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300 1453 /161/
215426-2 BUV D*
BVDCN 615376F

TO BCA
FROM BV PARIS LA DEFENSE

TLX 7262 DT2 SEG/AA 27.10.87

SUB : S/S 'NORWAY' (21E762)
MAIN BOILER REPAIRS BY WELDING CH 12/9

REF : Y/LTR TB 1759 ES/JB OF 15.10.87
Y/TLX 1261 ES/JB OF 23.10.87

1- FURTHER TO YOUR A.M. TLX, WE CONFIRM TO YOU THAT STEEL 19 MN5 (DIN 17155) IS EQUIVALENT TO A52CP AND AP (NF A36 - 205).

2- OUR REMARKS CONCERNING THE REPAIR PROCEDURE ARE AS FOLLOWS :

- TEMPERATURE OF APPROX. 150 DEG. C (CALLED PRE-HEATING) TO BE MAINTAINED DURING ALL WELDING OPERATION + ABOUT ONE HOUR (POST-HEATING).

- WE DON'T KNOW THE WELDING ROD 'SH SCHWARZ 3 MK'' (MAKER SUPPOSED TO BE THYSSEN DRAHT). THIS ELECTROK IS TO BE OF LOW HYDROGEN CONTENT (HH CLASS). PLEASE SEND US :

- THE TECHNICAL REFERENCE NOTE OF THIS ROD
- APPROVALS BY OTHER CLASSIFICATION SOCIETIES, IF ANY.
- UPON COMPLETION, WELDING TO BE SUBJECT TO A RADIOGRAPHIC EXAMINATION.

3- WE HAVE NOTED THAT REPAIR WILL TAKE PLACE IN USA ON 31.10.87. A COPY OF WELDING SPECIFICATION WILL BE SENT BY NEXT MAIL TO BV NEW-YORK.

REGARDS
BV DT2

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-D=03:52-E:52A-H:14:54-CFC:RASO

CG