



FIGURE AND INDEX NUMBER	PART NUMBER	DESCRIPTION	PARTS AVAIL	QTY PER ASSY
		CLUTCH ASSEMBLY		
63-15-1	C018-2*	Clutch Assembly (Anodized sheave. Includes items 3 thru 11, 12 [C170-2], 13 thru 20, 32, 33 and C188-3 sprag clutch.) . . .	X	1
	C018-2R	C018-2 Clutch Assembly (overhaul exchange; includes new C166-4 shaft)	X	1
	C018-3*	Clutch Assembly (Metalized sheave. Includes items 3 thru 11, 12 [C170-3], 13 thru 20, 32, 33 and C188-3 sprag clutch.) . . .	X	1
	C018-3R	C018-3 Clutch Assembly (overhaul exchange; includes new C166-4 shaft)	X	1
2	C195	Yoke (Ref, see Figure 65-1)		
3	NAS6603-28	Bolt	X	1
4	NAS1149F0332P	Washer	X	2
5	C191-5	Stop	X	2
6	C184-2	Bearing Assembly – Upper	X	1
	C184-2R	C184-2 Bearing Assembly – Upper (overhaul exchange)	X	1
7	MS21042L3	Nut	X	1
8	NAS6605-42	Bolt	X	12
9	NAS1149F0532P	Washer	X	24
10	C168-5	Retainer (supersedes item 34; includes items 32 and 33)	X	2
11	A215-152	O-Ring (used <u>only</u> with item 35)	X	2
12	C170-2	Sheave – Upper (anodized)	O	1
	C170-3	Sheave – Upper (metalized)	O	1
13	C967-1	Plug	O	2
14	C966-5	Seal	X	2
15	MS21042L5	Nut	X	12
16	C166-4	Shaft – Clutch (Ref)	O	1
17	NAS1352-08LE6P	Screw	X	4
18	NAS620-8	Washer	X	4
19	110-3	Telatemp (temperature recorder 180°-230°F)	X	1
20	A257-4	Oil – Type “A” ATF (Dexron III)	X	A/R
21	C907	Yoke (Ref, see Figure 63-13)		
22	NAS6604-21	Bolt	X	1
23	B330-13	Palnut	X	2
24	MS21042L4	Nut	X	2

NOTES * Originally installed on ship S/N 1902 and subsequent, and S/N 12323 and subsequent. Refer to Service Bulletin SB-79 to retrofit earlier clutch assemblies with serviceable retainers.

Continues