DEPARTMENT OF TRANSPORTATION NATIONAL TRANSPORTATION SAFETY BOARD

In the Matter of: *

MARINE ACCIDENT

DCA 03-MM-032

November 20, 2003

INTERVIEW OF:

PETER MYER, JIM MUNT, LEIF KRISTOFERSON, TONY CUVA, JEREMY DEHAAI

PRESENT: TOM ROTH-ROFFY

BILL ROSSEY

1	PROCEEDINGS
2	MR. ROTH-ROFFY: The time is 10:25 and the
3	date is 20 of November 2003.
4	My name is Tom Roth-Roffy, I am an
5	investigator with the National Transportation Safety
6	Board in Washington, D.C. And I am here with Bill
7	Rossey of NTSB, also. Good morning, Bill.
8	MR. ROSSEY: Good morning.
9	MR. ROTH-ROFFY: We are here investigating the
10	accident that occurred aboard the SS Norway on May 25,
11	2003. And we are here at the Offices of Drew Marine in
12	Miami. I would like now as everybody is seated at the
13	table to please identify themselves. Starting this
14	way.
15	MR. MYER: Peter Myer, Service
16	MR. ROSSEY: Bill Rossey, NTSB Materials Lab.
17	MR. MUNT: My name is Jim Munt, I am in
18	Accounts Sales.
19	MR. KRISTOFERSON: Leif Kristoferson, I am the
20	area manager for the South Shore Region.
21	MR. CUVA: Tony Cuva, outside counsel for Drew
22	Marine.
23	MR. DEHAAI: Jeremy Dehaai, I am in Accounts
24	Sales with Drew Marine.

MR. ROTH-ROFFY: Okay. That is everybody in

- 1 the room.
- Go ahead start with Jeremy. Mr. Dehaai, good
- morning. I just, just starting in general terms.
- 4 Could you describe your duties here at Drew Marine?
- 5 Your job tile and what your duties are.
- 6 MR. DEHAAI: Well, right now I am currently an
- account executive for Drew Marine and doing technical
- 8 sales. I have been an account executive since 2002.
- 9 Previous to that I was a technical service engineer for
- 10 Drew Marine. Came onboard with Drew Marine in
- 11 September of '98.
- MR. ROTH-ROFFY: Okay. Could you describe your
- education and training background before you came to
- Drew and then tell us, start with that.
- 15 MR. DEHAAI: Okay. I went to the U.S. Merchant
- Marine Academy, graduated in 1994. I have a Marine
- Journeyman license. I sailed on that license, using
- that license for four years from graduation to starting
- 19 here. And that is my background.
- MR. ROTH-ROFFY: What ships were you sailing?
- MR. DEHAAI: I was sailing on mostly passenger
- vessels in the Midwest and the Great Lakes Region, the
- 23 Casino Motel is what I was sailing on in various
- 24 capacities.
- MR. ROTH-ROFFY: Okay. Well, what I would like

1	to do is ask the questions and if you do have, state
2	your name so that the transcriptionst can pick it up.
3	(Pause.)
4	MR. ROTH-ROFFY: Okay. Since coming with Drew
5	and you say 1998, could you describe any training or
6	other type of indoctrination that you received from the
7	company?
8	MR. DEHAAI: Their standard training
9	procedures, the technical training program that we
10	have, that I have started initially, you know, when I
11	came onboard, and that is an evolution process. We
12	continually get updates, we get technical,
13	technicalities is what they are called, updates as far
14	as their technical experience. I have also done some,
15	it is not really relevant to the technical service
16	aspect, but, I have completed MBA program since I have
17	been with Drew as well. So, there is a continual
18	process. We occasionally get together as a group of
19	service engineers and account executives and go through
20	training on various aspects of the marine products.
21	MR. ROTH-ROFFY: So, I am sorry, could you
22	describe that a little bit more? It is actually
23	classroom work that you do periodically over a period
24	of time or is it
25	MR. DEHAAI: We have done, again, you know, it

has been a little bit of time since I completed the 1 program, but there is a self study that we have that we 2 go through on our own time. You know, you get programs 3 and you have to read them and answer questions and 5 submit them for, for, to be graded or checked. also on a couple of different occasions brought service 6 engineers to a certain location, we have done in 8 Boonton, we have done it Charleston, I think we did one, where we go on as a group and it is classroom type of environment. But, you know, it is not a classroom 10 on a ship. But, we do the same type of thing where 11 12 there is somebody explaining different things and we learn that, in that manner. 13 MR. ROTH-ROFFY: Okay. About how many times a 14 15 year do you do that or how many times have you done it overall? 16 MR. DEHAAI: Off the top of my head, I would 17 quess maybe once a year. I would have to sit down and 18 19 look at it. I can't say for sure, but I would say 20 ballpark once a year when we do the get together as a group program. 21 Now, on a regular basis, monthly or so, we 22 get different technical updates and information that is 23 distributed, you know, via e-mail and stuff that we can 24 maintain our, our knowledge. 25

MR. ROTH-ROFFY: And that would come of 1 Boonton, that technical information? 2 MR. DEHAAI: Yes. 3 MR. ROTH-ROFFY: Is it like a technical bulletin of some kind? 5 MR. DEHAAI: Yes, yes, exactly. 6 MR. ROTH-ROFFY: Okay. Could you tell me when you first became associated with the Norway? 8 MR. DEHAAI: Well, like I said, I started in September of '98 and within the first month I was here, 10 I was onboard the vessel doing technical service, you 11 12 know, doing testing and analysis. So, right away at my time at Drew, I was onboard the vessel. 13 MR. ROTH-ROFFY: And then about how long were 14 15 you associated with the Norway and was it continuous or 16 not? MR. DEHAAI: It was continuous for the, for 17 the first two years on a regular monthly basis, I 18 19 think. Now, there was a period that she left to go to 20 Asia, I believe, we didn't see her locally. I am not sure what that period is. But, I continually saw it 21 and then we hired another service engineer and then we 22 took turns seeing the vessel. And I did that up until 23 a year ago, a little more than a year ago. And then I 24 25 received my, my promotion and I was not onboard on a

- 1 regular basis.
- MR. ROTH-ROFFY: Okay. Who is that other
- person that you, that had been hired that you worked
- 4 with?
- 5 MR. DEHAAI: Tim Clayborne.
- 6 MR. ROTH-ROFFY: Okay.
- 7 MR. DEHAAI: Drew Marine Service Engineer.
- 8 When he came onboard, he and I split the, you know, we
- 9 rotated basically, both saw ships and, you know,
- depending on schedules, who saw it on a particular
- 11 month, it varied.
- MR. ROTH-ROFFY: So you would get onboard the
- Norway once a month typically or always once a month?
- 14 MR. DEHAAI: Typically, I will say typically.
- Our charter was to go on once a month, you know, things
- happen, occasionally, you know, you can't get onboard
- if there is a problem, you know, a vessel, they are
- busy, we have problems with scheduling. And
- occasionally, we went on more than once a month if they
- had a problem, we would go back and do a follow up.
- So, I would say typically once a month, but it was not
- 22 a set in stone process.
- MR. ROTH-ROFFY: And when you were onboard,
- 24 what did you do?
- MR. DEHAAI: As far as, from the time I

l boarded	until	
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2 MR. R	ROTH-ROFFY:	Yes.
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MR. DEHAAI: Okay. Usually what I would do is 3 go, once you get onboard, I would meet with an 5 engineer, try to meet with the chief engineer or chief junior, if they are not available, meet with whoever is 6 in the engine control room. And again it depended on 8 the work load. Sometime they would call the boiler engineer in to talk to me, sometimes he was busy doing other things, and it just, it varied from, from visit 10 to visit. But, that, you know, you do the initial 11 meeting to discuss, you know, how are things are going 12 and any problems or anything we can help you with type 13 of thing. And then we would typically be, be, you 14 15 know, right in the control room, they had just outside 16 of that they had the testing station. Sometimes you would have somebody accompanying you, sometimes you 17 would not. But, we would go there and go through the 18 19 test, various tests for the, for the treatment program. 20 And, you know, once you completed that, it would be a matter of completing a report of what your test 21 results, making recommendations, and then review that 22 list, again, depending on the situation, whoever you 23 could review that with, the engineer onboard. But, we 24 always, you know, tried to meet with somebody 25

1	initially, and maybe somebody afterwards to review what
2	you discovered.
3	MR. ROTH-ROFFY: Okay. And typically would you
4	meet with the second or with the chief or did it vary?
5	MR. DEHAAI: It varied. I would say
6	typically, I mean, if you had to pick a typical, you
7	know, it was, there was really probably not a typical
8	situation, but most of the time it would be with the
9	second engineer, the guy who is in charge of the
10	boilers. He would, you know, again, depending on his
11	work load, if he was available, he would like to talk
12	with us to discuss different things and explain
13	situations and that. So, I would say a majority of the
14	time we were with the guy in charge of the boilers.
15	MR. ROTH-ROFFY: And do you remember any of
16	those names of people that you worked with?
17	MR. DEHAAI: Not off the top of my head, I
18	don't.
19	MR. ROTH-ROFFY: There was no one particular
20	second that kind of stood out as being there more ofter
21	than others over the years that you
22	MR. DEHAAI: Not a name that I can recall, no.
23	MR. ROTH-ROFFY: Was there a lot of rotation,
24	a lot of new people coming into that position?
25	MR DEHAAT. I don't really think so you

1	know, rotate, but you would see again on a typical, you
2	know, say typically, you would see the same guy three
3	or four months in a row, and then it would rotate. So,
4	it is not like, you know, you would see a different guy
5	every time. But, you know, and sometimes you would
6	see the guy three or four months later, he would be
7	back again, you know, it varied, so. But, I don't, you
8	know, I don't think there was a huge, you know, my
9	personal observation, I don't think there is a huge
10	turnover in who was in charge of t hat position.
11	MR. ROTH-ROFFY: Okay. But, you just don't,
12	didn't get on a name type basis with them?
13	MR. DEHAAI: I got to know some of them, but,
14	to tell you, you know, I could visualize, I can see
15	their faces, and I know them and they would recognize
16	me and I would recognize, you know, vice versus, but,
17	their names sometimes are, were a little difficult for
18	me to remember because they were not, you know, names
19	that I was familiar with dealing with in a regular
20	basis. But, yeah, I would definitely recognize people
21	and vice versus, so, you know, we got a pretty good
22	relationship with some of them. It is just a name was
23	a difficult aspect of that.
24	MR. ROTH-ROFFY: A lot of them were foreign
25	names

1	MR. DEHAAI: Exactly, exactly. That is
2	exactly right.
3	MR. ROTH-ROFFY: Okay. Did you ever conduct
4	training while you were onboard of the second engineer
5	or any of the other engineers?
6	MR. DEHAAI: Yes.
7	MR. ROTH-ROFFY: Under what circumstances
8	would you conduct training?
9	MR. DEHAAI: Well, it would depend, you know,
LO	again, I meet with them when we first go onboard to see
11	how things are going. If they say there is a problem
12	with this, we would make recommendations if they are
L3	applicable as far as trouble shooting or how to remedy
L 4	a situation. When we go to the test procedures, if
L5	the second engineer was with you, you could explain the
L 6	test, you know, if you would see something, you are
L7	doing something different than the way he does it, you
L8	would say something. Or I would say, you know, just to
L9	make sure this is how you are doing this test, you
20	know. It was, there wasn't a set training protocol,
21	but we did a lot of training onboard. And then even,
22	you know, once we the get results and we wrote the
23	report, we reviewed it with an engineer, whether it be
24	the second or chief. I consider what we were doing

there as training, too. We would get their test

1	results, we would say this is what we see, these are
2	our recommendations, this is how you do it, and we
3	would, so, I mean, I view that as a training aspect.
4	We explain what they need to do based on the test
5	results. So, there is a continual training process.
6	MR. ROTH-ROFFY: Okay. Does Drew have any type
7	of a more formal training program for NCL on water
8	treatment, chemistry issues or is it, is it primarily
9	just onboard?
10	MR. DEHAAI: Primarily onboard. We do a lot
11	of, you know, it is hands on training. I think that is
12	the benefit that we train them in areas that they need
13	the training. It is very specific. We do have water
14	treatment manuals, testing manuals. That lists
15	everything from A to Z on our treatment programs, how
16	to do the test, the dose and everything else. But, the
17	vessels get on, you know, they have, so that is more of
18	a self study for them. So, and that is probably, if
19	you were going to say there is a formal training
20	program that would be it. But, you know, as far as
21	taking them off the ship and sitting them in a
22	classroom and doing lecturing, there was not that, no.
23	MR. ROTH-ROFFY: Okay. So, probably a lot of
24	the training was kind of a turnover, if there was a new
25	second engineer, he would maybe learn from his

predecessor on how to initially conduct the test, would 1 you say that --2 MR. DEHAAI: Exactly, that is, but, more than 3 that is, is the people that are, the engineers are licensed to work on steam ships. And, you know, they have seen it probably on other vessels. They are 6 probably familiar with the, the treatment programs and their understanding of the boilers and dose and all of 8 that stuff. They have experienced that in their And then there is also the material as far 10 careers. as particular situations on the vessel. But, a lot of 11 this stuff they have learned, you know, when, their 12 education, you know, to get their license, they have 13 probably seen a lot of the testing process. 14 15 MR. ROTH-ROFFY: Okay. Can you recall specific 16 problems that you encountered during the service visits to the Norway, related to boiler chemistry that you can 17 describe? 18 19 MR. DEHAAI: As far as like things, test 20 parameters that were out of limit, is that what you --MR. ROTH-ROFFY: Yes. Yes, if you see 21 something that is noteworthy, that, you know, what we 22 23 do here, that you have instances where, you know, things were more abnormal than you thought they should 24 25 have been.

1	MR. DEHAAI: Taking me back, I mean, I have
2	looked at the reviews reports a little bit, and I see,
3	you know, some stuff that, you know, maybe there were
4	some, you know, out of specs stuff, but, thinking back,
5	there was nothing that, you know, outstanding as far
6	as, you know, they always had a major problem with this
7	or that or the other thing. That really wasn't the
8	case, you know, they had minor, I think minor
9	situations that occurred on, on a regular basis, I
10	think, you know, there were small problems. But, I
11	don't think there was every any glaring, you know,
12	problems that stand out in my mind, like this occurred,
13	you know, onboard at this particular time. I don't
14	think there was really any major problems.
15	MR. ROTH-ROFFY: Okay. We have kind of looked
16	through some of the records and see that there was a
17	recurring with chlorides. Do you recall such instances
18	of high chloride in the boilers?
19	MR. DEHAAI: I do remember. They did. Again,
20	I don't think it was ever a major high chloride issue
21	or, but, you know, they had problems, I think, at times
22	maintaining those, those levels within the, the
23	specifications. But, again, you know, I think that
24	happened a lot, I didn't look at the reports. I think
25	it was a, a regular occurrence, but, I don't think it

was a detrimental aspect where we had climbs that, you 1 know, beyond what we see in other vessels that have 2 similar situations. But, they did, that particular vessel did have a difficult time maintaining the 5 chloride levels on a relatively routine basis. MR. ROTH-ROFFY: Okay. And from your knowledge 6 of how the system works, what is the effect of high 8 chlorides on the boiler, on the, say the internals of a boiler? MR. DEHAAI: Well, the specific chemistry of 10 it, I am not, you know, up to speed on that, but, it 11 12 causes, you know, corrosion, that is my understanding of it. Now how the chemical aspect, how it works, I 13 can't say, but, you know, my understanding is if you 14 15 continue to have excessive chloride issues, you may have corrosion, formation, depending on other aspects 16 of the chemistry as well, so. 17 MR. ROTH-ROFFY: But, as far as you know on a 18 19 periodic excursion, high chlorides is not a serious 20 matter for the boiler. MR. DEHAAI: You know, as I see it, you know, 21 and that again is just my opinion, and it is should be 22 taken as that. I can't say chemically, you know, but, 23

you know, we see it on other vessels that have a high

chloride, have a leak and it doesn't cause detrimental

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1	harm to the boiler systems. I think, so, I would say,
2	you know, an occasional deviation from the
3	specification as far as chloride continuity, personally
4	I wouldn't see that as a detriment.
5	MR. ROTH-ROFFY: Okay. Did you have occasion
6	to raise your concerns or have reasons to discuss it
7	with your supervisor or with about chloride
8	continuity or was it never raised by anybody or
9	MR. DEHAAI: I can't say, I don't remember a
10	particular instance of doing that, of bringing up,
11	probably in a routine conversation, what we typically
12	do here in Miami, you know, the account center is here
13	in Miami as well. And we are all here locally and we
14	talk to each other on a regular basis about what, you
15	know, our service on the weekend and different things.
16	So, probably at some point in time, or maybe on a
17	regular basis, the account guy would say, how did it go
18	on the Norway on Sunday, Saturday, depending on what
19	day I was in at that time, and I said, yeah, maybe that
20	high chloride, but it wasn't something that it was an
21	issue where I felt it needs to be addressed in a
22	magnified manner. It was just a routine conversation
23	type of thing, so.
24	MR. ROTH-ROFFY: Okay. But, you would normally
25	make a note of that on your service report if you saw

1	that condition?
2	MR. DEHAAI: Definitely, always. The test
3	results are on the report, I mean, it was always
4	specified, you know, we always wrote, you know, exactly
5	what are test results were and whether it was common,
6	based on the results. So, it was always noted that
7	there was, if we observed an out of spec.
8	MR. ROTH-ROFFY: And you would also review
9	their logs to see if they had out of spec
10	MR. DEHAAI: Yes. Exactly. We would look at
11	the book that they had onboard and let's say if this
12	continued out of spec, or if they had a one day, you
13	know, you might not comment. If there was a one day
14	two weeks ago and then it was back to normal, but, if
15	you see continued high chlorides or certs, a continued
16	whatever, we would comment on it as well.
17	MR. ROTH-ROFFY: And you say you went onboard,
18	you say you were alternating with another engineer.
19	Would you review the previous month's log before you
20	went onboard to see if there was a problem that was
21	noted the previous month?
22	MR. DEHAAI: I did. That is what I did when I
23	did the certs, you know, we kept the certs reports in a
24	file and we put the newest one on top, and when I would

go onboard, I would pull a file out and I talked to

the, to the second or chief, whoever I was able to get 1 ahold of, and I would open it up and look at it to see, 2 well, last time we were here we had this problem, are 3 you still having that problem or is it remedied or, or, 5 you know, if I was waiting to get onboard through the security process, which can take time, I would open 6 that file up and look, too, just so I knew what to look for as far as continued problems. 8 MR. ROTH-ROFFY: Okay. The ship from our review of the documents, had four boilers and they 10 operate two to three at a time. It seems like maybe 11 12 one boiler was, was normally a down period and one boiler would be split off and shutdown cycle, 13 essentially, to meet its requirement of the voyage. 14 15 Are you familiar with that, the way they are operating the boilers in terms of, you know, two or three boilers 16 in operation, one down? 17 MR. DEHAAI: Well, the familiarity we have is 18 19 that in port operations, you know, of course, because 20 that is when we are onboard. When we would go onboard there would be typically two boilers only, like you 21 were saying. You know, and you would know that, like 22 on samples, you would only have pressure on two of 23 sample lines. So, we did, I was familiar with it, of 24 25 their in port status that they typically had two out of

- the four boilers on line, yes.
- MR. ROTH-ROFFY: Okay. So you would test the
- 3 two operating boilers?
- 4 MR. DEHAAI: Yes, correct.
- 5 MR. ROTH-ROFFY: The other boilers would not
- 6 be tested.
- 7 MR. DEHAAI: No.
- 8 MR. ROTH-ROFFY: So, one of the, from your
- 9 recollection one boiler had been recently shutdown and
- still hot, or do you remember how the third boiler
- 11 would be?
- MR. DEHAAI: Not really. Again, it depended
- on, you know, if there was somebody to work with, like
- I said, occasionally, we had the second when we were
- doing the test, a lot of times he had a lot of things
- to do, so we were doing it on our own, you know, he
- said, there is everything, so, if you were able to get
- a sample out of the third boiler, you did a test, but
- if there if was shutdown or wasn't pressurized enough
- to get a sample, out of the sample line, you didn't the
- test. So, why that occurred, if it was recently
- shutdown, that was not typically known to us.
- MR. ROTH-ROFFY: And did you review the log to
- see how often they were shut down and how often -- Kind
- of the frequency that the boilers were being cycled?

1	MR. DEHAAI: Not really. That is, that is, I
2	can't say that I was. Usually, we looked at more of,
3	of analyze the test results and trend analysis of the
4	results. I don't really remember spending a lot of
5	time seeing which boiler I was looking at results. It
6	was usually a generalized review saying, you know,
7	boiler test results, and it was a combination of
8	whatever boilers they were testing and put in the
9	logbook. I don't, never really tracked which boilers
10	were, I was looking at.
11	MR. ROTH-ROFFY: Okay. So you really didn't
12	have a real good appreciation of, I don't know what the
13	right word is, but, a good understanding of how the
14	boilers were off and cycled or however long they were
15	off. You were just mainly looked for the readings,
16	right?
17	MR. DEHAAI: Yes, typically, yeah. That is
18	correct, you know, our understanding of how often they
19	were cycled on and off wasn't clear, you know, as far
20	as what they were doing. No, I would say it wasn't,
21	because we were dealing with, with in port operations
22	as well, which is, you know, for a ship is abnormal,
23	most ships they are designed to be it sea. So, a lot
24	of vessels that were on, the incorporations are very
25	different what is typical. So, you know, we just dealt

1	with	that	very	specific	time.
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MR. ROTH-ROFFY: Okay. As I mentioned, we saw 2 that sometimes they would run three, and sometimes they 3 were running two, so a third boiler would be off and on, you know, they could run it for a couple of days, and then it would be off for a week, maybe run it for a 6 couple of weeks and be off for a couple of weeks. it was kind of variable. And we have gone through and 8 kind of mapped some of this, so we have a pretty good idea of that cycling. But, do you havent done anything 10 similar to that? I am sorry asking the same question, 11 or it seems redundant, but I just want to make sure. 12 MR. DEHAAI: Sure. No, no, I have, no, as far 13 as myself, I have not tracked their cycles of their 14 15 boiler operation and, and, that is something that we, you know, typically don't do. And may not have access 16 to, their operations, we would just have access to what 17 is happening when we were there. So, no, I have not 18 19 done that. MR. ROTH-ROFFY: Okay. Another parameter we 20 have kind of been looking at is the hydrogenous (ph), do 21

24 ship?

you recall any instances with either high or low

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MR. DEHAAI: Nothing in particular. If I

hydrogenous during the time that you were servicing the

remember, I mean, just thinking back, it has been some 1 time, but, they kept, if I remember right, pretty good 2 hydrogenous levels. Again, that is just an off of the 3 top of the head, but, I don't remember any problems with the hydrogenic, they are pretty good about 5 controlling that. 6 MR. ROTH-ROFFY: Okav. And the dosing levels 7 of hydrogenous on a daily basis, is it pretty much the 8 same for all steam plants from your recollection? 9 MR. DEHAAI: As far as different --10 MR. ROTH-ROFFY: Yeah, I mean, from -- what 11 that size would need. 12 MR. DEHAAI: I think we typically say around 13 the liter a day, I think is one of our recommendations 14 15 is. But, all ships vary depending on, you know, how much oxygen have into the system, duration, how much 16 water consumption, you know, how much makeup water they 17 have to add. So, it varies sometimes greatly from 18 19 vessel to vessel. But, I think we recommend, I think 20 it is either one or one to two liters a day, again, my familiarity with, with that is, is somewhat dated, but, 21 I think it is one to two liters a day is what we 22 23 recommend. MR. ROTH-ROFFY: Okay. And you probably don't 24 25 recall what they were putting in?

1	MR. DEHAAI: That I don't, no, I do not recall
2	that.
3	MR. ROTH-ROFFY: Okay. Do you recall, is it
4	something that you would normally do, is look at their
5	dosage of say hydrogenous and see if there was, it
6	would be normally what expected for a plant like that?
7	MR. DEHAAI: Yes, we would. And I am trying
8	to remember, if, I think in the logs that they kept in
9	the book, they would write dosage some, I think, again,
10	it has been some time, but I think they regularly wrote
11	what their dosage amounts were. I don't know if they
12	wrote it every time, but I think they wrote what their
13	dosage was. I will look at that.
14	MR. ROTH-ROFFY: Okay.
15	MR. DEHAAI: And if there was something that
16	was out of, you know, a typical range, we would
17	definitely know that.
18	MR. ROTH-ROFFY: Okay. Back to the cycling
19	question. As I mentioned, light the boiler off for a
20	couple of days, be off for a few days, or more. Can
21	you describe what Drew would recommend in terms of how
22	to chemically treat a boiler when it is in an idle
23	status?
24	MR. DEHAAI: Well, I think what we, the Drew
25	recommendation as far as I understand them is if it is

going to be in idle status for extended period and what 1 that is specifically is open to a little bit of 2 interpretation, that they should do a way up procedure. 3 But, you know, again, those are, that is a judgement 5 issue and I don't think we even specify particularly if it is more than X days, we need to do this. I think we 6 say if it is going to be an extended layout, or an extended out of period, you should do, you know, a lay 8 up procedures, but that is again, that is kind of a 9 judgement issue that the operators, you know, typically 10 make on those things. 11 12 MR. ROTH-ROFFY: Okay. And we have noted that, and we would like to kind of nail this down, what Drew 13 Marine expects, you know, how many days, maybe it is a 14 15 better question for Leif. Shall we ask Leif if he can tell us more about what Drew Marine's recommendations 16 are? 17 MR. KRISTOFERSON: I think in the, in the, as 18 19 far as extended lay off period, will typically be like 20 a month, maybe, three, four weeks, and beyond, where the boiler was consistently not being used, would go 21 into the lay off procedure, whatever that lay off, and 22 of course, if it is far beyond that, it would be a dry 23 lay off, but that is not relevant to an operating ship. 24 25 MR. ROTH-ROFFY: Okay. Thanks. So, is, does

1	that kind of square with what you understand?
2	MR. DEHAAI: Yeah, I mean, if I, if you had
3	asked me my opinion, you know, I would say probably
4	three, I would say a month, three weeks, four weeks,
5	you know, and if somebody, you know, I say to the ship,
6	these are our lay off procedures, if you are going, you
7	know, for an extended length what is an extended
8	length, I would probably say three to four weeks.
9	Again, it is, it is open to interpretation, but that is
10	what I would say is a ball park figure as far as
11	MR. ROTH-ROFFY: So, why would you say it is
12	an open interpretation, why is it a judgement call?
13	What factors influence when you would go into a lay
14	off?
15	MR. DEHAAI: Well, I think there is going to
16	be some factors as far as the system and how tight the
17	boiler is. If you lay it up and it is a tight boiler,
18	you can close all your valves off, there is no in
19	leakage, you are going to have less problems with
20	corrosion than if you have, you know, there was leakage
21	and there is air getting in and all sort of things
22	happening. If it is a real tight and you can lock that
23	boiler up so it is tight, you are not going to have as
24	many problems. So, I think that as far as the
25	condition of the hoilers is a factor

1	MR. ROTH-ROFFY: Sure. Anything else you can
2	think of that might influence the, you know, when a
3	ship's crew would say, you know, we need to go on a lay
4	off, you know, it is not long enough to worry about
5	laying up?
6	MR. DEHAAI: It might, I would say the
7	condition of the boiler. And not only as I said, you
8	know, previously as far as whether you are able to lock
9	the boiler up tight, but, you know, the condition that
10	if there is corrosion present or if there is an issue
11	that, that, that would be, you know, would be much
12	worse by not addressing them. That would be the case.
13	But, other than that, I wouldn't say there was any
14	particular situation.
15	MR. ROTH-ROFFY: Okay. Can you describe what,
16	what Drew Marine's recommendations are for chemistry on
17	the boilers?
18	MR. DEHAAI: Yeah, I would have to, I would
19	have to look at the exact procedures to give you
20	details. Again, this is not, it is not a typical
21	process of doing a lay up. But, what we do is, is
22	elevate the oxygen scavenger which is for this, or the
23	hydrogenous level and then it is, I am not sure if the
24	cage is elevated or it just needs to be maintained.
25	But, your typical, you are watching for your Ph level

- and your oxygen scavenger level in a lay up procedure. 1 That is what you are looking for. And again, you 2 know, my familiarity with that is limited because it is not a normal process. MR. ROTH-ROFFY: Okay. As far as you know, did the Norway use this recommended procedure when they 6 shut down their boilers? MR. DEHAAI: As far as I know, I don't know if 8 they ever did what we consider an extended lay up procedure, a lay up procedure. 10 MR. ROTH-ROFFY: Which means elevating 11 12 hydrogenous? MR. DEHAAI: Yeah, as far as I am aware, no, 13 but, you know, again, I am not sure on that, so. 14 15 MR. ROTH-ROFFY: Did you ever have any 16 discussions with the crew or NCL management about lay up procedures for either boilers? 17 MR. DEHAAI: Not that I recall. 18 19 MR. ROTH-ROFFY: Okay. MR. DEHAAI: As far as specifically asking 20 questions, talking about, again, that is, that is 21
- as actually talking to somebody about it, in this specific instance, I don't recall that, no.

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reviewed in part of the manuals that we deliver, you

know, it has lay up procedures in there. But, as far

1	MR. ROTH-ROFFY: Okay. Did you ever test any
2	idle boilers for the hydrogenous content to see if they
3	elevated hydrogenous levels?
4	MR. DEHAAI: No.
5	MR. ROTH-ROFFY: Normally you wouldn't test
6	the idle boiler.
7	MR. DEHAAI: No.
8	MR. ROTH-ROFFY: You said that.
9	MR. DEHAAI: Yes.
10	MR. ROTH-ROFFY: Okay. And none of the crew
11	members had to ask you about hydrogenous levels in the
12	boilers?
13	MR. DEHAAI: Not that I remember, no, no
14	particular instance anyway.
15	MR. ROTH-ROFFY: Okay. We have been going
16	about a half hour. You are okay, want to take a break?
17	Anybody need a break? No. Okay. Want to continue on?
18	At any time you need to do whatever, we can stop the
19	tape and do it.
20	MR. DEHAAI: Okay.
21	MR. ROTH-ROFFY: Did you ever have a chance to
22	inspect the internals of the boilers?
23	MR. DEHAAI: On the Norway, I don't believe I
24	ever did a boiler inspection.

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MR. ROTH-ROFFY: Okay. Was it something that

1	you as a service engineer for the boiler, would be
2	interested in looking in the internals?
3	MR. DEHAAI: Definitely. And what we, you
4	know, that is, our standard stance on that is, you
5	know, if the boiler is up, we definitely take a look
6	inside and see, to do a boiler inspection. But, again,
7	the boilers being open and is much similar to the
8	boilers being extended lay up, it is not a typical
9	process or procedure. You know, we may say, if the
10	boiler is going to be open, we would like to see it, if
11	the ship says the boilers are open, we will go down and
12	look at it, but it is not something that we regularly
13	have the opportunity to do. We would like to but, it
14	is not a regular occurrence.
15	MR. ROTH-ROFFY: Okay. And I believe you said
16	you don't recall ever looking inside the boilers on the
17	Norway.
18	MR. DEHAAI: Yes. I never did. I am sure of
19	that.
20	MR. ROTH-ROFFY: Okay. So, do you know of any
21	type of corrosion problems the Norway was having, since
22	you were
23	MR. DEHAAI: Not, not really, no, no
24	specifics. I never had the opportunity to, to visually
25	see anything and the crew never indicated that they

were having problems, particular problems, no. 1 MR. ROTH-ROFFY: Okay. And this, probably the 2 question I need to ask some other folks to see if, but we will get to that. 5 (Pause.) MR. ROTH-ROFFY: How many ships does Drew 6 service here in Miami area? 8 MR. DEHAAI: Right now I am not sure what the 9 current number is, because things have changed a lot since September 11, vessel locations. I know maybe 10 four years ago, we were seeing on average probably a 11 12 ship a day, it averaged out, here, we would see four or five some days, and some days we wouldn't see any, so, 13 I would say an average about a ship a day, 350, 400 I 14 15 think I have seen in a year. MR. ROTH-ROFFY: Okay. And that is, you go 16 onboard once a month on the other ships, as well? 17 MR. DEHAAI: Cruise ships, we go onboard once 18 19 a month, yeah. The cargo ships, we are, it is not as 20 frequent. MR. ROTH-ROFFY: Okay. And of those 350 21 visits, how many were steam vessels? 22 MR. DEHAAI: It was a relatively small 23 percentage. Cruise ships, if I am not mistake, the 24 25 Norway may be only the steam vessel. I would say less

than five percent of the total vessels I saw were steam 1 ships. 2 MR. ROTH-ROFFY: Okay. 3 MR. DEHAAI: As far as the main propulsion was 5 steam propulsion, less than five percent. MR. ROTH-ROFFY: And did you ever have 6 occasion to go in any of those boilers on those other 8 steam ships? MR. DEHAAI: No, again, a boiler inspection is a rare occurrence for us and no, I never had the 10 opportunity to go, that I can recall anyway. 11 12 MR. ROTH-ROFFY: Okay. Have you had any training on boiler inspection, what to look for? 13 MR. DEHAAI: Yes, I have. I have had some 14 15 hands on training from somebody that was here 16 previously. And I went inside boilers on, you know, auxiliary boilers on diesel ships. We have done some 17 internal inspections and had some experience with that, 18 19 as far as what we are looking for and what we are 20 trying to do when we are inside of there. MR. ROTH-ROFFY: What sort of things would you 21 look for in a main propulsion boiler? 22 MR. DEHAAI: Well, you are going to look for, 23 it is similar really with, you know, you look for 24

pocks, you know, you are going to look for corrosion

You are going to look for like deposit 1 cells. formation. The main thing you are going to look for is 2 the color, when the boiler is open, you look into it if it is going to be a lot of, you know, red rust or 5 picking up and if you see the red rust, you know, you scrape it out and see if that is just flash rusting and 6 magnetized later, you are going to look for, you know, 8 on the bottoms of, you are going to look for deposits and, and getting the things. You are going to look for things that stand out as being out of the ordinary, you 10 know, of what you should see. 11 MR. ROTH-ROFFY: Okay. So, your training, from 12 your assessment, kind of a turnover training. 13 MR. DEHAAI: No, my predecessor on this 14 15 current position, he was actually the accounts guy that was here while I was doing the service before I got the 16 promotion last year, he and I had gone on a couple of 17 different vessels as him showing me how to do it. 18 19 I also, one of our other service engineers in a different region, he and I met one time to do a boiler 20 inspection, just to get experience. I mean, to, to, 21 that is the best way to learn how do to a boiler 22 inspection, is to do it. I mean, you can talk it out, 23 but until you see the internals of a boiler and do a 24 boiler inspection, it is, it is, there is no benefit. 25

- So, that is where that was done, you know, a lot of hands on training as far as that goes.
- MR. ROTH-ROFFY: Have you ever done an inspection of a main propulsion boiler?
- 5 MR. DEHAAI: I am trying to remember. I d
- 6 believe that I have, no.

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MR. ROTH-ROFFY: Okay. Would you think you

would need to get inside of the drums and headers to do

a good inspection? Could you do it from the outside?

MR. DEHAAI: For what we would be looking for, the boiler inspections I have done, it, you can get a pretty good idea from the outside. If you look in, you can see if there are deposits, if there is oxygen pitting, if there is scale formation, if there is sediment, and you can get a pretty good feel of the condition of the boiler, just from looking at it. Now, if you see problems, there may be a need to go inside and look in additional areas for other things, but, you

know, you get a pretty good feel just from looking

through the manholes, you know, and poking your head in

and, you know, you don't physically have to be entirely

in the boiler, but, you get half your body in there and

looking around you can see stuff. But, and you get a

pretty feel from doing that. I don't think you really

need to physically go all the way into the boiler and

1	dive into it to get a good feel for the condition.
2	MR. ROTH-ROFFY: Okay. Well, what I am going
3	to do is think about some more questions. I am going
4	to ask Bill, if you are ready, to go ahead and ask a
5	few questions. Are you still okay?
6	MR. DEHAAI: Oh, yeah.
7	MR. ROTH-ROFFY: Go ahead, Bill.
8	MR. ROSSEY: I guess one question I have
9	MR. ROTH-ROFFY: Bill Rossey.
10	MR. ROSSEY: Yes, Bill Rossey. Thank you.
11	One question I had is you mentioned that some
12	of these boilers were cycled fairly frequently or
13	cycled. One question that I have is how would that
14	affect the maintenance of the water chemistry levels?
15	MR. DEHAAI: That is a good question. I mean,
16	again, speaking from my opinion, I don't think it would
17	affected to a great extent because, you know, you are
18	going to have your chemicals in the boiler, you are
19	going to shut down, the chemicals are going to remain
20	in the boiler. And then when you start up, as long as
21	you start your dosage and treatment, at start up, it
22	shouldn't really affect the chemistry of the water in
23	the boiler, I wouldn't think. Although you might have,
24	there could be some issues again, you know, like I say,
25	the lamp procedures, the elevate the hydrogen levels

1	you may have to, when you restart the boiler, if you
2	did have, if your hydrogen is used up, you may have to
3	provide a little extra dose in the start up, but, that,
4	nothing out of the ordinary that they wouldn't, you
5	know, that the operators wouldn't be able to test and
6	adjust them relatively easily.
7	MR. ROSSEY: Okay. Tom asked a lot of these
8	questions, I am going to jump around a little bit.
9	One question I had was just reviewing the documents
10	from '98 on, can you give me a feel as far as what
11	documentation was generated and passed onto Drew from
12	following your inspections? So you went on scene, you
13	took water chemistries, then what happened?
14	MR. DEHAAI: What did we do with the reports?
15	MR. ROSSEY: Yes.
16	MR. DEHAAI: Okay. What we would do then is we
17	would write the report, leave a copy onboard, and then
18	return, you know, to the office on Monday or whatever
19	we were able to do it, and then we would typically
20	e-mail the report to the superintendent of the vessel,
21	the port engineer, whichever title you choose to use
22	and with a copy to the ship, saying we were onboard the
23	Norway in this instance on this date. We, these are
24	our results. We give a brief description of what the
25	results were. We also attach the service report, so

1	that if they want to look into it further they can.
2	And then we send those off, that is how it was done.
3	MR. ROSSEY: Okay. There were some, at least
4	what I was seeing, it appeared that there were, let me
5	be a little more specific.
6	(Pause.)
7	MR. ROSSEY: The time frame of, from what
8	happened, December of '97 to October of '99, it appears
9	that some copies were sent to Headquarters and were
10	reviewed?
11	MR. DEHAAI: The service reports? I am trying
12	to remember that. That was when I, '97 to '99,
13	October, that may be the case because of, of, that was
14	my, when I first started and they probably did do that.
15	I think that, if I am remember right, they did do that
16	initially until I understood, got a little more
17	understanding of doing reviews and the processes. And
18	there is a lot of training I was going through
19	initially, too, so the work load would have been
20	excessive to do the reviews. So, I think there was
21	some reviews being done besides me in that first year
22	or so until I was able to get up to full speed as far
23	as what I was doing. And again, a lot of that was
24	(Change tape.)
25	MR. DEHAAI: My familiarity with what I was

doing, it is not that I didn't understand what I was 1 doing as far as the testing and the technical aspect, 2 but it took me a lot more time the first year to do the 3 test than it did, you know, now, you know, the speed 5 because of familiarity with it. So, I think, yeah, initially they would be reviewed by someone other than 6 me. MR. ROSSEY: Okay. It also appears that, and 8 I think in the time period, copies were sent to Kevin Gilbert? 10 MR. DEHAAI: That is correct. 11 MR. ROSSEY: And he was --12 MR. DEHAAI: He was the account manager for, 13 for us, for Norwegian Cruise Line, that was his 14 15 account, and he handled the account. That is typical of when you do the service 16 reviews, to send it to superintendent and to the vessel 17 and we also copy the account executive, the Drew Marine 18 19 account executive. So, he is aware of the situations that is going on as well, so, if there is a question or 20 if he wants to address something, they are typically in 21 the loop, so to speak, on, on what is going onboard. 22 MR. ROSSEY: So, it is correct in saying that 23 sending the reports to Headquarters is not a typical 24 thing. This was more of a training, not training, but, 25

1	more
2	MR. DEHAAI: It is, it is a typical thing,
3	but, the review being done by Headquarters is, was not
4	a typical thing. We send all service reports to, to
5	the central storage location for all reports. So,
6	everything we go onboard a vessel and create a report,
7	it goes to, but the review is not typical. And that is
8	not the way we are doing it now and after my first
9	year, that, we stopped doing that as well, of having
10	them do a review. But, all reports go to Headquarters.
11	MR. ROSSEY: Okay. There is also a period, I
12	guess, from, I don't know exactly when it is, but,
13	somewhere in 2001, there are cover letters of reports
14	sent to was that, I guess was that typical to
15	send I didn't see in some of the other reports.
16	MR. DEHAAI: Yes, we typically, you know, it
17	depends on how these were filed. We typically, you
18	know, had some sort of cover letter, whether it be a
19	cover letter or it was an e-mail document. You are
20	referring to the cover letter that was like the summary
21	of what we, yeah, that was done whether it be attached
22	to the cover letter or it was the body of the e-mail,
23	we did that, yeah.
24	MR. ROSSEY: Okay.
25	MR. DEHAAI: That is what we typically did.

1	MR. ROSSEY: Okay. Now, Tom touched on this,
2	but as far as at times there are multiple service
3	engineers on the Norway, meaning, one person for a long
4	period of time. As far as everybody being informed, it
5	would just be a matter of, was it just a matter of
6	looking at those reports particularly on ship or
7	MR. DEHAAI: Yes, and we talked about it.
8	Yeah, the other service, when the vessel was here in
9	Miami, there was one other service engineer and myself,
10	we would see each other on a daily basis and we would
11	talk about our service, so we would know if there are
12	problems. But, then also we had just a file, you know,
13	that we punched and that top service report went on
14	top, so you could, you would see. You would know, you
15	would have that there as a handy reference to be able
16	to look at what happened last time. So, that is
17	typically how we knew what was going onboard when we
18	were rotating from one guy to the next one, month to
19	month.
20	MR. ROSSEY: Okay. Were there occasions where
21	the boilers were inspected internally, not by you guys,
22	but other sources. Were you guys ever provided a copy
23	on some of the information, had been made aware of
24	conditions?
25	MR. DEHAAI: Not that I remember, no. I don't

remember seeing anything, reports on internal 1 inspections that I recall. I don't remember an 2 incident. 3 MR. ROSSEY: Have you ever had occasions where 5 you found elevated levels of copper in the boilers? MR. DEHAAI: On the Norway? 6 MR. ROSSEY: Yes. MR. DEHAAI: No, I have not. 8 9 MR. ROSSEY: Okay. Just in general terms, what to you think that would that be attributed to? 10 MR. DEHAAI: Again, the chemistry of it, I 11 don't recall exactly. I know that there is, I can't 12 say for sure. I could suspect the outside, I don't off 13 the top of my head, what would cause that. I know if 14 15 there is copper, but, the exact cause of that, again, I 16 can't say off the top of my head. 17 MR. ROSSEY: Okay. One other question is when you are on site and water chemistry readings, where 18 19 your readings independent of those that were done by 20 the ship personnel for that day, or did you guys take the same readings and that is their readings for the 21 day and --22 23 MR. DEHAAI: It varied. It depended, sometimes, you know, they would, they would have, in 24 the logbook they would have test results for the day 25

1	and I would, and if they did, what I would do is I
2	would take mine and look at those and it should be, you
3	know, the same or relatively the same, you know, a
4	matter of a few hours different, they should be the
5	same. And, you know, I don't remember specific
6	instances, but some ships if they know we are coming
7	onboard, will wait and take the test with us and
8	observe it and use those as their daily test results,
9	so, again, that varies. The Norway, I think, they
10	typically, and again, those were independent. I think
11	they did their own earlier test. We did our test when
12	we went onboard and I would always reference theirs and
13	if we saw something that was glaring different, that
14	gave us an opportunity to do some training. If we saw
15	that they had a Ph or whatever level there was way
16	different than what we were getting right now, we would
17	say, how did you do this test. And, and maybe a
18	training opportunity, so that is how we did a lot of
19	our training opportunities, you know, notices and stuff
20	like, so.
21	MR. ROSSEY: I guess one thing that I would
22	like to do now is sort, I have compiled some of the
23	data from the water chemistry logbook. Our focus right
24	now is the hydrogense as far as in a graphical form. I
25	guess and this is data generated from January of 2000

- through December of 2000, showing the hydrogense levels
- for each boiler. I would like you to look at it and
- 3 make some comments.
- 4 MR. DEHAAI: Okay.
- 5 MR. CUVA: Is that data extrapolated from
- 6 what we provided to you?
- 7 MR. ROSSEY: Partially.
- 8 MR. CUVA: Okay.
- 9 Those are, this would be data, you have got
- the daily logs and it is basically from the daily logs.
- MR. ROSSEY: That is correct.
- 12 MR. ROTH-ROFFY: And that was Tony Cuva that
- just asked that question for the transcriptionst.
- 14 (Pause.)
- MR. ROSSEY: The green portion is where you
- don't have data.
- MR. DEHAAI: Okay.
- 18 MR. ROSSEY: Then the yellow portions show
- where readings were taken. In other words, they were
- 20 doing their readings.
- MR. DEHAAI: Okay.
- MR. ROSSEY: Then a blue, the hydrogense is
- above the specification limit.
- MR. DEHAAI: Yes.
- 25 MR. ROSSEY: And in red where they are below

1	the specification limit.
2	MR. DEHAAI: Okay.
3	(Pause.)
4	MR. DEHAAI: And you want me to comment on
5	this, anything in particular, you wanted to
6	MR. ROSSEY: Well, first off, any overall
7	comments and then I think I will be more specific.
8	MR. DEHAAI: Okay. I mean, do you want me to
9	say what I think of the readings as far are they
10	typically good or typically bad or, or is, I mean, is
11	that what the type of direction we are going to, or
12	MR. ROSSEY: Sure. I mean, say you are
13	looking for the month, each one of these is a month.
14	MR. DEHAAI: Yes.
15	MR. ROSSEY: You are looking at one month
16	worth. What comments would you make?
17	MR. DEHAAI: I would say that there is not
18	anything out of the ordinary of what I would expect for
19	a typical systems or systems of these types. You know,
20	there is, there is an occasional high, some occasional
21	low readings. But, again, I wouldn't think, there is
22	nothing glaringly wrong or, or either way on this. I
23	wouldn't, you know, from looking at it, it looks
24	pretty, kind of what I would expect to see from, when
25	you were handing this to me, this is kind of what I

- thought it look like as far as the readings.
- MR. ROSSEY: Okay. Maybe I will be a little
- more specific at this point. In the period of July
- 4 through July, August, September, boiler 24.
- 5 MR. ROTH-ROFFY: Is boiler 24 the boiler that
- 6 had the problem?
- 7 MR. ROSSEY: No.
- 8 MR. ROTH-ROFFY: Which boiler had the
- 9 problem?
- MR. ROSSEY: Boiler 23. For most of July,
- boiler 24 was not operating. And then when it came
- back on line, or when they started taking readings, it
- appeared that there was a period of time of almost
- three months where hydrogense below specification
- 15 limit.
- MR. DEHAAI: Yes, I see that from looking at
- it. I didn't see it, but, again, looking at it, this
- is a typical graph, yeah, that, that appears to be the
- 19 case for sure. I am not sure, again, you know, as I
- 20 was saying earlier, a lot of times from the stand by or
- a lay up procedure, when you initially start up, you
- 22 will, you know, you will have maybe a low reading for a
- 23 period of time of hydrogen level until you get your,
- your adjustments made based on your testing and your
- dosing. But, for that period, you are looking from

1	August all the way really down to almost October. And
2	again, you know, without knowing the specifics of why
3	that occurred, there may have been, you know, again,
4	this is just speculation, maybe they had a leak or
5	getting oxygen leakage in the boiler from something.
6	Again, I don't know. Maybe they were having or a steam
7	leak, where they were using an excessive amount of
8	water and they had to, I don't, again, without knowing
9	the exact details of why, I can't say, but, there
10	could be reasons why that would occur.
11	MR. ROSSEY: Okay. Would you be concerned that
12	a lot of times following idle periods, it came into
13	service with low hydrogense levels?
14	MR. DEHAAI: I wouldn't be concerned, I mean,
15	because hydrogense levels, there is a margin of error
16	that we have in our specifications for all of our
17	treatment levels. You know, we have a little margin of
18	error for instances where it slips out, that is why
19	they slip out of hydrogen level or level for a day
20	or two, or even maybe a longer period, it is not a
21	major alarming situation. We do have margins.
22	But, you know, and like I said before, I
23	would expect it on a start up to have it for a period
24	of time, because it would be out of range. And I don't
25	think that would be a major concern as long as we are

1	able to get it to return to normal relatively
2	MR. ROSSEY: Would that be an indication that
3	while it is idle or lay up, there is not enough
4	hydrogen?
5	MR. DEHAAI: Yes, definitely, it could be. It
6	could be that there is not enough hydrogen or it could
7	be when they are start upstart, you know, moving the
8	water out of the system, getting new water in, maybe it
9	takes awhile, if there is a lot of makeup, but, yeah,
10	that is impossible, definitely.
11	MR. ROSSEY: Just to follow up on that. Does
12	Drew recommend a sludge dosing of a boiler with
13	hydrogen after a period of idleness or is it just
14	through the drip into the feed system that they are
15	suppose to normally build the hydrogen level back up?
16	MR. DEHAAI: I don't know if they give
17	recommendations for slow dosing or not. With the hand,
18	the normal dosage process procedure, you could turn the
19	stroke up on the pump and the frequency up and you
20	could put extra amorizen in where you could get
21	amorizen in the boiler in a relative, you know, in a
22	relatively quick period, within a day or two, you could
23	add a significant amount of amorizen to the boiler, any
24	chemical a boiler by the normal dosage procedure.
25	As far as opening it up and putting it in, I

1	don't think we recommend that. I don't believe. Maybe
2	we do, I have never personally recommended that. Our
3	technical experts may be able to make recommendations
4	as far as dosage, but I have never done that, no.
5	MR. ROSSEY: If they were to increase the
6	dosage as you say, a stroke or whatever on the pump,
7	wouldn't that, isn't there a common system for all the
8	boilers, wouldn't all the boilers be affected by that
9	higher and possibly put them out of range high?
10	MR. DEHAAI: If I am not mistaken, I, the
11	boilers are dosed, the amorizen dose is independent for
12	each boiler. And that, the dosage adjustment is made
13	based on the test results of that particular boiler.
14	And that is what is typical for boilers, you know, they
15	are dosed independently and the test results, you
16	adjust the dosage for the boilers based on those test
17	results. So, that is sort the Drew Marine
18	recommendation is that they should be independent for
19	that particular situation, if you have one level is
20	high and one below, lower than the other, and if they
21	are dosed from a common system, you can't get control.
22	So, we typically recommend independent dosing for
23	boilers.
24	MR. ROSSEY: We have noticed in the logs for
25	.7, .8 hydrogense liters there is no discrimination

between which boiler is getting homocharging. 1 MR. DEHAAI: Hmm. 2 (Pause.) 3 MR. ROSSEY: I am not trying to put you on the 5 spot here. MR. DEHAAI: No, I don't know without 6 actually, without actually seeing the logs, I don't 8 know. But, yeah, I mean, they should be dosing to a particular boiler. I mean, that is the standard Drew Marine recommendation is independent dosing to each 10 boiler based on your test results. 11 12 MR. ROSSEY: Okay. Do the service engineers go aboard and validate the system in terms of where the 13 chemicals are injected, where the samples are drawn 14 15 from? Do you have a documentation of that somewhere that we could take a look at it? Is that something 16 that you would go and verify? 17 MR. DEHAAI: I don't know if we have any 18 19 documentation on that as far as doing it. That is 20 something that, see, that is typically done on, on initial start up treatment or a new dose phase, you 21 know, which, which of course I don't know if we have 22 documentation dating back to when we took over 23 treatment of the Norway or not. Where you go onboard 24

and say, okay, this is Drew Marine program, these are

1	the chemicals you use, these are the test procedures,
2	these are the recommendation dosages, you know, dose
3	here, dose there. So, it is not something, because it
4	is not something they change. It is not like they,
5	they decide to dosing at a different point, you know,
6	on a particular day. So, it is something that is an
7	initial step in getting, you know, a ship on our
8	treatment program. So, it is not something and I
9	never did because, again, they were on our program well
10	before, before I started doing it.
11	MR. ROSSEY: Okay. In general terms, what are
12	the negative effects of poor water chemistry on the
13	boiler, structurally or internal, whatever?
14	MR. DEHAAI: Well, you are going to have
15	corrosion and scale formation, you know, you will have
16	staining of the metals if you have continued, you can
17	have oxygen pitting, those of types of things, you
18	know. Corrosion and scale formation, you have, is the
19	biggest detriment of poor water quality, are your
20	metals and then, you know, that is
21	MR. ROSSEY: Are you aware of any historical
22	problems, when you were service engineer for oxygen
23	corrosion in these boilers on the Norway?
24	MR. DEHAAI: Normal oxygen corrosion. I
25	don't, no, I don't remember any, any problems or being

1	aware of, you know, oxygen pitting or oxygen corrosion
2	situations on that vessel.
3	MR. ROSSEY: NCL never approached you to get
4	counsel on how they might address an oxygen corrosion
5	problem?
6	MR. DEHAAI: Not that I recall, no. That
7	issue was never brought up as far as I can remember.
8	MR. ROSSEY: Okay. Regarding internal
9	inspections, do you know what Drew's recommendation is
10	before the inspection, should the boiler be cleaned or
11	should it be left as it is and after it is on the dock
12	MR. DEHAAI: When we do onboard inspections,
13	we like to see it as it is, so if it would be cleaned,
14	then the corrosion cells are gone and you know, the
15	rust formation and the deposits and everything that it
16	in there, is gone, you don't know if you were having
17	problems. It is usually best when you open it up, you
18	look at it, then you know what is going on in the
19	boiler. By cleaning it, you know, you are removing
20	the, the condition of the boiler changes significantly
21	after a cleaning.
22	MR. ROSSEY: Okay. But, there are times when
23	the boiler should be cleaned. Can you describe when
24	the boiler would be cleaned?
25	MR. DEHAAI: Drew makes boiler cleaning

recommendations when they have, when it is inspected, 1 and they determine if there are problems, you know, if 2 they have scale formation, corrosion cells, pitting, we recommend going in and doing a cleaning to get that, the main reason for that is to stop corrosion once it has begun. There is only way to do it and that is to 6 do a chemical cleaning in the boiler. You have to neutralize those corrosion cells and prevent that from 8 occurring. Once you have, you know, you can't do anything in an operational standpoint, once you have 10 those type of things occurring. So, when we see that, 11 12 whether they customer sees it on an inspection or we see it on a boiler inspection, we see it, that is when 13 we recommend cleaning it. 14 15 MR. ROSSEY: And does Drew have a chemical 16 that they supply for the purpose of cleaning a boiler? MR. DEHAAI: Yeah, well, there can be a couple 17 of different cleaning of a boiler, a couple of 18 19 different problems that would need to be addressed as 20 far as cleaning. Typically we are doing an -- clean, and you know, we could use, one or two -- the names of 21 them are Safe Acid and Descale It. Acid cleaning 22 products. There is also border cleaning as they get, 23 somehow get oil contamination in the boiler. That is a 24 25 different process. That is not a regular occurrence,

but it does happen. But, yeah, we do have products 1 that we can provide for the cleaning. 2 MR. ROSSEY: What was the second, the first 3 was Safe Acid? 5 MR. DEHAAI: Descale It. MR. ROSSEY: Okay. Do you have any knowledge 6 of tube failures onboard the Norway boilers? MR. DEHAAI: No, not particular instances that 8 I know of with tube boilers, no. MR. ROSSEY: Do you think that would be 10 something that would be useful information to you as 11 12 the chemistry --MR. DEHAAI: Yes, I mean, again, any 13 information that we can gain on the boilers is useful 14 15 information for us. We know, if they are having 16 problems, those things are good for us to know. they are having, you know, again, the more knowledge 17 that we have, regarding the operation of a boiler, the 18 19 more we can help our customers. In other words, with 20 recommendations. So, yeah, I mean, ideally we would like to know everything that is wrong with that boiler, 21 on a daily basis, you know, but, of course, you know 22 23 that is not, that is impossible. We get, we get our

snapshot when we go on a monthly basis and try to

gather as much information as we can.

24

1	MR. ROSSEY: Okay. So, again, I am not trying
2	to put you on the spot, to any of my questions, I am
3	not trying to, if you, if you are not sure, that is
4	fine. But, from your recollection, did they ever have
5	any boiler failure problems?
6	MR. DEHAAI: From what I recall, no. I don't
7	remember a specific, you know, a specific instance
8	where that happened, no.
9	MR. ROSSEY: Okay. The fellow, who did you
10	relieve when you took over as the service engineer for
11	the Norway, who was your predecessor?
12	MR. DEHAAI: The person that was mentioned
13	earlier, Kevin Gilbert was, was servicing the vessel as
14	well as another guy that was here at the time,
15	Patrick Lynch, they were handling the service of the
16	Norway.
17	MR. ROSSEY: You said Patrick Lynch?
18	MR. DEHAAI: Yes.
19	MR. ROSSEY: Okay. Did they tell you of any
20	historical problems with the boilers on the Norway when
21	you took over from them? Something to look for, you
22	know?
23	MR. DEHAAI: No, I mean, again, you know, I
24	went through the training process with Kevin mostly,
25	did most of the training, and he would explain things

to look for based on test results. He would say, oh, 1 you know, we always had a problem with this 2 historically, nothing like that really came about. It was just, you know, he guided me as far as what I was 5 doing onboard, things to look for, but, there was not, you know, a definitive thing saying we had continued 6 problems with this over time. No, there is no nothing like that. 8 MR. ROSSEY: Okay. You didn't talk about oxygen corrosion problems or other problems? 10 MR. DEHAAI: No. 11 MR. ROSSEY: Historical problems with the 12 boilers. 13 MR. DEHAAI: No, not that I recall, no. 14 15 MR. ROSSEY: Okay. Did you have periodic meetings with NCL management, technical management on, 16 on the servicing of the boilers? 17 MR. DEHAAI: No, what was typically done with 18 19 our customers is the service engineer goes onboard the, the, the onboard testing, that is why, you know, then 20 they come off and it gets sent to the, the NCL office 21 with the copies going to the account executive, because 22 23 the account executive does the, on the typical basis, gets with the customer and the office, with the 24 management. They go in and discuss, you know, the 25

service reviews and trend, you know, those types of 1 things. The, as the role of the technical service 2 engineer, that is not typically done, no. 3 MR. ROSSEY: So, it would be the account 5 executive who would do that. MR. DEHAAI: Meet with the office. 6 MR. ROSSEY: With the customer. MR. DEHAAI: Yes. 8 MR. ROSSEY: On technical matters or on financial matters? 10 MR. DEHAAI: Both usually. I mean, that is 11 12 one of the things that we at Drew Marine desire ourselves on and as a selling point of us, is that we 13 our account executives aren't just sales guys, person, 14 15 products, they are technically knowledgeable of what we 16 are doing and we have marine ears and so they have the technical background to be able to deal with the people 17 in the management levels as, that is one of our selling 18 19 That is they way it is typically done. points. 20 Occasionally, we may take, a service engineer may get directly with the port engineer or superintendent, it 21 is not the norm. 22 23 MR. ROSSEY: So, who in recent years, if it has changed, who is the account executive for Norway? 24

MR. DEHAAI: Jim has been for the past --

1	MR. MUNT: Since '99.
2	MR. DEHAAI: Ninety, nine, yeah. Jim Munt.
3	MR. ROSSEY: Okay. Jim, maybe you take a
4	little break.
5	MR. DEHAAI: Okay.
6	MR. ROSSEY: Jim, could you describe the
7	interactions you have had with Norway on technical
8	matters, with NCL about the Norway boilers?
9	MR. MUNT: Yes, typically, as Jeremy
10	described, I would be more, I would have the visibility
11	to service report at the time after the service was
12	done, and typically, we try to target five business
13	days to return the report back to the superintendent
14	engineer, as well as a copy, as Jeremy described, back
15	to the chief engineer and the engineering staff. So,
16	then I would get visibility at that particular time of
17	the service and the report. And I would do the cursory
18	review of the cover letter, cover e-mail, and the
19	contents of the service report as far as the ph and the
20	amosene(ph) levels and things like that. Then that
21	would give me visibility to discuss with the
22	superintendent engineer or even one of the technical
23	person side, if there was some particular issues on
24	ordering of the testing and things like that. So that
25	I could support with the office personnel what things

1	are going on and make recommendations with our service
2	engineer as well our internal technical management
3	located up on Boon. So, that would be the typical
4	process.
5	Did I answer the question?
6	MR. ROSSEY: Yes, how about the specifics?
7	Can you tell me about any technical interactions you
8	have had with anybody at NCL, Norwegian Cruise Lines or
9	aboard the Norway?
10	MR. MUNT: That is a very, that is a general
11	question. And of course, we, we try to have a business
12	relationship with them where we can continue to support
13	their technical operations. And also be selling our
14	products and services to them. So, you know, we say, I
15	mean, I am, I don't know, there is nothing specific
16	coming to mind.
17	MR. ROSSEY: Have you ever had the occasion to
18	meet with any of the port engineers, shift
19	superintendent, vice presidents regarding water
20	chemistry problems, such as oxygen corrosion or boiler
21	tube failures on the Norway boilers?
22	MR. MUNT: No, nothing, nothing specifically
23	to that latter part of question. I have had the
24	opportunity to meet with their technical management
25	people, superintendent engineer on a routine basis, but

specifically addressing oxygen corrosion and what was 1 the other question? 2 MR. ROSSEY: Boiler tube failures. So, maybe 3 tell us about what you have talked about and how often 5 you have talked. MR. MUNT: Again, I guess, my primary role is 6 to support their technical operations and to sell them products. And on the Norway, we have what is commonly 8 referred to in our Drew Marine world, as an ultra marine service, technical service and chemical supply 10 "agreement". And then we would liaison with them both 11 on the monetary side, negotiating pricing levels as 12 well as define our technical services to them, what we 13 are going to do while onboard. And so my main thing 14 15 would probably be more on the business side, I guess, 16 but, with the technical background. You know, occasionally I would go visit the ship, go along with 17 the service engineer to have that kind of activity and 18 19 the visibility if he sees an e-mail coming, the chief engineer onboard the ship is tied with an e-mail from 20 me or whatever that he has a face with that name, oh, 21 this is the Jim Munt guy. So, you know, we try to stay 22 I don't remember any specific 23 in tune with that. technical issues brought to head with the technical 24 management, as far as, of Norway's boiler water 25

treatment, or boiler conditions per se. Occasionally, 1 we would, when we are renegotiating contract, we take a 2 look at their chemical usage, their chemical consumption. We take a look at the GC, the adjunct 5 fee, the amosene usage, then to establish the next contract period as far as the pricing level. We will 6 talk at that particular time about the amosene. 8 (Pause.) MR. MUNT: We discuss by reviewing the prior 9 year, the service reports. We kind of do a business 10 review. We look at the chemical usage in each area. 11 12 And we raise up possible questions, like if their amosene levels were high and then sometimes we get some 13 general feedback saying, well, we have a lot, for 14 15 instance, outside, we had a lot of steam leakages, so our amosene level required, we need more amosene on 16 this particular time period because we had a lot of 17 condensation leakage. We had to use a lot of makeup 18 19 water going back into the system and hence, from a 20 technical standpoint, you have heard about the hydrogen usage and what it does. It combines with the dissolved 21 oxygen to reduce the corrosion aspects of it. 22 23 So, those types of general questions. But, we wouldn't necessarily get into what are the conditions of the 24

boilers, and as Jeremy alluded to, that would be if,

1	that is what we would like to do because that is where
2	we provide greater value to them, if they did have, if
3	they did, for instance, remove a tube or something like
4	that, we would like for them to let us know, because
5	then view their sample. We of course have
6	metallurgical laboratories that we align with or have
7	and then you, we can find out a lot of information from
8	that. And then you can make recommendations as you go
9	forward as far as refining your chemical treatment
10	program, making changes to their dosage rates, focusing
11	in on certain areas. Things like that. Also we, we
12	discuss with them issues with regard to, I heard some
13	of the conversations coming up, amosene, one of the
14	things it does is, it is a volatile constituent in that
15	treatment, hydrogen, comes from the condensate system
16	and helps to protect some acid corrosion coming back in
17	the condensate system. That is phorolene(ph) base
18	product, but if you have too much of that, it can break
19	down, in combination with ammonia, and oxygen, it can
20	start to attack corpo alloys, you know, copper. And
21	certainly in the main condensers of these type plants,
22	these proposal plants, they are typically cooper,
23	cooper, nickel type of material. And if there is an
24	excessive amount of ammonia in there, the reason I am
25	telling you this, this is the type of conversations we

would have with them. The guys that I dealt with are 1 very aware of this, they were typically chief engineers 2 onboard the Norway and they know about these types of 3 situations that arise. So, we just talk about it and 5 say, you know, you have got to be careful, you know, if this ammonia gets back in, it breaks down the copper. 6 It can get back into the fuel system and it can play out in the boiler systems and on the tubes, and then 8 you get galvanite corrosion cells and things like that. You just be open about discussing these things. 10 And, you know, again, we try and do, sell our 11 12 copper and water treatment technology. Drew Marine's services and product solutions. And then we try to get 13 the highest amount of money for, to support these, this 14 15 competency in these products, supplies. So, that is kind of what our discussions would go from my 16 standpoint. 17 Again, I don't recall any particular instance 18 19 that I asked the number of questions of Jeremy, did you 20 know of any boiler tube failures, any awareness of those type things. And as Jeremy alluded, we, our 21 service reports are snap shot in time. And we, we also, 22 a monthly visit while they are in port, which is not an 23 operations condition that they are designed for. 24 are designed to move and, and, so the in port condition 25

1	is not necessarily indicative of what their outside
2	normal operations are, when they are not in port. And
3	we don't necessarily have visibility to that. We can
4	look at their logs, in which we do when we are onboard
5	to do our services, and make comments on them based on
6	what we are seeing recorded in those log sheets. And
7	then also certainly what we find on that particular
8	day, during that particular service visit, we make
9	comments for that and if the engineers onboard are
10	telling us certain instances, we support with
11	recommendations, they need to a new reagent or
12	something like that, and give an ordering barcode
13	number, things like that.
14	It is kind of a general overview of kind of
15	the sales, account management side of our business and
16	how we work together from the technical service onboard
17	the ship as well as from sales, technical support to
18	their, the office.
19	MR. ROSSEY: Okay. Jim, would you say
20	typically you would meet maybe once a year with NCL
21	management or more often or less often?
22	MR. MUNT: More often, but, when you say
23	technical management, or their management, you know, I
24	would say monthly. I visit with the superintendent
25	engineer, maybe have a business lunch, you know, and

1	talk about some things, maybe monthly visits to, that
2	may include or be separate to their purchasing,
3	technical purchasing managing people. Maybe just as a
4	political, "hi are you doing" type of call. And in
5	some instances if they call Jim about pricing issues or
6	even logistics, delivery issues, sometimes those things
7	would come up. Yes, monthly visits to several of their
8	people in their organization, but it is not always the
9	same people.
10	MR. ROSSEY: Do you recall who the shift
11	superintendent is?
12	MR. MUNT: During my tenure here, mostly I
13	have been dealing with Kingscote(ph), prior to that,
14	their management has changed during my tenure here,
15	Drew Marine dealt with who is a technical director.
16	There is no other Also I believe Johan Hanson, I
17	dealt with in some instances. And as far as Norway
18	possibilities, that I believe was pretty much it, on my
19	side.
20	MR. ROSSEY: Okay. Did you ever meet Chris
21	Foong?
22	MR. MUNT: I know the name only recently
23	through, through periodicals that have been on webs and
24	things like that. As far as, I think he joined the
25	organization recently as a technical director, VP of

1	technical operations, but I don't know him. I only
2	know the name from, from advertisements or periodicals.
3	MR. ROSSEY: Do you happen to know who his
4	predecessor was?
5	MR. MUNT: I don't know if he had a
6	predecessor, again, the management changed so, I don't
7	know if I can answer that question correctly. I, I,
8	Anderson is the guy, whose name I know is in there, I
9	know, but, I don't know if he replaced or it is a new
LO	position.
L1	MR. ROSSEY: Okay. Yeah, I was just trying
L2	to, we will actually be talking to Mr. Foong tomorrow.
L3	MR. MUNT: I think he is relatively new. He
L 4	may even be coming over from the Star Cruises who owns
L5	NCL, that brought them a number of years ago.
L 6	MR. ROSSEY: Okay. So, if the Norwegian Cruise
L7	Lines had a problem with or say not a problem, they had
L8	some boiler tube failures, you say that would be
L 9	something useful, kind information that you would like
20	to have?
21	MR. MUNT: Yes, exactly. We would value that
22	information because we felt, we would feel that that
23	information could be helpful to us to help them, you
24	know.

MR. ROSSEY: And what mechanism do you think

1	that information should come back to you? Would it be
2	to you or be to the service
3	MR. MUNT: Typically, I mean, it could come to
4	me. I am like, even if Cuva got an e-mail from the
5	chief engineer from the Norway, saying I need this,
6	Cuva would probably e-mail that to me and say, hey,
7	Jim, can you take care of this. So, yeah, typically
8	if there is some particular need that Mr. Cuva would be
9	aware that needed Drew's attention he would come to me.
10	So, yeah, if I would think that the, the I am at
11	the conduit to our organization as far as the service
12	and support we can provide them. But, that doesn't
13	mean like Jeremy and/or other service engineers have
14	been on the ship that have given their business card to
15	the chief engineer, that they may go onboard and you
16	see it in the logbook or something like, they may e-
17	mail him directly. And I might get to know that
18	through our guys, hey, Jim, they are asking me for
19	this, that and the other thing, what do you think. And
20	then I, it is nice that I can get involved and that
21	there is a particular question I may have or, again,
22	from a sales standpoint, the knowledge is good, you
23	know, having information gives you ways to provide
24	better service, you know.
25	MR. ROSSEY: Jim, could you tell us a little

bit about your background and how long you have been 1 with Drew? 2 MR. MUNT: Yes. I am also a marine engineer by education. I went to Maine Mariner Academy, I went through the, the engineering program, the engineering program there in 1989. I sailed on my Coast Guard 6 ferry assisted engineer's license for the first two years. Actually I was on the high pressure steam ship, 8 600 psi main propulsion system. And then I, my career path then went to a sales, technical sales applications 10 engineer outside of Philadelphia. I was working for 11 Fishers Controls, with control valve manufacturer. I 12 was working for a representative in that territory in 13 the Philadelphia area. And then worked there for some 14 15 time, getting experience in sales and technical sales. 16 And then I had a position with an automatic switch company and manufacturer of transfer switch gear, 17 emergency power switch gear, working on, on outside 18 19 sales, technical sales support, primarily for power 20 industries and things like that. Then back to Fisher Controls, subsidiary 21 called H.D. Boundman, another manufacturer of controls 22 23 up in New Hampshire, Portsmouth, New Hampshire, working as an industry manager in sales support role and 24 25 technical support in industry specific areas, segments,

2	opportunity with Drew Marine essentially through some
3	networking, reconnecting to me with a passion in the
4	marine industry, coming down here to fill a role in the
5	accounts sales area in '99. And supporting our sales
6	responsibilities as far as some reaccount assignments.
7	MR. ROSSEY: And about how many accounts do
8	you manage?
9	MR. MUNT: Oh, we kind of, we have kind of a
LO	team work, so if one guy is out, one guy is in, then we
L1	try to liaison so that everyone is a little bit aware
12	of their business, each account business structure and
13	things that are going on. I have primary account
L 4	responsibility for Carnival Cruise Lines, Norwegian
L5	Cruise Lines, Seabolt International, a couple other
L 6	accounts. Maybe like say five, five primary accounts,
L7	but we split up some other accounts. Two percent of
L8	all our business comes from, 100 percent or like 98
L 9	percent of our business comes from two percent of our
20	customers.
21	MR. ROSSEY: And can you give me an idea about
22	how many steamships are serviced by Drew Marine in this
23	area?
24	MR. MUNT: No, I really don't know. The only
25	one I am aware of was the SS Norway, you know, most of

business development area. And then had this

the ships in the accounts that I am involved in and 1 aware of in our territory most of the ships are welded 2 to the newer design, motor vessels, you know, with boilers on them, but as an auxiliary type of system. 5 MR. ROSSEY: Okay. This is a technical question, going back to Jeremy. Since we have talked 6 mostly to you about the technical, what you look for in the logs, you said occasional spikes of chloride is 8 something you may not be concerned with, that may be somewhat normal. When would you be concerned as far 10 as, if it is pick a limit on parts per million, if you 11 12 see something above, when would you start becoming concerned? 13 MR. DEHAAI: I mean, thinking as far as 14 15 levels. It is a tough question. Even at a particular 16 high level probably wouldn't be a grave concern. more, for me, I think what I would look for is trend. 17 If they have, you know, a level that is 100 parts per 18 19 million above the limit and is that way continually, I 20 would be more concerned than I would if they had one or two or three day spike where it is 500 or 600 parts per 21 million above the limit. That, that, it is, that is 22 what, just from my point of view, that would be more of 23 a concern to me because if they had spikes, if it is 24 corrected quickly, your problems can be resolved a 25

1	little bit better than if you continual problems. As
2	far as throwing a number on it, I don't know that I
3	could put a number, a particular number on it. Yeah,
4	again, I would just look for the trend than say number,
5	certain number where I would be, all of a sudden I
6	would be alarmed by it. It would be more of a trend
7	situation. And looking at other aspects as far as
8	treatment, too. If they had a high chloride and the
9	ph is low, than that is different than high chloride
10	and the good ph level. Those types of things. So, it
11	is, to put a particular number on it, I really can't do
12	that.
13	MR. MUNT: Jim Munt speaking, if I can just
14	add to that. You know, we do have those limits that
15	we publish for this whole, you know, for Drew Marine
16	programs, also for low pressure boilers and different
17	treatment programs that we have. Also, along with that
18	another measurement parameter is this an indication
19	of water hardness or some contaminates that could be
20	essentially in the system. Total dissolve solids is
21	really our measurement for one of the control
22	parameters for blow down of the boilers, surface blow
23	down. So, that would be more indicative or a more
24	better measurement parameter to determine
25	contamination Now if they get salt water leakage in

the condensers or some type of heat exchange that is 1 getting back in the boiler feed, that would become 2 apparent both by the chloride readings as well as the 3 total dissolve solids will significantly increase. if there is other systems, other fluids that are somehow in indirect contact or heat exchange systems 6 that are somehow being heated by the steam or heated by the condensate, somehow, getting indirect contact with 8 the boiler steam and/or water cycle. Now, those are why we take measurements. 10

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Now, we will also communicate to the office if we see a high level and also it is indicated on the report that this is a problem. But, the other thing about treatment programs that was alluded to earlier, we have a reserve built into our treatment programs to help offset some, you know, instances where you may have a contamination or a situation where you have a problem that can contaminate the water. And so that, you know, they are doing daily testing, working on monthly, and we are querying the engineering staff on what has been going on, if there is any indication, any problems that we need to be aware of before we do the testina. But, you know, those controls parameters are published, you know, and if they get above them, they are also in the, in the literature and things like that

on our control dosage charts, indication of what to do 1 when you find those, those measured values. But, 2 again, we are always there on a monthly snapshot of time, you know, the operations, daily, in-between those 5 times, the guys are monitoring that type of things and taking corrective actions based on their measured 6 values. MR. ROSSEY: Talking about dissolve solids, 8 what would that measure as? 9 MR. MUNT: Conductivity. It is probably some 10 type of chart that, you know, cross references total 11 12 dissolved solids as equivalent values to micromoes or micro -- as they, as they measure conductivity and you 13 measure water, to save water is essentially non 14 15 productive, but you get things in there, it starts to 16 conduct electricity and you measure those levels. And that is an indication you have dissolved solids in 17 there. And those could be harmless, again, 18 19 contributing to deposits on heat transfer surfaces and 20 things like that. And they end up going into that hole, if you look at water treatment technology and 21 what that means, you get deposits and under deposit 22 corrosion, galvanic corrosion aspects. 23 MR. ROSSEY: How many, just in general terms, 24 25 you are talking about total dissolved solids for

1	monitoring conductivity. If your conductivity was up
2	range, how many days following would you be concerned?
3	MR. DEHAAI: Well, as soon as you see
4	conductivity out of range, you would typically go down
5	to your surface blower and the blow down, skim valve,
6	or scum valve, sometimes the terminology is used
7	differently, but a blowing down of the boiler so it is
8	a reduced, and then if it comes right back up,
9	engineers are trained and knowledgeable that they have
10	a problem here, you know. I have got to go find what,
11	where this total, where this, why have my
12	conductivities gone up. And they start to look at
13	various systems and, associated systems, to find out
14	where the problem is, making corrective action whether
15	it is a heat exchanger leak or a condenser leak. One
16	of the things I know I did here, there was a time, was
17	not boiler tubes, but condenser tubes needing to be
18	replaced in the normal. Again, I know the
19	circumstances there, but, but that is the typical and
20	actually an expected thing on a ship of that age and
21	also when you plug tubes in a condenser because of a
22	leakage, that is, that is just kind of an expected
23	thing over time. And they actually have a ratio of the
24	number of tubes versus the number that they plug up for
25	efficiency purposes, you know, for when you are

condensing the steam that is being used for --1 MR. ROSSEY: Maybe, I can ask Jeremy about the 2 condenser, but just touching on what you have said, they had problems with chloride and I think it has been related to condenser tube failures. Is that something that Drew Marine would be interested in looking at, 6 trying to --8 MR. MUNT: --MR. ROSSEY: Yeah, while they are having condenser tube failures or is that kind of outside, out 10 of your kind of purview of --11 12 MR. DEHAAI: I mean, again, as I was saying before, we like to know everything that is going on as 13 far as outside -- and if they do have condenser tubes 14 15 that are failing, that they are actually removing, again, as Jim said, we have a metallurgical lab that we 16 could send those to. I mean, again, that would be 17 nice. Any information that our customers provide us 18 19 regarding their operations, not just the boilers, but, their normal operations, the more information they 20 provide us, the easier it is for us to provide them 21 specific service better, you know, so, any information 22 23 that we get is good. MR. ROSSEY: Is there any issues with water 24 25 chemistry that can affect condenser tube failures that

1	you know of?
2	It is pretty broad, I guess does anybody, I
3	guess, in the room know why they would be having
4	condenser tube failures? Does it have anything to do
5	with low levels?
6	MR. MUNT: This is Jim Munt speaking once
7	again. What we just talked about not too long ago, one
8	of the things would be a attack, you know, but
9	MR. DEHAAI: Age.
10	MR. MUNT: And you don't expect a thing to
11	age, age, you know, would also contribute to something
12	like that.
13	MR. ROSSEY: But, the nature of the condenser
14	tube failures on the Norway never came to your
15	attention, was something that you needed to look into
16	or address or other than, you know, the contamination
17	problems with the boiler, it is not something that you
18	looked at is that correct?
19	MR. DEHAAI: Are you asking did anybody on the
20	Norway ever advise Drew Marine
21	MR. ROSSEY: Yes, either way, did they ever
22	talk to you about their condenser tube problems and ask
23	you for advice or did you independently look at, you
24	know, the rate of condenser tube failures and say, you
25	know, maybe something is going on here that maybe we

1	should look at? I don't know if I am phrasing the
2	question right, but, I mean, if they have been having
3	condenser tube problems, or is this something that you
4	can help them with?
5	MR. MYER: Yes, this is Pete Myer. Yeah, with
6	the chloride leaks, I think I inquired once with the
7	chief why, where were the chlorides coming from,
8	because that is the first question you ask where are
9	they coming from. And he said, they have got a
10	condenser leak and they were trying to fix them. But,
11	beyond that, we don't get in their repair, all we can
12	say is you need to stop the leak, the sooner the
13	better. But, beyond that we can't, we don't have much
14	control over how soon they fix it.
15	MR. ROSSEY: And you don't have any
16	recommendations in that area to, to address the
17	problem?
18	MR. MYER: No, we can only look at the past
19	readings. Can I look at these?
20	MR. ROSSEY: Sure.
21	MR. MYER: As far as back We can look at
22	the
23	MR. ROSSEY: The first incident or pre
24	MR. MYER: Pre, you know, I have never been
25	on, I havent involved with the ship You know,

1	looking at the level, I didn't notice from my, looking
2	at my last report, it wasn't
3	MR. ROSSEY: Okay. We will shift to you now.
4	Could you tell us about your background and how long
5	you have been with Drew Marine?
6	MR. MYER: I graduated from Richmond Academy
7	in '93 and then I sailed for quite some time. I got a
8	chief engineer's license, diesel and third engineer
9	steam. And I started with Drew in June of 2002.
10	Started working in Miami November 21 of 2002, last
11	year.
12	MR. ROSSEY: Did you ever sail on steam ships
13	when you went to sea?
14	MR. MYER: Never
15	MR. ROSSEY: Tell me about your association
16	with the Norway. Did that start immediately when you
17	came in 2002?
18	MR. MYER: I don't remember the first date I
19	was on the ship, I don't remember if it was December.
20	MR. ROSSEY: So it was sometime in late 2002.
21	MR. MYER: 2002 or early 2003.
22	MR. ROSSEY: And did you take over primary
23	responsibilities of the Norway service, servicing the

MR. MYER: No, I traded off with the other

Norway?

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- service engineer, Clayborne was the other.
- MR. ROSSEY: Did Mr. Clayborne, did he it only
- 3 before you came?
- 4 MR. MYER: Well, I took Jeremy's spot and like
- 5 I said, no one, service engineer is not in charge of
- any particular one vessel. Whoever is available to see
- 7 it.
- 8 MR. ROSSEY: Okay. So in other words, they are
- 9 not assigned.
- MR. MYER: No. Not ship has an assigned
- 11 service engineer in particular.
- MR. ROSSEY: Kind of whose available at the
- time, who is not servicing other ships.
- 14 MR. MYER: Correct. Generally, a ship coming
- in Miami, it will be in the service engineer available
- in Miami.
- MR. ROSSEY: From your experience, how many
- steam ships do you look at here in Miami?
- MR. MYER: Minus the Norway, maybe two or
- three a year.
- MR. ROSSEY: Every couple of years, well,
- let's see, working on the Norway, did you ever have
- 23 occasion to do an internal inspection of the boilers?
- MR. MYER: No.
- MR. ROSSEY: Okay. Were the boilers ever shut

1	down or opened up while you were onboard that you know
2	of? Did you ever go down in the boiler room?
3	MR. MYER: No, I never physically looked at
4	the boilers, inside the boilers. And if they were open
5	up, I don't recall any particular incident where they
6	said, yeah, it is opened up, take a look.
7	MR. ROSSEY: Did you ever go down in the
8	boiler room?
9	MR. MYER: No.
10	MR. ROSSEY: To look at the boilers.
11	Jeremy, same question, did you ever go down
12	in the boiler room?
13	MR. DEHAAI: No.
14	MR. ROSSEY: Okay. So these boilers could have
15	been open while you were onboard, but, you wouldn't
16	have known it unless they told you, is that correct?
17	MR. DEHAAI: Yes, that is correct, yes. It is
18	sort of a typical, that is a typical thing for what we
19	do, is, you know, unless there is a specific reason to
20	go to a certain area of the vessel or unless the crew
21	asks us to, or unless we ask to go there, there is a
22	reason for it, we don't make our way on the vessel
23	openly, because, you know, of the security issues and,
24	you know, there is concern with just having, even
25	though we are on the wessel on a regular hasis they

1	know us as the Drew rep, we don't make our way around
2	the vessel without accompany for those reasons.
3	MR. ROTH-ROFFY: Okay. Okay. Back to Pete.
4	In your time as servicing the Norway boilers,
5	do you have any recollection of any specific problems
6	that come to mind in terms of chemistry problems?
7	MR. MYER: No, just an occasional high
8	chlorides. I don't know how far they were always out
9	of spec, right. This one, it was 20 ppm or 18 ppm, I
10	think, occasionally to be
11	MR. ROTH-ROFFY: Do you have any knowledge of
12	tube failures since you have been working with the
13	Norway?
14	MR. MYER: Just from the condenser tubes
15	MR. ROTH-ROFFY: Nothing on the boiler tubes.
16	MR. MYER: No.
17	MR. ROTH-ROFFY: Do you have any knowledge of
18	oxygen corrosion problems on the boilers?
19	MR. MYER: No.
20	MR. ROTH-ROFFY: And can you tell us about
21	your training since you have been with Drew Marine?
22	MR. MYER: Similar to Jeremy. There is a
23	technical course, kind of self read, and then also
24	practical experience and then discussing with, you
25	know, senior personnel.

1	MR. ROTH-ROFFY: Do you have anything?
2	MR. ROSSEY: No, maybe just one, the same
3	question I asked Jeremy, but if these boilers off and
4	then they come back on, there is low hydrogense, would
5	you make comments about that?
6	MR. MYER: Well, if there is low hydrogense,
7	as long as you get a residual, that means theoretically
8	there shouldn't be any oxygen and everything is So,
9	if you have some indication, but, I would say, you
10	know, you want to get it up within limits just as soon
11	as practical to offset any possible oxygen that might
12	get in there and then it will lower it again. So, if
13	it is already low, then you get oxygen, then it might
14	use the rest up. Whereas, if you have a cert residual,
15	you know, it will protect you, if you do get some
16	oxygen in there. So you never do run out of hydrogense
17	in the system. Does that make sense?
18	MR. ROSSEY: Yes.
19	MR. MYER: So if you have just a little bit,
20	that doesn't mean you have an oxygen pitting right
21	there. You still have some hydrogense left to absorb
22	any oxygen that might get in. So, my recommendation
23	would be to raise it as soon as practical, you know.
24	MR. ROSSEY: Okay. Maybe, let me requantify
25	low. If there is zero hydrogense

MR. MYER: That would be a concern, yes.
MR. ROSSEY: Okay. So, have you had a chance
to look at this chart at all?
MR. MYER: No.
MR. ROSSEY: Would you look at it and just
MR. MYER: All right.
(Pause.)
MR. MYER: On this, you have .01 as the
residual, so, the zero, I would be concerned about
the
MR. ROSSEY: This is not, this is 2000 period.
MR. MYER: Okay.
UNIDENTIFIED SPEAKER: That is only 2000.
MR. ROSSEY: That is correct.
UNIDENTIFIED SPEAKER: I thought it was 2003.
MR. ROSSEY: And, again, discretions may be
more, if you review the log, that is sort of what you
are going to look at, and
MR. MYER: I do see lower than the specs and
there are some key times was zero, yeah.
MR. ROSSEY: And how would you
MR. MYER: You look at the logs 24, you had
some periods of lower than normal hydrogense levels for
the month of August and September. You know, I don't
know why that could be cause, definitely, will look

1	into the reason whether it is excess makeup or whether
2	they just did not put enough in there or I don't know
3	how oxygen could We would have to look into why it
4	is getting low, I mean, there are several areas you can
5	look into that.
6	MR. ROSSEY: Okay. Now, on a similar issue, we
7	know that there are occasions where four of those were
8	shut off for 40 days at a time. And not necessarily
9	that particular year.
10	MR. MYER: Why were they shut off for 40 days?
11	MR. ROSSEY: Excuse me?
12	MR. MYER: Where they doing maintenance on the
13	boilers?
14	MR. ROSSEY: I may not have the specifics for
15	certain areas, but, I did go back and say 1997, and I
16	looked back in that out for the cycling, when they were
17	on and when were they off. This is the stoker's book
18	and as I said, I don't necessary have the reason why
19	they were off.
20	MR. MYER: All right.
21	MR. ROSSEY: But, there are periods of time
22	when they are off for 20 days, 30 days, 40 days. And I
23	guess my question would be from a chemistry point of
24	view, would you guys have concerns?

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MR. MYER: If it was 40 days and there is

water in the boiler and it is not out in the shipyard, 1 or everything is so called normal, yeah, 40 days, 2 definitely. Just the water and leaving it in there and 3 not testing the water, yeah. Without any other 5 circumstances. MR. ROSSEY: What about 20 days? 6 MR. MYER: Yeah, I would, my recommendation any time there is water in the boiler it has got to be 8 9 treated. MR. ROSSEY: Okay. 10 MR. ROTH-ROFFY: Anything else for Pete? 11 12 Jim? MR. MUNT: I just want to comment on this 13 amosene and these logs, the tabulation period, just one 14 15 of the things with the boilers and again, as they cycle 16 them or as they operate them, the steam demands are going vary on each boiler. And you have a feed water 17 regulating valve that opens and closes based on the 18 19 amount of water that is being called for by the boiler 20 level control system. Then if that valve is closed, the boiler is not calling for any water, there is no 21 chemical going in there. There is no, so, the expected 22 23 level would be to go down a little bit, you know, if they are not using it. No fire in the boiler, there is 24

no water being called for. There is not going to be

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any injection of the chemical. 1 MR. ROTH-ROFFY: Okay. 2 MR. MUNT: So what was in there, should stay 3 in there, you know, again until the next time they get 5 it operating again, you know. We weren't privy to the number of days that each thing was in and out, you 6 know, boilers on and off or in standby or whatever mode you want to call it. 8 MR. ROTH-ROFFY: Okay. Can you remember sludge -- hydrogen after the boilers coming out of an 10 idle status? 11 MR. MUNT: Well, again the water has been 12 treated --13 MR. ROTH-ROFFY: Well, say it has been down 14 15 for a couple of weeks and it is, you know, they didn't boost the hydrogen, and now they are returning it to 16 service --17 MR. MUNT: Was it empty? 18 19 MR. ROTH-ROFFY: No, it was in wet position. MR. MUNT: The first thing I would do is test 20 the limits, test, if it is zero, then I would recommend 21 if you can slug this, you have to get it pass -- and 22 shock it. 23 MR. ROTH-ROFFY: Of your knowledge of the 24 25 dosing system of the hydrogense on the Norway is it,

- are you able to independently dose the --1 MR. MUNT: I don't know that. 2 MR. ROTH-ROFFY: Okay. 3 MR. ROTH-ROFFY: Okay. So, I think those, 5 Leif, do you need a --MR. KRISTOFERSON: No, no, that is fine. 6 MR. ROTH-ROFFY: We have been going at it for --8 MR. KRISTOFERSON: You have covered most, most of the area. 10 MR. ROTH-ROFFY: I think we do have a couple 11 of questions for you. 12 MR. KRISTOFERSON: Okay. 13 MR. ROTH-ROFFY: On maybe the organizational 14 15 sort of things that go on in the office. 16 Could you tell us what your position is and how long you have been here? 17 MR. KRISTOFERSON: Well, I have been Drew 18 19 since 1974 in a variety of capacities. For the last 20 two years I came to Miami in 2001 and I have been here for these two years. 21 MR. ROTH-ROFFY: And what is your current 22
- area manager for the South -- and Caribbean Region.

position, sir?

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MR. KRISTOFERSON: My current position is the

1	Basically responsible for the development, customer
2	development and account sales. I am not directly
3	responsible for organizing the service, but it is part
4	of the customer responsibilities to make sure that the
5	service aspect is also, also covered.
6	MR. ROTH-ROFFY: Okay. Are these gentlemen at
7	this table your subordinates?
8	MR. KRISTOFERSON: Well, Jeremy and Jim
9	reports to me. Pete reports to in the service
LO	capacity and what we refer to as a dotted line as far
L1	as the organizational to the customer structure is
12	concerned to meet in Miami.
L3	MR. ROTH-ROFFY: And who would Pete's
L 4	supervisor be?
L5	MR. KRISTOFERSON: Pete's supervisor is
L 6	Sommers up in Boonton. And he is the, he is managing
L7	the service organization in the Americas.
L8	MR. ROTH-ROFFY: Okay. And how many such
L 9	service engineers are here in Miami office?
20	MR. KRISTOFERSON: In the Miami office at the
21	moment there is Pete is the only service engineer, that
22	is full time service engineer. Due to the customer
23	structure there is sort of a organization here that
24	when there, when it is necessary to have Pete duplicate
25	himself both Jeremy and Jim and Tim Clayborne will

1	step in, but that is not their particular function.
2	MR. ROTH-ROFFY: Okay. And Tim Clayborne, what
3	is his job title?
4	MR. KRISTOFERSON: He is a, he is a marketing
5	specialist for our technical product line. He is
6	currently based here in Miami, unfortunately, he is not
7	physically here right now.
8	MR. ROTH-ROFFY: Okay. And was he at some
9	point assigned as a service engineer on the Norway?
10	MR. KRISTOFERSON: He was the service
L1	engineer, together with Jeremy originally and with
.2	Pete, most recently when we had two service engineers.
13	There was no particular assignment to any ship or any
. 4	customer due to the nature of the customer based here
15	and so we would, we would have schedule service and the
16	requirement of not necessarily assigned certain
17	engineers to the various ships.
18	MR. ROTH-ROFFY: Okay. And, sir, your
L 9	background with Drew, did you have any technical
20	training also, did you have technical training?
21	MR. KRISTOFERSON: In the variety of functions
22	that I have had, there has been numerous technical
23	training over the years. There has been in house
24	training. There has been a couple of out source
) 5	training Drew at one point had the program where you

would have, that they would have diesel, diesel 1 training, steam training, diesel training at Tim Point 2 where some of the service engineers and account people were -- In house, classroom training. And also the self, self training. MR. ROTH-ROFFY: So, you were, you say the 6 regional director, is that your title? 8 MR. KRISTOFERSON: Well, it is referred to as the area manager. MR. ROTH-ROFFY: Area Manager. 10 MR. KRISTOFERSON: For, for this particular 11 geography, correct. 12 MR. ROTH-ROFFY: Do you provide technical 13 quidance to the service engineers --14 15 MR. KRISTOFERSON: The technical guidance on, 16 as far as technicalities are concerned, this is through our headquarters in Boonton. The quidance and how we 17 are operating the various geography is more of to the 18 19 local requirements and the customer requirements. 20 is more sales, sales and customer development functions than a specific technical function. 21 MR. ROTH-ROFFY: Okay. This question is 22 actually for everybody. I am not sure if anybody has 23 any contact with Bureau Varasco? Are you familiar with 24 25 that organization?

1	MR. DEHAAI: This is Jeremy, I am familiar
2	with Varasco, but, I haven't had direct contact. The
3	name is familiar to me, but just as far as direct
4	relationships, no.
5	MR. ROTH-ROFFY: Have you ever had occasion to
6	observe a surveyor onboard on the ship from Bureau
7	Varasco?
8	MR. DEHAAI: No, I have not.
9	MR. ROTH-ROFFY: Pete, are you familiar with
10	the surveyors down here in Miami?
11	MR. MYER: I am familiar with the function,
12	but I havent had any contact.
13	MR. ROTH-ROFFY: Jim, any contact with Bureau
14	Varasco?
15	MR. MUNT: No, I have not had any. I am aware
16	of them as well, but, their function, but, not
17	MR. ROTH-ROFFY: And Leif?
18	MR. KRISTOFERSON: No, I know the company, and
19	no, I have not had any contact with them.
20	MR. ROTH-ROFFY: Because they serve as the
21	classification for the Norway. They inspect the
22	boilers and periodically they may come across some
23	observations, you know, in terms of boiler conditions
24	that might be useful to Drew Marine.

But, nothing like that has been passed from

25

1	Bureau Varasco to Drew Marine. Okay.
2	MR. KRISTOFERSON: The contact with the, with
3	the classification societies, not from the local basis,
4	but, typically it is with Marketing Department and
5	Headquarters. Locally it is more, other than personal
6	basis, you get, you know of the people, you may meet
7	them on the ship, but there is no technical interaction
8	between the classification societies and us locally.
9	MR. ROTH-ROFFY: Does anyone at this table
10	know the name of the local surveyor for Bureau Varasco?
11	UNIDENTIFIED SPEAKER: Kevin
12	MR. ROTH-ROFFY: No, he is actually
13	representing the Bahamas Maritime Authority. And I
14	knew I knew that name, it just wasn't ringing a bell.
15	Okay. The use of the graphic logs, the
16	onboard docking logs, is that optional for the ship?
17	You mentioned, Jeremy, that they used to use it and
18	sometimes use it, sometimes they don't, but not require
19	that they submit as part of the contract, the readings,
20	the monthly readings.
21	MR. DEHAAI: No, no, we do not. The onboard
22	logs, that is an additional service that we provide to
23	the customers if they so choose it. It is not abnormal
24	for ships to not submit logs to us. There are several
25	vessels that do, they have a book and they write their

- test results in that. That is, again, you know, we, we 1 offer the onboard drafting logs as a tool for them. 2 And for them to monitoring and for them to send them to us, but, again, it is not an abnormality for a vessel to not send the logs to us. It is not a requirement of our program. Again, it is just something that we 6 offer as an additional service. MR. ROTH-ROFFY: In your experience with the 8 9 different customers you have here, is it more normal for the ships to send you the logs or for the ships to 10 not send you the logs? 11 MR. DEHAAI: Well, I would say it is more 12 normal for them not to send the logs. 13 MR. ROTH-ROFFY: So, for the majority of the 14 15 customers do not submit these. MR. DEHAAI: In this, in this geography, the 16 customer base, we have, in the cruise ships, most of 17 them do not submit readings to us. Our access to logs 18
- 20 MR. ROTH-ROFFY: And your access to onboard 21 logs is kind of limited to the previous month, you 22 don't necessary go back two years and see how things 23 were going.

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is onboard.

MR. DEHAAI: No, that, not, it depends on the vessel. Some vessels, you know, the Norway and the

1	ones that do it the book, you can go back as far as the
2	book, sometimes they get six months of readings in
3	there. Some ships they will keep all their logs in a
4	three ring binder and you can see two or three years
5	worth. Some ships, they have, you know, a couple of
6	months. So, it varies from ship to ship.
7	MR. ROTH-ROFFY: Okay. Anything, Bill?
8	MR. ROSSEY: No, I don't think so.
9	(Pause.)
10	MR. ROTH-ROFFY: This is kind of a difficult
11	question to ask, and probably difficult to respond to,
12	but, we have heard from one of the folks at Drew
13	Headquarters about the difficulty the service engineer
14	is placed when he goes onboard the vessel, but he has
15	to kind of manage conflicting interest between his
16	employer, between the chief engineer, between the
17	second engineer, between the engineering management of
18	the company, you know, if he finds a problem, he has to
19	be kind of, a little bit sensitive on how he deals with
20	it, you know, so that, you know, he continues to
21	maintain a good relationship with the various people we
22	just mentioned. Can you tell me a little bit about
23	that, is that something that you have had to deal with?
24	MR. DEHAAI: Definitely. I mean, it
25	definitely does happen, you know, but, again, we as an

1	organization always, all of our recommendations and
2	things we do are technically sound and technically
3	based on our program. But, there is, there can be
4	some, some, you know, you can create some anxs with the
5	chief engineer if you leave the ship and send a report,
6	you know, do a review and send the report to the
7	superintendent saying the ship is a total mess, you
8	know, they have major problems. The chief engineer
9	next time you go down, is not going to be quite as
10	friendly as he might be regularly, you know. But, you
11	know, so you have to be careful, you know, how you word
12	when there are problems. Yeah, everything is, you
13	know, that we do is very factual. And if you do it in
14	that manner, you may still get somebody that is not
15	happy with you. But, at least, you can say, well, I am
16	just stating the facts as they are, you know. So you
17	have got to be very careful of how you deal with the
18	different people, you know, the sensitivity to those
19	things, but, again, myself and our organization, if we
20	do everything very factual, and, and, you know, with
21	elaborating and throwing editorials on things, those
22	typically issues, they get resolved relatively quickly
23	because, you know, the chief engineer may get his, may
24	get his butt chewed by the superintendent because of a
25	problem we noted. He is not going to be happy with us.

1	So, if you go and say, listen, chief, you know, we are
2	stating it as, these things can be smoothed over, you
3	know, it takes a little bit of time. But, yeah, there
4	are some sensitivity of those types of issues.
5	MR. ROTH-ROFFY: Okay. And do you find
6	different customers have varying degrees of support for
7	water chemistry program?
8	MR. DEHAAI: Yeah, definitely, definitely,
9	different customers have varying degrees of support for
10	water program, and even in the office level, onboard
11	ship, different, different, even from ship to ship
12	within the same customer, some ships are, you know, the
13	superintendents are vary adamant about, you know,
14	making sure that the ships follow, some of them are not
15	as adamant. So, it varies from person to person, ship
16	to ship.
17	MR. ROTH-ROFFY: Can you characterize your,
18	generally speaking, about how the Norway and how they
19	have been supporting Drew water chemistry program in
20	relation to other customers?
21	MR. DEHAAI: In relation to other customers.
22	I would say they are, you know, relatively a typical
23	customer, typically, you know, with what we deal down
24	here, typical cruise customer. Excuse me, I believe
25	they understand the importance of the treatment

1	program. I think they appreciate the, the service and
2	the technical expertise that we pass on as an
3	organization. I think they understand our program and
4	how it should be done relatively, I would say they are
5	probably a typical as far as your interest and
6	connectivity with our program, a typical customer.
7	MR. ROTH-ROFFY: Okay.
8	MR. KRISTOFERSON: This is Leif Kristoferson
9	here. If I could make a comment here.
LO	We find that with the, particularly with the
L1	Norway, the NCL technical operation was very much
L2	argument of using our type of treatment program over
L3	somebody else's due to the preceded experience that
L 4	they have and also to the fact that they were very
L5	adamant of maintaining proper program on the Norway.
L 6	This is as far as the superintendents or the technical
L7	people are concerned. And they were at times at odds
L8	with, with some of the other decision makers as far as
L 9	the broad base supply arrangements are concerned.
20	MR. ROTH-ROFFY: And could you tell me who are
21	you competitors down in this area, Leif, for chemical
22	products?
23	MR. KRISTOFERSON: On the, on the, yeah,
24	product, chemical products, there is one main
>5	competitors an Norwegian company called UniTor(ph) and

between UniTor and this is typically worldwide as well, 1 it is not only here but certainly we are familiar with 2 it here, and they would be, I would think that as far as water treatment type, we are, have reliance here, 5 but UniTor certainly is a large competitor. MR. ROTH-ROFFY: Could you put some numbers on 6 that in terms of market share, in Miami, primarily? Just roughly, I mean. 8 MR. KRISTOFERSON: For the Miami accounts, I would think that Drew probably has 30 percent, 35 10 percent of the market share, in the chemical field, 11 12 they get a little bit more. And then UniTor have a portion and then a lot smaller, local suppliers that 13 have the balance. NCL typically uses UniTor as their 14 15 supplier with the exception of Norway. MR. ROTH-ROFFY: Okay. Could you name a couple 16 of those other larger companies that make up the 17 balance of the market share? 18 19 MR. KRISTOFERSON: Competitors? 20 MR. ROTH-ROFFY: Correct. MR. KRISTOFERSON: Well, you have a company 21 called UseService, that is here. You have Nalco, I 22 23 think Nalco is here. There may be some smaller, smaller companies, but, they are of not any, any 24

25

consequences.

1	MR. ROTH-ROFFY: Okay. And just briefly, could
2	you tell us about the, the structure of the
3	organization where you fit into it, who are your bosses
4	and that
5	MR. KRISTOFERSON: I report to Patrick Lynch,
6	which is recently the regional manager for North
7	America. I report to Patrick Lynch and Patrick Lynch
8	reports to Dan Carraher(ph) in Boonton.
9	MR. ROTH-ROFFY: Where is Mr. Lynch?
10	MR. KRISTOFERSON: Mr. Lynch is in Boonton.
11	MR. ROTH-ROFFY: Okay. Is that the same Lynch
12	that you mentioned?
13	MR. MYER: Yes, it is. He has moved along in
14	the organization, yes.
15	MR. ROTH-ROFFY: Okay. Peter, on the
16	technical side, could you tell me where you fit in, in
17	your supervisory
18	MR. MYER: I report to Heiko, Heiko reports to
19	Patrick Lynch.
20	MR. ROTH-ROFFY: So Patrick Lynch is in both
21	chains of
22	MR. MYER: He is at the service end sales.
23	MR. ROTH-ROFFY: How do you spell Heiko?
24	MR. MYER: H-E-I-K-O. He is kind of recent,
25	when did he come?

1	MR. KRISTOFERSON: Heiko was with our
2	organization in Europe and was transferred over here
3	about, just about a year ago. So, he was transferred
4	from Germany.
5	MR. ROSSEY: One final question, this should
6	be. We have already talked about it with Leif,
7	specifically, but I guess with the rest of the group,
8	so, to everybody's knowledge here, am I correct in
9	understanding that there was no lay up procedure
10	program for the Norway?
11	MR. MUNT: Not specifically for the Norway,
12	but, Drew Marine has lay up procedures.
13	UNIDENTIFIED SPEAKER: I think what your
14	question is and correct me if I am wrong, were the
15	boilers on the Norway ever laid out?
16	MR. ROSSEY: Correct.
17	UNIDENTIFIED SPEAKER: As far as you know.
18	MR. MUNT: As far I know, not, not as far as
19	I know.
20	MR. ROTH-ROFFY: Okay.
21	MR. KRISTOFERSON: I think sometimes we use
22	the word lay up, and lay up typically refers to a
23	conscientious decision to lay up the boiler for a
24	period of time. I am not sure if Norway or in that
25	type of an operation, that anyone said, okay, we are

- going to lay up boiler 22 for four weeks, or six weeks.
- If that is the case, then we will have
- recommendations, but they will take it off line, I
- 4 think that is their expression. So, they would take it
- off line, if it, if it progresses for any period of
- time, in retrospect, it was up for four weeks, but,
- they have been intentionally looked at five, six days
- 8 at a time.
- 9 MR. ROSSEY: So, if for some reason they had
- some that were off for a certain period of time, and
- they were going to alter the levels, say, where would
- that have been documented?
- MR. KRISTOFERSON: I guess they would come to
- us and say, to the service engineer onboard, we have
- the intention to lay up the boiler for six weeks. We
- 16 would note it on the service report, this is our
- 17 recommended levels. They would typically not come to
- us and say we are going to take the boiler off line for
- a couple of days, so we wouldn't be part of that
- documentation.
- MR. ROSSEY: Maybe let me rephrase the
- question. Without specifically coming to you, if they
- decided they were going to do lay up, and they adjust
- the chemicals, should that, would you expect that to be
- in the water chemistry log?

1	MR. DEHAAI: This is Jeremy, I would expect, I
2	mean, you would see an elevated dosage and if, if the
3	operators are going to do that, they will do an
4	elevated hydrogen level for, for
5	(Change of tape.)
6	MR. DEHAAI: recommended or they said it
7	was going to two weeks, the dosages a little bit. You
8	would typically see an increased dosage and they would
9	typically test to see if they have the elevated
10	hydrogen level. Yeah, that would be, you know, a
11	normal expectation.
12	MR. ROSSEY: Let me elaborate on that one.
13	When you say test, so they elevate the levels, and then
14	you would test it just before it is shut off? Somebody
15	would elevate it. How much time prior would you expect
16	them to elevate the dosage and then when would you
17	expect them to do the testing?
18	MR. DEHAAI: Again, it depends from your, it
19	is an operational decision. They could start elevating
20	it a day or two in advance, if they wanted to, or if
21	they wanted to, they could start, you know, even slug
22	dose it, or they could, you know, increase the dosage
23	pump, you know, half a day before, six hours before,
24	gets them in there and do a test. Again, and they may
25	not even need to do the test, if they feel comfortable

- that the levels there, again, it is, it is variable
- based on the comfort level of the operator. But, that
- is, you know, something that I would, if it were me
- doing that procedure, that is the why I would probably
- 5 do it.
- 6 MR. ROTH-ROFFY: Okay. The time is now about
- 7 12:30 and I think we have run out of questions. And you
- have probably run out of patience with it. We very
- 9 much appreciate your time sitting with us and explain
- 10 how you to do business here. And that will conclude
- our interview down here at Drew Marine in Miami.
- 12 (Whereupon, at 12:30 p.m., the interview was
- concluded.)