DEPARTMENT OF TRANSPORTATION NATIONAL TRANSPORTATION SAFETY BOARD OFFICE OF MARINE SAFETY

In the Matter of:

MAJOR MARINE ACCIDENT, DCA 03 MM 032

May 28, 2003

INTERVIEW OF:

STEINAR SJOHAUG

The above entitled matter came on for hearing, pursuant to notice.

PRESENT:

TOM ROTH-ROFFY, NTSB
BRIAN CURTIS, NTSB
CARLOS PAILLACAR, USCG
GREG CALLAGHAN, USCG
RICHARD LEHRER, Attorney
DAN FARKAS, Attorney
STEVE CMAR, NCL
JOHN BUTCHKO, Miami Dade Homicide
NANCY MCATEE, NTSB
CAPTAIN HUUS, Bahama Maritime Authority

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PROCEEDINGS
                    MR. ROTH-ROFFY: Good morning.
                    It is May 26, 2003 and the time is about
        4 09:22.
                    My name is Tom Roth-Roffy, with the National
        6 Transportation Safety Board. And we are here to
        7 interview the Chief Engineer of the Norway, Mr.
        8 Steinar --
                    MR. SJOHAUG: Sjohaug.
                    MR. ROTH-ROFFY: Sjohaug.
       10
                    Sir, for your information the National
       11
       12 Transportation Safety Board is conducting an
       13 investigation that occurred on the Norway yesterday,
       14 May 25, a fire explosion. We are joined in the
       15 investigation with interested parties. And I would
       16 like at this time to go around the room, for each
       17 person in the room to identify themselves and their
       18 affiliation, please.
                    Starting with Mr. Curtis.
                    MR. CURTIS: Brian Curtis, NTSB, Engineering
       21 Accident Investigations.
                    MR. PAILLACAR: Carlos Paillacar, U.S. Coast
       23 Guard, Marine Safety Office, Miami, Investigating
       24 Officer.
                    LIEUTENANT CALLAGHAN: Lieutenant J.G. Greg
       26 Callaghan, U.S. Coast Guard, Marine Safety Office,
       27 Miami, Marine Inspector.
                    MR. LEHRER:
                                Richard Lehrer, Attorney for
       29 Norwegian Cruise Line.
                    MR. FARKAS: Dan Farkas, Attorney for
       31 Norwegian Cruise Lines. And just for the record, we
        32 are here pursuant to Title 49 Part 831, which allows us
        33 to be, and have cleared our presence with Mr. Ford.
       34
                    MR. ROTH-ROFFY: Okay. You are acting as a --
MR. FARKAS: As a representative of --
                    MR. ROTH-ROFFY: Representative of the cruise
        37 line.
                 You will not be participating in the interview.
                    MR. FARKAS: No, we will not.
       38
                    MR. ROTH-ROFFY: Okay.
        39
                    MR. SJOHAUG: Steiner Sjohaug, Chief of the
       40
       41 S.S. Norway.
                    MR. CMAR: Stephen Cmar, Norwegian Cruise
       43 Line.
                                  John Butchko, Miami/Dade Police
       44
                    MR. BUTCHKO:
       45 Department, Homicide Bureau.
                    MS. MCATEE: Nancy McAtee, NTSB, Fire
        47 Explosion Specialist.
                    CAPTAIN HUUS: Captain Huus, Bahama Maritime
       49 Authority.
                    MR. ROTH-ROFFY: Okay. Thank you. That is
       51 everybody in the room.
                    Chief, the National Transportation Safety
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1 Board is conducting a safety investigation. It is not
2 a legal investigation. We are not interested in
3 determining fault, or attributing blame for the
4 accident to any person or party. Our interest is
5 strictly safety. We are interested in determining the
6 cause of the accident and then subsequently make
7 recommendations aimed at preventing a similar accident
8 in the future.
            Again, you have the right, as a witness, to
10 be assisted by a person and you have an attorney in the
11 room just to help you with that.
                                    If at any time you
12 need to stop the interview to take a break, or to
13 consult with your representative, just let me know and
14 we can stop.
                So, we will go ahead and proceed then.
               EXAMINATION OF CHIEF SJOHAUG:
            BY MR. ROTH-ROFFY:
16
            Chief, please describe to us the events of
18 that morning, from the time you woke up until, until
19 after the accident at some point, after the emergency
20 was contained.
            The 24^{th} of May, the evening before, arrived
       Α
22 into Miami, went to bed 10 o'clock and then we were
23 called for stand-by 2:45.
                             I was down there around
24 five to three, was the time that the pilot arrived, the
25 ship shell door was open, starboard shell door was
26 open. And everything went normal. They slowed down
27 before a pilot arrived, already was carried out.
28 Probably 17, 16, 17 RPM, per minutes on the starboard
29 and port -- That is the normal speed when we are
30 arriving at seaport.
            Pilot onboard and we proceed through the
32 channel, into Port of Miami, everything normal. Three
33 boilers are lined, Port 21, 22, and -- 22, 21, and no,
34 wait a minute, 22, 23, and 24. Boiler 21 is, we are
35 doing maintenance, factory as scheduled after 3,000
36 hours.
            We also had on Boiler 21, we had a leak in
38 the, in the resirs(ph) and that was, that was blanked
39 off, as things happen from time to time.
            After we had turned around in the Basin of
40
41 Miami, everything normal, pressure running -- and along
42 side -- was very early. This was five, 5:20, 5:25. We
43 had to turning gear in on the boat to arrive at 5:31 or
44 5:32 or something like that.
                                And then the motors are
45 running for the line, because we had wait until one of
46 the megasheet for RCCL, are passing by, because of the
47 rates, you know, they had to ship in to the, into the
48 piers, and this was starting to, to move.
            I left the control room and during the
50 morning, everything fine, not excess smoke and nothing.
51 And I left the control room about 10 to six, six
52 o'clock.
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And I went up to the office, I think I was 2 checking on some incoming e-mail. Printed up a couple 3 of them, that had come in during the night and then I 4 went to my cabin. I was going to write a card to send, 5 or a letter to send with Supply Officer Hanson, who is 6 going home, he was meant to going home yesterday, 7 signing off, going on vacation. That was of course not 8 carried out. So, I was in the toilet when I heard the 9 big bang, and to my knowledge, it was found out about, 10 that was the explosion. There was no one in the 11 bunkers part by the time and there was no one, nothing 12 and -- actually it was two, first it was a slow one and 13 then was a big one. It might be, it has been two, it 14 is very hard, but there was two, two heavy vibration. 15 One a little slowly and then the bigger one. The telephone call from the control room said 17 that we are going to have a blackout. But, I knew it 18 because the ventilation stopped before they called me 19 up, so I was on the down later in the control room. 20 I was looking for my flashlight. But, I took the 21 telephone, and the engineer said we are going to have a 22 blackout. He didn't say anything about any, because 23 that he was, he was troubling, in shock. Because you 24 feel it. Very good when you are sitting there, and you 25 are having contact below, two decks below. And the 26 assistant chief engineer, and also the engineer on duty 27 was suppose to, was going to sign off the same day. 28 was on his way to his cabin to, to find his I-95, an 29 invitation to through Immigration. So, that happened 30 that you, the watch -- but, they are, if you are 31 signing off the same day, you have to go, be up there 32 say quarter to seven or 6:30, so that meaning in other 33 words, that one by one has to go up to Immigration and 34 then after goes down to the duty, again, one by one. 35 So, that is how we -- Immigration did not want to wait 36 until after eight o'clock. -- all department accepted 38 And he has, and he has been -- somebody was 39 over and everything was smooth. The boiler was running 40 on the low load with one burner out in each three 41 boiler, 22, 23 and 24, fill out one burner out. 42 was around to say -- and take care, because go on 43 vacation and be back in late summer. So, he passed by, 44 through the boiler room, approximately five minutes and 45 three minutes before this happened, because he was just 46 coming up on the deck, on the -- deck, portside to get 47 some fresh air, and then the things happen. And then, and a couple of minutes after he 49 met also the unit chief and they went down and we had 50 another, I took the stairs down, and they also took the 51 stairs down, but they went in a different stairwell, so 52 I didn't meet them, because they were running down in,

1 down in the engineer room. So, when I came to the 2 control room, they were already down in the -- to look 3 for casualties, which they found one, third engineer. 4 He was shocked and burned. And they managed to get him 5 up in the control room and we called a, we called the 6 ambulance and special team. Even before that 7 happened, there was a very quick reaction up on the 8 bridge, because it was reported when you have this, 9 reported fire, and there wasn't any fire. There was no 10 fire. And there reason why there was no fire, is when 11 you let go -- of steam in connection with this motion, 12 the steam is the same as a sprinkler or a -- so it 13 extinguishes everything. So, that was also, there was 14 not any fire. The steam just took care of it. But, the fire team was called out, with full It takes awhile, people are sleeping, so, 16 equipment. 17 but they reacted very quick. I guess within a quarter 18 of an hour they were there, the first people were 19 there. That is actually to, to, don't have any check 20 to tell us exactly what time they were there, but they 21 were very quick. And so was the special team. And 22 recorded all the minutes from minutes, we have, make a 23 page of it, as good as we can and it is -- for the 24 bridge. We have combined hours, times when have, put 25 that information on what happened together with the 26 bridge. So, it might be we are two minutes less than 27 they are and they are two minutes ahead of us, or 28 whatever. 29 Any, any reason, any reason for what has 30 happened, I can't, I don't want to speculate it, 31 either. And that we have to find out when we have, got 32 the burner out, and check inside. If that has been a 33 gas explosion or it has been a steam pipe, which had 34 triggered the whole thing, because if you have a steam 35 pipe burst out and it can go out and then also throw 36 away the fuel heater, we can also in this steam 37 explosion, what they call it, steam eruption, could 38 also trigger explosion because you have the -- which is 39 throwing away and it could ignite. So, I don't want 40 to, to speculate on anything. The boiler had been under maintenance. Has 42 been running for, since the, through the 15 of May, so 43 it was actually 10 days in service. And they get a 44 good job. We have what is inside inspection, class had 45 been carried out. We had also the, the -- and it was 46 nothing abnormal. It was washed down after 3,000 47 running hours. So, there was nothing -- before we 48 started again, we had four days lighting, very slow 49 lighting because we did some -- works, which was in the

And the boiler was tested before we, we put

50 boiler rooms. That definitely can be checked when we

51 have time permit us to go inside.

52

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1 it into service, the boiler was tested with 80 bars, 70
2 bars, 80 bars pressure on the -- to be sure there is no
3 leak.
            That was in brief what I have to tell you
5 before you are coming with the questions.
            Okay. Thank you, Chief.
            This is Tom Roth-Roffy.
            Could you describe in a little more detail
9 what you did after the explosion. You said you were in
10 your stateroom, you received a phone call. First, let
11 me ask, who was it that called you?
            Second engineer on duty, of course.
13
            And what is his name?
           Hoyland, Hoyland.
14
       Α
           Okay. And he told you that they were going to
16 have a blackout, correct?
17
       Α
           Yes.
18
       Q
            And --
           But, he didn't mention any explosion, but, I
       Α
20 felt it, so he was probably in shock.
           Okay. And then what did you do after that?
22 If you could in detail describe what you did, you went
23 down to the engine room, what did you see when you went
24 down there and who did you talk to and what they might
25 have told you?
       Α
            There was not so many to talk to, because
27 when I come down on the -- starboard, the sprinkler was
28 already released, so first we tried to get ahold, get
29 ahold of the engineer, to shut off the, the shock
30 plates because all the sprinklers on the mid ship, on
31 the B deck and also the C deck has been released
32 through the shock plates.
33
       Q
            Okay.
            It was a rain forest when you moved in and
       Α
35 then you could see the impact of the explosion, when
36 the doors, the upper part of the boiler room into the B
37 deck was open, and when you come to the control room,
38 it is, and by the time also we had the door jarred down
39 to the turbine, which also was -- combined with steam
40 and smoke. And by the time the staff chief and the,
41 and the -- they were on the way down to the turbine --
           See, there was no one who could report
43 anything from there, from the boiler room, so you have
44 to go down and see. There was one was in shock,
45 probably now by this time, dead, and the only two ones,
46 they are gone. And the -- man who was, who was in,
47 what they call the engine, the grease cellar, was in
48 the forward turbine engine room, or boiler room, and he
49 also heard a bang, but he was, he was afraid to go aft.
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50 Very early we called the bridge to close the water 51 side door, number four, very early, so they did it from 52 the bridge, and that is what separated the forward, 1 forward ship to aft ship. As you know we have eight 2 water tight doors in the engine compartment. So, the 3 doors leading into the boiler room, there was, this is 4 number five and leading out from the boiler room in 5 that direction aft is number six, but, we didn't close 6 them, because if we closed that one, which is between 7 the forward and aft was closed.

- 8 Q The engineer that called you in your 9 stateroom, was the second engineer?
- 10 A Second engineer on duty.
- 11 Q And where was he located?
- 12 A Sitting in the control room on the B deck.
- 13 Q And the third engineer, where was he located 14 at the time of the explosion?
- 15 A He was, according to -- when he has said 16 goodbye to him, he was then making ready to pump 17 out ballast so, he was then in the boiler room to make 18 ready the wells, to line up for pumping ballast out, as 19 we do before we take -- The fireman, the stoker on 20 duty, he was, did some work on boiler 22, portside, so 21 there was no one on the starboard in the area. So, no 22 one had been touching anything there.
- Q Okay. Chief, could you describe the steps 24 that you would go through after arriving in port and 25 get finished engines, what, what steps are taken by 26 your engineers and crew? And, you know, securing 27 steam, and cutting out boilers and --
- We didn't cut out boilers, because it Α 29 happened before we could run on two boilers, but 30 because of the, then we had to take out one boiler when 31 we arrived into the Island and we had to light up a 32 boiler when we departure Miami and that is too much 33 stress for the boiler. And that is, we have found out 34 that you are not gaining anything. And so we keep in 35 the summer time, we keep the three boiler running. And 36 even in some cases, there is nothing left to go from 37 St. Thomas to the private island, with three boiler, 38 only when we are leaving on schedule. If we are a half 39 hour late from St. Thomas, we can't even make it, and 40 if we are three quarter of an hour, half hour late to So, we are running over at this time, we 41 the island. 42 have the three boilers and, and when we are arriving to 43 Miami, when they are finished with engine, the main 44 steam to the turbine are closed, I mean, were closed 45 and then we put in the turning gear, which are turning. 46 Then we have to wait for, that we are finished with 47 the, we are finished with the --, the chief 48 electrician, or the first electrician, the unit chief, 49 assistant chief, engineer and me, we are leaving the 50 control room. And always when we are in Miami, we keep 51 boiler, there is always one burner out. So, when you 52 have finished with engine, one burner out in each

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1 boiler. And this was one burner out in the three
2 boilers, 22, 23, and 24.
            And they are, we can also, we can also take
4 them out, out from the control room. We never do it.
5 They do it on their own. And that is the, they cut out
6 the fuel into the burners and beside that they have a
7 manual that they close. There is a double shut off,
8 double shut off valve for that, so there is no, should
9 be, and that is the reason why we, in case you have a
10 manual -- to shut off.
            So, at the time of the accident or the
12 explosion, four of the five burners were lit off in all
13 three burners, boilers?
           It was, there are five burners in each, in
       Α
15 each, in each burner on the boiler. Each boiler has
16 five burners. One burner was taken out in the three
17 boilers alike.
            So, four of five burners were lit off.
18
       Q
            No, one of five.
19
       Α
            Oh, I am sorry.
20
       Q
            One of five.
21
       Α
22
            One of five.
       0
           We are shutting off one, so there are four
23
       Α
24 that are still and they running with, with low
25 pressure, maybe 10 bars, because they, because they go
26 from eight bars to 16 bars, so that is what regulating
27 with the pressure. It is closed automatically, watch
28 it and then you --
           I am sorry, Chief, I am still not clear. At
30 the time of the accident, how many burners were lit off
31 in each boiler?
            One in each boiler.
32
       Α
            Was lit off?
33
       0
34
       Α
            One of each boiler.
            Was running? Okay. I am using the wrong
36 terminology, I guess.
       Α
           Four was burning out of five.
38
       Q
            Okay.
39
            To make it clear. Four was running out of
       Α
40 five.
            Okay. I understand. It is just the
       0
42 terminology.
43
       Α
            One is shut off. One is shut off.
            Terminology is all.
44
            When you come into port, do you change the
45
46 burner tip size?
            They are during the day, but you don't do it
47
       Α
48 as you, in the, during the day, they are cleaning, they
49 are taking off the burners and they are cleaning them
50 and checking the tips and so on.
           What size tips do you use? Is it one size
52 that is always used or do you have different sizes?
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Before we are using two sizes, but we are 2 using one size now. And what size is that? I, I, I would have to see the documentation I, I, there is so many years since I was in 5 on it. 6 charge of this. Okay. But, it is --Q I will let you know, I will let you know the 9 size of it. Okay. But, there is only one size used for in 10 Q 11 port and at sea. Yes. We used to change it before, but they 13 said when we can, we can vary the pressure from eight 14 to 16, and then cut out boilers, and then also. Okay. So, normally under way at sea you have 16 all five burners running. Α Yeah, yeah. 17 What kind of amortization system do you have, 18 19 is it steam or air? It is steam. Α 20 And how many bars, pressure is that? 21 22 It is 12 bars. 23 And what is the requirements for cleaning of 24 the burners? Is it once a day that they clean all 25 burners? 26 It is once every, during 24 hours. And 27 normally you are using it in the night time, between 12 28 and four o'clock, because you are also doing the steam 29 cleaning of the boilers. Of the sip blowers. Q 31 Sip blowers, yes. Α So that is normally done on the 12 to 4 32 33 watch? Twelve to four watch. They have, when we are 35 leaving port in St. Martin, or St. Thomas, we have been 36 in, with low, low on the boiler, and they are also 37 doing the, they take out the burners and clean it 38 during the afternoon. In port, what is your normal fuel oil 40 pressure on the boilers? It is depending, if we have two boilers and Α 42 three boilers --43 Q Okay. Three boilers? If you have three boilers, nine bars. And it 45 also depends on how many turbine raters you are, you 46 are, you are using. Right now we are using maybe five 47 turbine rater, four and five, because we have one, 48 these are number 17, is out of work because of the 49 trouble with the parts for the generator. Q Okay. If you have two boilers, what would

51 your fuel pressure be, approximately? 52 A On island speed, 10, 12.

- 1 Q Bars.
- 2 A Yes.
- Q Okay. Chief, if you could, think back to the 4 last couple of months, what work has been done on this 5 boiler in terms of repairs or overhaul Could you, as 6 best you can, describe.
- Yeah, there has been, since I came aboard on 8 the 23 of March, it has been carried out, bridge down, 9 because the boiler, when you are close to 3,000 running 10 hours, then you have to take a cleaning, wash down. 11 Take the sub pumps, clean it, first you take the dry 12 suit and wash it, and then you take the, the wet suit 13 out and then you are preparing the -- in the furnace 14 and pass up the inspection, etc. And that is the, that 15 is done after 3,000 running hours. Maybe sometimes, you 16 are doing it three thousand and two, and maybe two 17 thousand and five, it depends on the situation. And 18 see, also, we have to feed it in with the, with the 19 schedule, because we are using only one week to do it. 20 But, this time there was some, more, more we had to 21 repair in the burner, so, so, it was actually it was 22 out of service, the boiler, for two weeks, because that 23 is the only stretch we need for boiler in case we are 24 too late, that is from St. Thomas to the island. And 25 instead of to force the work, we say to the Captain, we 26 wait until next week.
- Q What other work has been done on that boiler 28 in the past, say six months? Have you had any --
- A Nothing else, nothing else, nothing else, 30 nothing else. Nothing else. Just the work, and there 31 has been no leak and no, no, no plugging of tubes. 32 You can have tubes that you are leaking, it was 33 checked, have excessive leaking, you feel on the water 34 you are using -- if there are slow leaks, you also can 35 detect it on the, on the -- you are adding to the 36 boiler water. So, there is --
- 37 Q How about the automation, the combustion 38 control system, has there been any repairs done on that 39 in the past six months?
- 40 A No, no.
- 41 Q What about classification --
- A Yes, by the way, we have, civil engineer from 43 Germany, who was here in connection with, when they 44 build the ship, when they took over the ship, he has 45 been around for years, from Germany, he is in the 46 private business and we changed some of the recorders 47 and calibrated it, calibration. He was here in, I was 48 on vacation, he was here in the end of, in the end of 49 January, beginning of February. But, he was here for 50 just calibration.
- 51 Q Okay. You say he changed some recorders. 52 Which recorders?

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It was, there was -- recorders.
       Α
            And that was for boiler number 23?
       Α
            It was temperature, temperature control at
4 boiler -- changed, because the old type, you couldn't
5 use them anymore. They were --
            Was that done for all boilers or just --
7
       A
            No, all boilers.
           Do you remember that person's name or the
9 company?
            I can find it. I think it was Geary,
10
       Α
11 Geary --
       Q
            What about classification, PV, the last
13 inspection, do you recall when that was done?
           Yes, they were onboard here. They were
15 onboard here and everything was checked.
            When was that, do you recall?
16
17
            Yeah, it was the week from, he was aboard in
       Α
18 connection with the Coast Guard. He came aboard in
19 Miami, the Coast Guard on the 15 of May, so what could
20 it be then? Four days before, he came on, I would
21 have to check and see what it was, and they were with
22 us the whole week, to the 19^{th}.
           Do you recall that inspector's name, or that
24 surveyor's name?
           Hoffset.
25
      A
26
      0
           Hoffstead?
27
      Α
           Set.
28
       Q
            Hoffset.
29
       Α
            Yes.
            Chief, do you have a particular engineer that
31 is assigned to work on the boilers and whom might that
32 be?
33
            We have one who is responsible for it and
34 that is Nicolaisen. He is the second engineer, he has
35 been 18 years in the company. He is coordinating
36 this work, together with the First Engineer Anvik, who
37 is the daily, daily, for the day people, for repair and
38 maintenance, who also has been 20 years in the company.
            And, Chief, could you tell us about your
40 background, sir, your experience, how long you have
41 been in the industry, how long have you been on this
42 ship and how long you have been with, with NCL?
43
       Α
            I joined NCL in September '79, with the
44 Skyward(ph) and was transferred to SS Norway in March
45 \80.
       There were only two engineers from previous
46 cluster to join the SS Norway in Brainhoffer, in
47 connection with the purchase of the ship. The rest of
48 the engineers were taken from different companies. And
49 then I stay aboard to August '81. And then I was home
50 for chief engineer school. And I come back to the
51 company in February '86. And stay aboard until Spring,
52 to April '90. And that was a little bit over four
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Then I came back the 21st of April in 2001,
2 overlapped three weeks with, three weeks with --
3 previous chief engineer, three weeks together with him.
4 And he is now on the --
            So you have been onboard the Norway since
6 April of 2001?
            Yeah.
       Α
            And what is your work schedule as far as work
9 and vacation, how does that normally work?
             It is 10 weeks on and 10 weeks off. And they
10
11 started with it in, I think they started in 1990. And I
12 have been working on the ship in all positions, from
13 second engineer to, in all positions, I have been
14 working.
             The four years, from February '86 to April of
16 '90, were you chief engineer then?
       A
            No, I was first engineer when I left the ship
17
18 in August '81, and then I came back as a second
19 engineer, because, that has nothing actually to do with
20 this one, but I tried to get job in the North Sea, on 21 the -- that was also my wish, but, you had to be at the
22 right place, at the right time, and you have to have
23 the right connection. At least you have to be at the
24 right place at the right time. So, it dragged it out,
25 and then I had to start working again, and then I came
26 aboard in February '86, as the second engineer. And I
27 was promoted the year after and then was flagged out in
28 March '87, first of March '87, to flag it out for
29 Norwegian to the Bahamas. A lot of crew members left,
30 or they have to leave because that was the time when
31 they switched it over from Norwegian Scandianian or
32 European crew to, to Phillippines, deck and engine,
33 basically.
             So, from 1990 to 2001, were you employed with
35 another company?
            In this company, on 10 different ships. The
37 last ship before I was working on for three years, that
38 was the Norwegian -- later, after -- went back again as
39 a -- Ships are like wives, they change name according
40 to how many husbands they worn out and finally they go
41 back to their maiden name.
            MR. ROTH-ROFFY: Okay. I would like to go
43 ahead and actually, before I do that, are you okay,
44 Chief, do you want to take a break, get some water or
45 go to the restroom?
46
            MR. SJOHAUG: No.
            MR. ROTH-ROFFY: Okay. I am going to go ahead
47
48 and pass it to Brian Curtis.
            MR. CURTIS: Okay. Just a couple of questions.
50 Brian Curtis.
            BY MR. CURTIS:
51
            Chief, during the regulatory work in March,
52
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1 was boiler 23 hydro pressured tested, the safety
2 valves?
            You don't test the safety valves unless this
4 comes down there on the class schedule.
            Okay.
       Q
            The safety valves are tested and come from
       Α
7 the class of schedule.
            So, the last test of the safety valves on
9 that boiler would have been?
            Then I have to go to the list to check. You
10
11 mean the safety valves on the super heater and the
12 safety valves on the --
13
       Q
            Yes.
       Α
           -- on the drum safety valves. Yes, then I
14
15 have to, I don't have it in my, right here. But, it is
16 done according to schedule.
            Okay. And the frequency of tip cleaning is
17
       Q
18 once per day?
            Once 24 hours.
       Α
            Once 24 hours.
20
       0
            Hours, but as I told you previously, that
21
       Α
22 when we are in port, when we are in port, I have
23 ordered them to clean the burners because they are
24 timed one by one out and put them in again.
            Okay.
25
       Q
            So, you don't leave the, leave the port with,
26
       Α
27 with dirt.
            Right. And the second engineer would have
29 directed that work?
       Α
            Yes.
            The scheduling.
31
       0
32
       Α
            Yes.
33
            MR. CURTIS: That is all I have right now.
34
            BY MR. PAILLACAR:
            Chief, Carlos Paillacar, Investigating
36 Officer, from Miami.
            You say that the Class was onboard the week
38 before the 15.
39
            Yes. All week.
       Α
40
            Right. You said everything was okay,
41 however, I would like to know if there were any
42 conditions of class issued? Did they issue a report
43 and were there any conditions of class?
            The condition of class you can see it here,
45 if there was, but that was, that has nothing to do with
46 the boilers and the boilers management. We have
47 certain things, there is coalition of class because
48 next year in April, the ship is meant to be -- and it
49 was meant to, most likely, updated here in the United
50 States, up in Boston, I don't know. And sometimes, but
51 not here, before the drydock was taking place, you
52 would know or should. And the ship was going to Europe
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1 for any service or anything like that. They do, they
2 do the dry docking here in the United States. The ship
3 has been more time before here, in dry dock and that
              That was -- that was in '93.
4 is, in --
           One more question. Regarding the repair work
6 that was done, has your crew been factory trained in
7 repairing the boiler or have they been certified by
8 Class?
            MR. CURTIS: The maintenance --
            MR. PAILLACAR: Yes, the maintenance that has
10
11 been done, you know, the repairs that have been --
            MR. CURTIS: The March maintenance.
            MR. SJOHAUG: For your information, I can tell
14 you there is no crew members who are doing job onboard
15 a ship who are certified by Bridgestone or a -- company
16 or the yard who is making the boiler. Not done on the
17 ship. Not on the ship, new company representative,
18 represent. We are aware of it. As people who are
19 experienced from before, in addition to a lot of time
20 in there myself, and doing according to what the
21 description of the repair. The only time you have it,
22 that is when you are rebuilding a boiler, when you are
23 in drydock. It has happened now and then and it always
24 happened. Then you have people from a company, who is
25 do the job.
               That was in old days. If you go back 20
26 years and 30 years, then you have skilled person. See
27 what has happened the -- in the United States, how many
28 skilled persons on that, those who are working for the
29 Navy. The rest, are just developing nowadays. So you
30 have to take it in what way. So, that is, like I said,
31 unless the ship has been and we have done the factory,
32 the stone in the yard, that is the only time you have
33 it. And it has happened every time when you are doing
34 major change of, of generator tubes. Then your company
35 from shore side, what they have for, for, for making
36 the team certifying, I can't tell you.
            MR. ROTH-ROFFY: Okay. I am going to interrupt
38 the tape is about to end. So I am going to shut down
39 this side of the tape.
40
            (Change of tape.)
            MR. ROTH-ROFFY: Okay. The time is now about
          I switched the tape to the other side and we
42 10:10.
43 are resuming the interview.
            BY MR. CALLAGHAN:
            Chief, I am Greg Callaghan, from Miami.
45
46 understand the last rebuilt of that boiler was done in
47 199.
            Yeah, and then I have to, I have to, I have
49 to check in my paper to be assure how much this work
50 was carried out. But, in '99, the ship was in
51 Brainhoffer (ph).
            Okay. All right.
52
       0
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But, how much work was carried out, I cannot
2 right now tell you.
       Q
            Right.
            MR. ROTH-ROFFY: Anybody else in the room have
5 any more questions.
            Nancy McAtee?
7
            MS. MCATEE: Nancy McAtee, NTSB.
            BY MS. MCATEE:
            Chief, you described two heavy vibrations
10 when you were in your state room.
            That was, maybe someone else did --
       Α
12
            Did you notice anything just prior to that,
13 an unusual noise, smell, sound, everything was running
14 as normal?
            When you are up on the liberty deck in the
16 fore, in the fore section of the ship, up there, if you
17 are, no noise, nothing at all.
18
            Okay. So --
            And even people who were asleep, they slept
19
       Α
20 so, so heavy, that they didn't, they thought it was the
21 boat barge had been along side to, to move us, hitting
22 the helm.
23
            I am sorry.
            Can you describe the vibrations, I mean, were
25 they similar size --
            No, they was, in my feeling there was one
27 small and then there was, then there was the big one.
            Almost immediately after, there was --
            Yes, there was, a second or something.
29
30 there was, there was in two parts. There was two
31 parts. So, maybe one thing triggered another one.
32 That is what I felt. What the others felt, I don't
33 know. But, most of the people were asleep.
            MR. ROTH-ROFFY: Okay. Nancy, if that is all
35 you have.
            MS. MCATEE: Yes.
36
            MR. BUTCHKO: Yes, John Butchko, Miami Dade
38 Homicide. I interviewed you yesterday extensively.
39
            MR. SJOHAUG: Yes.
40
            MR. BUTCHKO: As you recall.
41
            BY MR. BUTCHKO:
            One question I have here is are there any
43 warning devices in these boilers? Is there anything
44 that would detect, go up, that there is some kind of
45 pressure in there that would cause an explosion?
            No, there is no, there is no, there is no
47 devices. I don't know if you can, if you can buy any,
48 any device. There is a lot of things you can buy, you
49 can even buy, even too costly, so, to my knowledge,
50 there is no, in the standard maritime operation of
51 boilers, there, of course, you can, you can, you can
52 put in for vibration for detecting here and there, but,
```

- 1 if it has happened, it is even too late to take action.
- Q So, there would be nothing if the steam was 3 going up too heavy there, there would be a whistle or 4 a bell?
- 5 A No, no, no, if the steam is building up to 6 have, then its safety valve close.
- Q Okay. Also, are these things monitored 8 constantly through the control room or is there 9 somebody down actually near the --
- 10 A Yeah, two guys all the time in the, in the, 11 in the boiler room.
- 12 Q That are actually down there by the boilers.
- 13 A Yes, they are there.
- Q Okay. All the time, at all hours?
- 15 A Well, you saw the, there are two guys dead.
- 16 Q Yes.
- 17 A Three guys, there were three guys here.
- 18 Q And what actually are they doing down in that 19 location, when they are by the boilers? What is 20 their --
- A Well, there is always one engineer. Always 22 an engineer. On the maneuver and when we, when we, and 23 when we are in port, he is always there.
- 24 Q But --

25

- A Together with a stoker on duty.
- Q Okay. My question is, though, what are the 27 people doing that are monitoring the boilers 28 downstairs, what is their function, what do they 29 actually do?
- A Yes, they are monitoring it to see that the, 31 is in the normal and the water level. We also have 32 remote devices so we can see that it is also, but if 33 there is any, any smell or anything else, you know, 34 that you would have to use your air in your nose to the 35 deck, we cannot do it up in the control room, which is 36 on the deck level.
- Q Right. Would those employees notify an 38 engineer, a chief engineer or second engineer if they 39 did detect any problem, if they did notice the gauges 40 showing a rise in something?
- A Well, they notify the engineer on duty up in 42 the control room and call the second engineer. There 43 is always two engineers down in there, in the, one in 44 the turbine room and one in the, in the boiler room.
- Q Okay. And if that happens, is that documented 46 in any way?
- $^{\rm 47}$ $\,$ A $\,$ If they find anything abnormally, we are, we $^{\rm 48}$ are notified.
- 49 Q And it is documented?
- 50 A Yes.
- Q Okay.
- 52 A But, that is very, very, very, very, very

1 seldom. It is, it is --

- Q Another question I have about some records that we have seen, I asked you a little about this yesterday, about, about some indication of fire, a smoke detector that indicates fire, happening in the engine room, different areas of the engine room, there are several notices on the company tape of a fire, just something that says detector fault and others say actually fire. But, you mentioned that there, you are not aware of any fires that occurred.
- 11 A Not, there is no fire. They are very 12 sensitive and if you have a little bit of, of escape 13 of, of gas -- is what you call it. It is the same on 14 the motor ship. On the last ship I was on, we had to 15 change to a not so sensitive type because every time 16 you start up the main engines and auxiliary engine, 17 they start, they start making noise. So, they are 18 very, very sensitive.
- Okay. Now, if they go off, is there someone 20 who will actually go there and look at them --
- 21 A You have to go, you have to every one are 22 pinpointed. There are a number of areas and you have 23 to go to each and say, and they call back to the 24 bridge.
- Q And is that recorded if there is, if it is a 26 false alarm? Is that recorded, is that indicated in 27 the records that there is nothing there, there is no 28 fire?
- 29 A Yeah.
- 30 Q It is --
- They are calling us up on the bridge. That Α 32 is the recording. We, we, when we have alarm in the 33 engine room, not in the public or cabins, then we have 34 our own panels, so we can, we can see what we have, and 35 then we send a person immediately to the area, in 36 addition, of course, the bridge, with the chief fighter 37 or the fire fighter duty, they are also calling down 38 to check and they are coming down checking as well. 39 And then reporting back to the bridge, that there was a 40 false alarm. And then after two, three minutes, 41 because you cannot reset the alarm unless the, the 42 density of whatever it has disappeared. Or it could 43 happen that the detector, itself, have so much, not 44 soot, but there is always fume and dirt in the, in the 45 air and that is, most of the time would triggered these 46 false alarms. Otherwise you have to change them every 47 month. And this unit costs about \$800.00 each. So, it 48 is a lot of money. Sometimes you have to it. They are 49 lasting only for four months.
- 50 Q So, there is indications that --
- A And you cannot clean them either, because 52 that is, the maker, they say you use it, throw it away,

- 1 don't repair it, because then we are out of business.
- Q So, the record does show that there was some 3 alarm had gone off down there, were you aware of that? 4 Would you be made aware of that, the alarm was a false 5 alarm?
- A Yes, and when we, when we, of course we are, 7 of course we are.
- 8 Q But, yet you said you don't remember or you 9 told me there was no fire alarms in the last two days, 10 the day or two before the incident, but yet the record 11 shows there was.
- 12 A You see, you see that if is a false alarm, 13 they don't call the chief every time there is a false 14 alarm. But, I hear it from the walkie talkie and we 15 are sending the people to check. And then the 16 electrician and they, if they need to change it, if it 17 doesn't go back to normal again, after a few minutes, 18 then we have to change the unit.
- 19 Q Okay. But, you are saying you didn't know of 20 any, but yet --
- A I don't know of any.
- Q -- but, the record shows that there was --
- A You can, you can, you can almost, maybe not 24 every day, but, you hear it on the walkie talkie, that 25 they say there is an alarm. And most of the, most of, 26 a lot of time when we are leaving the port, when we are 27 giving full blast to that, to the combustion and you 28 have a small particle of dust and things like that in 29 the, in the boiler room, and it is just starting to, 30 not to vibrate, but you have some shaking, and then 31 this goes up because you have oil pressure in that 32 boiler room and this goes up the smoke stack.
- MR. LEHRER: This is Richard Lehrer. Why 34 don't you do me a favor, why don't you show what it is 35 you are referring to, and let him see if he can explain 36 what it is, because maybe it might just be a 37 misunderstanding about what you are saying, what he is
- 38 answering.
 39 BY MR. BUTCHKO:
- 40 Q That is fine. These are some records from, I 41 guess, a tape from the bridge.
 - A Yes.
- Q For example, you have here, the date, the 24, 44 fire, and fire here. You have some other areas that 45 say false alarms.
- A False alarm yes. And the false alarm, if you 47 have any, any -- in this detector.
- Q Just for the record here, these are items, 49 they are from a tape that monitors the fire alarms 50 throughout the --
- 51 A Yes, that is up on the bridge.
- 52 Q And there are several entries on this paper

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1 from the 24<sup>th</sup>, that show a fire indicator in the engine
2 room area.
            Yeah, but they, have you seen the map and
4 location where it was in there?
            No, I did not. And I am not an expert on
6 this, that is why I am asking about it.
            And also, also by the way, which we haven't
8 mentioned, that when you are doing the, using the --
9 the steam, which is always a little bit out, almost
10 every time when we use the -- you have alarm because
11 the stuff, it is not 100 percent, so you are escaping
12 some steam from the shaft --
13
            MR. BUTCHKO: Okay.
                                  Thank you.
            MR. CMAR: This is Stephen Cmar, Norwegian
14
15 Cruise Line.
            BY MR. CMAR:
17
            Chief, just going back to May when the boiler
18 was worked on, was the class society on board
19 specifically to survey the boiler when they were
20 onboard?
            They come aboard by the time and then he did
       Α
22 this while, when he was there.
            Okay.
            Yeah. And sometimes you, you do it on purpose
24
       Α
25 that you extend maybe the running hours for 100 hours
26 and 200 hours and 300 hours, so when he is aboard, he
27 can also, he can also have a look over the work we have
28 scheduled out.
            Okay. But, in this case he surveyed the
29
30 boiler.
31
            Yes, he surveyed the boiler.
       Α
32
       0
            Okay.
33
            (Pause.)
            MR. ROTH-ROFFY: Okay. I paused the tape there
35 for about a minute. Go ahead, Steve.
            BY MR. CMAR:
36
37
            This is Stephen Cmar.
            I have to repeat myself. You see when the
39 surveyor was onboard, he was checking a lot of things.
40 There was no any survey which come up according to the
41 schedule on the boiler. But, when he is down, he
42 always put his nose inside a furnace to check how the
43 work has proceeded, and how it was carried out, but
44 there was not any schedule, time schedule for survey.
45 So, actually, there was not any need for him to put his
46 nose into it. But, when he is aboard, he did it.
47 Because the surveys was last year in June.
           As a result of his survey, when he came
49 onboard, did he mention anything about the boiler?
50
       Α
            No.
            Okay.
51
            It is only what is going to be carried out
52
```

1 according to here. And if we feel, if we felt that 2 there was something wrong, then we are free to talk to 3 him or say that we, let's have a check of this 4 particular installation, on boiler, whatever it is.

- Q Okay. Just two other quick questions.
 Did anybody other than ship's crew work on the boiler when it was worked on in May?
- 8 A No.
- 9 Q Okay. And lastly, this was asked previously, 10 and you have done this a little bit, could you explain 11 for everybody the watch setup upon Norway? Who is on 12 watch, what they are, could you run through that for 13 everybody?
- For the engine room, which are divided Α Yes. 15 in three stages. As you know, you have the 12/4, the 16 4/8 and the 8/12. And the same the afternoon, 2 to 14, 17 14 to 20 and 20 to 24. So, there are four hours on and 18 eight hours off. In addition, they have the area, 19 which they have to take care of, they are responsible So, each engineer and each stoker has an area to, 21 that they are responsible for. So, that means, in 22 other words, you are, you are working average 12 hours 23 a day, more or less. You cannot know the last, yeah, 24 two years, they have been very strict with too much 25 overtime. So, we are filling out the working hours. 26 So, no one is actually allowed to work more than, they 27 can work more than 12, but the rest has to be eight 28 hours continuously. You can work 16 hours in case or 29 need, but you have to have at least eight hours rest. 30 That is the international law, which you follow the And the ship, at least you are accommodating in 31 law. 32 this water here. Because you have the union, seamen's 33 union, you have the company, you have the Coast Guard, 34 you have other authorities, so.
- 35 Q But, could you, Chief, for a particular four 36 hour watch, could you explain who is on watch where, 37 who is on watch in the boiler rooms, who is on watch in 38 the ECR?
- 39 A If you want to have the name of it, I had it 40 yesterday.
- Q Not the names, just the positions that are on 42 watch.
- 43 A Yeah, the position, there are three, there 44 are three second engineers, or two second engineers and 45 one third engineer. It just depends.
- Q And they are on watch where? Could you just, 47 explain where they are?
- 48 A One is in the control room.
- 49 Q Okay.
- A And one is in the turbine room, but you have 51 to, you have to walk back and forth. And you have 52 always one fixed in the boiler room.

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That was the engineers. Then you have one or
2 two stokers, most likely only one stoker and he is also
3 fixed to the boiler room, in front of the control
4 panel. Then you have two other greasers, one is taking
5 care of that forward main engine room or boiler room,
6 where we have the diesels, to check there is no,
7 anything unusual going on there.
                                     No leak, no any,
8 because the diesel, they also have their watch. And
9 then we have the second greaser and he is doing also
10 the, checking all the compartments in the aft, in the
11 middle of the ship aft, bilges, looking around if there
12 any leak, etc. He is also doing the transferring of
13 water.
            So, there as many as seven people on watch
14
15 at one time.
16
       Α
            Yeah.
                                            Thank you.
17
            MR. CMAR: That is all I have.
18
            MR. ROTH-ROFFY: Okay. Back to Tom Roth-Roffy.
            MR. SJOHAUG: Seven or six, it just depends.
19
20 We are, actually we are more crew members in the watch
21 going than according to the class or what we have.
            MR. ROTH-ROFFY: Okay. Chief, Tom Roth-Roffy
23 again.
          I would like to go ahead and make one more
         I have got a few more, and some of the other
24 round.
25 investigators probably have a couple more questions and
26 then we will probably be done with you.
            BY MR. ROTH-ROFFY:
27
28
            Getting back to the question about the watch
29 set up. Did it vary from port to sea or was it
30 continuously the same setup?
            It is the same set, normally we are running,
32 we are running one month on the 4/8 and then they will
33 take them to 8/12. So, we have the watch, they are
34 rotating.
            The watch is rotating. But, they are the
35 same person all together. So, the whole watch crew by
36 moving from 4/8 to 8/12, or 12/4. Unless there is
37 someone going on vacation, then the new one coming from
38 vacation, so we have to add, but we never split them
39 up. We let them follow each other. And they also take
40 with them the responsibility area, what they are in
41 charge of. So, as long as they are onboard, before
42 vacation, they have their own and most of the time, we,
43 we let them also when they are coming back, they are
44 going to continue with the same area of responsibility.
45 Sometimes we have to change. Sometimes we, we --
            Okay. And you mentioned, Chief, that there is
47 a second engineer dedicated or assigned to the boilers.
48
       Α
           Yeah.
            He is a day worker or a watch --
49
            No, he is a watch going, he is watch going.
       Α
51 But, he is the main, he is main, his main duty is to
52 see that the maintenance, looking around for the
```

- 1 boiler. That is Finn Nicolaisen. He is the most 2 experienced of the guys. And he get the person he 3 needs, together with the First Engineer Anvik, who is 4 also very experienced in this field.
- 5 Q Is there also a stoker, well, obviously the 6 stokers operate the boilers.
- 7 A There is one stoker who is also, his 8 responsibility is to work with work, which has to do 9 with the boiler.
- 10 Q Okay, and what is his name?
- 11 A That was probably the dead guy. The guy who 12 was, who was severely burned.
- Q And, Chief, do you have day working engineers 14 that do strictly maintenance, other than the first 15 engineer, you have one first engineer, he works during 16 the day?
- 17 A We have two first engineers. We have one 18 first engineer -- and one first engineer -- The first 19 engineer, Mr. Anvik, he is in charge of all the day 20 workers as a repairman. And also to, to conduct the 21 work, which the repairmen are going to carry out 22 different, of different tasks.
 - Q And the other first engineer?
- A He is, he is the coordinator of who is going 25 to be on duty. He is also put on the crew list, and 26 assigns the right person to the right job. He is also 27 helping, helping the first engineer as needed, also 28 helping the assistant chief engineer as needed. He is 29 also in charge of the, of the main turbines when we are 30 doing work on the main turbines to shut off the steam 31 and secure it and drop the --, etc., etc.
- Q Could you tell us about the automation system 33 for the boiler? What sort of controls you have? Do 34 you have, for example, flare scanners? Do you have 35 retractable igniter? As you could, as much, tell us 36 about that.
- The vertical controls is from 1980, it is 38 here and that was, that was actually up to date, when 39 the ship come out. Accepted by class and -- This has 40 been maintained over the years because the original 41 burners for SS France, there was, there was taken away, 42 so there was a new burner control installed. So, in 43 old days there was six burners for each boiler, now we 44 have five. Also, the, the capacity and the five 45 burners from original burners, there was pressure 46 device and there was no steamer device. So, that was 47 modified. Also the pressure on the boiler was lowered 48 from 64 to 60 bars. So, we can say they reduced, the 49 outfit of the boiler was reduced, how many percent, I, 50 I don't know, maybe 20 percent at least, on each 51 boiler. You go down with the pressure, that is also 52 you, you are losing also -- a little bit, but not that

```
1 much. And the -- of steam into, you get cleaner burner 2 tips. You are probably losing a little bit of
3 efficiency, but that is thing, know everything they are
4 fighting about. If you gain something, you lose
5 something in another way.
            What about the burner management system, the
7 automation, is that dated from 1980?
       Α
            Yeah.
       0
            Did you --
            With the replacement of necessary parts, etc.
10
       Α
11
            Did you have flame scanners?
12
            Flame scanners, they are working perfect.
       Α
13 So, if the flame is trumping down a little, then they,
14 the burner kicks out and shuts off the, the steam. And
15 also shutting off the steam is a little bit, is a delay
16 on it, so the steam goes through, but first you are
17 shutting off the fuel and there is a delay of a few
18 seconds for the steam to shut off. Which also is to
19 clean.
20
             (Pause.)
            BY MR. ROTH-ROFFY:
21
            Tell us about the alarms that associated with
23 that boiler. You have obviously low water alarms.
24
       Α
            Yeah.
            You probably have a low, low water to shut
25
26 down the boilers.
            Shut down.
27
       Α
28
            Do you have a high pressure alarm?
29
           High pressure alarm, we have.
       Α
           High super heater temperature?
30
           High super heater.
31
       Α
            Any others you can tell us about that, you
33 know, we will obviously be looking at the tech manual
34 for the boiler, but, just to give us an idea of the
35 level of automation.
            There is the standard, standard automation.
37 You know, you have the, as you said a high level, low
38 level, low level trip shut off. High pressure, high
39 pressure cut out.
                      It has happened, but very rarely.
40 I haven't -- is up to 62 bars and then it is cut off,
41 working. Then you have also the footer sensor for the
42 burners, it is very important. And they are working
43 very good. And then we have control, up in the control
44 room, where you can see if you, if it goes in, if you
45 don't have so much, what we call it, volume of flame,
46 then it is cut off and then you have to take it out and
47 see what it is. And that has to do also with if you
48 have a misfire on, also to do with if the, if the air,
49 combustion air is, so the -- that should be that, in
50 some of the burners is more, because you have from the
51 wind boxes, the same pressure from the wind, goes to
52 all the burners. Locations can happen that one will
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1 get a little bit more air than the other one. This is 2 only when you are lighting up.

- In this case, there was ready of four 4 burners, the pressure of 10 bars, to find out where the 5 volume was, and so it was, there was nothing to tell us 6 that things like this should happen.
- 7 Q Tell me about the maintenance that you do on 8 the burner assemblies, the registers and the last time 9 it was done? For example, do you do hydro testing of 10 the burner assemblies?
- 11 A You don't do hydro testing on the burner 12 assembly. You steam, you pressure it by steam, to 13 clean it, take the -- out. If you want to hydro test, 14 then you have to close, you have to close the, the 15 outlet from the nozzle, with a washer and let the steam 16 go, the 12 bar steam go, and then you can see if there 17 is any, if there is any leak in the, in the, in the 18 pipe body.
- 19 Q And how often is that done?
- A As I said, that test, you know, I have done 21 this test, but I cannot, if they are doing it now, they 22 say, this is, this is, this is a test you very, rarely, 23 rarely do because you know it before it happens, if 24 there is any, the bodies are ticking. It could happen 25 and you could have a crack in it, but.
- And when the surface, where you are, have the 27 nuts, the nozzle goes, again, that happened, because 28 you have a -- well, after awhile you tighten up, you 29 know, and you can, you can smooth it with special flat 30 grinding device. If you get wrong, and you have to 31 change it, the whole body. It has happened. That has 32 happened.
- Q What about the fuel oil cut off valves? Do 34 you ever test those for leakage or leaked?
- 35 A You know it when the, when you take the 36 burner out, then you can see if there is any leak. You 37 have, you have a dual cylinode valves, two valve in a 38 parallel, and then you have the manual valve. The leak 39 is very important when the burner is not in service and 40 the burner is not in service. And when you disconnect 41 the burner, put it out, then you can see if there a 42 leak. It has happened time to time that probably had 43 something wrong the cylinode pneumatic -- Well, so, it 44 has to be changed and they have been changed. I think 45 some years ago they changed the, the, they did it, I 46 can't recall if it was in 1993, '93, they changed them. 47 They changed all of them.
- 48 O And what --
- A Most of the time before they can't get any 50 spare parts, because you also have indicator, if they 51 are shut or they are open, the device on the end. They 52 say we are not making it any more. And of course,

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1 they produce, they want to sell new. Sometimes the
2 quality is better, sometimes the quality is lower, that
3 is the part of the, of the, marketing. So, that was
4 taken action immediately if you see one of these were
5 leaking. Because you have the pressure against two
6 valves, and then the -- is the last one.
            The burner management system was that
8 functioning as you varied the load during maneuver?
           Yes, yes.
            Did it automatically cut in and cut out --
10
11
       Α
           Yes.
12
            -- the burners?
           Yes. They don't, they, they, they don't cut
14 out the burner, we cut it out. We cut out the burner
15 before it is cut out.
            So --
            They cut it out, but, we don't wait until we
17
       Α
18 are 60, 61 bars, 62 bars, we are starting to cut off.
19 Because when they started to cut out down below, and
20 they suggest only second before you have, you shut down
21 the whole boiler, so you want to avoid it. Especially
22 when there are only two boilers in the, number three
23 boilers are not more flexible. So, we are taking
24 action before. From time to time we are testing if
25 this works.
            Okay. So, it does work, the automation does
27 work it automatically?
       Α
           Yes.
                  Yes.
29
            Take out the --
30
           Yeah.
       Α
      Q -- the burners, but normally -- A Normally, we are taking action before.
31
32
33
           What about on reduction and load?
34
       Α
           That goes to here, calling pressure on the
35 boiler.
       Q
            Okay.
36
            And when you see that, when you are,
38 especially when we are coming into port, we have got
39 three boilers and you don't have so much steam
40 consumption, then we have to take out one burner.
41
       0
            Okav.
            On these boilers.
42
       Α
            How about getting underway from port, you
44 start increasing speed?
45
            Then, then, when the lines are, are loose and
46 we are starting to test from, from the -- and then we
47 are putting in the, the fifth burner.
            And do you light that off manually or do you
49 start it manually or is it automatically started?
            No, we start it by manual. We start manual.
51 Yeah, manual, that is when you have, we held the
52 pressure button all day for control panel. So it is
```

1 semi manual.

- Okay. Chief, tell me about the alarm, the 3 alarm printer, the alarm history, electronic recording 4 of the alarms. Do you have the, tell me about that on Do you have a printer for alarms? 5 the ship?
- We have a printer for alarm. And that printer 7 went out of work last week. And we have ordered a new 8 one. Because the printer has been in use since '80. 9 And it was printing out, this is for the turbine and 10 the management and the boiler management. We have, 11 recently we have, we are collecting all the printouts 12 on a year, back.
- 13 Q And what about electronic data?
- And then from the, and the printer from the, 14 Α 15 from the diesel generators, this is working, it is 16 printing.
- 17 Q Do you have a way to retrieve the data, save 18 data --
- We could have, no, because when we had the 20 blackout, now, the data was already there, but then we 21 had to Seimen's to retrieve it, so we are not touching 22 the, the Seimen's, there is four pages, five page 23 printout.
- Okay. So hopefully when Seimens come, we can 25 try to recover that.
- We can try to recover that.
- Alarm data. 27 Q
- 28 Α Yes. 29 Okay.
- But, on the, on the recorder up in the 31 control room, there was, there was not any huge load
- 32 reducing, air control reducing, everything normal.
- 33 then, get out, same as if you are walking the street, 34 looks healthy and then you get a stroke, no one in
- 35 family have known that there was something wrong with
- 36 my father, he just dropped dead. But, originally
- 37 there has been something behind it, sometimes you
- 38 don't, you know yourself that you have, you are sick.
 39 Most of the people they don't know themselves they are
- 40 sick. It is too late. And then the doctor says, you
- 41 should have been here a half year before. But, you
- 42 don't know that there was something wrong. Because if
- 43 you are that smart that you can say that everything can
- 44 be recalled, can be, go back, you can find out, it has
- 45 to be something. Always afterwards, they said, hey,
- 46 what is this, but if you don't know it. That is the,
- 47 the thing, which is and when it comes to insurance and
- 48 claim, that is their way to do their living, don't you
- 49 know that, have you tested anything or anything you can
- 50 recall that was not normal? That is the way, the way
- 51 of, of this society. Someone doing that as a benefit,
- 52 or it was the -- but, if you go back, you can even see,

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1 you can find out if it was something there. The same
2 with the space shuttle, they are doing what they can to
3 figure out did it, what we could do. And finally they
4 said, well, we could not have done anything.
5 Unexpected thing. But, the final answer, you never got
6 it.
            What type of fuel do you burn in the --
            Heavy fuel, heavy fuel. Three hundred and
9 sixty stoke. And that is the same fuel you are using
10 for a diesel also, if you are on a diesel ship, they
11 are using the same. They don't have any heavier in, in
          Heat it, 100, 120, 30 sensors, or 250, 60 --
12 Miami.
13 and if you don't have any heating on this one, it is
14 almost like -- The next step below this was -- Taken
15 all the good juice out and the bunker sea left. And
16 in, in years, not in the late years, because they are
17 very careful about it now, because of other claim, the
18 old company used to put the whole kind of jimmycars
19 into, they want to get rid of, but, they say, well, it
20 goes to the boiler, it goes to, it goes to the diesel,
21 so they can combust it. A little bit, a dash of this,
22 a dash of that, mixing into the fuel.
            MR. FARKAS: Chief, excuse me, he just asked
24 you what type of fuel you use, and it might go a little
25 bit quicker if you just answer, just what he asked and
26 I am sure we can be more specific.
            MR. SJOHAUG: Yes, I --
27
            MR. FARKAS: I understand you have been doing
28
29 this for over an hour and half right now, so, just
30 answer specifically what it asks, it will probably go a
31 little quicker.
            MR. ROTH-ROFFY: Okay. I think that is about
33 all I have. I am going to pass it to the next
34 interview.
            MR. CURTIS: Okay. Brian Curtis.
35
            BY MR. CURTIS:
36
            Regarding the automation to the vessel,
38 appreciating we haven't been on the vessel yet, does it
39 have computer based, computer monitored automation as
40 far as the points in the, the high pressure, boiler
41 pressure?
            Not in the way probably as you are thinking,
       Α
43 because we are, we are dealing with a technical
44 23 years back.
45
       Q
            Okay.
            And this is, this is acceptable by Class, by
47 Coast Guard, and so on.
48
      0
            Okay.
49
            So, there are computers here and there, but
50 you recall everything even, the time the chief goes to
51 the toilet, we don't have it. But, you can have it.
52 They are starting to install all over now, on the ship.
```

- 1 So, it will be more and more, but at this point we 2 don't have it on the SS Norway.
- Q And your recording device, that will get, did 4 that black out and lose power or is it retrievable or, 5 you say the records are kept --
 - A Yes, in the, in the Seimen.
- 7 Q The Seimen.
- 8 A We have not touched that one, because I said 9 to the, to the technician, don't do anything, because 10 then you will wipe out what is, what is stored in the 11 brain.
- Q Okay. At the time of the accident, were the 13 personnel in the engine room just standing watch or was 14 maintenance being done likewise?
- 15 A No one was doing maintenance when the, just 16 watch.
- 17 Q Just standing watch.
- 18 A That is also the reason why we don't want to 19 have any computer in the control, either. Because if 20 you have a computer there, they are to fiddle with 21 something else. That is also one of the dangers, they 22 don't watch what they are suppose to watch. They 23 figure out that they want to write a letter to their 24 lovers or something else. So, there is a danger, it is 25 also danger unless you are going to put in, in an area 26 when you are alone.
- Q Okay. Regarding burner control, when you shut 28 down that fifth burner, you shut the one burner, you 29 have a manual valve and then the cylinode is line --
- 30 A Dual cylinode valve for shut off and then you 31 have a manual valve.
- Q General practice when you shut down that 33 extra burner, do you close the manual valve as well or 34 just rely on the cylinodes?
- A You, you shut off the manual valve as well. 36 Unless you are in the maneuver face that you have to 37 have the burner in, maybe in the five minutes after. 38 But, when we are in Miami, we, there is --
- 39 Q And regarding general boiler operations, are 40 there checklists in your SMS system that address 41 lighting off the boiler, lighting off the burner?
- 42 A Yeah, we have the SMS list, which is what we 43 have and we follow it.
- 44 Q Okay.
- A And that is in the, that is in the control 46 room we have the lateness update and it has been 47 renewed in the last 10 months. There is an ongoing, 48 you had to, maybe what as, what was okay last year, is 49 not okay now in January. So, they modified it every 50 month, and they are never going to be finished with 51 this modification. But, of course, they have to 52 follow, update the installation of, the new ship is

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1 always something is good and something doesn't match to
2 this ship. But, in general, yes.
            MR. CURTIS: Okay. That is it for me.
            MR. PAILLACAR: Chief Carlos Paillacar, from
5 Miami.
            BY MR. PAILLACAR:
            This is a question regarding the statement,
8 you said you felt two vibrations, two explosions. In
9 the starboard side of the vessel, where the boiler 23
10 was?
            No, you find, you -- you cannot say it is the
12 starboard and the port.
            Okay. Well, the boiler is located at the
14 starboard side.
      Α
            Starboard aft.
       Q
16
            Okay.
17
       Α
            Starboard aft.
           I would like to know if you have any other
18
19 pressure vessels located in that area adjacent to the
20 boiler?
21
       Α
            No, no.
22
            No pressure vessels.
       Q
23
       Α
            No.
       0
24
            Okay.
25
       Α
            On the starboard side, there is boiler 21 and
26 23, there you have also the, a few of the heaters. You
27 can see them down there, you can see the two heaters.
28 They are thrown away, and that could be also, when you
29 release 60 kilos of steam pressure, you know, that is
30 enough, you know, to, to, to kick off the --
            MS. MCATEE: Two more questions.
31
            MR. ROTH-ROFFY: Nancy McAtee.
32
33
            MS. MCATEE: Nancy McAtee, NTSB.
34
            BY MS. MCATEE:
            Chief, were you aware that on the 24, the
36 fire alarm system, you reset about 17:53?
            Seventeen, fifty three.
38
            MR. FARKAS: Do you want to show him that?
39
            \ensuremath{\mathsf{MR}}\xspace . SJOHAUG: But, that was the time when we
40 are starting to make ready for departure from, from the
41 island, the 24^{th}.
            BY MS. MCATEE:
42
43
            So, probably something.
            Yeah, and that is when we were starting to
45 give more combustion air and you also get the more kind
46 of circulation of air in the, in the boiler room,
47 because it is all boilers, they are in one compartment.
48 There is no separation. They have got the same
49 combustion air. They are feeding to each boiler is
50 individual, according to the load. But, all of those, I
51 try to get as close as possible, so no one gets more
52 load than the other one.
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So, the reset was because you couldn't get
2 the fire alarm system to reset itself, because --
       Α
            Well --
            -- of the conditions?
            Yeah, we were leaving the island by the time,
6 or we were preparing for to take off the anchor and as
7 I said, they are sensitive here, that they, that it has
8 happened and it will happen.
            Okay.
            So, that, but that has not been and I know
10
       Α
11 what you are trying to, to tell me, that this had to be
12 a pre condition, that this is the way that the reason
13 why we had it. But, that is how it is, they are very
14 sensitive. And if you get a little bit of oil
15 pressure, and circulation of the air in there, dust and
16 everything, that triggers the whole, the whole system.
17 And every time you have to go down and check it. We
18 all did, we are the first one called, and the fire
19 fighters come down and check it as well. Report to the
20 bridge, nothing special, nothing special. Even in the
21 passengers' area, I heard a couple of times last week
22 that we had to call out.
            MR. ROTH-ROFFY: Okay. This tape is about to
24 run out.
            I am going to go ahead and stop it.
25
            (Change of tape.)
26
            MR. ROTH-ROFFY: Okay. I am sorry, I am
27 restarting tape two with our interview with the Chief
28 Engineer.
29
            Go ahead, Nancy, you were asking.
            BY MS. MCATEE:
30
            This is the printout from the bridge,
32 correct?
33
       Α
            Yeah.
34
       Q
            Who monitors this on the bridge?
            The chief fire fighter and the delegation of
35
       Α
36 duty.
37
            MS. MCATEE: That is all I have.
            MR. FARKAS: Is that going to be made part of
38
39 the record? We are just referring it, and I am just
40 curious --
            MR. ROTH-ROFFY: I am sorry, could you
42 identify yourself for the tape?
            MR. FARKAS: Dan Farkas, from the Norwegian
44 Cruise Lines, and an attorney. I am just wondering if
45 that, we are making reference to documents here, are
46 they going to be made part of this transcript?
            MR. ROTH-ROFFY: No, probably what we should
47
48 do is just identify it for the record, what exactly we
49 are referring to.
50
            So, Nancy, what is it exactly?
            MS. MCATEE: This is the fire alarm log
52 printout from the bridge.
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MR. ROTH-ROFFY: Okay.
            MR. FARKAS: What is the date?
            MS. MCATEE: The starting date is 5/24/2003.
            MR. FARKAS: Thank you.
            MS. MCATEE: And it went through until
6 after --
            MR. SJOHAUG: I said --
            MR. ROTH-ROFFY: Okay. Go ahead, if he has
9 information, we certainly want to hear it.
            MR. SJOHAUG: I said just a remark, be sure
10
11 that you are identified where the, the detectors are
12 located.
           Just only read this one, as you see, there is
13 an alarm there, and there.
            MS. MCATEE: No problem.
            MR. ROTH-ROFFY: Okay. I have just got a
16 couple of more questions, Chief.
            BY MR. ROTH-ROFFY:
17
            When did you come aboard the vessel and when
19 is it your time leave on this rotation?
           I joined the 23<sup>rd</sup> of March and I am scheduled
21 to leave the 8th of June, in two week furlough.
           Okay. Now this is for our human performance
23 investigator. I need you to think back what you were
24 doing the last three days before the accident. We have
25 what we call a 72 hour profile. So, if you could, you
26 know, either starting from three days ago, and working
27 towards the time of the accident, or if you prefer
28 start from the time of the accident and work backwards.
29 But, we would like to know your, what you were doing
30 in terms of when you worked, when you slept, and maybe
31 doing other duties. Do you think you could do that,
32 try to recall back for three days before the accident?
            Yeah, I can take the whole week.
            Three days will do it. If you could,
35 appreciate that.
            That will be from St. Thomas.
36
       Α
            Okay.
37
38
            Yeah.
                   We had been working on the boiler 21.
39 We had one from the generating pipe leak.
40 detected it. There was not any, it was very -- but
41 when we shut off the boiler, we could see the water
42 out, so we had to find where it come from and we
43 finally found it, so that has been working with until,
44 until Saturday. Because when you are doing this work
45 here, you have to cool down the boiler and you have to
46 have person to go in the steam room. You have to have
47 a person to go down in the header, and in the lower
48 drum. The boiler has to be emptied, secured and then
49 you have to trace the pipes.
                                 Sometimes it is very
50 hard to find, sometimes you can almost spot, see where
51 it is. So, we loaded one pipe.
            I am sorry, I hate to interrupt, Chief,
52
```

```
1 actually what I was really more interested in is say
 2 starting on the, you were on St. Thomas on the 22^{nd}.
        Α
             Yeah.
             Okay. So start, you know, what time you woke
 5 up that morning, and what time you went to bed, and
 6 what time you woke up again and --
             St. Thomas, there is, they are calling us
 8 first time by five o'clock, 4:30, as always.
             So, then you went into St. Thomas and did you
10 work that whole day on the 22<sup>nd</sup>, Thursday?
            Yeah, yeah, the whole day. We are working,
12 you have paperwork to take out, reports and etc., etc.
13
       Q
             And then --
       Α
             And then you are along together with the
14
15 guys, and try to give support when they are, when they
16 are checking off to find, to find the leak.
             So rather than the details, I am really
17
18 looking for is work/rest cycle, you know, when you
19 worked, when you slept. So, on the 22<sup>nd</sup> you got up
20 five o'clock in the morning, you worked all day. What
21 time did you go sleep, do you remember?
22 A On the 22<sup>nd</sup>, 23<sup>rd</sup>, the 23<sup>rd</sup> I was not out at
23 all, because I have paperwork to do, to 11 o'clock in
24 the evening.
             Okay. How about on the 22<sup>nd</sup> when you are in
26 St. Thomas?
             In St. Thomas, no, I went to bed about 10
28 o'clock in the evening.
29
       Q
             Okay.
             That evening. Because when you have early,
       Α
31 early up in the morning, you always go early to bed.
32 You have enough hours.
             And then on the 23<sup>rd</sup>, what time did you wake
33
34 up?
             They call eight o'clock in the morning, 7:30
36 in the morning. You are always in the control at eight
37 o'clock in the morning. And get the, and check if
38 there is anything that has happened during night, and
39 also in the, in the, in the written standing order,
40 they can call chief engineer, staff chief, a chief
41 electrician, and first --
             All right, so --
43
             If something happened during the, during the
44 night, which they, they are feeling that they have to
45 report it.
             All right, so on Friday morning, were you
47 still in St. Thomas?
48
            On Friday morning we were at sea.
       Α
```

Okay. When did you leave St. Thomas?

In the afternoon?

Yeah.

We left St. Thomas, quarter to five, 4:30.

49 50

51

52

Α

Q

Α

```
Okay. So, Friday you got up about 7:30, went
2 down --
3
       Α
            Seven thirty.
            Worked all day. You were at sea during, on
       0
5 Friday.
            Yeah, we have meeting with the Captain at
       Α
7 nine o'clock every morning.
            Okay. And then you quit work about, what time
9 in the afternoon?
            We quit before eight o'clock in the evening.
10
       Α
            Eight o'clock in the evening. And then did
12 you, did you lay down then or did you watch TV or what
13 did you do?
            Well, if you go to cabin, you will watch TV a
       Α
15 little bit to see the latest news.
16
       Q
            Right.
17
       Α
            That is the standard for every human being.
18
            Sure. And then about what time did you lie
19 down to sleep on Friday night?
            I can't recall, 10, 11 o'clock, or whatever.
20
       Α
            Okay. And then, so you slept through until
21
22 Saturday morning.
            Yeah. Arrive at the island, Saturday
24 morning, arrive, we reach --
25
       Q
            About what time was that?
26
            Yeah, we are starting to slow down at 11
       Α
27 o'clock.
28
       Q
            Eleven o'clock.
29
       Α
            In the morning.
            Okay. But what time did you wake up Saturday
31 morning, do you recall?
            That is the same thing, they call me, you
       Α
33 have to be in the control room at eight o'clock every
34 morning.
            Okay.
       Q
            So, they call me 7:20, that is my call.
       Α
37 is when they are calling me.
            And then on Saturday, you were up all day,
39 right?
40
            Saturday, up all day.
       Α
41
       0
            And then --
            And I was in bed 10 o'clock on Saturday, 10
42
       Α
43 o'clock evening.
            And when did you leave the island?
44
       Q
45
       Α
            Six, six o'clock, 6:30.
            In the afternoon?
46
       Q
47
       Α
            Yeah.
            Okay. And then on Sunday morning, you arrived
48
49 in Miami.
            Yeah, they called me up quarter to three.
51 You have it on the record here before.
       0
            Right.
52
```

```
So, I am just on, I went to the control room
2 at the same time as they pick up the pilot, the shell
3 door was open. I think that was about three o'clock or
4 five to three.
            MR. ROTH-ROFFY: Okay. Good. That is what I
6 needed from you.
            Any other questions from any other
8 interviewer?
            Okay. The time -- I am sorry.
            CAPTAIN HUUS: One question from BMA.
10
            BY CAPTAIN HUUS:
11
           If you worked all day in St. Thomas, from
13 5:00 a.m. to 10:00 p.m.
       Α
            Yes.
            Did you have a rest in-between?
15
           You can have a rest from 12 o'clock, from one
16
       Α
17 o'clock, if I don't eat lunch, I can rest from 12
18 o'clock to one o'clock or 12 o'clock to two o'clock,
19 afternoon.
20
       Q
            So you rested.
21
       Α
            Yes.
       0
            From 12 to two.
22
23
       Α
            Yes.
24
       0
            During the day.
            Yeah. We normally usually, unless you have
25
      Α
26 Coast Guard or special life, etc., etc.
            CAPTAIN HUUS: That is it.
27
            MR. ROTH-ROFFY: Okay. Again, the time is
28
29 about seven minutes after 11 o'clock in the morning,
30 and that concludes our interview with Chief Engineer.
31 Thank you very much, sir.
            MR. SJOHAUG: You are quite welcome.
32
33
            (Whereupon, at 11:07 a.m., the interview was
34 concluded.)
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