

REAR SPAR - WING CENTER TANK

CW-1009

C-1031

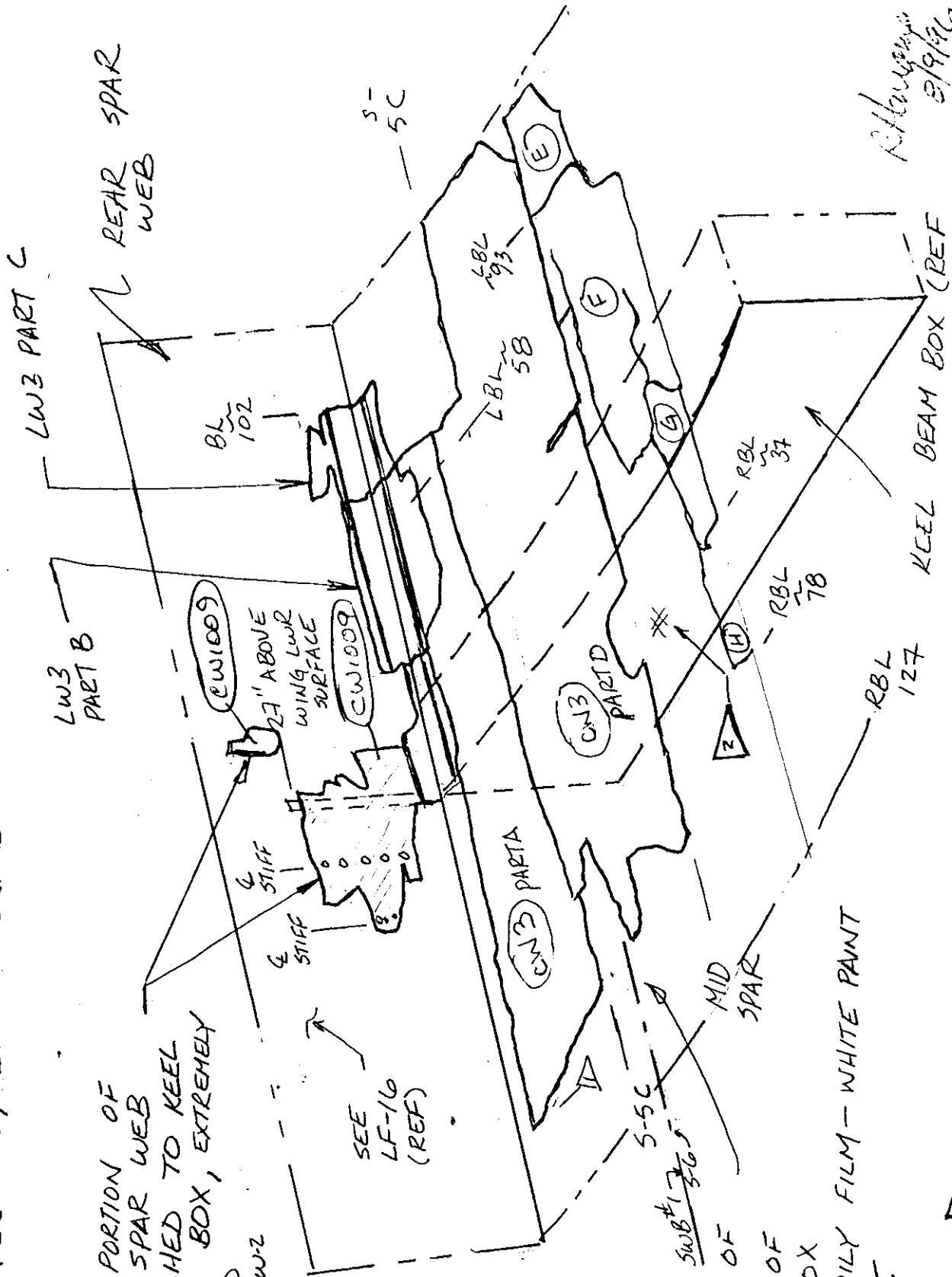
GREEN

This segment is two pieces of web and stiffener that are still attached to the keel beam structure. The first piece is a 10" x 14" piece that is attached to the LBL 11 stiffener and is approx 18" below the upper spar chord. The second piece is a larger piece of web that averages 18" wide by 30" tall and extends from BL 0 to RBL 30. The web outboard of the RBL stiffener is bent aft as you go outboard and then is bent fwd 180 degrees on a 1" radius. The RBL 11 stiffener is bent outbd on the upper end. The LBL 11 stiffener is bent outbd and fwd and the web attached to this stiffener has bends in both the fwd and aft direction.

There is significant soot and heat damage to all the parts in this portion. See the fire and explosion group notes for complete documentation.

W. Stuyant ^{Trainer} Boeing
SD GREEN 10/29/96 ALIA
L. Zellweger 11/4/96 FAA
N. Shacklett 11/5/96 IAM
D. Lytle 11-25-96 IWA

VLEN LOOKING AFT & DOWN
AT CENTER WING LOWER SURFACE



THIS PORTION OF
REAR SPAR WEB
ATTACHED TO KEEL
BEAM BOX, EXTREMELY
SOOTED
SEE CW-2

SEE
LF-16
(REF)

SWB#17
5-5C

LWR SURFACE OF
WING OUTB'D OF
KEEL BEAM BOX
HAS BLACK OILY FILM - WHITE PAINT
NOT VISIBLE

▷ RBL 101

◁

NOTE, OUTB'D SURFACE OF KEEL BEAM
BOX VERTICAL WEB EXTREMELY SOOTED UP TO 2 STIFF'S FWD OF SWB#1
SEE LF-14

Attachment
8/9/96