eechcraft. aron. 95-B55 (Serials TC-371,TC-502 and (Includes Gr. Wt. Kit 55-4014) 95-B55A

thru TC-1607)

Special Reduced **Gross Weight** Configuration

Pilot's Operating Handbook and FAA Approved Airplane Flight Manual

FAA Approved in the Normal Category based on CAR 3. This document must be carried in the airplane at all times and be kept within reach of the pilot during all flight operations.

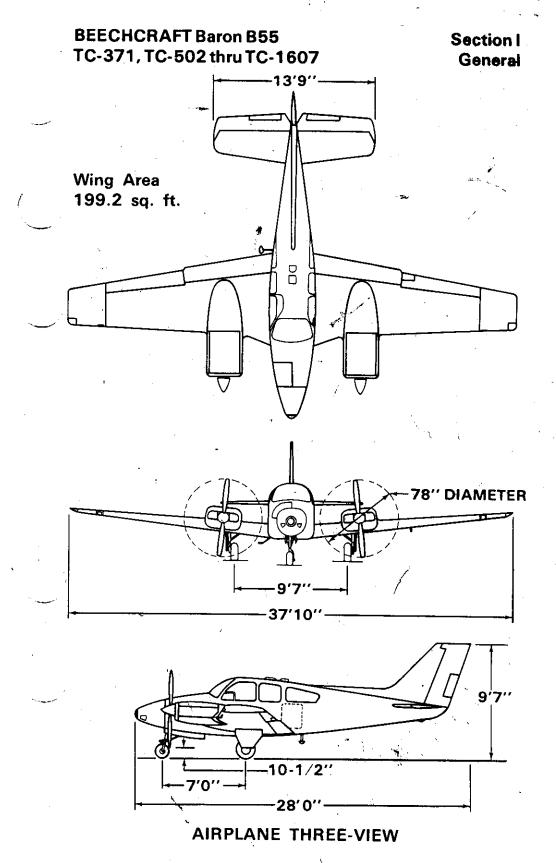
This handbook includes the material required to be furnished to the pilot by CAR 3.

Airplane Serial N	lumber:	<u> </u>
Airplane Registre	ation Number	
FAA Approved:	Streether	aldy for
	C. Jackson Beech Aircraft Corpo	1/0
	Beech Aircraft Corpo	oration U

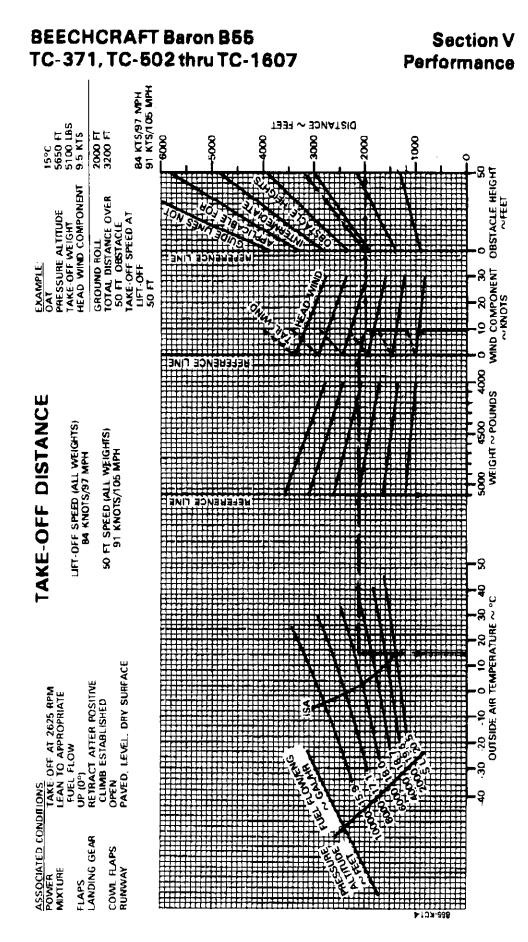
This handbook supersedes all BEECH published owner's manuals, flight manuals, and check lists issued for this airplane with the exception of FAA Approved Airplane Flight Manual Supplements.

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P/N 96-590011-25 Issued: October, 1978 P/N 96-590011-25A5 Revised: July, 1994 RAC-> Eddie Webber/NTSB IC

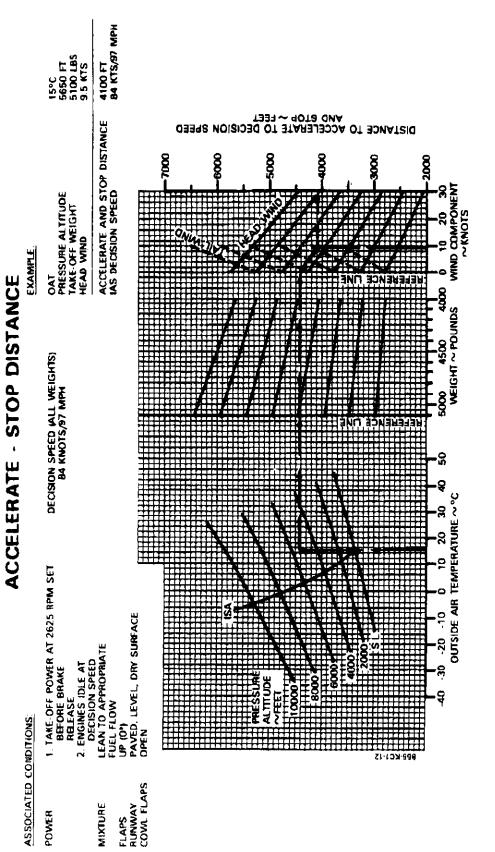


October 1978





BEECHCRAFT Baron B56 TC-371, TC-502 thru TC-1607



Section III BEECHCRAFT Baron B55 Emergency Procedures TC-371, TC-502 thru TC-1607

EMERGENCY EXITS

Emergency exits, provided by the openable window on each side of the cabin, may be used for egress in addition to the cabin door and the optional cargo door. An emergency exit placard is installed below the left and right middle windows.

To open each emergency exit:

- 1. Lift the latch.
- 2. Pull out the emergency release pin and push the window out.

UNLATCHED DOOR IN FLIGHT

If the cabin door is not locked it may come unlatched in flight. This may occur during or just after take-off. The door will trail in a position approximately 3 to 4 inches open. Flight characteristics of the airplane will not be affected except for a reduction in performance. Return to the field in a normal manner. If practicable, during the landing flare-out have a passenger hold the door to prevent it from swinging open.

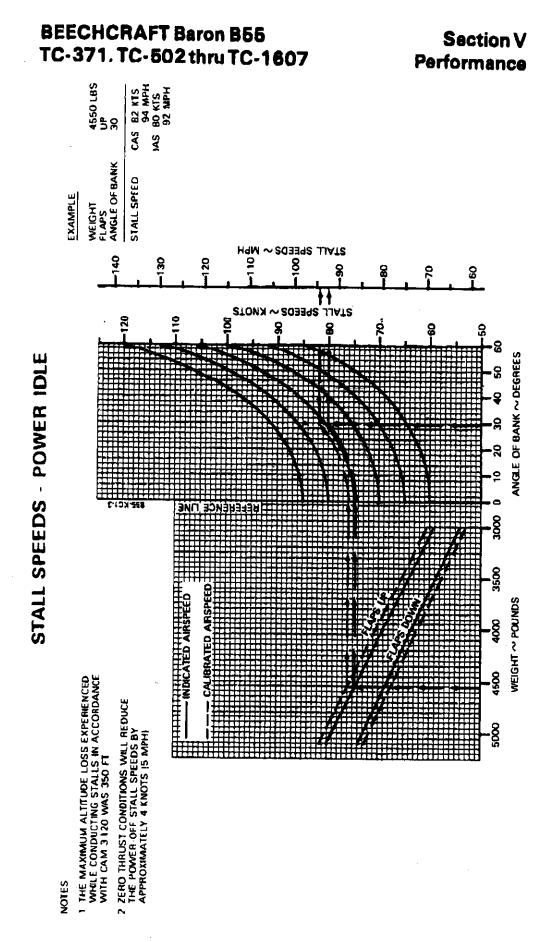
SIMULATED ONE ENGINE INOPERATIVE

ZERO THRUST (Simulated Feather)

Use the following power setting (only on one engine at a time) to establish zero thrust. Use of this power setting avoids the difficulties of restarting an engine and preserves the availability of engine power.

The following procedure should be accomplished by alternating small reductions of propeller and then throttle, until the desired setting has been reached.

3-16 Revised: March 1983



BEECHCRAFT Baron B55 TC-371, TC-502 thru TC-1607

Section IV Normal Procedures

3EFORE TAKEOFF

- 1. Seat Belts and Shoulder Harnesses CHECK
- 2. Parking Brake SET
- 3. Fuel Boost Pumps OFF (If ambient temperature is 90°F or above, use LOW pressure boost)
- 4. All Instruments CHECKED
 - 5. Fuel Selector Valves CHECK (MAIN TANKS)
 - 6. Mixture FULL RICH (or as required by field elevation)
 - 7. Propellers EXERCISE AT 2200 RPM

CAUTION

When exercising propellers in their governing range, do not move the control lever aft past the detent. To do so will allow the propeller to change rapidly to the full feathered position, imposing high stresses on the blade shank and engine.

- 8. Loadmeters CHECK for proper indication
- 9. Throttles 1700 RPM
- Magnetos CHECK (Variance between individual magnetos should not exceed 50 rpm, max. drop 150 rpm)
- 11. Throttles 1500 RPM
- 12. Propellers FEATHERING CHECK (Do not allow an rpm drop of more than 500 rpm)
- 13. Throttles IDLE
- 14. Friction ADJUST
 - 15. Trim AS REQUIRED FOR TAKE-OFF
 - 16. Flaps CHECK AND SET FOR TAKE-OFF
 - 17. Flight Controls CHECK PROPER DIRECTION, FULL TRAVEL AND FREEDOM OF MOVEMENT
 - 18. Doors and Windows LOCKED
 - 19. Parking Brake OFF

Revised: March 1983