

## **INVESTIGATION/8D REPORT**

Class: 1 Published: 01-APR-2014 (D8)

CUSTOMER HONEYWELL ENGINES & SYSTEMS			INVESTIGATION NO
WOODWARD SALES ORDER		DER	WOODWARD WORK ORDER
CUSTOMER REJECTION DOCUMENT (CAR,QN RFA DMR,ETC.) N/A  WARRANTY DISPOSITION N/A		PRODUCT STATUS 1 RCVD	
PROGRAM/ENGINE TYPE GARRETT SMALL PROP GOVERNOR		ITEM RECEIVED 8210-260	ENGINE MFR. MODEL RECEIVED N/A
SERIAL NUMBER 1823946		ITEM SHIPPED 8210-260	ENGINE MFR. MODEL SHIPPED 893615-13
PARENT ITEM SERIAL NUMBER 1823946		FIRST SHIPPED N/A	LAST SHIPPED N/A
APPLICATION TPE-331		VESSEL TYPE & VESSEL NUMBER Mitsubishi MU 2B-25 N865J	SITE & LOCATION GRID ID  N/A N/A
TIME/CYCLES SINCE NEW, OVERHAUL, OR REPAIR			
DATE PART REI	MOVED		eived AN-2014
	DMR,ETC.) WARRAN/A  ERNOR  SERIAL NUMBER 1823946  PARENT ITEM SERIAL 1823946  APPLICATION TPE-331	woodward sales ord N/A  ERNOR SERIAL NUMBER 1823946 PARENT ITEM SERIAL NUMBER 1823946 APPLICATION TPE-331	WOODWARD SALES ORDER  DMR,ETC.)  WARRANTY DISPOSITION N/A  ITEM RECEIVED 8210-260  SERIAL NUMBER 1823946  PARENT ITEM SHIPPED 8210-260  PARENT ITEM SERIAL NUMBER 1823946  APPLICATION TPE-331  DATE PART REMOVED  DATE PART REMOVED  DATE PART REMOVED

TEAM MEMBERS (D1)

PROBLEM DESCRIPTION (D2)

Reported Problem: UNIT WAS REPORTEDLY INVOLVED IN AN INCIDENT IN OWASSA, OK ON NOVEMBER 10, 2013

**CONTAINMENT/IMMEDIATE ACTIONS (D3)** 

**INVESTIGATION SUMMARY (D4)** 

Confirmation Text: DID NOT CONFIRM REASON FOR RETURN

Conclusion:

The investigation found the governor to be performing within acceptable performance parameters. As-received visual inspection noted Woodward seals and torque seal were missing. The lockwire on the control was non-Woodward indicating that the control had been serviced by a facility other than Woodward. Customer fittings were present on the speed setting lever.

As-received visual inspection noted the pump rotated smoothly. The magnetic pickup wiring was broken off and had to be stripped back to allow connection for testing.

As-received testing found all settings within tolerance with the exception of Max and Min speed, pressure gain and travel. Max speed was 3874 rpm (spec=3754+/-10 rpm) and min speed was 3542 rpm (spec=2815+/-10 rpm). These variations are typical of field adjustments which reportedly adjust the maximum screw out 3 turns to allow the max speed setting to increase in beta mode..

The max speed screw was adjusted back by three turns to return it to the original Woodward settings and the max speed was in tolerance at 3762 rpm.

**ROOT CAUSE (D4)** 

Investigation Type: Product Return

Origin of Cause: FIELD / END CUSTOMER (OWNER)

General Cause: No Problem Found Cause: No Problem Found or Identified

Cause Notes:

The control performed within expected performance parameters.

**CORRECTIVE ACTION PLAN (D5)** 

Corrective Action:

No corrective action taken

**CORRECTIVE ACTION IMPLEMENTATION (D6)** 

Corrective Action Status: CLOSED