

SPAN WISE BEAM #3 - STIFFENERS (QTY=3)
CW-616, CW-617, CW-618

STIFFENER AT LBL 106

CW-616 A-2059 Red

FULL LENGTH FREE FLG, 60" OF WEB FLG, 36" OF SKIN FLG. HAS 1 STABILIZATION STRAP. STIFF. IS STRAIGHT.

STIFFENER AT LBL 98 + WEB SEGMENT

CW-617 X-4009 RED

BOTH TOP & BOTTOM HAVE 3-4" MISSING. FREE FLG FULL LENGTH (MINUS \nearrow), 36" OF WEB FLG, 10" OF SKIN FLG. HAS 1 STABILIZATION STRAP. STIFF. IS BENT 10° IN AFT DIRECTION AT 24" FROM TOP END. HAS PIECE OF WEB 5" HIGH X 8" WIDE ATTACHED. BOTTOM OF THIS PIECE MATCHES CW-610.

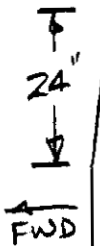
STIFFENERS AT LBL 91 & 83

CW-618 Z-2870 GREEN

LBL 91. FULL LENGTH FREE FLG, FULL LENGTH OF PARTIAL WEB FLG, SKIN FLG MISSING. STIFF. IS BENT 30° AFT AT 14" FROM TOP END. LWR SHEAR TIE ATTACHED.

LBL 83. FULL LENGTH FREE FLG, 60" OF PARTIAL WEB FLG, SKIN FLG MISSING. STIFF. HAS SLIGHT BEND AFT AT 14" FROM TOP. LWR SHEAR TIE ATTACHED.

THESE 2 STIFFENERS ARE CONNECTED BY MEANS OF 1 STABILIZATION STRAP. BOTH HAVE PIECES OF A SECOND STAB. STRAP ATTACHED.



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3-21-97

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