

52.

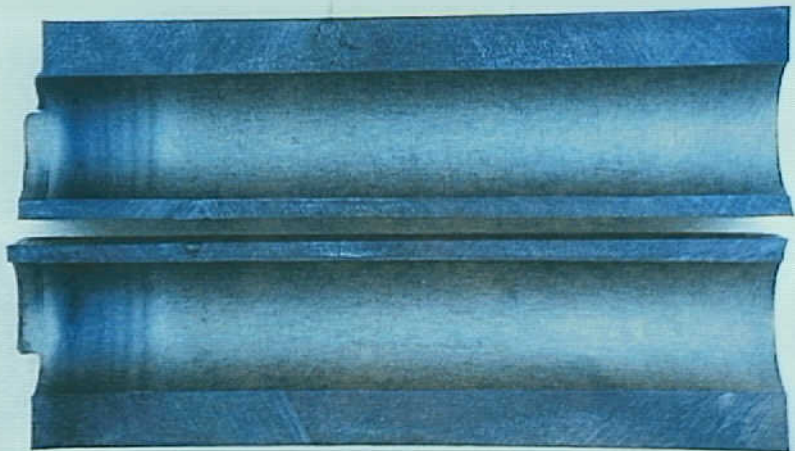


Photo 27. Hole #52 drilled with increased cutting data with HSS to breakage. The hole has also been fine bored and honed. The hole was blue etched before and after being sectioned into two halves.