

## SAFE OPERATING AIRSPEEDS

### NOTE

All airspeeds in this section are indicated airspeeds in Knots (KIAS) and assume zero instrument or installation error. You should make sure your system has been correctly calibrated and account for those errors as necessary.

Max Demonstrated X-WIND component	20
Rotate Speed ( $V_R$ ) with flaps 24 deg.	65-80
Best Angle of Climb ( $V_X$ )	85
Best Rate of Climb ( $V_Y$ )	105
Cruise Climb	140-160
Stall Speed clean ( $V_S$ )	76
Stall Speed Landing config. ( $V_{SO}$ )	61
Landing Gear Operating Speed ( $V_{LO}$ )	150
Landing Gear Extended Speed ( $V_{LE}$ )	165
Approach Flaps Extended	160
Full Flaps	140

## PRE-FLIGHT INSPECTION

### COCKPIT CHECK

Aircraft Status Log .....	CHECKED
Required Forms/Certificates .....	ON BOARD/CHECKED
All Electrical Switches .....	OFF/NORMAL
Circuit Breakers .....	CHECK IN
Gear Handle .....	DOWN
Battery Master Switch.....	ON
Aircraft Battery .....	CHECK 24 VOLTS MIN
Fuel Gauge .....	CHECK QUANTITY, BALANCE & RESET
Fuel Selector .....	FULLEST TANK
Oxygen Quantity .....	CHECK
Trim Servos.....	CHECK
Flaps .....	DOWN
Pitot Heat Cover.....	REMOVE/STOWED
Pitot Heat .....	ON (10 SEC)

Pitot Tube .....VERIFY WARM AND CHECK  
CONDITION  
Exterior Lights .....ON & CHECK  
Pitot Heat .....OFF  
Battery Switch.....OFF  
Propeller Heat .....ON FOR 30 SECONDS, CHECK  
BLADES FOR HEAT

### **LEFT FUSELAGE**

Main Entry Door .....CLOSE AND CHECK  
EXTERNALLY  
Step .....SECURE  
Rear Window .....CHECK CONDITION  
Upper and Lower Antennas .....CHECK CONDITION  
Static Port.....CLEAR  
A/C Vent .....SCREEN CLEAR  
Horizontal Stabilizer/Elevator .....UPPER/LOWER SURFACES,  
ATTACH POINTS, FREE  
Elevator Trim Tab.....SECURE, ATTACH POINTS, FREE  
Rudder .....CONDITION, ATTACH POINTS,  
FREE

### **RIGHT FUSELAGE**

Horizontal Stabilizer/Elevator .....UPPER/LOWER SURFACES,  
ATTACH POINTS, FREE  
Baggage Door .....CLOSED & LOCKED  
Static Port.....CLEAR  
Windows .....CHECK CONDITION

### **RIGHT WING**

Right Main Gear Door .....CONDITION, ATTACH POINTS  
Right Main Gear Mount.....CHECK ATTACH POINTS,  
HYDRAULIC & BRAKE  
LINES/PADS, EXTENSION (4"  
MINIMUM)  
Right Main Tire.....CONDITION, INFLATION  
Right Flap.....ATTACH POINTS, MOVEMENT  
Aileron Push Rod.....CHECK CONNECTION (INSIDE  
WING)  
Right Aileron .....ATTACH POINTS, FREE  
Nav / Strobe Lights .....CONDITION, SECURE

Fuel Tank Vent .....CLEAR  
 Right Fuel Tank Cap.....VISUALLY CHECK  
 ..... FUEL & SECURE  
 Leading Edge/Stall Strips .....CONDITION, SECURE  
 Underwing Panels .....SECURE  
 Fuel Sump Drain .....SAMPLE  
 Wing Root Fairing .....SECURE

**NOSE**

Cowling.....SECURE  
 Propeller Hub/Blades .....CONDITION, SECURE, LEAKAGE,  
 FREE  
 Propeller Spinner .....SECURE  
 Exhaust Stacks .....CONDITION, COVERS REMOVED  
 Engine Intakes.....CLEAR  
 Nose Gear Strut.....CONDITION, EXTENSION (4"  
 MINIMUM)  
 Nose Gear Tire.....CONDITION, INFLATION  
 Landing Light.....CONDITION  
 Oil Level .....CHECK  
 Oil Cap & Door.....SECURE  
 Windshield .....CHECK CONDITION

**LEFT WING**

Wing Root Fairing .....SECURE  
 Fuel Sump Drain .....SAMPLE  
 Underwing Panels .....SECURE  
 Leading Edge/Stall Strips .....CONDITION, SECURE  
 Left Fuel Tank Cap .....VISUALLY CHECK FUEL AND  
 SECURE  
 Pitot Tube.....CONDITION, SECURE, WARM  
 Fuel Tank Vent .....CLEAR  
 Nav/Strobe Lights .....CONDITION, SECURE  
 Left Aileron.....ATTACH POINTS, FREE  
 Aileron Trim Tab .....SECURE, ATTACH POINT  
 Aileron Push Rod.....CHECK CONNECTION (INSIDE  
 WING)  
 Left Flap.....ATTACH POINTS, MOVEMENT  
 Left Main Tire.....CONDITION, INFLATION

cannot be neglected. The repaired contour of any repair should be similar to the original contour to remain as close as possible to the same airfoil as before thus maintaining the same “lift” on each blade. In addition the repair must result in the nick being fully removed and the blade surface polished. Give your propeller care, respect its overhaul periods, and it will pull you through many hours of flight. If in doubt, have it inspected by a certified propeller repair facility.

## **FUEL SYSTEM**

The fuel system feeds fuel to the engine through a fuel screen pickup, fuel selector, gascolator/fuel filter, electric boost pump, and finally a fuel control unit. The fuel tanks should be sumped at regular intervals.

### **CAUTION**

**After flight when parking and securing the aircraft ensure the fuel selector is either in the left or right tank position. If the selector is “in between” the fuel in the higher wing will drain to the lower wing causing a dangerous imbalance condition. Also, fuel may dump through the vent system onto the ramp until the higher wing is completely empty.**

## **HYDRAULIC SYSTEM**

A self-contained hydraulic system is used to operate the landing gear. The pump is electrically powered. When the “gear up” position is selected the pump is activated and 2000 psi is provided to the up side of the landing gear actuators raising the gear. This pressure is maintained although the electric pump is disabled by a limit pressure switch and the pressure holds the gear in its retracted position. Upon selecting the “down” position, 2000 psi is provided to the down side of the actuators and lowers the landing gear until it is down and locked.

As with any hydraulic system proper servicing is required. Use only MIL-L-5606 “red” hydraulic fluid.

The airframe will withstand the storage quite well under almost any circumstances since it is of high temperature materials however the upholstery, instruments and avionics will suffer from excessive heat and exposure to the sun so a cover is recommended. Elastomers such as tires also need to be protected from exposure to ultraviolet to limit their deterioration.

Fuel tanks should be filled or drained completely, the control surfaces locked, the aircraft electrically grounded, a pitot cover installed, the static port (or ports if installed on both sides) covered, the engine and cabin cooling air intake (NACA inlet) covered or plugged and the battery removed.

### **PREPARATION FOR SERVICE**

Following storage, the aircraft preparations for flight should include the following:

- Remove all taped openings, plugs and control locks.
- Clean and thoroughly inspect the aircraft checking the gear, tires, controls pitot and static ports.
- Install a serviced battery.
- The fuel tanks should be checked for water accumulation and purged as required.
- Following a short but thorough engine ground check the aircraft should be flown for 30 minutes maximum and given a very thorough post flight inspection.

### **FUEL SERVICING**

The fuel should be clean and water free. The firewall gascolator drain should be checked on preflight inspections for evidence of water, and the filter checked for solid foreign material. It is good practice to leave the tanks full to minimize the amount of combustible fuel/air vapor present in the tanks. This also helps minimize the amount of water vapor in the fuel system.

## RECOMMENDED SERVICING

### Interval – Preflight

- Check & service engine oil
- Drain water trap
- Verify fuel quantity

### Interval – First 25 Hours

- Service oil. Inspect for rub and wear inside cowling
- Inspect fuel lines for security
- Check bleed air lines for security
- Check battery fluid
- Check brake lines
- Check all gear doors (nose and main gears)
- Check control surface hinges and control rods and connections – if hinges show signs of corrosion or excessive wear replace the hinge.
- Jack the aircraft and retract gear/check gear door fit

**ENGINE FIRE/MECHANICAL FAILURE AIRBORNE**

- Pitch to Glide Attitude .....110 KIAS
- Propeller Control Lever .....FEATHER
- Fuel Condition Lever .....CUTOFF
- Power Control Lever.....LOW IDLE
- Fuel Selector Valve.....OFF

**NOTE**

**If smoke is present in the cabin, shut off all equipment operated by engine bleed air.**

Perform Forced Landing Procedure

**AIRSTART PROCEDURES**

**WARNING**

**Do not attempt to restart a failed engine caused by a known mechanical failure (Ng – 0%) or engine fire if Ng is above 50%.**

**ENGINE FLAMEOUT IF Ng IS ABOVE 50% (HOT AIR START)**

- Check Fuel Quantity .....SWITCH TO FULLEST TANK
- Power Control Lever.....IDLE
- Ignition .....ON
- Fuel Condition Lever .....CHECK ON
- Ng / ITT .....MONITOR

**WHEN ENGINE RELIGHTS (ABOVE 51% Ng AND 400°C ITT)**

- Ignition .....OFF
- Power Control Lever.....AS REQUIRED
- Land at Nearest Suitable Airfield & Investigate

**WARNING**

**During airstarts above 14,000' or with Ng<10%, starting temperatures tend to be higher and caution is required, if Ng is below 50%.**

### FORCED LANDING

The use of gear UP versus gear DOWN is a function of the type of landing site. If the site is relatively hard and smooth, a gear DOWN landing is recommended. Conversely, if the site is soft or rough, a gear UP landing is recommended. This procedure can be used for practice, and actual engine failure or a precautionary landing.

#### NOTE

For feathering, a minimum oil pressure of 15 psi should be registered if propeller is windmilling.

Landing Gear .....UP  
Flaps .....UP  
Propeller Control Lever .....FEATHER  
Airspeed .....110 KIAS

The above configuration should give maximum glide performance with approximately 500 fpm descent and an 18:1 glide ratio. This should result in approximately 3.5 nm glide distance per 1000' of altitude lost.

#### Fly Directly to Intended Landing Site

Fuel Pump Switch .....OFF  
Ignition Switch .....OFF  
Fuel Condition Lever .....CUTOFF  
Power Control Lever .....IDLE  
Fuel Selector Valve .....OFF  
Cabin/Baggage Door Seal Switches ..OFF

Enter Forced Landing Pattern Overhead at high/low key whichever altitude permits, using an initial aim point 1/3 of the way down the runway/intended landing site. Use approximately 2500' AGL for High Key altitude and approximately 1300' AGL for Low Key altitude with the propeller feathered. If unable to feather the propeller, use 3500 AGL for High Key and 1700 AGL for Low Key.