

UNITED STATES OF AMERICA

NATIONAL TRANSPORTATION SAFETY BOARD

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Investigation of: *
*
ENBRIDGE - LINE 6B RUPTURE IN * Docket No.: DCA-10-MP-007
MARSHALL, MICHIGAN *
*

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Interview of: JIM JOHNSTON

Enbridge Headquarters
Edmonton, Alberta
Canada

Tuesday,
November 15, 2011

The above-captioned matter convened, pursuant to notice.

BEFORE: MATTHEW NICHOLSON
Investigator-in-Charge

APPEARANCES

MATTHEW NICHOLSON, Investigator-in-Charge
Office of Railroad, Pipeline, and
Hazardous Materials Investigations
y Board

[Redacted]

BARRY STRAUCH, Accident Investigator
National Transportation Safety Board

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BRIAN PIERZINA, Accident Investigator
Pipeline and Hazardous Materials Safety
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Accide ons
P

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Audits and Inspections
Enbridge Pipelines

[Redacted]

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I N T E R V I E W

1
2 MR. NICHOLSON: Okay, this is NTSB Pipeline Case No.
3 DCA-10-MP-007, Enbridge Energy July 2010 Crude Oil Release in
4 Marshall, Michigan. These are the Human Factors Group interviews
5 being conducted at the Enbridge Headquarters in Edmonton, Alberta,
6 Canada. Today is Tuesday, November 15th, 2011. This interview is
7 being recorded for transcription at a later date. Copies of the
8 transcripts will be provided to the parties and the witness or
9 review once completed.

10 For the record, Jim, please state your full name with
11 spelling, employer name, and job title.

12 MR. JOHNSTON: Jim Johnston, J-I-M, J-O-H-N-S-T-O-N,
13 Supervisor of Training and Compliance for Control Center
14 Operation, Enbridge Pipelines.

15 MR. NICHOLSON: Okay, for the record, please provide a
16 contact phone number and email address that you could be reached
17 at.

18 MR. JOHNSTON: [REDACTED] and it's

19 [REDACTED].

20 MR. NICHOLSON: Okay. Jim, you're allowed to have one
21 other person of your choice present during this interview. This
22 other person can be an attorney, friend, family member, coworker,
23 or nobody at all. Please state for the record, if you would, who
24 you've chosen to be present during this interview.

25 MR. JOHNSTON: I don't -- I'm not requesting any

1 additional person.

2 MR. NICHOLSON: Okay.

3 All right, we will now go around the room and have each
4 person introduce themselves for the record. Please include your
5 name with spelling, your employer's name, contact phone number,
6 and email address. I'll start we'll progress clockwise, starting
7 at my left. Matthew Nicholson, M-A-T-T-H-E-W, N-I-C-H-O-L-S-O-N.
8 I'm with the NTSB. My number is [REDACTED]. I can be emailed
9 at [REDACTED].

10 MS. BUTLER: Karen Butler, K-A-R-E-N, B-U-T-L-E-R. I
11 work for PHMSA, [REDACTED]
12 [REDACTED]. My telephone number is [REDACTED]. My email address is
13 [REDACTED].

14 MR. PIERZINA: And Brian Pierzina, B-R-I-A-N, P-I-E-R-Z-
15 I-N-A, and I work for PHMSA [REDACTED]
16 [REDACTED]. And my phone number is [REDACTED],
17 and my email is [REDACTED].

18 MR. JOHNSON: Jay Johnson with Enbridge,
19 [REDACTED]. Cell phone, [REDACTED].

20 MR. STRAUCH: Okay, and I'm Barry Strauch with the NTSB,
21 B-A-R-R-Y, S-T-R-A-U-C-H. My email address is [REDACTED],
22 and my phone number is area code [REDACTED].

23 MR. NICHOLSON: Okay.

24 BY MR. NICHOLSON:

25 Q. Jim, just to begin with, since some of us aren't

1 familiar with your role here at Enbridge, if you could just start
2 by explaining a little bit about your background, your educational
3 background, roles you've had within Enbridge, and then talk about
4 your current position, who you interface with, what you're
5 responsible for, who you report to? Just give us a 101 on your
6 position (indiscernible) --

7 A. Sure. Sure. So I completed high school here in Canada
8 and went on to work as a control center operator at what at the
9 time was Inner-Prevention Pipelines and became Enbridge, in our
10 Norman Wells Control Center in the Northwest Territories. That
11 was in 1989. I worked in that control center for about 5 years,
12 and then transferred to control center -- to this Control Center,
13 which pre-consolidation, which was about 1994, was four consoles.
14 I worked as an operator and got involved in training projects
15 internally and externally, and in 1997, became training and
16 projects coordinator for the Control Center here. I did that for
17 3 years. Following that, I alternated between control center
18 operator position and external training and consulting projects
19 for other companies. I returned as training coordinator post-
20 consolidation in 1997 as a training and compliance coordinator,
21 and that's my current position.

22 Q. Okay. And in your position now, can you talk about a
23 little bit, explain for us what it is you do?

24 A. Sure. I administer training programs within the Control
25 Center, help to design, deliver, and track training progress and

1 requirements for our Control Center operators. I'm also involved
2 in helping administer the training programs for shift leads and to
3 -- in an administrative capacity, the CCO Engineering Program. I
4 help to develop and deliver additional training on the side of
5 programs as needed, as needs are identified. I have a staff of,
6 well, one training coordinator that has a sole focus on training
7 and reporting to her on three training facilitator positions. And
8 then outside training, there's compliance (indiscernible) to my
9 role as well. I'm working towards tracking our compliance
10 obligations, regulatory requirements in the jurisdictions that we
11 operate in, and we have an additional compliance analyst that
12 works in the same group as me. Those are the main areas. What --
13 is that enough detail or would you like a little more.

14 Q. I'd like to know more. Is -- what's your involvement
15 with the procedures, (indiscernible) procedures?

16 A. We have a process, the CCO Procedures and Standards
17 Quality Management System, which I supervise the process for
18 procedures being proposed, reviewed, approved, and distributed to
19 operations staff in the Control Center.

20 Q. Okay. And if we could just go back. You said you've
21 got -- you're responsible for regulatory compliance. Is that OQ?

22 A. That was -- that's the main component.

23 Q. Okay.

24 A. That was the first element that was sort of part of my
25 role, and now, of course, it's expounded into other areas,

1 primarily control and management.

2 Q. Okay. And is that on both the Canadian side and the
3 U.S. side?

4 A. We're track our obligations on both sides of the border
5 for my group. We ensure that the, you know, most stringent
6 regulations that apply to us are applied across the board. So we
7 don't, within the Control Center, tend to make a distinction
8 between an operator in the U.S. and Canada, we just applied our
9 policies uniformly. But we do track our Canadian specific
10 obligations as well.

11 Q. The way you're executing that is most stringent is
12 adopted?

13 A. Yeah, that's our philosophy.

14 Q. And the most stringent in the Control Center would be
15 which?

16 A. The PHMSA requirements tend to be more stringent and the
17 -- not to say the Canadian aren't, but we find that the U.S.
18 regulations usually capsulate the requirements from Canada as
19 well.

20 Q. Okay. All right, I guess I'll pass it off to Barry at
21 this point and I'll let him ask a few questions.

22 BY MR. STRAUCH:

23 Q. Okay, let's talk about training.

24 A. Sure.

25 Q. And your area of responsibility, does that include

1 bringing new hires up to speed?

2 A. Yes.

3 Q. Okay. And how long have you been in this position,
4 Supervisor for Training and Compliance?

5 A. In this particular position as a supervisor, well, 3
6 months --

7 Q. Three months. Okay.

8 A. -- and my previous role as coordinator since 2007.

9 Q. And you (indiscernible) training?

10 A. Training and compliance.

11 Q. Okay, that's all. So how many new hires, roughly,
12 trained in -- from the time that you became coordinator till now?

13 A. Well, I hesitate to give a -- I'd have to check for the
14 exact number, but a fairly large number. If I can approximate, I
15 think it's nearing 100.

16 Q. Okay. So could you walk me through what type of
17 training a new hire would receive from the time he or she starts
18 till the time he or she is let go or considered good to go?

19 A. Sure. So we have a structured program consisting of
20 five main phases. Phase I is primarily in the classroom lasting
21 about 2 weeks. It includes onboarding; orientation type
22 activities; and foundational training, usually written modules
23 with exams; some simulations in the first 2 weeks. But it's
24 generally foundation knowledge based on written material.

25 Phase II is in the Control Center and mostly it's a

1 structured on-the-job program. There are additional written
2 training modules to be completed during Phase II, but there are
3 predetermined learning objectives that are covered in Phase II by
4 a dedicated mentor. That lasts about usually a moth. It's
5 generally to, you know, continue structured learning, but also to
6 get the first, like I said, the first experience in the Control
7 Center environment.

8 Phase III, again, structured on-the-job training
9 primarily. Phase III focuses a little more on hands on learning.
10 Again, predetermined learning objectives; some classroom training,
11 primarily if it's a pipeline operator. Really, there are two
12 programs, each with 5 days as pipeline intermit. So Phase III
13 lasts approximately 2 months.

14 Then Phase IV lasts about 2 months and it's a blend of
15 on-the-job training and classroom time, simulator time. The focus
16 in Phase IV is demonstrating proficiency in normal tasks and
17 recognizing and responding to abnormal conditions, preparing for
18 (indiscernible) qualification.

19 The fifth phase tends to be a final confirmation of
20 proficiency and that the operator is able to perform
21 independently. (Indiscernible) support, but without intervention.
22 So Phase IV actually lasts about 2 months as well. That takes up
23 to six. Phase V can last -- well, it can be -- if a person
24 demonstrates intervention-free operation for a period of, I
25 believe it's 10 shifts, there's some supplemental training that

1 goes on after that, and then at the end of Phase V, they are --
2 become qualified.

3 At each phase wrap-up we do an assessment type of
4 activity and there may be other activities that are triggered by
5 the phase wrap-ups that may involve other groups, shift leads or
6 people in the room.

7 Q. Who does the assessment?

8 A. Well, different groups do different types of
9 assessments. So some assessments are done by training staff.
10 Those tend to be confirmation of completion of exams. Some of the
11 simulator days have, you know, proficiency checks. The shift
12 leads do assessments on a program we call best operating
13 practices. It's a structured list of recommended practices, sort
14 of communicated more broadly than procedures, good habits, that
15 sort of thing. The dedicated mentors assess the structured on-
16 the-job learning objectives and proficiency on specific tasks for
17 that console. Each console has a list of -- we call them check
18 lists. They're basically tasks that the mentor evaluates and
19 records.

20 Q. How many mentors are there?

21 A. Well, there's one per trainee. So it depends how many
22 trainees that there are, so, for example, I think we might have
23 approximately 20 trainees right now. There's -- it's one-to-one.

24 Q. Okay. And who becomes a mentor?

25 A. We have a selection process where the shift leads

1 evaluate their training competencies, which include technical and
2 leadership competencies, and based on the assessments of shift
3 leads, we select a mentor to and assign them.

4 Q. And as I understand, there's two types of shift leads?
5 There's people kind of shift leads and technical shift leads, is
6 that correct?

7 A. Well, we're transitioning to that arrangement. You
8 know, current state or up till very recently, it's in just been
9 one level of shift (indiscernible).

10 Q. Which are primarily people-oriented shifts?

11 A. You know, that's a big part of their job, you know,
12 performance management, those types of things. There is some
13 technical aspects to their (indiscernible).

14 Q. But the shift leads are okay to determine whether
15 someone is technically qualified to be a mentor?

16 A. Yes.

17 Q. Okay.

18 A. They rate the technical competencies of potential
19 mentors. There are also OQ evaluators, so they're considered by
20 the company as knowledgeable about the technical aspects.

21 Q. Mentors receive -- what kind of training do mentors
22 receive to become mentors?

23 A. They receive a classroom session, typically, a four-hour
24 classroom session (indiscernible) program, their responsibilities
25 within programs for training and evaluating, and then ongoing

1 follow-up, you know, planned follow-up with the Phase wrap-ups,
2 and then ongoing communication with training coordinators and
3 facilitators.

4 Q. And who does the continuous follow-up evaluations?

5 A. Well, the follow-up with the mentors?

6 Q. Yes.

7 A. That would be the training coordinator. The
8 facilitators work directly with the mentors and support them.

9 Q. Has it happened that people who have gone through mentor
10 training are asked to leave because the follow-up activities show
11 they really weren't doing what was expected of them or hoped for
12 them?

13 A. We have occasionally switched mentors, if that's kind of
14 what you're -- now, that may be for several reasons. You know, if
15 the results weren't as expected, progress wasn't as expected, we
16 may change a mentor. You know, regardless of whether that was,
17 you know, sort of deficiency in the mentoring process or maybe
18 something just wasn't working. Maybe a different style was going
19 to be better. But we have changed mentors from time to time.

20 Q. Okay. And by change, you mean giving the person a
21 different mentor?

22 A. Yeah.

23 Q. So those -- have there been mentors who have been taken
24 out of the mentoring program?

25 A. You know, I don't think that's how we would usually

1 frame it, like having a program that you would put somebody in and
2 out of. You know, I guess with -- we haven't disqualified
3 somebody from being a future mentor based on past performance
4 since we do have a structured selection process, at least we do
5 now and during the last while have it. So we haven't disqualified
6 anybody from being a mentor.

7 Q. Okay. The first, Phase I of operator training is 2
8 weeks of classroom training (indiscernible) foundations. Does
9 that mean somebody stands in front and lectures them? Or, you
10 know, how is the classroom training conducted?

11 A. Well, some of the elements are written training modules.
12 So some of it's, you know, it's self-paced reading modules and
13 taking exams. Some of it is interacting with the training
14 facilitator on various aspects of either the workplace or their
15 job. So it's sort of a blend of those two.

16 Q. And what proportion of trainees do not successfully
17 complete the (indiscernible) first phase?

18 A. I don't think we've had many, or any that I can
19 remember, people who haven't gotten through Phase I successfully.

20 Q. On the first time?

21 A. Well, they might not complete every exam on the first
22 attempt, so in our system, we pre-configure a number of attempts
23 that they can do. If they reach that number, then we can
24 (indiscernible) individual assistance to help them understand the
25 material.

1 Q. And what proportion of people proceed to use individual
2 assistance?

3 A. It's hard to put a number on it. Individual assistance
4 can take different forms, either (indiscernible), failing an
5 initial exam, or just a question, they can review their answers,
6 getting -- reaching the limit and not -- and then sort of needing
7 that help to continue. I would say -- well, I'd be guessing, but
8 I'd say maybe 10 percent or maybe 20.

9 Q. Then the second phase, they're introduced to the Control
10 Center and they do both OJT and complete some training materials
11 and then they're introduced -- then they start working with the
12 mentors the first time?

13 A. That's right.

14 Q. Okay. The OJT that they have in this phase, is that
15 structured or it's they just work with the mentor and are doing
16 what the mentor would do?

17 A. It's structured in that there are learning objectives
18 described with -- in what needs to be covered and evaluations step
19 (indiscernible). The topic lends itself to evaluations done and
20 (indiscernible) checked. In addition to those though, there would
21 be things that just come up.

22 Q. Okay. What would be some of the learning objectives
23 that would address Phase II?

24 A. Some involve navigating through the (indiscernible)
25 system, things like introduction to CMT system procedures, those

1 types of introductory phase things. So, you know, for examples,
2 I'd say, yeah, (indiscernible) navigation, looking at data,
3 trending data, things like that.

4 Q. Okay. And before they go onto Phase III, they take an
5 exam?

6 A. It's not an exam, it's more of an interview with the
7 training coordinator facilitator. They do a knowledge check at
8 that point of if the person's ready to move on or not, if they've
9 got a basic understanding of, you know, how to access procedures,
10 moving around the screens. And they also contact the shift leads
11 to begin the process of the operating (indiscernible) routine.

12 Q. The interview sounds kind of like an oral exam.

13 A. Really, that's what it is. It's basically a check-in to
14 see how the person's doing, see -- and make sure that the programs
15 meet with their needs, and also, you know, they're meeting the
16 needs of the programs so that, you know, the -- and that would
17 include, you know, timelines every -- you know, track timelines,
18 are there any issues with the training, are the objectives
19 complete.

20 Q. And in Phase III, you -- more OJT, and this takes a few
21 months. What are some of the some of the learning objectives in
22 Phase III?

23 A. Learning objectives in Phase III would be more
24 procedures (indiscernible) with the tracking. It's sort of a
25 progression building on previous objectives. We have some

1 introductory work on abnormal operating conditions, which are
2 covered fully in the next phase, but just so a person has some
3 basis of understanding what's happening. There are approximately,
4 oh, I would say a dozen structured learning objectives in Phase
5 II. I could give you the exact -- I can, if you'd like.

6 Q. Yes.

7 A. I would say in general though, the main focus is
8 practicing operating with coaching by the mentor.

9 Q. Okay. And you said primarily with routine operations.

10 A. Yeah. With some -- yeah, again, with some descriptions
11 of (indiscernible).

12 Q. And Phase IV is only to get really the abnormal
13 scenarios through the simulator, is that correct?

14 A. Through the simulator, through the mentor as well --

15 Q. Okay.

16 A. -- and that's when they're completing their proficiency
17 checklist for the routine tasks as well.

18 Q. Okay. What abnormal scenarios do they -- are they
19 (indiscernible) with?

20 A. So on the simulator --

21 Q. Yeah.

22 A. -- we would do leaks in various forms and conditions of
23 structures, column separation, emergency alarms such as fire and
24 gas. Those are the main areas and there's different variations on
25 those (indiscernible).

1 Q. Okay. Now, when a student is presented with one of
2 these scenarios, is there a basic process that they're taught to
3 go through regardless of the scenario?

4 A. Yes. So for the exercise itself, we role play. So we,
5 you know, instruct a learner to, you know, do the notifications
6 and information sharing and gathering, just as you would in real
7 life, with -- the facilitator would be anyone that the operator
8 wants them to be -- that they have some criteria for, you know,
9 being successful in simulation (indiscernible) operating
10 procedures, and there are some time criteria as well that will
11 need to be met for eventual certification. So if that answers
12 your question. The structure of what the responses need to be for
13 those AOC, abnormal conditions, are defined in the standard
14 operating procedures.

15 Q. So they're taught to follow the procedures. And you
16 said something about time also. How does that enter into the
17 training?

18 A. Well, the final emergency response evaluation is based
19 on time from the appearance of a for instruction. So, for
20 example, for a full pipeline rupture, a pipeline running in steady
21 state, the operating is to respond within one minute of the
22 appearance of the triggers, we call them, or indications of the
23 leak. The timelines get longer as the analysis becomes more
24 complex. So if it's a partial rupture on a running line, I think
25 -- I'd have to double check. I think it's 3 minutes from the

1 triggers. If it's partial during transitional state or a non-
2 steady state, four minutes, that type of thing. And then if it's
3 a suspected leak in a column separation location, they have up to
4 10 minutes to assess or respond to it.

5 Q. Okay. And how do they generally do at the end of this
6 phase?

7 A. Well, they generally do well. The -- there's a practice
8 session that's along the same lines (indiscernible) beforehand
9 where there's, the training still occurs and there's not an
10 evaluation. And if that one didn't go so well, we might schedule
11 another one of those before going to the evaluation. So by the
12 time we actually do the evaluation, (indiscernible) generally well
13 prepared.

14 Q. Does the (indiscernible) students in these emergency
15 scenarios misdiagnose the problem that they're presented with?

16 A. Yes.

17 Q. How often does that happen?

18 A. Well, it depends. I think, for example, some different
19 conditions share some of the indications. So, for example, a
20 leak, an obstruction, the downstream of both of those, you're
21 going to see a drop in pressure. So if the individual responds --

22 Q. Then the response (indiscernible) seen to these
23 different conditions?

24 A. So if a person responds, correctly shuts down the line
25 immediately and does that. They may have thought it was a leak

1 (indiscernible) vice versa. From the standpoint of recognition of
2 an emergency and responding quickly, that's okay. We'll review
3 the conditions afterwards and (indiscernible). But sometimes, you
4 know, people may take too long in practicing and analyzing and
5 responding, or sometimes they'll respond when there is no
6 condition just to be (indiscernible) expected in these scenarios.
7 The individual is expecting something to happen, and then they
8 overreact or -- and that's okay too. There's no penalty for that.
9 That's not a fail if they -- so -- but it happens. People do
10 misdiagnose what's going on.

11 Q. What is a failure?

12 A. Exceeding the time limit or not responding according to
13 procedures.

14 Q. And how often does that happen?

15 A. Maybe 20 percent of the time. Again, we may schedule,
16 before we get to the evaluation, additional practice. I think
17 that reduces the number.

18 Q. Okay.

19 A. That might be a 10 or 20 percent incident.

20 Q. Okay. And then if they sign, they're sent out and kind
21 of someone's looking over their shoulder to see how they do?

22 A. They still have the supervision during Phase V of a
23 qualified operator and that operator is documenting if they have
24 to intervene.

25 Q. And you said 10 consecutive shifts of non-intervention

1 and they're good to go?

2 A. Yeah. There are some other learning elements in Phase V
3 as well that need to be completed, more written or on-line
4 modules, some other activities as well. But that, you know, is
5 the, I guess the main one. And I should mention that Phase V
6 wrap-up is particularly important because at that point we not
7 only (indiscernible) the other requirements are met, but we also
8 get agreement between the three parties other than the learner. A
9 training staff member, a mentor, and a shift lead all need to
10 agree that not only is the person proficient, but has all of the
11 ingredients and communication skills and everything required to
12 operate independently. That really is the final exam
13 (indiscernible) requirements for (indiscernible).

14 Q. Does it somebody that somebody does successfully
15 complete 10 consecutive shifts, but the team of three that has the
16 final say will say no, this person still needs additional
17 training?

18 A. It seems to me that has occurred where a shift lead or a
19 mentor has -- it really takes the form usually of saying, you
20 know, we should do another set or two just to give the person a
21 little more time, and that's what we do.

22 Q. And what will cause that?

23 A. Well, it could be a number of things. If an individual
24 is feeling anxious, I guess, would be, you know, could lead to
25 that. If they just don't -- it's in some intangibles, I guess, if

1 they just don't seem to be functioning quite right, if they're --
2 with the people they interact with, a general lack of confidence
3 in the person's abilities, they need to (indiscernible).

4 Q. What percentage of people who start the training
5 complete it and they're sent down to service operators?

6 A. I would say about 80 to 90 percent.

7 Q. Okay. And that 10 to 20 percent who don't complete it,
8 what are the reasons why they didn't complete it?

9 A. In some cases, it's recognized that the person wasn't
10 making adequate progress in the training or has, perhaps, job fit
11 issues that they need to (indiscernible) parting of the ways. The
12 person is let go. In other conditions, the individual themselves
13 realize it's not a fit for them and they move on, they leave the
14 job. Those are the main --

15 Q. Training is conducted in front of each person working in
16 a -- on the -- in the control center on their own. Of course,
17 they're talked to (indiscernible) on their own and taught to
18 operate the system on their own, or how is that done?

19 A. I'm sorry, I -- maybe could you say that again?

20 Q. Okay. As I understand it, in -- the Control Center is
21 operated by teams of two individuals?

22 A. Consoles are usually arranged in groups of two.

23 Q. But is the training conducted in groups of two
24 individuals or singles, single --

25 A. Single.

1 Q. -- operators?

2 A. Single operators.

3 Q. Okay.

4 A. So the goal is for the operator to operate
5 independently, but also with support of other team members.

6 Q. Okay. Do they get any training in working together as a
7 two-operator team?

8 A. There are elements of that in some of the simulator
9 sessions and on-the-job training. I can't think of an explicit
10 course that we offer or an objective that we offer on that
11 particular topic to (indiscernible).

12 Q. Now, when will the person leave the OQ to the service
13 (indiscernible)?

14 A. At the end of the program.

15 Q. At the end of Phase V?

16 A. Yeah.

17 Q. Is there a written test they take as well, or it's they
18 complete the scenarios you've described and they're signed off by
19 the team (indiscernible)?

20 A. No, it's -- so there is a written component, but it's a
21 separate program from the training program in that training has to
22 be completed to contribute to a qualification. But the
23 qualifications are done by a trained OQ evaluator, operations --
24 operator qualifications evaluator, and the elements of that are
25 observed proficiency of a task with verbal knowledge checks during

1 that, a verbal AOC knowledge check on recognized responding to
2 abnormal operating conditions (indiscernible), and then a written
3 test on abnormal operating conditions as well.

4 Q. And when they complete this written exam and the oral
5 exam, then they're qualified?

6 A. Then they're qualified.

7 Q. Okay. What proportion of people don't successfully
8 complete the -- this series of exams to qualify?

9 A. That would be fairly little. It's normally in the 5
10 percent range.

11 Q. Okay. Now, once they complete all of the written exam
12 or if they're signed off, they're qualified, they have passed
13 their OQs and they're qualified, when do they get recurrent
14 training?

15 A. We -- there are some elements of Phase V that extend
16 past the time we track, so we plan to have them do some refresher
17 training in the first year after they complete. If they haven't
18 done a field visit within the initial time period, they would do
19 that. A field visit is part of the program.

20 Q. That would be visit one of the stations?

21 A. Yeah. Then there's annual emergency response training
22 on the simulator for all operators and shift leads.

23 Q. Everybody gets that?

24 A. Yeah.

25 Q. Do they get the same emergency?

1 A. No. They're varied. There are some criteria for what
2 needs to be included in each session, but they're varied from
3 session to session and person to person so that, you know, they're
4 fresh and --

5 Q. Is the ability to distinguish between a column
6 separation and a leak one of the emergency scenarios they might
7 get?

8 A. The response to a suspected column separation is -- or
9 maybe the best way to put it is that they are presented with
10 column separations and leaks. The difference in the response is
11 the number of indications in a leak and the time period, time
12 duration involved. So both conditions need to be shut down, but
13 we don't say ahead of time or anything what condition they'll see.

14 Q. So let's say in a person who's qualified and then he or
15 she continues operating for 5 years, within a 5 year period, how
16 many times will that person be presented with a simulated leak
17 scenario and their response to that will be evaluated?

18 A. They're have at least five turns at the simulator and
19 those turns would be either leaks or obstructions. We tend to do
20 more leaks than obstructions, so three or four would be the
21 average.

22 Q. But under this system, it's possible that someone can go
23 5 years and not be presented with an emergency leak
24 (indiscernible) or with a leak scenario?

25 A. It wouldn't be possible for them not to see one. So the

1 way that emergency response sessions are is you may have a group
2 of six people and three simulators and -- or six people and
3 (indiscernible) simulators. Each person takes (indiscernible).
4 And so within those sessions, they would at least see one leak and
5 be part of the role playing and analysis of that leak and the
6 debriefing afterwards. They may not be sitting in the -- when
7 they're sitting -- when it's their turn to sit in the chair that
8 particular year, they may see a leak order instruction. So I
9 suppose it is theoretically possible, yeah, for each of the 5
10 years to operate the simulator construction and just see leaks,
11 but it's not possible for them to not see any leaks at all.

12 Q. Since the Marshall accident, have there been any changes
13 to this training program that you've just discussed?

14 A. Yes, there have been a number of changes. I think, most
15 significantly, we're increasing the amount of annual training
16 going from one emergency response session per year to four
17 scheduled training sessions per year. Two of them will be
18 emergency response training with a simulator component, and two of
19 the other sessions would be -- the other two sessions would be
20 human factors, including fatigue and lessons learned type of
21 session. The other would be about hydraulics. So that would be a
22 minimum of four classroom sessions scheduled per year with plans
23 to increase that number as we go. We have -- we did conduct
24 additional hydraulics training this year. Two more classroom days
25 were added this year for all pipeline operators. We've had added

1 column separation analysis training.

2 Q. Excuse me.

3 A. We're developing additional material balance system
4 training. I've got other packages that have --

5 Q. And each of these, one could argue, was identified as an
6 issue in the Marshall accident, but not the human factors part.

7 A. The human factors part has been, and particularly
8 fatigue, has been appropriated in our programs in various ways.
9 So partly as an identified need to increase our training and
10 partly in response to the CRM rule that is partially in effect --
11 well, the procedures are in effect, so we -- our plan is to
12 reflect that as well for fatigue training.

13 Q. But it's not so much that this was identified as issue
14 with the Marshall accident so much as there was a change that
15 required this kind of training?

16 A. Yeah. Again, it's something that I'd say we were doing
17 already. We just want to make sure that we schedule it at a
18 (indiscernible).

19 Q. Okay. Do you also conduct non-technical training of
20 leadership training?

21 A. Not from within my role. Leadership training tends --
22 well, it generally comes from our human resources operational
23 effectiveness.

24 Q. So you wouldn't be involved with that?

25 A. We do have leadership elements in our shift lead

1 training program --

2 Q. Okay.

3 A. -- that are specific for shift leads.

4 Q. Okay. And then is that also applied to supervisory and
5 mentor training as well and that'll be primarily done through the
6 HR?

7 A. Yeah.

8 UNIDENTIFIED SPEAKER: And we could -- INR, we could you
9 a list of that training that's offered, if you'd like.

10 MR. STRAUCH: Yeah, if you can, just a description of
11 the --

12 BY MR. STRAUCH:

13 Q. Let's go back to the emergency scenarios. What do you
14 see as the key elements that you expect people to take away from
15 emergency scenario training both initial and recurrent?

16 A. Well, the structure approach to recognition and decision
17 making and response, adherence to procedures, team work in terms
18 of getting help for analysis, responding in a timely fashion.

19 Q. Of those, which do you consider most important? You
20 identified responding in a timely manner, analysis, problem-
21 solving procedures, and so on. Is there any one that you strive
22 to teach in terms of the highest priority in training or they're
23 all (indiscernible)?

24 A. Well, the focus tends to be on procedures because the
25 other elements that I mentioned tend -- are, in a way, embedded

1 within those procedures. So, for example, the time limits are
2 included in the procedures for different types of conditions. So
3 that tends to be the focus area.

4 Q. But aren't -- wouldn't procedures be secondary to
5 problem solving and analysis? I mean, if you don't -- if you
6 haven't identified the situation correctly, then there's a real
7 chance that you're following the wrong procedures.

8 A. There is. But I think the way the procedures are
9 written is that if you have indications of a problem that could be
10 considered an emergency, the instructions are to shut down. You
11 don't need to know exactly what it is. You can finish your
12 analysis after the shutdown. You just need to know that something
13 unexpected and abnormal is occurring and you (indiscernible)
14 participant and that that's a requirement.

15 Q. Okay. But when you say procedures, what you really mean
16 is shut down and then analyze it --

17 A. Uh-huh.

18 Q. -- if in doubt?

19 A. Right.

20 UNIDENTIFIED SPEAKER: Wouldn't the procedures also
21 sometimes lead to telling you what that -- it kind of walks you
22 into the problem solving at the same time it takes you to shutting
23 the line down. I know some of the procedures which you'll be able
24 to see, if it's any of these things shut down and it will tell
25 you.

1 MR. STRAUCH: Okay.

2 MR. JOHNSTON: So for example, if you have one
3 (indiscernible), we call them, indication, but have normal
4 unexplained event, you have 10 minutes to -- up to 10 minutes to
5 have analyze and two -- for two you have 10 minutes, but three you
6 don't have 10 minutes (indiscernible).

7 BY MR. STRAUCH:

8 Q. Okay. And as part of your development -- well, let me
9 rephrase the question. How do you determine the particular
10 abnormal operating conditions to present to the students? How are
11 they developed? What makes you select this particular scenario
12 and not another one?

13 A. Primarily risk and experience. So the high-risk
14 scenario for weeks get top priority, obstructions also.
15 (Indiscernible) do with pressure, if possible, and firing down
16 some (indiscernible) as well.

17 Q. Yeah. Do you go through accident reports and look for
18 scenarios that way?

19 A. We do. Typically, we include at least one detailed
20 incident review in a GRT session. So we may select a published
21 accident report and go through the events, you know, list all of
22 the contributing factors, illustrate how we're moving one of those
23 factors and, quite likely, avoided the accident and use that type
24 of format.

25 Q. Could you describe some of the accidents that you've

1 used in your scenarios?

2 A. We've used the accident at Reedy River (indiscernible),
3 among others. We tend to use the NTSB accident reports as a basis
4 for those. We've also reviewed on the pick.

5 Q. Okay. What about Canadian accident reports, CTSB?

6 A. Less so. Less so. We -- I think the -- we just -- the
7 format, we're a little accustomed to the NTSB format
8 (indiscernible) --

9 Q. Okay. Do you present elements with the Marshall
10 accident (indiscernible)?

11 A. Elements, yes, in that we've now included a leak on
12 shutdown as one of the requirements for each ERT session which we
13 didn't explicitly state before. We haven't gone to the steps of
14 trying to recreate it partially because there may be more value in
15 seeing the same element in a different context anyway.

16 Q. Okay. Okay. We're going to (indiscernible) -- we're
17 going to talk to someone else about procedures which
18 (indiscernible).

19 MR. NICHOLSON: Jim is our man for procedures, is that
20 not true?

21 UNIDENTIFIED SPEAKER: That's (indiscernible).

22 MR. STRAUCH: Why don't we shift gears now and go into
23 procedures.

24 MR. NICHOLSON: Do we want to give these people a chance
25 to --

1 MR. STRAUCH: Sure, yeah. Why don't we (indiscernible).

2 MR. NICHOLSON: -- finish up on the training side?

3 MR. STRAUCH: Yeah.

4 MR. PIERZINA: Yeah, maybe that'll be (indiscernible).

5 MR. NICHOLSON: It looks Brian's ready to go.

6 BY MR. PIERZINA:

7 Q. Oh, and I don't have that much, just a couple of things.
8 What -- in the five phases of the training, what phase covers the
9 shift change procedures, the rundown?

10 A. I believe it's Phase III where the individual is --
11 starts to conduct the shift change and is evaluated on their
12 performance. It's also an element of the best offering practicing
13 practices program that we talked about a little earlier.

14 Q. All right. Maybe I should have asked this question
15 first. So at some point, an individual is being trained and the
16 training is fairly generic, and so at some point, the training
17 deviates for terminals versus pipelines, right?

18 A. That's at the very beginning.

19 Q. Okay. So it'll be at the very phase --

20 A. Phase I.

21 Q. Phase I?

22 A. Uh-huh.

23 Q. Phase I, you're going down the terminal path or by
24 plane?

25 A. Yes. Some consoles have a mix of both. In that case,

1 that would do both.

2 Q. Okay. And then at some point, the training becomes
3 specific to a pipeline or maybe to a console. Which would it be?

4 A. A console --

5 Q. Okay.

6 A. -- that would be -- have pipeline specific elements.
7 So, for example, in the console that we were looking at on 6-17,
8 we'd have a specific efficiency checklist for that console. So
9 that would be the main difference.

10 Q. Okay. And what phase of the training does that become
11 solely geared towards a console?

12 A. Well, in reality, it starts in Phase II right away
13 because they're with the dedicated mentor that just works at that
14 console. So that's what they're being exposed to day after day.

15 Q. All right.

16 A. Yeah.

17 Q. Okay. So we've heard -- you mentioned, you've mentioned
18 best operating practices or Kurt Gosen (ph.) mentioned best
19 operating practices. Is there a distinguishment in your mind
20 between best operating practices and procedures?

21 A. I -- to me, there is in that best operating practices
22 are less at a task level and they're more about good work habits.
23 So, you know, best operating practices are categorized in --
24 according to what you do when you first come in, you know, the
25 kinds of activities you're doing, the kinds of checks and things

1 you're looking at, and then in different types of operations
2 (indiscernible), you know, the kinds of activities that are good
3 to do that, you know, checking things and, and then in maybe
4 offset conditions, and then preparing for the end of shift. It's
5 more about really effective work habits than executing particular
6 operational tasks. So, to me, that's the difference. Best
7 practice is the good habits.

8 Q. Okay. So -- now, you're the procedure guy. Maybe
9 that's something that, you know -- and I don't want to segue into
10 that yet, but -- so procedures have a well-defined process for
11 development, for modification, you know, a review process
12 involving many different departments. What type of process do the
13 best operating practices, you know, what do they get subjected to?

14 A. Right. The best operating practice is fairly new and
15 the process for development of those was identifying basically
16 best practitioners in a way, identifying some operators that
17 exhibited really good really work habits and didn't seem to have a
18 lot of issues, asking them to -- asking them what they do that
19 makes them perform well, capturing that and working it into a
20 presentable format for reference in a checklist. So it was really
21 that development came directly from operators. So in terms of
22 updating, we don't have (indiscernible) about that kind of
23 established process for updating that. We do have, I guess,
24 workshops from time to time thinking about best operating
25 practices, but they tend to be fairly common sense things and they

1 don't change that much, to be honest with you.

2 Q. Okay. And the best operating practices are written?

3 A. Yes.

4 Q. Are they line specific?

5 A. They're pipeline or terminal.

6 Q. Okay.

7 A. So they're best operating practices for pipelines and
8 for terminals.

9 Q. Okay. Are they regulated?

10 A. Are they regulated?

11 UNIDENTIFIED SPEAKER: You need to define regulated.

12 MR. PIERZINA: By (indiscernible) 195.

13 MS. BUTLER: Are the facilities that they're on or are
14 the procedures (indiscernible)?

15 MR. PIERZINA: The best --

16 BY MR. PIERZINA:

17 Q. All right, so there's a -- I can see a fine line between
18 best operating practices and DOT procedures --

19 A. Uh-huh.

20 Q. -- and I want -- I, you know, I would be concerned that
21 best operating -- you know, so that your DOT procedures are kind
22 of generic and maybe not necessarily -- you know, they address
23 code requirements, but you can't necessarily do a task by them,
24 but your best operating practices, you know, detail the task.

25 A. Oh.

1 UNIDENTIFIED SPEAKER: I would say almost the opposite.

2 MR. JOHNSTON: Yeah, yeah. So in best operating
3 practices, it might be a description of, you know, when you first
4 come in, you should do an overall inventory of all your screens
5 and, you know, for preparing for shift changes to start, you know,
6 writing things down throughout the shift rather than waiting till
7 the very end, things like that that are very generic.

8 BY MR. PIERZINA:

9 Q. Okay. And they are written, right?

10 A. Yeah.

11 Q. Can we get that as an IR, please?

12 A. Sure.

13 MR. BUTLER: You took the words right out of my mouth.

14 MR. PIERZINA: Oh, yeah.

15 UNIDENTIFIED SPEAKER: Most likely, you'll probably go
16 in and show them and also?

17 MR. JOHNSTON: Yeah, I'd be happy to.

18 MR. PIERZINA: Okay.

19 UNIDENTIFIED SPEAKER: We'll still get them for you
20 though.

21 BY MR. PIERZINA:

22 Q. And just so you know, I've seen it the opposite --

23 A. Yeah.

24 Q. -- where, you know -- for instance, doing a valve
25 inspection, you know, there's procedure kind of generic for doing

1 a valve inspection, but the actual work is done by best operating
2 practice which, you know, is really and truly the procedure, you
3 know.

4 A. Yeah.

5 Q. And so, I appreciate your help in clarifying that --

6 A. Sure, yeah.

7 Q. -- because that would be a concern of mine is that you
8 have a less detailed procedure and then this is how we really do
9 it, you know --

10 A. Yeah.

11 Q. -- because that leads to problems.

12 A. Yeah, sure.

13 MS. BUTLER: (Indiscernible).

14 MR. PIERZINA: Okay, we'll get it.

15 MS. BUTLER: Okay.

16 BY MS. BUTLER:

17 Q. Common right-of-way and priorities. We heard out there
18 today that there is alarming that goes on between consoles if
19 they're on a common right-of-way and they hit a priority 8, I
20 believe.

21 A. Uh-huh.

22 Q. Is that something you train on?

23 A. Yes, because the fire alarm is one of the things we
24 train on and that particularly involves a shutdown of all the
25 lines on the right-of-way that have a station on their line. So

1 we need to make sure that the proper notifications are happening
2 in our role playing for that evaluation.

3 Q. Do you train on all of the different priorities or is
4 that something they get on the board?

5 A. There are a couple of places where it's embedded in the
6 program. In Phase I, you know, there's some material on alarms
7 (indiscernible) and including the SCADA operator's manual which
8 describes them. That's the main reference for what they are and
9 ongoing reinforcement of that when they're on board.

10 Q. Okay. I know that you've added training modules since
11 Marshall. Have you increased the number of controllers?

12 A. We have new controllers since Marshall.

13 Q. And instead of saying it --

14 UNIDENTIFIED SPEAKER: Number-wise?

15 MS. BUTLER: Yeah. Instead of saying new, have you
16 increased the number? I know we added a console for line 3, I
17 think. We split out line 3, so that would add controllers. Have
18 we --

19 UNIDENTIFIED SPEAKER: Operators during a shift --

20 MS. BUTLER: yes.

21 UNIDENTIFIED SPEAKER: -- has that number gone up?
22 Maybe you can't answer that one.

23 MR. JOHNSTON: Well, we did add -- not since Marshall, I
24 don't believe. So line 3 went to an existing console.

25 BY MS. BUTLER:

1 Q. Oh, not a new one? It just traded?

2 A. Right.

3 Q. It went off of line 6B console and went to a different
4 one?

5 A. Yeah.

6 Q. Okay. I misunderstood that. Thank you for the
7 clarification.

8 A. Yeah.

9 UNIDENTIFIED SPEAKER: Where to --

10 UNIDENTIFIED SPEAKER: It doesn't mean we haven't, but
11 maybe Jim's not the right one to address that. We could probably
12 ask that tomorrow of Kurt --

13 MS. BUTLER: Okay.

14 UNIDENTIFIED SPEAKER: -- when we're in the Control
15 Center. He would be upset if we didn't ask (indiscernible).

16 MS. BUTLER:

17 Q. I just assumed that they would have to go through the
18 training program, so you would know whether you had increased the
19 total number for the control room or not.

20 A. Right. So we did in moving line 3 over to an existing
21 console and cross-trained those operators on line 3 operation.
22 Yeah.

23 Q. So you're really not aware of whether we have or
24 haven't?

25 A. I'd have -- I'd --

1 Q. Okay.

2 A. Well, there's quite a bit of (indiscernible).

3 Q. That's (indiscernible).

4 A. I don't think we have, but we'd better confirm that.

5 Q. Okay. All right.

6 UNIDENTIFIED SPEAKER: Is that an IR or you just want to
7 ask that? It's a pretty easy IR.

8 MS. BUTLER: Right.

9 UNIDENTIFIED SPEAKER: Okay.

10 MS. BUTLER: Okay, great. I'd also like an IR, while
11 you're writing them down, for your SCADA operations management.

12 BY MS. BUTLER:

13 Q. Okay, is there a module that is actually trained or part
14 of the training package regarding how to avoid column separation?

15 A. Column separation appears in four of the written modules
16 and the, I guess the knowledge that the pressure has to be
17 maintained above (indiscernible) pressure is embedded in that
18 training. The proficiency -- I should it put this -- within
19 procedures we have minimum holding pressures that are established
20 to help an operator avoid column separation, particularly in the
21 absence of a midline pressure transmitter at the column separation
22 location. But even if there is one, minimum holding pressure is
23 our -- established in the procedures database.

24 In terms of the on-the-job training, that would be, you
25 know, something the mentor would work with them on, and then the

1 process is to -- I mean, running lines (indiscernible) for
2 shutdown as well.

3 Q. So earlier today, we had some conversation around the
4 fact that column separations can be avoided by keeping a higher
5 pressure on the line in general and timing of activities, so do
6 you discuss those in combination together in your training
7 anywhere as methods by which you can avoid column separation?

8 A. I would say that timing tends to be line specific based
9 on station spacing and elevation profile and, as such, it tends to
10 be something that is covered with the mentor on the job. As the
11 person is practicing shutdowns, that, the mentor would coach and
12 then evaluate on their timing (indiscernible).

13 Q. Okay. Consoles are different, so do you develop
14 specific modules or do you rely on the mentor and on the board to
15 cover those differences?

16 A. A mentor and the on-the-job is really where we look for
17 the console specific -- line specific training.

18 Q. Is there anything specific that you do regarding
19 training that's not on the board that would take into account
20 elements that are more difficult? So, for example, it's my
21 understanding that line 6B's console and its grouping are two of
22 the more difficult consoles in the room to run. That's based off
23 of interview information. Is there anything that you do specific
24 to those consoles regarding training?

25 A. We have dedicated simulators for lines -- and when I say

1 dedicated, I mean they're SCADA integrated, they're full-fledged
2 trainers, I guess you'd say --

3 Q. Okay.

4 A. -- simulator systems for lines 4 and 6. Not -- I guess
5 not -- we don't have that level of custom trainers for every line.
6 That's one thing that we do so the person can practice when
7 there's nothing going on. The portable trainer that can be rolled
8 into the room, people can use that on shift. So I think that's a
9 key element to letting people practice and as part of how we
10 identify which trainer is to be accustomed. When I say trainer, I
11 mean a simulator --

12 Q. Right.

13 A. -- that has SCADA hooked up to it.

14 Q. I grabbed that --

15 A. Okay.

16 Q. -- when you were talking about you had line 4 and line 6
17 pretty specifically modeled.

18 A. Right.

19 Q. Is that fair?

20 A. Yes.

21 Q. But you wouldn't necessarily have the other elements on
22 that console, like line 17?

23 A. Yeah, we have added line 17 to be integrated with line
24 6.

25 Q. Okay. Okay.

1 UNIDENTIFIED SPEAKER: Would you say those are chosen
2 because they're more difficult and would challenge the person
3 training on them?

4 MR. JOHNSTON: Yes, I would. Because, you know, in the
5 past, we have gone full-SCADA integrated. We've done some less
6 complex more easy to operate pipelines and we find if we focus on
7 the more difficult ones, they can always stand in, in a way, for
8 the easier ones, so it's a factor in choosing this.

9 BY MS. BUTLER:

10 Q. And does everybody go through that or just people
11 assigned to those consoles?

12 A. Everyone goes through simulator training, but for
13 consoles that don't have their own custom trainer, we pick the
14 next closest one and maybe either move some complexity or, you
15 know, bypass some stations and that sort of thing.

16 Q. So let me make sure I paraphrase this correctly. Tell
17 me if I'm wrong.

18 A. Okay.

19 Q. Not everyone that becomes a controller goes through the
20 training package, goes through simulations that would be
21 applicable to 4 and 6, it's a subset?

22 A. I think it may be a little more accurate to say that not
23 every console has a dedicated custom simulator system that --

24 Q. Okay.

25 A. -- exactly mimics their line.

1 Q. Okay, fair. So based on that last statement, to clarify
2 it one more time, would everyone that's in the training group at
3 any one time eventually go through line 4 and line 6 simulations?

4 A. Yes, if that's the closest simulator for them. For
5 example, we have also have custom simulators for our Athabasca
6 system. We have a dedicated system trainer for line 1 and line 5
7 and line 21 and that sometimes develop a custom trainer. They may
8 not be fully SCADA integrated, but have a mockup user interface,
9 similar user interface for future pipelines, like the Southern
10 Lights line, which was the line 13 reverse. So they got a custom
11 trainer before they -- before the line was operational.

12 Q. Okay, so Southern Lights, let's use that as an example.
13 You've resent pipeline, developed a new simulator. Do they go
14 through line 4 and 6 or just did they stay customized to Southern
15 Lights?

16 A. We gave them both. So we said --

17 Q. Okay.

18 A. -- let's -- you guys use your custom Southern Light
19 trainer to the windows interface, so it still (indiscernible) sort
20 of looks like and acts like the SCADA system. Well, let's also
21 give you line 4 because it's got the full SCADA package. I can't
22 remember if it was 4 or 6, but a fully SCADA integrated --

23 Q. Okay.

24 A. -- trainer system using (indiscernible).

25 Q. So I'm going to say there can be combinations.

1 A. Yeah.

2 Q. Is that fair?

3 A. Yep.

4 Q. All right. Historical trends, do you give any shift
5 lead training on historical trends and what to look for?

6 A. Because it's in the operator program and all the shift
7 leads were previous operators, we don't give it again, I don't
8 believe, in the shift lead program other than they do get any
9 additional module called Transient and Incident Analysis which has
10 some, I believe, you know, elements like that and it also serves
11 as a refresher for incident analysis for them.

12 Q. So in the -- all right, so let me back up and rephrase
13 it. Shift leads have previously been operators, but they've not
14 necessarily operated every console in the room, so shift leads may
15 not recognize what a typical trend would look like specific to
16 pressures along the specific pipeline that they are actually
17 overseeing. Is there anything in the training package that
18 compensates for that lack of training?

19 A. What we do, I guess, to -- it doesn't take that form
20 where we don't have an objective that focuses on trends that takes
21 that form. We have an element in the shifting program that
22 involves working at a selection of different consoles within the
23 room so they become more familiar with what's happening at each
24 one. So I guess that's the approach that we would take for
25 (indiscernible).

1 Q. Okay. All right. When you mentioned that there is
2 timing involved in one of the things you monitor for that
3 someone's successfully completing a phase -- I believe I heard
4 that -- was that just associated with, say, a 10-minute rule or
5 was that associated with the time it takes you to respond to an
6 alarm, the time it takes you to say set up a batch? Is it various
7 elements of time?

8 A. So I think when I speaking about timing before, in my
9 mind, I was thinking of pipelines, startups, and shutdowns and,
10 you know, timing the unit stops and starts in order to have the
11 optimum result.

12 Q. Okay. So you weren't necessarily looking at the amount
13 of time it takes you to diagnose a problem?

14 A. The time it takes to decision make or diagnose a problem
15 are evaluated and tracked in the emergency response exercises in
16 the simulations.

17 Q. Okay. Regarding your timing -- your -- excuse me.
18 Regarding your training associated with the 10-minute rule, does
19 your training emphasize that they need to start a timer on the
20 board?

21 A. Yes.

22 Q. No leadership training already that -- you don't do that
23 right? You mentioned that in answering one of these questions.

24 UNIDENTIFIED SPEAKER: We could do it, just not through
25 Jim's (indiscernible).

1 MR. BUTLER: Right, just through someone else or a
2 different department.

3 BY MS. BUTLER:

4 Q. Do you monitor after or during someone's on-the-board
5 training the number of stops of the pipeline versus what you think
6 would have been required?

7 A. So the number of routines shutdowns that occur on the
8 job?

9 Q. No. I'm thinking more they've got into a situation,
10 they're not sure what to do, they stop the pipeline, and then you
11 go back and review that. Do you track the number of times that
12 that might occur when it wasn't necessarily what you view as the
13 appropriate action?

14 A. Not from the training group perspective.

15 Q. Okay. Okay. Does your training require a member of the
16 public to confirm that there's an odor before they think leak?

17 A. No.

18 Q. Is there anything that you would point to in your
19 training that emphasizes the point to think leak first?

20 A. Yes. The --

21 Q. Can you explain for us?

22 A. Yeah.

23 UNIDENTIFIED SPEAKER: What? That wasn't good enough?

24 BY MS. BUTLER:

25 Q. That's great. I want to understand what it is.

1 A. Yeah. The conditions that we call leak triggers,
2 abnormal and unexplained, that could cover a broad spectrum of
3 conditions that we categorize as explicit leak triggers. The --
4 and just the presence of even one leak trigger requiring a
5 shutdown as a basis to, you know -- for one to complete the
6 evaluation in their simulation session and to be carried on in
7 their job is, I believe, when we would do that. The -- we use a
8 decision making model with a flow chart of the thought process
9 when something occurs. The first box is the question is a leak
10 trigger. The, I guess the flow of the procedure is that there's a
11 direct need to go to shut down rather than go through a
12 particularly drawn out analysis process or get information process
13 emphasizes the need to think leak first, those types of things.
14 So in --

15 Q. Yeah.

16 A. I'd say probably a key reference is the decision making
17 motto with that initial thought which appears in many of the
18 written modules, as well as classroom training.

19 Q. Do you have it in any power points or routinely talk
20 think leak first, think leak first? Do you emphasize that?

21 A. I just developed a training program and I wrote those
22 very words and distributed it.

23 Q. But prior to Marshall (indiscernible)?

24 A. Prior to Marshall, in those words, it tends to be maybe
25 an informal motto, it tends to be, again, a decision making motto,

1 something we want to make, I guess, more explicit in our
2 (indiscernible).

3 Q. Are controllers trained specifically to shut down if
4 their supervisors tell them to start up or trained to say, no, I'm
5 not going to because I'm not comfortable X? Is that something you
6 emphasize in your training?

7 A. We do --

8 Q. (Indiscernible).

9 A. -- more so nowadays (indiscernible).

10 Q. Okay. So now you do?

11 A. Yeah. And in the past, we did, maybe not to the extent
12 that we do now. So, for example, in our simulations as, you know,
13 a facilitator would role play an unqualified person, whether it's
14 a supervisor somebody else, you know, routinely, we would say, you
15 know tell them not to shut down and make sure that they shut down
16 anyway. But we have also explicitly included in our hydraulics
17 training that we recently conducted and in other places as well.

18 Q. Okay. Do you have -- do you do any training for the MBS
19 (indiscernible)?

20 A. We're just in the process of developing a joint training
21 program. That's the matter of fact program that I just alluded to
22 earlier with think leak first, and then the audience would be
23 analysts, MBS analysts on pipeline operation (indiscernible).

24 Q. So you will be doing that?

25 A. Yes.

1 UNIDENTIFIED SPEAKER: Who are you working with on that?

2 MR. JOHNSTON: Tina Czykowski (ph.) is my counterpart
3 and PSLD. She is doing the technical review from (indiscernible)
4 perspective now.

5 BY MS. BUTLER:

6 Q. Is there any specific list of things that would cause
7 you lose your qualification as a controller or a shift lead, for
8 that matter?

9 A. Yeah, there are. They're outlined in our OQ plan and I
10 think, most concisely, in our 15.2 Form for Reassessment Review of
11 Operator Qualifications, criteria that could lead to suspension of
12 qualification.

13 MS. BUTLER: An IR for 15.2 Form.

14 MR. JOHNSTON: Sorry.

15 UNIDENTIFIED SPEAKER: No, I just started writing. You
16 spit out numbers, it's going to cost me.

17 BY MS. BUTLER:

18 Q. 15.2. And then I would guess -- is there a specific
19 thing that would cause you to go through requalification as
20 opposed to disqualification?

21 A. Right. Yeah. So, of course, the time limit or a
22 prolonged period away from the console (indiscernible) or
23 (indiscernible).

24 Q. Is that specified anywhere?

25 A. Yes. We have a couple of places where we have prolonged

1 period of waiting documented as a reason for requalification, one
2 being the Enbridge OQ plan, one being our console eligibility --
3 console assignment eligibility criteria, which covers not just a
4 period of waiting, but if you're await from a console, how long
5 you're can be away and still be assigned to that console.

6 Q. Was that in place prior to Marshall?

7 A. That eligibility criteria?

8 Q. Uh-huh.

9 A. No, that's new.

10 Q. Okay. Is that the result of the CRM (indiscernible)?

11 A. It's related to that, yeah.

12 Q. Okay.

13 A. We have also considered suspension of OQ if an ERT
14 simulator evaluation isn't successfully completed. So if an
15 individual doesn't shut down within the established time period or
16 according to procedures, we would suspend their qualifications and
17 take steps to requalify them.

18 MR. NICHOLSON: Are we finished?

19 Jay, have you got anything?

20 MR. JOHNSON: Actually, I snuck in my questions as we
21 went along, so --

22 MR. NICHOLSON: Smart.

23 UNIDENTIFIED SPEAKER: I was going to shift over -- just
24 follow up a little bit and shift over to procedures, but I was
25 going to ask do you want to take a break at this point or --

1 MR. NICHOLSON: What I'm going to -- well, if we want to
2 take break, and I'll think I'll turn Paula loose because we're not
3 going to get to her night.

4 UNIDENTIFIED: Well, why don't we just take a short
5 break.

6 MR. NICHOLSON: Sure.

7 MR. JOHNSTON: Okay.

8 UNIDENTIFIED SPEAKER: If you go anywhere --

9 MR. NICHOLSON: Okay, we'll take a break. Off the
10 record.

11 (Off the record.)

12 (On the record.)

13 BY UNIDENTIFIED SPEAKER:

14 Q. You also (indiscernible) talked about, if I go back to
15 this, you're given annually for operators who are qualified?

16 A. They're given initially at the end of the initial
17 training, and then within every 3 years.

18 Q. Every 3 years. And regardless, every year now, post-
19 Marshall, every operator will get several different kinds of
20 emergency scenarios that they will have to go through?

21 A. Yeah. So we had annual emergency training going way
22 back. Going forward, now we'll have two ERT trainings per year
23 and additional scheduled training as well.

24 Q. What is the -- what do operators have to do to qualify
25 on the, I guess, the tri-annual OQ? What do they have to -- what

1 are they tested on and what (indiscernible)?

2 A. So they're -- they need to demonstrate proficiency on
3 each of their tasks. So cover tasks again identified according to
4 the OQ rule, and then -- and so they need to demonstrate
5 proficiency in the actual performance of that task both
6 demonstrating on the job or in simulation, but typically on the
7 job; verbal description of -- that reinforces the demonstration of
8 proficiency of that task; verbal description of recognition
9 response to abnormal conditions that could occur and that could be
10 tasked; and then a written evaluation of the same.

11 Q. Okay. And who administers the oral parts of this OQ?

12 A. Shift leads.

13 Q. All right. And does everyone take the same written
14 exam?

15 A. No. The shift lead can pick from the list of abnormal
16 operating conditions and choose one that, you know, is actually
17 applicable to that task and --

18 Q. Okay. How many questions are on the written exam?

19 A. At least two.

20 Q. Two? And what's the nature of the question? Is it an
21 open-ended question or is it multiple choice, true/false?

22 A. Yeah. So the format would be something like how would
23 you recognize and respond to (indiscernible) deviation and flow
24 (indiscernible) task.

25 Q. I see. Now, the number of -- the frequency of the OQs

1 every three, that's dictated by the rules, is that correct?

2 A. Yes.

3 Q. What about the number of questions on the test? Is that
4 dictated by any rules or that's your choice?

5 A. I don't know that it's dictated by the rules. It's
6 dictated by our OQ plan that addresses the rule. I mean, that's
7 what we go by in terms of --

8 Q. Okay. And by the OQ plan, you mean the three things
9 that you just described, the observation of performance, the oral
10 test, and the written test?

11 A. So the OQ plan that I'm referring to is a document that
12 is our plan to comply with the rule.

13 Q. And it's reviewed by PHMSA or NEB?

14 A. Yes. PHMSA.

15 UNIDENTIFIED SPEAKER: Not -- yeah. Not NEB.

16 UNIDENTIFIED SPEAKER: Not NEB?

17 UNIDENTIFIED SPEAKER: PHMSA did a team OQ audit 2 years
18 ago on both the CCO program and the one for our maintenance
19 personnel (indiscernible).

20 UNIDENTIFIED SPEAKER: And we'll cover some of that, I
21 guess, when we talk to --

22 UNIDENTIFIED SPEAKER: Okay.

23 UNIDENTIFIED SPEAKER: -- the other person.

24 BY UNIDENTIFIED SPEAKER:

25 Q. What percentage of operators fail to successfully

1 complete the OQ once they're qualified?

2 A. A very low number fail to complete it.

3 Q. Successfully?

4 A. Yeah.

5 Q. There are how many operators here?

6 A. Maybe about 140 (indiscernible) shift leads.

7 Q. So it's about 45 or so every year that would -- how does
8 that -- so in any 3-year period, how many fail to qualify?'

9 A. Other than initial qualification --

10 Q. Yes.

11 A. -- I can't think of an occasion where someone's failed
12 to qualify.

13 Q. Okay. And is that because the operator is so
14 knowledgeable or because the OQs are -- don't adequately cover
15 what they're supposed to cover? (Indiscernible) two
16 (indiscernible) because people aren't very qualified.

17 A. I think it's because we do the annual exercises that
18 help prepare people for the AOC part of the --

19 Q. Okay. All right, I'm going to shift now into
20 procedures. And some of this Karen should cover (indiscernible)
21 training, so just bear with me if I cover stuff you've already
22 covered. What's the worst scenario that could occur to -- that a
23 pipeline operator could reasonably say -- most -- by worst I mean
24 that would cause the greatest damage from the lost
25 (indiscernible)?

1 A. So, a rupture is the worst condition --

2 Q. Okay, a rupture.

3 A. -- which could be made worse by fires.

4 Q. Okay. Was Marshall a rupture?

5 A. Marshall was a rupture.

6 Q. So Marshall was the most serious you could face out of
7 the rupture and the fire?

8 A. (No audible response.)

9 Q. Okay. So, of course, you've got to have the rupture
10 first before you have the fire?

11 A. Generally, yeah.

12 Q. Okay. And this rupture can also be disguised to an
13 operator as a column separation?

14 A. They're difficult to distinguish because it's difficult
15 to distinguish between the two conditions.

16 Q. Okay. Are there are any conditions that would be
17 difficult to distinguish that would be considered serious?

18 A. Well, as I mentioned a little earlier, the indication of
19 an obstruction and a leak can be similar downstream
20 (indiscernible).

21 Q. Okay. So in order to verify that it's a rupture and not
22 a column separation, what does an operator have to do?

23 A. The operator investigates current and historic lines and
24 conditions for indications or rupture and, based on the results of
25 that investigation, may determine that it's a rupture rather than

1 a column separation. These indicators, if they're sudden and
2 unexplained, have a, what we call a weak signature, or it doesn't
3 look like a leak. But in either condition, the -- our run line
4 timing is 10 minutes in the event of either condition to
5 (indiscernible).

6 Q. Okay. And what tools does the operator have to
7 determine this one way or the other?

8 A. So the operator has historical SCADA data which is a
9 primary source of information to look for these leak triggers. So
10 if they have indicated one -- if they've identified one possible
11 indication, they can look back in time and upstream and downstream
12 for others. Because if they have one or two indications, they do
13 have the 10 minutes, but they need to make sure that they don't
14 three or more. But in that case, they don't have 10 minutes
15 (indiscernible).

16 Q. And what would these indications be?

17 A. They could be sudden decreases in pressure; sudden --
18 and these are unexplained -- increases or decreases in
19 (indiscernible); sudden explained change in control, and what that
20 would mean is PCV, pressure control valve, position or VFD speed
21 that's not expected; unit shutting down unexpectedly; an MBS alarm
22 (indiscernible) trigger; those kinds of things.

23 Q. Now, are any of those specific to leaks or are they
24 common to both leaks and column separations, those triggers?

25 A. With a column separation, you may not have a trigger.

1 It may be something that evolves more gradually and you don't have
2 this sudden, abnormal, unexplained indication of a leak.

3 Q. Uh-huh. Now, is the operator expected to reach this
4 decision on his own or does he have other people that he's
5 expected to contact?

6 A. The operator is expected to get some help and notify.
7 That decision, the analysis, will be the responsibility of the
8 operator. So, yes, there's an expectation to go get some help and
9 look for any historical data and notify the shift leads so that
10 they're in the loop, but it's the authority and the responsibility
11 of the line operator.

12 Q. Okay. So let's just say MBS alarm sounds. According to
13 procedures that were in place at the time of the accident, what
14 does an operator do?

15 A. The operator notifies shift lead. And I'd have to refer
16 to, you know, procedure at the time for the specifics, but either
17 the operator or shift lead would from there notify the MBS analyst
18 (indiscernible) and the analyst would go through an assessment of
19 the alarm and provide an assessment of the alarm, was it valid or
20 temporary to the operator.

21 Q. And what would be the nature of the MBS analyst's input
22 to the operator? What form could -- what forms could it take?

23 A. So the analyst could, at the time of the accident --

24 Q. At the time of the alarm?

25 A. Sir?

1 Q. Not at the alarm?

2 A. At the time of the alarm?

3 Q. Yeah, and at the time of the accident.

4 A. Right. Before giving a response, the analyst would
5 analyze the alarm.

6 Q. Uh-huh.

7 A. At the end of that analysis, the responses can include
8 invalid alarm, temporary alarm (indiscernible) clear also, and at
9 the time of the accident, column separation is also sort of a
10 response.

11 Q. Has this changed since the accident? Do you know what
12 an MBS analyst can provide in an (indiscernible)?

13 A. The CCO procedure has changed to be in closer alignment
14 with those responses and we currently have new procedures at the
15 later stages of the review process that, I guess, add more clarity
16 to what that communication is what goes behind as part of that
17 analysis, how that analysis is determined.

18 Q. The MBS analyst? And by clarity, what do you mean?

19 A. By clarity in the -- and this is a draft procedure.
20 It's --

21 Q. So that means it's not finalized yet?

22 A. No. It's reached the end of its minimum review
23 duration. We've gotten operator feedback and MBS analyst feedback
24 and it's (indiscernible) going to go through.

25 Q. All right.

1 A. The -- so the responses would be valid alarm, invalid
2 alarm, or analysis not complete. And then criteria for
3 determining validating or invalidating alarm will now be published
4 to the operator.

5 Q. Now, as I understand it, the requirement is that if
6 there's any doubt, shut the line down.

7 A. That's it in a nutshell, yeah.

8 Q. Okay. And what effect will that have on alarm?

9 A. On the alarm?

10 Q. Yes.

11 A. Well, the alarm may clear. The alarm itself may clear.
12 Now we're looking at other conditions other than the alarm,
13 particularly column separation. So the response is to shut down
14 the line. What happens after that to the alarm is less important
15 than, you know, conducting the shutdown in response to the alarm.

16 Q. But, of course, if you're asking somebody to analyze an
17 alarm and the alarm shuts down because of the condition that
18 generated the alarm, that caused the alarm to cease, won't that --
19 what would that person's evaluation be on?

20 A. So if the question is if the alarm has ceased --

21 Q. Because you're asking the MBS analyst to analyze an
22 alarm, but the condition that generated the alarm caused the alarm
23 to cease and one real interpretation of that is that condition
24 that generated the alarm cleared because the alarm was already
25 generated. So how can the analyst analyze an alarm that may very

1 well have cleared not because the condition ended, but because the
2 alarm shut down as a result of the condition?

3 A. At that point, the response has been executed to the
4 alarm. We're no longer, I guess, needing to analyze the alarm
5 itself anymore because we responded to it already. Does that make
6 -- I'm sorry. Does that answer the question at all?

7 Q. Yes, sir.

8 UNIDENTIFIED SPEAKER: And we're talking about MBS
9 response? Are we talking -- so if that's --

10 UNIDENTIFIED SPEAKER: MBS alarm.

11 UNIDENTIFIED SPEAKER: Right.

12 UNIDENTIFIED SPEAKER: Yes.

13 UNIDENTIFIED SPEAKER: It may be a column separation and
14 it may be a leak.

15 BY UNIDENTIFIED SPEAKER:

16 Q. Yeah. So those procedures are actually MBS procedures
17 which are outside of your realm, correct?

18 A. Right. So I don't have direct --

19 Q. Right.

20 A. -- responsibility for MBS procedures.

21 Q. Okay. Well, I guess I was focusing on (indiscernible).

22 A. Okay. You know, we do have established a stronger
23 stakeholder relationship in the development of those MBS
24 procedures, but, really, you did. It is --

25 Q. Okay. Okay. So what does an operator do if the MBS

1 analyst is getting information that turns out to be incorrect?

2 A. Incorrect in that the analyst said it was valid and it
3 was not, for example? Or --

4 Q. The analyst says it's a column separation when, in fact,
5 it's a leak.

6 UNIDENTIFIED SPEAKER: At the time of Marshall or now?

7 UNIDENTIFIED SPEAKER: Both.

8 UNIDENTIFIED SPEAKER: Okay. Because there's -- I think
9 there's a difference in the direction.

10 MR. JOHNSTON: So, I guess, initially or at the outset,
11 the ability for MBS to distinguish between a leak and a column
12 separation -- well, I haven't seen that demonstrated, the ability
13 to distinguish between the two justifying the system, so -- but if
14 at the time of the accident the MBS analyst came back with a
15 response of column separation, the operator would need to execute
16 the column separation procedure and could have 10 minutes to --
17 before adjourning or trying to further analyze the current
18 problem. That 10 minutes is common to the column separation
19 procedure and the MBS.

20 BY UNIDENTIFIED SPEAKER:

21 Q. Okay.

22 A. (Indiscernible) the leak procedure.

23 Q. And if this happened today, what would be different?

24 A. Today? Well, the procedures in place today, the
25 operator would explicitly go to the column separation procedure

1 and shut down within 10 minutes. In the proposed procedure, the
2 analyst wouldn't say column separation, the analyst would say
3 valid or invalid, removing some of the maybe gray areas around
4 column separation versus leak.

5 Q. Valid or invalid why? Is it possible to have an alarm
6 that the analyst says is invalid that turns out to be valid?

7 UNIDENTIFIED SPEAKER: Or is that a question for MBS?
8 Do you think?

9 UNIDENTIFIED SPEAKER: Oh, okay.

10 BY UNIDENTIFIED SPEAKER:

11 Q. What is the -- your experience -- how do column
12 separations occur? And (indiscernible), say, in a year? Let's
13 say one in 6B.

14 A. At the time of the accident, I believe line 6B would
15 experience a column separation on all shutdowns. If not all,
16 almost all. So it would be dependent on the number of shutdowns.

17 Q. So it sounded like that was in routine turns.

18 A. Yeah. Well, it would be -- yeah. The minimum holding
19 pressure -- I'm sorry. The maximum allowable limit of holding
20 pressure at the delivery location at the time was lower than the
21 minimum holding pressure to maintain the Gulf on stream.

22 Q. Okay. How often did a leak occur in your line 6B?

23 A. None that I can recall. So --

24 Q. Had a leak ever occurred before in line 6B in your
25 experience?

1 A. Certainly not a rupture that I can recall.

2 Q. So it would reasonable to expect then that if somebody
3 gets an MBS alarm, their assumption would be that it's a column
4 separation and not a leak by its frequency and the ratio of column
5 separations to leaks. Is that right?

6 A. Right. The column separation in itself doesn't cause
7 the MBS alarm. In my understanding, you could have a column
8 separation without an MBS alarm. The MBS alarms are caused by
9 imbalances rather than the condition of column separation.

10 Q. And given the infrequency of leaks, it sounds like it's
11 a pretty good assumption that you don't have any if you're using
12 just (indiscernible) evidence, right?

13 A. I don't know if I'd put it that way. The frequency of
14 leaks is low.

15 UNIDENTIFIED SPEAKER: I wonder if it's not important to
16 distinguish where along the pipeline the column separations
17 historically occurred versus where the failure occurred because I
18 think it could be confused. I don't want to see you get confused,
19 you know. Where Jim is talking about it occurring, you know, very
20 traditionally is at the end of the line at Sarnia, where it goes
21 down a big hill. Where this failure occurred, you know, 150 miles
22 upstream of that where there's no deliveries, you know, taking
23 place and I think maybe one -- at one point in the previous 3
24 years did the pressure to where there would be a column separation
25 somewhere. Is that right?

1 UNIDENTIFIED SPEAKER: That's correct.

2 BY UNIDENTIFIED SPEAKER:

3 Q. All right, so when you're looking at column separation,
4 you have to look at the location --

5 A. Uh-huh.

6 Q. -- and the evidence, the historical evidence for that
7 one location?

8 A. Yes.

9 Q. And based on what Brian said, that location was not one
10 where you could say that a common separation was routine.

11 A. That's not the location, yeah.

12 Q. Okay. Now, how does one ultimately verify that it's a
13 leak and not something else? What information do you need to say
14 now I know it's a leak?

15 UNIDENTIFIED SPEAKER: In order to shut down or to say
16 it's a leak?

17 UNIDENTIFIED SPEAKER: The latter

18 UNIDENTIFIED SPEAKER: Just to say it's a leak?

19 UNIDENTIFIED SPEAKER: Yeah, just to verify the
20 evidence.

21 UNIDENTIFIED SPEAKER: Okay.

22 BY UNIDENTIFIED SPEAKER:

23 Q. What do you need to verify your evidence?

24 A. Ultimately, you need to physically see the leak.

25 Q. No other way to do it other than to have someone on site

1 say -- look at it say I'm looking at a leak?

2 UNIDENTIFIED SPEAKER: If the line is shut down until an
3 operations person will go out there, report the oil, and/or turn
4 (indiscernible), walk it, fly it, or whatever, and then say there
5 is not release.

6 UNIDENTIFIED SPEAKER: That's the only way to do it?

7 UNIDENTIFIED SPEAKER: Yes.

8 UNIDENTIFIED SPEAKER: I'm sorry. I hope this doesn't
9 mess things up. I thought I saw, when I was going through your
10 procedures, that a certain number of triggers requires the
11 operator to execute it, confirm the leak, right?

12 UNIDENTIFIED SPEAKER: Yeah.

13 UNIDENTIFIED SPEAKER: And that's without any outside
14 source saying we've got oil in the ground. They're -- you can
15 execute or confirm a leak just based on your SCADA data, right?

16 UNIDENTIFIED SPEAKER: That's correct. That's the
17 language we use.

18 MS. BUTLER: And that's the three triggers --

19 MR. JOHNSTON: Right.

20 MS. BUTLER: -- is that correct?

21 UNIDENTIFIED SPEAKER: That's correct.

22 MR. JOHNSTON: Yeah, that's right. That -- and we use
23 that language to reinforce that if you've got three triggers, you
24 might -- you need to consider it a confirmed leak. Now, we
25 actually do that procedure more often than we have leaks, the

1 actual leaks, but I --

2 UNIDENTIFIED SPEAKER: So the terminology confirm leak
3 is still hypothetical until boots run (indiscernible)?

4 BY UNIDENTIFIED SPEAKER: So if I am understanding this,
5 three triggers gives you an assumption of the leak, the actual
6 onsite verification gives you confirmation of the leak? Is that a
7 good way to say it?

8 UNIDENTIFIED SPEAKER: That's -- yes.

9 UNIDENTIFIED SPEAKER: Okay.

10 UNIDENTIFIED SPEAKER: I think the thing we want to make
11 sure that it's very clear is we're not waiting to shut the line
12 down until the people see the oil. The line is going down
13 sometimes after one leak trigger, but for sure at three.

14 MS. BUTLER: Procedurally, we're not waiting --

15 UNIDENTIFIED SPEAKER: (Indiscernible).

16 MS. BUTLER: -- to have it called in.

17 UNIDENTIFIED SPEAKER: Okay. That gives --

18 MS. BUTLER: And a clarification, just so you know, is
19 when they do receive a call and they have someone say that there's
20 oil, if you look through what happened, then they did not call it
21 confirmed by their terminology in the logs until they had someone
22 from the station actually see oil on the ground.

23 UNIDENTIFIED SPEAKER: Okay.

24 MS. BUTLER: So there is a bit of a misnomer there
25 between what they call the procedure and the words they use in

1 their logs.

2 UNIDENTIFIED SPEAKER: Okay.

3 BY UNIDENTIFIED SPEAKER: Well, let's say under the new
4 system you have three triggers, so the assumption is a leak. Then
5 you have -- and in the meantime, the problem is not still a
6 mystery or still -- it's an assumption, not a confirmation.
7 Somebody on the ground looks at it says no oil and that person
8 turns out to have been wrong. There was oil, but he just doesn't
9 see it. He calls back and says I don't see any oil. What happens
10 then?

11 UNIDENTIFIED SPEAKER: His management -- so, if you
12 will, the first responder would have to go to his management,
13 region management. They're the ones that have to call back.

14 UNIDENTIFIED SPEAKER: Okay, the region management then
15 takes this information to the person that went out on site --

16 UNIDENTIFIED SPEAKER: Right.

17 UNIDENTIFIED SPEAKER: -- and says our guy says no oil.
18 The problem is still not diagnosed. It's still kind of an
19 uncertainty and it turn out this guy was wrong, which I believe is
20 what happened in Marshall. So under the new system, what would
21 happen there, onsite person gets it wrong?

22 UNIDENTIFIED SPEAKER: It didn't happen in Marshall.

23 MS. BUTLER: Yeah.

24 UNIDENTIFIED SPEAKER: They never dispatched the
25 personnel to go look for a leak.

1 UNIDENTIFIED SPEAKER: Who is this, who is the emergency
2 responder?

3 UNIDENTIFIED SPEAKER: The first responder.

4 UNIDENTIFIED SPEAKER: The first responder who got it
5 wrong.

6 UNIDENTIFIED SPEAKER: Enbridge's the first responder --

7 UNIDENTIFIED SPEAKER: Okay.

8 UNIDENTIFIED SPEAKER: -- was not sent out.

9 UNIDENTIFIED SPEAKER: Was that in the course of
10 procedures?

11 UNIDENTIFIED SPEAKER: I don't believe so.

12 UNIDENTIFIED SPEAKER: Okay. So what would the
13 procedures -- what do the procedures call for for the onsite
14 verification (indiscernible)?

15 UNIDENTIFIED SPEAKER: People on the ground or a
16 flyover, I believe, is what it is.

17 UNIDENTIFIED SPEAKER: And it must be somebody from the
18 company?

19 UNIDENTIFIED SPEAKER: Correct.

20 UNIDENTIFIED SPEAKER: Now, let's say it occurs at
21 night. Will a flyover still provide you with that information?

22 UNIDENTIFIED SPEAKER: No.

23 UNIDENTIFIED SPEAKER: Well, what happens then?

24 UNIDENTIFIED SPEAKER: It most likely will not go up
25 until daylight hours.

1 UNIDENTIFIED SPEAKER: And what happens in the control
2 room?

3 UNIDENTIFIED SPEAKER: The line is down.

4 UNIDENTIFIED SPEAKER: Okay. So under the new
5 procedures, is there any way that that line could be started up if
6 the person on the ground has not confirmed a leak?

7 UNIDENTIFIED SPEAKER: That's not their procedures.
8 That would be, you know, that would be a Leon question.

9 UNIDENTIFIED SPEAKER: Okay.

10 UNIDENTIFIED SPEAKER: But they would have to go against
11 procedures to tell the Control Center to start it up during -- at
12 night.

13 UNIDENTIFIED SPEAKER: Okay.

14 UNIDENTIFIED SPEAKER: But I think -- you know, and I
15 know where you're going with that and I think that I can say that
16 Leon was on Thursday. That's the Operations folks.

17 UNIDENTIFIED SPEAKER: Okay.

18 UNIDENTIFIED SPEAKER: I report to him.

19 UNIDENTIFIED SPEAKER: (Indiscernible).

20 MS. BUTLER: To clarify just one moment. When you said
21 you didn't think that it was according to procedure, that's
22 because the region was contacted in the call that we indicated
23 this morning happened, right, that we have a voice recording of --

24 UNIDENTIFIED SPEAKER: It was actually after that.

25 MS. BUTLER: -- Ted?

1 UNIDENTIFIED SPEAKER: My understanding of the
2 transcripts are at one point in time, I think the second
3 startup --

4 MS. BUTLER: Okay.

5 UNIDENTIFIED SPEAKER: -- they called region
6 management --

7 MS. BUTLER: Right.

8 UNIDENTIFIED SPEAKER: -- who authorized the Control
9 Center to restart the line based on factors that are in that
10 transcript.

11 MS. BUTLER: Okay. So in addition to Blane (ph.)
12 (indiscernible) --

13 UNIDENTIFIED SPEAKER: No, I don't see it. What I see
14 in that conversation is Blane says if it's false, do we have to
15 contact regional management, and I think it's Jim Kinetson (ph.)
16 that says no.

17 UNIDENTIFIED SPEAKER: It was the second time. There
18 was a call --

19 UNIDENTIFIED SPEAKER: (Indiscernible) Blane did it the
20 second time.

21 MS. BUTLER: And that was the second time.

22 UNIDENTIFIED SPEAKER: There was a call made --

23 UNIDENTIFIED SPEAKER: Blane is the second time.

24 UNIDENTIFIED SPEAKER: -- if you will, the third time.

25 UNIDENTIFIED SPEAKER: I'll find it. You guys just keep

1 talking.

2 MS. BUTLER: Yes.

3 UNIDENTIFIED SPEAKER: I'll find it.

4 UNIDENTIFIED SPEAKER: You know what I'm talking about,
5 right, Brian?

6 UNIDENTIFIED SPEAKER: Yep.

7 MS. BUTLER: This would have been where they contacted
8 the region.

9 UNIDENTIFIED SPEAKER: It's the next morning, and Tom
10 Ferdell (ph.) asked can we send someone out to look farther out
11 from Marshall, and Tom Ferdell says no, we haven't gotten any
12 calls in yet about a leak.

13 MS. BUTLER: Yeah. That's what you're talking about,
14 right?

15 UNIDENTIFIED SPEAKER: That's after the startup. That's
16 after the second shutdown, I believe.

17 MS. BUTLER: Yeah, it is.

18 UNIDENTIFIED SPEAKER: Well, okay, Brian's got the
19 (indiscernible) --

20 MS. BUTLER: But, nonetheless, that's what you're
21 referring to, right, Jerry?

22 UNIDENTIFIED SPEAKER: That's what I'm referring to.

23 MS. BUTLER: Okay. I just wanted to clarify that we
24 knew what everybody was referring to and, obviously, I'm glad I
25 did because there's a timing.

1 UNIDENTIFIED SPEAKER: Yeah. And I think Brian's going
2 to pull it all through, you know.

3 MS. BUTLER: Yeah, he is, because I know he's listened
4 to it --

5 UNIDENTIFIED SPEAKER: I went through all that stuff. I
6 just had to --

7 MS. BUTLER: -- because we talked about that.

8 UNIDENTIFIED SPEAKER: My understanding is the -- and
9 Brian's going to look in here -- is they were looking to start
10 again, ask region management. The call came in from the other
11 utility company --

12 MS. BUTLER: Right.

13 UNIDENTIFIED SPEAKER: -- in between that --

14 UNIDENTIFIED SPEAKER: That's way --

15 UNIDENTIFIED SPEAKER: -- in between.

16 UNIDENTIFIED SPEAKER: Oh.

17 MS. BUTLER: They had called --

18 UNIDENTIFIED SPEAKER: Now, that's the first I've heard
19 that.

20 MS. BUTLER: They had called that time.

21 UNIDENTIFIED SPEAKER: So they were thinking of starting
22 it yet again on third shift?

23 UNIDENTIFIED SPEAKER: No. I don't (indiscernible).

24 UNIDENTIFIED SPEAKER: Can we go off the record?

25 UNIDENTIFIED SPEAKER: Yeah, let's -- we're off the

1 record.

2 UNIDENTIFIED SPEAKER: Okay.

3 MS. BUTLER: Yeah, this happened somewhere between after
4 Blane had given permission for the second (indiscernible) start,
5 right? And when the recognized the release having received the
6 CMS or CMS pole, is that right, the person calling in from the gas
7 company confirming that they saw oil and a leak?

8 UNIDENTIFIED SPEAKER: It's just before that, yeah,
9 right.

10 MS. BUTLER: Yeah. It's somewhere, I think --

11 UNIDENTIFIED SPEAKER: (Indiscernible) 9:00 a.m.

12 MS. BUTLER: Yeah, it's somewhere in between those two
13 timeframes.

14 UNIDENTIFIED SPEAKER: All right.

15 UNIDENTIFIED SPEAKER: Correct.

16 UNIDENTIFIED SPEAKER: Yeah.

17 MS. BUTLER: Right. And so, technically, by procedure,
18 once that call was made, then we should have been out looking for
19 the release prior to receiving the gas call.

20 UNIDENTIFIED SPEAKER: Yes.

21 MS. BUTLER: Yeah. Okay.

22 UNIDENTIFIED SPEAKER: I mean, we're out. You sent
23 Brian out once, right, to talk to the lead?

24 UNIDENTIFIED SPEAKER: He's at the station, Brian
25 Whitaker (ph.), right, at this time?

1 MS. BUTLER: That's where --

2 UNIDENTIFIED SPEAKER: Right, at the station.

3 MS. BUTLER: That's the reason I wanted to clarify this.

4 UNIDENTIFIED SPEAKER: That's not considered
5 (indiscernible).

6 UNIDENTIFIED SPEAKER: Now I'm confused and I thought I
7 was, I thought I understood.

8 MS. BUTLER: Yeah, because --

9 UNIDENTIFIED SPEAKER: It was in the station.

10 UNIDENTIFIED SPEAKER: Tom Ferdell has to issue the
11 boots on the ground.

12 MS. BUTLER: Because when you go out to a station,
13 you're just looking right there --

14 UNIDENTIFIED SPEAKER: At the station.

15 MS. BUTLER: -- and this would have happened between
16 stations, okay, so you would have to intentionally dispatch people
17 to look between stations.

18 UNIDENTIFIED SPEAKER: That's actually Brian's question.

19 MS. BUTLER: Yeah. So that's why we emphasized -- I
20 wanted to go back and clarify what Jim was really saying.

21 UNIDENTIFIED SPEAKER: Okay, okay.

22 MS. BUTLER: I know I have (indiscernible).

23 UNIDENTIFIED SPEAKER: Towards the end, there would be
24 the --

25 MS. BUTLER: We'll find the timeline.

1 UNIDENTIFIED SPEAKER: All right.

2 UNIDENTIFIED SPEAKER: -- recordings in the Control
3 Center --

4 MS. BUTLER: I know you've got them.

5 UNIDENTIFIED SPEAKER: -- that's in there, Matthew, in
6 the --

7 UNIDENTIFIED SPEAKER: No, I've got them right here.

8 MS. BUTLER: Yeah.

9 UNIDENTIFIED SPEAKER: No, I'm looking at them. I've
10 been reading them --

11 MS. BUTLER: Yeah.

12 UNIDENTIFIED SPEAKER: Okay.

13 UNIDENTIFIED SPEAKER: -- and I scratch my head where
14 Tom Ferdell was in the conversation with Blane and Jim and it's
15 not there.

16 UNIDENTIFIED SPEAKER: It's towards the end.

17 UNIDENTIFIED SPEAKER: It's page 26.

18 MS. BUTLER: And is this the voice recording transcript?

19 UNIDENTIFIED SPEAKER: This is the voice recording --
20 this is Enbridge's printed transcript of the voice recordings.

21 MS. BUTLER: Okay. Because we heard it. I know we
22 heard that call.

23 UNIDENTIFIED SPEAKER: But it was much later. It wasn't
24 on (indiscernible), as far as can tell --

25 MS. BUTLER: Yes, it was not on --

1 UNIDENTIFIED SPEAKER: If I'm wrong, I want to know
2 because I don't have it.

3 UNIDENTIFIED SPEAKER: Well --

4 MS. BUTLER: Because we have it in the (indiscernible)
5 file, I'm pretty sure. Because I had it and didn't quite know
6 what was going on and I said, ooh, Brian. And I think you brought
7 that to my attention also afterwards.

8 UNIDENTIFIED SPEAKER: (Indiscernible).

9 UNIDENTIFIED SPEAKER: Well, I can finish my questions
10 then.

11 UNIDENTIFIED SPEAKER: No, it's page 17.

12 UNIDENTIFIED SPEAKER: Page 17?

13 UNIDENTIFIED SPEAKER: So you don't need regional, Blane
14 says. Darren, no. The only time we would need a guess would be
15 verified. Yeah, so if it's valid, the operator shut down. But
16 it's -- so he -- Blane says up here, so you don't need regional,
17 and Darren says no. That's in the second startup conversation.

18 MS. BUTLER: (Indiscernible) after that though?

19 UNIDENTIFIED SPEAKER: Yeah, I -- what I found, Kelly
20 Sopervich (ph.) talked to Tom Ferdell at --

21 UNIDENTIFIED SPEAKER: Right.

22 UNIDENTIFIED SPEAKER: -- 10:16 Eastern Daylight Time,
23 discussing the shutdown and restart. The four pilots at Marshall
24 shut down, restarted the second time. So I don't think they
25 talked to region management until after the second restart.

1 UNIDENTIFIED SPEAKER: Right. That's what I'm saying.

2 MS. BUTLER: Right --

3 UNIDENTIFIED SPEAKER: That's, and that's kind of --

4 MS. BUTLER: -- but before the confirmation from the
5 member of the public --

6 UNIDENTIFIED SPEAKER: Exactly. Right.

7 MS. BUTLER: -- (indiscernible) the gas leak.

8 UNIDENTIFIED SPEAKER: Yeah. Because they're talking
9 about being kind of at a loss and Tom didn't think they needed to
10 check the mainline. It seems like something else is going wrong,
11 blah, blah, blah.

12 UNIDENTIFIED SPEAKER: Right.

13 UNIDENTIFIED SPEAKER: Okay.

14 UNIDENTIFIED SPEAKER: So Tom gave his okay to go --

15 MS. BUTLER: Yeah.

16 UNIDENTIFIED SPEAKER: -- but go where?

17 UNIDENTIFIED SPEAKER: To go? What's that mean?

18 MS. BUTLER: That would mean to put back the lineup, not
19 go out, right?

20 UNIDENTIFIED SPEAKER: So that's a third -- that would
21 have been a third startup?

22 MS. BUTLER: But they didn't do it --

23 UNIDENTIFIED SPEAKER: Right.

24 MS. BUTLER: -- because of the call.

25 UNIDENTIFIED SPEAKER: Okay, I didn't see that.

1 UNIDENTIFIED SPEAKER: Yeah.

2 UNIDENTIFIED SPEAKER: Okay. Okay.

3 UNIDENTIFIED SPEAKER: Yeah.

4 UNIDENTIFIED SPEAKER: Are we back on the record?

5 MS. BULTER: Thank goodness.

6 UNIDENTIFIED SPEAKER: Back on the record?

7 UNIDENTIFIED SPEAKER: Interesting. What time is it,
8 10:16?

9 UNIDENTIFIED SPEAKER: 10:16 Eastern Time, so that would
10 be 7:16 Control Center Time.

11 MS. BUTLER: I hate that three thing, that 10
12 (indiscernible).

13 MR. NICHOLSON: Okay, we'll go back on the record.

14 MS. BUTLER: Okay.

15 MR. NICHOLSON: Back on the record.

16 UNIDENTIFIED SPEAKER: So in terms of getting somebody
17 on site to verify that there's leak, since a lot of the pipelines
18 traverse unpopulated areas, how long would you reasonably expect
19 somebody to go out and verify at night that there's a leak?

20 MR. JOHNSTON: How long --

21 UNIDENTIFIED SPEAKER: Maybe I didn't understand the
22 question. I'm sorry.

23 UNIDENTIFIED SPEAKER: Well, since many pipelines go
24 though unpopulated areas, presumably, the person who dispatched to
25 them would be some distance from those areas, right? So what

1 happens in that case when it takes a long time for someone just to
2 get out to a particular site when he's not going to -- he or she
3 isn't going to know if something -- the pipeline may go through
4 uninhabited areas (indiscernible)?

5 UNIDENTIFIED SPEAKER: Chances are, at night, they won't
6 go out because you're going to require a second person. There's
7 safety procedures that are going to require you to have a second
8 person. If you do into an area when it's dark that has potential
9 vapors, you're going to need to wear Scott Air Packs. So, for the
10 most part, you're not going to go out and walk the line at night
11 and you can't fly the line at night.

12 UNIDENTIFIED SPEAKER: I think that does it for me for
13 questions at this point.

14 MR. NICHOLSON: Okay, Brian, you're up.

15 MR. PIERZINA: Karen, go ahead.

16 BY MS. BUTLER:

17 Q. To -- I heard some things that reminded me of a couple
18 of training and procedures that I'm going to cover, okay --

19 A. Sure.

20 Q. -- not just procedures. And one was you mentioned that
21 you're -- you teach them that it could be a rupture or,
22 conceivably, an obstruction.

23 A. Uh-huh.

24 Q. What are the types of obstructions that you cover?

25 A. We may close a valve without any indication that that

1 valve is closing. We may close a valve with an indication, but
2 that's not a very challenging exercise.

3 Q. Yeah.

4 A. We may simulate a stuck pig by shrinking the pipe
5 (indiscernible). We -- you know, in the debriefings, we would say
6 that, you know, that the simulation was (indiscernible). What
7 we're really doing in the model is we're shrinking the pipe, we're
8 reducing the amount of oil that can flow through a valve, or just
9 closing the valve and suppressing without indication that it's
10 closed to the operator.

11 Q. So as a general train of thought, for an obstruction to
12 be in the pipeline, would it not typically be there a malfunction
13 of some type of mechanical device, like a valve or a pig or a
14 piece of pig? Is there anything else that you can think of that
15 would actually be an obstruction type of element?

16 A. No. It would actually be a valve of some type or, you
17 know, a pig of some type.

18 Q. So there's nothing that you're teaching about, like grit
19 or something in the pipeline, building up over time and clogging
20 something, like a valve port?

21 A. Yeah. Not typically in a simulation session.

22 Q. Okay.

23 A. We do have partial obstructions in simulation sessions,
24 but they would tend to, again, be more of a mechanical type of
25 thing.

1 Q. Okay. Is there anything that you do in your training
2 that would have been similar to conditions at Marshall, maybe not
3 exact, regarding the fact that you (indiscernible) pigs, you've
4 got power controls coming it effect at a location, and maybe even
5 you have maintenance outages? Is there anything that you've done
6 to combine those three elements?

7 A. Yes. One -- so our general approach is to have the
8 emergency vent in the simulator, a destructor, and a routine
9 condition. There's -- that's kind of a standard combination that
10 -- one of the simulations that we do in the final emergency
11 response evaluation and the practice is request for field
12 maintenance which involves pressure restrictions. During that, we
13 need to check that the person knows how to do that and we would
14 also include an emergency as part of that. So to give you an
15 example, we may have a scenario, you know -- a very common
16 approach would be to have a scenario where we've got temporary
17 pressure restrictions in place early on in the session. Those are
18 in place, some other maybe routine things happen, and then the
19 emergency, and the person has to respond to all three conditions,
20 including evacuating the people from the (indiscernible).

21 Q. So in your emergency training, you would go through
22 that. Do you cover with the controllers that when a station is
23 down, their pressure transmitters may be locked in behind a closed
24 -- locked valve or a valve such that they're not reading actual
25 line pressure?

1 A. So my initial response would be, you know, that's
2 embedded in the routine and in on-the-job type training. We do
3 have specific simulator session called scheduled bypasses, which
4 is just practicing bypassing stations on the simulator, and that
5 would involve bypasses that, I guess, for power maybe, or also
6 bypasses that would isolate the station for a (indiscernible)
7 bypass. You know, I can't think of a point in the instructor's
8 guide or any of the supporting material that specifically points
9 to that, but it would be a part of the scenario where those
10 pressures are locked in.

11 Q. Okay. So it's not in any site specific elements?

12 A. I'd have to double check. It's our -- the MB -- the
13 joint MBS and opportunity and development, for example.

14 Q. Okay.

15 A. There might, there may be other examples where it, but I
16 just can't think of any.

17 Q. Okay. So I'll just note that it's in development. Is
18 that fair?

19 A. Yeah, yeah.

20 Q. Okay. All right. What might cause you to rethink an
21 existing procedure?

22 A. A number of things. One might be just a request by an
23 operator to rethink a procedure, and so, there, you know, power to
24 go through the process to propose procedures changes. One may be
25 in follow-up of an abnormal operator condition where would see if

1 a procedure was effective and that can lead to procedure changes.
2 One would be an actual more full-fledged investigation where we
3 would realize that the procedure has room for improvement or
4 efficiency of some kind. And, you know, especially getting up to
5 the area of a report where they're (indiscernible). So it can be
6 just as simple as somebody thinking this isn't clear enough to the
7 result of an investigation.

8 Q. Is there --

9 UNIDENTIFIED SPEAKER:

10 Q. Well, one of the things that ties right into OQ -- and
11 people are OQ'd every 3 years --

12 A. Uh-huh.

13 Q. -- but because of the cycle when they come in, they're
14 -- people are constantly OQ'ing on these procedures --

15 A. Uh-huh.

16 Q. -- and one of the questions asked is the procedure
17 appropriate for the task you're (indiscernible) to.

18 A. Oh.

19 Q. So that really, that, it just forces the issue probably
20 on a monthly basis. I don't know how often you'd OQ someone Jim.

21 BY MS. BUTLER:

22 Q. Well, I would assume that that only addresses OQ covered
23 task elements though, right?

24 A. Yeah, it would cover, you know --

25 UNIDENTIFIED SPEAKER: Correct.

1 MS. BUTLER: Okay.

2 UNIDENTIFIED SPEAKER: But that's a lot of them.

3 MR. JOHNSTON: Yeah, there's opportunity to improve
4 procedures then. I think where we see it may be a little more
5 often than that is in the emergency training sessions themselves.
6 So we have had procedures (indiscernible) coming out of those
7 debriefs of the scenarios and doing it that way.

8 BY MS. BUTLER:

9 Q. Is there a formal process by which that can happen?
10 Like, if the controller notes something, oh my gosh, today, I saw
11 this and that's needs to be a caveat in some procedure or --

12 A. Yeah.

13 Q. -- that needs to be changed, can they formally -- how do
14 they formally do that?

15 UNIDENTIFIED SPEAKER: Right.

16 MR. JOHNSTON: Yeah. So we talk about some of the times
17 where it's normal to be reviewing procedures here, and then how to
18 do it is in our quality management system.

19 UNIDENTIFIED SPEAKER: Well, what are we looking at, a
20 new procedure, or was this in place in 2010?

21 Mr. JOHNSTON: This was in place in 2010.

22 UNIDENTIFIED SPEAKER: Okay. This is the process by
23 which a procedure is revised. I think it was covered in one of
24 the interviews in some detail, so I don't --

25 MS. BUTLER: Yes, but I don't think --

1 UNIDENTIFIED SPEAKER: Well, she --

2 MS. BUTLER: -- we got (indiscernible).

3 UNIDENTIFIED SPEAKER: -- Karen didn't have the benefit
4 of being here.

5 UNIDENTIFIED SPEAKER: She was on the phone, more or
6 less.

7 MS. BUTLER: And I, actually, I thought that out of the
8 interview, there was a very distinct element that said there
9 really wasn't any controls on how a revised process document was
10 controlled.

11 UNIDENTIFIED SPEAKER: Okay.

12 MS. BUTLER: Does that make sense? That the -- as --
13 what I recall coming out of those interviews taking notes long
14 distance was the fact that I think I asked how did a revised
15 procedure, but not approved procedure get in someone's hands who's
16 the, and I said, used the word, I think, zar (ph.) of procedures,
17 and there really wasn't an answer, if I remember correctly.

18 UNIDENTIFIED SPEAKER: Okay.

19 MS. BUTLER: So I'm trying to use this method of
20 questioning to either determine if that actually was the case or
21 if we just didn't quite ask the questions right, if that makes
22 sense. So --

23 UNIDENTIFIED SPEAKER: Are you looking for the subject
24 matter experts to review -- that review the revision request?

25 MS. BUTLER: The first element in the questions that is

1 how can a controller submit an idea, and that's what you're
2 clarifying.

3 UNIDENTIFIED SPEAKER: Yeah.

4 BY MS. BUTLER:

5 Q. Okay. So they do it through this process which they
6 click on the link, they can type it in on any procedure. Okay,
7 that's the first element. The second element is we've revised the
8 procedure, but we haven't approved the procedure. How does
9 control happen as far as where that is and who it's distributed
10 to, okay?

11 A. Okay. So when we say revised, we're saying --

12 Q. Proposed amendment.

13 A. Right, uh-huh, yeah. So that is also outlined in this
14 document that covers the initiation of proposing a right through
15 to approval. So the process is, using the example of an operating
16 (indiscernible) would be that they're talking amongst their
17 workgroup, submit a written change through this process. It would
18 go through just a brief check to see if this really a procedure or
19 if this is something else, and then go into the review process.
20 The review process includes an initial notification by email to
21 predetermine reviewers that this review is starting with this
22 proposed procedure. The email contains the body of the procedure
23 and normally with changes in red, and in that notification there's
24 kind of a standard message at the beginning that says this is the
25 -- the submitters -- this new submitter reason for change, review

1 period duration and approval of reviewers, and that the comment on
2 the procedure in our operations forum during the review duration.
3 So that email goes out, and then we place the course procedure in
4 our operations forum for written comments, feedback suggestions
5 from the operator and other reviewers. As that process goes
6 through, it needs to -- unless it's considered and imminent safety
7 hazard, it would go through that review period. Once there's been
8 some feedback or review of that procedure, then the predetermined
9 approver can designate that it's approved, typically in the same
10 form as the comments go, and then that approved procedures goes
11 into this production database that we're looking at here.

12 UNIDENTIFIED SPEAKER: And what Karen didn't get a
13 chance to see last time, and you asked about it when Brian was
14 gone, is, you know, the draft procedure for column separation and
15 how we -- how when you go in there, it's very clear that that's
16 not approved procedure and, you know, that those drafts and -- or
17 procedure that are under revision -- so I know you went in last
18 time and you said, you know, here's the procedures and here's the
19 drafts or the revision requests.

20 And like I say, you were asking those questions last
21 time --

22 MS. BUTLER: Exactly.

23 UNIDENTIFIED SPEAKER: -- and you didn't -- weren't able
24 to see them.

25 BY MS. BUTLER:

1 Q. Well, even in just hearing this, I didn't hear -- what I
2 heard was someone submits and idea. It gets incorporated into a
3 document. At the top of the document is some type of indicator
4 that it's a draft. It goes out to a specific email group that
5 have been predetermined as being reviewers.

6 A. A set of email groups.

7 Q. Okay. And then it also goes into an area where you said
8 anyone can comment on it? I didn't -- I mean --

9 A. Anyone within the department, yeah.

10 Q. Okay. So there's two methods there, the individual
11 emailer and this area where anybody can comment on it, right?

12 A. That's correct.

13 Q. Okay. And then I heard that after the comments are
14 looked at, the designated list can indicate that it's approved.

15 A. The designated approver can --

16 Q. Now, is the designator approver in the email string? Is
17 anybody in the email string a designated approver? That's how I
18 needed to ask it.

19 A. The -- no. Well, let me put it this way. Maybe it's
20 just easiest to show you (indiscernible).

21 Q. Okay.

22 UNIDENTIFIED SPEAKER: Yeah, what you --

23 MS. BUTLER: Okay.

24 UNIDENTIFIED SPEAKER: Here you go, Jim.

25 MR. JOHNSTON: So this is our current list of reviewers

1 and approvers. So the approvers are in -- (indiscernible) marks.

2 UNIDENTIFIED SPEAKER: Thank you.

3 MR. JOHNSTON: So the -- and right now at current state
4 is that CCO management is approved for all procedures. Different
5 sections still have different standard reviewers which are these,
6 basically, email groups.

7 MS. BUTLER: Uh-huh, got you.

8 MR. JOHNSTON: So these are the -- the reviewers are the
9 groups that would receive the notification now, including the on-
10 shift staff.

11 UNIDENTIFIED SPEAKER: So shift leads do not review it?

12 MR. JOHNSTON: We separate -- the on-shift staff
13 includes shift leads and console group --

14 UNIDENTIFIED SPEAKER: Okay, okay.

15 MR. JOHNSTON: -- and that's kind of described earlier
16 in the document, but that's because these sections affect multiple
17 consoles. And so, basically, we send these types of procedures
18 out to all consoles and shift leads. But if it's one of these
19 console-specific procedures (indiscernible), it just goes to the
20 shift lead and the specific console.

21 BY MS. BUTLER:

22 Q. Gotcha. Okay. So it's gone out. Now what?

23 A. Now -- so it's gone out in email format -- it's -- with
24 the descriptor, the message, the details of written review, then
25 it goes into the Control Center Operations Forum, which is and

1 (indiscernible) and what type format --

2 Q. Uh-huh.

3 A. -- for the duration of the -- at least in
4 (indiscernible) the review period. So during that period, you're
5 getting comments that is applicable back from the groups that got
6 the notification. And then if the -- you know, after the review
7 period, approval will look at it, look at the comments, look at
8 the procedure change itself, and if there it is an improvement,
9 then they'll go ahead and approve it. So --

10 Q. So what happens if the primary approver hasn't approved
11 or not approved within 7 days for the section that falls to the
12 console (indiscernible) shift leads?

13 A. The -- a couple of things could happen. They could
14 continue the review period and get more comments, give it
15 additional thought. That sort of thing passes in 7 days, 7 days
16 minimum. So they may stay in the operations forum under the
17 review sections until such a time where a decision is made on it
18 or they may have the procedure review based on the comments that
19 may be suspended and the review wouldn't continue and the
20 procedure wouldn't get approved and moved to the database.

21 Q. Okay. So we're going to go through two scenarios, all
22 right? The first one is that everything works like clockwork and
23 people get it reviewed and nobody submits a negative comment.
24 Then is it automatically -- what happens next to indicate it is
25 now an approved procedure?

1 A. Okay. So the approver, even if there are no negative
2 comments, still has the authority to say, well, I've seen
3 something here that nobody else did and that'll be --

4 Q. And you're saying -- when you say approver, you mean
5 primary approver?

6 A. Yeah.

7 Q. All right.

8 A. So they don't automatically need to approve it if
9 there's something in there that they identify as not safe, for
10 example. But -- so, let's use your scenario which
11 (indiscernible), it's a good change, everyone likes it, the
12 primary approver would note approved typically as a comment to the
13 procedure. Our administrative compliance type people would then
14 take that change, put it into the procedures data -- production --
15 official procedures database with another notification that this
16 procedure has been approved effective -- this is now --

17 Q. And the notification goes to?

18 A. All the reviewers that were originally contacted, which
19 would include all of the users of that procedure.

20 Q. Okay. So they would receive a separate email that says
21 it's been approved?

22 A. Yes.

23 Q. How does it get out to everybody else?

24 A. The list of approvers would -- okay, so it would be the
25 people directly affected or have the most --

1 Q. Right.

2 A. -- knowledge about that. There isn't another
3 notification or people that aren't directly affected aren't
4 notified by email because they're in the original set of
5 reviewers. So, for example -- if this clarifies -- say it's a
6 procedure that only affects line 6.

7 Q. Right.

8 A. Line 6 console would be getting the initial
9 notifications on review, as well as technical services and shift
10 (indiscernible).

11 Q. Okay. So that's -- somebody puts together the email
12 list when they're getting ready to send it out, is that right? So
13 it's not automatically pre-populated like you --

14 A. Right.

15 Q. You select which consoles it goes to and that
16 automatically sheds out an email?

17 A. The person that notifies the person (indiscernible)
18 basically says, okay, I need to --

19 Q. Okay.

20 A. -- include these people.

21 Q. So there's a human that determines who it actually goes
22 to?

23 A. Yeah.

24 Q. Okay. So now let's go through the scenario where it
25 doesn't work like clockwork and the primary approver doesn't

1 provide comments back within 7 days, but the console group does.
2 The console group believes that it's been approved based on their
3 comments. Is there a time lapse by which it goes into either
4 approved or not category?

5 A. There is not sort of a defined time period where it's
6 not approved that we would just suspend it and discontinue the
7 review. It's -- it could vary. So --

8 Q. Okay. Let me ask if there's a negative that happened at
9 all (indiscernible). Is there a negative email that said, comes
10 out and says this procedure has not been approved?

11 A. No.

12 Q. Okay. All right. I think two others to wrap up. One
13 was did they ask you to review the shutdown that actually happened
14 on Marshall as to whether it was a hard shutdown or not?

15 A. No, I wasn't asked to review that.

16 Q. Okay. So has there been any amended training as to what
17 goes into a shutdown since Marshall?

18 A. The -- yes. Not in the nature of hard versus soft, but
19 in the nature of assessment that is done after the shutdown is
20 complete.

21 Q. Okay. That was it.

22 BY UNIDENTIFIED SPEAKER:

23 Q. A couple of quick questions, Jim. Is this table
24 accurate now with the split between terminals and pipelines?

25 A. Yes.

1 Q. It's still (indiscernible)?

2 A. Yeah.

3 Q. Okay. And the proposed column separation procedure,
4 that was, my understanding is that was around for a few months.
5 Is that accurate, do you know?

6 A. Oh, the one --

7 Q. The one that was grabbed when looking at how long, you
8 know (indiscernible) column separation?

9 A. Right. I think there were a couple of draft procedures
10 that went -- that were reviewed around the May timeframe, and then
11 suspended probably around the June timeframe, (indiscernible)
12 2010.

13 Q. Okay. Was this draft procedure or proposed column
14 separation procedure suspended?

15 A. Yes.

16 Q. Okay. I didn't recall that. I thought it was still in
17 review.

18 MS. BUTLER: Yeah. And when it's suspended, does it get
19 a different header?

20 MR. JOHNSTON: Yeah.

21 BY UNIDENTIFIED SPEAKER:

22 Q. Oh, so it stays in the operations forum?

23 A. Uh-huh.

24 Q. Even if it's suspended? Why would it even stay if it's
25 no longer under consideration?

1 A. If people wanted to check what happened to it or look
2 back and look at some of the comments (indiscernible).

3 Q. Oh, so it's, I guess, apparently, somehow or another you
4 -- if you -- if it gets removed from there, you lose all history,
5 I suppose on it?

6 A. Yeah. I guess you'd -- it's -- I -- just to -- yeah, it
7 gives people a little bit of a portrayal to see why things are the
8 way they are.

9 Q. Okay. So in the scenarios that Karen was asking you
10 about, so there's a 14-day default review duration that -- does
11 somebody have to physically suspend it, you know, physically tag
12 it as suspended in the operations forum?

13 A. Yeah, somebody needs to go in and change it's --

14 Q. Okay.

15 A. -- category from -- to suspended.

16 Q. And who does that?

17 A. It could -- it's (indiscernible) one on my team. It
18 could be myself or it could be our compliance analyst that handles
19 the document management for that type of thing.

20 MR. NICHOLSON: I think we'll wrap it up there. If we
21 have any follow-ups, we can --

22 MR. STRAUCH: I have a follow-up question on a different
23 subject.

24 MR. NICHOLSON: All right, Barry.

25 BY MR. STRAUCH:

1 Q. As I understand the Marshall incident, the procedures
2 there were (indiscernible), is that correct?

3 A. That would be my assessment, yeah.

4 Q. Okay. And now you have new procedures, right?

5 A. Yes.

6 Q. So why were these procedures -- these follow -- why are
7 these procedures more likely to be followed than the procedures
8 that were in place and not followed the night of the accident?

9 A. There are a number of reasons, I think, why. One would
10 be the accident itself.

11 Q. Okay.

12 A. The training has occurred to reinforce the importance of
13 procedure compliance. Training has gone into place to better
14 establish roles and responsibilities between the people. The --
15 those different types of training, we plan and attract them.
16 There's also a multitude of informal communication or more formal
17 communication that's been issued regarding the importance of
18 complying with procedures. The main reason is that nobody wants
19 this to happen.

20 Q. Okay. All right. Will there be a review or reviews of
21 operator performance to determine if they're following procedures
22 or not? I mean, other than training that (indiscernible) that
23 everybody knows there was a big accident because these procedures
24 weren't followed, right? Is the oversight going to change at all
25 to ensure that procedures are in fact followed?

1 A. Yes. I'm not the best person to talk about the -- how,
2 you know, how that's going to work, but I believe the short answer
3 is yes.

4 Q. Okay. Who would be the right person, Leon?

5 A. Because procedure compliance is, I think, recognized as
6 a line management responsibility, that would be someone in line
7 management. It would go from operator to shift lead to manager to
8 director.

9 Q. All right, and that's Leon then. All right, I don't
10 have any more questions.

11 MR. NICHOLSON: Okay, maybe we should wrap this up.

12 Jay, did you want to make any closing?

13 MR. JOHNSON: As usual, I cheat the system and asked
14 when Jim was there, so I appreciate that, you bearing with me.

15 MR. NICHOLSON: Okay, I think we'll wrap it up then.

16 This concludes the interview of Jim Johnson.

17 Thanks.

18 UNIDENTIFIED SPEAKER: Thank you very much.

19 UNIDENTIFIED SPEAKER: Thank you, Jim.

20 UNIDENTIFIED SPEAKER: Thank you, Jim.

21 MS. BUTLER: Thank you.

22 (Whereupon, the interview was concluded.)

23

CERTIFICATE

This is to certify that the attached proceeding before the

NATIONAL TRANSPORTATION SAFETY BOARD

IN THE MATTER OF: ENBRIDGE - LINE 6B RUPTURE IN
 MARSHALL, MICHIGAN
 Interview of Jim Johnston

DOCKET NUMBER: DCA-10-MP-007

PLACE: Marshall, Michigan

DATE: November 15, 2011

was held according to the record, and that this is the original,
complete, true and accurate transcript which has been compared to
the recording accomplished at the hearing as recorded.

Karen M. Galvez
Transcriber