UNITED STATES OF AMERICA NATIONAL TRANSPORTATION SAFETY BOARD * * * * * * * * * * * * * * * * * Investigation of: * CHLORINE TANK CAR RELEASE IN * * Accident No.: DCA16SH002 NEW MARTINSVILLE, WEST VIRGINIA ON AUGUST 27, 2016 * * * * * * * * * * * * * * * * * Interview of: PERRY SEARS Axiall Corporation 15696 Energy Road Proctor, West Virginia Thursday, September 1, 2016 The above-captioned matter convened, pursuant to notice. PAUL STANCIL BEFORE: Investigator-in-Charge

APPEARANCES:

PAUL STANCIL, Investigator-in-Charge Senior Hazmat Accident Investigator National Transportation Safety Board

I N D E X

ITEM

Interview of Perry Sears:

By Mr. Stancil

PAGE

1	INTERVIEW
2	(9:20 a.m.)
3	MR. STANCIL: Okay. Today is September 1, 2016. It's about
4	9:20 a.m.
5	My name is Paul Stancil. I'm a hazardous materials accident
6	investigator with the National Transportation Safety Board,
7	Washington, D.C. I'm here at the Axiall Corporation facility,
8	located at 15696 Energy Road, in Proctor, West Virginia.
9	This is in reference to NTSB Investigation Number DCA16SH002.
10	We're here this morning interviewing Mr. Perry Sears, spelled
11	S-e-a-r-s, who is a chlorine shift loader for Axiall Corporation.
12	INTERVIEW OF PERRY SEARS
13	BY MR. STANCIL:
14	Q. So, Mr. Sears, if you would, just tell me a little bit about
15	your background and how long you've been employed here at Axiall.
16	A. I was hired in January of '79. I worked (indiscernible) and
17	I worked there for about $5\frac{1}{2}$ years as a sulfur chloride operator.
18	From there, in '85, I worked at 7 Circuit for about $8\frac{1}{2}$ years, and
19	since January of '94, I've been a chlorine loader.
20	Q. Okay. And so we're here to investigate this incident that
21	occurred last Saturday, August 27th, where a, a tank car failed
22	and released chlorine over by the loading rack. I understand that
23	you may have been involved in handling the car prior at some
24	time prior to the incident. Can you describe what your knowledge
25	is of that car and the incident in general?

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A. Well, I can tell you that I was working a double that day.
So on afternoon shift, that car would have been on the back prep
station, but having been returned from the shop, basically a new
car for us, it was already prepped and everything. The afternoon
shift -- or the dayshift had already prepped it so it was already
unhooked, so there was nothing for me to do with it.

So at some point that afternoon -- I can't recall the time -we made a change on that track, and that car was moved from the back prep station to the front prep station. So basically about the only thing I had to do with it was moving it from one spot to the other and then climbing over top of it to get to the car that was on the back prep station to prep it to be loaded.

13 And it was in that position till the midnight shift, and I 14 believe it was somewhere in the neighborhood of 1:30 to 2:30 in 15 the morning, Friday night, Saturday morning, whatever you want to 16 call it. And we made a car change on that track and that car was 17 put in position to begin loading and, as I said, somewhere around 18 2:30, my partner -- he was working the front end. He's the one 19 that hooked it up and handled it and started loading it, and I did 20 my normal thing on the back prep station to the next car. And I 21 believe when we left that morning, when we were relieved, which 22 was around 6:30 a.m. -- I believe this whole thing stated 23 happening around 8:30. So basically the day turn did the same 24 thing that we did and when they moved it up, shortly after they 25 had moved it, is when it all happened. I had very little

1 interaction with the car itself other than moving it around.
2 Q. Okay. Was there anything unusual about that car that you
3 noticed?

No, nothing at all (audio skip) any other car. You know, 4 Α. they, they get looked at a little bit when you see them out on the 5 6 tracks to bring in. We weigh them before we bring them in to load 7 them, and they just fall where they fall in the line of order, you know, where you put them. And from there, the front guy, he will 8 9 go back and he will walk around, do a visual inspection of it and 10 being a new car from the shop, it would have had magnets over the 11 chlorine inhalation. Those would be pulled off. Placards would 12 be put on it. And then whoever was on the back on day turn would 13 have (audio skip) and checked it, bled off the nitrogen air pad. 14 And when you do that, you pay special attention to the stand leg 15 valves or liquid valves, so if there's any moisture in there, 16 you'll be able to tell. It'll spray or spit a little something or 17 you can even hear it with your ears, you know. It'll sound different. 18

So nobody said anything so I'm assuming -- like I said, I didn't -- I wasn't there at the time, so I'm assuming it was fine.
Q. You didn't do the prep on that --

- 22 A. No.
- 23 Q. -- particular car?
- 24 A. No.
- 25 Q. Okay. So when you do prep on a new car that comes from the

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shop, you mentioned there was a nitrogen blanket on it?

2 A. Yeah.

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3 Q. Is there anything else that you need to do with the car in 4 terms of prepping?

Just -- well, when they come in, of course, they haven't been 5 Α. 6 tagged or anything like that. You've got to put valve tags, 7 liquid valve tags, the chlorine tags that go on the dome lid and inside on the safety. You do take all the plugs out. You open up 8 9 all the valves to bleed it off and, like I said, play special 10 attention to your stand leg valves or liquid valves to listen for 11 any moisture. And then you just bleed that pressure off and put 12 your tags on, put a stabber pipe in the side of it so it can be 13 connected to load and that's basically about it. If you notice 14 any defects or something wrong, then you report it and they'll 15 tell you, well, let's set it aside or they'll come down and check 16 it out and it'll be determined it's okay or we better set it 17 aside. So --

18 Q. So you were there when the car was beginning to be loaded or 19 the first --

20 A. Yeah.

21 Q. -- part of it?

22 A. It was on our shift when we began loading it.

23 Q. Was there any indication of any leaks?

24 A. No.

25 Q. You check for leaks or --

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1	A. Well, after it's hooked up, to start into it, you have a					
2	bottle of ammonia water, some people call it snoop, you know, just					
3	and you just spray around, you spray around all the					
4	connections. Do that every well, right at the start, of					
5	course, and then go out maybe a half an hour to an hour later and					
6	keep spraying it around for a while and, you know, if you don't					
7	find that there's no smoke, no smell, then it's okay.					
8	Q. So at the time when you left the shift, it was still in the					
9	same					
10	A. Um-hum.					
11	Q final stage of the loading rack?					
12	A. Yeah. And I would guess it probably had we load those up					
13	most generally to about 260,000 gross weight and when we left, it					
14	was probably somewhere around the 200,000 pound.					
15	Q. When you're loading a chlorine car, do you have to account					
16	for outage in the tank or is that factored in with the load					
17	weight?					
18	A. It's factored in, yeah. There's always headspace left there.					
19	It has to be.					
20	Q. Right.					
21	A. Because if the pressure would build up and a safety would					
22	blow, instant liquid, you know, coming					
23	Q. So the load weight is stenciled on the car and that's					
24	A. Yeah.					
25	Q and that's your target weight for putting					

A. Yeah, and it's not exact. They'll have a light weight on there, but we will actually weigh it and sometimes the -- I guess because the car's been to a shop or something, for some reason, the weight might be up to 1,000 pounds different from what that light weight says.

6 Q. Okay.

7 I mean, I don't know, I don't know all the (indiscernible) Α. that is, but, you know, a lot of them -- it's kind of rare really 8 9 to have one weigh exactly what the light weight on the car says. 10 And it's some -- sometimes I think it's due to even when you -- if 11 it's been previously loaded and it has (indiscernible) in it, 12 sometimes for customer requirements, we will pull the car into a 13 complete vacuum and start loading it. Otherwise, just normal 14 cars, we will just pull down to 10 pound pressure on it and then 15 that way we're sure that it'll come off over 50 pound pressure on 16 it, because it has to have at least 50 pounds before you ship it. 17 But at times, when you leave a little extra gas in there, I 18 think it does affect the weight of the car. It might make it, you 19 know, a couple hundred heavier than it would if it was empty and 20 had a vacuum on it. 21 Ο. So the car is actually sitting on a scale while it's being

- 22 loaded?
- 23 A. Yes, it is.

24 Q. Okay. And how sensitive is that scale?

25 A. Very sensitive. You can -- well, it's 50-pound increments,

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1	which I guess when you're talking human factor, that's not that					
2	sensitive for a car that size. I think 50 pounds is pretty					
3	Q. Right.					
4	A pretty					
5	Q. In terms of the pressure, you mentioned 50 pounds as a					
6	minimum. Is there a maximum pressure?					
7	A. 108. They don't want us to ship anything out of there that					
8	comes off over 108 pounds.					
9	Q. Is there a reason for that?					
10	A. Well, those safeties will blow at 350 pounds, and I would					
11	imagine studies that they have done indicated that if you take it					
12	off at 108 or under, there's no way it's going to blow unless					
13	something seriously wrong happens. That's my understanding of it.					
14	Q. Okay. Has there, has there ever been situations where cars					
15	at the loading rack have begun to leak for one reason or another					
16	or is that					
17	A. We have had one on occasion, maybe one of the valves that we					
18	load through or blow down out of, it might start leaking. We have					
19	had cars arrive that have had safeties that have popped and they					
20	leave a little mess there. If it's leaking, we put a cap kit on					
21	there until we can get it taken care of, you know, (indiscernible)					
22	on it and replace valve.					
23	Q. But nothing					
24	A. It doesn't happen very often, but it has happened.					
25	Q. Have you ever had a tank car at the loading rack that was					

1 determined to have a crack in the tank? 2 No, this is a first for me. I've never -- I quess after 22 Α. 3 years on the job, I just -- it's something I never even considered 4 would happen until now. So this is the first one in 22 years? 5 Ο. 6 Α. First one that I'm aware of, yes. 7 Okay. At this same facility? Ο. Um-hum. 8 Α. 9 Ο. Okay. 10 It's something I just never even considered being possible to Α. happen, but now I do. 11 12 Ο. Yeah. So you all are trained in how to react to a situation like this? 13 14 Um-hum. Α. 15 Ο. Tell me a little bit about that. 16 A lot of it depends on the situation. I mean, if it's far Α. 17 enough away and you have time to get a SCBA put on, then you could 18 do that and try to get some of the stuff done that needs done 19 before you get out of the area. In Linda's case the other day, I 20 -- she did a marvelous job, especially for being a new loader. Of 21 course, she's got that fire training. She's in a fire squad and 22 stuff. So she didn't panic and reacted quite well. 23 Of course, the first rule of record there would be self-24 preservation, I would think, and what she did was pretty amazing, 25 just running in, grabbing a phone, grabbing a radio, and she even

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1	took time to shut off her valves, which most people wouldn't do.					
2	And I don't know. It would be it's hard to say what you would					
3	do until you go through it because, practice it all you want, but					
4	you know there's no imminent danger there when you're practicing.					
5	When it actually happens, you know, you try to get an alarm out					
6	first if you can and, if there's anything you can do to keep					
7	anything worse happening, you try to do that, but you also want to					
8	get out of there, too, because it's nothing to mess around with.					
9	So I don't know. It just came out and					
10	Q. Right. Right. So you weren't here on the plant at the time					
11	the incident occurred?					
12	A. No, I was home in bed.					
13	Q. Okay.					
14	A. I was awakened by my daughter. I was going to come in and					
15	work another double the next day, and she came in and woke me and					
16	said, Dad, Dad.					
17	Q. Okay.					
18	A. So I was awake then.					
19	Q. Okay. Do you have any concerns about safety procedures here					
20	at the plant in dealing with the loading?					
21	A. No. No, I don't. Not really. But one thing that would be					
22	nice, our room is kind of small, and I know I don't know if					
23	this is even doable. It would be nice to have a bigger room so we					
24	could have some SCBAs inside the room. Because all of our SCBAs					
25	outside the room, which if you've got a bad leak right there on					

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1	the spot, it's going to be hard to get out there and try to put					
2	that on if you've already got a leak going. So if that's					
3	something it would be nice if they could do it, but I don't					
4	know. That would be probably the only thing I can think of that					
5	would be an improvement on that.					
6	Q. Okay. Evacuation and everything, seems to be trained to do					
7	there?					
8	A. Yeah, I do.					
9	Q. Okay. Other concerns, anything else that you're aware of,					
10	connected with this incident?					
11	A. No.					
12	MR. STANCIL: I appreciate your help, sir, and it's and					
13	certainly giving us your time to share your knowledge of this					
14	incident. I'll go ahead and terminate the interview, and I					
15	appreciate your help.					
16	MR. SEARS: Okay.					
17	MR. STANCIL: Thank you very much.					
18	MR. SEARS: All right. Thank you.					
19	MR. STANCIL: Thank you.					
20	(Whereupon, the interview was concluded.)					
21						
22						
23						
24						
25						

CERTIFICATE This is to certify that the attached proceeding before the NATIONAL TRANSPORTATION SAFETY BOARD IN THE MATTER OF: CHLORINE TANK CAR RELEASE IN NEW MARTINSVILLE, WEST VIRGINIA ON AUGUST 27, 2016 Interview of Perry Sears DOCKET NUMBER: DCA16SH002 Proctor, West Virginia PLACE: September 1, 2016 DATE: was held according to the record, and that this is the original, complete, true and accurate transcript which has been transcribed to the best of my skill and ability.

> Kathryn A. Mirfin Transcriber

TRANSCRIPTION ERROR FORM – PAGE 2

NTSB INVESTIGATION - DCA16SH002

INTERVIEWEE Perry Sears INTERVIEW DATE: 9-1-14

The following mistakes in the transcription of the interviewee identified above were noted by the interviewee as follows:

PAGE	LINE	MISTAKE	CORRECTION
No. <u>4</u>	No. 16		as a shift cleaner, then to CL
No6	No. <u>13</u>	<u></u>	prepped & checked it.
No. <u>10</u>	No. <u>4</u>		pretty sensitive
No. <u>10</u>	No. <u>21</u>		pull a vacuum on it.
No	No		/
No	No		
No	No	····	
No	No		