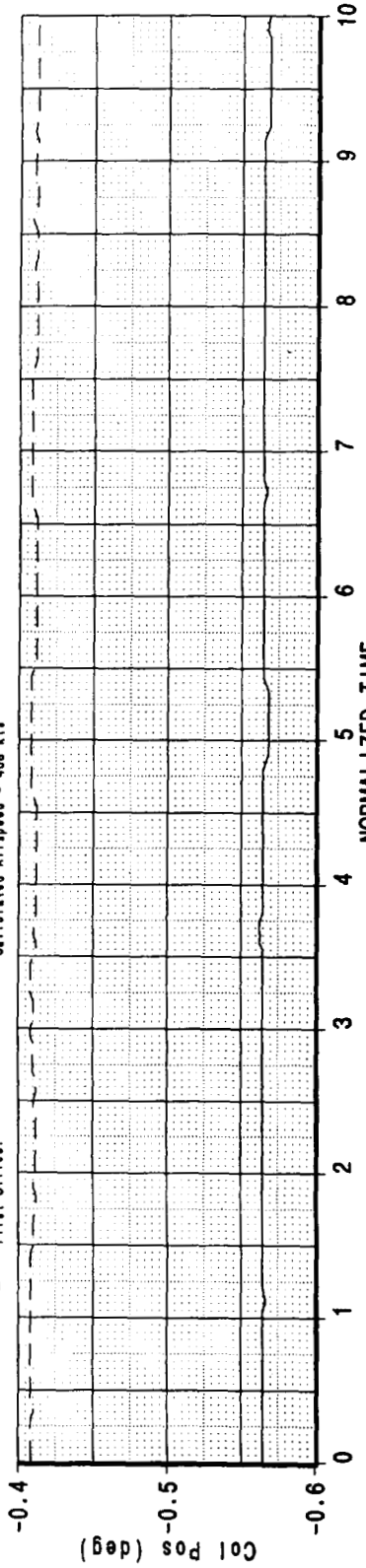
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Egyptian 990 Investigation Baseline Ground Test Cond. 012 - capt push 				
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08/16/01 12:19:25.0000-12:19:35.0000 VR259 000-01 767-300 BUCKLEY, KIMBERL

Differential Elevator East Pressure = 800 psi
 Calibrated Airspeed = 408 kts

— Captain
 - - - First Officer



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EgyptAir 990 Investigation
 Baseline Ground Test
 Cond .013 - f/o neutral

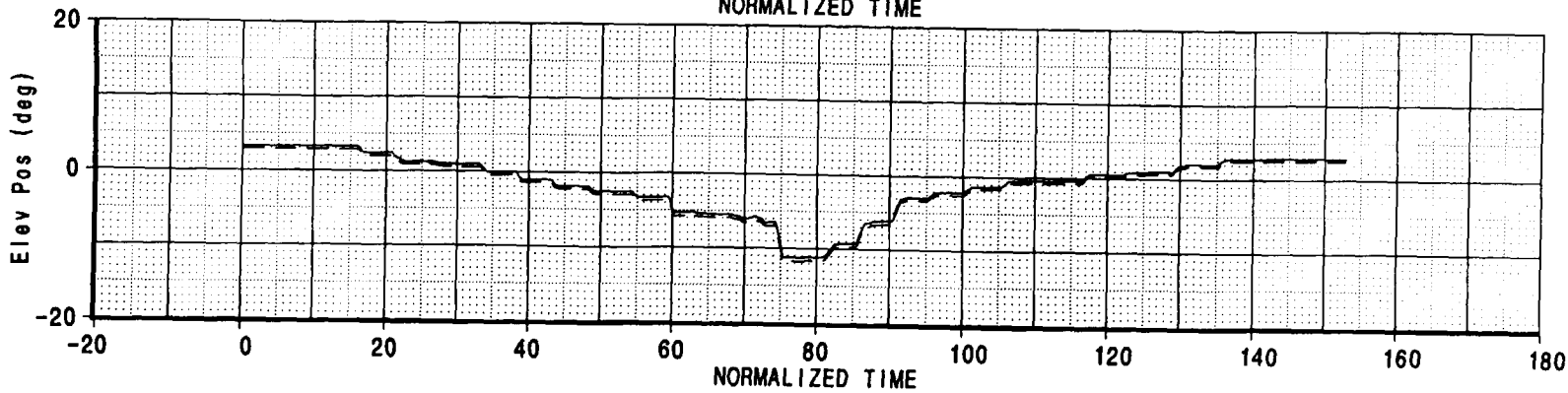
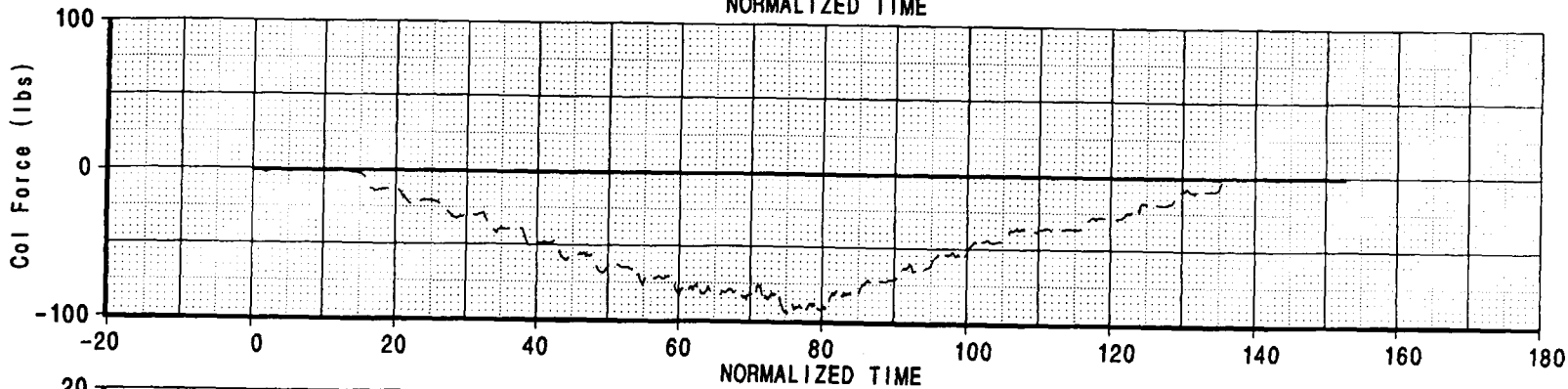
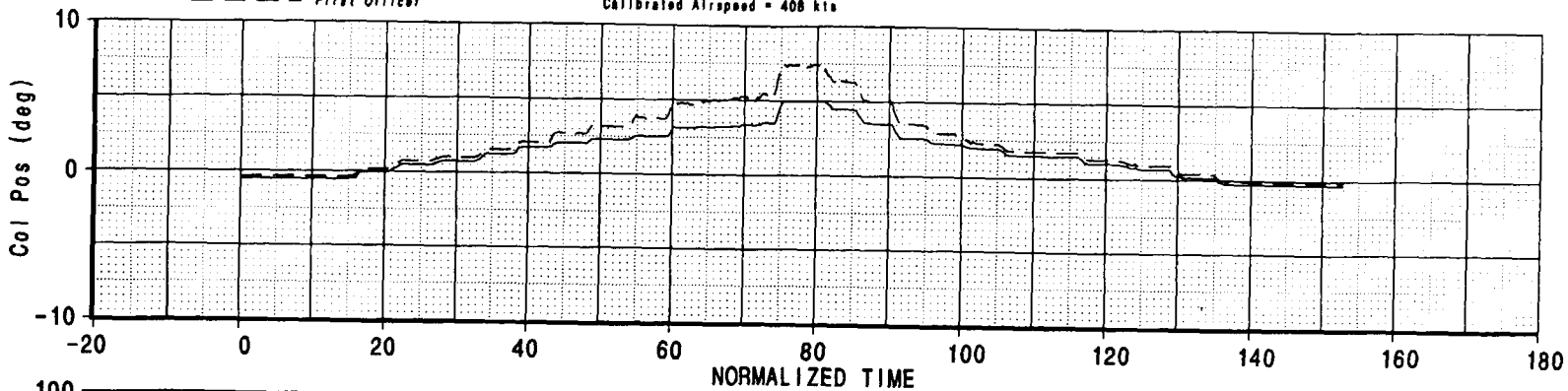


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 16-AUG-01

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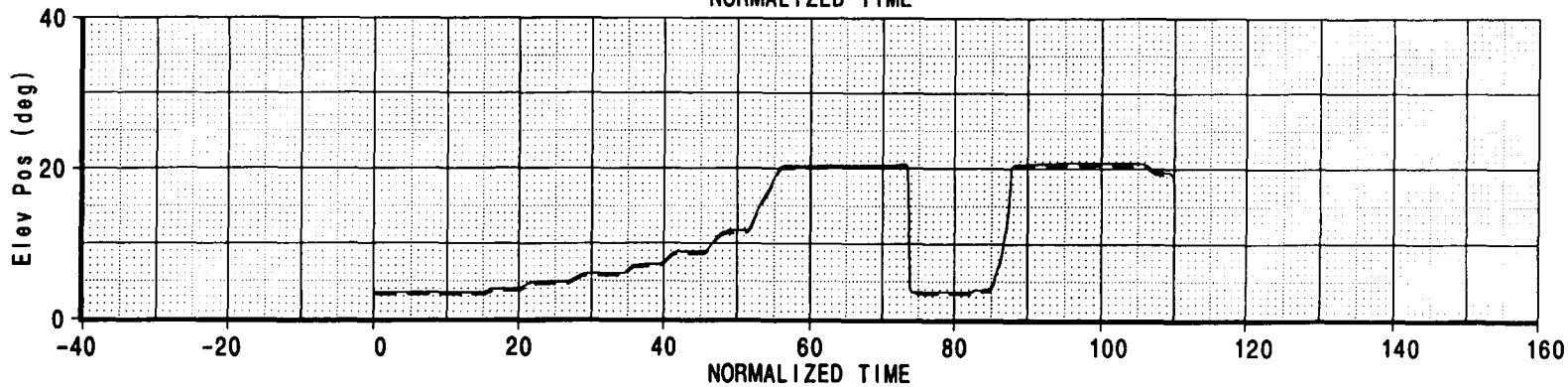
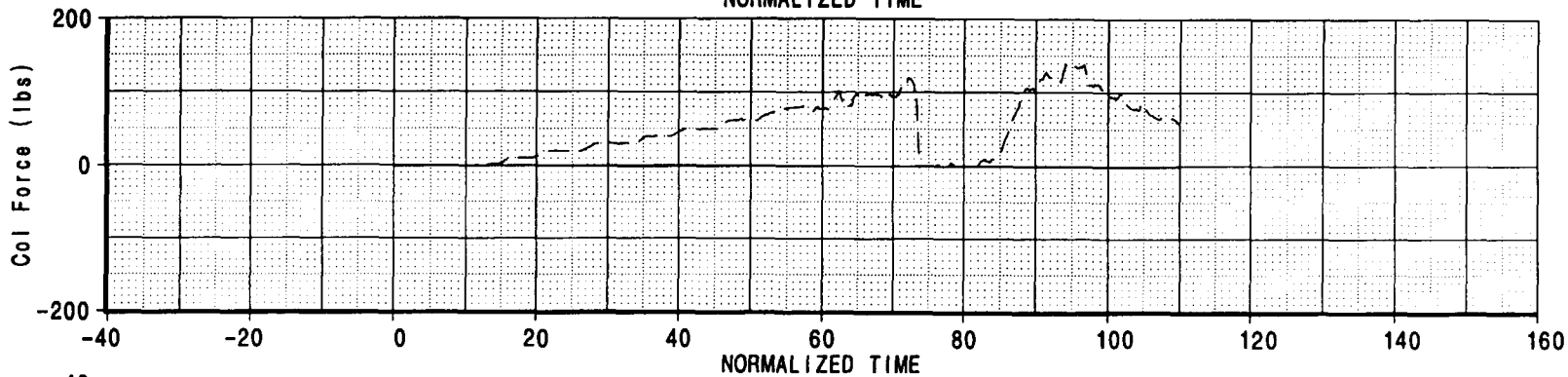
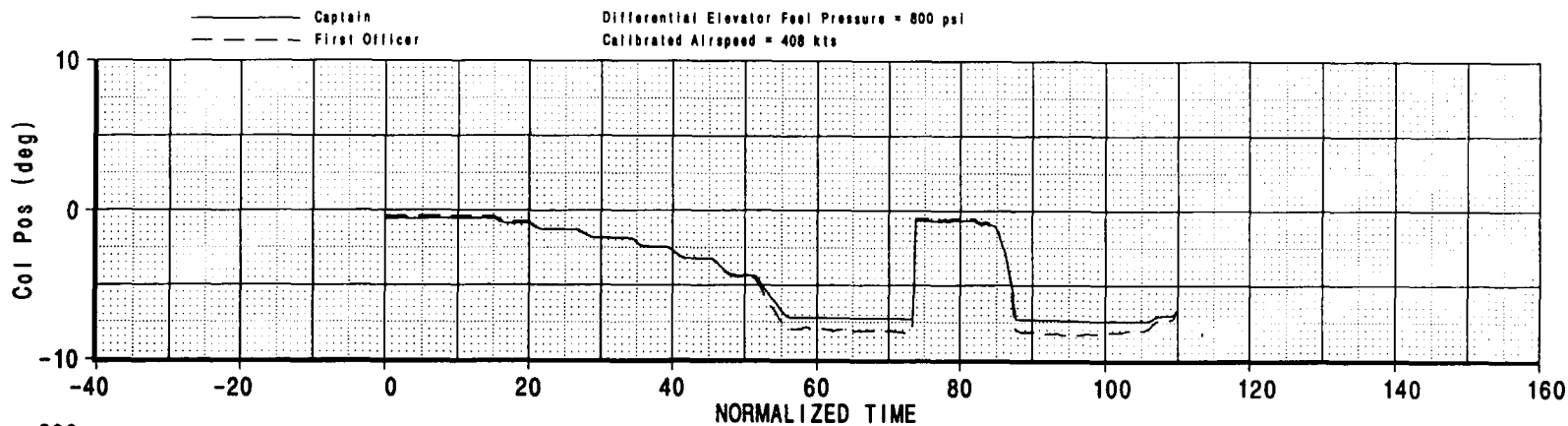
——— Captain
 - - - First Officer
 Differential Elevator Feel Pressure = 800 psi
 Calibrated Airspeed = 408 kts



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Egyptian 990 Investigation Baseline Ground Test Cond .014 - f/o pull				
Airplane:				VR259
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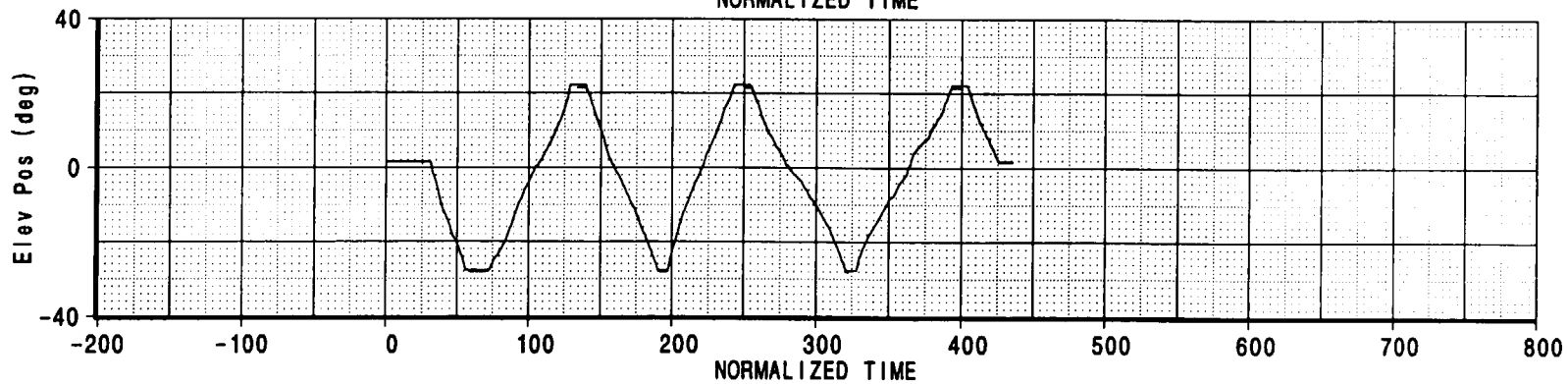
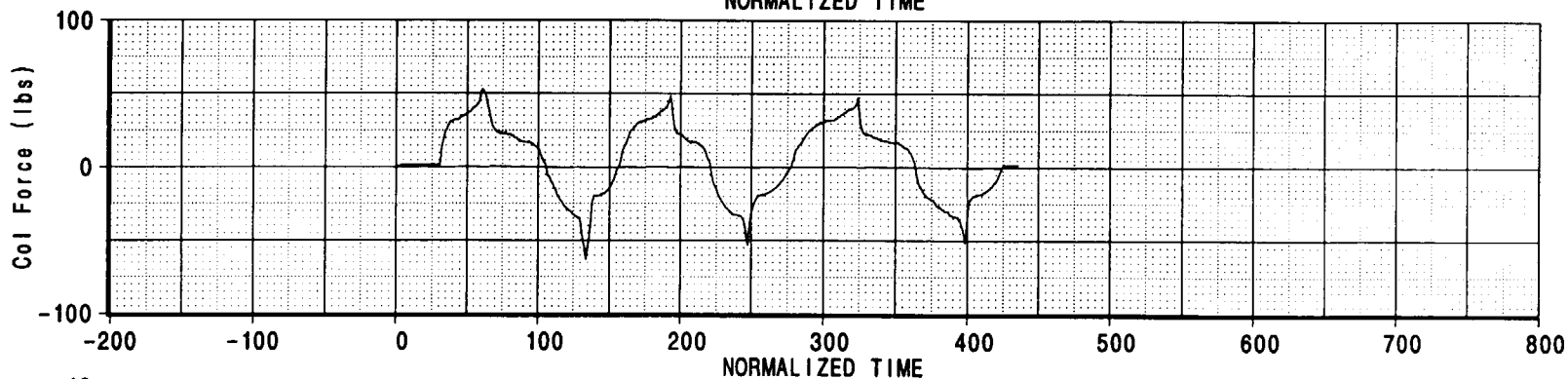
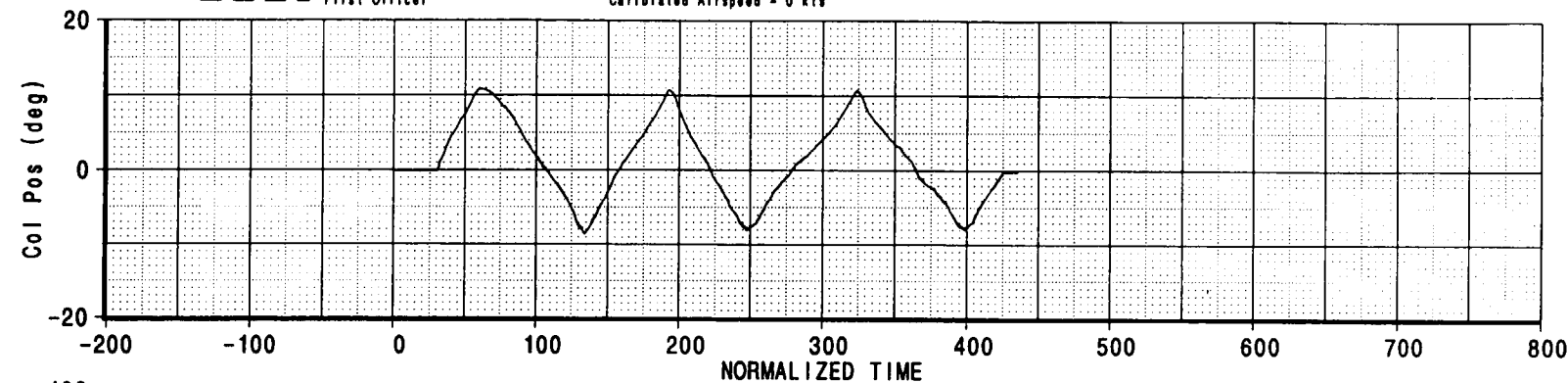
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Egyptian 990 Investigation Baseline Ground Test Cond .015 - f/o push				
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08/16/01 12:34:30.0000-12:41:46.0000 VR259 000-01 767-300 BUCKLEY, KIMBERL

— Captain
 - - - First Officer
 Differential Elevator Foot Pressure = 162 psi
 Calibrated Airspeed = 0 kts



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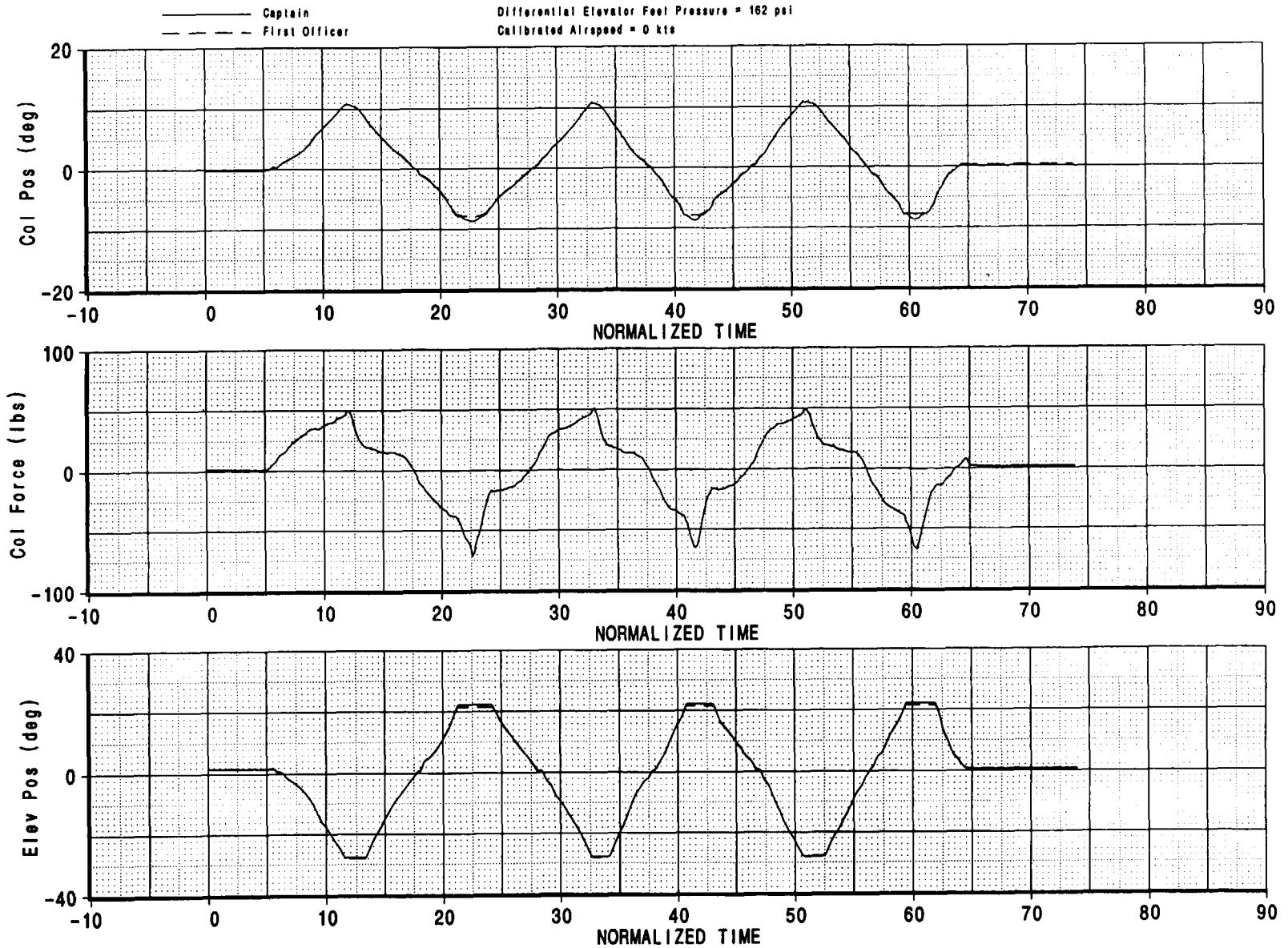
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EgyptAir 990 Investigation
 Baseline Ground Test
 Cond .020 - Capt slow sweeps



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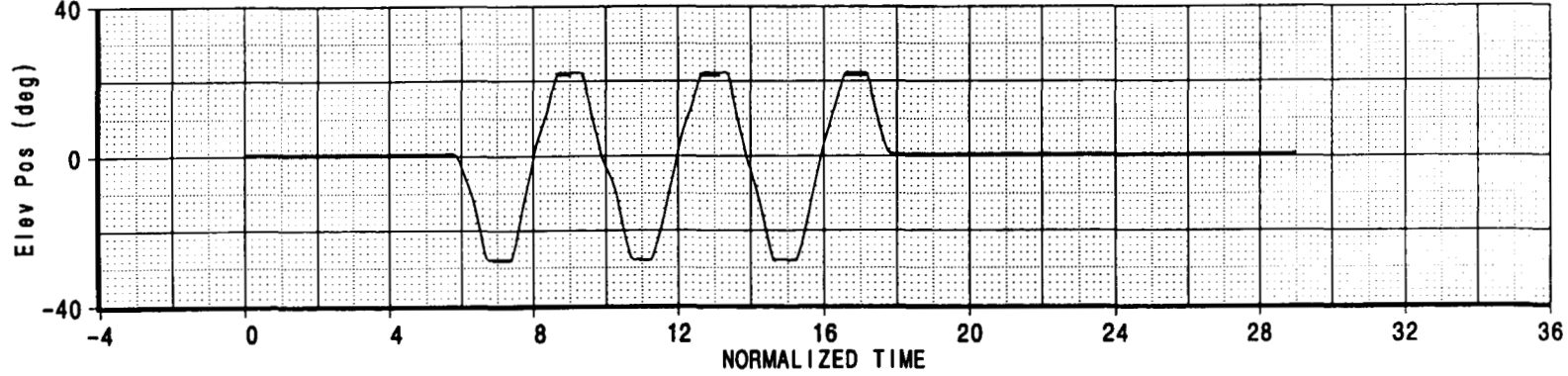
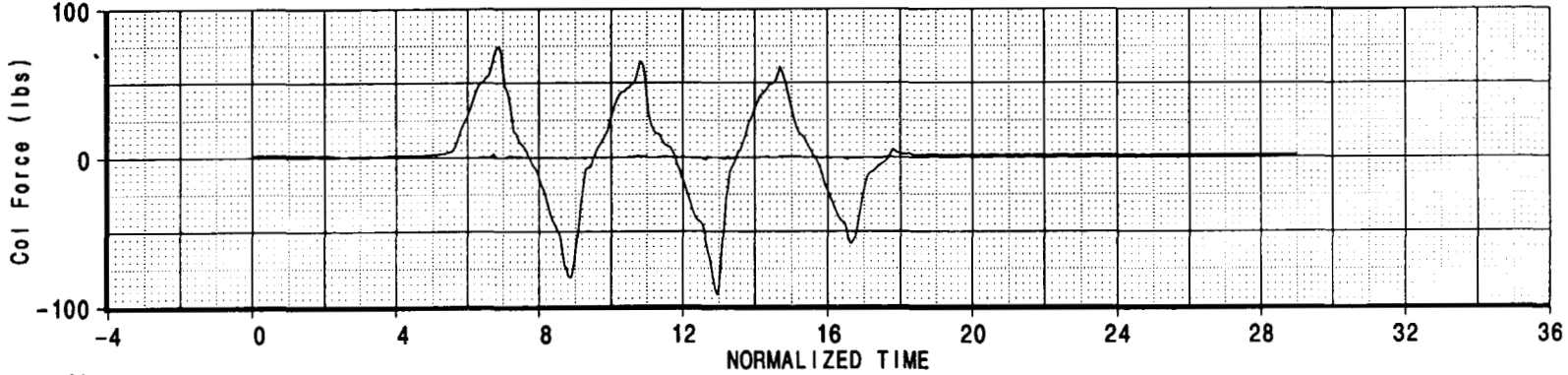
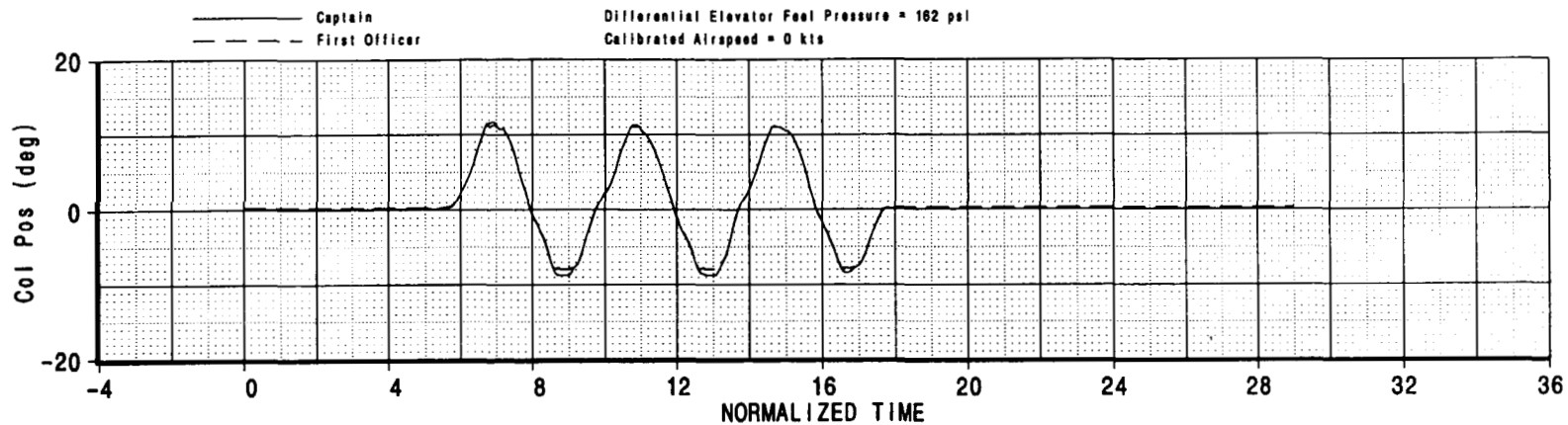
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EGYPTAIR 990 Investigation Baseline Ground Test Cond .021 - Capt med sweeps 				
Airplane: VR259				Test Date: 16-AUG-01
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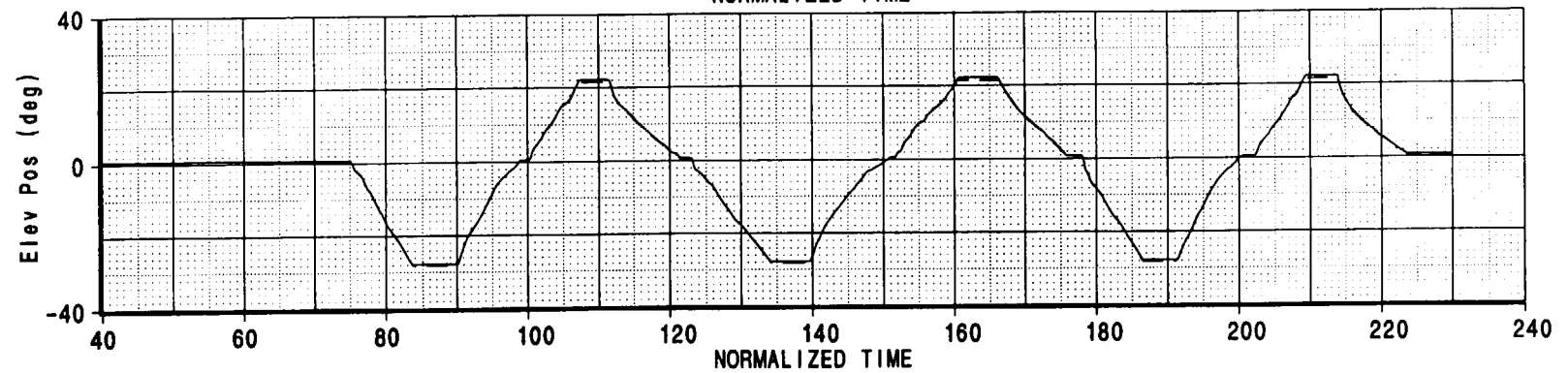
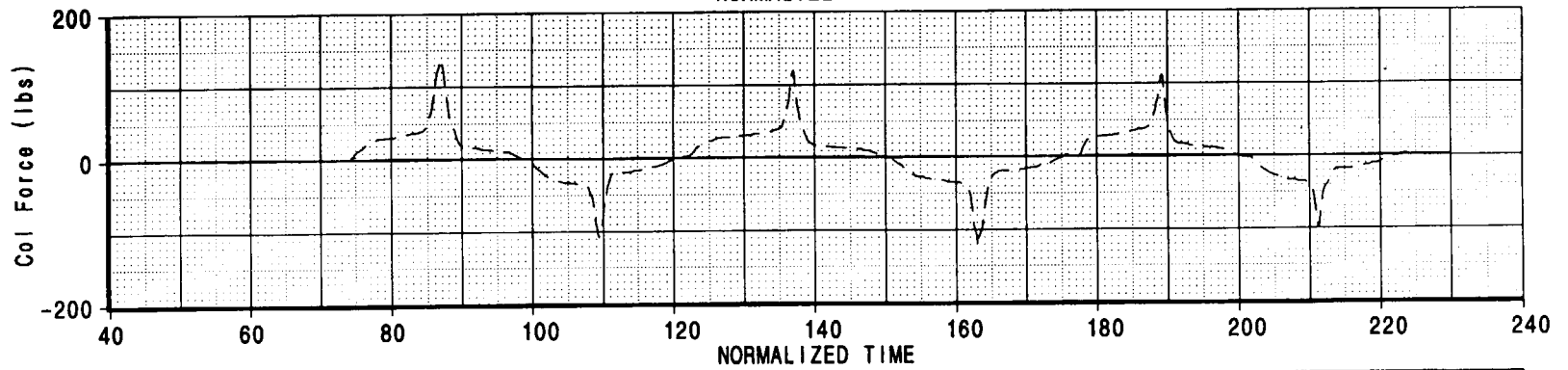
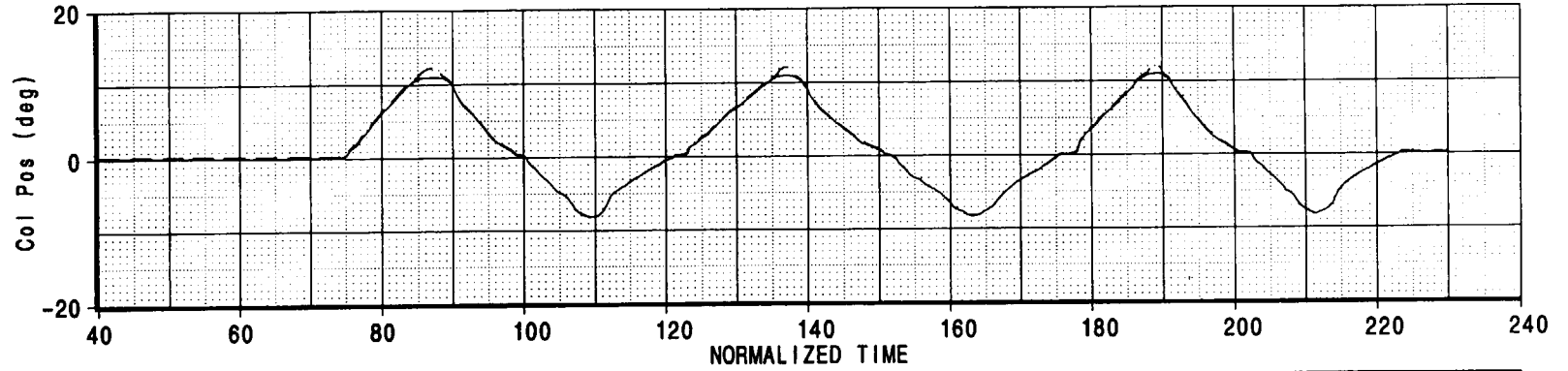


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Egyptian 990 Investigation Baseline Ground Test Cond .022 - Capt fast sweeps BOEING				
				Airplane: VR259 Test Date: 16-AUG-01
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08/16/01 12:45:15.0000-12:49:05.0000 VR259 000-01 767-300 BUCKLEY, KIMBERL

— Captain
 - - - First Officer
 Differential Elevator Feel Pressure = 162 psi
 Calibrated Airspeed = 0 kts

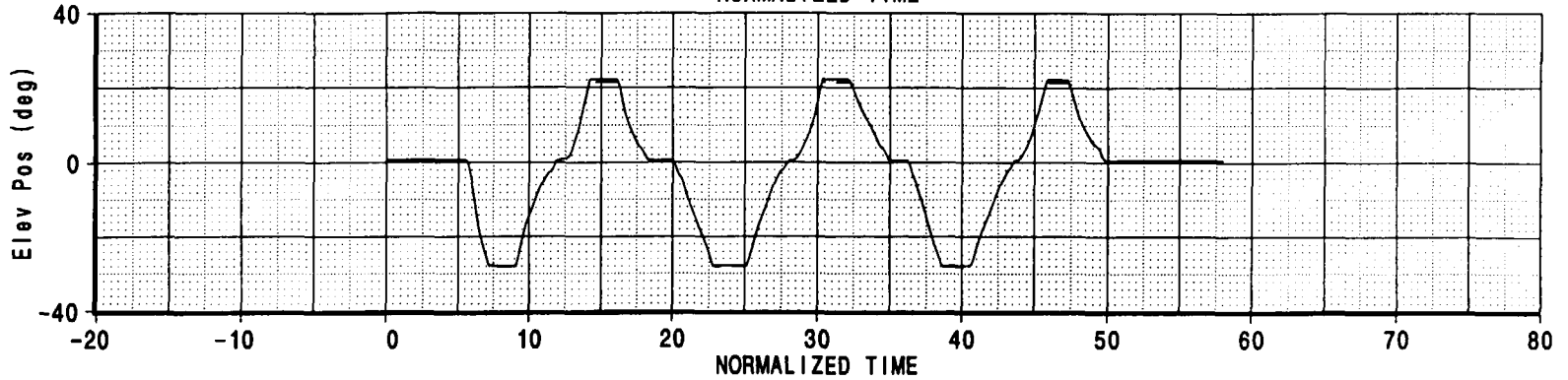
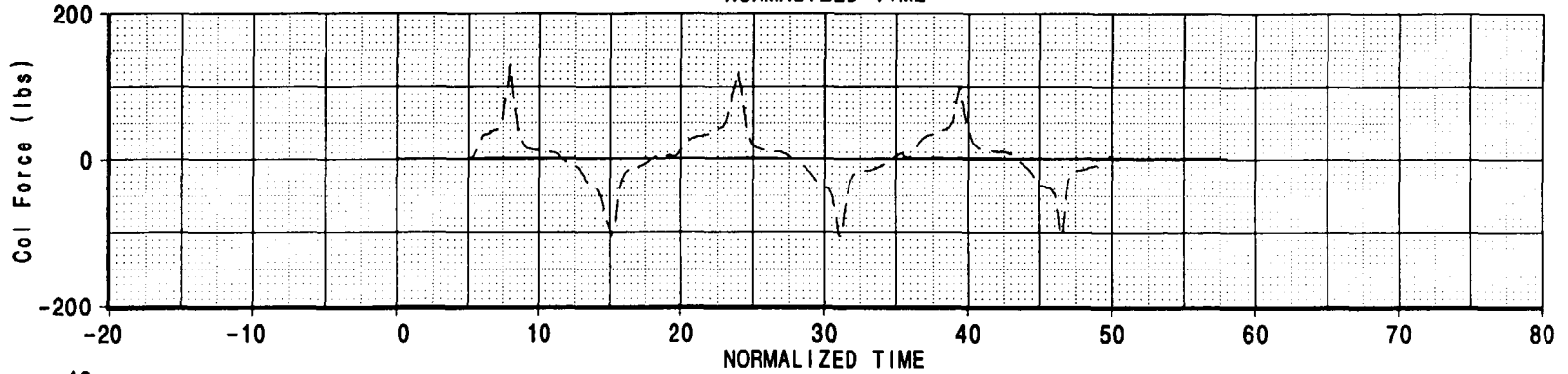
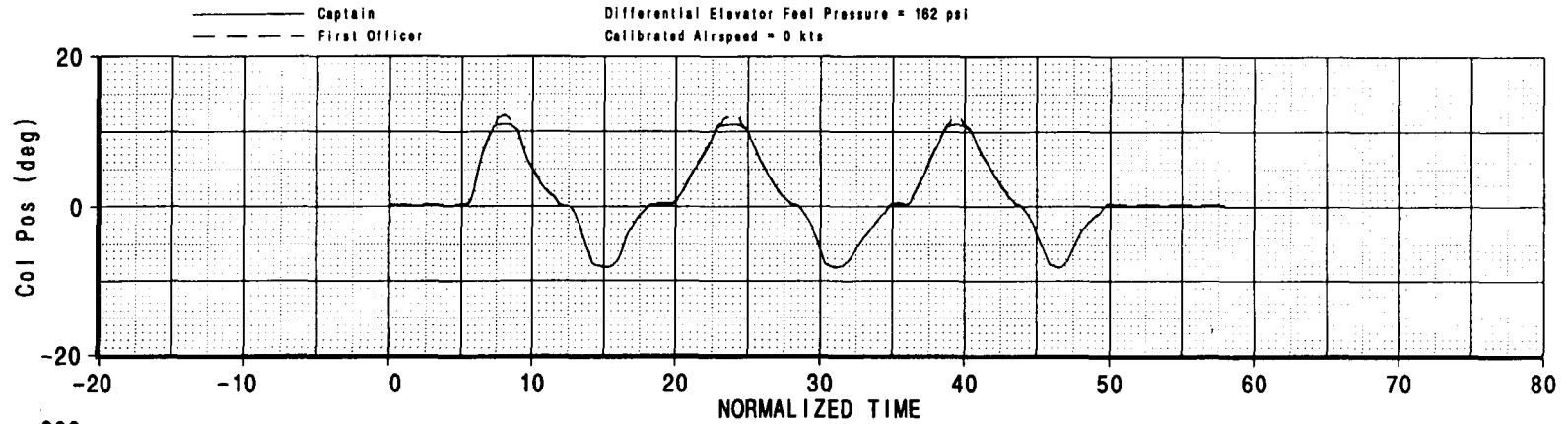


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Egyptian 990 Investigation Baseline Ground Test Cond .023 - F/O slow sweeps				
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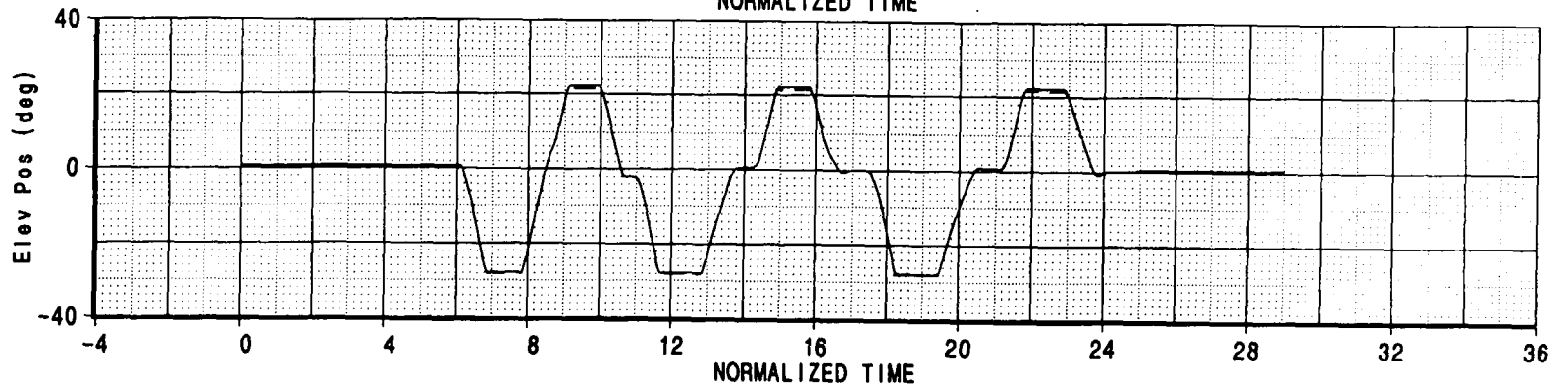
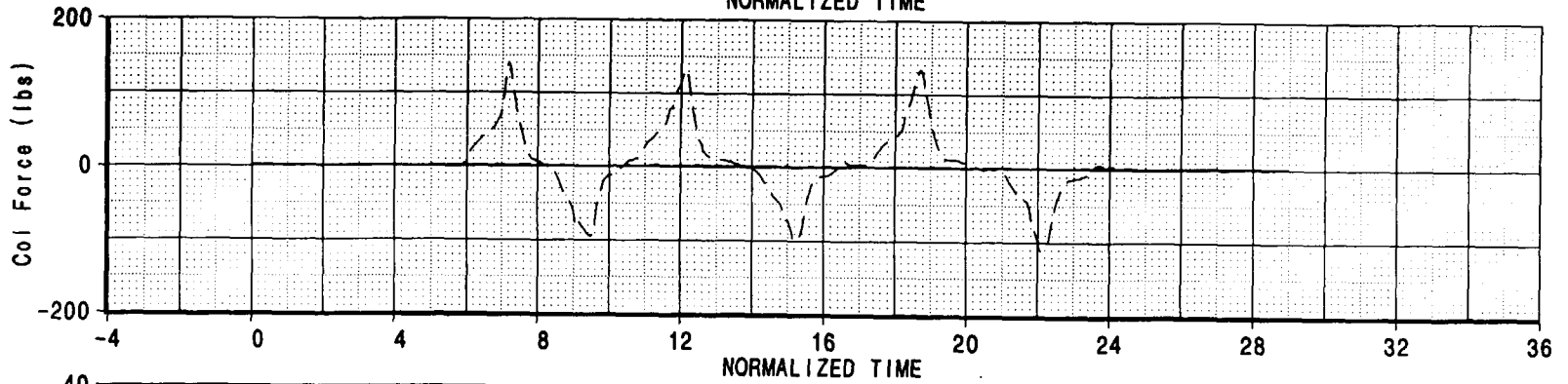
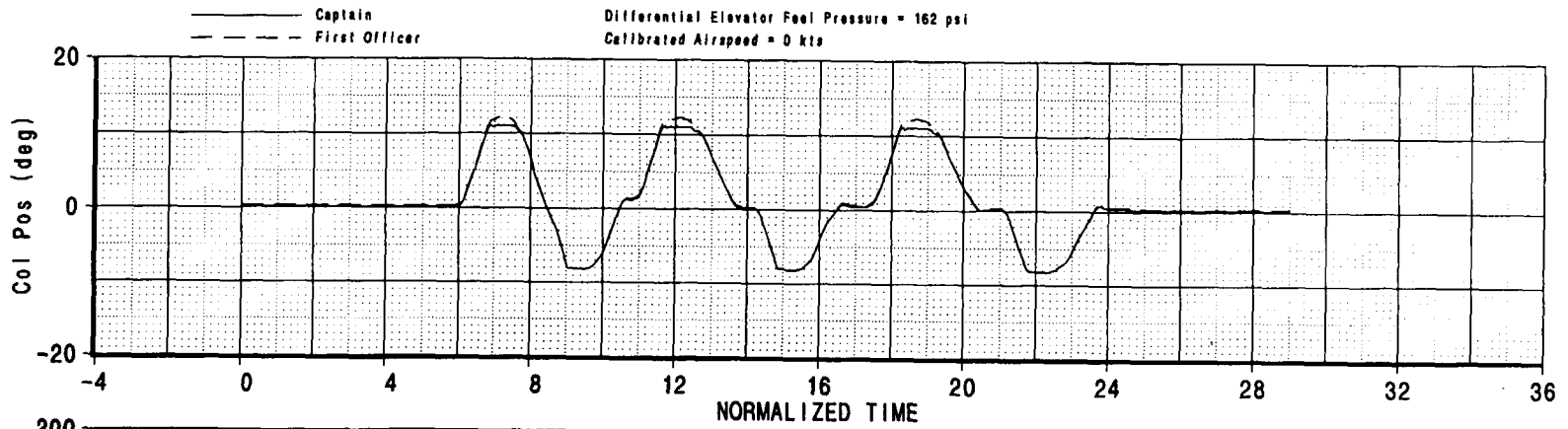


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81.39.1383.024/000-01/VR259


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Egyptian 990 Investigation Baseline Ground Test Cond .024 - F/O mod sweeps				
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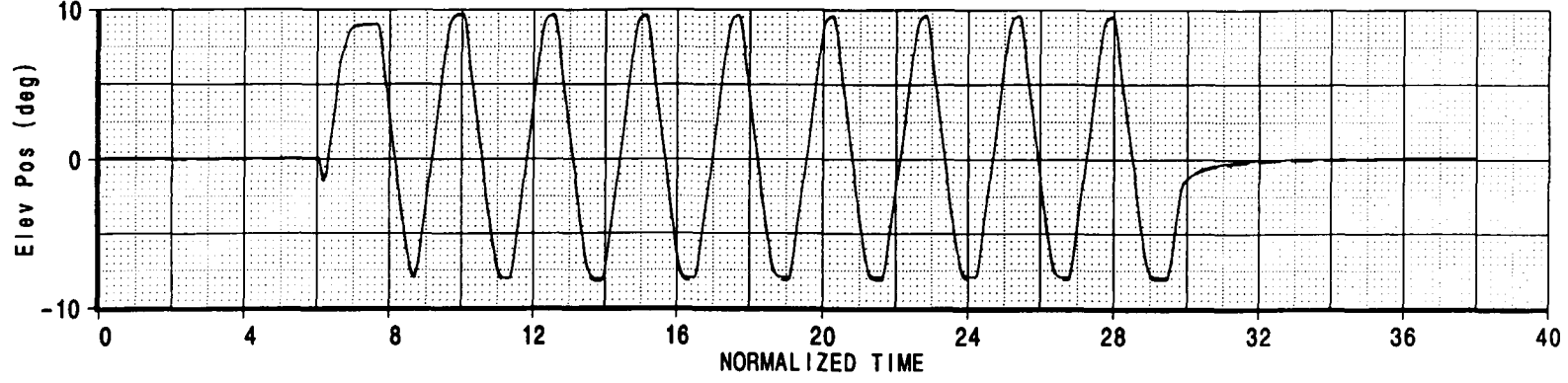
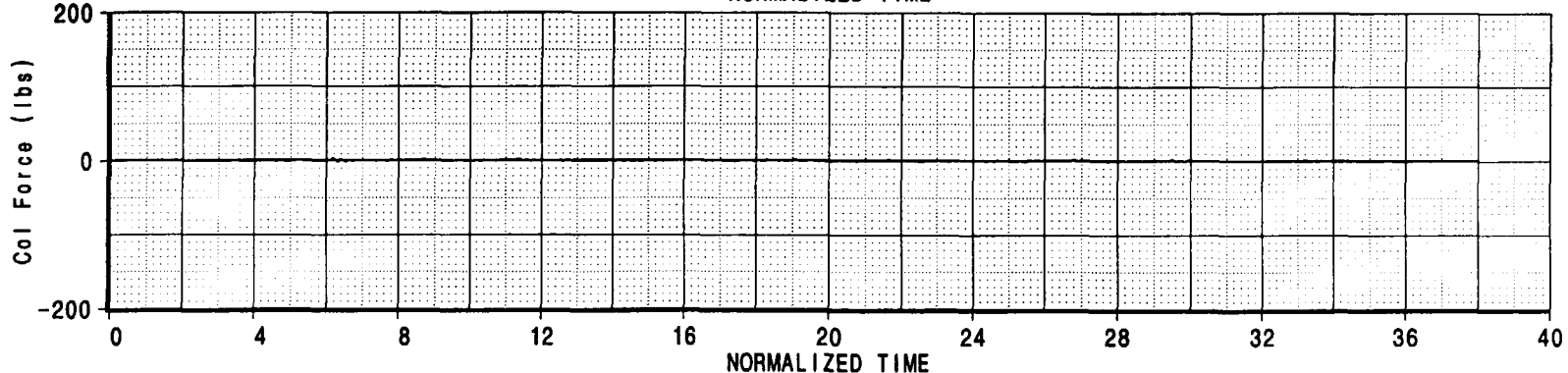
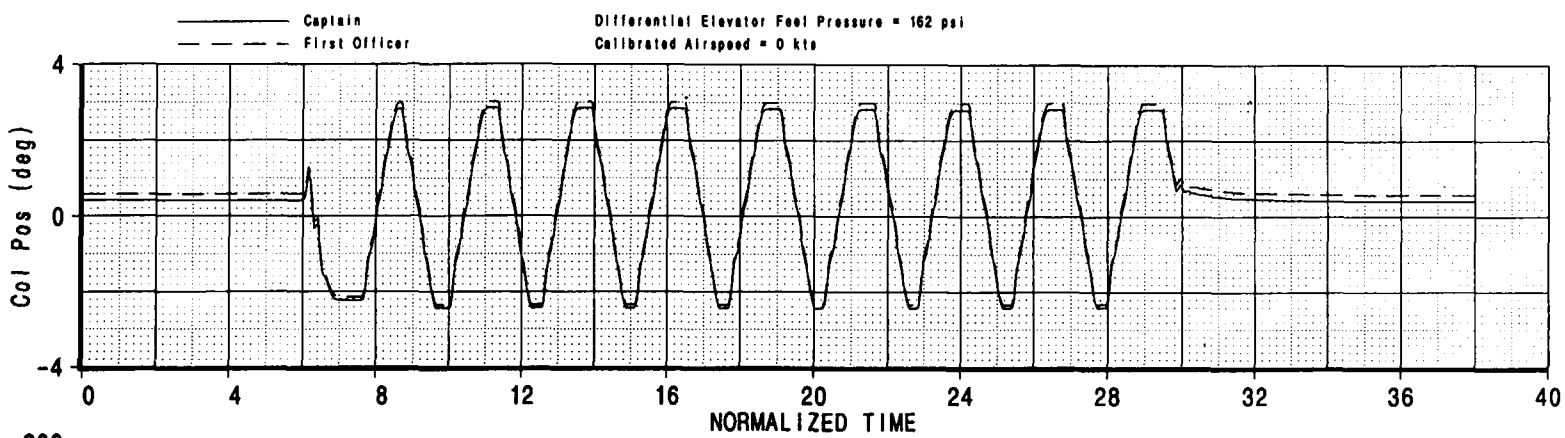


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EgyptAir 990 Investigation Baseline Ground Test Cond .025 - F/O fast sweeps 				
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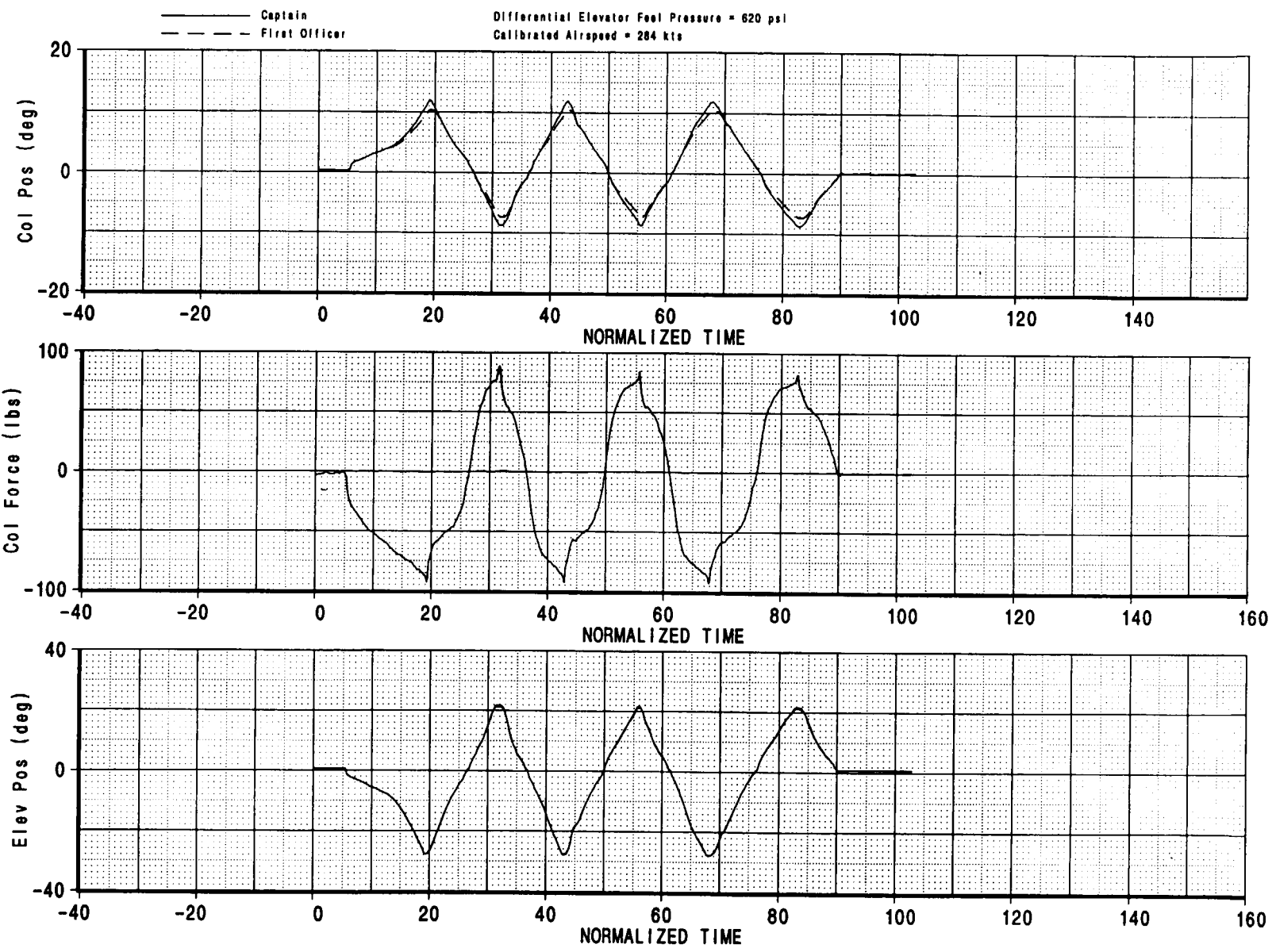
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Egyptian 990 Investigation Baseline Ground Test Cond .026 - Autopilot Sweeps				
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08/17/01 13:36:40.0000-13:40:23.0000 VR259 000-02 767-300 BUCKLEY, KIMBERL



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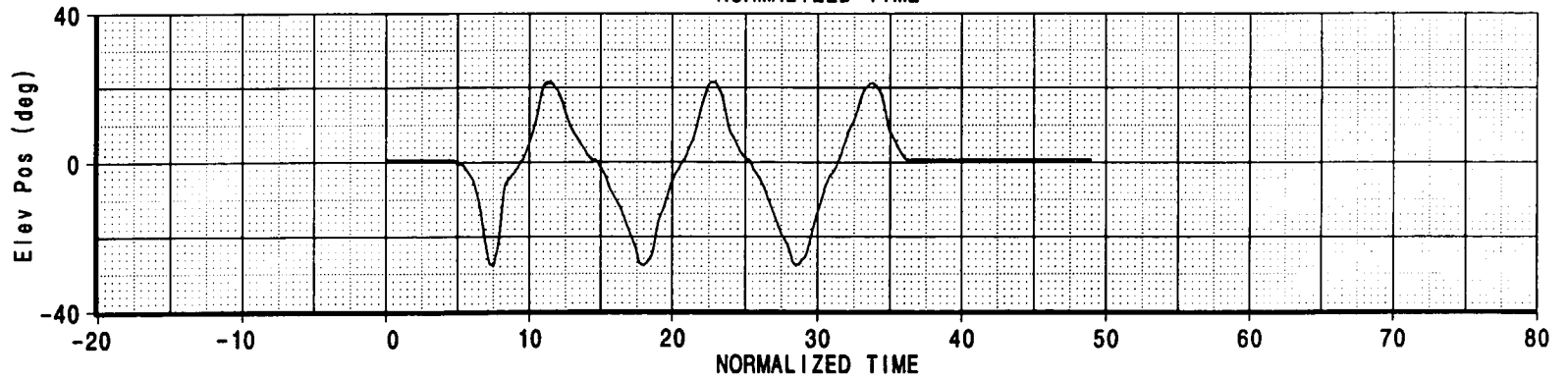
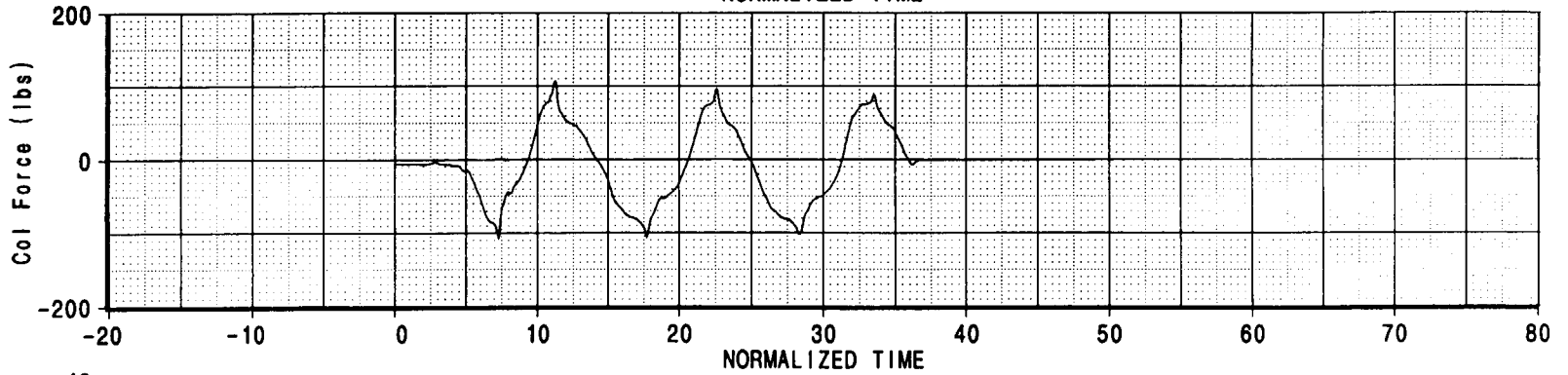
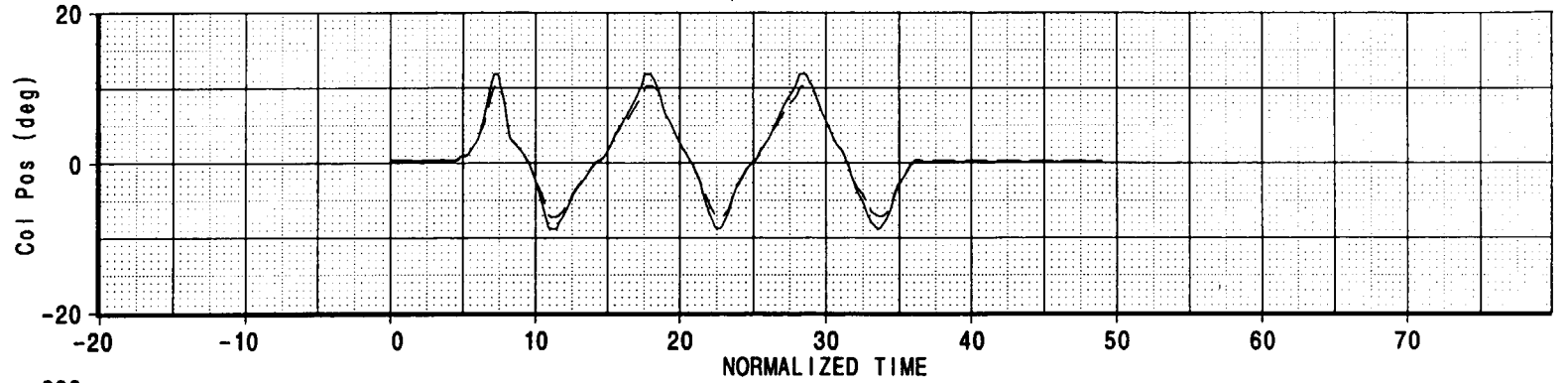
Egyptair 990 Investigation
Baseline Ground Test
Cond .027.1 - Capt slow sweeps

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08/17/01 13:40:45.0000-13:41:34.0000 VR259 000-02 767-300 BUCKLEY, KIMBERL

——— Captain
 - - - - First Officer
 Differential Elevator Feel Pressure = 620 psi
 Calibrated Airspeed = 284 kts



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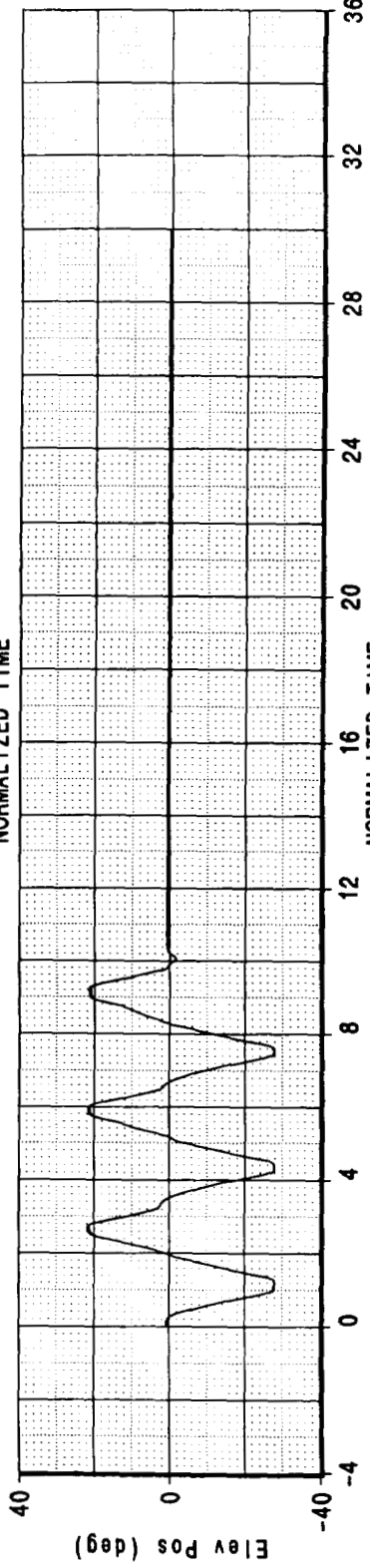
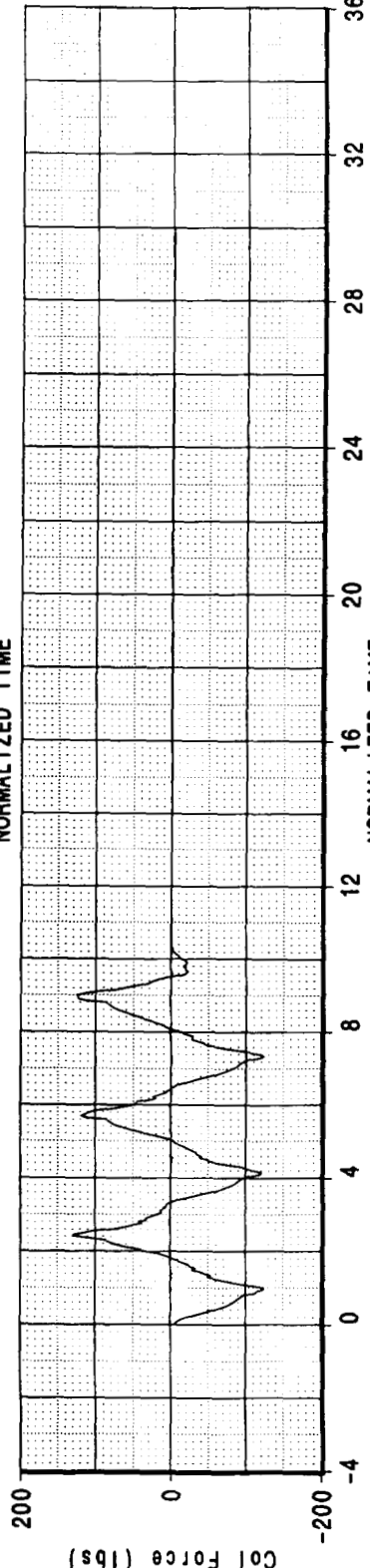
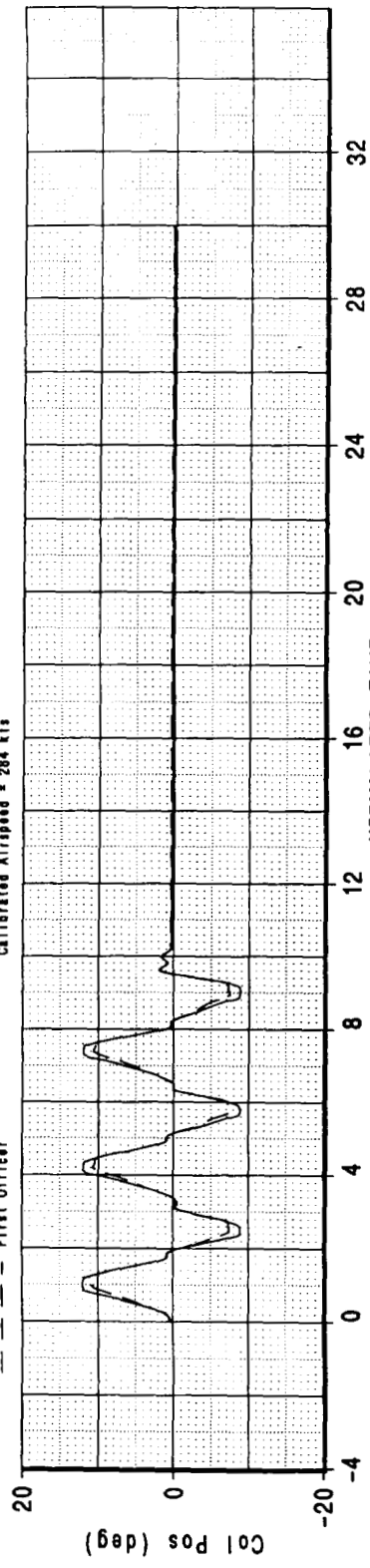
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08/17/01 13:41:45.0000-13:42:15.0000 VR259 000-02 787-300 BUCKLEY, KIMBERL

Differential Elevator Feel Pressure = 620 psi
 Calibrated Airspeed = 284 kts

— Captain
 - - - First Officer



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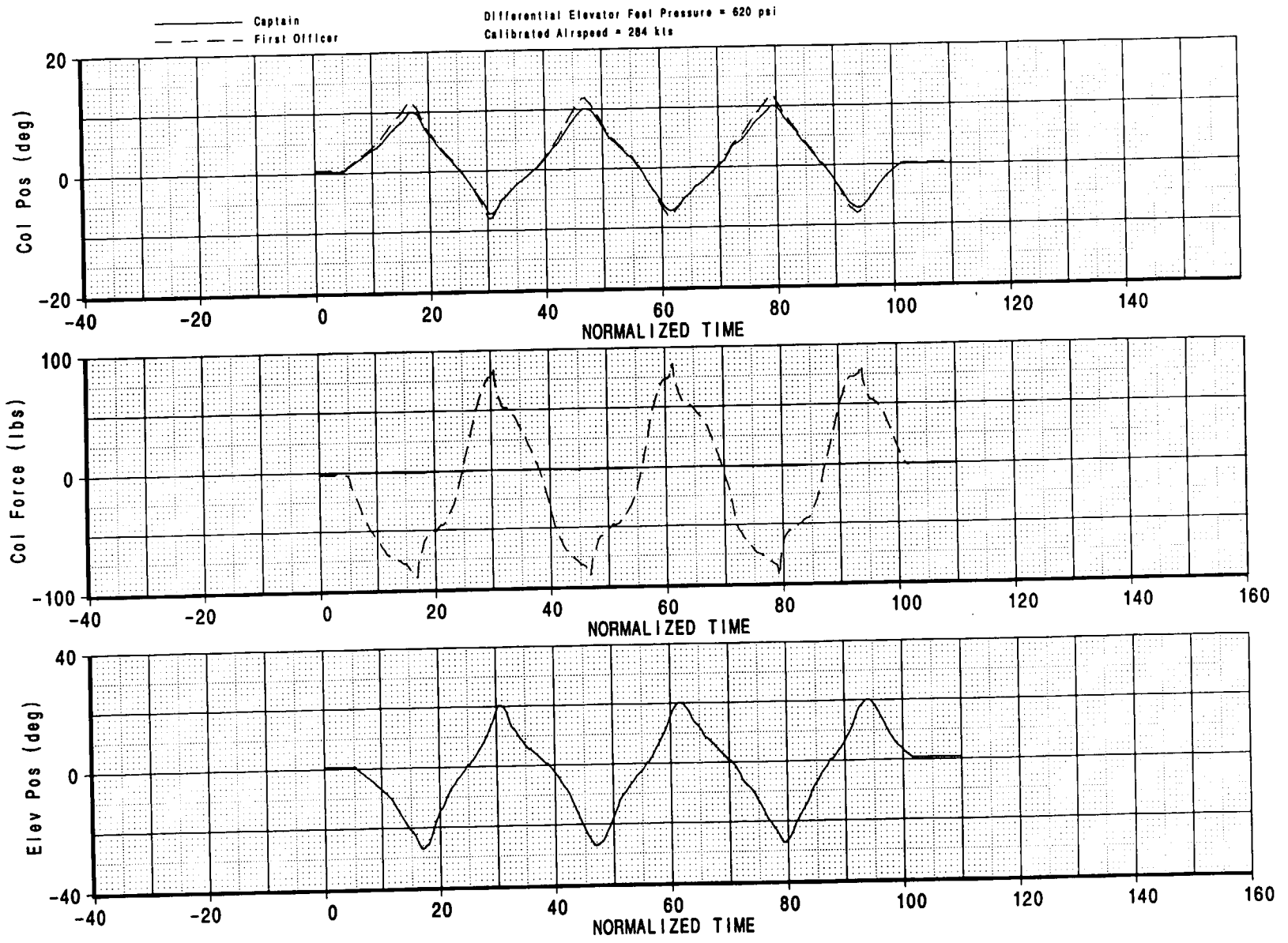
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EgyptAir 990 Investigation
 Baseline Ground Test
 Cond .029.1 - Capt fast sweeps

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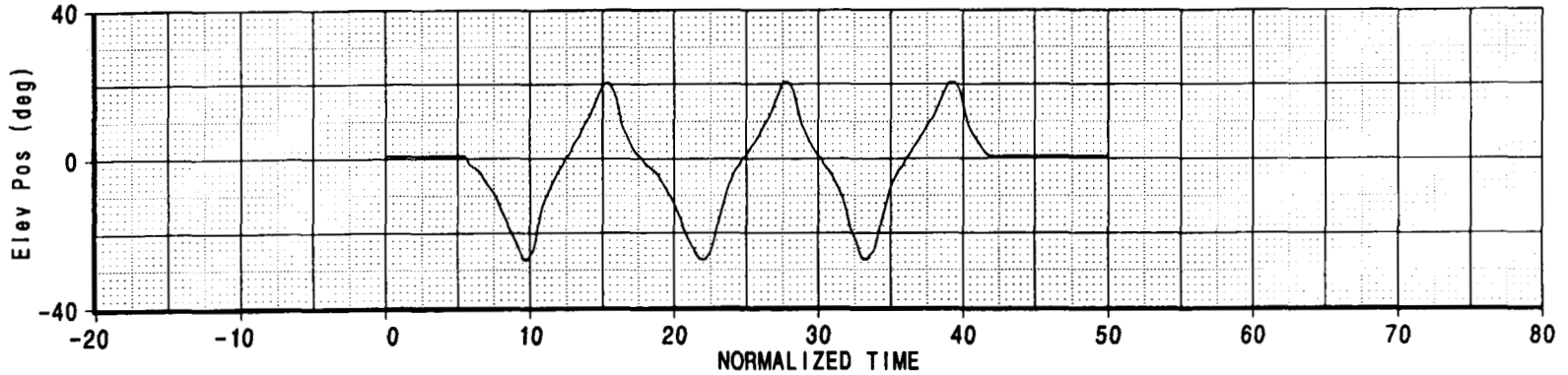
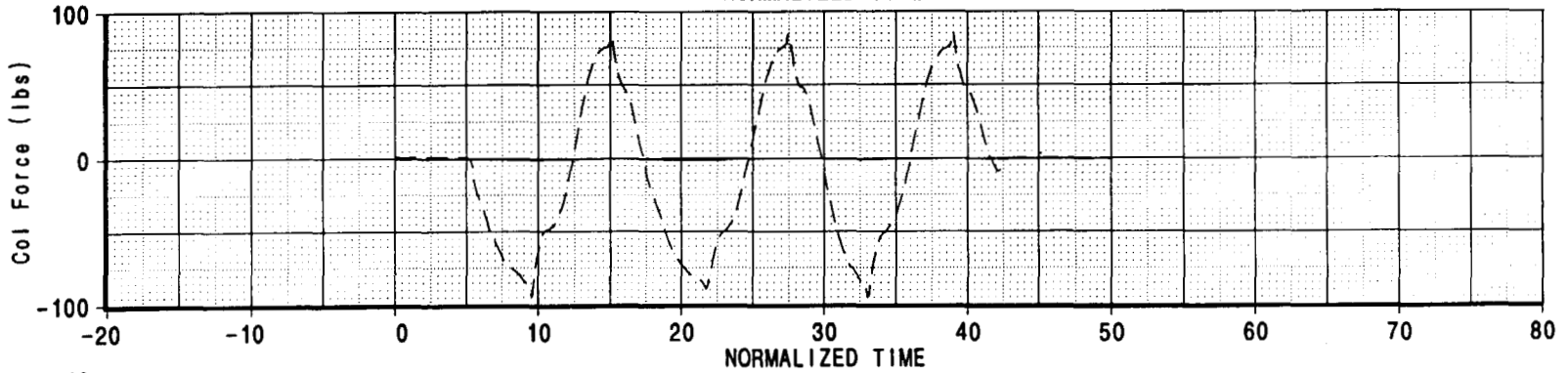
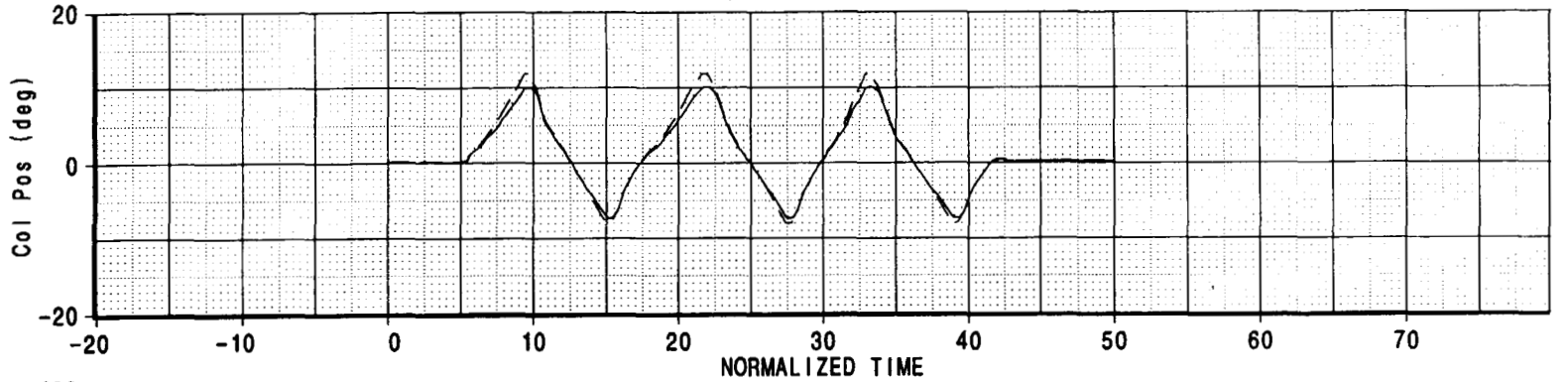


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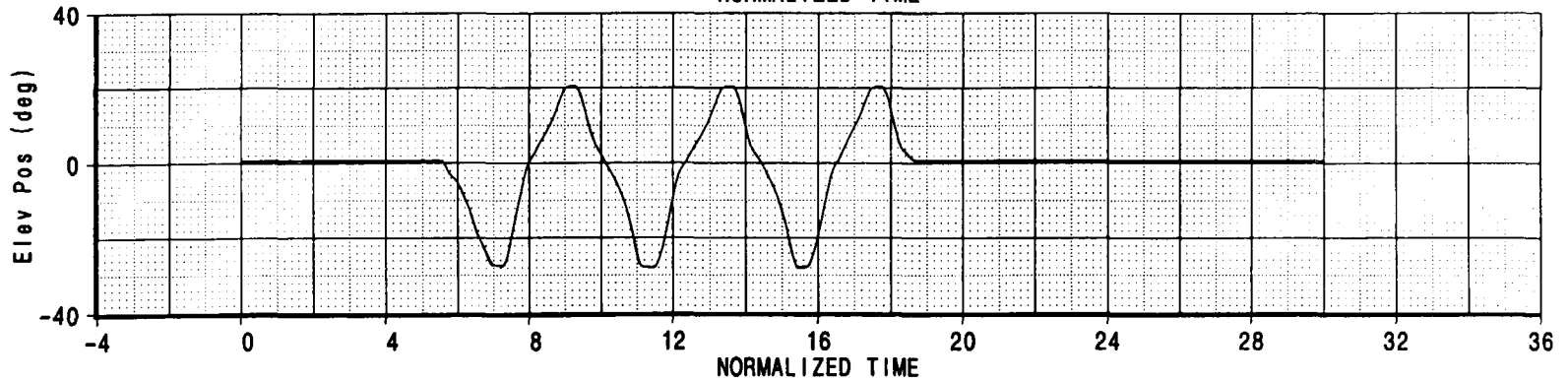
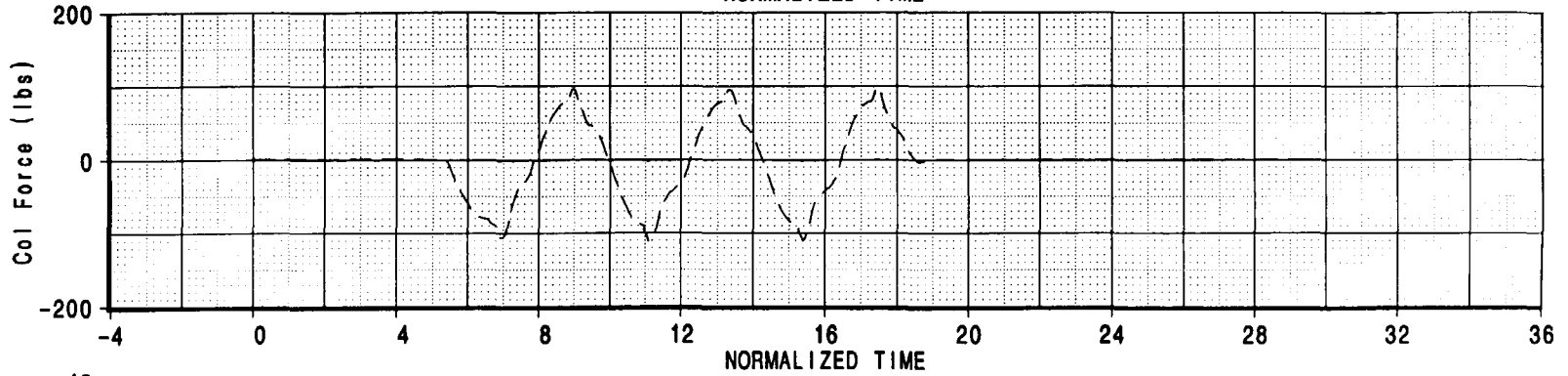
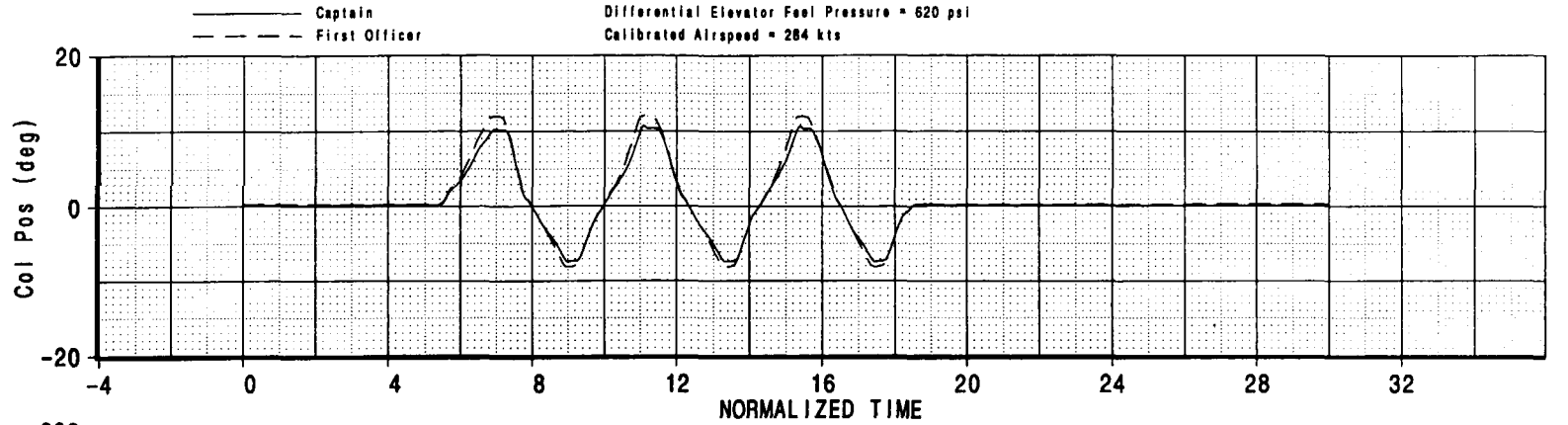
— Captain
 - - - First Officer
 Differential Elevator Feel Pressure = 620 psi
 Calibrated Airspeed = 284 kts



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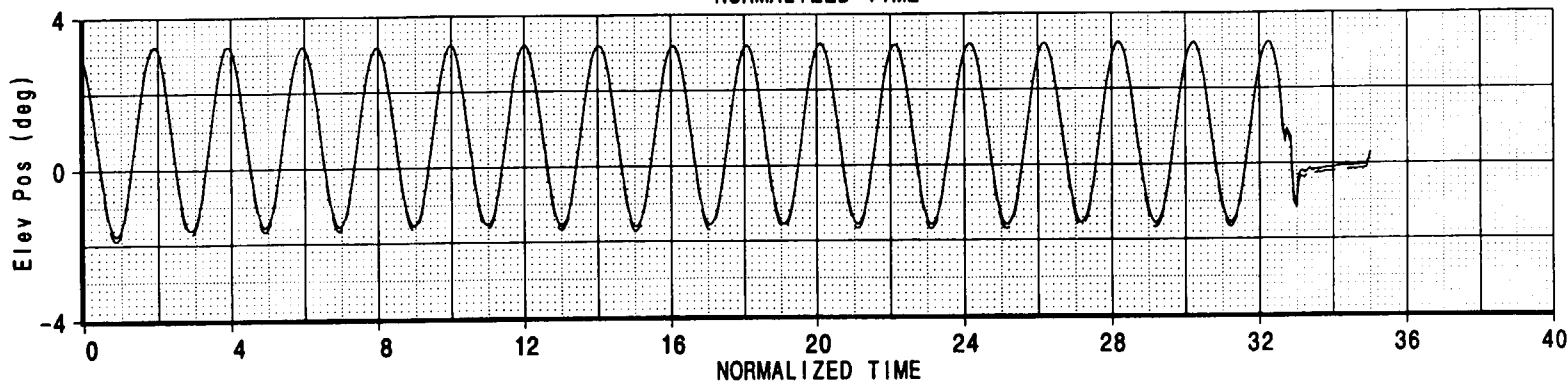
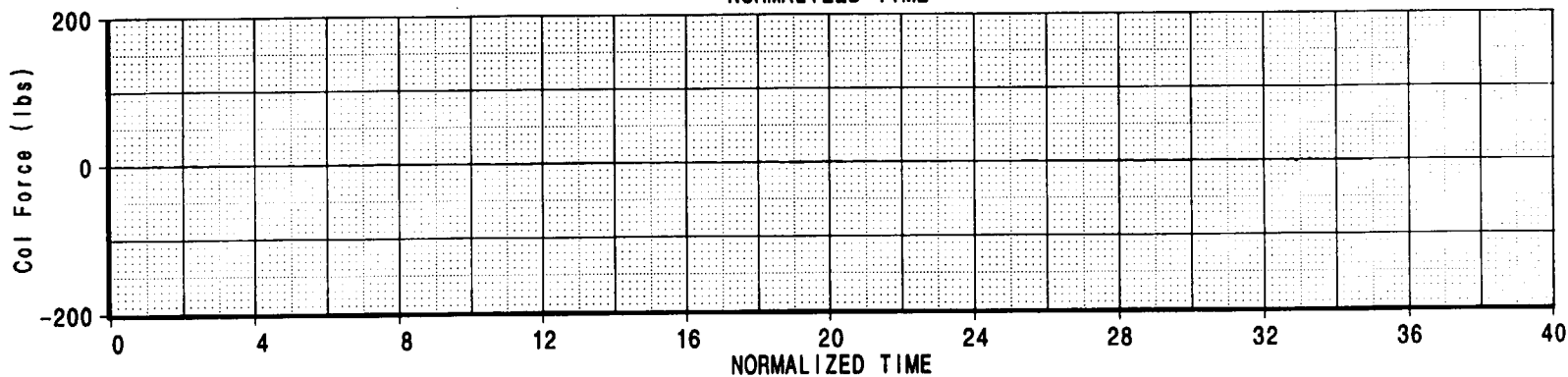
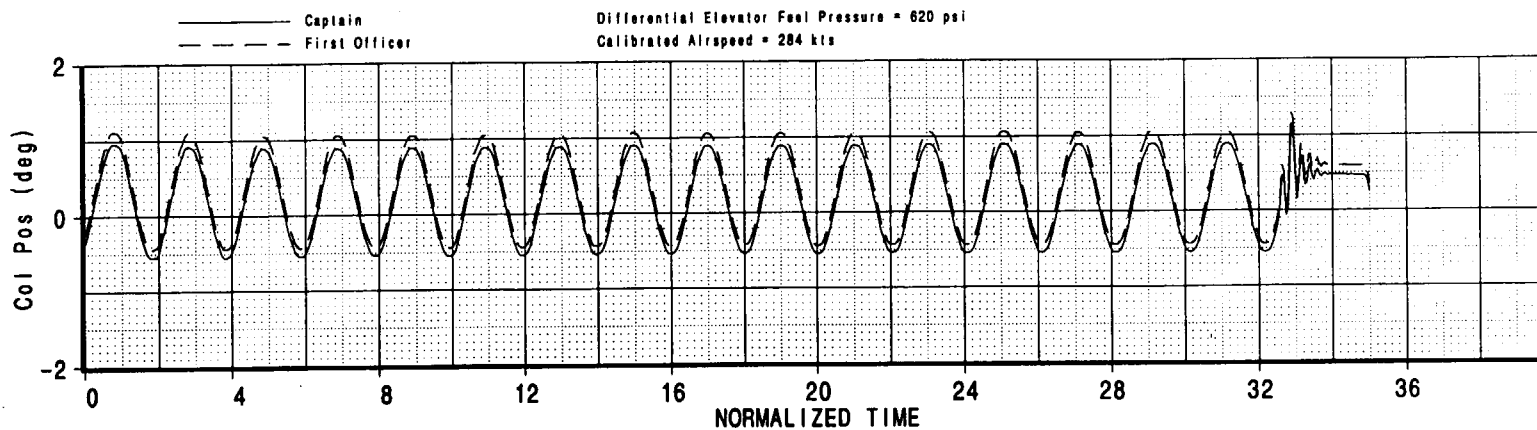
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