

NATIONAL TRANSPORTATION SAFETY BOARD

Office of Aviation Safety Washington, D.C. 20594

March 22, 2019

STRUCTURES

Group Chairman's Factual Report

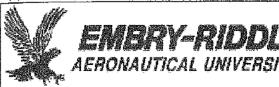
ERA18FA120

Attachment 2 – N104ER Maintenance Records (10 pages)

AIRFRAME MAINTENANCE LUG

DATE HOBBS

DESCRIPTION OF WORK PERFORMED.
ALL DATA MUST BE ENDORSED WITH REPAIR STATION NUMBER OR



N710ER

Total Time: .3402.7 Tach Time: 2235.7

Placed aircraft on jacks. Inspected landing gear shock struts, determined rings left by wiper seals that strut compression was not abnormal.

Inspected struts for signs of overstress, deformation, loose or damaged trunion mounts. Insp wheel wells and LG attach points for buckling, cracks, overstress, wing skin buckling, actuator sidebrace for damage and condition. Insp wing attach bolt areas for slippage, damage, and overstress. Insp upper and lower wing skins for wrinkles, cracks, popped or missing rivets. Insp engine mount for distortion and damage. Inspected propeller for evidence of ground strike. Inspected fuselage and empennage for door alignment, buckling, loose or missing rivets. Performed retraction tests and emergency extension test. Checked rigging of gear indication switches. No defects noted.

The aircraft, airframe, aircraft engine or appliance identified above was inspected and repaired in accordance with current regulations of the Federal Aviation Administration and is accepted for return to service. Pertinent details of the repair/inspection are on file at the Repair Station under this work order: WO # RMS 2012 01922 Date: 22 MAR 2012

Signed: Repair Station N3XR816N.

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100 m	
	ABRONAUTICAL UNIVERSITY
THE WAY	1

N710ER

Total Time: 3416.7 Tach Time: 2249.7

Replaced propeller, B2D34C213-B, s/n off: 011204, s/n on: 020010. Prop installed Total Time: 3828.0, TSMOH: 0.0. Replaced oil door on top cowling. Work accomplished in accordance with PA28R Maintenance Manual Section 61-10-00. Performed ground run, no leaks or discrepancies noted.

The aircraft, airframe, aircraft engine or appliance identified above was inspected and repaired in accordance with current regulations of the Federal Aviation Administration and is accepted for return to service. Pertinent details of the repair/inspection are on file at the Repair States under this work order: WO # RMS 2012 02027 1334 28 MAR 2012

Signed:

Repair Station N3XR81

MIKE FISHER CRS N3XR816N

NEW AND SERVICEABLE PARTS TAGS

NEW AND SERVICEABLE

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			A EMBY-RIDDLE	
		1	AERONAUTICAL UNIVERSITY	
			MILITARIA CONTRACTOR WITH WITH WATER	
		1	N710ER	
		i	Total Time: 3496.1	
	TACE	I OR	Tach Time: 2329.1	
DATE	HOBI	1	Placed aircraft on tacks. Inspected landing gear shock struts, determined rings left by wiper seals that strut compression was not become	R
DAIL	TIME	1	abnorms	ORK
	THAIL		trunion mounts, insp wheel wells and to about points to backing crosses, we have a line upper and lower wing skins for damage and condition. Insp wing attach bolt areas for slippage, damage, and overstress. Insp upper and lower wing skins for damage and condition. Insp wing attach bolt areas for slippage, damage, and overstress. Insp upper and lower wing skins for damage and condition.	
	ļ	į	damage and condition. Insp wing attach bolt areas for suppage, damage, and overlass in appeal of propeller for evidence of wrinkles, cracks, popped or missing rivets. Inspecing mount for distortion and damage. Inspected propeller for evidence of wrinkles, cracks, popped or missing rivets. Inspected fuselage and empennage for door alignment, buckling, losse or missing rivets. Performed retraction tests ground strike. Inspected fuselage and empennage for door alignment, buckling, losse or missing rivets. Performed retraction tests	
	 		ground strike. Inspected tuselage and empermage for ucor angular testings and emergency extension test. Checked rigging of gear indication switches. No defects noted.	
		1	Shortified share was inspected and renaired in accordance with current	1
	1		The state of the s	
			Signed CRS N3XR816N. CRS N3XR816N.	
			CRS N3XR816N	
				_
	-		La contraction de la contracti	
		 Th	is aircraft has been updated with NavData	
	-		Cycle: 1209 7 Tech Time: 23 < 7.2	
		•	AC TT: 321 2 124 Dated 05/02/12 WO#: 2012 02907 Dated 05/02/12	
		710	FAA Repair Station: N3ARO10N	
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		- A	the state of the s	
			A/C TOTAL TIME: 3542.6	
	-	460	SERIMANITICAL INCOMESTY	
	1	Location 5	BNG I.S.M.O.H.	
		been in	spected in accordance with an ANNIAL Inspection PROP T.S.M.O.H.: 125.9	
		t	found to be in an airworthy condition. PROP TOTAL TIME: 3953.9 a Service: 3542.6	
	-			
			ed with: ANNUAL Inspection. ed vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & Jubed yoke shafts &	
		landing	gear. Insp. ELT & battery (03-15) & FAR 91.207 Date (02-13). Complied with: S. B. 636 (Ignition switch).	
	-		ad RT tire w/ shop build-up assembly. Replaced LT&RT brake pads. Performed retraction test and emergency gear on. C/W vac pump wear insp. Flushed oil cooler.	
		l		
	-	The air	oraft, sirframe, sircraft engine or appliance identified above was inspected and repaired in accordance with current ions of the Federal Aviation Administration and is approved for return to service. Pertinent details of the	
		repair/i	nspection are on file at the Renair Station under this work order: WO # RMS 2012-03232 Date: 15 MAY 2012	
	i			
		Signed	_ Repair Station N3XR816N	
	_		STEVEN JOHNSON STEVEN JOHNSON	
			STEVEN JOHNS CRS N3XR816N	
	-		CRS Non-	

NEW AND SERVICEABLE PARTS TAGS

	TACII OD	DESCRIPTION OF WORK PERFORMED.
•	TACH OR	THE PROPERTY WITH REPAIR STATION NUMBER OR
DATE	HOBBS	ALL DATA MUST BE ENDORSED WITH ACT AND SIGNATURE AND CERTIFICATE NUMBER OF PERSON PERFORMING WORK
	TIME:	
		A/C TOTAL TIME: 5786.9
	1	ENG TOTAL TIME: 3675.7
		ENG T.S.M.O.H.: 1495.9
		AERONAUTICAL UNIVERSITY TACH TIME: 4619.9 NA PROP T.S.M.O.H.: NA
		I certify that this ATRCRAFT-PA28R (N104ER) has been inspected in accordance with an ANNUAL inspection been inspected in accordance with an ANNUAL inspection
		been inspected in accordance when the second was found to be in an airworthy condition.
		Time in Service: 5786.9
		Complied with: ANNUAL Inspection. Complied with: ANNUAL Inspection. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & lubed yoke shafts & Replaced yoke shafts & Repl
		Complied with: ANNUAL Inspection. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & flued. History & tires. Performed CO test. Cleaned & flued in the fluid in the serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. fluid, battery & tires. Performed CO test. Cleaned & fluid in the switch. Replaced vacuum relief filter. Serviced: hyd. flu
•		Replaced vacuum relief filter. Serviced: hyd. Initd., battery (10-20) & FAR 91.207 Date (07-16). Complied with: S. B. 636 (ignition switch). Replaced vacuum relief filter. Serviced: hyd. Initd., battery (10-20) & FAR 91.207 Date (07-16). Complied with: S. B. 636 (ignition switch). landing gear. Insp. ELT & battery (10-20) & FAR 91.207 Date (07-16). Complied with: S. B. 636 (ignition switch). Performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and emergency gear extension. Repacked nose gear wheel bearings. Adjusted cable for copilots seat landing gear. Installed new performed retraction test and test gear landing gear. Installed new performed retraction test gear landing gear. Installed new performed retraction gear landing gear. Installed new performed retraction gear landing gear landing gear landing gear landing gear. Installed gear landing gear la
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	ļ	holt Installed new lose god notation and emergency gear extension.
		tiones identified above was inspected and repaired in accordance with the state of the
		The aircraft, airframe, aircraft engine or appliance identified above was inspected and repaired in accordance. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation under this work order: WO # RMS 2015-06116 Date: 20 NOV 2015
		The aircraft, airframe, aircraft engine of apphainte iteration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the regulations of the Federal Aviation Administration and is approved for return to service. Perturn to service.
		And The
		Signed
		+ U
		Jeted with NavData
		This aircraft has been updated with NavData Cycle: 1513 , Which Expires: 01/07/16
		Cycle: 1513 , Which Expression ACTT: S816
		WO#: 2015_06448
· ·		Signature: 4
		- 104 FAA Repair Station, Novince to
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		· · · · · · · · · · · · · · · · · · ·

1. Approving National Aviation 2. Authority/Country: FAA/UNITED STATES FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG 4. Organization Name and Address: Aerospace Welding Minneapolis, Inc. 1045 Gemini Road Eagan MN 55121 13. Remarks: REF: WORK ORDER #154151. EASA requirements are the responsibility of the installer.

AUTHORIZED	RELEASE	CERTIFICATE	

3. Form Tracking Number:

154151

5. Work Order/Contract/Invoice Number

154151

	-	_							
6. Item:	7. Description:	8. Part Number:	9.	Eligibility:*	10.	Quantity:	11. Serial/Batch Number:	12.	Status/Work:
	1								
1	MOUNT	: 67119-57		N/A	i	1 each	154151		REPAIRED
			į.						
.							1	<u> </u>	

Aerospace Welding Minneapolis, Inc. certifies that the work specified in block 12/13 was farried out in accordance with EASA part 145 and in respect to that work, the component is considered ready for release to service under EASA part 145 Approval Number: EASA. 1456155. This form covers certification of the part identified in block 7/8 only and any additional

14: Certifies the items identified above were n Approved design data and are in a co Non-approved design data specified i	andition for safe operation.	Certifies that unless otherwise specified in Blo 12 and described in Block 13 was accomplishe of Federal Regulations, part 43 and in respect approved for return to service.	d in accordance with Title 14, Code
15. Authorized Signature:	16. Approval/Authorization No.:	20. Authorized Signature	21. Approval/Certificate No.: UWDR792L
17. Name (Typed or Printed):	18. Date:	22. Name (Typed or Printed): Kevan Pugh	23. Date (m/d/y): Aug 30 2013
	User/Inst	aller Responsibilities	

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005

Di	d-		AER	OSPACE WELDIN	G MINNEAPOLIS, IN	C.		•
Discrepancies Note		E DELLOWS	1045	Gemini Road, Fagan	, MN 55121 651-379-9	888	1	54151
OUTERSHELL	BALL JOINT	☐ BELLOWS ☐ HEAT FINS	1043		ion #UWDR792L		Form 10	0
OVERBOARD	BELL JOINT	STRAIGHT TUBE		- FAA Repail Stat	I S/N AWI		٦	69773
BAFFLE	☐ INLAY	☐ BRACKET	NAME EMBRY-RIDDLE	AERONAUTICAL	0,117.11.	154151	Job:	
END PLATE	☐ OVERLAY ☐ INLET EXTENSION	BOLT FLANGE	ATTN: ACCOUN	TS PAYABLE	DAYTONA BEACH F	L 32114-	Preliminary Date 7/31/2013	KF_
SHROUD RING BEADED END	☐ RISER TUBE	☐ TOP TUBE	Make & Model	Part Number	3900	-	Hidden Damage 8/15/2013	Date 🚜
<u> </u>	☐ FLANGE	CRACK WELD	PIPER PA 28 Unit Description	67119-57			In Progress Date	847
☐ TAB ☐ SHAFT	TAILPIPE	SLIP JOINT	PA28R-201T				8/26/2013	0.≁
BUTTERFLY	FLOW DIVIDER	☐ ELBOW	Registration No.				Final Date 8/30/2013	18P
	☐ BODY	SKIN		CUSTOME	R SERVICES REC	DUESTED		
☐ CLEAN & INSP.		Π		<u> </u>				
			Replaced tube g	oing from lower left tul	be cluster to forward left	landing gear a	attach ling gear	
	INSPECTOR'S INIT	TIALS	point. Replaced	tube going from lower	right tube cluster to for n forward left landing ge	ear attach point	t to aft left	
Corrective Action:	ITEMS REPLACED OR	REPAIRED	landing gear atta	ch point. Replaced tu	ibe going from forward r int_reinstalled down loc	ignt landing ge k block and m	ounting .	
R R	E.12.45	8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	lug near forward	right landing gear atta	ich point. Stop drilled a	na wela repair	ed cracks	
REPL			in tubes on lowe	r outboard side of eng	ine attach points. Topc	Dat Diack.		
	BALL JOINT	BELLOWS				•		
OVERBOARD	BELL-JOINT	☐ HEAT FINS	*		•			•
BAFFLE	☐ ☐ INLAY	STRAIGHT TUBE	1	*			-	
☐ ☐ END PLATE	OVERLAY	☐ ☐ BRACKET N ☐ ☐ BOLT FLANGE				÷		
SHROUD RING								
☐ ☐ BEADED END	RISER TUBE	TOP TUBE	!					
ППТАВ	☐ ☐ FLANGE	CRACK WELD	1 1 !	,				
SHAFT	TAILPIPE	ELBOW	}					
BUTTERFLY	FLOW DIVIDER	SKIN	: :					
CLEAN & INSP		; — 2VIII						
4 TUBES						-		
ŧ.	INSPECTOR'S INI	TIALS AP		•			•	
	mor Editoria		REPAIRS	CHROMATE PRIM	1E 🗍			
Material Type	Approve	ed Data	; —		CORROSION PROTEC	T NEW TUBE		
☐ 347 SS FIL	I = P P ∩ 1	.13-1B	A.D. NOTES	☑ DIE PENETRANT		,,,2,,,,,,,,		,
321 SS		ANUFACTURER'S	☐ PRESSURE TEST	☑ DEMAGNETIZE	PRIMER COAT		L	
☑ . 4130 CHR		ANUAL			MAINTENANCE RELEA	SE		•
4130 ROD	☐ All	R CARRIER'S	The aircraft/componen	t identified hereon was repaire	ed and inspected in accordance v	vith current Federal	Aviation Regulations ar	nd was found
☐ INCONEL		ANUAL	airworthy for Return to	Service. Pertinent details of the	e repair are on file at this agenc	y		
☐ INCONEL I	ROD ·		AUTHORIZED AND C	ONDITIONS AGREED TO AS	STATED ABOVE			
☑ ER 70S-2	□ _		AUTHORIZED MID O				•	
			; BY				DATE8/30/2	013
			D1		***************************************			

AIRFRAME MAINTENANCE LOG

DATE	TACH HOBE TIME	AERONAUTICAL UNIVERSITY ENG		MBER OR MING WORK
)	been it and wa Time i	expected in accordance with an ANNUAL Inspection	PTSMOH: N/A PTOTAL TIME: 377.1	
	Replace gear, with: \$\footnote{Cleaner} \text{Cleaner} \text{bolt or center}	the dvacuum relief filter. Serviced hyd. finid, battery & tires. Performed CO test. Cleaned of Insp. ELT & battery (10-2020) & FAR 91.207 Date (06-2018). C/W left and right wing rib S. B. 636 (Ignition switch). Performed retraction test and emergency gear extension. C/W hyked NLG wheel bearings. Lubed stab trim actuator. C/W SB1156 (NG drag link bolt/bushined and lubed RMG outboard down lock bolt. Replaced RMG outboard down lock bolt cotter pins on LMG and RMG. Replaced cotter pin at pilot right rudder pedal to brake attachm torque link bolt cotter pin. Replaced wing step material. Cleaned and lubed LMG inboard by the bolt and mut on NLG actuator.	crack inspection. Complied ydraulic contamination check. gs). Replaced central vac filter. r pin. Replaced all torque link nent point. Replaced RMG	
	The ai	treraft, airframe, aircraft engine or appliance identified above was inspected and repaired in a tions of the Federal Aviation Administration and is approved for return to service. Pertinent file at the Penair Station under this work order: WO # RMS 2018 01230 Date 7 MAR. d:	t details of the repair/inspection	
		Korely Dickerson		
	-	EMBRY-RIDDL AERONAUTICAL UNIVERSI	E TY	-
		N104ER	•	
		ACTT: 7637.3 TACH: 1757.4 Removed RMG actuator and replaced with new. Performed multiple ops check, ops this time. A/C OK for return to service.	check good. No other defects n	oted at
		The aircraft, airframe, aircraft engine or appliance identified above was inspected and representations of the Federal Aviation Administration and is approved for return to service. It are on file.: WO # RMS 2018-01574 Date: 03/26/2018 Signed: Certified Repair Station N3XR816N	aired in accordance with current Pertinent details of the repair / in	spection
Control of the Contro				
		AERONAUTICAL UNIVERSITY AIRFRAME N104ER Korey Dickerson ERAU 45. Time in Sorvice: 7649.0 N3XR816N 1619	ENG TOTAL TIME: 34 ENG T.S.M.O.H.: 12	
N	JEV	Complied with EMBRY-RIDDLE'S 50 HOUR INSPECTION CHECK Inspected and serviced hydranlic fluid, battery, and tire pressure as needed. Inspected inter empennage, wings, landing gear, brake linings, brake calipers, and engine compartment for wear. No discrepancies were found. Replaced left and right main gear brake pads and clear Replaced cabin door handle and set screw. Tested ELT and noted no issues. Dressed prop for return to service. The aircraft, airframe, aircraft engine or appliance identified above was inspected and reparegulations of the Federal Aviation Administration and is approved for return to service. Pare on file at the Repair Station under this work order: WO# RMS 2018 01692	rior & exterior lighting, cabin, for general condition and signs of energy representation and signs of energy representations and signs of energy representations of the repair / instituted in accordance with current certinent details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with current details of the repair / instituted in accordance with accordan	craft ok LE
	AC T WC	Signed: Certified Repair Station N3XR816N Repair Station N3XR816N For aft has been updated with NavData Ie: 1804 Which Expires: 04/26/18 T: 7645 S Tach Time: 1765 C #: 2018 01643 / Dated 03/28/19 ature:		



EDDY CURRENT INSPECTION REPORT FAA REPAIR STATION # ZLZR567L (Form PAI-ET-1)

Client: Embry Riddle Aeronautical University	Date: 04/09/2018 Page: 1 of 1
PAI Work Order #: 418393	Client Purchase Order #: Pending
Component: Lower Forward Spar Bolt Holes (C-1 & D-1)	Aircraft Serial No.: 2844135
Material: Aluminum	Aircraft Model & Reg: PA-28R-201 /N104ER
Procedure Specifications: Mil-Std-271 / 57-40-00	Acceptance Standard: No Cracks

TECHNIQUE DATA

Method: HFEC - Eddy Current	Probe Type: VM101BS-3/8"		
Equipment Manufacturer: Nortec	Coil Configuration: Absolute		
Equipment Model #: 500C	Test Frequency: 200 KHz		
Equipment Serial #: #: N500X1693P070567	Calibration Block #: P/N 23-55 S/N: 010 Combination Bolt Hole / Surface Crack Block		

Item	Quantity	Remarks	Accept	Reject
1	1	L/H & R/H Lower Forward Spar Bolt Holes (C-1 & D-1): Performed high frequency eddy current (HFEC) bolt hole inspection on the left and right lower forward spar bolt holes (C-1 & D-1) per Piper Maintenance Manual drawing (figure 1) section 57-40-00 dated Jul 30/07 and per MIL-STD 271 for possible cracks. No relevant indications noted at the time of inspection.	×	±
		Aircraft Tach: 1780.8		

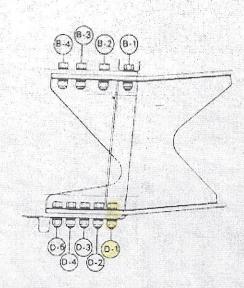
POWER/AVIATION INSPECTOR LEVEL DATE

We hereby certify that the parts were tested in conformance with the specification noted. This report is expressly limited to Power / Aviation Inc.'s interpretation of the results obtained from the test specified and does not constitute a representation, warranty or guaranty of the actual condition of the materials tested. Power /Aviation Inc. expressly disclaims any responsibility for any loss, cost, damage or expense, including personal injury or death, caused by or attributable to Power/Aviation, Inc.'s representation of conditions or the performance of any test

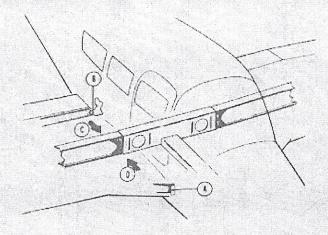
MAINTENANCE MANUAL

10000	BOLT	EGEND	WAS	HER
POS	BOLT .	NUT *	UNDER HEAD	UNDER NUT
A-1 A-2 A-3 A-4 B-1 B-2 B-3 B-4 C-1 C-2 C-3 C-4 C-5 D-1 D-2 D-3 D-4 D-5	AN176-13A AN176-12A AN176-12A AN176-12A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A AN176-13A	MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6 MS21042-6	(1) AN950-616 (1) AN950-616 (1) AN950-616 (1) AN950-616 (1) AN950-616 (1) AN950-616 (1) AN950-616 (1) AN950-616 (1) 96352-3 (1) 96352-3	(1) 96352-3 (1) 96352-3 (1) 96352-3 (1) 96352-3 (1) AN960-516 (1) AN960-616 (1) AN960-616 (2) AN960-616

*TORQUE UPPER SPAR CAP BOLTHEADS AND LOWER SPAR CAP NUTS 360-390 IN: LBS.

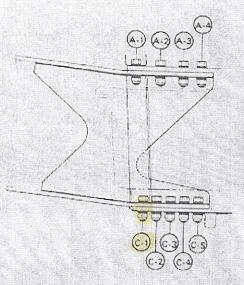


SKETCH C



WARNING:

DO NOT DRIVE BOLTS IN OR OUT OF THE MAIN SPAR ATTACHING BOLT HOLES (C AND D). TAKE EXTRA CARE IN REMOVING AND REPLACING THESE BOLTS TO PRECLUDE DAMAGING THE BOLT HOLES -



SKETCH D

Wing Installation Figure 1 (Sheet 1 of 2)

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5H18



CERTIFICATE OF CALIBRATION

CERTIFICATE #17306N500X1693P070567

DATE: 11/2/2017

Power Aviation Inc.

Customer

103017-JK-1

PO#

Olympus Manufacturer

N/A Rel#

Nortec 500C

Model Number

N/A

Ref#

N500X1693P070567

Serial Number

This is to certify that the above named instrument was calibrated on the date shown in accordance with the original manufacturer's specifications, and/or procedure #ENDT-CP201 utilizing test standards traceable to the National Institute of Standards and Technology. Completed under QA manual ENDT-QA100 dated 1-13-15 REV 1. Our calibration system complies with ASTM 317, 709, 1444, MIL-STD 45662A*, ISO 10012-1, ANSI/NCSL-Z540-1-1994, 10 CFR 21 and 10 CFR 50 Appendix B. All certification data sheets were completed and are on file at Eastern NDT, Inc.

Temperature: 71°

Humidity: 41%

Received:

In Tolerance X

Out of Tolerance

Comments:

None.

11/2/17 Date Certified

Certified By

11/2/18 Recertification Date

Electronics Technician John T. Bowman

*Canceled Document



CERTIFICATE OF CALIBRATION

CERTIFICATE #17306N500X1693P070567

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Customer: Power Aviation Inc.

Model Number: Nortec 500C

Serial Number: N500X1693P070567

☐ Analog

□ Digital/Phase Display

Frequency	Received Readings	Returned Readings	
50 Hz	50 Hz	50 Hz	
100 Hz	100 Hz	100 Hz	
500 Hz	500 Hz	500 Hz	
1 KHz	1 KHz	1 KHz	
250 KHz	250 KHz	250 KHz	
500 KHz	500 KHz	500 KHz	
750 KHz	750 KHz	750 KHz	
1 MHz	1 MHz	1 MHz	
6 MHz	6 MHz	6 MHz	
12 MHz	12 MHz	12 MHz	

Analog eddy current instruments are designed to set their frequency automatically depending upon probe selection. The frequency listed in the table has been verified to be within the manufacturers operating specifications.

Permissible limits are +/-10%

EQUIPMENT USED IN CALIBRATIONS

	<u>Instrument</u>	Mfg.	Model #	Serial #	Cal Date	<u>NIST</u>
\boxtimes	Oscilloscope	Tektronix	TBS1052B	C015226	3-13-17*	Traceability 7693135

Calibrated on a yearly basis