

ATTACHMENT 2

Generator Control Unit Acceptance Test Data Sheets

Left Engine, Serial Number 645

CG201A-1 ACCEPTANCE TEST DATA SHEET
PER ATP CG201A-1 REV E

DATE TESTED 8/10/07

INSPECTED BY [Redacted]

SERIAL NUMBER 645

MOD: F

<u>SECTION</u>	<u>TEST</u>	<u>DATA</u>									
8.1	Visual Inspection	<u>RR</u> Initial									
9.1	Voltage Regulation	<table border="0"> <tr> <td>Frequency</td> <td><u>1374</u></td> <td>1000 Hz to 1429 Hz</td> </tr> <tr> <td>Potentiometer Full CW</td> <td><u>30.5</u></td> <td>30.00 VDC Min.</td> </tr> <tr> <td>Potentiometer Full CWW</td> <td><u>25.7</u></td> <td>26.0 VDC Max.</td> </tr> </table>	Frequency	<u>1374</u>	1000 Hz to 1429 Hz	Potentiometer Full CW	<u>30.5</u>	30.00 VDC Min.	Potentiometer Full CWW	<u>25.7</u>	26.0 VDC Max.
Frequency	<u>1374</u>	1000 Hz to 1429 Hz									
Potentiometer Full CW	<u>30.5</u>	30.00 VDC Min.									
Potentiometer Full CWW	<u>25.7</u>	26.0 VDC Max.									
9.2	Equalizer	<table border="0"> <tr> <td>M1=0.00 ± .02</td> <td><u>28.50</u></td> <td>M₂ = 28.50±0.02</td> </tr> <tr> <td>M1=0.25± 0.01</td> <td><u>25.7</u></td> <td>M₂ = 26.0 Max.</td> </tr> <tr> <td>M1 =0.25±0.01</td> <td><u>31.3</u></td> <td>M₂ = 31.0 Min.</td> </tr> </table>	M1=0.00 ± .02	<u>28.50</u>	M ₂ = 28.50±0.02	M1=0.25± 0.01	<u>25.7</u>	M ₂ = 26.0 Max.	M1 =0.25±0.01	<u>31.3</u>	M ₂ = 31.0 Min.
M1=0.00 ± .02	<u>28.50</u>	M ₂ = 28.50±0.02									
M1=0.25± 0.01	<u>25.7</u>	M ₂ = 26.0 Max.									
M1 =0.25±0.01	<u>31.3</u>	M ₂ = 31.0 Min.									
9.3	Line Contactor Over Voltage	<table border="0"> <tr> <td></td> <td><u>0.18</u></td> <td>0.18 ± 0.01 VDC</td> </tr> <tr> <td></td> <td><u>32.50</u></td> <td>32.50 ± .02 VDC</td> </tr> </table>		<u>0.18</u>	0.18 ± 0.01 VDC		<u>32.50</u>	32.50 ± .02 VDC			
	<u>0.18</u>	0.18 ± 0.01 VDC									
	<u>32.50</u>	32.50 ± .02 VDC									
9.4	Current Limit	<u>-2.47</u> -2.47 ± .02 VDC									
9.5	Field Weakening	<u>2.06</u> 2.06 ± .05 VDC									
	Start Terminate	<u>3298</u> 3297 ± 70Hz									
	Open Field	<u>RR</u> Initial									
9.6	Ground Fault	<u>RR</u> Initial									
9.7	Anti-Cycling	<u>RR</u> Initial									
9.8	Build up Ground Fault	<u>-0.82</u> -0.80 ± 0.02 VDC									

S/N 645 MOD LTR F

RETURNED UNITS

TEST	LIMITS	ORIGINAL DATA	EVAL TEST	-65 F	-65 F	+158 F	+158 F	AMB
Date	—		3/18/14					
Output volts	—		28.50					
Field freq	1000-1429		1399					
Equalizer	+/- .02		28.49					
	26 max		25.7					
	31 min		31.3					
Line Contactor	.18 +/- .01		0.18					
Over voltage	32.5 +/- .02		32.47					
Ground fault	√		√					
Anti-Cycling	√		√					
Current Limit	-2.47 +/- .02		-2.46					
Remote Trip	√		√					
Start from Trip	√		√					
Field Weakening	2.06 +/- .05		2.07					
Start Terminate	3297 nom. 3227-3367		3410					
Open Field	√		√					
Buildup G.F.	-.80 +/- .02		-2.82					
Actual time	—	—	—					—
Time required	—	—	—	.5 hr min	3 hr min	.5 hr min	3 hr min	—

Right Engine, Serial Number 643

CG201A-1 ACCEPTANCE TEST DATA SHEET
PER ATP CG201A-1 REV E

DATE TESTED 8/10/07

INSPECTED BY [REDACTED]

SERIAL NUMBER 643

MOD: F

<u>SECTION</u>	<u>TEST</u>	<u>DATA</u>
8.1	Visual Inspection	<u>RR</u> Initial
9.1	Voltage Regulation	Frequency <u>1362</u> 1000 Hz to 1429 Hz Potentiometer Full CW <u>30.4</u> 30.00 VDC Min. Potentiometer Full CWW <u>25.7</u> 26.0 VDC Max.
9.2	Equalizer	M1=0.00 ± .02 <u>28.50</u> M ₂ = 28.50±0.02 M1=0.25± 0.01 <u>25.8</u> M ₂ = 26.0 Max. M1 =0.25±0.01 <u>31.3</u> M ₂ = 31.0 Min.
9.3	Line Contactor Over Voltage	<u>0.18</u> 0.18 ± 0.01 VDC <u>32.50</u> 32.50 ± .02 VDC
9.4	Current Limit	<u>-2.47</u> -2.47 ± .02 VDC
9.5	Field Weakening	<u>2.06</u> 2.06 ± .05 VDC
	Start Terminate	<u>3297</u> 3297 ± 70Hz
	Open Field	<u>RR</u> Initial
9.6	Ground Fault	<u>RR</u> Initial
9.7	Anti-Cycling	<u>RR</u> Initial
9.8	Build up Ground Fault	<u>-0.78</u> -0.80 ± 0.02 VDC

S/N 643 MOD LTR F

RETURNED UNITS

TEST	LIMITS	ORIGINAL DATA	EVAL TEST	-65 F	-65 F	+158 F	+158 F	AMB
Date	—		3/18/14					
Output volts	—		28.52					
Field freq	1000-1429		1383					
Equalizer	+/- .02		28.52					
	26 max		25.8					
	31 min		31.4					
Line Contactor	.18 +/- .01		0.18					
Over voltage	32.5 +/- .02		32.55					
Ground fault	√		√					
Anti-Cycling	√		√					
Current Limit	-2.47 +/- .02		-2.46					
Remote Trip	√		√					
Start from Trip	√		√					
Field Weakening	2.06 +/- .05		2.06					
Start Terminate	3297 nom. 3227-3367		3400					
Open Field	√		√					
Buildup G.F.	-.80 +/- .02		-0.78					
Actual time	—	—	—					—
Time required	—	—	—	.5 hr min	3 hr min	.5 hr min	3 hr min	—