SECTION 4

NORMAL PROCEDURES

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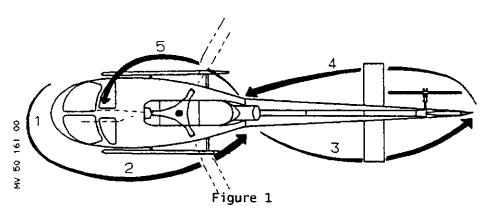
SECTION 4.1

OPERATING PROCEDURES

1 EXTERNAL CHECKS

NOTE: Ensure that the inspection after the last flight of the preceding day and before the first flight of the day have been carried out.

- Check that the ground round the aircraft is clean and unobstructed.
- Carry out the following check:



Station 1

- Total pressure head (PITOT)
- Landing gear (cross-members, skids, wear-resistant plates)
- Cover removed Check clean
- Security visual check

Station 2

	
- Port hold	 Door opening action. No loose objects. Closing, latching.
- Fuel tank and system	 Filler plug closed.
- M.G.B. COWI	 Check M.G.B. oil level (steps). Close cowl, check closed.
 All lower fairing panels 	 Closed, check
- Main Rotor Head	 Inspect star, sleeves (peeling), spherical thrust bearing, adaptaters (separation).
- Hydraulic Unit/System	 Check hyd. reservoir fluid level.
- Engine Air Intake	 Clear (water, snow, foreign matter).
- Rear hold	 If applicable : open door, net hooked in place, close door.
- Main Rotor Blades	 Security (attachment), inspect from ground, for signs of impact.
Station 3	
- Oil leaks	
 Tail boom and T.G.B. fairings 	 Security (Dzus fasteners locked).

- Security.

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- Tail Rotor Gear Box ---- - Oil level

- Tail unit ----

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Station 4

- Tail rotor blades -----
- Condition of skin, no impact (dents, etc), laminated stops (separation).
- T.G.B. and Tail boom fairings
- Security (Dzus fasteners locked).

Section 5

- Starboard hold -----
- If necessary : open door, check no loose objects, close door, check.
- Landing gear (crossmembers, skids, wear resistant plates)
- Security visual check.
- All lower fairing panels ----
- Closed, check.
- External power receptacle door
- Closed, check. - Check engine oil level (steps).
- M.G.B. cowl

- Foreign objects on transmission deck.
- Close cowl, check.

INTERNAL CHECKS

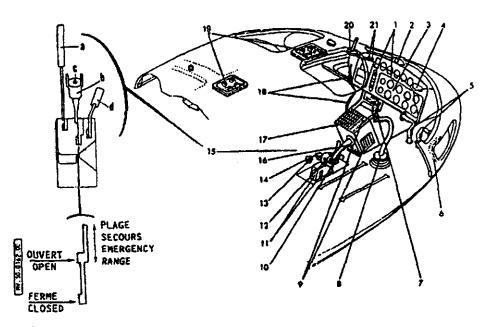
- Cabin	Clean
- Fire extinguisher	Fitted
- Fuses	Fitted
- Objects carried	Stowed
- Door jettison	Checked

Figure 2

Item	Description	Item	Description		
1	Engine monitoring instruments	12	Utility power outlet		
_	and systems	13	Cabin heating (*) control		
2	Stand-by compass	14	Demister control		
2 3	Flight monitoring instruments	15	Control Quadrant, comprising		
4	Warning-Caution-Advisory		a) Rotor brake control		
	Pane1		b) Fuel Flow Control lever		
5	Yaw Control Pedals		c) Starting switch		
6	Spare fuses		d) Fuel shut-off control		
6 7	Cyclic stick grip	16	Collective Pitch Lock (low		
8	Cyclic stick friction		pitch)		
	clamp adjuster	17	Control console		
9	Fuse panel	18*	Radio, I.C.S and Radio- Na-		
10	Collective pitch control		vigation - Control Panels		
	lever	19	Cabin ventilation ports and		
11	Pilot and Copilot headset		lighting fixtures		
	jacks	20	0.A.T. Indicator		
	3	21	Instrument panel lighting		
			dimmer potentiometers.		

^{*} Optional

Figure 2



2 CHECKS BEFORE STARTING THE ENGINE

Determine aircraft performance limits for the expected flying conditions (see "PERFORMANCE" section)
Ensure that weight and C.G. limits are observed.

<u>NOTE</u>: Check particularly that the co-pilot seat belt is fastened when this seat is not occupied.

- Battery and Generator in circuit	. Switches "	ON"	(17)
. Lights on with a/c battery power : HYD. GEN. MGB P. PITOT. ENG.P		7	
. Lights on with external power :			(4)
HYD. GEN. MGB P. ENG P. PITOT. BAT			
Pattamy valtage	Chaskad	J	(1)

- Battery voltage	Checked	(1)
- Press the HYD TEST pushbutton for approx. yaw hydraulic accumulator in order to cent	er the yaw pedals	(5) (17)
Flight controlsCyclic pitch control stickCollective pitch control lever :		(7)
low pitch		(10) (16) (8)
- Collective lever friction lock	Adjusted	(10) (15a)
Fuel shut-off lever lockwiredFuel Flow Control	Forward	(15d) (15b)

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	 Test Warning-Caution-Advisory Panel lamps - W/LT TEST (FIRE light illumination time delay = approx. 1 sec.) Ng difference indicator : 	(17)
	. Test	.2). (4) (10)
	conditioner* Off - Gyroscopic instruments On	(13)(14)(21) (17)
3	STARTING (Item numbers refer to Figure 2)	
	 Switch on the booster pumps On console Check: - Fuel quantity Fuel pressure on each pump separately. 	(17)
,	· · · · · · · · · · · · · · · · · · ·	
	- 30 seconds after switching on the booster pump, press the "start" pushbutton	(15c)
	 When Ng reaches 10 %, move fuel flow control forward about 1/3 of its travel range	(15b)
	 Control t4 by modulating the fuel flow as required (hold t4 below specified "starting limit") Check that the rotor starts to turn. 	
	- At Ng = 40 - 45 % release the "start" push-button	
	 Check that engine oil pressure rises. Gradually increase the fuel flow, maintaining a constant 	
	rate of rotor acceleration . Check that the following Warning-Caution-Advisory Panel lights go out : (see NOTE)	
	- PHM (ENG.P) (should be out at 70 % Ng) - PH BTP (MGB.P)	
	- HYD, with simultaneous illumination of the KLAXON (HORN) light]
	KLAXON (HORN) light flashing from 250 rpm (NR)	(4)
	 Check aural warning operates at approximately 350 rpm Check NR - pointer in the green zone of the indicator, near 	٦
	the lower limit	(3)
L		

 $\underline{\text{NOTE}}$: During engine acceleration, do not allow NR value to remain steady between 300 and 320 r.p.m.

* Optional

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-	Disconnect external power, if used . Check: Warning-Caution-Advisory Panel GEN and BAT lights off	(4)
_	Switch on PITOT heating * On pedestal panel Switch on the HORN	(17)
	. Check that the PITOT and HORN lights go out	(4)
-	Check: All warning and caution lights off Electrical system voltage and current	(4) (1)
	Run each booster pump separately and check that: . The fuel pressure is correct	(1) (4)
-	Switch on/engage all necessary systems (VHF, lights, windshield wiper*, etc)	
	$\underline{\text{NOTE}}$: Do not use the wiper on a dry windshield or in light r	ain.
-	Carry out a hydraulic accumulator test: . Check: collective pitch - locked	(10)(16)
	push-button	(17) sistance { (17)
-	Carry out a hydraulic pressure isolation check: . Isolate hydraulic pressure by actuating the switch on the collective pitch lever: the HYD light illuminates and control load is felt immediately, except on yaw pedals, whe control load should remain low because of load-compensating servo. . Restore hydraulic pressure using the switch: the HORN soun until the HYD light goes out (2 - 3 sec.).	
N	OTE 1: In strong wind, apply a little forward cyclic and acceed engine, up to approx. 320 rotor r.p.m., as fast as is with t4 limitations, then follow normal procedure.	

* Optional

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- NOTE 2: . If the starting cycle has to be aborted, return the fuel flow control to the closed position, and switch off the fuel pump and the generator.
 - . If the reason for aborting the start is high E.G.T. (t4), check the battery voltage.
 - . If voltage is normal, crank the engine for about 15 seconds and immediately make a second attempt to start, increasing the fuel flow gradually (without allowing Ng to drop between cranking and the second attempt to start).
 - . If battery voltage falls below 15 Volts during the attempt to start, it may be impossible to obtain light-up.

4 CHECKS BEFORE TAKE-OFF

5 TAKEOFF

Take off by gradually increasing the collective pitch and maintain hover, head into wind, at a height of about 5 ft (1.5m).

Check that the engine and transmission monitoring instruments are within their normal operating ranges.

For transition from hover, increase speed without increasing the power demand (power required for hover I.G.E.) and without climbing until I.A.S. is 40 kt (74 km/hr).

NOTE: The bleed valve flag disappears when the valve closes.

The bleed valve is normally open when the engine is shut down, during starting and at low power. Bleed valve closing depends on the O.A.T. and on the altitude as shown in the following table of Ng values at which the bleed valve should close.

Zp (ft)

·										
20000	87.1	88.8	90.7	92.4	94	95 .6				
15000	85.9	87.7	89.4	91.1	92.7	94.4	95.8			
10000	85	86.7	88.4	90.1	91.8	93.4	95	96.3		
5000	84.2	85.9	87.6	89.4	91	92.6	94.1	95.6	96.9	
0	83.7	85.4	87.1	88. <i>7</i>	90.4	91.9	92.7	94.9	96.2	97.6
1	-40	-30	-20	-10	0	10	20	30	40	50

TEMP. EXT. - 0.A.T. (°C)

* Optional

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