

NATIONAL TRANSPORTATION SAFETY BOARD

Office of Aviation Safety
Aviation Engineering Division
Washington, DC 20594

June 29, 2009

AIRWORTHINESS GROUP CHAIRMAN'S ERRATA AND ADDENDUM

- A. **ACCIDENT:** DCA08MA076
- LOCATIONS:** San Francisco International Airport, California
- DATE/TIME:** June 28, 2008, approximately 10:15 pm local time
- AIRCRAFT:** Boeing 767-281SF, N799AX

B. GROUP MEMBERS:

Chairman: Robert L. Swaim
 Washington, DC

C. SUMMARY:

On June 28, 2008, about 2215 Pacific daylight time (PDT),¹ an ABX Air Boeing 767-200, registration N799AX, operating as flight 1611 from San Francisco International Airport (SFO), San Francisco, California, experienced a ground fire before engine startup.

To the Airworthiness Group Chairman's Factual Report of December 22, 2008, this document corrects one typographic error, describe a generic difference between publications and the physical airplanes, and add Boeing Service Bulletin 767-35A0034 to the docket.

D. DETAILS OF THE INVESTIGATION:

The factual report of December 22, 2008, contained section D.3.6, titled: N799AX EMERGENCY EQUIPMENT, stating:

“Two 15 pound Halon fire extinguishers were found in their mounting brackets.”

The sentence should read:

¹ All times in this report are PDT based on a 24-hour clock unless otherwise noted.

“Two 9 pound Halon fire extinguishers were found in their mounting brackets.”

As addendum information, ABX publications were found to have some slight generic properties through the use of one illustration to represent equipment installed in the ABX fleet of airplanes. For example, the Airworthiness Group Chairman’s Factual Report Figure 39 showed the location of a 9 pound fire extinguisher in the supernumerary compartment. Rather than being located immediately to the right of the bench seating in the accident airplane, the extinguisher was located slightly closer to the exterior (R1) door.

As addendum information, attached is Boeing Service Bulletin 767-35A0034, dated September 2, 1999, with Revision 1, dated June 22, 2000.



Number: 767-35A0034
Date: September 2, 1999
Revision 1: June 22, 2000
ATA System: 3510

Revision Transmittal Sheet

SUBJECT: OXYGEN - Crew Oxygen - Crew Oxygen System Low Pressure Flex Hose Replacement

This revision includes all pages of the service bulletin.

COMPLIANCE INFORMATION RELATED TO THIS REVISION

No more work is necessary on airplanes changed as shown in the initial release of this service bulletin.

REASON FOR REVISION

This revision is sent to advise affected operators of the following:

The deletion of the NOTE from the Background and Reason sections.

The addition of an exception to the Effectivity section on the Summary page.

The removal of the 767-400 effectivity from the Effectivity section.

The removal of the reference to another service bulletin from the Reference section.

The addition of the vendor equivalent, oxygen hose, part numbers to the Parts Necessary For Each Airplane section.

The addition of the sleeving and tape to the Operator Supplied Parts section.

The addition of instructions to remove and install the oxygen masks and demand regulators, as well as to install sleeving and tape to the oxygen hoses, and added a NOTE for clarification if the hoses are already installed without the sleeving or tape in the Accomplishment Instructions.

The data given in Information Notice 767-35A0034 IN 01 is included in this revision.

Vertical lines are put on the left edge of each page, except in Paragraph 1.A., Effectivity, to show the location of important changes.

Pages with no vertical lines have no important changes.

REVISION HISTORY

Original Release: September 2, 1999
Revision 1: June 22, 2000



Number: 767-35A0034
Date: September 2, 1999
Revision 1: June 22, 2000
ATA System: 3510

Summary

SUBJECT: OXYGEN - Crew Oxygen - Crew Oxygen System Low Pressure Flex Hose Replacement

CONCURRENT REQUIREMENTS

None

BACKGROUND

The changes provided in this service bulletin will help prevent damage to the low pressure oxygen flex hoses that may be subjected to electrical current. An electrical grounding condition can cause the hose to melt or burn.

One operator has reported damaged oxygen supply hoses on another Boeing model in August of 1997. This damage has occurred due to a short circuit in the 757 Audio Select Panel. It sent an electrical current through the support structure to the flight crew mask stowage box. This caused the spring inside the low pressure oxygen hose to act as an electrical conductor and heat up. This caused the hose to burn through.

Also, a similar occurrence on a 737 was reported due to improper maintenance.

This service bulletin will replace low pressure oxygen hoses with non-conductive hoses located on the flight deck. The replacement of the oxygen hoses will help prevent electrical current from passing through the supporting spring which can cause the hose to melt or burn.

Boeing Service Related Problem (SRP) 767-SRP-35-0014 is related to this service bulletin.

ACTION (PRR B12900-183)

Remove the crew oxygen boxes. Replace the existing low pressure hoses with the new non-conductive hoses. Install the crew oxygen boxes. Functional test the system.

EFFECTIVITY

All 767 airplanes, line numbers 1 through 763, except line number 758, which was accomplished in production.

COMPLIANCE

Boeing recommends compliance at the earliest opportunity when manpower, material and facilities are available.

INDUSTRY SUPPORT INFORMATION

Boeing warranty remedies are not available for the configuration changes given in this service bulletin.

MANPOWER

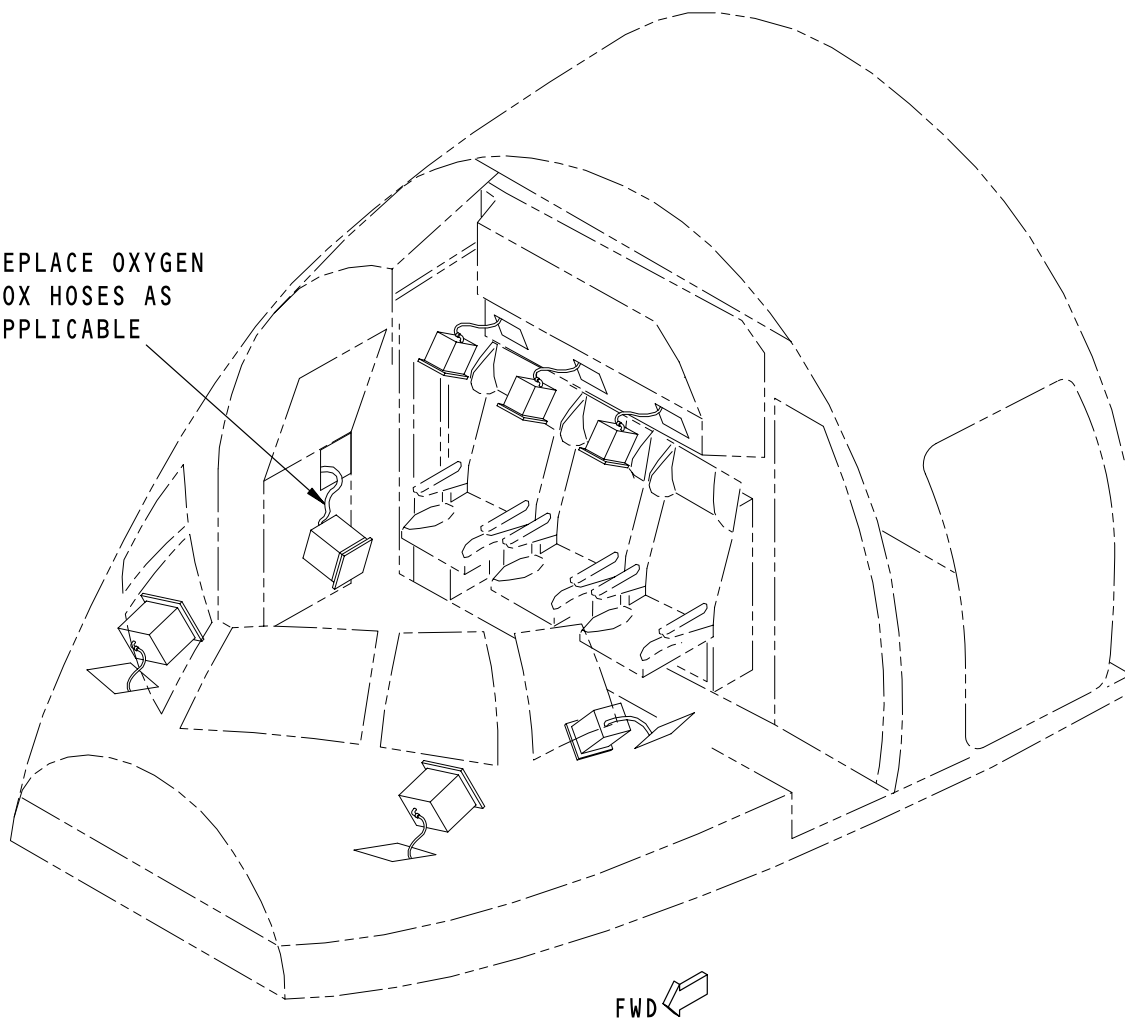
Total	Elapsed Time
<u>Man-Hours</u>	<u>(Hours)</u>
3.5	3.5

MATERIAL INFORMATION

None

BOEING SERVICE BULLETIN 767-35A0034

REPLACE OXYGEN
BOX HOSES AS
APPLICABLE



(TYPICAL)

588678

Number: 767-35A0034
Date: September 2, 1999
Revision 1: June 22, 2000
ATA System: 3510

SUBJECT: OXYGEN - Crew Oxygen - Crew Oxygen System Low Pressure Flex Hose Replacement

THIS SERVICE BULLETIN IS SENT TO THE OPERATORS OF RECORD OF THE AIRPLANES SHOWN IN PARAGRAPH 1.A., EFFECTIVITY. IF AN AIRPLANE HAS BEEN LEASED OR SOLD, SEND THIS SERVICE BULLETIN TO THE NEW OPERATOR. IF APPLICABLE SPARES HAVE BEEN SOLD, SEND THIS SERVICE BULLETIN TO THE NEW OWNER.

1. PLANNING INFORMATION

A. Effectivity

1. Airplanes

Refer to Service Bulletin Index Document D624T001, Part 3 for Airplane Variable Number, Line Number, and Serial Number data.

This service bulletin is for the airplanes shown below. An equivalent change is on subsequent production airplanes. Refer to PRR B12900-183 for data about this change.

Airplane Models:
767-200 767-300 767-300F

IDENTIFICATION BY CUSTOMER, CUSTOMER CODE, GROUP AND VARIABLE NUMBER

ABX AIR (ABX)
VA803 VA807-VA809 VB101-VB112

AERO CONTINENTE (COH)
VE104

AEROFLOT (ARO)
VS321

AEROMEXICO (AMX)
VF091 VF093 VN556 VS211

AIR ALGERIE (ALG)
VK131-VK133

AIR ATLANTA ICELANDIC (AID)
VE041

AIR CANADA (ACN)
VA701-VA719 VB001-VB002 VB201-VB202 VN931-VN936

AIR CHINA (BEJ)
VE064-VE065 VE083-VE086 VK161-VK164

BOEING SERVICE BULLETIN 767-35A0034

AIR DO (HIA)
VS176

AIR EUROPA (ARE)
VB323 VB328

AIR EUROPE ITALY (EIY)
VL931-VL932 VN682 VN811-VN812 VN972

AIR FRANCE (AFA)
VN631-VN635

AIR GABON (GBN)
VE021

AIR MADAGASCAR (MAD)
VE117 VS316

AIR MAURITIUS (MAU)
VF001-VF002

AIR NEW ZEALAND (ANZ)
VB324 VE101-VE103 VN651-VN658 VN813

AIR PACIFIC (APC)
VN676

AIR SEYCHELLES (ASY)
VF051 VL941

AIR ZIMBABWE (ZMB)
VF061-VF062

AIR 2000 (ATZ)
VN921-VN922 VS216

AIRTOURS INT'L AIRWAYS (GUE)
VN951-VN953

ALITALIA (ALI)
VL701-VL702 VN422-VN427 VS366-VS367 VS401

ALL NIPPON AIRWAYS (ANA)
VB113-VB125 VK081-VK113 VN191-VN198 VR401

AMERICAN AIRLINES (AAL)
VA501-VA530 VN001-VN041 VS196-VS203

ANSETT AUSTRALIA (ANS)
VB051-VB055 VB321-VB322 VE118 VL755

ANSETT WORLDWIDE AVIATION (AWW)
VN385 VN388

ASIANA AIRLINES (AAR)
VK141-VK148 VL703 VN753 VR426 VW851

BOEING SERVICE BULLETIN 767-35A0034

AVIANCA (AVI)
VE171-VE172 VF092 VF161 VN152

BOEING (TBC)
VA001 VY999

BRITANNIA AIRWAYS (BRI)
VB325-VB327 VB329-VB332 VL911-VL914 VN731 VS051-VS054

BRITISH AIRWAYS (BAB)
VN111-VN127 VN130-VN137 VS246-VS248

CANADIAN AIRLINES (CDI)
VN051-VN054 VN057-VN062 VN751-VN752

CHINA YUNNAN AIRLINES (YUN)
VL871-VL873

CITY BIRD (CBD)
VN436 VS177

CONDOR (CDF)
VN683-VN691

DELTA AIR LINES (DAL)
VA301-VA315 VK031-VK056 VL753 VN251-VN276 VN301-VN306 VR471-VR472
VS066-VS070 VS073-VS078 VS266-VS272

EGYPTAIR (EGP)
VN211

EL AL ISRAEL AIRLINES (ELA)
VB281-VB284 VF101-VF102

ETHIOPIAN AIRLINES (ETH)
VE001-VE002 VN371 VS306

EVA AIR (EVA)
VB441-VB444 VN471-VN472 VN791-VN792

FIRST SECURITY BANK OF UTAH (FSB)
VF072

GULF AIR (GUL)
VL003-VL006 VN307-VN310 VN313-VN314

H.M.S.F. AND AMEDEO CORP. (BWN)
VF180

IBERIA AIRLINES (IBE)
VN546-VN547

ITOCHU CORPORATION (CIT)
VF181-VF184

JAPAN AIRLINES (JAL)
VB371-VB373 VK001-VK016 VK021-VK022 VK181 VK186 VR461

BOEING SERVICE BULLETIN 767-35A0034

K.B.A. FOUNDATION (KBA)
VN312

KALAIR USA CORP (KLA)
VN311

KLM - ROYAL DUTCH AIRLINES (KLM)
VL891-VL900 VS136

LAM (LAM)
VF162

LANCHILE AIRLINES (LAN)
VN063-VN064 VN531 VN557 VN966-VN971 VR251 VS131-VS133

LAPA ARGENTINA (LAZ)
VS111

LAUDA AIR (LAL)
VS301-VS302

LAUDA AIR S.P.A. (LDI)
VL011 VN242-VN243 VN671

LOT POLISH AIRLINES (LOT)
VF041-VF042 VN291-VN293

LTU (LTU)
VN171-VN174 VN381 VS061

MALEV HUNGARIAN AIRLINES (HGA)
VF171-VF172

MARTINAIR HOLLAND (MTH)
VN221-VN225 VN672

MID EAST JET (SKL)
VF251

QANTAS (QAN)
VE061-VE063 VE066-VE069 VN081-VN099 VS186-VS187

ROYAL BRUNEI AIRLINES (RBA)
VN372 VN382-VN384 VN386-VN387 VN637-VN638

SAS (SAS)
VF071 VN151 VN153-VN158 VN163-VN168 VN536

SHANGHAI AIRLINES (SHA)
VK171 VR421

SKYMARK AIRLINES (SKM)
VS261-VS262

SOBELAIR (SBL)
VN421 VN636

BOEING SERVICE BULLETIN 767-35A0034

SOUTH AFRICAN AIRWAYS (SAA)
VE022-VE023

SPANAIR (SPP)
VN541-VN542

TACA INTERNATIONAL AIRLINES (TAC)
VE116 VN732

TRANSBRASIL (TBL)
VB251-VB253 VL001-VL002 VN532

TWA (TWA)						
VA801-VA802	VA804-VA806	VA810	VB301-VB302	VN376		VN537
VN551	VN561-VN562	VN681	VS206-VS208			

UNITED AIRLINES (UAL)
VA002-VA020 VN491-VN513 VS091-VS097

UPS (UPS)
VR201-VR208 VW701-VW721

US AIRWAYS (USA)
VE141-VE152

UZBEKISTAN AIRWAYS (UZB)
VL806-VL807

VARIG AIRLINES (VAR)
VE121-VE126 VN055-VN056 VN231-VN234

VIETNAM AIRLINES (VIE)
VL751-VL752 VL754

BOEING SERVICE BULLETIN 767-35A0034

IDENTIFICATION BY VARIABLE NUMBER

VA001-VA020	VA301-VA315	VA501-VA530	VA701-VA719	VA801-VA810	VB001-VB002
VB051-VB055	VB101-VB125	VB201-VB202	VB251-VB253	VB281-VB284	VB301-VB302
VB321-VB332	VB371-VB373	VB401	VB441-VB444	VE001-VE003	VE021-VE023
VE041-VE043	VE061-VE069	VE083-VE086	VE101-VE104	VE116-VE118	VE121-VE126
VE141-VE152	VE171-VE172	VF001-VF002	VF041-VF042	VF051	VF061-VF062
VF071-VF072	VF091-VF093	VF101-VF102	VF161-VF162	VF171-VF172	VF180-VF184
VF251	VK001-VK016	VK021-VK022	VK031-VK056	VK081-VK113	VK131-VK133
VK141-VK148	VK161-VK164	VK171	VK181	VK186	VL001-VL006
VL011	VL701-VL703	VL751-VL755	VL806-VL807	VL871-VL873	VL891-VL900
VL911-VL914	VL931-VL932	VL941	VN001-VN041	VN051-VN064	VN081-VN099
VN111-VN127	VN130-VN137	VN151-VN158	VN163-VN168	VN171-VN174	VN191-VN198
VN211-VN212	VN221-VN225	VN231-VN234	VN241-VN243	VN251-VN276	VN291-VN293
VN301-VN314	VN371-VN372	VN376	VN381-VN388	VN421-VN427	VN436
VN471-VN472	VN491-VN513	VN531-VN532	VN536-VN537	VN541-VN542	VN546-VN547
VN551	VN556-VN557	VN561-VN562	VN631-VN638	VN651-VN658	VN671-VN672
VN676	VN681-VN691	VN731-VN732	VN751-VN753	VN791-VN792	VN811-VN813
VN921-VN922	VN931-VN936	VN951-VN953	VN966-VN972	VR201-VR208	VR251
VR401	VR421	VR426	VR461	VR471-VR472	VS051-VS054
VS061	VS066-VS070	VS073-VS078	VS091-VS097	VS111	VS131-VS133
VS136	VS176-VS177	VS186-VS187	VS196-VS203	VS206-VS208	VS211
VS216	VS246-VS248	VS261-VS262	VS266-VS272	VS301-VS302	VS306
VS316	VS321	VS366-VS367	VS401	VW701-VW721	VW851
VY999					

2. Spares Affected

None

B. Concurrent Requirements

None

C. Reason

The changes provided in this service bulletin will help prevent damage to the low pressure oxygen flex hoses that may be subjected to electrical current. An electrical grounding condition can cause the hose to melt or burn.

One operator has reported damaged oxygen supply hoses on another Boeing model in August of 1997. This damage has occurred due to a short circuit in the 757 Audio Select Panel. It sent an electrical current through the support structure to the flight crew mask stowage box. This caused the spring inside the low pressure oxygen hose to act as an electrical conductor and heat up. This caused the hose to burn through.

Also, a similar occurrence on a 737 was reported due to improper maintenance.

This service bulletin will replace low pressure oxygen hoses with non-conductive hoses located on the flight deck. The replacement of the oxygen hoses will help prevent electrical current from passing through the supporting spring which can cause the hose to melt or burn.

Revision 1 is sent to advise affected operators of the following:

The deletion of the NOTE from the Background and Reason sections.

The addition of an exception to the Effectivity section on the Summary page.

The removal of the 767-400 effectivity from the Effectivity section.

The removal of the reference to another service bulletin from the Reference section.

The addition of the vendor equivalent, oxygen hose, part numbers to the Parts Necessary For Each Airplane section.

The addition of the sleeving and tape to the Operator Supplied Parts section.

The addition of instructions to remove and install the oxygen masks and demand regulators, as well as to install sleeving and tape to the oxygen hoses, and added a NOTE for clarification if the hoses are already installed without the sleeving or tape in the Accomplishment Instructions section.

Boeing Service Related Problem (SRP) 767-SRP-35-0014 is related to this service bulletin.

D. Description

Remove the crew oxygen boxes. Replace the existing low pressure hoses with the new non-conductive hoses. Install the crew oxygen boxes. Functional test the system.

Revision 1 - No more work is necessary on airplanes changed as shown in the initial release of this service bulletin.

An evaluation form is attached to this service bulletin. Please use this form to tell us what you think of the quality of this service bulletin.

E. Compliance

Boeing recommends compliance at the earliest opportunity when manpower, material and facilities are available.

BOEING SERVICE BULLETIN 767-35A0034

F. Approval

This service bulletin was examined by the Federal Aviation Administration (FAA). The changes specified in this service bulletin comply with the applicable Federal Aviation Regulations (FAR) and are FAA approved. This service bulletin and the FAA approval were based on the airplane in its original Boeing delivery configuration or as modified by other FAA approved Boeing changes.

If an airplane has a non-Boeing modification or repair that affects a component or system also affected by this service bulletin, the operator is responsible for obtaining appropriate regulatory agency approval before incorporating this service bulletin.

BOEING SERVICE BULLETIN 767-35A0034

G. Manpower

The table below shows an estimate of the man-hours necessary to do this change for each airplane. This estimate is for direct labor only, done by an experienced crew. Adjust the estimate with operator man-hour data if necessary. The estimate does not include lost time. These are some examples of lost time:

- Time to adjust to the workplace
- Time to schedule the work
- Time to examine the work
- Time to cure the materials
- Time to make the parts
- Time to find the tools.

Task	Number of Persons	Man-Hours	Elapsed Time (Hours)
Access	1	1.0	1.0
Replace Hoses	1	1.5	1.5
Restore	1	1.0	1.0
TOTAL FOR EACH AIRPLANE		3.5	3.5

H. Weight and Balance Changes

None

I. Electrical Load Data

Not changed

BOEING SERVICE BULLETIN 767-35A0034

J. References

1. Existing Data:
 - a. Engineering Change Memo PRR B12900-183
 - b. Service Related Problem (SRP) 767-SRP-35-0014
 - c. 767 Maintenance Manual (AMM) Subject 12-15-08, 20-41-00, 35-00-00, 35-11-00, 35-11-51
2. Data supplied with this service bulletin:

None
3. Installation Drawings Used in the Preparation of This Service Bulletin:

<u>Drawing Number</u>	<u>Title</u>
232T8002	EQUIPMENT INSTL - CREW OXYGEN
278T4100	TUBING INSTALLATION CONTROL CAB SIDEWALL RH, STA 138 THRU 249
278T4101	TUBING INSTALLATION CONTROL CAB SIDEWALL LH, STA 138 THRU 249
278T4104	TUBING INSTALLATION FLT INSTR PNL AND CAP PTN, STA 197 THRU 247
278T4105	TUBING INSTALLATION CENTER CONSOLE AREA P8, P9 AND P10
278T4122	TUBING INSTALLATION CROWN AFT RH, STA 249 THRU 431

These drawings were used to prepare this service bulletin. These drawings are not necessary to make the specified changes, and are not supplied with this service bulletin. These drawings may not be applicable to all airplane configurations or operators.

K. Publications Changed

<u>Publication</u>	<u>Chapter-Section</u>
767 Illustrated Parts Catalog	35-11

L. Interchangeability and Intermixability

Refer to Paragraph 2.E., Existing Parts Accountability, for interchangeability and intermixability information.

2. MATERIAL INFORMATION

A. Material - Price and Availability

The operator can supply the parts and materials shown in Paragraph 2.C., Parts Necessary For Each Airplane. As an alternative, operators can purchase the parts from Boeing Spares. This service bulletin does not show the Boeing price and supply data.

B. Industry Support Information

Boeing warranty remedies are not available for the configuration changes given in this service bulletin.

C. Parts Necessary For Each Airplane

1. Kits:

None

2. Parts and Materials Supplied by the Operator:

<u>QTY</u>	<u>Boeing Part Number / Vendor Part Number</u>	<u>Name</u>
(a)	60B50059-606 / 38001-606 (b)	Hose Assy
(a)	60B50059-607 / 38001-607 (b)	Hose Assy
(a)	60B50059-608 / 38001-608 (b)	Hose Assy
(a)	60B50059-610 / 38001-610 (b)	Hose Assy
(a)	60B50059-613 / 38001-613 (b)	Hose Assy
2	232T8002-100 (.750 DIA X 16 inches) (c)	Sleeve (Black)
1 Roll	232T8002-26 (d) (e)	Protective Tape
(a)	For hose quantity requirements, see Illustrated Parts Catalog 35-11 for customer specific configurations.	
(b)	HydraFlow (V24984) 13529 East 166th Street Cerritos, CA 90701-2203 (USA)	
(c)	See the Qualified Products List at the end of the Boeing Material Specification (BMS13-52, Type V) for supplier data.	
(d)	Permacel P29 protective tape is 3/4 inches wide X 36 yards long.	
(e)	Permacel Division, Johnson & Johnson (V99742) U.S. Highway 101, P.O. Box 671 New Brunswick, NJ 08903 (USA)	

D. Parts Necessary to Change Spares

None

BOEING SERVICE BULLETIN 767-35A0034

E. Existing Parts Accountability

Existing Part Number	RUC	Name	QTY	New Part Number	PNC	RC
60B50059-70	DIS	Hose Assy	(a)	60B50059-606	S	A
60B50059-81	DIS	Hose Assy	(a)	60B50059-607	S	A
60B50059-94	DIS	Hose Assy	(a)	60B50059-608	S	A
60B50059-101	DIS	Hose Assy	(a)	60B50059-610	S	A
60B50059-130	DIS	Hose Assy	(a)	60B50059-613	S	A
(a) For hose quantity requirements, see Illustrated Parts Catalog 35-11 for customer specific configurations.						

The parts shown below are changed as shown in this service bulletin.

RUC Recommended Use Code

DIS - Discard the part.

PNC Part Number Code

- S - To get a new part, use this part number in your order.
- This is the part number after the change given in this service bulletin.
- This part is used in production.

RC Replacement Code

A - Do not use the existing part to replace the new or changed part.

F. Special Tooling - Price and Availability

None

G. Special Tooling Necessary to do This Bulletin

No special tools or equipment are necessary to do the change in this service bulletin. But, maintenance and overhaul tools in the manuals given in Paragraph 1.J., References, can be necessary. Examine operator tool supply to make sure all necessary tools are available.

3. ACCOMPLISHMENT INSTRUCTIONS

GENERAL NOTES

1. The paragraphs identified with a letter give the general work instructions and the necessary tests. The instructions identified with numbers on the figures give the recommended sequence of steps.
2. Obey all of the warnings and cautions given in the specified manual sections.

WORK INSTRUCTIONS

CAUTION: OXYGEN SYSTEM COMPONENTS REQUIRE SPECIAL CARE AND HANDLING PROCEDURES. REVIEW THE SAFETY AND MAINTENANCE PROCESSES SHOWN IN 767 AMM 35-00-00 PRIOR TO MAKING ANY CHANGES TO THE OXYGEN SYSTEM.

A. Remove the oxygen masks, demand regulators, and the oxygen stowage boxes as shown in 767 AMM 35-11-51 or operator's equivalent procedure.

B. Remove the existing low pressure oxygen hoses as shown in Figures 1, 2, 3, 4, and 5.

NOTE: If the low pressure oxygen hoses have already been installed as shown in this service bulletin, installation of the sleeving and the application of the tape is not required at this time. However, it is recommended that at the next available opportunity, the sleeving be installed and the protective tape applied to the low pressure oxygen hoses as applicable.

C. Install the sleeving on the captain and first officer's low pressure oxygen hoses as shown in Figure 6.

D. Apply protective tape to all other crew low pressure oxygen hoses as shown in Figure 7.

NOTE: Ensure that the hose assembly elbows and unions do not move during hose replacement. Orientation of the elbows and unions are essential in maintaining proper clearances with other structure.

E. Install the applicable new non-conductive oxygen hoses as shown in Figures 1, 2, 3, 4, and 5.

F. Install the oxygen stowage boxes, demand regulators, and oxygen masks as shown in 767 AMM 35-11-51 or operator's equivalent procedure.

G. Functional test the crew oxygen system as shown in 767 AMM 35-11-00, "Crew Oxygen High Pressure Leakage Test," "Crew Oxygen Stowage Box Test (MIC)," "Crew Oxygen Mask/Regulator Test," or operator's equivalent procedure.

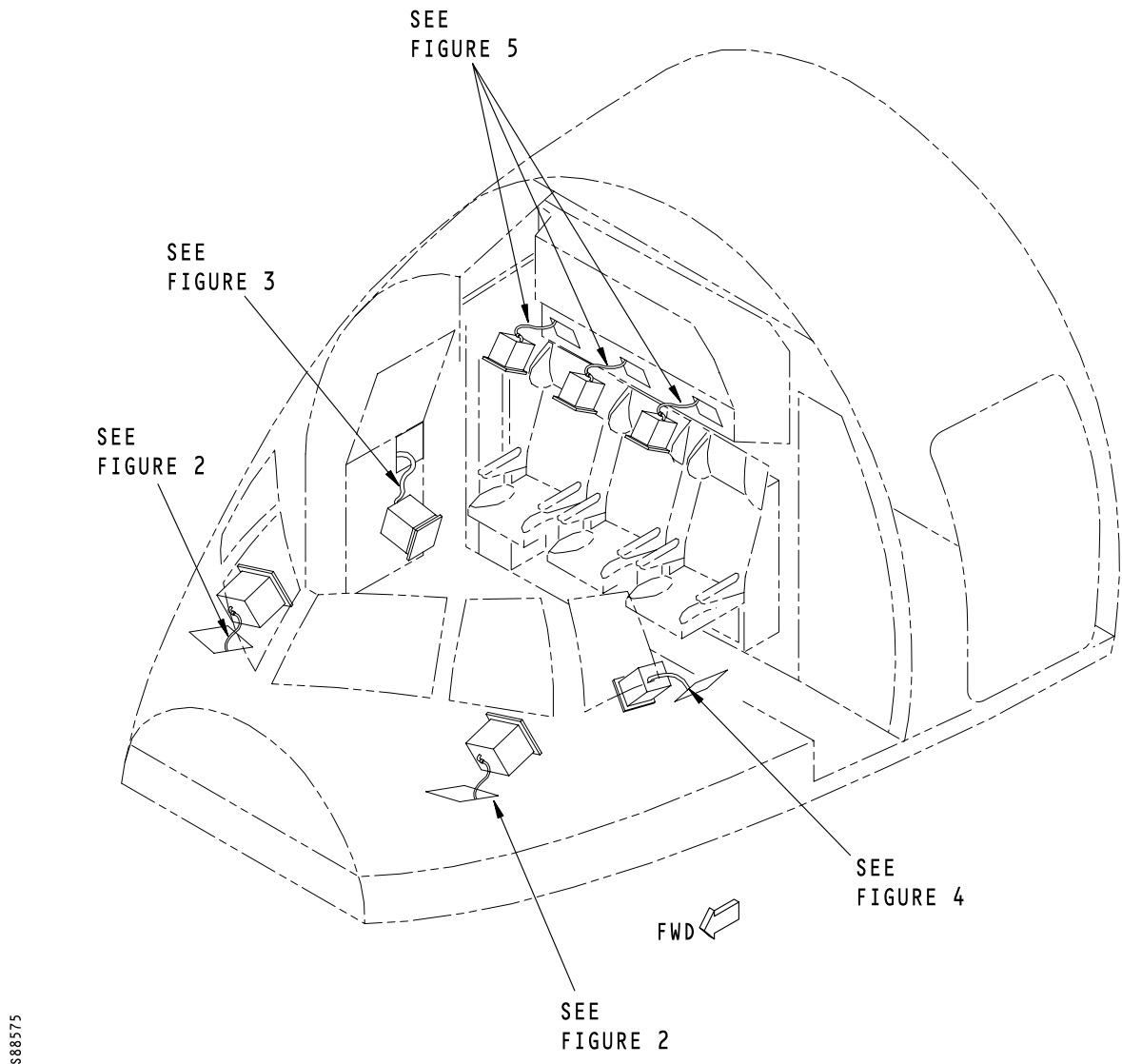
H. Ensure the Crew Oxygen Cylinder Valve is open.

I. Put the airplane back to a serviceable condition.

BOEING SERVICE BULLETIN 767-35A0034

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FIGURE 1. OXYGEN BOX HOSE TYPICAL LOCATIONS

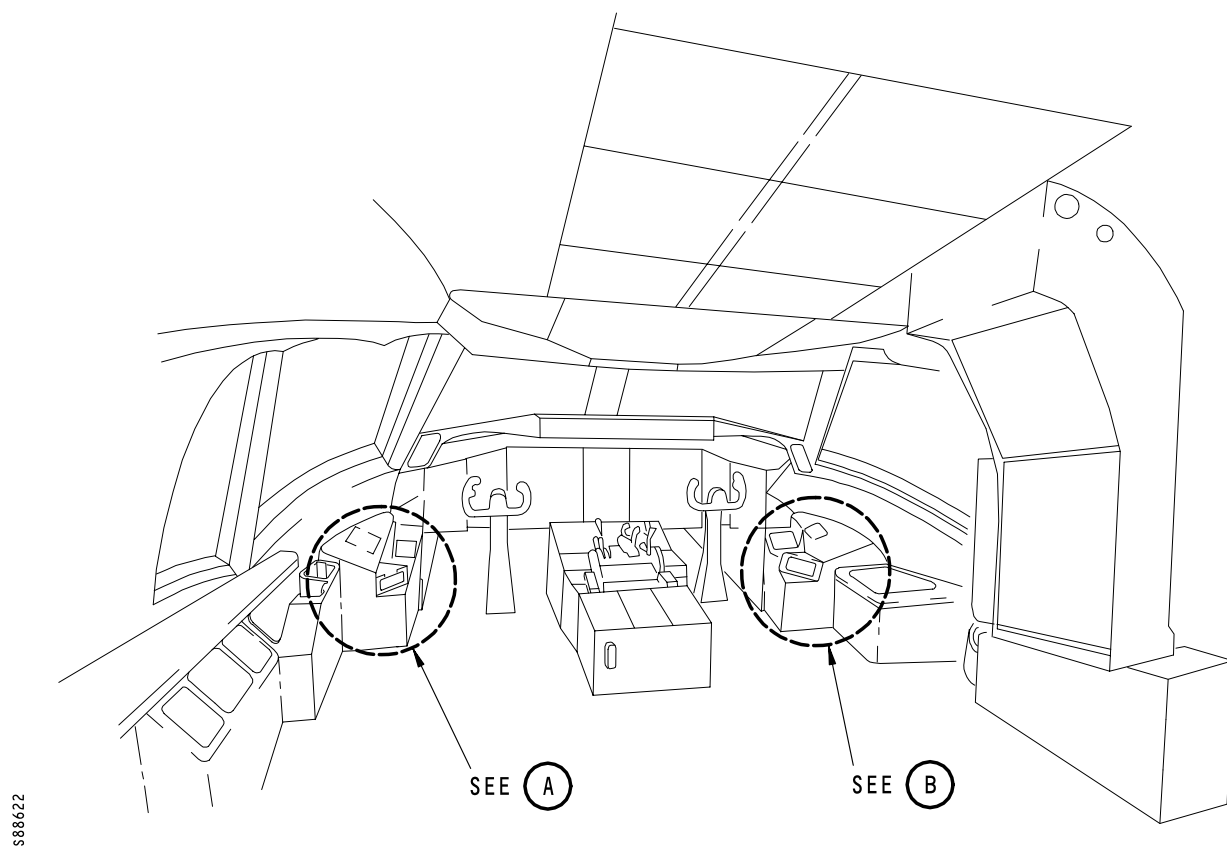
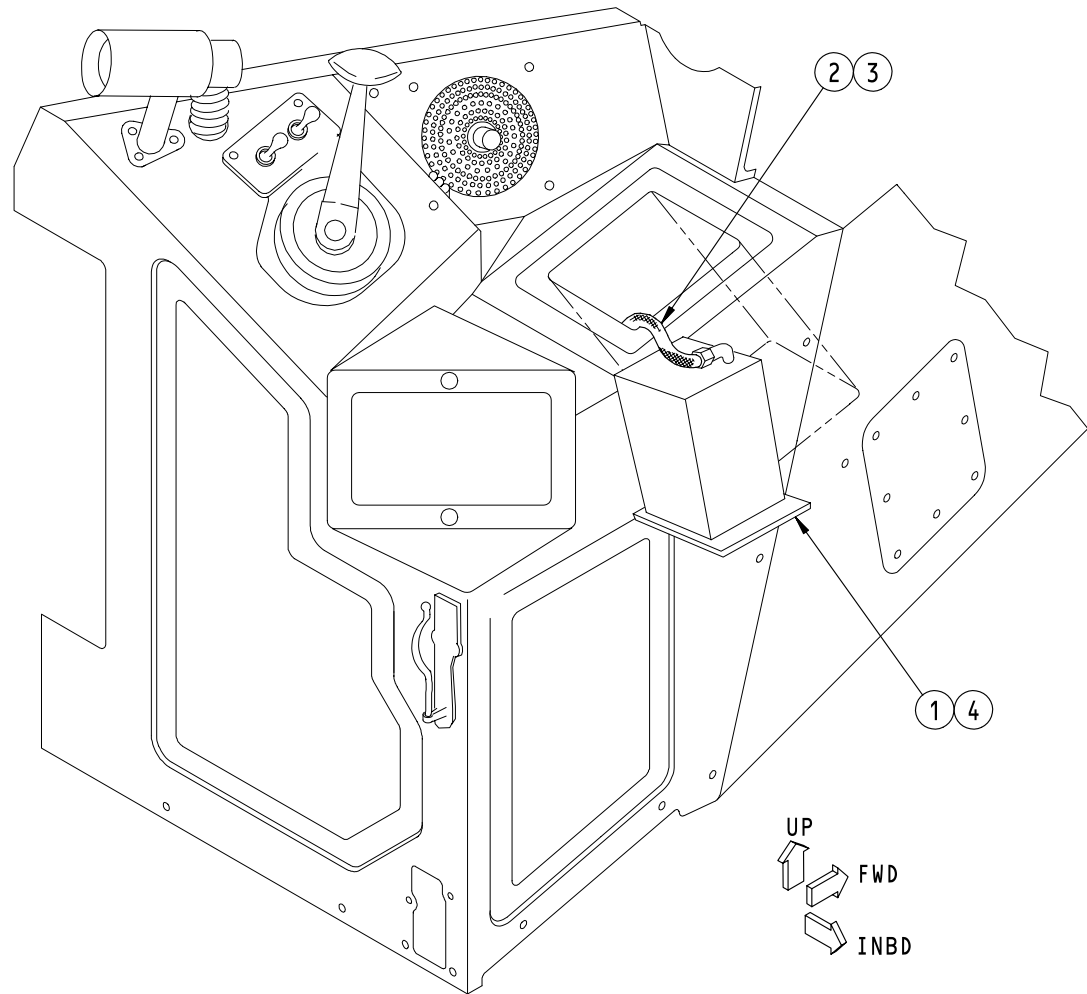


FIGURE 2. CAPTAIN AND FIRST OFFICER'S OXYGEN BOX HOSE REPLACEMENT

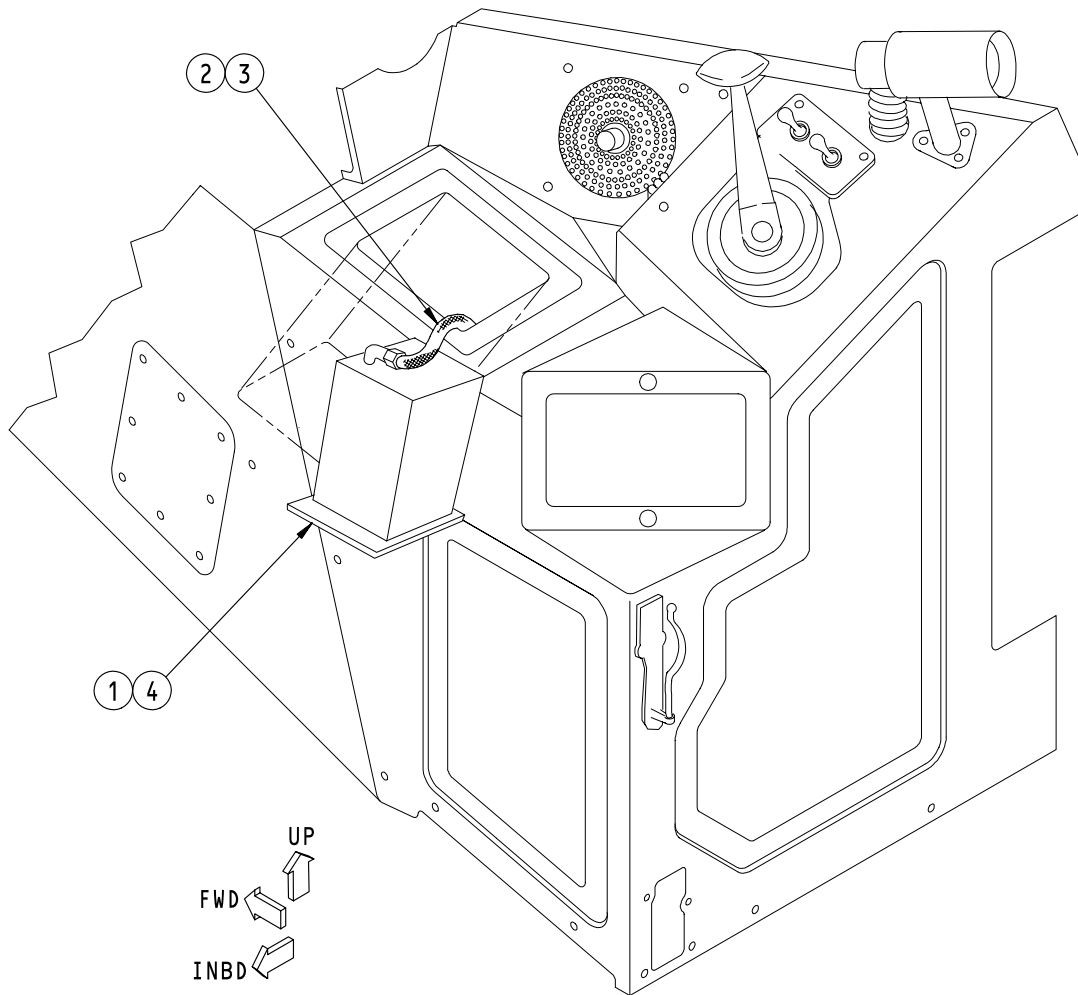


CAPTAIN'S CONSOLE

(A)

588623

FIGURE 2. CAPTAIN AND FIRST OFFICER'S OXYGEN BOX HOSE REPLACEMENT



FIRST OFFICER'S CONSOLE

(B)

588624

FIGURE 2. CAPTAIN AND FIRST OFFICER'S OXYGEN BOX HOSE REPLACEMENT

BOEING SERVICE BULLETIN 767-35A0034

The step numbers shown below agree with the numbers shown in the circle symbols in the figure.

STEP	TASK	NAME	REFERENCES	QTY	NOTES
1	Remove / Keep	Oxygen Box	767 AMM 35-11-51	2	-
2	Remove / Discard	Hose Assy	767 AMM 35-11-51	2	Discard the Hose Assy after recording the part number.
3	Install	Hose Assy	767 AMM 35-11-51	2	See Existing Parts Accountability for applicable new Hose Assy.
4	Install / Kept	Oxygen Box	767 AMM 35-11-51	2	-

FIGURE 2. CAPTAIN AND FIRST OFFICER'S OXYGEN BOX HOSE REPLACEMENT

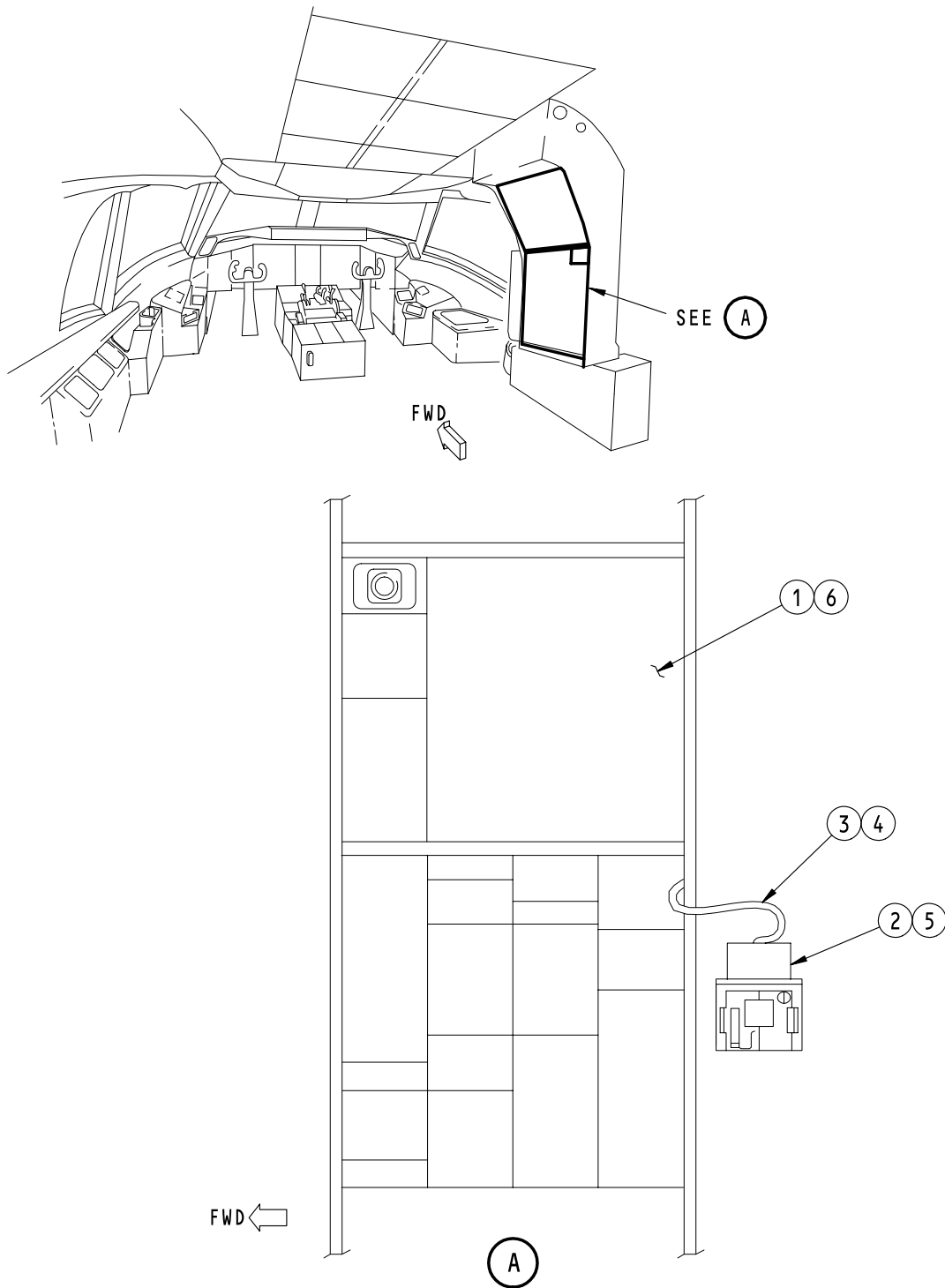


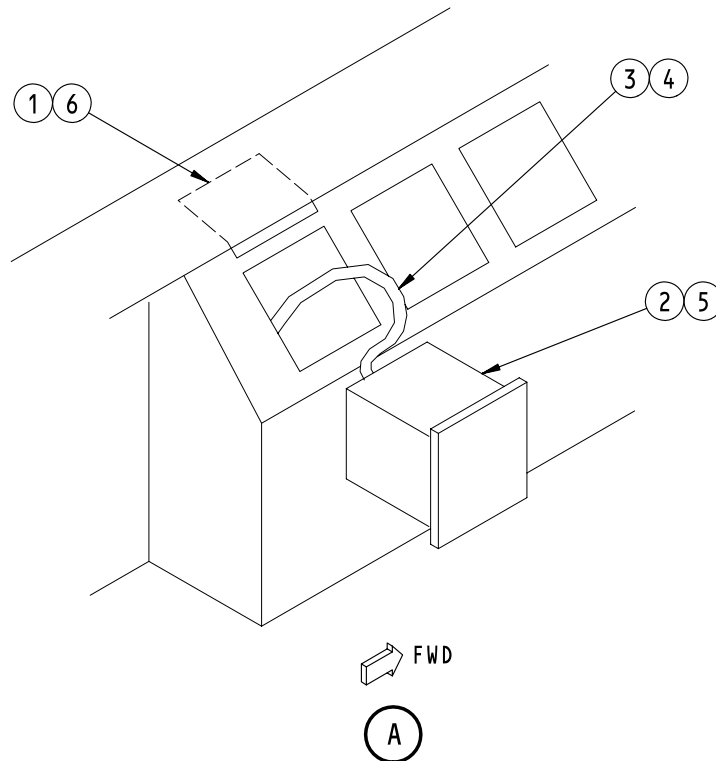
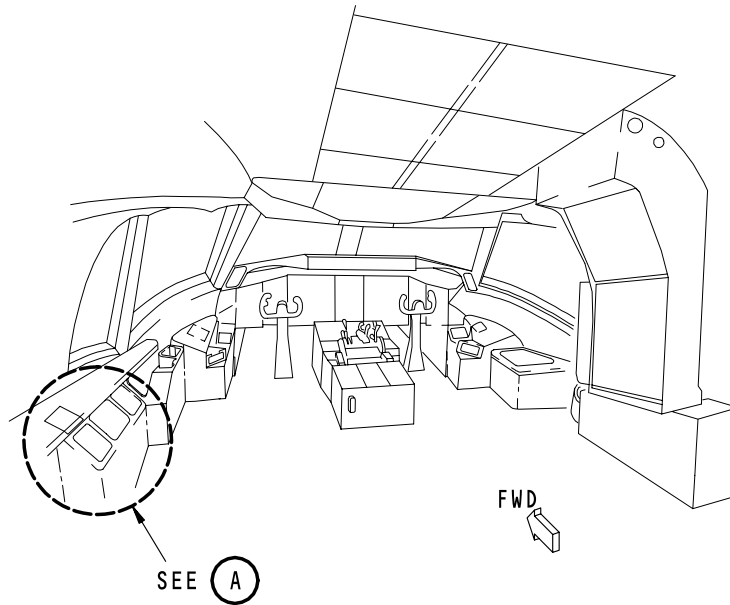
FIGURE 3. RIGHT OBSERVER'S SEAT OXYGEN BOX HOSE REPLACEMENT

BOEING SERVICE BULLETIN 767-35A0034

The step numbers shown below agree with the numbers shown in the circle symbols in the figure.

STEP	TASK	NAME	REFERENCES	QTY	NOTES
1	Remove / Keep	Blank Panel	-	1	-
2	Remove / Keep	Oxygen Box	767 AMM 35-11-51	1	-
3	Remove / Discard	Hose Assy	767 AMM 35-11-51	1	Discard the Hose Assy after recording the part number.
4	Install	Hose Assy	767 AMM 35-11-51	1	See Existing Parts Accountability for applicable new Hose Assy.
5	Install / Kept	Oxygen Box	767 AMM 35-11-51	1	-
6	Install / Kept	Blank Panel	-	1	-

FIGURE 3. RIGHT OBSERVER'S SEAT OXYGEN BOX HOSE REPLACEMENT



S88641

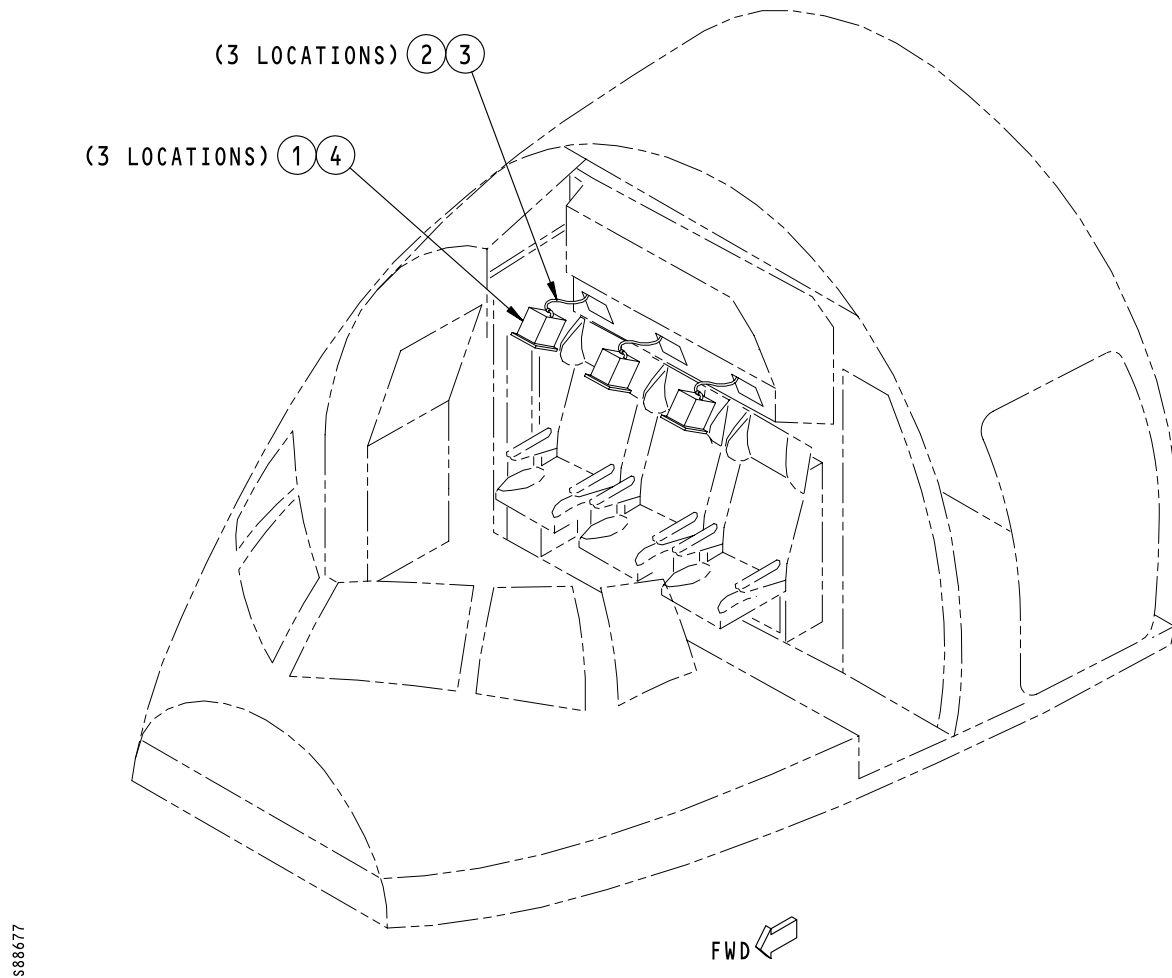
FIGURE 4. LEFT OBSERVER'S SEAT OXYGEN BOX HOSE REPLACEMENT

BOEING SERVICE BULLETIN 767-35A0034

The step numbers shown below agree with the numbers shown in the circle symbols in the figure.

STEP	TASK	NAME	REFERENCES	QTY	NOTES
1	Remove / Keep	Panel	-	1	-
2	Remove / Keep	Oxygen Box	767 AMM 35-11-51	1	-
3	Remove / Discard	Hose Assy	767 AMM 35-11-51	1	Discard the Hose Assy after recording the part number.
4	Install	Hose Assy	767 AMM 35-11-51	1	See Existing Parts Accountability for the applicable new Hose Assy.
5	Install / Kept	Oxygen Box	767 AMM 35-11-51	1	-
6	Install / Kept	Panel	-	1	-

FIGURE 4. LEFT OBSERVER'S SEAT OXYGEN BOX HOSE REPLACEMENT

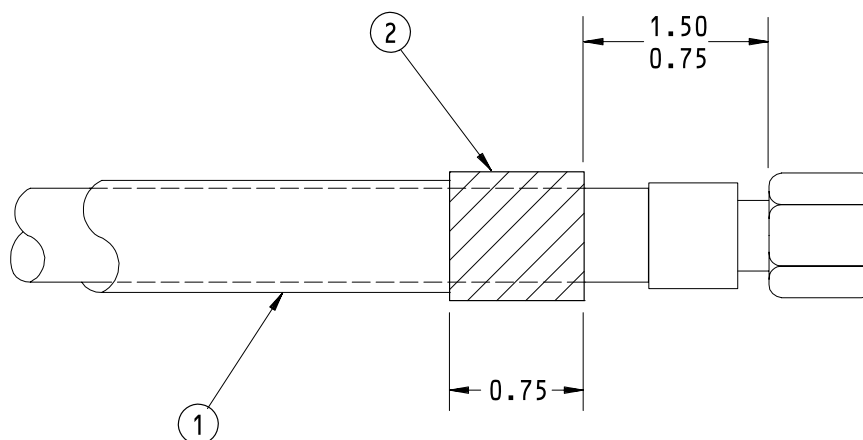


The step numbers shown below agree with the numbers shown in the circle symbols in the figure.

STEP	TASK	NAME	REFERENCES	QTY	NOTES
1	Remove / Keep	Oxygen Box	767 AMM 35-11-51	3	-
2	Remove / Discard	Hose Assy	767 AMM 35-11-51	4	Discard the Hose Assemblies after recording the part numbers.
3	Install	Hose Assy	767 AMM 35-11-51	4	See Existing Parts Accountability for the applicable new Hose Assy.
4	Install / Kept	Oxygen Box	767 AMM 35-11-51	3	-

FIGURE 5. SUPERNUMERARY SEAT'S OXYGEN BOX HOSE REPLACEMENT

V27587



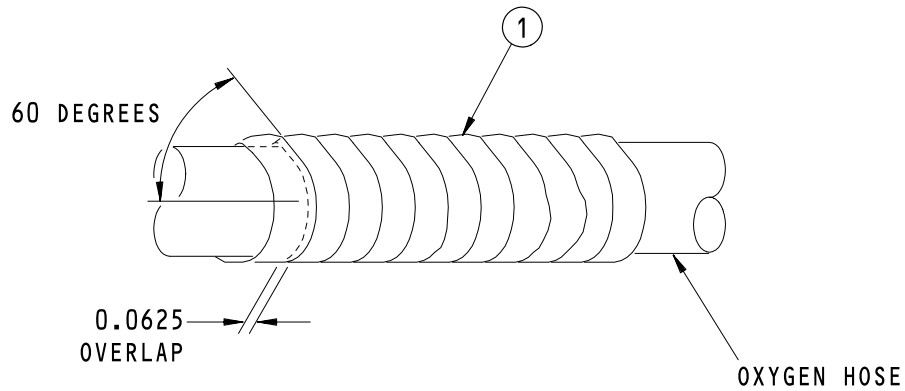
CAPTAIN AND FIRST OFFICER
TYPICAL FOR BOTH ENDS OF HOSE

The step numbers shown below agree with the numbers shown in the circle symbols in the figure.

STEP	TASK	NAME	PART NUMBER	QTY	NOTES
1	Install	Sleeve	232T8002-100	2	-
2	Apply	Protective Tape	232T8002-26	AR	Permacel P29 on each end of the sleeving to prevent slipping.

FIGURE 6. SLEEVE INSTALLATION

V27590



The step numbers shown below agree with the numbers shown in the circle symbols in the figure.

STEP	TASK	NAME	PART NUMBER	QTY	NOTES
1	Apply	Protective Tape	232T8002-26	AR	2 layers of Permacel P29 along the full length of the low pressure oxygen hoses in all locations except the captain and first officer's position.

FIGURE 7. TAPE APPLICATION



Number: 767-35A0034
Date: September 2, 1999
Revision 1: June 22, 2000
ATA System: 3510
Prepared By: Chris Starr

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