Engineering Research 522

Ruptured 34" Pipe from L-300 Hydrotest

June 20, 1974

MR.

The section of 34" pipe which failed during hydrotest of L-300B was examined to determine the cause of failure. It is evident that the cause of failure was a defective longitudinal seam weld. This weld has poor penetration (less than 50% in some places) over a length of approximately 18 inches. This poor weld was the cause of failure during hydrotest.

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