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US Department of Transportation Federal Aviation

Administration

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020

For FAA Use Only
Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

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FAA Form 337 (12-83)

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NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

PITCAIRN PA-4: Ser #5: This aircraft was completely disassembled, and all parts stripped and cleaned for inspection.

FISCIAGE: Structure stripped, and sections of lower longerons replaced as follows: left side from tail post to second station forward; right side from tail post to next station forward; and from right lower wing fitting to next station aft; spliced in accordance with AC 43.13-1A, Ch 2, Fig 2.7. Original engine mount was previously removed for radial engine installation; new CX-5 mount built up in accordance with factory drawing F-7012. Entire structure sandblasted and primed with two coats of Randolph Aluminum Epoxy primer. New stainless steel firewall, seats, floorboard, instrument panel, front cockpit controls, rear cockpit cowling and headrest, radiator and mount, and engine cowl as per factory drawings or other data. New landing gear as per factory drawing L-7004; new shock cord. Wheels respoked, trued, and rebushed; new four ply tires and tubes. Tail skid assembly rebuilt with new shock cord. Made new center section cabane struts using original as pattern. Made new control cables with terminal ends as per AC 43.13, Ch 4, Fig 4-13. Fuel tank cleaned, checked for leaks and sealed with Randolph Sloshing Sealer; new fuel and oil lines. Made new windshields, cockpit padding, seat cushions and safety belts.

EMPENNAGE & AILERONS: Straightened and repaired ailerons; added reinforcement patch to right aileron spar. Repaired crack in vertical fin spar; added bearing collar to rudder post; straightened and aligned. Sandblasted all parts and sprayed with two coats of aluminum epoxy primer.

WINGS & CENTER SECTION: Removed old leading edge skin and wood structure from upper wings and replaced with new; repaired or replaced nose ribs as required; new leading edge covering of .025" aluminum. Repaired and reinforced trailing ends of all ribs; installed new steel trailing edge. Added plywood reinforcement plates at spar attachment fittings. (Lower wings): Made all new wing structure for both lower wings from the old wings as pattern, using the original internal bracing and fittings. (Center Section): Made complete new center section (except front spar which was in very good condition), using original bracing and fittings. All rework done in accordance with AC 43.13-1A, Chapter 1. Woodwork finished with two coats of polyurethane varnish; metal parts coated with zinc chromate followed by clear acrylic lacquer.

COVERING: Airframe covered with Reeves Grade A Cotton (TSO-Cl5), finished with nitrate and butyraté dope. Fuselage color is Randolph H-6117 Dakota Black; wings and tail surfaces M-9501 AN Grange Yellow. Cowling and all metal parts finished with Black Acrylic Lacquer.

ASSEMBLY: Curtiss OX-5 engine, Serial #4136 installed, with Gardner-Model 569 propeller, Serial #A-3707. Aircraft assembled with new MacWhyte stainless steel flying wires; rigged in accordance with factory specifications.

END

Additional Sheets Are Attached

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