

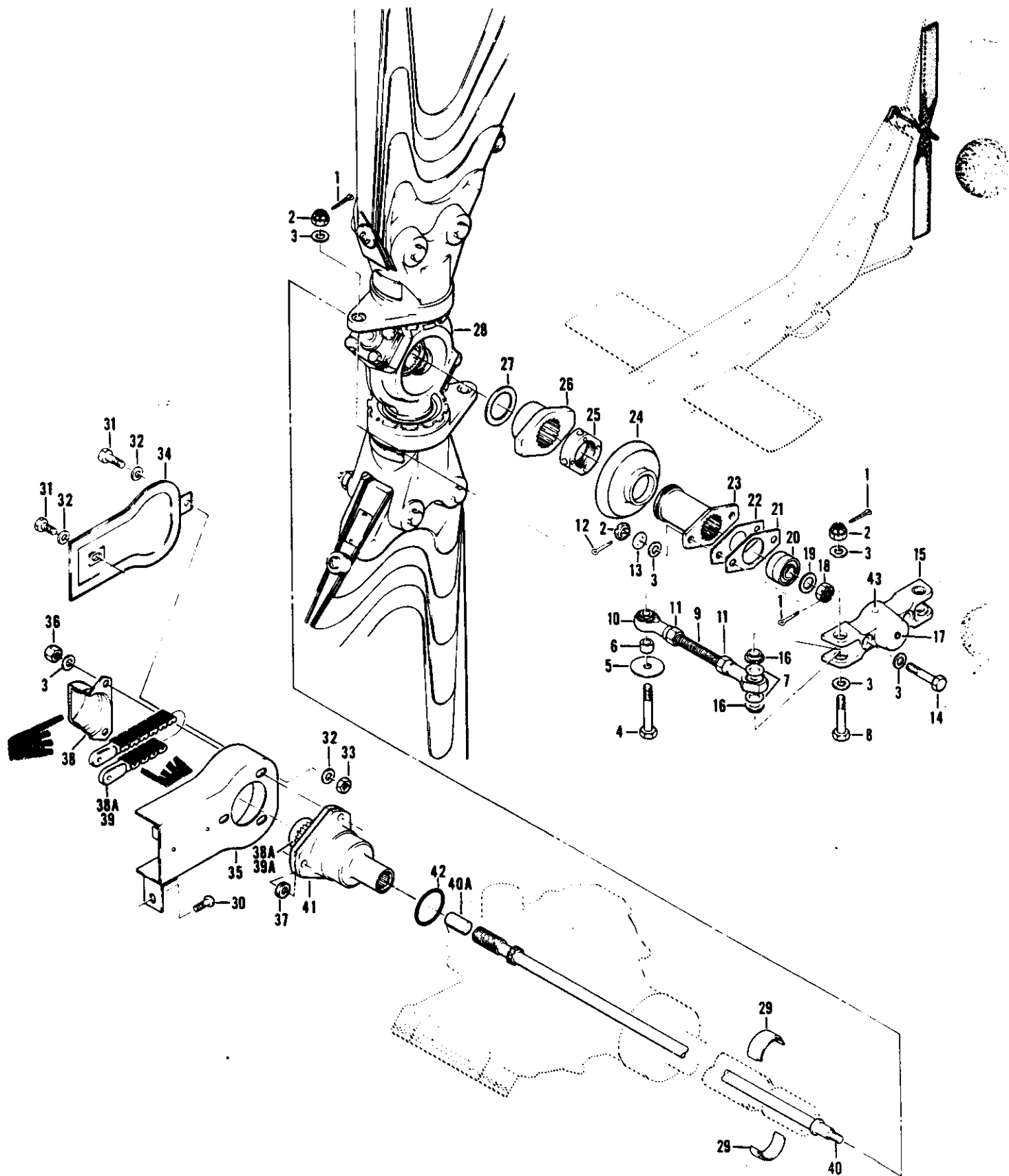


Figure 145. Tail Rotor Installation

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) FSCM	(5) PART NUMBER	(6) DESCRIPTION	(7) U/M	(8) QTY INC IN UNIT
(A) FIG. NO.	(B) ITEM NO.					USABLE ON CODE		
145		XCFZZ		97499	204-011-700-17	ROTOR INSTL, TAIL SEE FIG. 8 FOR NHA.....	UHM	EA 1
145		XCFZZ		97499	204-011-700-21	ROTOR INSTL, TAIL USBL EFF 62-2106 THRU 72-21649 SEE FIG. 8 FOR NHA.....	UHE, UHM, UHV, UHX	EA 1
145		XCFZZ		97499	204-011-700-25	ROTOR INSTL, TAIL USBL EFF 73-21661 & SUB SEE FIG. 8 FOR NHA UHE, UHM, UHV, UHX	UHE, UHM, UHV, UHX	EA 1
145	1	PAOZZ	5315-00-815-1405	96906	MS24665-151	. PIN, COTTER.....	UHE, UHM, UHM, UHV, UHX	EA 5
145	2	PAOZZ	5310-00-167-1285	88044	AN310-4	. NUT, PLAIN.....	UHE, UHM, UHM, UHV, UHX	EA 6
145	3	PAOZZ	5310-00-141-1795	88044	AN960-416	. WASHER, FLAT.....	UHE, UHM, UHM, UHV, UHX	EA 13
145	4	PAOZZ	5306-00-115-1314	80205	NAS1304-130H	. BOLT, MACHINE BLK 4 RPLS NAS1304-20D	UHE, UHM, UHM, UHV, UHX	EA 2
145	5	PAOZZ	5310-00-226-5533	97499	204-010-793-3	. WASHER, FLAT.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	6	PAOZZ	5365-00-580-3641	80205	NAS43HT4-8	. SPACER, SLEEVE.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	7	MOZZZ		81996	1560UH1-711-1	. ANTI CHAFFING WASHE.....	UHE, UHM, UHM, UHV, UHX	EA 4
145	8	PAOZZ	5306-00-063-3753	80205	NAS1304-18D	. BOLT, SHEAR.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	9	PAOZZ	3040-00-157-5087	97499	204-011-762-11	. LINK ASSEMBLY, TR.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	10	PAOZZ	3120-00-980-0344	97499	204-011-763-1	. BEARING, PLAIN, ROD E.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	11	PAOZZ	5310-00-167-1345	88044	AN315-5R	. NUT, PLAIN, HEXAGO.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	12	PAOZZ	5315-00-815-1405	96906	MS24665-151	. PIN, COTTER.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	13	PAOZZ	5310-00-167-0835	88044	AN960-416L	. WASHER, FLAT.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	14	PAOZZ	5306-00-680-5284	80205	NAS1304-21D	. BOLT, MACHINE.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	15	PAOZZ	1615-00-051-3645	97499	204-011-711-1	. CROSSHEAD ASSEMBLY.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	16	PAOZZ	1560-00-758-3671	97499	204-010-794-1	. BUSHING, CROSSHEAD, T.....	UHE, UHM, UHM, UHV, UHX	EA 4
145	17	XDOZZ	4730-00-277-4780	80205	NAS516-1	. FITTING, LUBRICATION.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	18	PAOZZ	5310-00-176-8109	88044	AN320-5	. NUT, PLAIN, SLOTTED.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	19	PAOZZ	5310-00-167-0820	88044	AN960-516	. WASHER, FLAT.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	20	PAOZZ	3110-00-135-0563	97499	204-011-769-1	. BEARING, BALL, ANNULA.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	21	PAOZZ	5365-00-584-2082	97499	204-010-713-1	. SHIM.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	22	PAOZZ	3110-00-973-3512	97499	204-010-721-3	. PLATE, RETAINING, BEA.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	23	PAOZZ	1615-00-859-6111	97499	204-010-720-3	. SLIDER, TAIL ROTOR.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	24	PAOZZ	1615-00-503-1896	97499	47-641-101-1	. BOOT, DUST AND MOIST SEAL.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	25	PAOZZ	5310-00-624-6714	97499	204-010-719-1	. NUT, PLAIN, ROUND.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	26	PAOZZ	1615-00-083-0468	97499	204-010-774-11	. STATIC STOP, T/R.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	27	PAOZZ	5365-00-950-9395	97499	120-007C49-41	. SHIM.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	28	XDOZZ	1615-00-168-5645	97499	204-011-800-9	. HUB AND BLADE ASSY SEE FIG. 147 FOR BREAKDOWN.....	UHM	EA 1
145	28	XDOZZ		97499	204-011-800-27	. HUB AND BLADE ASSY SEE FIG. 147 FOR BREAKDOWN UHE, UHM, UHV, UHX	UHE, UHM, UHV, UHX	EA 1
145	29	PAOZZ	1615-00-775-3846	97499	204-010-724-5	. CONE SET, TAIL ROTOR.....	UHE, UHM, UHM, UHV, UHX	SE 1
145	30	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	. SCREW, MACHINE.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	31	PAOZZ	5306-00-182-2057	88044	AN3H4A	. BOLT, MACHINE.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	32	PAOZZ	5310-00-167-0818	88044	AN960-10	. WASHER, FLAT.....	UHE, UHM, UHM, UHV, UHX	EA 2
145	33	PAOZZ	5310-00-807-1474	96906	MS21042L3	. NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE, UHM, UHM, UHV, UHX	EA 1
145	34	PAOZZ	1615-00-074-9014	97499	204-001-858-1	. COVER, ACCESS.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	35	PAOZZ	1615-00-234-7299	97499	205-001-745-1	. COVER, TAIL ROTOR.....	UHE, UHM, UHM, UHV, UHX	EA 1
145	36	PAOZZ	5310-00-807-1475	96906	MS21042L4	. NUT, SELF-LOCKING, EX WASHER, HEXAGON		EA 3