

FUGG96
DAL INVESTIGATION

A United Technologies Company COMPONENT MAINTENANCE MANUAL 827104

- (3) Device Resistance. (Pin to Pin)
  - (a) Use a Fluke Meter, Model 8010A, or equivalent, that can apply 500 Vdc, with a 200 ohm range (with an accuracy given in Table 104, of the Testing and Fault Isolation Section) and do the steps that follow. Refer to Figure 747.
    - 1 <u>Channel A</u> Measure the resistances between the Channel A electrical connector pins. The resistance between the pins must agree with the values given in Table 707.
    - 2 <u>Channel B</u> Measure the resistances between the Channel B electrical connector pins. The resistance between the pins must agree with the values given in Table 707.

## Table 707. Channel A and Channel B Device Resistances

CONTACT PIN TO CONTACT PIN	DEVICE	RESISTANCE OHMS (Ω) (SPECIFICATION)	Channel A (ACTUAL)	Channel B (ACTUAL)
1 to 2	Resolver Rotor	44 to 61	(50-1)	(48.9)
3 to 4	Resolver Cosine	60 to 83	(70.2)	(69.4)
4 to 5	Resolver Sine	60 to 83	(70-4)	(69.4)
3 to 5	Cosine to Sine	120 to 166	(140-3)	(138.4)
6 to 7	Wm Torque Motor	87 to 102	(94.9)	(95.9)
8 to 9	SVA Torque Motor	45 to 65	(53.3)	(54.4)
10 to 11	A-O Torque Motor	45 to 65	(53.0)	(53./)



3 Airframe - Measure the resistances between the Airframe electrical connector pins. The resistance between the pins must agree with the values given in Table 708.

## Table 708. Airframe Connector Device Resistances

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CONTACT PIN TO CONTACT PIN	DEVICE	RESISTANCE OHMS (Ω) (SPECIFICATION)	AIRFRAME (ACTUAL)
1 to 2	Shutoff Switch	Open Circuit Indication	(OPEA)
1 to 8	Shutoff Switch	0.250 Maximum	(.3)
2 to 8	Shutoff Switch	Open Circuit Indication	(OPEN)
3 to 4	Start Solenoid	40 to 50	(43.8)
5 to 6	Shutoff Solenoid #1	40 to 50	(44.4)
7 to 6	Shutoff Solenoid #2	40 to 50	(44.4)

- 21. Procedures for the Preservation of the Fuel Control Unit and for the Removal of the Fuel Control Unit from Preservation,
  - A. When you remove the JFC104-2 Fuel Control Unit from the test bench or from an engine, preserve it in less than 72 hours.
  - B. If the anticipated storage time is to be more than 10 days, then you must do the Preservation Procedures in this section and in agreement with MIL-L-6081.
  - C. If the anticipated storage time is to be 10 days or less, fill the JFC104-2 Fuel Control Unit with calibration fluid and install the shipping closures. Refer to IPL Figure 22.
  - D. The necessary equipment for preservation
    - An auxiliary tank and a pump with a 3 micron absolute filter in the pump outlet line, to supply the preservation oil.
    - A flushing bench that has a flow capacity of 5,000 pounds of jet fuel per hour (2268.0 Kg/hr) at 300 psi (2068.5 KPa) and a means for maintaining the temperature of the jet fuel between 70 and 100 °F (21 to 38 °C).
    - A 250 psig (1723.8 KPa gage) relief valve in the pump outlet line.
    - A 100 psig (689.5 KPa gage).
    - A safety circuit to prevent overpressurizing of the low pressure areas of the controls.
    - A restricting valve for the control bypass line.
  - E. Use MIL-L-6081, Grade 1010, Lubricating Oil for the preservation of the JFC104-2 Fuel Control Unit.
  - F. Do the steps that follow to preserve the JFC104-2 Fuel Control Unit.

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