

UNITED STATES OF AMERICA

NATIONAL TRANSPORTATION SAFETY BOARD

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In the matter of:

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PUBLIC HEARING ON NATURAL GAS
PIPELINE EXPLOSION AND FIRE,
SAN BRUNO, CALIFORNIA
SEPTEMBER 9, 2010

Docket No. DCA-10-MP-008

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Board Room and Conference Center
National Transportation Safety Board
490 L'Enfant Plaza
Washington, D.C. 20024

Thursday,
March 3, 2011

The above-entitled matter came on for hearing, pursuant
to notice, at 9:00 a.m.

BEFORE: BOARD OF INQUIRY
National Transportation Safety Board

APPEARANCES:

NTSB Board of Inquiry

DEBORAH A.P. HERSMAN, Chairman
CHRISTOPHER A. HART, Vice Chairman
MARK R. ROSEKIND, Ph.D., Member
ROBERT L. SUMWALT, Member
EARL F. WEENER, Ph.D., Member

NTSB Technical Panel:

RAVINDRA CHHATRE, Investigator-in-Charge
MIKE BROWN, Transportation Safety Specialist
MIKE BUDINSKI, Chief, Material Labs
KARL GUNTHER, Chairman, Operations Group
MATT NICHOLSON, P.E., Pipeline Investigator
DANA SANZO, Chairman, Survival Factors Group
CARL SCHULTHEISZ, Ph.D., Materials Investigator
BOB TRAINOR, P.E., Chief, Pipeline and Hazardous
Materials Division
FRANK ZAKAR, Materials Investigator
LORENDA WARD, Hearing Officer
MARK JONES, Audio/Visual

Interested Parties:

PAUL CLANON, Executive Director, California Public
Utilities Commission (CPUC)
CONNIE JACKSON, City Manager, City of San Bruno,
California
KIRK JOHNSON, Vice President, Gas Engineering
Operations, Pacific Gas and Electric Company (PG&E)
DEBBIE MAZZANTI, Business Representative, International
Brotherhood of Electrical Workers (IBEW),
Local 1245
JEFF WIESE, Associate Administrator for Public Safety,
U.S. Department of Transportation, Pipeline and
Hazardous Materials Administration (PHMSA)
Operations, Pacific Gas and Electric Company (PG&E)

Witness Panel 5:

CHARLES DIPPO, P.E., Vice President, Engineering
Services and System Integrity, South Jersey Gas
Company

APPEARANCES (Cont.)

Witness Panel 5 (Cont.):

FRASER FARMER, P.E., Owner, PipeLink Associates

GEOFF FOREMAN, Global Strategy Leader, PII Pipeline
Solutions

JOSHUA JOHNSON, Materials Engineer, PHMSA

ALAN MAYBERRY, P.E., Deputy Associate Administrator for
Field Operations, PHMSA

CHRISTINA SAMES, Vice President, Operations and
Engineering, American Gas Association

ROBERT SMITH, Manager, Research and Development, PHMSA

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P R O C E E D I N G S

(9:00 a.m.)

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3 CHAIRMAN HERSMAN: Good morning and welcome back for the
4 final day of our public hearing on the San Bruno pipeline
5 accident. We'll begin with our fifth panel.

6 Ms. Ward, can you please swear in the witnesses?

7 HEARING OFFICER WARD: Thank you, Madam Chairman.

8 Can the witnesses please rise? Please raise your right
9 hand.

10 (Witnesses sworn.)

11 HEARING OFFICER WARD: Thank you. For the record, we
12 have Mr. Geoff Foreman, Mr. Charles Dippo, Ms. Christina Sames,
13 Mr. Fraser Farmer, Mr. Robert Smith, Mr. Joshua Johnson, and
14 Mr. Alan Mayberry on the Panel. And we'll start with Mr. Geoff
15 Foreman. If you could please state your full name, title, and a
16 brief description of your duties and responsibilities?

17 MR. FOREMAN: My name is Geoffrey William Foreman. I'm
18 the global strategy leader for GE PII Pipeline Solutions. I have
19 34 years experience in inline inspection. I've worked with
20 pipeline operators around the world, and I have a degree in
21 engineering.

22 HEARING OFFICER WARD: Thank you.

23 Mr. Dippo.

24 MR. DIPPO: Yes, good morning. My name is Charles
25 Dippo. I am vice president of engineering services for South

1 Jersey Gas Company. I have 32 years experience with South Jersey
2 Gas Company.

3 HEARING OFFICER WARD: And Ms. Sames.

4 MS. SAMES: I'm Christina Sames, vice president of
5 operations for the American Gas Association. My responsibilities
6 include pipeline safety and other safety initiatives, the AGA Best
7 Practices Program, interaction with others, such as other
8 stakeholders, like the Common Ground Alliance or regional,
9 national and international gas associations, and about anything
10 else they want to throw on my plate.

11 HEARING OFFICER WARD: All right, Mr. Farmer?

12 MR. FARMER: Thank you.

13 Good morning. My name is Fraser Farmer. I'm the owner
14 of a small company called Pipelink Associates. My work history
15 has been with TransCanada pipe for many years in engineering
16 activities, then with a company called Pipetronics, which was in
17 the IOI space. Pipetronics was acquired by the PII Company, which
18 was acquired by GE. So, my background in inline inspection has
19 been utilized since then in putting on workshops and web
20 conferences in the SGA activities in inline inspection and
21 integrity management. I hold a degree in electrical engineering.
22 Thank you.

23 HEARING OFFICER WARD: Mr. Smith.

24 MR. SMITH: Good morning. I'm Robert Smith. I'm the
25 R&D manager for PHMSA's Pipeline Safety Research Program. I'm

1 involved with managing the strategic execution of the program and
2 performance measurement. I'm proficient in all of our processes,
3 and I have a pretty good background in all of the technology and
4 things that are going on with our program.

5 HEARING OFFICER WARD: Mr. Johnson.

6 MR. JOSHUA JOHNSON: My name is Joshua Johnson. I'm a
7 materials engineer with the Office of Pipeline Safety. I have
8 nearly 15 years of experience as a regulator and as a consultant,
9 primarily in the areas of metallurgy, inspection technology,
10 failure analysis, and integrity management. I've also been the
11 primary representative to the metallurgical group at NTSB over the
12 last several years and have participated in a number of NTSB
13 investigations, and I have a master's degree in material science
14 and engineering from the University of Virginia.

15 HEARING OFFICER WARD: And Mr. Mayberry?

16 MR. MAYBERRY: Good morning. I'm Alan Mayberry with the
17 Office of Pipeline Safety. I'm the deputy associate administrator
18 for field operations for about the last year. In those
19 responsibilities I cover our national inspection program through
20 our five regional offices and also our emergency response and
21 security functions. I've been with PHMSA for about 5 years. And
22 then prior to my current position, I was the director of
23 engineering.

24 HEARING OFFICER WARD: Thank you.

25 Madam Chairman, the witnesses have been sworn in and

1 qualified, and they're ready to be questioned by Dr. Carl
2 Schultheisz.

3 CHAIRMAN HERSMAN: Dr. Schultheisz, please proceed.

4 DR. SCHULTHEISZ: Thank you. Thank you all for
5 participating in our panel today. I appreciate it.

6 I'd like to start with Mr. Mayberry. As the Chairman
7 noted yesterday, PHMSA regulations require pressure testing for
8 new construction, and pressure testing is also one of the possible
9 methods identified for pipeline integrity management. How would a
10 pressure test typically be performed for a large transmission line
11 in a Class 3 location like San Bruno?

12 MR. MAYBERRY: Are you referring to a new pipeline?

13 DR. SCHULTHEISZ: Yes, a new pipeline.

14 MR. MAYBERRY: Okay, a new pipeline would be
15 constructed, and upon completion of the construction process,
16 there's the strength test requirement according to the
17 regulations, what we call a sub-part J test for Class 3 pipeline,
18 that would involve testing the pipeline at one-and-a-half times
19 the anticipated maximum allowable operating pressure.

20 DR. SCHULTHEISZ: So, at that point you would expect to
21 have a 50% margin of safety above the allowable operating
22 pressure?

23 MR. MAYBERRY: Yes.

24 DR. SCHULTHEISZ: Okay, if you were replacing a segment
25 of pipe, would you be expected to test, pressure test the entire

1 line?

2 MR. MAYBERRY: If you're replacing a pipe, it depends.
3 If you're replacing a short segment, say about a length of pipe or
4 less, a pup perhaps, you're replacing an anomaly, a corrosion
5 defect or that sort of thing, you would replace a section of pipe
6 which would involve pre-testing a section, cutting out, stopping
7 the line off, removing the product, whether it's natural gas in
8 this case, making sure you have a safe environment, installing the
9 new section of pre-tested pipe, inspecting the welds either
10 through radiography or ultrasonics or some other appropriate
11 method that's approved, and then placing the line back into
12 service. If it's a longer section, it may require, say, a
13 relocation perhaps; involve construction of an offset. A longer
14 length would be constructed, buried, and then tested in place,
15 similarly at one-and-a-half times the operating pressure.

16 DR. SCHULTHEISZ: Okay, thank you. And you would expect
17 that newly installed pipe would have been pressure tested by the
18 manufacturer to a much higher pressure level?

19 MR. MAYBERRY: Yes. The standard for line pipe that's
20 referenced in pipeline safety regulations calls for a mill
21 hydrostatic test.

22 DR. SCHULTHEISZ: Okay. And in some cases, PHMSA has
23 required hydrostatic testing for other-than-new construction. Can
24 you provide some examples of that?

25 MR. MAYBERRY: Certainly. Probably the main example

1 would be post-failure. If there's been a pipeline incident where
2 you have a release, it may be one of the requirements of a return
3 to service to verify the integrity of the pipeline. It's one of
4 many tools, mind you. There are other tools that I'm sure we're
5 going to talk about, like inline inspection. There are other
6 inspection methods, and it depends on the issue.

7 But we have had cases in corrective action orders, which
8 are one of our enforcement actions when there is an incident,
9 where we deem a pipeline to have perhaps an imminent hazard were
10 it to continue operation without some sort of remedial action. We
11 would issue what's called a corrective action order that could
12 include provisions for further inline inspections or hydrostatic
13 testing. I'll give you an example.

14 A couple of years ago, in 2007, actually, there was a
15 failure on a natural gas pipeline in the Midwest. Failure was
16 attributed to selective seam corrosion, a type of feature that is
17 preferential to a certain type of pipe coated a certain way that
18 we have corrosion that occurs along the seam of a pipe. In that
19 situation, we required hydrostatic testing because there had been
20 a couple of failures on that line. But then also we also included
21 inline inspection. That's just one example.

22 We've also done it -- primarily it's common with say
23 liquid pipelines where we would require it as a follow-up action.
24 And also, I might add too that typically in a corrective action
25 order or safety order, we would include a requirement for a long-

1 term integrity verification plan, which requires the operator to
2 determine the most appropriate method to assess the integrity of
3 the pipeline.

4 DR. SCHULTHEISZ: Okay, thank you. We heard yesterday
5 that one of the potential problems raised with regard to
6 hydrostatic testing is the possibility of creating or propagating
7 damage that might later cause a breach during normal operation.
8 Does PHMSA have any documentation of cases where that has
9 occurred?

10 MR. MAYBERRY: That is a factor that when you're
11 considering pressure testing of vintage pipelines that would need
12 to be considered. In reviewing our incident history on a
13 phenomenon known as pressure reversal, which is a situation that
14 happens when you hydrostatically test a pipeline and then a
15 subsequent test is performed, and the pressure -- the pipeline may
16 fail at a lower pressure than the first hydrostatic test. That's
17 very simply put what is referred to as a pressure reversal. Those
18 typically are done. Where those are experienced we may not know
19 about those. However, I do have -- in 2008 there was a liquid
20 pipeline failure that involved a pressure lower than a hydrostatic
21 test that had been performed about 4 years earlier.

22 DR. SCHULTHEISZ: Okay.

23 MR. MAYBERRY: So, and there is some documentation
24 available out there on this phenomenon. We have not seen it to be
25 a significant issue, but yet, it's an issue that needs to be

1 looked at.

2 DR. SCHULTHEISZ: Okay, thank you. Are there some
3 operators that do choose to use routine hydrostatic testing as
4 their method of ensuring pipeline integrity?

5 MR. MAYBERRY: Well, as you know with the integrity
6 management program, which represented a paradigm shift in our
7 regulations back when they were promulgated, it requires the
8 operator to determine the best assessment method. That may
9 include hydrostatic testing. It may also include inline
10 inspection, but there are operators who do choose to do
11 hydrostatic testing as an integrity verification method.

12 DR. SCHULTHEISZ: Okay, thank you.

13 I'd like to switch gears a little and address some
14 questions to Mr. Johnson. Basically, well, PHMSA regulations also
15 refer specifically to direct assessment methods as tools to ensure
16 pipeline integrity. Could you give us an overview of the direct
17 assessment methodology for external corrosion and internal
18 corrosion?

19 MR. JOSHUA JOHNSON: Sure, direct assessment is one of
20 the three assessment methods that are referenced in our code.
21 When Congress and the 2002 Pipeline Safety Improvement Act, when
22 they wrote that Act it was those three were put into that law when
23 they asked us to create the Gas Integrity Management Rules.

24 Direct assessment, and particularly external corrosion
25 direct assessment, came about in the early 2000's, and it's

1 essentially a methodology that we took a number of measures that
2 were already in place, some things that pipeline operators were
3 already doing for integrity management and put them together to
4 make it more of a practice and a program instead of just a
5 hodgepodge of things. And so, all DA programs, all the direct
6 assessment programs involve a four-step process.

7 The first process is a pre-assessment step where you
8 gather in all the available data, and you come back and look and
9 see what methodologies would be helpful and what your threats are
10 and then also what your condition your line is in. And from that
11 you then go out and look with direct inspection steps, which are
12 tools in external corrosion direct assessment that you look for
13 essentially places where coating has been damaged. And then by
14 choosing the areas with the worst coating damage, you go up for
15 the third step, the direct examination and dig up areas and look
16 to see if there is actual corrosion at those areas instead of just
17 coating loss. And finally, you bring it all back into a post-
18 assessment and reevaluate everything, and then the process just
19 keeps on rolling and rolling through.

20 DR. SCHULTHEISZ: And for the internal corrosion?

21 MR. JOSHUA JOHNSON: For the internal corrosion the big
22 difference is that there are not tools to look for the coating
23 damage, since we're looking inside. So, there's not a coating
24 damage issue. So, what we're looking for instead is -- and
25 internal corrosion direct assessment can only be used on lines

1 that normally don't contain any water, but occasionally some might
2 get into the system. So, we're looking for the areas that that
3 water might have pooled. So, you're looking for angles where at
4 the bottom of a hill the water could sit and cause internal
5 corrosion. And then if you find those angles, you go out and dig
6 at those areas and examine if there's corrosion in the pipe.

7 DR. SCHULTHEISZ: So, when you're looking in the
8 external corrosion case, you're basically looking for leakage
9 current or something of that sort to identify areas where there
10 was a breakdown in the protective coating or possibly the cathodic
11 protection?

12 MR. JOSHUA JOHNSON: Yeah, essentially you're looking
13 for areas that between current gradience or other changes in a
14 signal that you can read from the outside and an electrical signal
15 that there is damage to the coating.

16 DR. SCHULTHEISZ: And as part of the assessment process,
17 you need to test a random sample in order to check your
18 methodology in effect?

19 MR. JOSHUA JOHNSON: Yes, the methodology that has been
20 put in place has a number of digs that have to be done, including
21 one at an area that you don't expect to have anything. So, you
22 would look there and hopefully not have something. And if you do,
23 then there's an obvious problem with how you've done your
24 methodology.

25 DR. SCHULTHEISZ: Right, and that's part of the

1 reassessment process is to --

2 MR. JOSHUA JOHNSON: It all feeds back into the
3 reassessment process, yes.

4 DR. SCHULTHEISZ: So, you're checking your process and
5 checking your assumptions and checking your results in effect?

6 MR. JOSHUA JOHNSON: Correct.

7 DR. SCHULTHEISZ: Is there any kind of a metric that
8 might be used to quantify the effectiveness of the direct
9 assessment? In a sense, you expect a hydrostatic test to, you
10 know, identify 100 percent of the defects that would fail below
11 the test pressure, but not give you any information about
12 subcritical defects. Is there any kind of metric associated with
13 the direct assessment methodology?

14 MR. JOSHUA JOHNSON: Well, there are a couple of things.
15 One, and this is one of the advantages that direct assessment
16 shares with ILI tools, is that they're data driven so that you can
17 come back when you do your next one, and the data from the first
18 one is still there. And so you can make a comparison to see if
19 things have been changing.

20 The other thing that has been done, there are some
21 industry groups in particular that have looked at areas where
22 they've been doing direct assessment and that they've done ILI,
23 and they've compared those to see how those match up, if the areas
24 that you're finding the worst DA things, you're also finding the
25 worst corrosion by ILI.

1 DR. SCHULTHEISZ: Okay, and I guess one possible problem
2 would be if you had some disbonding of the coating that still
3 provided an electrical insulation but allowed moisture or water to
4 get to the pipe surface?

5 MR. JOSHUA JOHNSON: Yeah, certain coatings make this
6 difficult. Rocky areas where you might have lots of rocks make it
7 difficult. When we put pipes under roads it changes things. And
8 these are all things that have to be looked at as part of the
9 steps in the DA process to evaluate that. And in some areas, DA
10 is not -- is either very, very difficult to do or might not be an
11 appropriate tool because of that.

12 DR. SCHULTHEISZ: Okay, thank you.

13 I think that wraps up my questions for this morning for
14 these witnesses. I'd like to pass the questioning to Frank Zakar.

15 MR. ZAKAR: Good morning. In this session I will be
16 asking several questions on the capability of inline inspection
17 tools. My first question will be directed to Mr. Geoff Foreman.
18 Can you give me some examples of what type of flaws you're looking
19 for in pipelines when you're sending your inline inspection tools?

20 MR. FOREMAN: Yes, the inline inspection tools look for
21 internal and external corrosion, cracking, deformities, and
22 pipeline movement.

23 MR. ZAKAR: And can you describe what inline inspection
24 tools your company utilizes to detect these flaws?

25 MR. FOREMAN: I can. Can you bring up Exhibit 8-A,

1 please?

2 Inline inspection can serve as a fundamental element of
3 a pipeline operator's integrity management program.

4 Fundamentally, it provides visibility and can identify pipelines
5 that require additional investigation and response, provide a
6 reference point for monitoring corrosion and crack growth, give
7 360 degree coverage for hundreds of miles in one pipeline
8 inspection, and be tailored, as we said before, for various
9 threats such as corrosion, cracking, deformities, et cetera.

10 MR. ZAKAR: Geoff, if you can, you do have the ability
11 to change the slides if you would like to do that at this time.
12 All right, okay, perfect.

13 MR. FOREMAN: When we talk about ILI, there may be a
14 tendency to focus on technology and tools, but it's important to
15 recognize that this is a process, that the ILI vendor and the
16 pipeline operator each play different and important roles. ILI
17 requires a piggable and clean pipeline. The pipeline operator
18 selects the appropriate ILI tool for a particular risk that he
19 wants to evaluate. Example, he would not be looking for corrosion
20 with a crack tool or vice versa. Then the inline inspection tool
21 is run through the pipeline. A typical smart pig will take
22 samples of a pipe every 1/8 of an inch along its entire length,
23 and 360 degrees around its circumference in 1/4-inch intervals.

24 After the data has been collected on the tool and
25 retrieved, complex data interpretation occurs. To understand this

1 process, an analogy to medicine might help. Similar to an x-ray,
2 CAT Scan or MRI, the quality of the data and the definition of the
3 images supplied really depend on the type of equipment that is
4 used. The ILI vendor, like a radiologist, uses his experienced
5 proprietary software and seismograms to generate a report that
6 identifies the dimensions of cracks, metal loss, and other
7 physical features.

8 Then the pipeline operator, like the treatment
9 physician, uses the ILI vendor's report to analyze the identified
10 features against its own records, such as ASME, to develop
11 responses including determining which defects require further
12 action and which can be monitored for growth and revisited on
13 subsequent inspections. Depending on the results of the analysis
14 and per the regulation, the operator may have to undertake a dig
15 program and make repairs. During a dig it is important that the
16 operator should measure the defects and compare them to the inline
17 inspection results. This comparison serves to validate the inline
18 inspection work and enables continual improvement in the
19 technology of inline inspection. But this can only occur if the
20 results of the dig inspection are fed back to the inline
21 inspection vendor.

22 Although the next two slides and charts are going to
23 reference other risks such as densident (ph.) and pipeline
24 movement, in the interest of time, I'm going to focus on cracks
25 and corrosion. Each requires different tools. The ability of

1 crack inspection to identify the presence of cracks has been well
2 established. However, the industry has demanded that inline
3 inspection vendors not only identify cracks but also provide
4 dimensions. This requires very sophisticated and sensitive high
5 technology tools which have been developed and are continually
6 being refined.

7 The established crack evaluation technology is
8 ultrasound because of the two dimensional nature of cracks, i.e.
9 they don't have any width. While it is very suited for liquid
10 pipelines, it isn't suited for inspection in dry gas pipelines.
11 The most advanced ultrasonic tool is the phased array device,
12 which I will explain in much more detail later.

13 For gas pipelines, gas crack detection historically has
14 relied on the transverse field magnetic inspection tools. The
15 newest technology suitable for crack detection and gas pipelines
16 today is the EMAT tool, which I'll describe in more detail in a
17 later slide.

18 Corrosion and other ILI tools cover over 80 percent of
19 all inspections in the U.S. And the majority of those inspections
20 are carried out with magnetic flux leakage tools. The
21 capabilities of corrosion tools are generally well accepted,
22 ultrasonic tools being the more accurate but only being used in
23 liquid pipelines. Magnetic tools, such as MFL and TFI, which are
24 less accurate, can operate in both gas and liquid environments.
25 And again, the suitability of the tool depends on what pipe threat

1 you wish to evaluate.

2 With this slide I wanted to try and show the difference
3 of all the tools that are available today for both corrosion and
4 crack. This slide identifies the various detection capabilities
5 and accuracy specifications. Each needs to be considered in the
6 tool selection process. For example, if you know that the higher
7 accuracy of the EMAT tool for crack detection and sizing over that
8 of TFI. As we've discussed, there's no single ILI tool that can
9 identify every type of pipeline threat. To achieve the greatest
10 degree of confidence, the use of moldable ILI tools may be the
11 most appropriate approach.

12 From an emerging technology point of view, now I'd like
13 to present the most promising technologies for the future. Let's
14 concentrate on the left-hand side of the screen for the liquid
15 solutions. I briefly mentioned phased array. I want to explain
16 its vast capabilities. Unlike conventional measurement and crack
17 detection tools, the phased array is a smart sensor that can be
18 programmed to focus the rays of sensors to determine both
19 corrosion and crack in a single run. We can also configure the
20 sensor to give us better resolution for both.

21 Finally, we can adjust the angles to refine crack
22 sizing. Today this tool can be multitasked and inspect for both
23 corrosion and crack in a single run, but however, it must be
24 slowed down to a very slow speed compared to conventional tools.
25 As electronics and physics are advancing, we are looking into

1 smaller and faster elements and increasing both the resolution and
2 the ability to remotely task at higher speeds. These elements
3 combined with the many computers required to file them are at the
4 leading edge of technology today. Going back to the medical
5 analogy, this is your ultimate MRI machine versus an x-ray.

6 On the right-hand side of the screen we have the EMAT.
7 EMATs in various forms have been around for 30 years but have
8 never been successfully used inside of a pipeline. Very recently,
9 however, after eight years of research, we have refined the
10 technology to distinguish cracks in gas pipelines from the
11 naturally occurring features associated with the manufacturing
12 process. It is vitally important to get better crack sizing in
13 gas pipelines, and this technology is the best solution available
14 today. We are looking forward to working with the industry to
15 adopt these technologies in the future.

16 There is a variety of conditions that may make a
17 pipeline unpiggable, including the pressure, the flow, and the
18 fittings. This slide identifies some of them. Determining
19 whether a line is piggable requires an expert engineering
20 assessment. No one solution fits all. Each pipeline is unique.

21 And finally, I want to conclude with a look at
22 hydrostatic testing versus inline inspection. This diagram
23 illustrates the typical limits and capabilities of an inline
24 inspection tool, be it crack or corrosion. To see the defects in
25 a pipeline varies those of the hydro test. Corrosion and cracks

1 below the ILI detection limits are shown in the white areas
2 adjacent to the X's. The large red dot shows the size of a defect
3 that could fail the hydro test. A hydro test will find the single
4 weakest defect, i.e. the weakest link in the chain. What it won't
5 do is tell you how many more similar but not quite severe defects
6 are present. Those other defects are depicted in the blue dots
7 between the blue and red lines. Think of them as threats lurking
8 around the corner. And the defect depicted in the green hatched
9 areas are those that fall within the ILI tool specification and
10 would be reported. So, this is what I mean when I talk about ILI
11 provides more visibility. And with hydro testing, the pipeline
12 must be taken out of service during the test. But if the pipeline
13 isn't piggable, hydro test might be an appropriate method.

14 In conclusion and to reiterate, feeding the dig
15 information back to the ILI vendor is essential in refining
16 specifications and continuing advances in technology. Thank you.

17 MR. ZAKAR: Thank you, Mr. Foreman, for the
18 presentation. The EMAT tool appears to be --

19 CHAIRMAN HERSMAN: Mr. Zakar, can you speak up just a
20 little bit? I know people on the webcast were having a little bit
21 of trouble hearing some people.

22 MR. ZAKAR: Okay.

23 Mr. Foreman, thank you for the presentation. EMAT tool
24 appears to be a cutting edge technology. That's the
25 electromagnetic acoustic transducer. Do all inline inspection

1 companies have EMAT inspection capability?

2 MR. FOREMAN: Not all. There is two available in the
3 U.S.

4 MR. ZAKAR: My next question is for Mr. Fraser Farmer.
5 You saw Mr. Foreman's presentation. What key points are required
6 to assure that an inline inspection is a success?

7 MR. FARMER: Thank you for that question. Just to
8 elaborate on some of what Mr. Foreman has outlined, there is an
9 established process to ensure success in an ILI project.

10 The first thing, and this has been discussed in this
11 hearing, is to identify the relevant threats in the pipeline
12 section of concern. And that's outlined very well in ASME B
13 31.8S, actually in article 2.2. And those are the so-called 22
14 threats, and we need to very clear about which threats exist or
15 may exist in that pipeline section.

16 The next thing that is necessary to do is to choose the
17 appropriate ILI technology. And here I'm not talking about
18 particular vendors or particular vendor tools but the
19 technologies, whether it's ultrasonics for metal loss, MFL for
20 metal loss, or EMAT's, for instance, for crack detection in gas
21 pipelines. So, choosing the appropriate technology is the next
22 step. And there's good guidance in API 1163 Standard, NACE SP0102
23 and NACE report 35100. So, we have good guidance with respect to
24 which technologies are appropriate.

25 The next stage is to choose the appropriate tool for

1 that project. And here I'm thinking of the particular vendor, and
2 vendors have a whole range of tools. So, which vendor and which
3 tool is the next choice. And here the vendors provide really good
4 guidance in their performance specifications, and they lay out in
5 great detail the probability of detection of a particular tool
6 finding a particular defect, and the whole range of those are
7 expressed. Beyond probability of detection, they get into
8 probability of identification. The first step is to detect the
9 defect of concern. The second is to unambiguously identify that
10 this is a crack. It's a mill defect, or it's some corrosion, for
11 instance.

12 The third part of this stage is sizing the defects. One
13 can detect defects and in some cases not be able to size them
14 appropriately. If you can't size them, you can't assess their
15 possible impact on predicted rupture pressure, for instance. So,
16 once you've done that selection, you need to then have an
17 operationally successful run. And that is described, all of the
18 issues are described again in API 1163, and the personnel
19 qualifications are described in ASNT ILI-PQ. So, the industry has
20 pulled together to come up with common expected standards to
21 assure that the field operation will be successful.

22 And Geoff alluded to a couple of the points. You need
23 to have a clean pipeline. The definition of clean is challenging.
24 You need to have a pipeline that's going to flow at a rate that's
25 commensurate with the tool performance. And those are just a

1 couple of the items that are needed to be managed.

2 The next stage you get into is the interpretation of the
3 data that is collected, and that's done in a combination of ways.
4 Some of the interpretation is done through rules-based software
5 that evaluates the data on computers, and that's very good because
6 it's predictable and it is highly productive in carrying that out.
7 A lot of the defects, however, are complex and require human
8 interpretation. So, the qualification of the people doing that
9 work becomes significant.

10 The last step is the documentation of the results of one
11 of these projects, and that's covered again in API 1163 and ILI-
12 PQ. As several people have said in the past and currently, if
13 it's not documented, it doesn't exist. If it's not documented
14 well, it could be misleading. So, those guidelines are very
15 important.

16 MR. ZAKAR: Thank you. I'd like to bring up Exhibit 8-
17 E. This is an excerpt from the NACE Standard SP0102 standard
18 practice in inline inspection of pipelines. Do you have any
19 general comments regarding the thoroughness of this chart?

20 MR. FARMER: Yes, thank you for that. This is a very
21 good early guidance on selection of the right tool against the
22 potential threats in a pipeline section. So, down the left-hand
23 side where it describes anomaly are the different kinds of defects
24 that we could anticipate possibly occurring in a pipeline. Across
25 the top are the different kinds of tools that are available from

1 many vendors. And if you go down through that matrix, you're able
2 to see in some cases where it states that a particular tool would
3 not detect a particular defect. Obviously, that's an
4 inappropriate choice. In other cases, it will show that it
5 detects well, but sizing of that particular defect may be limited.
6 So, as a starting point, and I emphasize as a starting point, that
7 table provides very good guidance in selecting the right tool or
8 technology for a particular anomaly.

9 MR. ZAKAR: Thank you. So, there's a little bit more to
10 inline inspection than just sending the inline inspection tool
11 through the pipe. By the way, that is an excerpt from the NACE
12 document, and we did receive permission to use it for this
13 session. So, we thank NACE for that permission.

14 The next question I have is Mr. Geoff Foreman. The
15 origin of the fracture in the San Bruno pipe exhibited lack of
16 wall penetration on the inside diameter of the pipe that extended
17 between the inside diameter and approximately 50 percent of the
18 wall thickness. My question to you is does and inline inspection
19 tool exist that can detect such a flaw?

20 MR. FOREMAN: Yes, there is.

21 MR. ZAKAR: Thank you. Can you give us an idea which
22 tool may be applicable?

23 MR. FOREMAN: It's a gas pipeline. EMAT technology
24 would definitely see it and transverse fields. If we remember the
25 chart I showed, the minimum detection is 25 percent through wall

1 length 1 to 2 inches. So, the defect you described would be
2 within that specification, so the tool would detect it.

3 MR. ZAKAR: Thank you.

4 My next question is in regards to the ability -- well,
5 it would be a historical question. From the historical point of
6 view, how far has inline inspection technology progressed in
7 regard to the inspection of gas pipelines? We're looking at pipes
8 that are 1950, 1960 vintage. Where does inline inspection tools
9 come in? Is it very recent? Are we making any progress? And,
10 Mr. Fraser Farmer, would you like to comment on that?

11 MR. FARMER: Thank you. The origin of inline inspection
12 goes back to the mid to late 1960's. And the concentration at
13 that time was on MFL technology for detection of internal and
14 external corrosion. In the 1980's, those tools evolved to what
15 are sometimes called high resolution MFL tools. And that is
16 really a very mature technology now.

17 In the mid-'90s, the ultrasonic tools came on the
18 market, initially for metal loss detection, in other words
19 corrosion. And in the late '90s, the crack detection ultrasonic
20 tools that Geoff referred to as being suitable for liquid
21 pipelines or in a liquid batch in a gas pipeline, not a fun thing
22 to do, but it's possible. They came on the market. Crack tools,
23 initially there was an early British gas development for detecting
24 cracks in gas pipelines. It used ultrasonics in a wheel
25 configuration. Those tools have pretty much been retired now that

1 EMAT tools are on the market.

2 The ultrasonic crack detection tools, applicable in
3 liquid systems in the late '90s, gained great popularity,
4 particularly in liquid lines that had stress corrosion cracking.
5 I think it's fair to say that the technology has been evolving
6 more and more rapidly in the last few years, and it's reaching
7 maturity in a few cases. But there are a lot of defects or
8 anomalies that are still not amenable to inline inspection and
9 worthy of further development or experimentation.

10 MR. ZAKAR: Thank you.

11 With all this technology that we have available, is it
12 possible to miss the detection of a flaw? And, Mr. Foreman, can
13 you address that?

14 MR. FOREMAN: Yes, it is.

15 MR. ZAKAR: And what conditions would cause you to miss
16 that flaw?

17 MR. FOREMAN: It would depend on the size of the flaw.
18 It would also depend on the type of technology that was trying to
19 find the flaw. From a corrosion point of view, it's very rare.
20 From a crack point of view, to my knowledge in anything that I've
21 been involved in, from a forensics of a failure, a crack tool has
22 always detected it but maybe not been able to evaluate it.

23 MR. ZAKAR: My next question is how do we improve the
24 probability of detection?

25 MR. FOREMAN: So that, as I mentioned in my

1 presentation, I think the more feedback we get with real defects,
2 the better we are in understanding the capabilities of the
3 technologies. The majority of the tools are, when we design and
4 build them and test them, we test them with artificial defects.
5 We build our expertise and our sizing algorithms based on
6 artificial defects. Therefore, getting real defects from a pipe
7 and a real pipe environment is invaluable to us. So, that's one
8 way where we can improve.

9 And the other way is repeat inspections. You increase
10 your probability of confidence -- sorry, you improve your
11 confidence every time you run a tool. And the chances are that if
12 you've missed something the first time, it will be caught in
13 repeat inspections, and that's probably the best way of doing it.

14 MR. ZAKAR: What type of anomalies are not amenable to
15 inline inspection detection?

16 MR. FOREMAN: The one anomaly that at the moment is
17 impossible to be detected is a thing called pinholes or
18 microbiological corrosion, and that's because of its very, very
19 small diameter. Sometimes it's referred to as worm holes, and
20 it's just because the physics that are available to us today don't
21 allow us to detect it. However, the technology I did display, the
22 phased arrays for liquid operation, we believe by using that kind
23 of array we could provide a three-dimensional image of a worm hole
24 sometime in the future, as an MRI machine does in a human body.

25 MR. ZAKAR: My next question would be who tracks the

1 progress of inline inspection technology and its success rate?

2 Yes, Mr. Foreman, if you could answer that?

3 MR. FOREMAN: Could you repeat that for me, please?

4 MR. ZAKAR: Who tracks the progress of inline inspection
5 technology and its success rate?

6 MR. FOREMAN: Who tracks the projects?

7 MR. ZAKAR: Yeah, you know, you have so many companies
8 that offer services. I guess maybe I should rephrase that
9 question. How do you share that information among the different
10 operators, and how does PHMSA get that information? How do you
11 share that information and its ability of each tool to do the job?

12 MR. FOREMAN: Okay, I think most information sharing
13 happens in conferences and also with pipeline agencies, bodies
14 such as the PLCI, INGAA, wherever we get invited to present. But
15 I think conferences, the National Pipeline Conference in Canada is
16 a great one. So, that's where most new developments are shared.

17 MR. ZAKAR: My next question is when it comes to cost of
18 this technology, once a pipe is constructed to run an inline
19 inspection tool, which would become more costly to run? Is it the
20 hydrostatic test or the inline inspection tool?

21 MR. FOREMAN: That's a very difficult question to
22 answer. I could, you know, from an inspection point of view, it's
23 the price of an inline inspection. I couldn't really comment on
24 how much an operator pays for a hydrostatic test, plus the
25 inconvenience of not being able to actually operate the pipeline.

1 So, really, it's a question you should really pose to an operator
2 rather than to a pipeline vendor.

3 MR. ZAKAR: My next question would be to someone in
4 PHMSA. How much of the U.S. pipelines are piggable? Is there
5 anybody who could give an idea on the percentage, a rough
6 estimate?

7 MR. MAYBERRY: We'll have to get that.

8 MR. ZAKAR: Somebody would like to give that a try?

9 MR. MAYBERRY: I'll give the microphone a try. We'll
10 have to get that information.

11 MR. ZAKAR: Thank you. If you could do that, it would
12 give us an idea of where we stand with pipelines in the U.S.

13 MR. MAYBERRY: Okay, perhaps someone from -- perhaps
14 Christina from the AGA perspective may be able to shed some light.

15 MS. SAMES: The American Gas Association has done an
16 industry survey. Based on that survey, about 61 percent of the
17 pipe is not piggable.

18 MR. ZAKAR: Do you have any idea if the percentage of
19 non-piggable lines are higher in gas lines versus liquid lines?
20 Any idea on that?

21 MS. SAMES: Liquid lines are almost all piggable. And
22 I'm not an expert in liquid, but if I recall some previous
23 statistics, I want to say it's in the high 90's. PHMSA, do you
24 want to take that one?

25 MR. MAYBERRY: Yes. Most liquid lines are piggable.

1 MR. ZAKAR: Thank you very much. That is all the
2 questions I have for now. My next line of questions would be for
3 Mr. Mike Budinski.

4 MR. BUDINSKI: Good morning. My first question is for
5 Mr. Smith. Towards ensuring safety reliability and environmental
6 protection, how does PHMSA develop technological advances in
7 pipeline inspection?

8 MR. SMITH: If I could please have Exhibit 8-B brought
9 up. Madam Chairman, I appreciate the opportunity to share our
10 experience with improving pipeline safety through targeted
11 research and to assist the NTSB in this investigation.

12 Before I begin, I'd like to point out that our program
13 is addressing solutions for all pipeline types, not just for
14 natural gas transmission. Could you please hand down the -- you
15 should know that our program is there in support of the PHMSA
16 mission in pipeline safety. We're focused on near-term solutions,
17 that's one to three years, that improve the safety and reliability
18 and the environmental impact, reduce the environmental impact from
19 our nation's transportation system, pipeline transportation
20 system.

21 The department has been conducting research since 1969
22 but at a very limited level, paper studies, and really not
23 addressing technology development. This all changed in 2002 with
24 the passage of the Pipeline Safety Improvement Act which
25 authorized our program up to \$10 million a year. And it also put

1 a strong focus on technology development and deployment and
2 coordinating and collaborating with all pipeline safety
3 stakeholders, federal, state, and private. Essentially, Congress
4 charged our program with creating more tools in the industry
5 toolbox so they can more safely meet and exceed integrity
6 management regulations.

7 Keeping in mind our mission and Congressional direction,
8 we've crafted and are executing a time tested process that
9 incorporates stakeholder input that is transparent, competitive,
10 collaborative and co-funded, leveraging the appropriations given
11 to this program with our stakeholder community. We feel that this
12 process works very well with the type of research we seek and
13 award, meeting federal guidelines for quality, transparency, and
14 because we've been independently reviewed, favorably closing
15 audits by the Inspector General and the Government Accountability
16 Office.

17 Our program strives for outputs and impacts from these
18 three objective areas, developing technology, strengthening
19 consensus standards, and generating and promoting new knowledge to
20 decision makers. We've awarded 171 projects with \$62 million in
21 PHMSA funds as well as \$79 million of industry and other federal
22 co-funding worldwide since 2002. The graphic illustrates the
23 relevance of these 171 awards, projects, noting that one project
24 can be relevant to more than one of our objectives.

25 Just to give you a feel of how that investment populates

1 our program categories, this represents our initial program
2 structure identified in our first strategic plan. It's currently
3 in revision for the period 2011 through 2015. The figure will
4 drastically change to illustrate how our investment addresses many
5 of these pipeline challenges. Currently, our drafts new
6 programmatic areas are threat prevention, leak detection, anomaly
7 detection and characterization, anomaly remediation and repair,
8 design materials welding and jointing, and alternative fuels,
9 climate change, and others.

10 The next couple of slides depict just some of the
11 impacts that our program has brought to bear on natural gas
12 transmission pipeline challenges. We've seen improvements to
13 guided wave ultrasonics, a technology that may be used in
14 difficult to inspect areas, such as cased pipelines that go under
15 roads and railroad crossings.

16 We've seen the first ever tool that can map an entire
17 pipeline current demand from inside the pipeline. Areas of higher
18 current demand may indicate challenges with the effect of this of
19 a cathodic protection system in a given pipeline segment.

20 We've also seen deployment of an innovative robotic
21 inspection tool for natural gas pipelines considered unpiggable by
22 traditional inline inspection technology. The tools shown in the
23 bottom left has cameras on both ends, can be deployed remotely and
24 has a sensor on it addressing metal loss corrosion.

25 We've also had an impact with leak detection. We've

1 been able to integrate state-of-the-art leak detection on
2 helicopter and fixed-wing aircraft capable of addressing and
3 identifying small leaks before they become larger ones and over a
4 wide area.

5 The following next couple of slides depict some of the
6 anticipated technology impacts that we see entering the market in
7 the next one to three years, once again addressing natural gas
8 transmission pipeline challenges. Working with the same sponsors
9 supporting the six to eight-inch robotic tool, we've seen big
10 advances in technology to inspect larger diameter unpiggable
11 pipelines.

12 The picture shows another innovative robotic inspection
13 technology still in the research phase but going under numerous
14 technology demonstrations to ensure that the technology will
15 reliably perform in the challenging environments it needs to. The
16 picture shows this tool. It has cameras once again on both ends.
17 It has a MFL sensor capable of looking at metal loss corrosion.
18 Not depicted in the picture, it has a gas turbine on it that will
19 allow the robot to recharge in the pipe, allowing it to go further
20 distances of inspection. And we're very excited about this tool,
21 and we think it's definitely a leap in the ability to look at some
22 of these unpiggable systems that we've been talking about.

23 We also anticipate major improvements to handheld
24 technology which is used once pipelines are uncovered exposing
25 segments for closer investigation. These tools will address

1 anomaly detection of a wide array of pipeline threats, providing
2 for clear decision making on repairing the damage.

3 And finally, we're not done improving upon existing
4 technology such as magnetic flux leakage sensors used in inline
5 inspection. Research underway is demonstrating that this
6 technology traditionally used for metal loss corrosion can be
7 applied to other threats, such as mechanical damage and
8 identifying areas of despondent coding from inside the pipe.

9 As I mentioned earlier, we're also focused on improving
10 nationally recognized consensus standards. We have a memorandum
11 of agreement with the Pipeline Standard Developing Organization
12 Coordinating Council. This council represents the Pipeline
13 Standard Developing Organization to have interest in pipeline
14 safety standards and specification standards. We make them aware
15 of the research targeting their standards. We invite them to peer
16 review our projects annually that are relevant. We share the
17 project results with committees representing these standards, and
18 we ask them to report if the project results are used to help
19 revise these standards.

20 In our initial data call, we determined that three
21 standards were improved from our program's focus on standards, one
22 with API and one with NACE International. We also determined that
23 a number of project results were shared with these committees for
24 addressing whether or not they would be used to help revise these
25 standards. We're currently in another data call underway. We

1 hope to better reflect how our program is keeping these critical
2 standards relevant to their purpose.

3 We were also asked to talk about direct assessment and
4 how our program is broadening applicability, validating, and
5 further standardizing the direct assessment process. Let me first
6 say that direct assessment, and starting with external corrosion
7 direct assessment, has been improving since its release in 2004,
8 both from its usage and from targeted research. Direct assessment
9 is moving from exterior threats like external corrosion to
10 interior threats such as internal corrosion in dry and wet gas
11 systems and liquid systems. We now see direct assessment
12 expanding into and addressing complex threats coming from stress
13 corrosion cracking, mechanical damage, and possibly systems
14 carrying ethanol or other biofuels. Our program will continue
15 finding and securing projects capable of developing new and
16 further refining existing direct assessment and other standards.

17 And finally, we really believe that the future is bright
18 and promising. We spent the early years of our program crafting
19 the best results-driven process possible and aligning it to the
20 type of research we fund and the stakeholders we partner with. We
21 feel our program has the right type of credentials and hallmarks
22 necessary for a federal research program addressing these ever
23 changing pipeline challenges. Deploying technology via our
24 program is growing in its success, and we believe it can be
25 accelerated with additional resources. I urge you to please visit

1 our program website. It documents and disseminates much more
2 information than I was able to present to you today on the
3 projects that I mentioned as well as many other projects not
4 mentioned. Thank you.

5 MR. BUDINSKI: Thank you, Mr. Smith. I have a few other
6 questions in follow up to your presentation. Thank you very much
7 for a nice presentation. It appears that from what I understand
8 the PHMSA research roadmap, shall we say, is managed by kind of a
9 gap closure process whereby you have collective information that
10 you get from industry and, you know, regarding problems and
11 issues. And then, you know, you take a look at the priority of
12 projects and you try to close those gaps. What gaps have been
13 closed so far? What are sort of the key accomplishments to date
14 that we have based on the research work done since inception of
15 the current phase of research?

16 MR. SMITH: I'll try to do my best on that answer. But
17 I'd first like to say that process that I showed in the slide is
18 really the process that works well for our program and our
19 stakeholders to identify what the right priorities are. We come
20 together periodically to look at all the ongoing research that
21 we're not duplicating. We want to be able to identify what
22 research is ongoing on the challenges that we know we still have.
23 We meet in working groups to identify what challenges we still
24 need to address, and we come out of that event with a report and
25 recommendation that we solicit for research addressing those

1 topics and then finding the best researchers to address those to a
2 competitive review process.

3 To exactly answer your question, of course, we've talked
4 about some of the technological impacts that we brought to bear.
5 I think I would first try to echo the comments made about
6 technology that we need to focus on both the people process and
7 tools when we're looking at threats. And the reliance just on
8 technology -- we need to focus as much on the people who use the
9 technology, training them, certifying them, and the process of
10 pulling that all together.

11 MR. BUDINSKI: Okay, thank you. To just probe a little
12 bit more there, what do you consider probably your top win? What
13 have you really, you know, something you're really proud of that's
14 been accomplished so far in this area, one good example?

15 MR. SMITH: Well, the program, like I said, started in
16 2002, and with the appropriations necessary to address some of
17 these technological challenges. I would have to speak towards
18 some of the robotic technology being really the major improvement
19 that the program has been able to partner with mutual challenges
20 to get solutions out there for unpiggable systems.

21 MR. BUDINSKI: So, these are tethered robots rather than
22 pigs going through the pipeline?

23 MR. SMITH: These are untethered, battery operated
24 robots that can be launches and retrieved.

25 MR. BUDINSKI: Oh, untethered, okay. Thank you. You

1 talked a little bit about direct assessment, but I had a question
2 regarding how -- is there any work you're doing on pulling
3 together data as you're developing new technology, and how
4 effective is direct assessment becoming? Is it really increasing
5 in effectiveness, and do you have any metrics or ways of
6 documenting that?

7 MR. SMITH: Not that the research program can provide.
8 I mean, we're trying to mainly provide new data sets and new
9 processes that can be integrated into these standards, not really
10 addressing research. Even in our general knowledge type research
11 to say that, you know, one process is better than another, this is
12 really not a goal in our program to collect that type of knowledge
13 about improvements.

14 MR. BUDINSKI: Is anybody recording that sort of
15 information within PHMSA?

16 MR. SMITH: It might be addressed outside of our program
17 in looking at other means that we have to address that, but I
18 would maybe defer it to Alan.

19 MR. BUDINSKI: Alan?

20 MR. MAYBERRY: If applied appropriately it is effective.
21 Operators are required to report the results of their integrity
22 management program. And as you well know, the direct assessment
23 is an assessment method that's relied upon heavily for
24 distribution companies for intrastate transmission companies where
25 they're not piggable. Again, it has to be used appropriately. If

1 you're looking for external corrosion and you have say a seam
2 threat, that would not be the appropriate use of external
3 corrosion direct assessment, for instance. But it is an effective
4 tool for finding external corrosion, assuming that the line also
5 meets the other aspects of the regulations related to corrosion
6 control.

7 MR. BUDINSKI: Thank you.

8 A few more questions for Mr. Smith with regard to your
9 presentation. Is there research on hydrostatic pressure testing
10 underway, and in what would we maybe expect in the next two or
11 three years in terms of technological advances?

12 MR. SMITH: Yes, we are currently looking at hydrostatic
13 testing with one active project that is due to complete this
14 summer. That actually is getting to some of the discussions that
15 we talked about over the last couple of days on customizing hydro
16 testing, the parameters involved in hydro testing, to not grow
17 some cracks but grow other threats, and to be able to look at the
18 stress corrosion cracking threat in particular.

19 MR. BUDINSKI: Okay, thank you. One last question
20 regarding your presentation. But the integrity management program
21 is still relatively young. What has been learned so far? What is
22 the main thing you've learned to far out of this whole integrity
23 management program from a research perspective?

24 MR. SMITH: From a research perspective, and I'll
25 probably pass some of that question on, we know that we can

1 effectively target research program solutions towards some of
2 these challenges that we're seeing out in the field. We're
3 partnered very well in the engineering program at PHMSA, and our
4 field personnel and our state partners and as well as coordinating
5 with other federal agencies in the industry to know that we need
6 to be addressing these type of challenges and develop those type
7 of tools to be able to help meet and exceed regulatory
8 requirements. And if there's a question about data and metrics,
9 that would be maybe something for Alan to answer.

10 MR. BUDINSKI: Are you able to chime in, Alan or Mr.
11 Mayberry?

12 MR. MAYBERRY: Well, certainly, since the inception of
13 the program for gas, there have been about 1,052 conditions
14 repaired that required immediate attention, and then over 2,239
15 conditions that were repaired on a scheduled basis. And these
16 were issues that were found during the, or in conjunction with,
17 integrity management.

18 MR. BUDINSKI: Great, thank you.

19 With regard to technological development, again this is
20 for Mr. Smith, what is the greatest threat not being adequately
21 addressed in pipeline integrity management today?

22 MR. SMITH: I would believe that we are addressing most
23 of them, if not all, of the known threats that we see out there.
24 We have, like I said, that process that really gets to the heart
25 of the gaps that we see out there, and then finding good research

1 to address that, and then getting those tools out into the market
2 or information to stand and developing organizations. I think
3 that the biggest gap that we do see still is to have the same
4 suite of tools that we see in traditional inline inspection into
5 some of these robotic platforms that can address these unpiggable
6 challenges.

7 MR. BUDINSKI: I see, okay. I was thinking that an
8 unpiggable situation might be towards the top of the list of some
9 concerns. As we've covered in the first two days of the hearing,
10 successful integrity management is predicated largely on
11 successful inspection of identified threats. Are there new
12 approaches or technologies to more accurately identify threats in
13 a pipeline system, Mr. Smith?

14 MR. SMITH: When I had the slide talking about how our
15 investment has broken into out programmatic areas, you might have
16 seen that there was not much investment going on in risk
17 management, and that's really because directly, that's because
18 risk management is something that is involved with pretty much
19 every project that we're dealing with. Because of integrity
20 management and because of the reliance on data and risk management
21 to know what tools that we should be looking at in development and
22 what tools that need to be deployed.

23 MR. BUDINSKI: Okay, it just seems as though, you know,
24 having to know really the threats before you start to inspect them
25 is sort of an unending loop. You almost need to inspect your

1 pipeline first so that you can figure out what threats to
2 identify, then you start to monitor those threats. And it seems
3 like this is an area where there's assumptions made for operators,
4 and so I was just wondering is there more work being done in this
5 area? I'm not sure if somebody else from PHMSA is able to comment
6 on this. Mr. Mayberry?

7 MR. MAYBERRY: If I might add, Mr. Budinski, my
8 colleague Linda Daugherty yesterday referred to a couple of
9 workshops that are coming, one specifically related to risk
10 assessment and how operators are identifying risk.

11 If you look over the last year or so at the incidents
12 that have occurred in the U.S., you know, they're quite varying
13 causes, causal factors involved. However, a common thread that we
14 could pick out there, if you will, is the identification of
15 threat, appropriate identification of threat, and in many cases,
16 just using information that's already in the hand of the operator.
17 So, that's why we felt a need to have a workshop, which is coming
18 up in July.

19 In addition, we're also issuing, as my colleague Ms.
20 Daugherty mentioned yesterday as well, an advance notice of
21 proposed rule making related to the gas integrity management
22 program. We've already done that for liquid, and the comment
23 period just closed. But we expect that to be coming out late
24 spring to further ask the public and industry, the stakeholders,
25 where improvements need to be made in our integrity management

1 regulations.

2 MR. BUDINSKI: Okay, thank you.

3 On the same subject, I'd like to ask Mr. Dippo a
4 question. In older or legacy pipeline systems, have industry best
5 practices been developed to identify pipeline threats with the
6 highest level of confidence?

7 MR. DIPPO: Yes, I actually have a presentation, Exhibit
8 8-C. Would now be the right time to bring that up?

9 MR. BUDINSKI: I don't believe so. If you're able to
10 just answer this briefly, and then maybe you could comment more
11 thoroughly later.

12 MR. DIPPO: Sure, could you repeat the question, please?

13 MR. BUDINSKI: Yes, in older or legacy pipeline systems
14 have industry best practices been developed to identify pipeline
15 threats with the highest level of confidence? In other words, is
16 there sharing going on in the industry around the best way to get
17 at the assumed threats for pipeline system, and is that being
18 shared effectively?

19 MR. DIPPO: I believe so. As both Mr. Foreman indicated
20 and others have indicated on the panel, the best place to learn
21 about these industry best practices and what other operators have
22 experienced and found is at industry conferences. And the
23 American Gas Association does have an excellent program for local
24 distribution companies who are participating in their best
25 practices program to share information and lessons learned.

1 MR. BUDINSKI: Thank you.

2 Next question is for Mr. Smith. Do you have any
3 examples of newer pipeline inspection technologies that are
4 underused due to economics or logistics? In other words, are
5 operators using what you've developed?

6 MR. SMITH: I think this gets to the question of how you
7 measure the impact of research, and sometimes that's a difficult
8 endeavor. We try to stop at the idea that we're able to bring new
9 tools out into the market. Going beyond that to look at economic
10 issues, we don't have economics in our mission. And I do believe
11 just the requirements about how we maybe ask the industry to
12 report back. Since we regulate them, I think there's a burden
13 that we may be putting on industry to try to go out there and do
14 that from our point of view. But we try to get tools out.

15 We try to measure that they've been commercialized. We
16 measure what the net improvement of those tools are. We're
17 measuring that we're providing information to standards developing
18 organizations. We're measuring that it was used or not, and we're
19 measuring from promoting general knowledge. You know, how many
20 files are being downloaded, website hits, patents, a number of
21 other things to try to show that our program is effective in at
22 least getting this information out there. It's once again hard to
23 go beyond that step, I think.

24 MR. BUDINSKI: Thank you. The next question also to Mr.
25 Smith. How does the pipeline inspection, new pipeline inspection

1 technology impact data collection, management, and the
2 determination of actions to take? The thinking is that as we get,
3 for example, an inline inspection or direct assessment, we're
4 getting better data, more effective data, more precise data. Are
5 we able to use this in better models? Are we able to use this for
6 better predictions? Do we have some more predictive capabilities?
7 Where is that going? What kind of work are you doing in this
8 area, and how do you see that going forward?

9 MR. SMITH: Well, I think you partially already answered
10 some of that with the idea that we have had advances in tools and
11 more tools out there, creating more data. We've been looking hard
12 at data over the last few years in our solicitations, trying to
13 make researchers look at the idea of what data they're creating
14 and what could be done with this data. We had this as part of a
15 discussion in one of our R&D forums a few years back. We've kept
16 that type of ideals in the contracts that we issue with the
17 researchers.

18 One particular project and example is we're trying to
19 put some of these low MFL sensors on cleaning pigs, something that
20 hasn't really been done before. And we're trying to just get more
21 data, since cleaning pigs are run on a higher frequency than pigs
22 for smart pigs are.

23 MR. BUDINSKI: Okay, thank you. I'm going to switch
24 gears a little bit in terms of moving from inspection technology
25 to another form of technology. This question is for Mr. Smith,

1 but I'm also going to ask the same question to Ms. Sames as well.
2 Given the impact of gas release during a pipeline rupture event,
3 what new automatic shutoff valve or excess flow valve technology
4 is being developed to quickly terminate gas flow during a pipeline
5 breach? So, is there any new work that's being done in this area,
6 Mr. Smith?

7 MR. SMITH: I guess I'll quickly say that I'm just not
8 aware of work. Obviously, I mean, we're not looking at that issue
9 right now on valves. It might be something we look at in the
10 future, but nothing that I'm aware of right now.

11 MR. BUDINSKI: Okay, thank you.

12 And, Ms. Sames, do you have any comments in this area?
13 I know you poll the industry as a whole, so you may have some
14 perspective on this.

15 MS. SAMES: You mentioned excess flow valves; I'll start
16 with it. So, for excess flow valves we know what we have seen is
17 an expansion of that technology over time. When they first were
18 developed they had some issues. Right now, they're pretty -- they
19 work really well for single family homes. There are still some
20 challenges when you expand that to small businesses, because
21 excess flow valves are a relatively stupid device. They only look
22 at a loss of pressure. But if you have an increase in load, the
23 device could assume that that loss of pressure is due to an
24 incident, not an increased load and will shut down. That creates
25 safety problems, which has been discussed throughout the hearing.

1 So, work is still being developed to make them a little smarter,
2 and industry is pilot testing these to see where they work and
3 where they don't.

4 For automatic shutoff valves and remote control valves,
5 automatic shutoff valves are very similar to an excess flow valve.
6 It just indicates if there is a pressure loss, which means that
7 you have to be pretty certain about your pressure, have pretty
8 consistent pressure in order to use that type of device. A remote
9 control valve, a little different, has a little bit of
10 intelligence. I think we've seen a progression of that
11 technology. I believe that more work needs to be done to make
12 them just a little smarter, hopefully a little cheaper and better
13 utilized.

14 MR. BUDINSKI: Thank you. I guess in your opinion, and
15 I'll throw this out to both of you, do you feel that this is an
16 area that needs more attention technologically to be able to get
17 it to a point where they might be more commonplace and maybe be
18 smarter about when they work and don't work and so forth?

19 MS. SAMES: Okay, I'll jump in first.

20 MR. SMITH: Yes, please.

21 MS. SAMES: I'm not sure if it's more of the technology
22 as more of an understanding of where they should be applied and
23 where they shouldn't be applied. GOT does have regulations for
24 operators to consider this. We know that operators are
25 considering them, but there are a number of factors that have to

1 be taken into consideration.

2 So, what I would like to see, and one of the things that
3 the American Gas Association is currently working on -- I'll speak
4 to it a little bit later -- is a document that helps to pull
5 together where they work, where they don't work, and things that
6 have to be considered. For example, if you are trying to install
7 one of these valves in an urban environment, you may not be able
8 to put it above ground. If you put it below ground, you need to
9 have the real estate, a vault. You have to get the permits.

10 The vault has to be big enough to put that valve, plus
11 the electricity, plus somebody working around that. So, you may
12 be talking a 20- to 30-foot valve vault. Now, if you're talking
13 of trying to put something like that here, let's just use a local
14 example, D.C., I don't know if you can find real estate
15 underground that big to put one of those valves. Those are the
16 types of things that have to be considered. I do think more
17 research needs to be done to make these a little bit more
18 effective, especially on the remote control valves. And hopefully
19 we can work together to do that.

20 MR. BUDINSKI: Mr. Smith, any comments on that at all?

21 MR. SMITH: Actually, no.

22 MR. BUDINSKI: Or Mr. Mayberry?

23 MR. MAYBERRY: At one of the foundations of the
24 integrity management program is to integrate data. And in
25 complying with the preventive and mitigative measures required in

1 the program, the operator must look at data of his system, his
2 operating data, to see if automation of a valve may be necessary.
3 You've kind of covered a broad spectrum here. I know we've gone
4 from excess flow valves on a customer's service line to an
5 automation of a mainline valve. Certainly, the technology is
6 there to automate mainline valves, and we have, for instance, in
7 our alternate MAOP regulation we have mandated automated valves or
8 line break sensors at valve stations to control operation or
9 control the flow of gas on those types of pipelines.

10 MR. BUDINSKI: Thank you. This concludes my questioning
11 at this point in time, and I'll turn the microphone over to Dr.
12 Schultheisz.

13 DR. SCHULTHEISZ: Thank you.

14 Mr. Dippo, you mentioned that you have a presentation to
15 present the industry perspective on this. I guess we could
16 proceed with that. It's Exhibit 8-C, I believe.

17 MR. DIPPO: Thank you, Dr. Schultheisz.

18 Good morning, Madam Chairman, Vice Chair, Board members,
19 technical panel members and analysts. My name is Charles Dippo.
20 I am here today as the 2011 Operating Section Chair of the
21 American Gas Association representing the natural gas distribution
22 industry. I am vice president of engineering services and system
23 integrity for South Jersey Gas Company, a local distribution
24 company which supplies natural gas service to the lower one-third
25 of New Jersey. I've been with South Jersey Gas for 32 years, and

1 my responsibilities include the areas of engineering, design,
2 planning, transmission and L&G operations, gas supply, gas
3 control, and system integrity.

4 I have been asked to provide an operator's perspective
5 on how to address threats to pipeline safety, focusing on inline
6 inspection and hydrostatic pressure test assessments. The first
7 step in managing integrity is the identification of the potential
8 threats to a pipeline's integrity. This chart, taken from ASME B
9 31.8, categorizes the root causes of threats to pipelines into
10 three time-related defect types of behavior, those that are time
11 dependents, those that are stable unless activated by a change in
12 conditions, and those that are time independent or random. Based
13 on the type of threat behavior, either periodic assessments or
14 one-time inspection assessment, or ongoing prevention and
15 surveillance is required to mitigate these threats.

16 This flow chart, taken from a 2005 report prepared for
17 the INGAA Foundation on evaluating integrity characteristics of
18 vintage pipelines, demonstrates how an operator can manage
19 historic anomalies most likely to threaten a pipeline's integrity.
20 In this particular example, which is addressing seam weld and
21 variable weld quality, guidance is provided to identify when a
22 defect may exist for a particular pipe type and vintage,
23 conditions that may activate a defect and practices used to
24 mitigate the potential threat.

25 One method of mitigating the risk due to cracking near

1 seam welds is to pressure test. Another is to perform inline
2 inspection with a tool designed to detect cracks. The bottom line
3 is that operators have to make decisions based on specific
4 pipeline threats as each assessment technique has limitations.

5 As described in detail by Mr. Foreman and others, there
6 are numerous different ILI technologies. Again, the tools are
7 selective, and operators must know the defect they are searching
8 for and use the specific tool. As stated, certain tools have
9 better abilities for seams and cracks, but no tool is 100 percent
10 fool proof, and there are limitations. In order to run inline
11 inspection tools, the pipeline must be piggable, both physically
12 and operationally. And what I mean by operationally is that
13 pipeline flow rates and operating pressures must match the tool
14 speed requirements.

15 Inline inspection can detect corrosion, mechanical
16 damage, material defects and cracks. Operators support the
17 technology but acknowledge the limitation that it is never 100
18 percent. Also, it should be pointed out that just because a
19 pipeline segment is not piggable does not mean that it has bad
20 pipe within it.

21 It has been estimated that the cost to retrofit all
22 intrastate transmission pipeline to be piggable is approximately
23 \$12 billion. I think a question was asked earlier about the
24 estimated percentage of LDC transmission pipe that is not
25 piggable, and that is shown as the first bullet as 61 percent.

1 Hydrostatic pressure testing is a standard practice now
2 done by operators as a post-construction, pre-commissioning
3 strength test for the as constructed facility. It serves as a
4 final validation of the integrity of the constructed system.

5 Hydrostatic mill pressure tests are performed at the
6 pipe manufacturer at pressures now significantly higher than
7 operational pressures. This chart, taken from API 5L -- or excuse
8 me, the INGAA 2005 report shows maximum test pressures for large
9 diameter pipe increasing from 50 percent of specified minimum
10 yield in 1928 to 90 percent of specified minimum yield in 1983
11 when the API 5L and 5LX specifications were combined.

12 The use of hydrostatic pressure testing for in service
13 pipe does have limitations. First, the pipeline has to come out
14 of service for a hydrostatic pressure test, which may not always
15 be feasible. For example, the pipeline may be a single
16 directional feed to a downstream area which may represent two
17 large of a load for utilizing either a temporary supply or a
18 bypass of the effected section. Second and of equal importance is
19 that incomplete dewatering can lead to future internal corrosion.

20 It should be pointed out that a hydrostatic pressure
21 test has no predictive value. It is a snapshot in time, and there
22 is no data available for other defects which may exist. It finds
23 the weak link defect which fails below the test pressure.

24 There is also the possibility that a hydrostatic
25 pressure test can cause subcritical defects to grow and possibly

1 fail upon subsequent pressurization at a level below that of the
2 first test in a phenomena previously referred to by Mr. Mayberry
3 as a pressure reversal.

4 While it makes sense to hydrostatically pressure test
5 new pipelines prior to their being placed in service, if time
6 dependent defects can be located reliably by an inline inspection
7 tool, utilizing the inline inspection tool is usually preferable
8 to the hydrostatic pressure testing of an in service pipeline. If
9 hydrostatic testing is to be conducted to validate the
10 serviceability of a pipeline that is suspected to contain defects
11 that are becoming larger with time, the highest feasible test
12 pressure should be used. The higher the test pressure, the
13 smaller will be the defects, if any, that survive the test.

14 There are over 187,000 miles of pressure-1970
15 transmission pipeline, and this is out of a total of approximately
16 300,000 miles. But just because a pipeline was constructed
17 pressure-1970 does not mean that it was not subjected to a pre-
18 commissioning hydrostatic strength test. As stated earlier, the
19 state of California required pressure testing earlier than the
20 1970 federal regulations requirement.

21 Other considerations for operators include assessments
22 of low stress pipelines or pipelines operating at less than 30
23 percent of specified minimum yield strength. Low wall stress
24 pipelines have different failure characteristics than pipelines
25 operating at high stress levels. They tend to leak rather than

1 rupture, and it is unlikely that a fracture in a low stress
2 pipeline will propagate. These differences significantly reduce
3 the potential likelihood and consequences for such pipelines in
4 comparison to the higher stress lines. As such, these differences
5 are recognized for pipelines that operate below 30 percent of
6 yield in both ASME B 31.8S and 49 CFR 192.

7 In summary, operators need the flexibility to use all
8 tools to address the threats to pipeline safety. There is no
9 single silver bullet. Inline inspection and pressure tests each
10 have both benefits and limitations, and operators must carefully
11 weigh the benefits and risks associated with hydrostatic pressure
12 testing of in service pipe. Thank you.

13 DR. SCHULTHEISZ: Thank you very much for the
14 presentation. I appreciate that. Is it possible, can you give us
15 a rough estimate of the costs of hydrostatic testing versus inline
16 inspection or direct assessment methods? Is there a rule of thumb
17 like a cost per mile, or can you give me an order of magnitude
18 estimate maybe?

19 MR. DIPPO: I don't have that information. A rule of
20 thumb might be very difficult to apply there. Of course, there
21 are costs associated with inline inspection that include not only
22 making the pipeline piggable, but the utilization of an inline
23 inspection tool. Those costs vary significantly based on the
24 diameter of the line being inspected and based on the tool being
25 applied. Likewise, hydrostatic pressure testing also requires for

1 the most part a pipeline being made piggable, because that's the
2 only way to ensure removal of water from the pipeline. If you
3 were going to go to that trouble and expense of making a pipeline
4 piggable to remove the water, it may be preferable to perform
5 inline inspection at that point.

6 DR. SCHULTHEISZ: Okay, I guess I'll anticipate Member
7 Rosekind's question and ask if the industry has developed metrics
8 of some sort to measure the level of success of the pipeline
9 integrity management programs.

10 MS. SAMES: Maybe I'll rephrase the question just a bit.
11 Integrity management is relatively new, as was pointed out. So,
12 it's still an evolving process, and it was always meant to be an
13 ever growing process. We're just now finishing the baseline
14 assessments on transmission integrity management. We're learning
15 from those baselines, and that will move into the next phase, the
16 reassessments.

17 As far as lessons learned, if I take it to a very high
18 level, I would say the lessons learned are we're finding some
19 things that we weren't expecting. We're also finding things that
20 we were expecting. That's good. And hopefully as we move
21 forward, and the prediction is that by finding these issues, we
22 will be improving pipeline safety over time. But this is an ever
23 growing process. So, stay tuned.

24 DR. SCHULTHEISZ: Okay, thank you.

25 I guess I'd like to ask the same question I asked to Mr.

1 Mayberry as to whether you have any documentation of these kinds
2 of pressure reversal problems with hydrostatic testing?

3 MR. MAYBERRY: A lot of the pressure reversals typically
4 we may not hear about because they may happen in conjunction with
5 the hydrostatic test, and it's experienced before placing the
6 pipeline into service. There are methods to -- and quite
7 honestly, we haven't seen a big failure history or major issues
8 related to that phenomenon. One way to manage it is we do require
9 on existing lines from time to time what's called the spike test,
10 which may address, suitably address the concern over a pressure
11 reversal. And that still involves an eight hour test; however,
12 you're not holding the pressure up at the yield or close to yield
13 quite as long, maybe a half hour just to validate the integrity of
14 the seam, and then you bring the pressure back down for the
15 remainder of the test. And that's been demonstrated to address
16 that concern.

17 DR. SCHULTHEISZ: Okay, thank you very much. I guess
18 I'd like to allow Mr. Ravi Chhatre to ask a few questions.

19 MR. CHHATRE: I have a question for Mr. Mayberry going
20 back to the pressure reversal.

21 CHAIRMAN HERSMAN: Mr. Chhatre, can you speak up just a
22 bit?

23 MR. CHHATRE: Okay.

24 This is a question for PHMSA, Mr. Mayberry. Can you
25 elaborate on the test that PHMSA sometimes refers to as spike test

1 to, I guess, eliminate the phenomenon of pressure reversal?

2 MR. MAYBERRY: It's a test that we have required of
3 operators on occasion, whether it's a concern over the integrity
4 of a line, in particular to address potential defects in the seam.
5 It involves, like I was saying earlier, applying pressure to the
6 pipeline, hydrostatic pressure with water, tests with water. The
7 test is an eight hour test. The pressure is raised to close to
8 100 percent of the specified minimum yield strength of the pipe of
9 the steel. And just for everyone's benefit, that's the point at
10 which the pipe goes from elastic deformation or the steel goes
11 from elastic to plastic deformation. And a good example would be
12 if you were to take a paperclip and bend it, you bend it a little
13 bit, and it comes back to its original shape. At some point, you
14 bend it so far it's not going to come back to its original shape.
15 That point at which that happens is 100 percent of SMYS
16 essentially. It's not the tinsel strength. The tinsel strength
17 is the point at which the pipe or the steel would break or you'd
18 have a rupture. It's below that point.

19 But to address the concern, a pressure reversal
20 involves, as I mentioned earlier, where you have a hydrostatic
21 pressure test, for instance, at a certain level. You test the
22 line at a later date or you put it into service at a later date,
23 and it fails at a lower pressure. It's because of a defect that
24 perhaps has grown to failure after you took the pressure off and
25 then repressurized it.

1 MR. CHHATRE: Thank you for that.

2 This question is for Ms. Sames. This is regarding the
3 manufacturing defects or flaws. The particular flaw that seems to
4 have caused the San Bruno rupture appears to be a manufacturing
5 flaw which has turned out not to be stable. And the question is
6 what about the manufacturing flaws that may not be stable?

7 MS. SAMES: When I look at DOT statistics on incidents,
8 I am not seeing that as an issue. I'm seeing what happened in San
9 Bruno as an anomaly. And what we in the industry are hoping is
10 that through your investigation you find out why that anomaly
11 occurred. Why did that what we perceived to be a stable defect
12 become instable? I'm looking forward to your findings.

13 MR. CHHATRE: And I'm running out of time, so I'll pass
14 it on to Mr. Trainer for one last question.

15 MR. TRAINER: I would direct this question to Ms. Sames
16 and also perhaps Mr. Dipppo. Ms. Sames, you just stated that an
17 unstable fabrication defect is an anomaly. With this accident and
18 our investigation of the Carmichael Mississippi accident that
19 occurred in 2007, which also led to two fatalities -- within the
20 last 5 years we've had two accidents that have claimed ten lives.
21 I question whether these two accidents should be considered
22 anomalies. I'd like you to address that. Thank you.

23 MS. SAMES: So, if I look at the DOT statistics, and you
24 look at the history from the time they've collected incident data,
25 which has been I know more than 20 years, you're talking about two

1 incidents out of hundreds. To me that is still an anomaly. My
2 perspective, of course, but to me that is still an anomaly. What
3 our big question in the industry is what is causing those
4 anomalies to occur? But I still feel pretty assured to say that
5 that's an anomaly. That is my belief based on the DOT
6 information.

7 MR. TRAINER: One last question for Mr. Mayberry. What
8 percentage of reported incidents approximately are attributed to
9 mechanical or fabrication defects of the pipe?

10 MR. MAYBERRY: You know, I don't have that. We have
11 that data, Mr. Trainer, but I don't have it with me. But I'd be
12 glad to get that to you separately, or it's available on our
13 website as well.

14 MR. TRAINER: Okay, thank you.

15 I know we have one last presentation from Ms. Sames
16 discussing data collection and benchmarking and data transmission
17 to their member companies. So, if you could go ahead with that.

18 MS. SAMES: Thank you. And I do appreciate the
19 opportunity to speak at this hearing about safety. I can tell you
20 that I and my colleagues are pretty passionate about this. I also
21 am very happy that I am the last presenter of the last panel of
22 the last day of a long hearing. So, let's see if we can wrap this
23 up. I promised Dr. Schultheisz I would do this in five minutes or
24 less, and I'm sure he will pull in the hook if I'm not.

25 Just to give you a quick understanding of who the AGA is

1 and who we represent, about 200 companies, energy companies.
2 Primarily we represent distribution. Many of these distribution
3 companies have transmission, so these would be your intrastate
4 transmission lines. All in all our members deliver about 91
5 percent of the gas that's delivered in the U.S.

6 And let me just right into our best practices program.
7 It's one of the topics that has come up. How does the industry
8 benchmark itself? The AGA has three areas that we cover and three
9 topics within each of those areas. We cover benchmarking that
10 allows companies to benchmark themselves against others, their
11 peers and figure out who's best in class. We do round tables, and
12 we also do questionnaires. I'll cover each of those in a little
13 bit more detail. But what we're looking for is those procedures
14 that help move the industry forward, whether they be the
15 procedures of the top companies or those unique procedures that
16 can be utilized.

17 This is just a little bit -- okay, so one of the areas
18 we cover for benchmarking is distribution. You can see some of
19 those topics right there that we've covered in the past. We do
20 change our topics each year. There is not really a need to
21 benchmark each topic. I'm just going to keep clicking until I get
22 to the end of this. There's not really a need to benchmark every
23 topic every year, but what you want to look for are trends, and
24 that's what the program does.

25 So, three areas, transmission, distribution, and

1 supplemental gas. With transmission, that is done in conjunction
2 with the Southern Gas Association. I think I mentioned earlier
3 when I was being introduced that we do work and partner with
4 others. This is just one example. The benchmarking process is
5 really ever growing. What you start off with are the
6 identification of topics. This is done by looking at what issues
7 need to be addressed within the industry. We create data packets,
8 collect the data. That data is analyzed by subject matter experts
9 within the industry.

10 That moves on into leading and identifying those top
11 cortel (ph.) companies and those top performances. That feeds
12 into roundtables. We look to the leaders to explain to others in
13 the industry how they got to that top cortel. What are the
14 procedures that they're using? We also look for those unique
15 instances that may not have been considered by other companies,
16 because you want to bring those forward also. Those go into the
17 roundtable discussions. The roundtable does two things.
18 Actually, let me hold that. I'll get to more details in a minute.
19 All of this comes about with identification of best practices that
20 can be utilized by the industry.

21 So, let me get into the benchmarking in just a little
22 bit more detail. I mentioned that we collect statistical data for
23 each of the topics, that the topics change year by year depending
24 on the needs of the industry. I'm not going to read through all
25 of the bullets because they're available in the exhibit. There we

1 go.

2 Roundtables, I mentioned that we bring the procedures
3 that were identified from the top corcel companies into the
4 roundtables along with some of the unique identifying
5 characteristics that we're finding. What we're looking at are a
6 few things. First, what are the challenges for that topic? So,
7 the topic may be damage prevention or integrity management. If it
8 were transmission integrity management, one of the topics that may
9 come up as a challenge is how do you address historical data. In
10 the roundtable, the participants of the roundtable then identify
11 their company's leading practices from their perspective of how
12 they are addressing that particular issue. From that, the
13 participants at the roundtable identify out of everything that's
14 been discussed what are the best practices for that particular
15 operational challenge. This is all captured and shared with the
16 industry. I didn't mention, but I should have, that in the
17 benchmarking that data is also shared by all of participants.

18 The last area that we cover in the best practices is the
19 questionnaires. This allows us to look for trends, to look for
20 other areas that you can't put a number to. You have the
21 benchmarking that you can put a number to. For the
22 questionnaires, it's more of a touchy, feely, how are you doing
23 this. How are you working about this procedure? So, you need all
24 three. You need the benchmarking. You need the roundtables. And
25 you need the questionnaires to really get a better feel, a better

1 handle on each of these topics. That's just a high level overview
2 of the best practices program. I'm sure you'll have questions
3 later. I'll be glad to answer them.

4 A second area that we are utilizing to improve the
5 industry are publications. We spend a -- we have about 16
6 technical committees just within operations, each focused on a
7 particular topic such as corrosion or engineering. We utilize
8 these technical committees to create publications, and some of
9 them are formal publications, nice, thick documents. Others are
10 papers that can be used to move the industry forward. This is
11 just an example, and this is an additional example. I did mention
12 earlier that we -- or I think I mentioned earlier that we are
13 working on a paper on automatic shutoff valves and remote control
14 valves. I don't have that list because it's not final yet. That
15 is being done through our technical committee, our distribution
16 and transmission engineering committee. We hope to have that
17 finalized this fall.

18 What we're doing now is pulling the things together that
19 have to be considered, such as I mentioned earlier on automatic
20 shutoff valves you have to have pretty consistent flow pressure
21 because if you have fluctuations, that valve will shut down, and
22 then you have the repercussions. For remote control valves, you
23 need to make sure you have the real estate, the area to put that
24 device in. You have to have electricity if the flow is not fast
25 enough through the line so that that device runs. Many things

1 that have to be considered. We did a statistic on -- I know Ms.
2 Daugherty yesterday mentioned that one of the costs -- I think you
3 estimated the cost for automatic shutoff valves, remote control
4 valves, to replace half the valves with remote control was about
5 \$600 million. That was actually for one company. When we look at
6 this nationally, you're talking \$13 billion for the nation to just
7 put these in a high consequence area. I won't go into some of the
8 issues I see with that, but I'll just move on.

9 There is a many a variety of other ways that we're
10 trying to improve the industry. What I have captured here is just
11 some of the things that have been done within AGA's operations and
12 engineering group. Multiply this by what's done by the Interstate
13 Natural Gas Association, by the American Petroleum Institute, by
14 the Association of Oil Pipelines, by the American Public Gas
15 Association, by the Southern Gas Association, by the, and I can
16 continue for probably another ten minutes. So, I'm only
17 highlighting what's done within AGA's operation and engineering.

18 For 2010 we conducted 65 topical forums. These are
19 events where we're pulling together the industry to share
20 knowledge. And when I did a capture of how many people we pulled
21 together, that was about 2,700. I mentioned that we have 16
22 technical committees. You see just a few of those listed. We did
23 complete nine publications plus a variety of other documents. All
24 of that is to help improve the knowledge of the industry.

25 SOS's, it's really short surveys. When somebody within

1 the industry has an issue that needs to be solved, we will put out
2 an SOS for that company to say how are you addressing this issue?
3 How have you combated this issue? What are you finding that can
4 improve or that can solve this? Also, we did 80 of those. And
5 then we have a board safety committee that was put into existence
6 about 5 years ago. There are a number of priorities. We have a
7 safety implementation plan that's revised at every meeting. And
8 we completed about 90 of their priorities. We also hold, just as
9 an FYI, an executive leadership safety summit. Our fifth one will
10 be held this November in D.C. And I'm sure some of you will be
11 invited to that. With that, thank you, and I'm open for any
12 questions.

13 DR. SCHULTHEISZ: In the interest of time, I think we'll
14 defer questions. That concludes the technical panel's questioning
15 of the witnesses.

16 CHAIRMAN HERSMAN: Thank you very much. I know there's
17 quite a few people that are in need of a break, and so, we will
18 take a break until 11:10. So, we'll have a 20 minute break.

19 (Off the record.)

20 (On the record.)

21 CHAIRMAN HERSMAN: If everyone could take their seats,
22 we're about to begin.

23 (Pause.)

24 CHAIRMAN HERSMAN: We will resume with some additional
25 questions from the tech panel.

1 MR. CHHATRE: Madam Chairman, the technical panel is
2 ready to ask questions, first with Mr. Zakar.

3 MR. ZAKAR: I have a question. This is towards PHMSA.
4 Does PHMSA have a program that validates inline inspection tools?
5 Basically what I'm looking for is who's checking whether or not
6 the inline inspection companies are delivering the detection
7 capabilities that they are advertising? Who is doing the checks
8 and balances?

9 MR. JOSHUA JOHNSON: We do not have a formal program to
10 look at that. But as part of our integrity management inspections
11 we do look at what tools are reporting and then what vendors go
12 out and see. But the, you know, the primary check on that is
13 going to be the operating companies, because if they are not
14 getting good data back from their inspection companies, they can
15 really not do their integrity management work. So, that
16 relationship is there. There was at one time a push to try to
17 kind of benchmark the tool companies kind of as a third party
18 organization was going to do it, but that really didn't go
19 anyplace.

20 MR. DIPPO: Yeah, I might just add from an operator's
21 perspective that when inline inspection reports are received, of
22 course, there are digs and validation digs associated with those
23 reports. And as Mr. Foreman indicated, that information is very -
24 - the inline inspection tool vendor is very interested in the
25 results of that. And we're also very interested in it as well,

1 because we have predicted anomalies, and then we have as found.
2 So, we do make those comparisons.

3 MR. ZAKAR: Okay, we have pipes in the ground that
4 predate 1970, and we've had issues with low frequency electric
5 resistant welds. Do we have the capability, or do we continue to
6 have challenges to find those seams and cracks or any problems
7 associated with those seams? Somebody in PHMSA would like to
8 address that?

9 MR. MAYBERRY: Because of the incident history, low
10 frequency or W-pipe by name is one of the --

11 MR. ZAKAR: Your mic is not on.

12 MR. MAYBERRY: Okay, we do call out low frequency or W-
13 pipe specifically related to the integrity management program and
14 when you need to assess for that. There is a large population of
15 that type of pipe still present in use. Most of it is safely
16 operating. There are techniques that are available to assess the
17 integrity of the seam and to look for the defects in those types
18 of seams.

19 MR. ZAKAR: Do we still continue to have -- is it
20 challenging with -- are we having difficulty finding them? Is it
21 still a challenge or something easy to detect?

22 MR. MAYBERRY: Well, I wouldn't characterize it as easy
23 to detect. I think inline inspection techniques have come a long
24 way giving options for detecting anomalies such as cracks that are
25 one type of issue associated with low frequency or W-pipe.

1 And then, of course, the other method would be
2 hydrostatic testing. But it's still evolving, but I think there's
3 much improvement that's been gained. I don't see data that
4 warrants as far as an incident history or prevalent incident
5 history currently that would warrant or specifically targeting it
6 for say some sort of replacement, wholesale replacement. All
7 pipelines are different. All operating environments are
8 different. Pipelines tend to be buried, and so there's a lot of
9 variability there. So, you have to assess each system would
10 probably do the variable specific to that system.

11 MR. ZAKAR: And then I have the same question concerning
12 girth welds.

13 MR. MAYBERRY: Girth welds, there are detection
14 techniques for girth welds related to inline inspection. That's a
15 technology that's improved recently. We've seen some success in
16 being able to identify anomalies or issues with girth welds.
17 We've also seen some pipeline failures related to girth welds, in
18 particular with vintage pipe. Is it a significant instant
19 history? I would say not. It tends to be -- it has not been that
20 prevalent. The hydrostatic testing method is probably not the
21 method to look for girth weld anomalies because of the orientation
22 of the stress that you're putting on the pipe is 90 degrees off
23 from what you need, the way you need to stress it for a girth
24 weld.

25 MR. ZAKAR: Okay, thank you. My next question is does

1 PHMSA have any regulations that require newly constructed lines to
2 be made piggable?

3 MR. MAYBERRY: Yes, we do. Back in the early 2000's,
4 mid-'90s we issued regulations, required new pipelines to be
5 piggable to accept inline inspection devices.

6 MR. ZAKAR: And do you have a program to validate?

7 MR. MAYBERRY: To validate whether or not -- that would
8 be picked up in our inspection program whether or not the -- it
9 would be part of our inspection whether or not the line was
10 piggable.

11 MR. ZAKAR: Okay, that's my last question.

12 MR. CHHATRE: I wanted to ask a couple of quick
13 questions. And my first question goes to Mr. Foreman and Mr.
14 Farmer in that order. Is there a minimum pressure that a pipeline
15 should have before any ILI tool can be passed through a gas
16 transmission line?

17 MR. FOREMAN: Yes, there is.

18 MR. CHHATRE: And what that will be?

19 MR. FOREMAN: It would be -- I'm trying to convert here
20 from bar to PSI. It's probably 300 PSI.

21 MR. CHHATRE: Mr. Farmer?

22 MR. FARMER: I would concur.

23 MR. CHHATRE: Thank you. Again the question goes to Mr.
24 Foreman and Mr. Farmer in that order. Probability of detection
25 and probability of identification for the tools that are currently

1 available, is there a rule of thumb that you can tell me like 35
2 percent, 90 percent?

3 MR. FOREMAN: The probability of detection we like to
4 try to achieve is 90 percent or greater. The P of I, the
5 probability identification is sometimes more challenging, so that
6 tends to be around about the 80 percent.

7 MR. CHHATRE: Mr. Farmer?

8 MR. FARMER: It's going to depend on the particular
9 tool, particular vendor. Generally, the numbers that Mr. Foreman
10 quoted are correct, but not necessarily uniform or universal.

11 MR. CHHATRE: Does that mean that some critical flaws
12 may get undetected using the ILI tool?

13 MR. FOREMAN: I'll take that question. The probability
14 of detection and probability of impedance is really aimed at the
15 lower end of the specification. That's what drives that number.
16 So, what I'm saying really is large defects are much easier to
17 detect and discriminate than small ones. So, it's the smaller end
18 of the capability of the tool that drives that probability.

19 MR. CHHATRE: Mr. Farmer?

20 MR. FARMER: Yes, I would concur with that. But
21 statistically, to have 100 percent is very ambitious.

22 MR. CHHATRE: I understand that. The reason I was
23 asking that because we had a couple of accidents in the recent
24 past where I like to (indiscernible), and in both cases, the flaw
25 was not detected. In fact, the segment that ruptured did not have

1 any flaws identified. That's where I was coming from.

2 Mr. Mayberry, would a hydro test or pressure test
3 conducted at 150 or 135 percent, would it detect all the flaws
4 that are likely to cause a rupture at that given time?

5 MR. MAYBERRY: It's likely to detect critical flaws that
6 would be subject to rupture. So, yes, if it's performed at a high
7 level at 90 to 100 percent of specified minimum yield strength.
8 It would not -- and perhaps where you're going with this, it does
9 not tell you any remaining flaws or characterize any remaining
10 issue with the pipe. It's a test that demonstrates the integrity
11 and the leak tightness, if you will, of the pipeline at that
12 moment and until the next assessment interval.

13 MR. CHHATRE: And my last question, you mentioned that
14 maybe an array of tools may be necessary depending upon the flaws
15 that the operator may identify as a threat. And considering the
16 ILI tools, there were many you need to identify depending upon
17 stress or cracking or corrosion damage. Does hydro test have a
18 place in those, since hydro can detect the flaws that are critical
19 now, where ILI can detect all the possible flaws?

20 MR. MAYBERRY: Hydrostatic testing is one tool in the
21 toolbox. Inline inspection is another. There are other
22 inspection techniques. For instance, if you're dealing with case
23 pipe, you may use SCADA wave ultrasonic testing. There's no
24 perfect test. Generally, the standard detection I normally think
25 of or ability for inline inspection is sort of the least common

1 denominator, which is about an 80 percent probability of detecting
2 within plus or minus 10 percent. Sometimes we've had, depending
3 on the line, again it's driven by the threats and what we observe
4 say post incident. It might be warranted to do a combination of
5 both tests, both speaking in terms of inline inspection and
6 hydrostatic testing. We may also add other appropriate tools,
7 such as indirect inspection methods to look for corrosion issues,
8 active corrosion issues perhaps or coating issues.

9 MR. CHHATRE: Thank you. I'll just stretch my luck and
10 ask one more question. How critical the dehydration problem once
11 you do a hydro test?

12 MR. MAYBERRY: It's very critical. There are techniques
13 to perform that function because water, residual water in a
14 pipeline creates an issue with internal corrosion potentially down
15 the road. From an operational standpoint, it also will create
16 issues with freezing perhaps. Say in a distribution system
17 perhaps there could be -- if residual water has caused freeze ups
18 at say service regulators at the house, it's also caused blockages
19 in low pressure systems as well.

20 Most recently, we had a failure in the Salt Lake City
21 area. This was on a liquid pipeline that was caused by residual
22 hydrostatic test water that was remaining in the line and wasn't
23 suitably removed. Actually, there was residual water, and it
24 wasn't suitably treated with antifreeze to ensure that it didn't
25 freeze. It did freeze and causing -- the water expands when it

1 freezes, and it caused a breach of a valve and a release of crude
2 oil in this case.

3 MR. CHHATRE: Thank you much.

4 Madam Chairman, the technical panel has concluded their
5 questions for the witnesses.

6 CHAIRMAN HERSMAN: Thank you, and we'll begin with the
7 parties. CPUC?

8 MR. CLANON: Thank you, panel. I'm Paul Clanon, and
9 I'll be representing the CPUC. Just a couple of questions.

10 Mr. Farmer, I wanted to follow up on an exchange you had
11 about the existence of inline inspection technology, that had the
12 line in San Bruno been piggable that technology that might have
13 picked up the defect that we're talking about here. What were
14 those technologies?

15 MR. FARMER: The technology for that particular defect,
16 that's a crack that has opened up, so it has some volume. So,
17 magnetic flux leakage will work in that case, but it's not the
18 standard magnetic flux leakage which magnetizes in the axial
19 direction. So, to detect that flaw, the magnetization would have
20 to be circumferentially oriented, and there are several companies
21 that supply that technology.

22 MR. CLANON: How long ago was that technology developed?
23 Is that a longstanding technology or relatively recent?

24 MR. FARMER: Oh, that's probably 10 years, so it's a
25 pretty mature technology.

1 MR. CLANON: Thank you.

2 And Mr. Mayberry, I'm going to start with you, but
3 others on the panel might want to chime in on this as well. I
4 want to focus in on pipe that's pre-1970, so grandfathered pipe
5 that's never been hydro tested and that may have an unstable
6 defect or about which we have concerns that there may be an
7 unstable defect. Let's just assume those three things without
8 saying anything more specific about that. Given all the plusses
9 and minuses of the kinds of testing that you've been talking about
10 this morning, what would you recommend for a situation like that?

11 MR. MAYBERRY: For which type of defect? I'm sorry.

12 MR. CLANON: Any kind of unstable manufacturing defect,
13 for example, or a pipeline about which we have suspicions there
14 may be an unstable manufacturing defect.

15 MR. MAYBERRY: As I was mentioning, there are a variety
16 of tools in the toolbox to assess the integrity of a line.
17 Specifically if you have a manufacturing defect, say a seam
18 defect, there are the inline inspection tools. There are tools
19 that will detect those types of defects. Hydrostatic testing is
20 also a tool that's been used, that is used effectively to address
21 those types of defects. Those are the primary two tools that
22 would be used.

23 MR. CLANON: And so, if we're dealing with an
24 infrastructure that's not piggable, for example, does that leave
25 us only with hydro testing?

1 MR. MAYBERRY: Not necessarily. I mean, if you were to
2 do nothing, perhaps hydro testing would be the option. And
3 obviously, that would require cutting in test sections and hydro-
4 ing a line that's currently not piggable. The other option is to
5 make it piggable. The other option is to, and this is again
6 assuming that you've gone through the proper scenario of
7 identifying the threats which we've discussed is an area that
8 we're discussing with ourselves and industry. You need to make
9 sure you've identified the threats so that you can use the proper
10 tools for this.

11 MR. CLANON: Thank you. And I just want to ask whether
12 anyone else on the panel would like to chime in on this question.

13 (No response.)

14 MR. CLANON: Nobody wants to bite on that one. Okay,
15 and that's all I had. Thank you.

16 CHAIRMAN HERSMAN: PG&E?

17 MR. KIRK JOHNSON: I just want to direct a question to
18 Mr. Foreman. Specific to the EMAT tool you spoke to in your
19 presentation, are there any restrictions on that tool? Can it
20 handle a multi-diameter pipeline, for example?

21 MR. FOREMAN: We only have one tool at the moment. It's
22 only in 30-inch to 36-inch diameter. It's a single diameter tool
23 that can be used in 30, 34, and 36-inch, but we haven't got a
24 multiple diameter adaptation for that tool yet. It could be
25 perhaps adapted. But as it stands today, there is only one

1 prototype tool.

2 MR. KIRK JOHNSON: So, just so I understand, what you
3 talked about is we have one prototype of that tool. We don't have
4 a fleet of these tools. And the availability of this tool is
5 relatively limited. Is that true?

6 MR. FOREMAN: That's true from GE, yes.

7 MR. KIRK JOHNSON: Are you aware of other vendors that
8 had that exact same tool?

9 MR. FOREMAN: Other vendors have got an EMAT tool. It
10 does not operate at exactly the same way that our tool operates,
11 and it's a very different methodology that they use with the same
12 technology, but it doesn't actually work in exactly the same way.

13 MR. KIRK JOHNSON: Okay, thank you. I have no further
14 questions.

15 CHAIRMAN HERSMAN: City of San Bruno?

16 MS. JACKSON: Yes, thank you, Madam Chair.

17 I have a short question for Ms. Sames. One of your
18 slides indicated that you have a publication or a program related
19 to alarm management for control room operations. I'm just curious
20 whether that is a -- if you could just give us a brief comment
21 about whether that is related to operating procedures or to
22 technologies?

23 MS. SAMES: If I remember correctly, and I am going by
24 memory, it covers both. That publication is available through the
25 AGA website at the link that's on the one slide. The description

1 will provide more information as to what exactly is in that
2 document.

3 MS. JACKSON: Great, we'll take a look at it. Thank
4 you.

5 This is a question for Mr. Mayberry and Dippo, Mr. Dippo
6 first. In your presentation, one of your bullet points stated
7 that the operator and regulator need to decide whether to place
8 pipe under the high stress of a pressure test or to maintain the
9 stability of a historically low operating pressure. Could you
10 comment, please, on an existing practice that would utilize
11 pressure increases to maintain a historically high MAOP, a maximum
12 allowable operating pressure, and whether this practice might
13 impact the integrity of a legacy pipeline?

14 MR. DIPPO: Yes, I think that was briefly touched on
15 earlier. The potential for a pressure reversal in an existing
16 pipeline that is being pressure tested with or hydrostatically
17 pressure tested because you don't know what may exist in that line
18 in terms of subcritical defects that may not necessarily fail the
19 pressure tests. They can be exposed or grown during the pressure
20 test process such that sometime subsequent to the pressure testing
21 and after the pipeline is back in service the potential exists for
22 these defects to then turn critical. So, that has to be
23 recognized on the front end, and I think the point of the operator
24 and the regulator must know that there are decisions that have to
25 made here as you progress through this process of integrity

1 management and you can only go with the -- you have to be driven
2 by the characteristics and the specifics in terms of what it is
3 you think you're looking for and go look for it and then determine
4 whether or not -- again, it's a continuous improvement process.

5 So, one assessment is not the way to complete a complete
6 integrity program. Baseline assessments get done, and then future
7 reassessments are mandated by the regulations to address just
8 that.

9 MS. JACKSON: Thank you.

10 MR. MAYBERRY: Related to the practice of raising the
11 pressure, I've not seen that in my observations of the national
12 inspection program for the lines we regulate. I can't say that --
13 would say that it was not the intent when the regulation was
14 written that it would warrant the raising of pressures to avoid a
15 certain assessment. If you're adjusting the pressure
16 periodically, you need to assess that or make that part of your
17 overall assessment of the risk on that pipeline and perhaps it
18 may, that act in itself may create the need to assess for
19 construction or material defects. I might add too that part of
20 our issuance of an advanced notice of proposals we're making, I'm
21 sure we'll be asking the question about that area.

22 MS. JACKSON: Okay, thank you.

23 This is a question for the entire panel, anybody who's
24 able to comment on this. We've heard today about exciting new
25 technologies and their potential for operators to detect and

1 resolve defects. We're certainly anxious and looking forward to
2 their widespread deployment within the industry.

3 That said, I need to take, respectfully take, strong
4 exception to a supposition that an undetected, unstable
5 manufacturing defect, such as may have contributed to the tragic
6 incident that the community of San Bruno experienced is an
7 anomaly. I'm confident that the citizens of San Bruno would find
8 this very difficult position or conclusion to accept, if only
9 because it could diminish the urgency with which the various
10 issues under discussion these last three days are fully addressed.

11 With that said, an understanding that many areas of our
12 older infrastructure for financial gas transmission based on the
13 statistics you cited today may actually be currently unpiggable,
14 my question for the entire panel is whether the conclusion we're
15 left with is that replacement of the pipeline infrastructure is at
16 least in the near term the most viable strategy in order to
17 address the problem?

18 MR. MAYBERRY: I might add from PHMSA's perspective our
19 agency is deeply saddened by the event that occurred in San Bruno.
20 We take incidents like this seriously, and we learn from them, and
21 I can assure you that we will apply learning of this incident to
22 our program and to the national program. And whatever we learn
23 from it, it will be applied to our program. We don't accept --
24 accidents are unacceptable. They do happen, unfortunately.
25 Fortunately, there's a low probability of there happening, but

1 when they do happen, there is a high consequence. We look for the
2 issues that happen or that contributed to the cause, and we do
3 take action based on that.

4 MS. JACKSON: Thank you.

5 MS. SAMES: And if I could just jump in to echo Mr.
6 Mayberry's comments. While I still believe that this is an
7 anomaly, that does not diminish the magnitude of this incident or
8 the lessons that can be learned. Replacement is one of the
9 options that should be considered for some of these lines, just
10 like other options should be considered.

11 I think what needs to be done is an analysis on these
12 various pipelines looking at what can -- how can we identify the
13 risk to these lines, how can we make sure that they're safe, that
14 they continue to be maintained safely, that we are looking at the
15 issues that may exist within these lines, and it's decision tree.
16 Replacement may be part of that decision tree. Reducing pressure
17 may be a part of the decision tree. Making the line piggable may
18 be part of that decision tree -- hydrostatically testing.

19 But with each of these, other things have to be
20 considered, including the impact to replace the unpiggable lines.
21 And I would like to make one clarification. I mentioned -- I was
22 asked earlier about the percent of liquid lines that are piggable,
23 and it's the vast majority. I mentioned that about a 1/3 of the
24 transmission lines were unpiggable that were only -- I'm sorry,
25 about 1/3 were currently piggable. That is intrastate

1 transmission. For interstate it's about 2/3, maybe a little
2 higher. I would defer to my associates for that. But what we are
3 seeing is more of these lines becoming piggable for a variety of
4 reasons. It is an option that has to be considered. I think we
5 need to look at all the options.

6 MS. JACKSON: Thank you.

7 CHAIRMAN HERSMAN: IBEW?

8 MS. MAZZANTI: Yes, Madam Chairman, I do have a couple
9 of questions.

10 My questions are going to be directed to Mr. Foreman and
11 Mr. Farmer. Do you have any data that talks about the daily costs
12 associated with the technologies you've described today?

13 MR. FARMER: I'm sorry, about which costs?

14 MS. MAZZANTI: The daily operational costs in the
15 technology that you're describing.

16 MR. FOREMAN: In operating the technology or developing
17 and doing the research for the technology?

18 MS. MAZZANTI: No, in operating if an operator were to
19 utilize these technologies, do you have a sense of what that daily
20 cost would be to that operator utilizing your tools?

21 MR. FOREMAN: It was mentioned before. It really
22 depends on the tool, the technology that's being adopted, and it's
23 not easily translated to a daily fee, because the actual running
24 of the pig might take a few hours or a couple of days. But then
25 there's several months of interpretation and analysis that goes on

1 with the data following that. But I can furnish you with some
2 ideas of prices of inspection if you would like.

3 MS. MAZZANTI: Thank you.

4 MR. FARMER: I would support those comments.

5 MS. MAZZANTI: Okay. My next question is what
6 operational issues have you encountered using these technologies?
7 Have you encountered, have you heard of any or gotten any feedback
8 that there are some difficulties with the technology?

9 MR. FOREMAN: In its functionality or in its results?

10 MS. MAZZANTI: Yes, both.

11 MR. FOREMAN: From the functionality point of view, I
12 think Fraser touched on it, and I mentioned, you know, the
13 preparation of the pipelines, making sure the pipeline is clean,
14 the correct pressure and flaws is an essential part of making sure
15 that you get a good inspection. And then from that, making sure
16 that we get a good interpretation of the data that to make sure
17 that the accuracy of the report.

18 MR. FARMER: Some other things that operators need to be
19 very cognizant about is things like the fittings that Geoff
20 described, there are some fitting that the tools just don't like
21 going past, so they don't. They stop, jam, and that's an
22 operational problem. It's unpleasant for both parties. So, being
23 very prudent about what's in the pipe and sharing that information
24 with the vendor is pretty significant.

25 Operationally, one of the things that's important is

1 that the valves, all the valves in the pipeline, be fully open.
2 And if a mistake is made in operation and a valve is not fully
3 opened, again the tool may stop and jam, and now you may have to
4 cut out that whole section. So, that can be a problem. So,
5 effective planning beforehand, knowing your system, which is an
6 integrity management concept as well, knowing your system for a
7 pigging project is really important.

8 MR. FOREMAN: I agree and reiterate that the record
9 keeping on some of these older pipelines, especially the
10 unpiggable pipelines are essential. At the end of my presentation
11 I said an expert engineer in assessment needs to be taken on each
12 and every unpiggable pipeline, because there are some engineering
13 solutions that you can actually apply if it's just because you
14 can't put a pig in because it hasn't got a pig trap. You can
15 apply some techniques.

16 We've had success in New York where we used a 45 degree
17 hot tap to put a 24-inch to 26-inch tool and went across the river
18 in Manhattan with it. But we knew what was in the pipeline. Some
19 of the fittings that we show like that intrude into the pipeline,
20 as Fraser said, the last thing you want to do is stick a pig in
21 the pipeline.

22 So, the mission is to find out what's in there. So,
23 good record keeping is important. We mentioned grandfathering old
24 pipelines. For me, the first part of an engineering study would
25 be to look at the oscilids (ph.) and see what kind of detail and

1 confidence the operator has on what's actually in his pipeline.

2 MS. MAZZANTI: Okay.

3 MR. FARMER: One last parting comment. Geoff referred
4 to the fact that the speed has to be within a certain range in
5 order to gather good data. One of the recent innovations, let's
6 say last five to 10 years, has been speed control on some of these
7 tools. So, they actually have a bypass that controls the speed to
8 less than the flow speed, and that's typical of the innovation in
9 the last 10 years.

10 MS. MAZZANTI: Okay, and I know I'm running out of time,
11 and I had two -- actually three more questions, but two of them
12 that are very dear to my heart. Do you have any instances of
13 failures on pipes after you've used these tools, after you've used
14 the technology? Have there been any examples of there was then
15 failure on the pipe?

16 MR. FOREMAN: Yes, there has. I think Ravi asked the
17 question. That there has been, unfortunately, some failures after
18 pigs have been run through pipelines. And the occasion, I think
19 how I answered it last time was the crack tool will see defects,
20 and to my knowledge, on all of the forensics following the
21 failure, the point of origin was clearly identified except for
22 one. And in all those cases, the tool did detect something. But
23 we've learned from those instances on the analysis and the
24 interpretation of the signals to change our processes to a more
25 conservative approach.

1 MR. MAYBERRY: I might add from a PHMSA approach, we've
2 seen some failures post inline inspection run, and that is part of
3 the basis for why we're going to have a workshop is usually the
4 case is that the wrong pig perhaps was run, looking for the wrong
5 issue, using the wrong tool. The other might be say an incorrect
6 corrosion growth rate assumption, those types of things, but that
7 will be the subject of our workshop.

8 MS. MAZZANTI: I have one more question.

9 CHAIRMAN HERSMAN: Sure, one more question.

10 MS. MAZZANTI: Okay, do the vendors supply or do you
11 offer any guarantees or assurances regarding the effectiveness of
12 your technology?

13 MR. FOREMAN: No, only the -- we look after providing
14 the operator with dimensions. The operator then decides what to
15 do with those dimensions.

16 MR. FARMER: Yeah, I think that's basically the cut off
17 situation. The tool vendor supplies information about the defect
18 and doesn't necessarily warrant the pipeline. What they do
19 warrant is that the results of the survey are in accordance with
20 their performance specification.

21 MR. FOREMAN: That's why it's so important to do the dig
22 verification and validate the inspection.

23 MS. MAZZANTI: Thank you.

24 CHAIRMAN HERSMAN: PHMSA?

25 MR. WIESE: Thank you very much. Very interesting,

1 panel, my compliments to everyone. It's really very interesting.
2 I wish we could continue this, but I'd like to explore just a
3 couple of things with you. One of them is research and
4 development. I think Mr. Smith raised a very good point. He said
5 the challenges were set in the early 2000's with the integrity
6 management roles. They were pretty aggressive challenges, but
7 technology has played a key role in helping operators meet those
8 challenges. I'd like to know, really like to get at the level of
9 R&D funding, and is it adequate. So, I'm just curious if any of
10 you, maybe start with Ms. Sames, could talk to us about any
11 publicly available studies that would talk about funding levels
12 and research and development for pipeline safety only.

13 MS. SAMES: Thank you for that question. The American
14 Gas Foundation and the INGAA Foundation concluded its study 2005,
15 2006. It's available on, I believe, both websites that looks at
16 funding levels for research for pipeline safety. And if you look
17 at it from a very high level, it shows that compared to other
18 industries like the computer industry or the medical industry,
19 there is less funding that is done by this industry, but the
20 funding that is done is done to pull all available resources to
21 address the biggest risks, and I think that's one of the keys of
22 the success of the industry collectively, whether it be the
23 industry comprised of the government and industry looks at the
24 priorities. We think PHMSA does a great job at your R&D forums,
25 where you pull all of the stakeholders together to identify what

1 particular elements need research. And that is then put into your
2 solicitations. So, we're looking at the priorities and putting
3 research funding towards those. Can more funding be added?

4 Absolutely.

5 MR. SMITH: Thanks for that question. I think it's an
6 important question to keep in mind for the type of research that
7 this program executes. We have a requirement for a 50/50 cost
8 share with other federal agencies and private research and trade
9 organizations. We're funding a lot with agencies and the
10 Department of Interior. We funded and work with the Department of
11 Energy, the Department of Commerce, so many industry
12 organizations, Pipeline Research Council International, Northeast
13 Gas Association, Nisearch Operations Technology Development, and
14 even the American Waterworks Association trying to crossbreed
15 across different industries and learn from what's working there
16 and also share with them what's working well in the oil and gas
17 industry.

18 In the federal example, since 2002, it's been about a 44
19 percent federal investment and a 56 percent private investment on
20 some of the challenges that we talked about and solutions that I
21 mentioned. The federal funding is down about \$5 million since
22 2005 with the loss of the Department of Energy's program that was
23 addressing some technology for gas transmission. And like I said,
24 I think we believe that the process that we have in place is the
25 right type of process for the short term research that we address.

1 And our story is growing and the technology that we can deploy.

2 MR. WIESE: Okay, thank you very much. I was really
3 just trying to get at a question I think that one of the technical
4 panel members had asked about road mapping, so both of those were
5 very helpful. The point of it is only short to mid-term research
6 is done. All of the long-term research is dried up and gone, is
7 that correct?

8 MS. SAMES: There is some long-term research that's
9 being done, but it is not to the level that was done historically.

10 MR. WIESE: My numbers will probably be wrong here, but
11 I believe that it was closer to \$50 million at one point in time.
12 We might be under 10 collectively at about this point in time.

13 Okay, second question really maybe go to Fraser I
14 thought did an excellent job in describing the overall process of
15 inline inspection, and Geoff as well. It is more than a tool.
16 It's a process with many stages, and each stage has a quality
17 control. The one I'd just invite comments on is the human side of
18 this. Humans play a significant role, both in the deploying of
19 the technology and the analysis of the results. I just wondered
20 if either of you would care to comment on the training and
21 qualifications involved.

22 MR. FARMER: Maybe I'll lead off, and Geoff can follow
23 on that one. There is the ASNT Standard ILI-PQ which means
24 personnel qualification. And that talks to the qualification of
25 the field staff from the vendor going into the field, and it talks

1 to the qualification of the data analysts who review and make
2 calls on the data. That standard talks to the minimum levels of
3 training in terms of how many months of training, and it's then
4 left up to the individual vendors to implement that training and
5 to implement training that's consistent with their technology.
6 And maybe, Geoff, you'd like to comment on what GE does?

7 MR. FOREMAN: We've always had a training policy of
8 various, and it's a career structure, so it's time oriented. Each
9 technology we have every technology, so we have a broad base of
10 analysts. And we have some of the most experienced in the
11 industry. So, yeah, we have annual tests. An analyst, for
12 instance, can't progress to the next level until they pass a
13 written and a blind test on data. Any instances that come from
14 learning in the industry we incorporate those kind of data into
15 the test material, so we keep our analysts very current and well
16 trained.

17 CHAIRMAN HERSMAN: CPUC, did we start with you? That's
18 right, I'm sorry. My track record was pretty good for the
19 hearing. This was the first time I've messed it up.

20 Member Sumwalt?

21 MR. SUMWALT: Thank you.

22 Ms. Sames, you talked about some of the best practices
23 that AGA does. In my preparation for this hearing and my
24 research, listening and talking to people, one thing that I'm
25 hearing is that the industry as a whole could do a better job with

1 sharing information, sharing best practices, sharing information
2 about accidents, incidents, and near misses. And what are your
3 comments regarding that?

4 MS. SAMES: I think there are a variety of ways that the
5 industry does share information on incidents and near misses. I
6 forgot you're a former pilot. There are a variety of ways that
7 the industry shares information on incidents and near misses.
8 I'll give you a few examples, but I will preface everything to say
9 with everything we've discussed, communication is the key to
10 learning. So, the more we can communicate, the more that we can
11 share, the better off we're going to be.

12 But to give you a few examples within the American Gas
13 Association, I mentioned the technical committees. Within the
14 technical committees, there's roundtables at each meeting.
15 Typically those meetings are held two to three times per year.
16 Within the roundtables is the sharing of problems that we are
17 seeing within the industry.

18 Within the operations managing committee that oversees
19 those technical committees, we also have a roundtable which allows
20 companies to share incidents, accident information, problems that
21 they're encountering. When I take it up another level at the
22 board we have an executive leadership safety summit that we hold
23 every year. We also have roundtables within the board safety
24 committee. Dedicated time on every agenda, and the board safety
25 committee meets three times a year where we specifically ask for

1 issues that the industry is encountering. With the roundtable
2 following of how those are being addressed elsewhere.

3 On the AGA website we have an information resource,
4 safety information resource website. This is for just members
5 only. It's not available to the public, because we want to get
6 pretty solid information without the issue of having to mask some
7 of the data. But what we have there is a sharing of the
8 particular incidents. What occurred? What exactly happened?
9 What were the lessons found? I'll go back. Can more be done?
10 Absolutely. And I'm hoping that this leads, this discussion leads
11 to other ways that we can improve that.

12 MR. SUMWALT: Well, in fact, I thank you for that answer
13 and for your candor. And that just sets me up for the next
14 question. We are here to determine facts and to learn. This is a
15 fact finding hearing. So, given that you've said that there are
16 ways, that there's room for improvement, how can the industry at
17 large better share information?

18 MS. SAMES: I think continuing on the path that we've
19 set. I don't think some of the communication paths are broken. I
20 think they can be enhanced. So, continuing, and I'm just speaking
21 for the American Gas Association, continuing the interactive
22 discussions that we are holding within the industry, those candid
23 discussions is absolutely critical.

24 I can guarantee that we will be taking the findings from
25 the NTSB, the discussions from this hearing into our next meeting

1 which is in May. We will be discussing what we've learned. I've
2 already been sending out to the AGA members tidbits from this
3 hearing to give them here are some of the things that you should
4 be thinking of. The more we can communicate, the more we can
5 share information, I truly believe that's how we're going to
6 improve.

7 I also think it's critical that this is not just
8 industry talking, that it's industry talking to other
9 stakeholders. So, the workshops that Mr. Wiese and Ms. Daugherty
10 and Mr. Mayberry mentioned earlier, where you're bringing together
11 the collective stakeholders to talk about a particular issue
12 that's critical. And you hope that you -- we always encourage
13 candid discussion at those. You hope that you have candid
14 discussion.

15 MR. SUMWALT: So, what can the NTSB do to help
16 facilitate that?

17 MS. SAMES: I would love for the -- you're already
18 helping. The reports that you are providing allows us to get a
19 better picture of what occurred. We are not privy to information
20 until it's made public for this particular instance. So, as
21 you're releasing information, we're learning from that
22 information, and that's when we can take it into our technical
23 committees, our managing committee and to our board.

24 Other ways you can help, active dialog with the
25 industry. We will be sending an invitation to the NTSB to

1 participate in our executive leadership safety summit. We would
2 love for you all to join us to talk about what you can. If this
3 case isn't closed, talk about how you are learning from these
4 incidents and how we can work together. Really, I've said for
5 years that pipeline safety is a shared responsibility. We all
6 have a part to play, and the more we can work together, the better
7 we can play our parts.

8 MR. SUMWALT: Thank you very much. I appreciate your
9 answers.

10 CHAIRMAN HERSMAN: Member Weener?

11 DR. WEENER: We've had a lot of discussion about how to
12 operate systems with essentially untested pipe, and we've got a
13 lot of untested pipe because grandfathering pipe before 1970. I
14 believe it was Mr. Mayberry who made the comment that de-rating
15 the operating pressure to 30 percent of yield strength or yield
16 pressure would yield a stable pipe, is that correct?

17 MR. MAYBERRY: I think we were speaking of hydrostatic
18 testing. Testing up to at or close to the yield point would
19 address near critical threats and remove them from or they would
20 be discovered because pipe would burst at that level. And then
21 any remaining threats in the pipe would not be at that point.
22 They would be subject to inspection down the road, if there were
23 an issue with other defects perhaps that were remaining would be
24 assessed or subject to a future integrity assessment.

25 DR. WEENER: Okay, perhaps I misunderstood then. There

1 was a reference to a 30 percent SMYS.

2 MR. MAYBERRY: Okay, I believe that was related to the
3 leak rupture boundary. Lines operating above 30 percent of the
4 specified minimum yield strength tend to exhibit a behavior where
5 they rupture as opposed to leak. Lines below that level have
6 shown over time that if there is a through wall breach of the
7 steel, the metal that would tend to leak as opposed to rupture.
8 Rupture in terms of having a rapid decompression and an opening of
9 a seam perhaps and ejection of the segment, such as occurred as
10 San Bruno.

11 DR. WEENER: Okay, so then operating a line at 30
12 percent of SMYS is not necessarily then a stable operation, is
13 that correct?

14 MR. MAYBERRY: No, operating a line at -- well, lines
15 can operate up to 80 percent of specified minimum yield strength.
16 And the issue of defects and addressing defects, what we're after
17 is any anomaly that could cause an issue with the operation, with
18 the integrity of the line. So, to address those, one of the
19 methods that we're talking about was the hydrostatic test which
20 involves bringing the pressure up in the line before you put
21 product in it to a level above what it would operate, where it
22 will operate in service. And doing so, and then in approaching
23 the SMYS of the steels, you would detect any or it would rupture
24 any defects that were in the line.

25 I must say that that doesn't happen with modern

1 construction. You rarely see that happening. You don't see it
2 all that often with existing either; it's just an issue that you
3 have to address and have to be mindful of when you develop a
4 program to assess the integrity of an existing line. Because of
5 the vintage pipelines and variability there, there can be issues
6 like what we've discussed related to growing a flaw to failure or
7 pressure reversal phenomenon. But they're not that prevalent.

8 DR. WEENER: Okay, so that rule of thumb is really based
9 on having a pipe with a good weld, because SMYS is probably
10 meaningless if you've got a bad weld in the pipe?

11 MR. MAYBERRY: Well, if you have a bad weld, in this
12 sense we're talking about the weld, the longitudinal weld as
13 opposed to the girth weld, the test is designed to detect issues
14 with that weld. Inline inspection tools are able to find issues
15 with that weld as well. But it's critical to find issues with the
16 longitudinal seam to ensure that you don't have an in service
17 failure.

18 DR. WEENER: All right, thank you.

19 Another question for Mr. Foreman. We were talking about
20 robotics in terms of inline inspection tools. How far along are
21 robotics in terms of actually being able to utilize them
22 operationally?

23 MR. FOREMAN: I really can't comment on that because GE
24 aren't actually engaged in any of the robotic programs at this
25 moment. We've concentrated all our research and development on

1 existing transmission pipeline crack detection.

2 DR. WEENER: I guess it was Mr. Smith then that brought
3 up robotics?

4 MR. SMITH: Yes, please allow me to elaborate. The
5 smaller diameter tool that I showed addressing the 6 to 8-inch
6 range for unpiggable natural gas pipelines is now a commercial
7 tool being used by industry and being used -- allowed to be used
8 by industry that meet or exceed the requirements.

9 The larger diameter tool is still under research and
10 development. It's being further demonstrated in pipelines and
11 real pipelines to understand if it will be able to assess and
12 identify and traverse due to the unpiggable nature of the
13 pipelines, whether it be a plugged valve, a diameter change, a 90
14 degree bend, or a miter bend or other type of obstructions that
15 Geoff talked about in his presentation. That's with the
16 demonstrations occurring, we anticipate it in the early 2012 time
17 frame to be a potential tool for industry to use. And then
18 additional diameter sizes have to be made by the vendor to address
19 that market.

20 DR. WEENER: So, basically, technical feasibility then
21 is validated next year, and it's just a matter of then adapting it
22 to different applications, is that correct?

23 MR. SMITH: That's correct. Like I also mentioned, we'd
24 be interested in partnering with industry to try to get additional
25 sensors on these type of robotic devices. More time in these

1 unpiggable systems may identify some of the things that we've been
2 talking about over the last couple of days. So, we want to get as
3 many tools or sensors on these robotic platforms now that we have
4 these platforms to integrate sensors on them.

5 DR. WEENER: All right, thank you, Mr. Smith.

6 CHAIRMAN HERSMAN: Member Rosekind?

7 DR. ROSEKIND: We've already acknowledged how clear and
8 cogent Mr. Farmer's description was of the process to inspect and
9 test. And you cited some standards. There were questions about
10 the training as well. I'm curious, is that the model? You know,
11 if we were to go out to any property around the country, would we
12 see, you know, that's kind of the certification, the approved
13 model, or is there a variance around that and how people actually
14 apply what you described?

15 MR. FARMER: I'm not sure if I follow your question.

16 DR. ROSEKIND: What you described the standard, if I go
17 to any property, am I going to see what you just described being
18 used, or are you like, you know, you're in the A category, and
19 there's a whole bunch of B's and C's, or you're in the middle and
20 there's some people that have a totally different process? Is
21 what you've described the model, or is it all over the place?

22 MR. FARMER: Okay, yes, I think I do understand. That
23 model of the standards and the process is pretty universally
24 applied by all operators these days. It's not mandated, but the
25 API 1163 Standard, by example, is something that all of the

1 vendors, GE and all of the other vendors are totally familiar
2 with. So, if I was an operator and I was specifying my project
3 totally differently from that, it's going to be strange. So,
4 because it's a standard and it's accepted by all the vendors, and
5 it's now accepted by many of the operators, that's what they write
6 into their specifications. So, it's very universally applied.

7 DR. ROSEKIND: Great. And I'm curious for the whole
8 panel, just how much of these inspection and testing capabilities
9 are internal to companies versus contracted out or other external
10 parties that are involved in these processes?

11 MR. SMITH: I would say it's very highly let out to
12 service companies. I know of one company in the United States
13 that -- operator who has their own tools.

14 DR. ROSEKIND: And are those going to be for all of it,
15 different pieces of it?

16 MR. SMITH: That company purchased tools from one of the
17 vendors, and they do the field operation. I believe they rely on
18 the vendor for the data interpretation.

19 DR. ROSEKIND: And so, just to clarify, in the industry
20 then, most companies will have third parties that are involved in
21 this process. And can you just give me some sense of is it all
22 inspection and testing is outsourced, or 50 percent, just some
23 sense of how much external involvement is involved?

24 MR. SMITH: I would say it's 95 percent service
25 providers.

1 DR. ROSEKIND: Okay, Mr. Smith, one of the questions we
2 often ask is wouldn't it be nice if there was research going on to
3 actually look at some of these issues and look to the future and
4 how nice to be able to talk about a program that's been in place
5 for awhile, highly structured. And you did describe a bit some
6 industry input with your stakeholders, so you have a sense of
7 what's relevant. Can you talk a little bit more about your
8 transfer process and how you take your findings and technology
9 into practice? You started a little bit with your previous
10 answer, but if you could give us a little more sense of you got
11 great results or really promising piece of technology. How does
12 that get out to the industry?

13 MR. SMITH: Thanks. That's a great question and a great
14 opportunity to follow up. We talk about long-term research. You
15 know, that pretty much starts at the university and academic
16 level, and there has been a lot of partnering with the gas
17 industry and the industry as a whole with academics to bring forth
18 new sensors. You know, our program gets more involved once we're
19 past the proof of concept, that's how we've been directed by
20 Congress to be more short-term.

21 One of the ways that we can accelerate these tools out
22 into the market are through technology demonstrations. We stage
23 these throughout the research project timeline. We integrate our
24 regional offices, our state partners, the industry co-funding it,
25 the vendors that may offer the service. We invite them to these

1 demonstrations. They're a part of the demonstrations. They see
2 that the technology is performing the way it was designed at these
3 R&D forums or other events that we said that we need to have a
4 technology that addresses this threat and that kind of pipeline.
5 And we really believe that these demonstrations are working well
6 to understand how much time and how much issues need to still be
7 addressed before this technology can be in the marketplace and
8 something that we could see industry using to comply or exceed
9 regulations.

10 DR. ROSEKIND: Is there anything that would facilitate
11 that even more? You know, you've got a great product. What's
12 going to really help that get out and into practice sooner? Are
13 there things that would help with that?

14 MR. SMITH: Well, as I mentioned before, we're
15 addressing challenges for all pipeline types, and so, we have a
16 number of situations where projects come to a point where it's
17 time to get out there in the field in real pipelines, and it's
18 challenging to be able to associate our resources towards all of
19 these challenges at the same time when they're all very good
20 projects. And so, if we're able to have additional technology
21 demonstrations, maybe at a higher frequency and intensity, it
22 would aid in bringing these tools to market. And that was the
23 point I made about additional resources. It's kind of a linear
24 relationship. If you're having more demonstrations, you're having
25 more people in front of them, everybody is aware, and we're able

1 to get that out there.

2 DR. ROSEKIND: And from the industry side, any comment
3 just about the actual implementation and deployment of these new
4 technologies?

5 MR. DIPPO: No, I would agree with Robert that as these
6 technologies are developed, I mean, we've been running inline
7 inspection for -- well, since the type line integrity regulations
8 came into place, and we've even seen, you know, developments and
9 progression in the tools and the sensitivity and their abilities
10 to locate anomalies, defects, whatever it might be within the
11 particular pipeline segments. So, we're very interested in
12 knowing the capabilities of the tools, the limitations of the
13 tools, what they're designed to do because we are the ones as
14 operators that are required to select the tool for the defect that
15 we're trying to analyze.

16 DR. ROSEKIND: I have a couple of quick ones. I'm going
17 to try to wrap it up in this, okay. There's a lot of focus on the
18 technologies. I'm curious what industry or research efforts are
19 going on on the modeling side. There's a lot of data coming in
20 now, etcetera, and there's a lot of sort of folks that are working
21 on, you know, failure analysis and prediction kinds of things.
22 That's another side of this to get those numbers sort of moving a
23 little bit. Can you just --

24 MR. FOREMAN: I can maybe take that one. From our point
25 of view, these tools are generating a lot of information. And as

1 we mentioned, not only for defects in the pipeline but also the
2 position of the pipeline, straying and movement in the pipeline,
3 and also that the history, the records of everything that's on the
4 pipeline. So, one of the things that we were looking at at the
5 moment is software solutions that you can actually overlay
6 multiple inspection sets. You can overlay multiple data sets so
7 that operators have got better access to data and real time rather
8 than having to have records all over the place. That's one of the
9 initiatives that we're currently undertaking.

10 MR. SMITH: Just a quick comment to that illustration
11 about other than just detection. We have a lot of work going on
12 looking at the codes that are out there that use the data that
13 comes from inline inspection or other assessment methods to
14 understand if the defect is severe and needs to be replaced,
15 what's the remaining integrity of the system? What's the
16 remaining pressure? A lot of work going on in materials to try to
17 understand that blowing up pipe, destructive testing, and working
18 with the right type of team environment in our research projects
19 to bring that to fruition.

20 DR. ROSEKIND: And my last question is Mr. Sallas (ph.)
21 on Tuesday brought up the idea of actually replacing old pipeline.
22 No one said let's go out and replace the whole system. So,
23 clearly, if you're going to focus on an aging system and
24 identifying where that's even a consideration, I'm curious if
25 anyone has done analysis to understand where the economic

1 justification point is when you look at the amount of operating at
2 a lower pressure, cost of testing? Do people have models for sort
3 of for where that aging pipe is better replaced giving its life
4 cycle as opposed to just keeping it there and the testing process
5 going on?

6 MR. DIPPO: I can speak to that from an operator's
7 perspective. And again, for us it would be done on a case by case
8 basis. So, there is considerable cost to replacing, obviously, a
9 line segment in its entirety. But, you know, there's a point
10 there where making the line piggable and then running the inline
11 assessment inspection with that is going to be perhaps a more
12 economical solution to address the threats to that line. In some
13 cases, depending on what it is you know about that particular
14 pipe, the specifications, the inherent threats that are with it,
15 it may not make sense to do all of the retrofitting for the smart
16 pigging and then to run the assessment just to find out you needed
17 to replace it anyway.

18 DR. ROSEKIND: And so, again that is a model that people
19 run to get a sense that they can make that decision based on some
20 economic justification point?

21 MR. DIPPO: Absolutely.

22 DR. ROSEKIND: Great, thank you.

23 CHAIRMAN HERSMAN: Vice Chairman?

24 MR. HART: Thank you.

25 I'd like to touch on two areas, employee information

1 programs and the SOS program that you mentioned. I'd like to
2 address that to the American Gas Association if I could. In many
3 industries that are trying to develop proactive information
4 programs to find out about problems and fix them before they hurt
5 anybody, the fuel for those programs is information from the front
6 line because it's the people on the front line who see it and live
7 it and breathe it every day, and they know what's not working as
8 well as it should, and they probably have a good sense of how to
9 make it better. So, I'm just wondering -- correct me if I'm
10 wrong, but I assume that structural model is appropriate also for
11 this industry as well?

12 MS. SAMES: Absolutely.

13 MR. HART: If so, then I'd like to ask do you have any
14 sense of the prevalence of employee reporting programs amongst
15 your members?

16 MS. SAMES: I would say that I don't know the single
17 member that doesn't have it.

18 MR. HART: Okay, and then going to your excellent
19 presentation about sharing and best practices and various areas,
20 do you also share best practices in employee information programs
21 and what works and what doesn't work and how to get the most
22 information and get, you know, the employees to be responsive and
23 to trust that this information won't be used against them and all
24 of those kinds of issues that are addressed with those programs?

25 MS. SAMES: Those are the type of elements that come out

1 in the secure roundtables that are done with in the technical
2 committees, the managing committee, the board level. What you
3 find is that as employees are identifying issues, they're brought
4 to different levels within a company. So, depending on the level
5 that it's brought to, if it's say you're seeing a corrosion issue,
6 something that's occurring on the system, what you expect is that
7 the company brings that to AGA's corrosion committee or one of the
8 other corrosion committees that exist in one of the other
9 organizations. In a secure roundtable behind doors with only
10 members of the industry, because you want an honest discussion to
11 occur, so those elements that you brought up on the employee
12 programs, that's brought to the technical committees, the managing
13 committee, the board, at least within AGA.

14 MR. HART: Okay, thank you. That's very helpful. Now,
15 let me move on to the SOS program that you mentioned. There are
16 also some analogs to that in other industries I've seen. I just
17 wonder do you have any success stories, recent success stories?
18 I'm not looking for naming names or anything, but just success
19 stories especially related to safety that have resulted from your
20 SOS program?

21 MS. SAMES: I would say every SOS is -- I can't say it
22 fast. I would say that every SOS is a success story, but let me
23 explain why. When an SOS comes in, it's a problem that a
24 particular company is encountering. That SOS, that problem is
25 sent out to every technical committee within AGA that could

1 respond in a valid fashion, usually it's multiple committees. You
2 then have collectively nationwide a number of companies that are
3 giving you solutions for your particular problem. The company
4 pulls together a summary of that SOS that's shared with the rest
5 of the industry, and then that's put on the AGA website for others
6 to see. Personally, I think each SOS is a success story. I don't
7 recall ever having an SOS where we did not receive responses.

8 MR. HART: Well, let me take that questioning to the
9 semi-controversial term anomaly. In many industries again we've
10 seen where things were reported that people thought were
11 anomalies, but then when it got into the system, other people said
12 gee, I've seen that too and found out gee, this wasn't an anomaly
13 after all. This is actually more prevalent than I thought. Or
14 else, with time it's becoming a trend. We're seeing that where as
15 technology is changing, new things happen. And somebody saw it
16 first, so then it's anomaly, but then when they start spreading
17 the word and other people see it. I'm just wondering was this
18 event, now that the NTSB has put this out in the public docket
19 about what happened here, was this distributed through your SOS
20 system as an anomaly and asking other people how are they seeing -
21 - are they aware of similar situations as what we've seen here?

22 MS. SAMES: I have not seen, and I see the operational
23 SOS's. I see every one that goes out. I have not seen an SOS on
24 this particular issue. That said, I'm pretty sure that what we
25 will be looking for, now that we have more information, is

1 gathering that for the industry, has anyone else seen this
2 particular type of issue?

3 MR. HART: If you do get some feedback on that, I think
4 -- I don't want to interfere with the investigative process, but I
5 would think any information you get to that effect that tells how
6 prevalent this problem is out there in the rest of the world could
7 certainly be useful to our investigators. I hope you would share
8 that.

9 MS. SAMES: We would be happy to share that.

10 MR. HART: Okay, thank you.

11 MS. SAMES: You're welcome.

12 CHAIRMAN HERSMAN: Can I just follow up on that line of
13 questioning? The Vice Chairman just asked you if any SOS's have
14 gone out following this accident on a particular issue. But I
15 want to ask a more generic question. Have any SOS's gone out
16 since this accident?

17 MS. SAMES: We have probably put out -- we average
18 anywhere from 80 to -- within operations, there are other SOS's
19 from other departments, so I'm only going to speak within
20 operations.

21 CHAIRMAN HERSMAN: Can you limit your focus to the
22 circumstances of this accident though? I'm not talking about
23 general SOS's. I'm talking about information that's come out
24 about this accident, have you put any out?

25 MS. SAMES: No.

1 CHAIRMAN HERSMAN: What about based on the
2 recommendations that were issued in early January about the record
3 keeping problems?

4 MS. SAMES: We've had previous SOS's that have gone out
5 about how companies keep records, how they are able to use that
6 information. We have prior to this incident collected
7 information. I don't recall putting out an SOS on that specific
8 topic.

9 CHAIRMAN HERSMAN: When you collected information
10 previously, did you identify that people had problems with their
11 underlying records?

12 MS. SAMES: With integrity management we know that it's
13 a challenge to gather information into one place to do an analysis
14 on it. We've had a number of discussions about how as an
15 industry, as a company, look at your records, pull together the
16 best information you possibly can on each segment of line,
17 determine if --

18 CHAIRMAN HERSMAN: Just trying to focus you, did you get
19 any responses back that people had problems with their data, that
20 they had bad underlying data? It's more of a yes or no.

21 MS. SAMES: I would say yes because of the historical
22 nature of many of these documents.

23 CHAIRMAN HERSMAN: Okay. And do you all have any
24 recommendations or solutions about how to identify that situation
25 and address it?

1 MS. SAMES: The solutions that have come up are looking
2 at each -- looking at the data from a variety of ways. For
3 example, if you're missing information on a particular line, it's
4 do you have manufacturing records that can help with filling in
5 the blanks. Is there information out there from other sources
6 that you can utilize? So, it's gathering if you have this
7 particular issue with this data, what are some of the ways you can
8 get better information on your system? You can't create
9 historical data, but what you can do is look out to others to say
10 do you have similar information that can be shared.

11 CHAIRMAN HERSMAN: Okay, there were questions asked
12 earlier from the tech panel, and I kind of want to go back to
13 them. If you all can't provide answers today, then if you could
14 provide them for the record. I think it's very important for us
15 to understand the cost factor associated with many of the
16 different safety devices that we're talking about.

17 Valves, is there a difference between remote shutoff
18 valves and automatic shutoff valves as far as cost for
19 installation, valves and other mitigation actions? And then I
20 think when it comes to preventative, needing to understand the
21 factor of cost between ILI, hydrostatic testing, and a replacement
22 of the line. Not specific dollars, because we understand each
23 line, each segment is going to be very different, but factors,
24 cost factors. Can anybody speak to that now? Mr. Mayberry?

25 MR. MAYBERRY: We don't have cost factors related to

1 those issues. You acknowledged there are differences of getting a
2 magnitude or order of magnitude difference between or the
3 difference ratio-wise between the two is something we would have
4 to look into. When you're speaking of valves, you know, valves
5 can be retrofitted with devices. Some valves aren't suitable for
6 that, so that would be a variable there. But that would be
7 something we'd have to look into and get back.

8 CHAIRMAN HERSMAN: Okay, and it would be great if people
9 want to get back to us for the record if they have some
10 information about cost. I think it's very difficult. How can we
11 expect a regulation to be promulgated or how can we expect a
12 business to make a decision if we don't understand what the costs
13 are? It seems unreasonable for me that the industry doesn't have
14 a sense of these costs.

15 MS. SAMES: If I may?

16 CHAIRMAN HERSMAN: Sure.

17 MS. SAMES: For remote control valves when we've
18 surveyed the industry, what we found is those valves will to
19 install them will cost somewhere normally between \$100,000 to well
20 over a \$1 million depending on a number of factors.

21 CHAIRMAN HERSMAN: Is that per location?

22 MS. SAMES: That's per location, and the location has a
23 lot to do with the cost. The specifics of the pipe have a lot to
24 do with the cost. We can provide a range, and we can try to
25 possibly break down the range. I'm not sure we can do that, but I

1 can provide a range. We do have some of those numbers.

2 CHAIRMAN HERSMAN: Sure, and obviously, we have some
3 providers of inspection services. I'm looking for a range, not
4 specifics, but for a range of costs. If I could ask just to
5 follow up, because there was a question earlier, and I'm not sure
6 I quite got it down in my head, how much does the industry spend
7 annually on safety efforts? And I don't know if you were
8 differentiating between safety and R&D. That might be two
9 different pots for you or a subset of, you know, one is a subset
10 of the other. So, do you have numbers on how much the industry
11 spends annually?

12 MS. SAMES: Our survey is a little historic. I believe
13 the last time we did a survey was about \$7 billion annually. It
14 does not include research and development.

15 CHAIRMAN HERSMAN: \$7 billion annually on safety.

16 MS. SAMES: On safety.

17 CHAIRMAN HERSMAN: Not including R&D or R&D is a part of
18 that?

19 MS. SAMES: I'm not sure to be honest. I don't believe
20 it includes R&D. I believe it's a separate issue.

21 CHAIRMAN HERSMAN: And is that just AGA, or is that
22 INGAA, AGA, Liquid lines as well?

23 MS. SAMES: We do have some joint members, so it would
24 include some of those joint members. I'll defer to INGAA on their
25 costs.

1 CHAIRMAN HERSMAN: Okay, and the last question I have
2 before I'll pass it around again is obviously this accident was a
3 gas accident, but we're also investigating a number of accidents
4 that involve liquid lines. I want to make sure that we understand
5 the information that's been provided. Do you all differentiate
6 between the effectiveness for these services and technologies on
7 liquid versus gas? And if I could get yes or no answers, that
8 would be great, but if you need more detail, that's fine.

9 MR. FOREMAN: From our point of view, yes.

10 CHAIRMAN HERSMAN: You differentiate between the
11 effectiveness?

12 MR. FOREMAN: Yes, the liquid pipeline the maturity of
13 the technology and the liquid pipelines is way in advance on gas.

14 CHAIRMAN HERSMAN: The technologies available for safety
15 and inspection are more advanced on the liquid lines than gas, is
16 that what you just said?

17 MR. FOREMAN: Yes.

18 CHAIRMAN HERSMAN: Okay.

19 MR. FOREMAN: Because of the use of ultrasonic equipment
20 in liquids, yeah.

21 CHAIRMAN HERSMAN: Okay, anyone else have a different
22 opinion?

23 MR. MAYBERRY: The two products are different, so there
24 are different risks associated with each. As was pointed out,
25 with liquid lines there are options for using ultrasonics that you

1 don't have with gas lines. But the goal is the same, to address
2 the risk, and the techniques to assess risk are similar. It's
3 just the risks and the relative value for one versus the other may
4 be different depending on what you're dealing with.

5 CHAIRMAN HERSMAN: Two of the primary risks cited with
6 hydrostatic testing for gas lines were low pressure conditions
7 where pilot lights might go out and residual water left in the
8 pipe. Are those issues not of a concern with liquid lines and
9 hydrostatic testing?

10 MR. MAYBERRY: Well, those would be a concern in either
11 case. Usually with a line that's already accepts pigging or
12 inline inspection it is more conducive for water removal than say
13 an interconnected intrastate pipeline, just from a practical point
14 of view. But the concern over leaving water, there's an equal
15 concern over removing the water to address potential internal
16 corrosion issues, for instance.

17 CHAIRMAN HERSMAN: Thank you.

18 Do we have additional questions from the tech panel?

19 MR. CHHATRE: Madam Chairman, the technical panel has no
20 additional questions at this time.

21 CHAIRMAN HERSMAN: How about from the parties? Do we
22 have additional questions from the parties? San Bruno, any
23 questions?

24 MS. JACKSON: No.

25 CHAIRMAN HERSMAN: IBEW?

1 MS. MAZZANTI: No.

2 CHAIRMAN HERSMAN: CPUC?

3 MR. CLANON: No, thank you.

4 CHAIRMAN HERSMAN: And, of course, I knew that PHMSA
5 would have questions, so I saved you for last.

6 MR. WIESE: Hey, it's our life, you know, this is what
7 we do. So, thank you very much for your patience. I just have
8 one, and we have tons of questions which we've offered to talk
9 with your technical panel about offline. But I'm just interested
10 in one concept that really for the panel anyone, feel free to
11 comment on this.

12 Clearly this is private infrastructure, you know, run by
13 private companies, with the exception of the municipal gas
14 operators. So, that's sort of an outlier there. I just would
15 invite your comments really for the public who may be watching
16 about what are the constraints, financial constraints here? I
17 mean, no operator that I've ever met wants to have a pipeline
18 failure with a tragic consequences like you've seen in San Bruno.
19 Clearly, so you're constrained in some way, and I assume that
20 somewhere in there is the rate setting environment. So, I would
21 just -- I would welcome comments. And if you can give a concrete
22 example, I'd welcome it where operators go in for a replacement
23 and then what happens after that. So, thank you.

24 MR. DIPPO: Yes, Jeff, as an operator I can comment on
25 that. While we are a private company, we are a regulated public

1 utility, and we're regulated in New Jersey by the Board of Public
2 Utilities. We've been successful in the last couple of years in
3 terms of getting approval from our commission to spend incremental
4 dollars associated with system replacement and system upgrades of
5 aging infrastructure. And to that end, we are also looking at
6 extending that program currently with our regulatory commission,
7 and we have a filing pending for that.

8 MR. WIESE: Maybe before anybody else goes in, can I
9 just ask you, Chuck, since you're very familiar with this is that
10 a fairly universal reaction across the country?

11 MR. DIPPO: I don't think so. I know it varies state by
12 state, commission by commission. Some operators have been more
13 successful. We were not the first ones to get such treatment on
14 these types of expenditures, and there's many others that have not
15 yet received that from their state commissions.

16 MS. SAMES: Looking at it from a national perspective,
17 and this was brought up by Mr. Metro yesterday, there is a balance
18 within the state of keeping rates low for the customers and
19 ensuring pipeline safety. What we see in some states is a rate
20 mechanisms that allow for quicker replacement of pipe. Other
21 states it's a bit more of a challenge. So, it really does vary
22 from state to state.

23 MR. WIESE: Any comments from Mr. Mayberry about the
24 interstate systems?

25 MR. MAYBERRY: Well, the interstate systems are for

1 natural gas anyway are subject to jurisdiction, and there is a
2 rate factor there involved with obtaining approval to replace
3 lines. Certainly they have the ability to maintain them, but when
4 it comes to replacement, there is that added economic
5 justification balanced with the safety concern to seek and obtain
6 approval to replace pipelines.

7 MR. WIESE: Okay, thank you very much.

8 CHAIRMAN HERSMAN: Member Weener?

9 DR. WEENER: Yeah, I'd like to just follow up with Mr.
10 Smith on the robotics which you described as a top win a little
11 earlier. You said that for a 6 to 8-inch pipes it was
12 operational, is that correct?

13 MR. SMITH: Yes.

14 DR. WEENER: Is it in commercial production or
15 commercial use?

16 MR. SMITH: Correct, yes, it is.

17 DR. WEENER: And what kind of defects, since we talked
18 about you have to decide what kind of defects you're going to go
19 looking for, what kind of defects is this technology set up to
20 look for?

21 MR. SMITH: In the smaller tool it is metal loss
22 corrosion.

23 DR. WEENER: So, it's a corrosion tool?

24 MR. SMITH: Correct.

25 DR. WEENER: It would not have been useful then in the

1 process of trying to find bad welds?

2 MR. SMITH: Not to my knowledge, no.

3 DR. WEENER: Okay, thank you.

4 CHAIRMAN HERSMAN: I have a couple of clean-up
5 questions. Mr. Dipppo, can you tell me what percent of your system
6 is HCA's?

7 MR. DIPPO: What percentage of our system? Yeah, Setra
8 is a gas company operates only 122 miles of transmission system,
9 and approximately 10 percent of our mileage is, or a little over
10 12 miles, is located within HCA's today. Now, that being said,
11 there are requirements within New Jersey, and we have in terms of
12 the state pipeline safety regulations which overlay the federal
13 pipeline safety regulations for us as operators. They basically
14 became effective -- well, they've been effective for a long while,
15 but they became much more stringent after the 1994 Edison pipeline
16 explosion. So, to that end, we are working with our regulator who
17 has requested of us that they would like to see all of our
18 transmission mileage be assessed within New Jersey, and they would
19 like to see that done on an accelerated schedule, prior to the end
20 of 2013. And we are working to try to meet that goal presently.

21 CHAIRMAN HERSMAN: Okay, so that's one of those examples
22 of a state having more stringent regulations or expectations than
23 the federal government?

24 MR. DIPPO: Absolutely.

25 CHAIRMAN HERSMAN: Okay, and do you have any automatic

1 or remote shutoff valves on your line on your transmission line?

2 MR. DIPPO: We don't, but referencing those state
3 pipeline safety regulations again, after that terrible incident in
4 Edison, the regulations have changed over the years, and we are
5 required to perform as local distribution company and operators
6 within the state, we are required to perform annual drills and an
7 annual valve assessment of our transmission system, such that we
8 have to revisit all of our valves. And based on the drill and
9 audit of that drill, the success of how that emergency drill was
10 responded to, then go back through the system and look at all of
11 our valving and determine whether or not those valves would be
12 suitable for being ranked as either a low, medium, or high
13 priority for retrofitting either into automatic or remote. To
14 that end today, we don't have any remote --

15 CHAIRMAN HERSMAN: When would that assessment be
16 completed? Would it be this year of looking at adding additional
17 valves?

18 MR. DIPPO: Yes.

19 CHAIRMAN HERSMAN: Okay, if you wouldn't mind, once
20 that's completed and submitted, if you would share that with our
21 investigative team?

22 MR. DIPPO: Yes.

23 CHAIRMAN HERSMAN: Thank you. And you mentioned earlier
24 that the estimate for pigging the entire intrastate system was
25 approximately \$12 billion. Did that include distribution as well

1 as transmission lines, or is it just transmission?

2 MR. DIPPO: No, that is just transmission, and that is
3 just transmission within the distribution sector.

4 CHAIRMAN HERSMAN: Okay, thank you for clarifying that.

5 PHMSA, can you tell me how many miles of pipe were
6 pigged pre-mandate for the baseline assessments and how many miles
7 have been pigged post-mandate for the baseline assessment? And if
8 you don't have that information, if you could provide it for the
9 record.

10 MR. MAYBERRY: I can provide that for the record. I do
11 have some current information related to post-integrity
12 management. About 140,000 miles of gas transmission pipelines
13 have been inspected using one or more assessment methods that are
14 specified in the IM rules. And this includes mileage outside of
15 HCA. It's about six-and-a-half percent of all pipeline.
16 Transmission pipelines are considered in HCA's.

17 CHAIRMAN HERSMAN: And what I'm trying to understand is
18 what was the increase post-mandate. And so, before there was this
19 requirement in the law, what percentage of pipe did they pig? And
20 then post-mandate, did that increase, or did it stay the same?
21 The second question I have with respect to that is are there any
22 instances that you know of of pipeline operators that have not
23 been able to conduct required assessments because of a scarcity of
24 equipment, not having enough pigs or companies that operate inline
25 inspections to provide that service for them?

1 MR. MAYBERRY: I'm not aware of any, but let me refer to
2 Joshua to see if there's any that I missed.

3 MR. JOSHUA JOHNSON: I have not heard of any on an
4 ongoing basis. There are some tools where there might only be one
5 or two in a certain size, so if they are in use in some place, GE
6 and the other companies will send these tools sometimes all over
7 the world. So, sometimes someone else might be using them. So,
8 you might not be able to get them next week or the week after, but
9 I have not heard of someone having a problem getting one
10 eventually, you know, within the time frames of the rule.

11 CHAIRMAN HERSMAN: Okay, and I was curious if any of you
12 all had heard any new problems identified in this hearing that you
13 hadn't been aware of prior to the hearing?

14 MS. SAMES: I think the one problem that I had not heard
15 prior was the discussion between joiners and pups, that there
16 potentially was an issue with the joiners that was at the mill,
17 potentially at the mill. I hadn't heard that before the hearing.

18 MR. MAYBERRY: You know, on that note, from my
19 perspective, I guess related joiners I heard a theory related to
20 why that's probably the type of pipe involved. This one involved
21 a joiner or a pup installed or connected to a -- or a series of
22 pups connected to another length of pipe to form one length of
23 pipe. I think that's still under investigation is what it appears
24 to be from our standpoint. It's not conclusive that those
25 actually a joiner situation versus the situation where it was

1 perhaps a pup welded to the end of another pipe separately from
2 the pipe manufacturing process. I think there's some theories
3 related to that, but it's not conclusive.

4 CHAIRMAN HERSMAN: Thank you. And I guess, you know,
5 for me I was reviewing a transcript of a hearing before the Senate
6 Commerce Committee in May 2000, and there were recommendations and
7 some opposition to repealing grandfather clauses at the time.
8 Some discussion of public awareness, community awareness of safety
9 inspection requirements and new technology and tools, discussion
10 of high populated areas and valves. And I was struck that there
11 really weren't any new problems. What we need are some new
12 solutions. Many of these issues are fields that have been plowed
13 before. But here we are in 2011, and we still had a community
14 that wasn't aware of the pipeline that ran through the
15 neighborhoods, and we still have pipe that is older that is not
16 subject to higher standards or inspections. These are issues that
17 have been discussed before. Are there any questions from the tech
18 panel?

19 MR. CHHATRE: Madam Chairman, no questions at this time.

20 CHAIRMAN HERSMAN: Any final questions from the parties
21 before we conclude, board members?

22 We have no other witnesses to testify, so this portion
23 of the NTSB's investigation into the pipeline accident in San
24 Bruno is concluded. The record will remain open for additional
25 materials requested during the hearing.

1 On behalf of my fellow board members and the NTSB staff,
2 we extend our appreciation to all of the participants in this
3 hearing. In particular, I'd like to thank the two dozen witnesses
4 for their participation and the parties and the parties'
5 spokespersons for their cooperation not only at this hearing, but
6 throughout the investigation.

7 We look forward to completing our investigation and
8 sharing our final report with you in the coming months. I'd like
9 to acknowledge our staff from the Pipeline Division and the Office
10 of Research and Engineering. From the on scene investigation to
11 all of the lab work that was done and the urgent safety
12 recommendations that were crafted over the December holidays, you
13 have worked tirelessly to document the evidence and develop the
14 facts so that they are known and that preventative actions can be
15 taken.

16 I'd like to note that everyone in the pipeline division,
17 and it's a very small division, there's four investigators and a
18 chief, was involved in this accident investigation, and each and
19 everyone of them is involved in other accident investigations as
20 well. We actually poached some staff from other offices in the
21 agency. Our hearing office, Loernda Ward, is one of our most
22 experienced aviation investigators in charge, and she has lent her
23 services to the division, and specifically provided a great deal
24 of help to this hearing, so we thank you.

25 And I'd like to acknowledge that we've put a real

1 challenge out for our staff, not only to complete a public hearing
2 on this accident investigation, but also to complete a final
3 report and bring that to the board in less than a year.
4 Obviously, that will depend on many things as far as technical
5 information to be developed and potential government shutdowns
6 that might be looming and other things. But I have every
7 confidence in our staff that they will continue to work as hard as
8 they can to meet that goal, and I am very much appreciative to the
9 managing director's office for putting on loan a great attorney
10 and one of the best writers that we have at this agency, Karen
11 Burry (ph.). And I know if anybody can help to write this report
12 quickly and do it thoroughly, it's Karen.

13 The past three days have shined an additional light on
14 the facts and circumstances of the September 9th accident. And
15 they afforded the public and the pipeline industry a window into
16 this investigation, and I thank everyone in the audience for
17 lasting with us. This has been quite a marathon, and I'd like to
18 recognize Congresswoman Speier who has been with us throughout the
19 three days, and we very much appreciate her interest and support
20 in our investigation.

21 We've talked about safety policies and procedures and
22 how operators evaluate the integrity of their pipelines and
23 mitigate the risk. We discussed emergency response plans and how
24 to evaluate the public's awareness so that communities are better
25 informed and better prepared when there is an emergency. We've

1 also discussed how federal and state entities regulate the
2 pipeline industry and ensure compliance. We touched on the type
3 of technologies that are available to industry to monitor and test
4 the pipes. All of these discussions will assist us as we move
5 forward in our investigation. All of the materials from the
6 presentations to the exhibits are available on the NTSB's docket
7 on our website.

8 For the parties, the next steps for you all will be the
9 completion of the fact finding portion of our investigation. And
10 then we'll have a technical review. Following the technical
11 review, you will have the opportunity to submit written
12 submissions regarding your conclusions and recommendations about
13 this accident. I invite and encourage you to do that. It's
14 beneficial to the board in our analysis to have that perspective,
15 and it offers the parties an opportunity to share their views for
16 the record.

17 The NTSB is committed to finding out how this accident
18 happened, but that's only half the job. The other half is
19 prevention. It's never too late to work to prevent future
20 accidents. The information developed during this hearing will
21 result in some of the attendees taking actions in advance of the
22 completion of our report, and that's as it should be. The lessons
23 learned from this hearing and the San Bruno rupture can prevent
24 another community from having to experience a similar tragedy.
25 Already we have heard that PG&E has committed to greater awareness

1 for the community and providing more information to the public and
2 that they are committed to expanding their use of shutoff valves.

3 Thank you all very much for your participation in this
4 hearing, and this hearing now stands adjourned.

5 (Whereupon, at 1:00 p.m., the hearing was adjourned.)

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CERTIFICATE

This is to certify that the attached proceeding before the
NATIONAL TRANSPORTATION SAFETY BOARD

IN THE MATTER OF: PUBLIC HEARING ON NATURAL GAS
PIPELINE EXPLOSION AND FIRE
SAN BRUNO, CALIFORNIA
SEPTEMBER 9, 2010

PLACE: Washington, D.C.

DATE: March 3, 2011

was held according to the record, and that this is the original,
complete, true and accurate transcript which has been compared to
the recording accomplished at the hearing.

Timothy Atkinson, Jr.
Official Reporter