

QUANTITY	PART NO. & DESCRIPTION	UNIT PRICE	TOTAL
1	MS16625-1081 snap ring		2 05
6	SL-11575 bearing		164 46
1	SL-73185-1 gasket set		144 37
4	SL-12136 cushion		12 16
2	SL-13885frt. main bearing		192 64
1	CH-48110 oil filter		14 08
1	STD-2209 bolt		10 40
6	SL-STD-1821 hose		7 20
1	SL-18109AS oil pump imp's		218 22
1	LW-12193 pipe		86 35
	NET		851 93



Custom Airmotive, Inc.
 AIRCRAFT ENGINE SERVICE
 FAA REPAIR STATION #DC2R763K
 2702 N. SHERIDAN RD. BLDG. B
 TULSA, OK 74115-2321
 (918) 836-6836
 FAX (918) 836-9431

NAME		ATTN:	
Watson Aircraft		Georg	
ADDRESS			
Minden/Webster Airport / RT 3 Box 197			
CITY		STATE	
Minden		LA	
PHONE		DATE IN	
318-371-7862 Fax 636-0009		Jan. 7, 94	
N NO.	P.O.	SHIP VIA	
MODEL		SERIAL NO.	
		L-17014-48A	

ITEM NO.	QUAN.	
1	1 ea	IO-540-K1G5 Engine; cracked crankcase

The aircraft, airframe, aircraft engine, propeller, or appliance identified above was repaired and inspected in accordance with manufacturers specifications and current Regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repairs are on file at this repair station under Order.

No. 12530 Date 1-24-94
 Signed Paul D. Lubitz

CUSTOM AIRMOTIVE, INC.
 2702 N. SHERIDAN, BLDG. B
 TULSA, OKLA. 74115
 918-836-6836

	TOTAL PARTS		851 93
	SUBLET		
1	Crankcase repair/exchg.		800 00
1	Cam shaft/exchg.		105 00
12	Lifter body re-work/exchg.		204 00
1	Crankshaft gear modify to comply with A.D. 9114-22		50 00
	TOTAL SUBLET		1159 00

I hereby authorize the above repair work to be done along with necessary materials. You and your employees may operate above for purposes of testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on above to secure the amount of repairs thereto. You will not be held responsible for loss or damage to above in case of fire, theft, accident or any other cause beyond your control.	ITEM	MECHANIC	
	1	ECK 1-24-94	
	Pd	Ck #16882 1-28-94	
		\$3510.93 JD	
AUTHORIZED BY			

NCE & SERVICE HISTORY

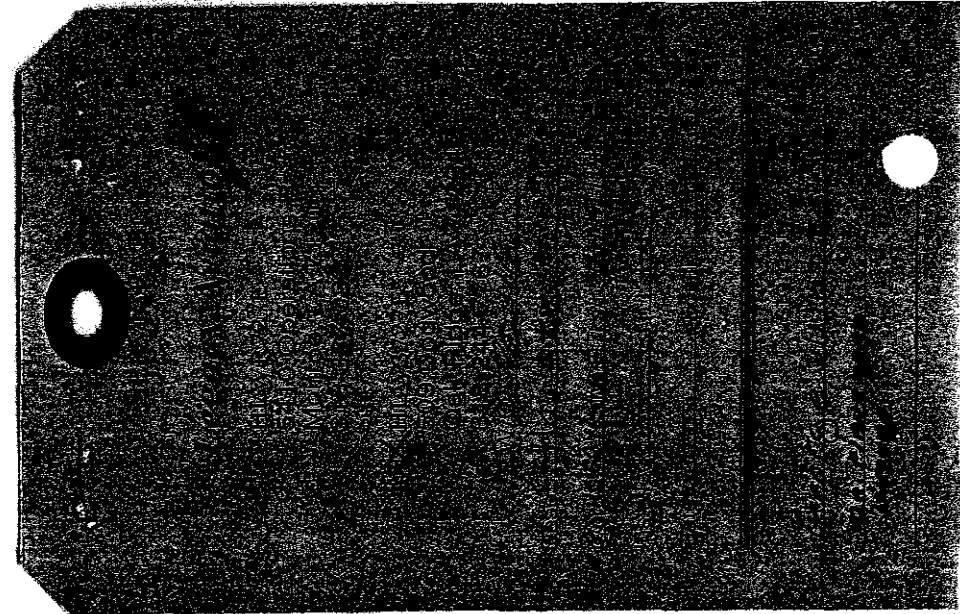
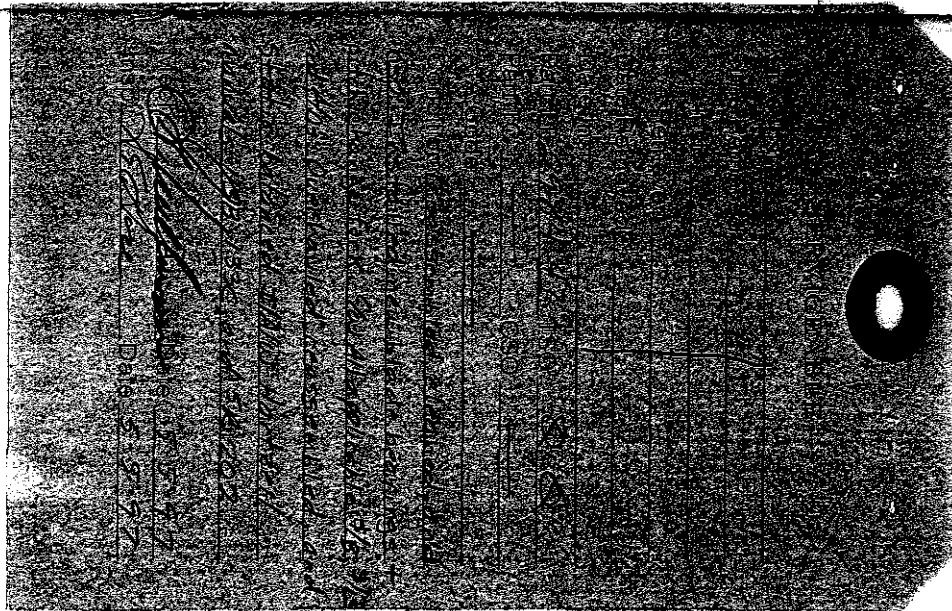
me Overhaul	Description Of Work	Authorized Signatures Repairman and Station Certificate Numbers
PROP 750 697.4	DRESSED BLADES	
	100 HOUR INSPECTION. Kasper [Signature]	
PROP 750 707.67	PROPELLER REMOVED FOR INSPECTION REPAIR OR OVERHAUL AS REQUIRED [Signature]	

All Applicable FAA A.D. & Factory Service Bulletins

MAINTENANCE & SERVICE HISTORY

Date	Total Propeller Time	Time Since Overhaul	Description Of Work	Authorized Signatures Repairman and Station Certificate Numbers
5-5-97	2984.47	Q.Q	Disassembled, cleaned, and inspected propeller. Installed new blade bearings and pitch change fork. (6) All applicable 5/6, 5/4, and A/65. Overhauled, reassembled, and static balanced I/A/W Hartzell manuals H3B, 133C, and SR202 w/o # 70116.	[Signature] Cert # [Redacted] Legacy Aviation FAA Repair Station # HLW3777R

NOTE: Enter Compliance With All Applicable FAA A.D. & Factory Service Bulletins



MAINTENANCE & SERVICE HISTORY

Date	Total Propeller Time	Time Since Overhaul	Description Of Work	Authorized Signatures Repairman and Station Certificate Numbers
5-8-72	2984.7	0.00	RE INSTALLED ON PIPER PA 32-300 N47420 TORQUED IN AWMFG'S INSP.	<i>[Signature]</i> AA [REDACTED]
6-4-79	2992.4	1.0	COMPLIED WITH 100 HOUR INSP. DRESSED BLADES	<i>[Signature]</i> AA [REDACTED]
6-10-79	2991.1	6.7	COMPLIED WITH 100 HR. INSP. DRESSED BLADES	<i>[Signature]</i> AA [REDACTED]

JTE: Enter Compliance With All Applicable FAA A.D. & Factory Service Bulletins

MAINTENANCE & SERVICE

Date	Total Propeller Time	Time Since Overhaul	Description Of Work
6-14-00	2997.7	12.7	COMPLIED WITH 100 DRESSED BLADES
8-02-01	3003.4	18.7	COMPLIED WITH 100 DRESSED BLADES
9-20-02	3271.9	287.2	INSPECTED FOR AN INSP

NOTE: Enter Compliance With All Applicable FAA A.D. & Factory

PROPELLER N47420

MAINTENANCE & SERVICE HISTORY

Time Since Overhaul	Description Of Work	Authorized Signatures Repairman and Station Certificate Numbers
0.00	RE-INSTALLED ON PIPER PP 32-300 N47420 TORQUED IN AIO MFG'S INSP.	Signature AIP [Redacted]
1.0	COMPLIED WITH 100 HR. INSP. DRESSED BLADES	Signature AIP [Redacted]
6.7	COMPLIED WITH 100 HR. INSP. DRESSED BLADES	Signature AIP [Redacted]

Compliance With All Applicable FAA A.D. & Factory Service Bulletins

MAINTENANCE & SERVICE HISTORY

Date	Total Propeller Time	Time Since Overhaul	Description Of Work	Authorized Signatures Repairman and Station Certificate Number
6-14-00	2999.7	12.7	COMPLIED WITH 100 HR. INSP. DRESSED BLADES	Signature AIP [Redacted]
8-02-01	3003.7	18.7	COMPLIED WITH 100 HR. INSP. DRESSED BLADES	Signature AIP [Redacted]
9-20-01	3271.9	287.2	INSPECTED FOR ANNUAL INSP	Signature AIP [Redacted]

NOTE: Enter Compliance With All Applicable FAA A.D. & Factory Service Bulletins

Legacy AVIATION

5410 OPERATIONS ROAD • MONROE, LOUISIANA 71203 • PHONE (318) 387-0222

WORK ORDER INVOICE

DEPT. # 01 35 Y PR
INVOICE # 70116- 1
DATE 5/06/97

GEORGE WATSON

A/C REG #

UNIT

BOSSIER CITY LA 71111

MAKE:

MCAULEY

MODEL:

HC-CZY-

SERIAL:

CH19114

PHONE NUMBER

WO NO	TERMS	DATE IN	COMPLETED	PURCHASE ORDER	CUSTOMER
70116	NET 10 DAYS	4/23/97	5/06/97		WATGE

SERVICE DESCRIPTION

1 DISCREPANCY: OVERHAUL HARTZELL PROPELLER.

MODEL: HC-CZYR-1BF S/N: CH19114

CORRECTION:

DISASSEMBLED, CLEANED, AND INSPECTED PROP.

FOUND BLADE BEARINGS AND PITCH CHANGE FORK WORN BEYOND LIMITS. INSTALLED NEW BEARING AND FORK.

C/W ALL APPLICABLE S/B, S/L, AND A/D'S.

OVERHAULED, REASSEMBLED AND STATIC BALANCED I/A/W

HARTZELL MANUALS 113B, 133C, AND SR202.

PARTS

PART NUMBER	DESCRIPTION	UNIT	QTY	LIST	AMOUNT
#3 BLUE LUBRICAP	BLUE LUBRICAP	EA	4	.27	1.08
A2043-1	NUT	EA	10	4.73	47.30
A2067	STUD	EA	6	8.50	51.00
A2069	NUT CASTLE	EA	6	9.90	59.40
A2245	BUSHING	E	1	43.25	43.25
A2249	BUSHING	E	1	14.40	14.40
A2413-2	BUSHING	EA	2	.65	1.30
A2431	BOLT	EA	6	5.10	30.60
A2432	BOLT	EA	4	22.20	88.80
A3594	DECAL	EA	1	1.05	1.05
B3211	SPACER	EA	2	2.55	5.10
CAU-112	DECAL	EA	1	.80	.80
HPILO	DECAL	EA	2	3.95	7.90
MS15001-1	FITTING	EA	4	1.10	4.40
M20201	BEARING NEEDLE	EA	2	11.90	23.80
POM	DECAL	EA	1	.60	.60
Q4339	SEAL	EA	2	3.10	6.20
S-12-C	TEFLON	EA	2	4.16	8.32
TOR502	DECAL	EA	1	.50	.50
31S094-0750	ROLL PIN	EA	6	.21	1.26
902-13-1	O-RING	E	1	.40	.40
902-51-1	O-RING	E	1	1.95	1.95
909-25	O-RING	E	1	1.55	1.55
909-6	O-RING	E	1	.85	.85
914-6	O-RING	E	1	.40	.40

CUSTOMER PART

402.21 *

Legacy

AVIATION

5410 OPERATIONS ROAD • MONROE, LOUISIANA 71203 • PHONE (318) 387-0222

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WORK ORDER INVOICE

=====

DEPT. # 01 35 Y PR
INVOICE # 70116- 2
DATE 5/06/97

=====

A/C REG #

=====

UNIT

LABOR

FLAT RATE LABOR

690.59 *

ITEM TOTAL AMOUNT

1,092.80 **

SERVICE DESCRIPTION

2 DISCREPANCY: FOUND BLADE BEARINGS AND PITCH CHANGE FORK WORN
BEYOND LIMITS.

CORRECTION: INSTALLED NEW BEARINGS AND FORK I/A/W HARTZELL
MANUAL 113B.

PARTS

PART NUMBER	DESCRIPTION	UNIT	QTY	LIST	AMOUNT
A2202	BEARING	EA	2	382.00	764.00
B2457-3	FORK	EA	1	391.00	391.00
IR1616	BEARING	EA	2	26.10	52.20

CUSTOMER PART

1,207.20 *

ITEM TOTAL AMOUNT

1,207.20 **

TOTAL PARTS

1,609.41

TOTAL LABOR

690.59

TOTAL OTHER

.00

172.50

PAY THIS AMOUNT

2,472.50