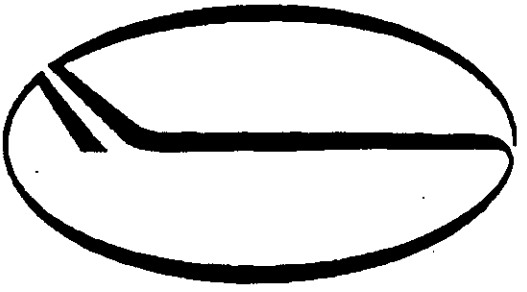
DOCKET NO.: SA-515
EXHIBIT NO. 11G

NATIONAL TRANSPORTATION SAFETY BOARD
WASHINGTON, D.C.

ATTACHMENT 16

NONDESTRUCTIVE GUIDELINES FOR INSPECTOR (DELTA) TRAINING BY AIR TRANSPORT ASSOCIATION ATA SPECIFICATION 105

(7 PAGES)



GUIDELINES FOR TRAINING AND QUALIFYING PERSONAL IN NONDESTRUCTIVE TESTING METHODS

ATA SPECIFICATION 105

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REVISION 4
Printed in USA

(1)

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TOTAL TIME (HOURS) ≠20

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LIQUID PENETRANT TESTING

I. LIQUID PENETRANT

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2. Purposes of liquid penetrant testing
3. Basic principles of liquid penetrant testing
4. Types of liquid penetrants commercially available
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B. Liquid Penetrant Processing

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3. Removal of surface penetrant
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4. Developer application and drying
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C. Selection of Penetrant Test Methods

1. Water wash method
2. Post-Emulsification method
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D. Liquid Penetrant Test Equipment

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E. Liquid Penetrant Indications

1. General
   a. Reason for indications
   b. Appearance of indications
   c. Time for indications to appear
   d. Persistence of indications
2. Factors affecting indications
   a. Penetrant used
   b. Prior processing
   c. Technique used
3. Establishing control standards
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4. Indication from cracks
   a. Cracks occurring during solidification
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5. Indications from laminar discontinuities
   a. Cold shut or fold
   b. Forging Laps
   c. Extrusion defect
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6. Indications from porosity
7. Nonrelevant indications

F. Inspection Procedures and Standards
1. Inspection procedures
2. Standards

G. Final Written/Practical Examination