



ENBRIDGE AVIATION

AIRFRAME WORK ORDER / REPORT

1 A/C OR COMPONENT NOMENCLATURE: N910S AIRBUS HELICOPTERS AS350B3E 7446 A/C MARKS MANUFACTURER MODEL SERIAL NUMBER	2 DUE: DATE HRS. LDG. CYCLES	3 N-910S-A/F-133 W/O/R NUMBER																								
USEABILITY OR SUITABILITY FEATURES:																										
4 ITEMS / SYSTEMS / AREAS AFFECTED WORK REQUIRED ATA CH. A.L. OR A.D. RECURRING DEFECT PREVIOUS REPAIRS AIRFRAME 150/600/1200/CALENDAR AND ICS'S AND REPAIRS																										
5 DATE OF WORK: 25Oct2018 FLT. # 1733 AIRFRAME 2965.7 ENGINE 2965.2 C1 1483 C2 614 LDGS. 1590 JOURNEY LOG X-REF 522																										
6 DETAILS OF WORK PERFORMED ENTERED BY THE WORKER (OR REASON FOR DEFERRAL OF WORK) (ALSO ENTER IN JOURNEY LOG FOR DEFECTS OR ABNORMAL OCCURRENCES)																										
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NTSB-ENBRIDGE00714



HELI-LYNX
HELICOPTERS

N910S, Journey Log Insert

2012 Airbus Helicopters AS350B3, Serial Number 7446
Turbomeca Arriel 2D S/N 50104

October 26, 2018

A/F TTSN: 2965.7 A/F TCSN: 1590 ENG TTSN: 2965.2 ENG NG CYC: 1483.0 ENG NP CYC: 614.0

The following log entry details the work carried out by Heli-Lynx Helicopters on Airbus Helicopters AS350B3e Helicopter, Serial Number 7446 under Heli-Lynx Helicopters AMO#45-02 Work Orders 806968, 806969, 806972, 806973, 806974, & 806980.

ATA 05:

- All Airbus Helicopters AS350B3 Airframe Inspections, Periodic Interval MSR Chapter 05 Inspections and Specific Interval Inspections Including: ALF/BFF, 10FH/7D, 150FH/12M, 150FH, 12M, 600FH/24M, 600FH, 24M, 1200/48M, & 48M (Chapter 05-20-00 thru 05-23-00 inclusive and 05-23-02) and all applicable inspections of Chapter 05.25.00 are C/W IAW Airbus Helicopters ORION Online AS350B3 Rev.009 dated 2018-07-09.
- AS350B3 Master Servicing Manual (ATA 05) Rev. 015 Dated 2018-04-06 and AS350B3 Airworthiness Limitation Manual (ATA 04) Rev. 011 Dated 2018-04-16
- All repair/inspection/replacement of defect parts are all completed IAW Airbus Helicopters Manuals ORION Online AS350B3 Rev.009 dated 2018-07-09.
- Turbomeca Arriel 2D Engine Inspection including BFF Inspection, 15FH/7D Inspection, 25FH Power Check C/W IAW Turbomeca Arriel 2D Maintenance Manual X292 R1 4502, Rev.016 dated June 30, 2018. Task's 05-20-10-201-801-A01, -810-A01, & -812-A01.
- Retorques required IAW AS350B3, MSM Chapter 5.26.00, 2FH to 10FH after installation. Due before 2975.7 FH. Upper and Lower/Vertical Stabilizers retorques at 2FH to 10FH, before 2975.7 FH, and again at 10FH to 20FH, due before 2985.7 FH.

Instructions for Continued Airworthiness inspections carried out for all applicable installations:

- AHC Front Seat Document Holder STC SR03572NY - 150FH/12M Inspection C/W IAW ICA-ECL-244, Rev 3. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- AHC Cargo Pods STC SR00699NY - 150FH & 12M Inspection C/W IAW ICA-AHCA-294, Rev 1. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- AHC Rear Battery Installation STC SR00422NY - 150FH/12M and 600FH/24M Inspection C/W IAW ICA-ECL-125. Next due (150FH) 3065.7 FH(12M) Oct 26, 2019, and (600FH) 3565.7 FH(24M) Oct 26, 2020
- AHC Litter Kit Fixed Provisions Only of STC SR00407NY - 150FH & 12M Inspection C/W IAW ICA-ECL-127. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- AHC Cargo Mirror STC SR00457NY - 150FH/12M Inspection C/W IAW ICA-ECL-131, Rev 1. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- AHC High Vis Window STC SR01107NY - 150FH/12M Inspection C/W ICA MMS-ECL-35, Rev 2. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- AHC Belly Mounted Anti-Collision Light STC SR00645NY - 100 FH/12M Inspection IAW ICA-ECL-132, Rev 1.
- AHC Airframe Mounted Fuel Filter STC SR01632NY - 150FH/12M, 600FH/24M, & 1200FH/48M Inspection C/W IAW ICA-ECL-129, Rev 7. Next due (150FH) 3065.7 FH(12M) Oct 26, 2019, (600FH) 3565.7 FH(24M) Oct 26, 2020, Filter Replacement (1200FH) 4165.7 FH, (48M) Oct 26, 2022.
- RSG Air-Conditioning STC SH3509SW - 150FH/12M Inspection C/W IAW ICA IFSE-0007, Rev E. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- Pulse Light Kit STC SH3319NM - 150FH/12M Inspection C/W IAW Installation Drawing #025PMAN0001, Rev E. Next due (150FH) 3115.7 FH(12M) Oct 26, 2019
- Aero Design Quick Release Maintenance Step STC SR02770NY - 100FH Inspection C/W IAW Aero Design ICA 827.91, Rev 3. Next due (100FH) 3065.7 FH
- AFS Inlet Barrier Filter STC SR02560CH - 100FH/12M Inspection C/W IAW AFS-EC130-IBF-ICA, Rev E. Next due (100FH) 3065.7 FH(12M) Oct 26, 2019
- Chinook Vertical Reference Window STC SR01647NY - 100FH Inspection C/W IAW MMS 40990, Rev 0. Next due (100FH) 3065.7 FH
- DART Aux Fuel Tank STC SR02794NY - 600FH/24M Inspection C/W IAW ICA D350-794, Rev 9. Next due (600FH) 3565.7 FH(24M) Oct 26, 2020
- Garmin GTN650/750 Avionics Installation - 600FH & 24M Inspection C/W IAW ICA Manual #190-01007-K8, Rev 2. Next due (600FH) 3565.7 FH(48M) Oct 26, 2019

ITA 12:

- Main Rotor Gearbox Drained and Filled using Royco 586M Mineral Oil MIL-L-6086, AMM 12.00.00, Para 3-1.
- Tail Rotor Gearbox Drained and Filled using Royco 586M Mineral Oil MIL-L-6086, AMM 12.00.00, Para 3-1.

ATA 29:

- RH and LH Hydraulic Oil Replaced, Royco 782, Mil-PRF-83282D, AMM 29.00.00, Para 3-3
- LH Hydraulic Filter P/N 1764385 replaced new, AMM 29.00.00, Para 3-6.

ATA 28:

- External Airframe Fuel Filter P/N 1743645-02 installed new IAW STC SR01632NY, ICA-ECL-129, Rev 7.

ATA 53:

- DART Aerospace STC SR02794NY Aux Fuel Tank Fuel Pump P/N D4022-041, S/N 166338, removed from aircraft due for overhaul. Aux Tank fuel gauge placarded as Inop.
- Canopy Cracks found at forward vent and pilot head. Both Front Windscreens removed for repair access. Canopy repaired IAW Airbus AMM 53.10.00, Para 8-3. Windscreens reinstalled, AMM 56.11.00, Para 1B.
- LH/RH MGB Upper Cowling Hinge P/N 350A58-1010-20 replaced new, found worn.
- LH Lower MGB Cowling Hinge P/N 350A58-0048-20 replaced new, found worn.
- RH Lower MGB Cowling Hinge P/N 350A58-0048-21 replaced new, found worn.
- MGB Cowling Hinge replacement completed IAW Airbus MTC rivet removal, replacement, and installation - 20.03.0.102, 20.03.02.101, & 20.03.02.401.
- MGB Cowling Pins P/N 350A58-1013-20 replaced new, Qty 2 both LH and RH.
- RH Upper MGB Cowling crack repaired, doubler installed IAW Airbus MTC 20.03.05.405.
- Engine Cowling Prop Rod P/N 350A58-1658-00 and Hinge P/N 350A58-4013-00 installed new found bolt hole worn.
- Replaced Starter Duct Bracket P/N 350A54-1124-20 with new, due to crack found.
- The following Aircraft Parts were stripped and repainted due to poor adhesion and after repairs:
 - Both forward main doors, TR driveshaft covers, TRGB cover, Tail cone, Vertical stabilizer, repaired MGB upper and lower cowlings, and nose Canopy after repair.
 - Paint process completed IAW Airbus AMM/MTC 20-04-05.101:
 - PPG Coatings 7835 PQ5 Primer
 - PPG PPF-FBCA-01, M6479A Blue Metallic
 - PPG PPF-FBCHB-04, 36020, Silver Metallic
 - PPG PPF-F3921-01 Del Fleet Clear Coating

ATA 55:

- Vertical Stab P/N 350A14-0020-1101 removed to replace cracked forward cap P/N 350A14-0020-77. Replaced Cap IAW SB55.00.20 and AMM 55.20.00, Para 8-7. Paint touched up and reinstalled, AMM 55.20.00, Para 4-2B.

ITA 62:

- During completion of ASB 62.00.42, found Upper Mast Race had rotated/moved 7 mm. Contacted Airbus Technical Support, Emailed attached to this WO, to remark inner race and monitor and re-inspect at next 150 FH Inspection.
- MR Startflex P/N 350A31-1918-00, S/N M352, removed TX, New Startflex P/N 350A31-1918-0051, S/N M5457 Installed 0.0 TSN, AMM 62.21.00, Para 4-2.

CONTAINS CONFIDENTIAL INFORMATION

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HELI-LYNX
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N910S, Journey Log Insert

2012 Airbus Helicopters AS350B3, Serial Number 7446
Turbomeca Ariel 2D S/N 50104

October 26, 2018

A/F TTSN: 2965.7 A/F TCSN: 1590 ENG TTSN: 2965.2 ENG NG CYC: 1483.0 ENG NP CYC: 614.0

- MR Spherical Stop Bolts P/N 350A31-1854-21, S/N 50172, 50174, 50177, 50182, 50189, & 50195 remove TX. New Spherical Stop Bolts same P/N S/N 74896, 75382, 77058, 77420, 77683, & 78034 installed 0.0 TSN, AMM 62.21.00, Para 4-3/4
- Swashplate Guide Tape P/N 350A37-1057-20 replaced new, found worn, AMM 62.32.00, Para 8-1.
- Mast Fiber Tape P/N 350A37-1299-2001 replaced new, found worn, AMM 62.31.00, Para 4-3.
- Upper Scissor Assembly P/N 350A37-1126-02, S/N SD1327, 150.2 TSN removed found with loose bushing, repaired Scissor same P/N, S/N SD5693, 759.0 TSN installed. Upper Scissor Bushing P/N 704A33-698-023 replaced new, found worn, AMM 62.33.00, Para 4-1.
- Swashplate Greased Aeroshell 7, AMM 62.32.00, Para 3-1B.

ATA 63:

- MR Attachment Bolts P/N 350A37-1244-20, S/N 97367, 97369, 97381, 97383, 97385, & 111192 removed TX. New MR Attachment Bolts same P/N, S/N 122618, 124126, 124476, 124541, 127144, & 127152, installed 0.0 TSN, AMM 62.21.00, Para 4-2.
- MR Attachment Bolts P/N 350A37-1245-20, S/N 91052, 91055, 91056, 91060, 91062, & 91066 removed TX. New MR Bolts same P/N, S/N 115171, 117447, 118565, 119155, 120128, & 120370, installed 0.0 TSO, AMM 62.21.00, Para 4-2.
- MGB Input Seal P/N BAUMSLX7-60X75X8 replaced new due to leakage, AMM 63.21.00, Para 8-1.
- Hydraulic Pump Spring Coupling P/N: S40AS, NSN, replaced new, found cracked, AMM 29.11.01, Para 4-1.
- Hydraulic Drive Belt P/N POLYV597K4, NSN, replaced new for convenience, AMM 63.11.00, Para 6-2.
- Air-Conditioning Belt P/N K040250, NSN replaced new for convenience, RSG, ICA IFSE-0007, Rev E.
- MGB Oil Filter P/N: FA01315A replaced new. AMM 63.21.00, Para 3-1.

ATA 64:

- Tail Rotor Laminate Bearings P/N 704A33-633-303, S/N 2T18E603, 2T18E626, 2T18E620, & 2T18E641 installed new, found cracked/worn, AMM 64.10.00, Para 4-3/4-4.

ATA 65:

- RE and Re TRGB for convenience to remove push pull rod and Vertical Stabilizer, AMM 65.21.00, Para 4-1 and 4-2.
- TRDS Bearings Greased with Aeroshell 22 grease, AMM 65-11-00, 3-1.
- Tail Rotor Drive Shaft Balanced IAW AMM 65-11-00, 5-1A. See table below for results.
- Re-sealed TRDS Bearings IAW AMM 65.11.00, Para 4-8.

ATA 67:

- TR Push Pull Rod P/N 350A27-1910-0401, removed bearing loose, New Push Pull Rod, P/N 350A27-1920-00, NSN, installed, AMM 67.21.00, Para 4-5.
- Forward Main Servo Upper Rod End P/N EMRLBRSP3D, replaced new, found worn, AMM 67.31.00, Para 4-3B.
- TR Damper Bolt P/N 22731BC060019 and Bushes P/N 355A27-0065-20 replaced new, found worn, AMM 67.34.00, Para 4-2.

The following FAA Airworthiness Directives have been verified up to FAA Bi-Weekly 2018-21, and the following AWD complied with at this time:

- CW AD 2018-15-02/EASB 05.00.86R1, Inspect of T/R pitch Link Laminate Bearings, no defects found. Due Daily
- CW AD 2016-25-13/MSB 272.72.2861 Rev D, Inspect Accessory Gearbox Ultrasonic Test, W=0.10 measured. Next Due (600FH) 3565.7 FH
- CW AD 2007-12-22/ASB 05.00.45, Replace Hydraulic Fluid Flight in -15C. Next due November, 2018 (30 Days) or (100FH) 3065.7 FH
- CW AD 2000-20-19, ASB01.00.17R1, Inspect Aircraft to Prevent Ground Resonance, no defects noted. Next due (600FH) 3465.7 FH

The following Airbus Helicopters AS350B3 Service Bulletins have been verified and complied with at this time:

- CW ASB 62.00.42, Para 3.B.2a and 3.B.2b, Inspect upper mast bearing race, one time inspection. No Further Action Required
- CW ASB 01.00.70 Inspect Tailrotor driveshaft bearings and grease, no defects found. Next due (165FH) 3130.7 FH
- CW ASB 05.00.64, Para 3B3, Inspect Tailrotor Control stop screws, no defect found. Next due (165FH) 3130.7 FH
- CW ASB 05.00.92, Inspect Deck Fittings for missing nuts/bolts, no defects found. Next due (600FH) 3565.7 FH

AIRCRAFT MAINTENANCE COMPLETED, AIRCRAFT RETURNED TO SERVICE, SUBJECT TO SATISFACTORY TEST FLIGHTS IN ACCORDANCE WITH AIRBUS AS350B3 FLIGHT MANUAL SECTION 8.3 that are applicable.

Tail Rotor Blade IPS @ 100%:	043	Clock Angle /Degrees:	265.1
Short Shaft IPS @ 100%:	162	Clock Angle /Degrees:	323.5
M/R IPS @ Cruise Vertical:	100	Clock Angle /Degrees:	218.0
M/R IPS @ Cruise Lateral:	167	Clock Angle /Degrees:	205.9

WEIGHTS: BLUE = _____, YELLOW = _____, RED = _____.

Engine Power Check results: All 1500, OAT 6.42, T4 785, NG 95.0, NR 390, TO 95.5, T4 Margin 116.7, TQ Margin 11.5

The maintenance described above has been performed in accordance with the applicable requirements of airworthiness.		I have conducted an inspection for conformance to the type of the Flight / Power-plant controls that were affected by the work accomplished	
Signature	Date	Signature	Date
	Oct 26 / 18		26 OCT 2018
Subject to satisfactory test flight YES ☒ NO ☐			



HELI-LYNX
HELICOPTERS

N910S, Journey Log Insert

2012 Airbus Helicopters AS350B3, Serial Number 7446
Turbomeca Arriel 2D S/N 50104

October 26, 2018

A/F TTSN: 2965.7 A/F TCSN: 1590 ENG TTSN: 2965.2 ENG NG CYC: 1483.0 ENG NP CYC: 614.0

AIRCRAFT RETURNED TO SERVICE, COMPLETED SATISFACTORY TEST FLIGHTS IN ACCORDANCE WITH AIRBUS AS350B3 FLIGHT MANUAL SECTION 8.3 that were applicable for the maintenance accomplished.

AME (E), (NAME): M. Trahearn SIGNATURE: [Signature] License # [Redacted]
PILOT, (NAME): P. GINGRICH SIGNATURE: [Signature] License # [Redacted]

CONTAINS CONFIDENTIAL INFORMATION

CEN19FA018 - ODANAH - NTSB



HELI-LYNX
HELICOPTERS

N910S, Engine Log Insert

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ATA 05:

- Turbomeca Arriel 2D Engine Inspection including BFF Inspection, 15FH/7D Inspection, 25FH Power Check C/W IAW Turbomeca Arriel 2D Maintenance Manual X292 R1 4502, Rev.016 dated June 30, 2018. Task's 05-20-10-201-801-A01, -810-A01, & -812-A01.

The following FAA Airworthiness Directives have been verified up to FAA Bi-Weekly 2018- 21, and the following AWD complied with at this time:

- C/W AD 2016-25-13/MSB 272.72.2861 Rev D, Inspect Accessory Gearbox Ultrasonic Test, W=0.10 measured. Next Due (600FH) 3565.7 FH

Engine Power Check results: All 1500, OAT 46.4, T4 785, NG 95.0, NR 390, TQ 95.5, T4 Margin 76.7, TQ Margin 71.5

The maintenance described above has been performed in accordance with the applicable requirements of airworthiness

Signature

Date

Subject to satisfactory test flight
YES NO

CONTAINS CONFIDENTIAL INFORMATION

CEN19FA018 - ODANAH - NTSB



ENBRIDGE AVIATION

AIRFRAME WORK ORDER / REPORT

1 A/C OR COMPONENT NOMENCLATURE: N910S AIRBUS HELICOPTERS AS350B3E 7446		2 DUE: DATE HRS. LDG. CYCLES		3 N-910S-A/F-134 W O/R NUMBER	
A/C MARKS MANUFACTURER MODEL SERIAL NUMBER					
USEABILITY OR SUITABILITY FEATURES:					
4 ITEMS / SYSTEMS / AREAS AFFECTED AIRFRAME		WORK REQUIRED 2-10HR AFTER MAINTENANCE CHECKS		ATA CH. A.L. OR A.D. RECURRING DEFECT PREVIOUS REPAIRS	
5 DATE OF WORK: 26Oct2018 FLT. # 1744 AIRFRAME 2967.7 ENGINE 2966.7 C1 1486 C2 615 LDGS. 1596 JOURNEY LOG X-REF 524					
6 DETAILS OF WORK PERFORMED ENTERED BY THE WORKER (OR REASON FOR DEFERRAL OF WORK) (ALSO ENTER IN JOURNEY LOG FOR DEFECTS OR ABNORMAL OCCURRENCE)					
EACH ENTRY OF WORK MUST END WITH THE FOLLOWING IF APPLICABLE					
		MAINTENANCE PUBLICATION		DATE	MECHANIC SIGNATURE
2-10hr after maintenance checks c/w satisfactory IAW MSM 05-26-00, no defect found.		MSM/AMM		26Oct2018	C.Brown
7 1 ST CHECK OF AFFECTED CONTROLS FOR CORRECT ASSEMBLY, LOCKING & SENSE OF OPERATION			8 2 ND CHECK OF AFFECTED CONTROLS FOR CORRECT ASSEMBLY, LOCKING & SENSE OF OPERATION		
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			26Oct2018 CLAYTON BROWN DATE NAME SIGNATURE LIC. # AMO		

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