

ATTACHMENT 6

Anti-Skid Control Box Examination Results

SERVICE REQ# **691803** JOB ORDER # **S1902933** PROD LINE **CNTRL BOX** REPAIR STATION # **QD3R785L**

PART NO BEFORE MODIFICATION 42-807	PART DESCRIPTION CONTROL BOX	UNIT SERIAL NO 950	NEW PART NUMBER N/A	NEW SERIAL NUMBER
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CUSTOMER NAME 14079 NATIONAL TRANSPORTATION	LOCATION SEATTLE WA	PURCHASE ORDER NO 4/23/15B.RAMSEY	SALES ORDER NUMBER	DATE RECEIVED 24-APR-15	SHIP DUE DATE
		STATUS NORMAL	RMA NUMBER 450375		SHIP DATE

CUSTOMER REASON FOR RETURN R/R: NTSB INVESTIGATION	CODE A25	CUSTOMER REJ NO N/A	QUANTITY 1	A/C TAIL NO
		RETURN CATEGORY 1. <input type="checkbox"/> OVERHAUL 4. <input type="checkbox"/> REJECTION 2. <input type="checkbox"/> REPAIR 5. <input type="checkbox"/> MODIFY 3. <input type="checkbox"/> WARRANTY 6. <input checked="" type="checkbox"/> OTHER		GOVT <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO
		FAILURE ANALYSIS REQUIRED NOTREQ	DOC RECEIPT DATE 23-APR-15	
VERIFICATION TEST RESULTS CODE: <input type="checkbox"/> VALID <input type="checkbox"/> INVALID <input type="checkbox"/> NOT APPLICABLE				

VISUAL DESCRIPTION
MFG UNK- *NTSB INVESTIGATION*****

INSPECTED BY **RODRIGUEZ, LUIS FEI** DATE: **24-APR-15**

MFG DATE: PRIOR RETURN **0**

OVERHAUL DATE:

SPECIAL QUALITY ASSURANCE INSTRUCTIONS FOR TESTING

Q.A. ENG

FINDINGS
Findings see Test Results.

RESOLUTION CODE

TESTED BY
DATE **5/6/15** TEST AREA **394**

SUMMARY CODE: CORRECTIVE ACTION APPLICABLE NOT APPLICABLE WARRANTY HONORED **PENDING**
filed ✓

MAINTENANCE PERFORMED IAW SPEC, REV, DT Q.A. ENG DATE

TSN: TSO: CSN: CSO: CONTAINER:

CUSTOMER P/N:
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TP42-807
TEST PROCEDURE
FOR THE
42-807 CONTROL UNIT

PREPARED BY R.O. Pasvkiewicz DATE Dec. 6, 1985
Engineer

APPROVED BY C. Dryer DATE Dec. 6, 1985
Project Engineer

APPROVED BY H.E. Haberkamp DATE Dec. 6, 1985
Manufacturing Engineering

APPROVED BY William R. Miller DATE Dec. 6, 1985
Functional Test

APPROVED BY C.P. McGraw DATE Dec. 6, 1985
Quality Assurance Director

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PAGE NO. 34

REPORT NO. TP42-807

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TEST DATA SHEET

PAGE 1 OF 8

DATE: 5/6/15 OPERATOR: Tien V SERIAL: _____
 NAME: Critical Box P/N: 42-807 WO/RMDR#: _____

- * TESTS TO BE PERFORMED AT TIME OF MANUFACTURE
- * BURN-IN PER QAE-I-3176 N/A ACC
- * 1.1.1 CONTINUITY PER WIRE LIST 42-80713 N/A ACC
- * 1.2.2 100 MEGOHMS MINIMUM N/A MEGOHMS
- * 1.4 100 MEGOHMS MINIMUM N/A MEGOHMS
- 1.5.1 < 1 OHM N/A OHMS

TEST	REQUIREMENT	RESULT	TEST	REQUIREMENT	RESULT
3.3.1	14.5 ±0.3V	1. <u>14.1</u> 3. <u>14.5</u>		1360 ±250 HZ	5. <u>1353</u> HZ
3.4.1	1.0 ±0.2V	1. <u>0.9</u> 2. <u>1.0</u> 3. <u>1.0</u> 4. <u>1.0</u>		1360 ±250 HZ	7. <u>1332</u> HZ
4.1.1	FIGURE 2 ATTACH FIGURE	1. <u>OK</u> 2. <u>OK</u> 3. <u>OK</u> 4. <u>OK</u>	7.1.2	FIG 4 PBM ATTACH FIGURE FIG 4 PBM ATTACH FIGURE FIG 4 PBM ATTACH FIGURE FIG 4 PBM	7. <u>OK</u> ACC 5. <u>OK</u> ACC 3. <u>OK</u> ACC 1. <u>OK</u> ACC
4.2.1	(10 RAD) BELOW 2V ATTACH FIGURE	1. <u>0.9</u> 2. <u>1.0</u> 3. <u>1.0</u> 4. <u>1.0</u>	7.1.3	PBM 3.6 ±0.2 SEC	7. <u>3.7</u> SEC
5.1.1	8.2 ±0.2V	3. <u>1.0</u>	7.2	PBM 3.6 ±0.2 SEC PBM 3.6 ±0.2 SEC PBM 3.6 ±0.2 SEC PBM 3.6 ±0.2 SEC	5. <u>3.8</u> SEC 3. <u>3.8</u> SEC 1. <u>3.7</u> SEC
5.3	FIG 3 (1.5 TO 5.0 SEC) ATTACH FIGURE	3. <u>3.0</u> SEC		INBD POSITION	
5.4	LESS THAN 1.5V	3. <u>1.0</u> V	8.1.1	#1 INDICATOR ILL.	<u>Fail</u> ACC
5.5	FIG 3 (1.5 TO 5.0 SEC) ATTACH FIGURE LESS THAN 1.5V	5. <u>2.9</u> SEC 5. <u>1.0</u> V	8.1.2	#1 INDICATOR ILL.	<u>OK</u> ACC
6.1	GREATER THAN 7V	1. <u>8.1</u> V	8.1.3	#3 INDICATOR ILL.	<u>Fail</u> ACC
6.1.1	GREATER THAN 7V	3. <u>8.1</u> V	8.1.4	#3 INDICATOR ILL.	<u>OK</u> ACC
	GREATER THAN 7V	5. <u>8.1</u> V	8.1.5	#5 INDICATOR ILL.	<u>OK</u> ACC
	GREATER THAN 7V	7. <u>8.1</u> V *	8.1.6	#5 INDICATOR ILL.	<u>OK</u> ACC
6.2	< 1.5V IN < 15 SEC	7. <u>OK</u> ACC	8.1.7	#7 INDICATOR ILL.	<u>OK</u> ACC
6.2.1	< 1.5V IN < 15 SEC	5. <u>OK</u> ACC	8.1.8	#7 INDICATOR ILL.	<u>OK</u> ACC
	< 1.5V IN < 15 SEC	3. <u>OK</u> ACC	8.1.9	#1 INDICATOR ILL.	<u>OK</u> ACC
	< 1.5V IN < 15 SEC	1. <u>OK</u> ACC	8.1.10	#1 INDICATOR ILL.	<u>OK</u> ACC
6.4.1	1360 ±250 HZ	1. <u>1281</u> HZ	8.1.11	#3 INDICATOR ILL.	<u>OK</u> ACC
	1360 ±250 HZ	3. <u>1287</u> HZ	8.1.12	#3 INDICATOR ILL.	<u>OK</u> ACC
			8.1.13	#5 INDICATOR ILL.	<u>OK</u> ACC
			8.1.14	#5 INDICATOR ILL.	<u>OK</u> ACC
			8.1.15	#7 INDICATOR ILL.	<u>OK</u> ACC
			8.1.16	#7 INDICATOR ILL.	<u>OK</u> ACC
			8.1.17	NO INDICATORS	<u>OK</u> ACC

Undetermined Export Restrictions

8.1.
Detected Fault But
Lamp would not
EXTINGUISH When Fault
Removed

* at first time reading instable.
Second time Reset watching fault
Come out good Solid Reading

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PAGE NO. 35

REPORT NO. TP42-807

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TEST DATA SHEET

PAGE _____ OF _____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

Undetermined Export Restrictions

TEST	REQUIREMENT	RESULT	TEST	REQUIREMENT	RESULT
<u>OUTBD POSITION</u>			<u>OUTBD POSITION</u>		
8.1.1	#1 INDICATOR ILL.	<u>Fail</u> ACC	8.2.1	#1 INDICATOR ILL.	<u>OK</u> ACC
8.1.2	#1 INDICATOR ILL.	<u>Fail</u> ACC	8.2.2	#1 INDICATOR ILL.	<u>OK</u> ACC
8.1.3	#3 INDICATOR ILL.	<u>Fail</u> ACC	8.2.3	#3 INDICATOR ILL.	<u>OK</u> ACC
8.1.4	#3 INDICATOR ILL.	<u>Fail</u> ACC	8.2.4	#3 INDICATOR ILL.	<u>OK</u> ACC
8.1.5	#5 INDICATOR ILL.	<u>Fail</u> ACC	8.2.5	#5 INDICATOR ILL.	<u>OK</u> ACC
8.1.6	#5 INDICATOR ILL.	<u>Fail</u> ACC	8.2.6	#5 INDICATOR ILL.	<u>Fail</u> ACC
8.1.7	#7 INDICATOR ILL.	<u>OK</u> ACC	8.2.7	#7 INDICATOR ILL.	<u>Fail</u> ACC
8.1.8	#7 INDICATOR ILL.	<u>OK</u> ACC	8.2.8	#7 INDICATOR ILL.	<u>Fail</u> ACC
8.1.9	#1 INDICATOR ILL.	<u>OK</u> ACC	8.2.9	NO INDICATORS	<u>Fail</u> ACC
8.1.10	#1 INDICATOR ILL.	<u>OK</u> ACC	8.3.1	NO INDICATORS	<u>Fail</u> ACC
8.1.11	#3 INDICATOR ILL.	<u>OK</u> ACC	8.3.2	NO INDICATORS	<u>Fail</u> ACC
8.1.12	#3 INDICATOR ILL.	<u>OK</u> ACC	8.3.4	#1 INDICATOR ILL.	<u>OK</u> ACC
8.1.13	#5 INDICATOR ILL.	<u>OK</u> ACC		#3 INDICATOR ILL.	<u>OK</u> ACC
8.1.14	#5 INDICATOR ILL.	<u>OK</u> ACC		#5 INDICATOR ILL.	<u>Fail</u> ACC
8.1.15	#7 INDICATOR ILL.	<u>OK</u> ACC		#7 INDICATOR ILL.	<u>Fail</u> ACC
8.1.16	#7 INDICATOR ILL.	<u>OK</u> ACC	8.3.5	#1 NO INDICATOR	<u>F</u> ACC
8.1.17	NO INDICATORS	<u>OK</u> ACC		#3 NO INDICATOR	<u>F</u> ACC
<u>INBD POSITION</u>				#5 NO INDICATOR	<u>F</u> ACC
8.2.1	#1 INDICATOR ILL.	<u>Fail</u> ACC		#7 NO INDICATOR	<u>F</u> ACC
8.2.2	#1 INDICATOR ILL.	<u>Fail</u> ACC			
8.2.3	#3 INDICATOR ILL.	<u>Fail</u> ACC			
8.2.4	#3 INDICATOR ILL.	<u>Fail</u> ACC			
8.2.5	#5 INDICATOR ILL.	<u>OK</u> ACC			
8.2.6	#5 INDICATOR ILL.	<u>OK</u> ACC			
8.2.7	#7 INDICATOR ILL.	<u>OK</u> ACC			
8.2.8	#7 INDICATOR ILL.	<u>OK</u> ACC			
8.2.9	NO INDICATORS	<u>OK</u> ACC			

All. 8.1. -

8.1 TEST ARE FAULT DETECTION TESTS
TESTS FAILURES WERE THAT INDICATOR
LIGHT WOULD NOT EXTINGUISH WHEN THE
FAULT WAS REMOVED

IN NO TEST WAS THERE A FAILURE
TO DETECT THE FAULT

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PAGE NO. 36

REPORT NO. TP42-807

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REVISION K

TEST DATA SHEET

PAGE _____ OF _____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

TEST	REQUIREMENT	RESULT
9.1.1	#1,#3 INDICATOR ON	Fail ACC
9.1.2	#5,#7 INDICATOR ON	F ACC
9.1.3	#1 INDICATOR OFF	F ACC
	#3 INDICATOR OFF	F ACC
	#5 INDICATOR OFF	F ACC
	#7 INDICATOR OFF	F ACC
9.1.4	LO METER CG	OK ACC
9.1.5	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.1.7	RO METER CG	OK ACC
	RI METER CG	OK ACC
9.1.8	LI METER LEFT RED	OK ACC
	LO METER LEFT RED	OK ACC
9.1.10	LO METER CG	OK ACC
	LI METER CG	OK ACC
9.1.11	RI METER LEFT RED	OK ACC
	RO METER LEFT RED	OK ACC
9.2.1	LO METER LEFT RED	OK ACC
	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.2.2	LO METER LEFT RED	OK ACC
	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.2.3	LO METER CG	OK ACC
	LI METER LEFT RED	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.2.4	LO METER CG	OK ACC
	LI METER LEFT RED	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.2.5	LO METER CG	OK ACC
	LI METER CG	OK ACC
	RI METER LEFT RED	OK ACC
	LO METER CG	OK ACC
9.2.6	LO METER CG	OK ACC
	LI METER CG	OK ACC
	RI METER LEFT RED	OK ACC
	RO METER CG	OK ACC

*9.1 ARE
PARKE BRAKE TEST
WHEN PARK BRAKE
Switch is compared
TO THE PARK-BRAKE
POSITION:
THE FAULT
INDICATOR
PORTION OF THE
TEST DID NOT
PASS DUE TO TIC
BITE INDICATOR DRIVE
THE FRONT PANEL
TESTS ON THE 42-807
WERE OK AND INDICATED
THAT THE CORRECT
FUNCTION OF THE
PARK BRAKE POSITION
SWITCH & P.B. SWITCH*

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PAGE NO. 37

REPORT NO. TP42-807

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REVISION K

TEST DATA SHEET

PAGE ____ OF ____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

TEST	REQUIREMENT	RESULT
9.2.7	LO METER CG	<u>OK</u> ACC
	LI METER CG	ACC
	RI METER CG	ACC
	RO METER LEFT RED	ACC
9.2.8	LO METER CG	ACC
	LI METER CG	ACC
	RI METER CG	ACC
	RO METER LEFT RED	ACC
9.2.9	LO METER RIGHT RED	ACC
	LI METER CG	ACC
	RI METER CG	ACC
	RO METER CG	ACC
9.2.10	LO METER RIGHT RED	ACC
	LI METER CG	ACC
	RI METER CG	ACC
	RO METER CG	ACC
9.2.11	LO METER CG	ACC
	LI METER RIGHT RED	ACC
	RI METER CG	ACC
	RO METER CG	ACC
9.2.12	LO METER CG	ACC
	LI METER RIGHT	ACC
	RI METER CG	ACC
	RO METER CG	ACC
9.2.13	LO METER CG	ACC
	LI METER CG	ACC
	RI METER RIGHT RED	ACC
	RO METER CG	ACC
9.2.14	LO METER CG	ACC
	LI METER CG	ACC
	RI METER RIGHT RED	ACC
	RO METER CG	ACC
9.2.15	LO METER CG	ACC
	LI METER CG	ACC
	RI METER CG	ACC
	RO METER RIGHT RED	ACC
9.2.16	LO METER CG	ACC
	LI METER CG	ACC
	RI METER CG	ACC
	RO METER RIGHT RED	<u>OK</u> ACC

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PAGE NO. 38

REPORT NO. TP42-807

CRANE CO. • 3000 WINONA AVENUE • P.O.BOX 7722 • BURBANK, CA 91510-7722

REVISION K

TEST DATA SHEET

PAGE ____ OF ____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

TEST	REQUIREMENT	RESULT
9.3.1	LO METER RIGHT RED	OK ACC
	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.3.2	LO METER LEFT RED	OK ACC
	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.3.3	LO METER CG	OK ACC
	LI METER RIGHT RED	OK ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.3.4	LO METER CG	OK ACC
	LI METER LEFT RED	F ACC
	RI METER CG	OK ACC
	RO METER CG	OK ACC
9.3.5	LO METER CG	OK ACC
	LI METER CG	OK ACC
	RI METER RIGHT RED	OK ACC
	RO METER CG	OK ACC
9.3.6	LO METER CG	OK ACC
	LI METER CG	OK ACC
	RI METER LEFT RED	F ACC
	RO METER CG	OK ACC
9.3.7	LO METER CG	OK ACC
	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER RIGHT RED	OK ACC
9.3.8	LO METER CG	OK ACC
	LI METER CG	OK ACC
	RI METER CG	OK ACC
	RO METER LEFT RED	F ACC
9.4.2	LO PER FIG 5	OK ACC
9.4.3	ATTACH RECORDING LI PER FIG 5	OK ACC
9.4.4	ATTACH RECORDING RI PER FIG 5	OK ACC
9.4.5	ATTACH RECORDING RO PER FIG 5	OK ACC

All failures were due to meter being out of range but meter still provided indicator in the correct direction

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PAGE NO. 39

REPORT NO. TP42-807

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REVISION K

TEST DATA SHEET

PAGE _____ OF _____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

TEST	REQUIREMENT	RESULT
9.5.1	RI OVER 7V	8.1 V
9.5.2	RO OVER 7V	8.1 V
9.5.3	LO OVER 7V	8.1 V
9.5.4	LI OVER 7V	8.1 V
9.6.1	#1 INDICATOR ILL.	F ACC
	#3 INDICATOR ILL.	OK ACC
	#5 INDICATOR ILL.	F ACC
	#7 INDICATOR ILL.	F ACC
9.6.2	#1 INDICATOR ILL.	F ACC
	#3 INDICATOR ILL.	OK ACC
	#5 INDICATOR ILL.	F ACC
	#7 INDICATOR ILL.	OK ACC
	INDICATOR EXT.	OK ACC
9.6.3	LO FIG 6 METER CG	OK ACC
	ATTACH RECORDING	F ACC
9.6.4	LI FIG 6 METER CG	OK ACC
	ATTACH RECORDING	F ACC
9.6.5	RI FIG 6 METER CG	F ACC
	ATTACH RECORDING	F ACC
9.6.6	RO FIG 6 METER CG	OK ACC
	ATTACH RECORDING	OK ACC
9.6.8	LI FIG 7 METER CG	OK ACC
	ATTACH RECORDING	OK ACC
9.6.9	RI FIG 7 METER CG	OK ACC
	ATTACH RECORDING	OK ACC

*9.6.1 - 9.6.2
Test Signal was active
Indicator failed
Wired from from *
Wired from Lamp
Driven circuit **

*Records Pulse
MEASURED
WAS OBSERVED
BUT WAS 1.20V
2. Volts*

*Reading over 7 volt.
Reading over 7 volt*

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PAGE NO. 40

REPORT NO. TP42-807

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REVISION K

TEST DATA SHEET

PAGE ____ OF ____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

<u>TEST</u>	<u>REQUIREMENT</u>	<u>RESULT</u>
10.1.1	#1 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	<u>OK</u> ACC
10.1.3	#1 WHEEL WHEELS NOT ROLLING INDICATOR EXT.	ACC
10.1.5	#3 WHEEL WHEELS NOT ROLLING INDICATOR EXT.	ACC
10.1.7	#3 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.9	#5 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.11	#5 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.13	#7 WHEEL WHEELS NOT ROLLING INDICATOR EXT.	ACC
10.1.15	#7 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.17	#7 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.19	#7 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.21	#5 WHEEL WHEELS NOT ROLLING INDICATOR EXT.	ACC
10.1.23	#5 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.25	#3 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	ACC
10.1.27	#3 WHEEL WHEELS NOT ROLLING INDICATOR EXT.	<u>OK</u> ACC

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PAGE NO. 41

REPORT NO. TP42-807

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REVISION K

TEST DATA SHEET

PAGE ____ OF ____

DATE: _____ OPERATOR: _____ SERIAL: _____

NAME: _____ P/N: _____ WO/RMDR#: _____

<u>TEST</u>	<u>REQUIREMENT</u>	<u>RESULT</u>
10.1.29	#1 WHEEL WHEELS NOT ROLLING INDICATOR EXT.	<u>OK</u> ACC
10.1.31	#1 WHEEL WHEELS NOT ROLLING INDICATOR ILL.	<u>OK</u> ACC
11.1.1	LO, LI, INDICATOR 1, 3, ILL.	_____ ACC
11.2.2	RI, RO, INDICATOR 5, 7, ILL.	_____ ACC
11.3.2	ALL INDICATORS EXT.	_____ ACC
11.4.3	INDICATORS 1,3 EXT.	_____ ACC
11.5.2	INDICATORS 5,7 EXT.	_____ ACC
11.6.2	ALL INDICATORS EXT.	_____ ACC

} Serial Not C
N/A

Undetermined Export Restrictions

QC ACCEPT	
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