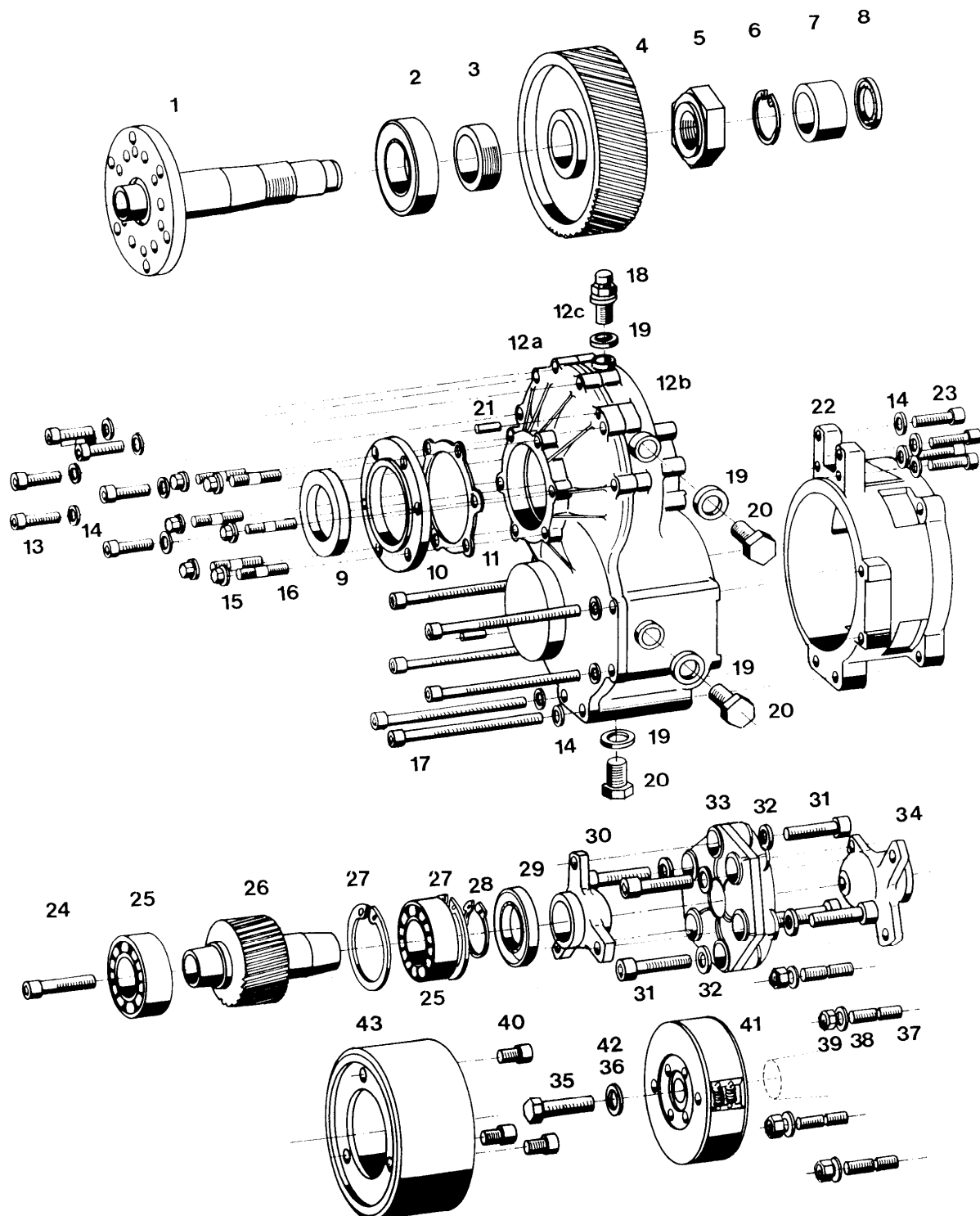


Gearbox G/Gk40



Gearbox G/Gk40 (G/Gk40.203, G/Gk40.225, G/Gk40.264, G/Gk40.296)

Bild Nr.	Stückzahl	Benennung	Bestell-Nr.	Bemerkung
Fig. No. Fig. No.	Quant. No.	Designation Designation	Part No. Ref. No.	Remark Note
1	1	Propeller shaft	G 40.5	
2	1	Deep groove ball bearing	DIN 625 6207 C3	
3	1	Shrink ring	G 40.8	Tm=335°C, tmax=430°C
4	1	Gear wheel	G 40.9	G 40.296
-	1	Gear wheel	G 40.10	G 40.264
-	1	Gear wheel	G 40.11	G 40.225
-	1	Gear wheel	G 40.12	G 40.203
5	1	Hexagon head nut	G 40.13	Md=230-235 Nm
6	1	Retaining ring	DIN 472 42x1,75	
7	1	Needle bearing	046.23	
8	1	Sealing ring	055.31	For Propeller shaft
9	1	Sealing ring	055.32	For Propeller shaft
10	1	Bearing plate	G 40.6	
11	1	Bearing plate gasket	G 40.7	
12a	1	Top gear case	G 40.3	
12b	1	Middle gear case	G 40.2	
12c	1	Case gasket	G 40.4	
13	7	Cylinder screw	DIN 912 M6x25	Md=9,6-11 Nm
14	17	Serrated lock washer	053.8/6	
15	6	Hexagon head nut selfl.	050.7/6	
16	6	Stud screw	DIN 835 M6x15	
17	6	Cylinder screw	DIN 912 M6x100	Md=9,6-11 Nm
18	1	Valve	058.6	Md=30 Nm
19	5	Seal ring	DIN 7603 14x20x2,5-Al	
20	3	Hexagon head oil screw	19 A6	Md=30 Nm
21	2	Plug tip	DIN 7 6m6x18	
22	1	Gearbox adapter plate	G 40.1	
23	4	Cylinder screw	DIN 912 M6x30	Md=9,6-11 Nm
24	1	Cylinder screw	DIN 912 M10x40	Md=48-52 Nm
25	2	Deep groove ball bearing	DIN 625 6206 C3	
26	1	Pinion shaft	G 40.14	G 40.296
-	1	Pinion shaft	G 40.15	G 40.264
-	1	Pinion shaft	G 40.16	G 40.225
-	1	Pinion shaft	G 40.17	G 40.203
27	2	Retaining ring	DIN 472 62x2	
28	1	Retaining ring	DIN 471 30x1,5	
29	1	Seal ring	055.32	For pinion shaft
30	1	Coupling flange	G 40.18	Gearbox side
31	6	Hexagon head nut	DIN 931 M10x45	Md=48-52 Nm
32	6	Washer	DIN 125 B10,5	
33	1	Rubber damper	040.5/4/65	
34	1	Coupling flange	G 40.19	Engine side
35	1	Hexagon head screw	051.13	Md=70-75 Nm
36	1	Serrated lock washer	053.8/13	13x18x1,1
37	4	Stud screw	DIN 835 M10x25	
38	4	Washer	DIN 125 B10,5	
39	4	Hexagon head nut	DIN 934 M10	Md=46-56 Nm
40	3	Cylinder screw	DIN 6912 M10x12	
41	1	Centrifugal clutch	GK 40.2	
42	1	Washer	DIN 125 B13	
43	1	Clutch drum	GK 40.1	

Gearbox G/Gk40 (G/Gk40.203, G/Gk40.225, G/Gk40.264, G/Gk40.296)