

## NATIONAL TRANSPORTATION SAFETY BOARD

Office of Aviation Safety Washington, D.C. 20594

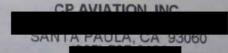
January 31, 2018

## AIRWORTHINESS

**Group Chairman's Factual Report** 

## WPR17FA117

Attachment 1 – Maintenance Records (12 pages)



#### REG: N3683C MAKE: Cessna 180 SERIAL: 31182 Date: 01-25-2005 TACH: 213.2 TT: 3871.6

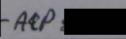
FREQUENCY CHECKED

INSPECTED

DATE

N

Replaced the following parts after minor ground accident. Right wing parts: Center ribstation 190 P/N 0523515-3. Nose rib- station 190 P/N 0523515-4. Center rib- station 208. P/N 0720608-7, Nose rib- station 208 P/N 0720608-2, Wing tip P/N 0723615-200, Wing skin- station 140 to 205 P/N 0720601-16, Upper skin P/N 0720001-16, Upper skin P/N 0720601-20, Upper skin P/N 0720601-17, Lower skin P/N 0720601-18, Auxiliary spar P/N 0523005-51. Right Elevator: Elevator Spar P/N 0734601-3 and Elevator leading edge P/N 0734600-5. Replaced outer right wheel half with Cleveland P/N 162-02700, see 337. Replaced one flap forward roller left flap P/N 0523921, and installed eight forward Flap Wear Washers per SEB95-3 Rev. 1. Installed Overhauled Teledyne Continental 0-470-5. Serial Number 269243-R from Tim's Aircraft Engines Inc. Repair Station T22R537Y. Installed overhauled Engine Mount P/N 0751001-1 S/N K1959 from Kosola & Associates, Inc. Repair station HE4R229M. See 337 and FAA Approved Aircraft Flight Manual for engine installation, operation and Continued Airworthiness. Aircraft assembled and rigged using Cessna 100 Series Service Manual P/N D138-13-RPC-300-8/90.



							Form	Approved B No. 2120-	0020	
US Depar	US Department (Airframe, Powerplant, Propeller, or Appliance)								Use Only	
of Transp Federal A Administ	Aviation	tine, rowerplant,	FIU	peller, or Ap	mancej		Offic	e Identificati	on	
and dispo	osition of this form. This	all entries. See FAR 43.9 form is required by law (4	49 U.S	S.C. 1421). Failure t	d AC 43.9-1 preport can	(or subseque result in a civi	nt revi I penal	sion thereof) Ity not to exc	for instructi eed \$1,000	ons
IUI Edults	Make	Make Cessna Model								
1. Aircraft	Serial No.		_		Nationali	ty and Registra	ation N	lark		-
	3118 Name (As show	on registration certificat	(a)		Address	(As shown on	regist	ration certific	cate)	
2. Owner		ael Brannigan	6)		Audiess	Lake She				
			ŝ	3. For FAA Use Only	}					
				I. Unit Identificatio	1				5. Type	
Unit		Make		Model			Serial	No.	Repair	Alteration
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APPLIAN	Туре									
	Manufacturer									
			6. (	Conformity Stateme	nt		_		1	-
A. Agenc	y's Name and Address			B. Kind of Agency	2.A.			C. Certific	ate No.	
CLAY F	PHELPS			X U.S. Certificat				49.0	<u>81</u>	
SANTA	PAULA, CA 93060	1		Foreign Certificated R		nic	A&P			
				Manufacturer	apair Station		-			
have	been made in accordance	alteration made to the un be with the requirements of orrect to the best of my ki	of Par	43 of the U.S. Fed						
Date	5-2005			Signature of Autho	rized-Individ	lual				
		7	Appro	val for Return to Se	vice					
Pursuant	t to the authority given per	ersons specified below, th tion Administration and is	ne unit		was inspect	ed in the man		scribed by th	ne	
	FAA Fit. Standards Inspector	Manufacturer	x	Inspection Authoriz		Other (Sp	CHARLES AND AND			
BY	FAA Designee	Repair Station		Person Approved I Canadian Airworth	y Transport					
Date of Ap	pproval or Rejection	Certificate or Designation No.	Ļ		rized Individ					
01-2	5-2005									
AA For	m 337 (12-88)									

#### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

#### 8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

1. Parts replacement and discription to right wing. Replaced upper skin from station 100 to station 190. Replaced leading edge skin, upper and lower skins, center ribs, nose rib and fairing rib between station 190 and 208. Replaced Auxilary Spar (Aileron Bay). New parts are as follows.

0523515-3 Center Rib 0523515-4 Nose Rib 0720608-7 Center Rib 0720608-2 Nose Rib 0723615-200 Wing Tip 0720601-16 Wing Skin 0720001-16 Upper Skin 0720601-20 Upper Skin 0720601-17 Upper Skin 0720601-18 Lower Skin 0523005-51 Auxiliary Spar (Aileron Bay)

2. Replaced Spar and leading edge in right Elevator, parts as follows

0734601-3 Elevator Spar 0734600-5 Elevator Leading Edge

3. Replaced right outboard wheel half, part as follows.

162-02700 Wheel Half (Cleveland)

4. All work done in accordance with Cessna 100 Series Service Manual P/N D138-13-RPC-300-8/90, and AC 43.13-1B.

5. Log entry made, no change in weight and balance.

-----END------

Additional Sheets Are Attached

	RECORDING TACH TIME	TODAYS Flight	TOTAL TIME IN SERVICE	Entries must be endorsed	ctions, Tests, Repairs and Alteratio with Name, Rating and Certificate Number of ity. (See back pages for other specific entries
DATE	639.9				
-7-2016		Ray	s Aviation Santa Paul	a CA. 93060	
		CR	S R6AR284J		
	tested and		compliance w	has / have been ith 14CFR 91.413	
			NARCO		
	Model:_A	TISO	_s/N_30	554	
	Aircraft R	eg. No.:	13683 C	1. <del></del>	
	Date: 3 -	7-2016		_	
	Randall	K. Oaks			

YEAR:	RECORDING Tach Time	TODAYS Flight	TOTAL TIME IN Service	<b>Description of Inspections, Tests, Repairs and Alterations</b> Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repair Facility. ( <i>See</i> back pages for other specific entries.)
DATE	678.6		4599,2	
			Remove Reinsta station elevato was che inch lbs Nichola screws compo	Ray's Aviation Santa Paula, CA 93061 Reg#: N3683C Make: CESSNA Model: 180 S/N: 31182 Date: 11/2/2016 Tach/Hobbs: 678.6 ed and reinstalled vertical fin, horizontal stab, right and left elevator for repairs. Illed repaired horizontal stab p/n 0732600-4 from Williams Airmotive repair WWFR 300K W.O. #18226, see yellow tag. Painted horizontal stab and right r. Removed all paint from left elevator and repainted. Elevator static balance ecked per the Cessna 180 maintenance manual and were within limits 0.0 to 9.3 s. Reinstalled left elevator and repaired right elevator, see form 337 from as Bishop (West Coast Wings). Reinstalled vertical fin. Replaced stab. trim jack with new p/n 1111 from McFarlane Aviation. I certify that this aircraft and nents have been inspected, repaired and maintained in accordance with current actures data, guidance and Federal Aviation Regulations and was returned to a only for the work performed. Ray Maxon A&P

US Department of Transportation Federal Aviation Administration							Form Approved OMB No. 2120-0020 2/28/2011 For FAA Use Only					
instructi		sition of this	s form.									sequent revision thereof) for sult in a civil penalty for each
	Nationalit	y and Reg	istration	n Mark				Serial No.				
1. Aircraft	N36830							31182			1.0	
	Make							Model			5	Series
	CESSN		maint	nation and finate		_		180				
company of	Name (As	s shown or	riegisu	ration certificate,	,			Address (As . Address	snown	on reg		erincale)
2. Owner	I							City THOU	JSAN	D OA	KS	State CA
	BRANN	IGAN M	ICHA	EL J	_			Zip <u>9136</u>	1-510	8	Countr	ry USA
						3. F	For FAA Use	Only				
	7	1				-	I	41		_		
142.91 822.07	Туре	100	. 1		102.2	107 0 02	Jnit Identific	ation	1.0	200		
Repair	Alteration	Un	it		Ma	ke		Model				Serial No.
		AIRFRAM	ΛE					(As described in Item 1 above)			bove)	
		POWERF	PLANT									
		PROPEL	LER									
		APPLIAN	ICE	Type Manufacturer								
A 400000	's Name and A	ddeaaa			6.		nformity Sta	5 50 2 G 15 2 3				
	CHOLAS EDV	PULC MODELER			_	B.	Kind of Agend	y ated Mechanic		1	Man	ufacturer
Address		VARD BIS	DIVE			-		ficated Mechanic	1		C. Certific	
	JAH		_	State CA			Certificated F	Repair Station				570 (BAS & BAY)
Zip 954	482	untry USA	_				Certificated M	Maintenance Organ	nization		6	1 1
have	e been made in	accordance	ce with	on made to the u the requirement o the best of my	s of l	Part	43 of the U.S.	5 a bove and de Federal Aviation	escribe on Reg	ed on the	e reverse s and that	e or attachments hereto t the information
	range fuel		Signa	ture/Date of A								
per 14 CF App. B	R Part 43		10/	10/1								
				7	. App	orov	al for Return	to Service		/	/	
				ns specified be ninistration and i		the	e unit identif	Approved		nspecte Rejected		manner prescribed by the
PY	FAA Flt. Stand Inspector	lards	Manu	ufacturer		Ma	aintenance Or	ganization			is Approved ment of Tra	d by Canadian ansport
BY	FAA Designee		Repa	air Station	~	Ins	spection Auth	orization	Other	r (Spec	ify)	
Certificate Designatio				iture/Date of Aut								
			NIC	CHOLAS	s E		BI					

FAA	Form	337	(10-06)
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#### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

<ol> <li>Description of Work Accomplished (If more space is required, attach additional sheets. Identify with aircraft.)</li> </ol>	nationality and registration m	nark and date work completed.)
	N3683C	10/10/16
REPLACE UPPER & LOWER CORRUGATED SKINS ON F SERVICEABLE USING PROCEDURES IN CESSNA 100 S (STRUCTURAL REPAIRS) AND AC 43.13-1B CHAP. 4 SE 4-56, AND 4-57a.b.c.d.	ERIES 1962 & PRIOR C. 4(METAL REPAIR	EPLACE CAP WITH SERVICE MANUAL SEC. 19 PROCEDURES)4-52b., 4-53, 4-55,
THE INSTALLER IS TO FILL OUT BLOCKS 1 & 2 OF THIS THE INSTALLER IS TO SIGN AND DATE THIS FORM UP SIGNATURE & CERT. # DATE OF INSTALLATION	FORM AND SUBMIT	
2		

### Ray's Aviation

Santa Paula Airport

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Santa Paula, CA 93060

BILL TO

MICHAEL BRANNIGAN

WOODLAND HILLS, CA 91364 CESSNA 180 N3683C

1 13	MAKE	MODEL	S/N	R.O. NO.	TERMS	REGISTRATION	
CESSNA 180		180	31182	010655 tach678	COD	N3683C	
QUANTITY		DES	SCRIPTION		RATE		
	AND PER Shipp WAY 1 C-18 6 Suble Shipp	Labor REMOVE AND I ELEVATORS. CHECK CESSNA MANUAL AF oing and/or crating HORI 'S BUILD CRATE FO 0 HORIZONTAL STAB t Labor INSTALL ABR oing and/or crating INBO	CONTROL STATIO TER PAINT. RIGG ( ZONTAL AND ELE R SHIPPING ILIZER EXCHANGI ASION BOOTS	C BALANCE CONTROLS. VATORS. 2 E			
	12 Shop REPA FOR	3 - EXCHANGE Labor PAINT REPAIRE NIRED RIGHT ELEVAT COLOR MATCH. t Labor RESKIN RIGHT	D HORIZONTAL S OR. REPAINT LEF	TAB AND			
		ATOR SKINS	ELEVATOR				
		T P/N S1938-3-68.00					
	1 C-18	2 ELEVATOR TIP					
		. SUPPLIES ing and/or crating INBO	UND MISC PARTS				
	1 MISC WAS	:. SUPPLIES, PAINT ( H	COLOR MATCH. PE	RIMER, ACID			
	2 Shop 1 JACK Shipp						
	COR	Labor STRIP PAINT FR RECT ELEVATOR STA JNT. REINSTALL.					
				Тс	otal		
Phone #			E-mail				

Page 1

## Invoice

DATE	INVOICE #
11/1/2016	5379

### Ray's Aviation

#### Santa Paula Airport

Santa Paula, CA 93060

BILL TO

MICHAEL BRANNIGAN

WOODLAND HILLS, CA 91364 CESSNA 180 N3683C

2		ODEL	S/N	R.O. NO.	TERMS	REGISTRATION	
CE	SSNA	180	31182	010655 tach678	COD	N3683C	
QUANTITY		DES	CRIPTION		RATE	AMOUNT	
	MISC. SUPPLI SALES TAX	ES, RIVITS			otal		
			E-mail				
Phone #			L-Indi				

# Invoice

DATE	INVOICE #
11/1/2016	5379

Williams Airmotive	*1	W.O	N⁰	18226	_
A Division of ACW In	С	Date	Sep.	14, 2016	<u></u>
Kendallville, Indiana 46755		Tach.			_
Name:	West Co	ast Wings	i i		

Address City & State

Ukiah CA 95482

General Description of Repair:

Stabilizer repaired with the following parts replaced:

- 1. 0732600-2 Skin, LH and RH outboard
- 2. 0732600-5 Skin, LH inboard
- 3. 0732600-6 Skin, RH inboard
- 4. 0732602-2 Channel, RH outboard
- 5. 0732611-9 Rib, LH and RH
- 6. 0732611-10 Rib, LH and RH
- 7. 0732611-11 Rib, LH and RH

END

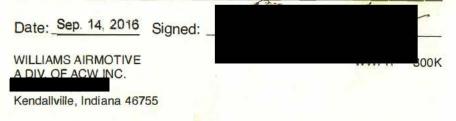
I hereby authorize the following repair work to be done along with the necessary material, and hereby grant you and/or your employees permission to operate and fly the aircraft herein described for the purpose of testing and/or inspection. An express mechanic's lien is hereby acknowledged on this aircraft to secure the amount of repairs thereto. You will not be held responsible for loss or damage to the aircraft or articles left in case of fire, theft, or any other cause beyond your control. If it becomes necessary for you to employ a collection agency and/or an attorney to collect this account, I the undersigned agree to pay all court costs plus a reasonable attorney's fee and/or collection agency fee.



MakeCessnaModel180Part No.0732600-4Assembly No. or TitleHorizontal stabilizer assy.



This aircraft/component/subassembly identified above was repaired and inspected in accordance with current Federal Aviation Regulations and was found Airworthy for return to service. Pertinent details of the repair are on file at this agency under Work Order No. 18226



The aircraft and/or component identified above was repaired and inspected in accordance with the Federal Aviation Regulations and was found airworthy for return to service. Pertinent details of the repairs are on file at this agency under the above Work Order Number. Sep. 14, 2016

By

Allahanged Cignoture for Renair Station WWFR 300K

YEAR:	RECORDING TACK TIME	TODAYS Flight	TOTAL TIME IN Service	<b>Description of Inspections, Tests, Repairs and Alterations</b> Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repair Facility. ( <i>See</i> back pages for other specific entries.)
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12-20-16	682.1		15337	REMOVED PMA4000 AUDIO PANEL (INTERCOM, UNG
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				14 2PM AN-10 ANTENNOS
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	DATE.			
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YEAR:	RECORDING Tach Time	TODAYS Flight	TOTAL TIME IN Service	<b>Description of Inspections, Tests, Repairs and Alterations</b> Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repair Facility. ( <i>See</i> back pages for other specific entries.)
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				Bettery relay : requeround yruly terminals. Termineted opposite and if Anderson SB50 plug
				apotentivo Cover & abouted to enquie mont
				Allwork Inw AC43.13 13. Verilled Cartan, My
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