WPR13FA244 N999PK
Cylinder #5 Dimensional Measurements
(Ref CMI Exam Report 4/10/14)

red = too high	yellow= too low							LIMITS (New parts)	
	A - 0°	**A- 90°**	**B - 0 °**	**B - 90°**	**C - 0°**	**C - 90°**		**Min**	**Max**
Int Valve	0.4336	0.4345	0.4337	0.4336	0.4335	0.4336		0.4330	0.4340
Int Guide	0.4365	0.4350	0.4357	0.4358	0.4356	0.4358		0.4350	0.4362
Exh Valve	0.4335	0.4334	0.4329	0.4329	0.4319	0.4314		0.4334	0.4341
Exh Guide	0.4374	0.4374	0.4375	0.4382	0.4454	0.4434		0.4370	0.4380
Int Delta	0.0029	0.0005	0.0020	0.0022	0.0021	0.0022		0.0010	0.0032
Exh Delta	0.0039	0.0040	0.0046	0.0053	0.0135	0.0120		0.0029	0.0046
	Vert	**Horiz**	**OOR**		**OOR LIMIT**				
Bottom	5.2522	5.2516	0.0006		0.0010				
Mid	5.2525	5.2499	0.0026		0.0010				
Top	5.2523	5.2480	0.0043		0.0020				

WPR13FA244 N999PK
Cylinder #5 Dimensional Measurements
(Ref CMI Exam Report 4/10/14)