

DCA06FA058  
Airworthiness Group Factual Report Addendum 3  
LMLG Maintenance Information

Attachment 1  
LMLG Overhaul Workorder Traveler  
(25 pages)

# FAA FORM 8130-3

AIRWORTHINESS APPROVAL TAG

1. UNITED STATES	2.  US Department of Transportation Federal Aviation Administration	3. SYSTEM TRACKING REF. NO.  19973616
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4. ORGANIZATION	Hawker Pacific Inc., Repair Station No. RJ3R817L 11310 Sherman Way Sun Valley, CA. 91352	5. WORK ORDER, CONTRACT OR INVOICE NUMBER:  RLD42
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6. ITEM	7. DESCRIPTION	8. PART NUMBER	9. ELIGIBILITY*	10. QTY.	11. SERIAL/BATCH NO.	12. STATUS/WORK
1	OUTER CYLINDER ASSY	ARG7002-503	DOUGLAS DC10	1.0	CPT0125HT	OVERHAULED

13. REMARKS **COMPLETION DATE: 07/08/97 (SEE ATTACHED DOCUMENTATION)**  
REF:LA961-07

Limited life parts must normally be accompanied by maintenance history including total time/total cycles/time since new.

<p>14. New <input type="checkbox"/> Newly Overhauled <input type="checkbox"/></p> <p>Certifies that the new or newly overhauled part(s) identified above, except as otherwise specified in block 13 was (were) manufactured in accordance with FAA approved design data and airworthiness regulations.</p> <p>NOTE: In case of parts to be exported, the special requirements of the importing country have been met.</p>	<p>19. Return to service in accordance with FAR 43.9</p> <p>Certifies that the work specified in block 13 (or attached) above was carried out in accordance with FAA air worthiness regulations and in respect to the work performed the part(s) is (are) approved for return to service.</p>
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15. Signature	16. FAA Authorization No.	20. Authorized Signature: <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">HDR</span>	21. Cert. No.:  RJ3R817L
17. Name (typed or printed):	18. Date:	22. Name (typed or printed):  LUIS RODES	23. Date:  07/08/97

**USER/INSTALLER RESPONSIBILITIES**

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer work in accordance with the national regulations of an Airworthiness Authority different than the Airworthiness Authority of the country specified in block 1 it is essential that the user/installer ensures that his/her Airworthiness Authority accepts parts/components/assemblies from the Airworthiness Authority of the country specified in block 1.



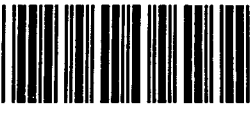







Statements in block 14 and 19 do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

PLD12-02

CUSTOMER : FEDERAL EXPRESS CORP.

P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	1000 NORM	IDENTIFY-VIBRO ETCH   IDENTIFY VIBRO ETCH W/O # ON A NON-FUNCTIONAL AREA OF PART ***CAUTION***: MARKINGS MUST NOT RUN INTO FILLET RADII, OVER EDGES, OR BE LOCATED ON MACHINED OR "HIGH STRESS" SURFACES REMOVE ALL BUSHINGS, BEARINGS, SLEEVES & LUBE FITTINGS ****NOTE: USE PROPER TOOLING TO PREVENT DAMAGE TO MACHINED SURFACES*****	11-17-96	1	
	1020 NORM	REMOVE PAINT & CADMIUM PLATE   PAINT REMOVAL B5 REMOVE PAINT AND CADMIUM PLATING PER OHM CHAPTER 20-30-6 (DRY ABRASIVE BLAST) ***CAUTION***: PROTECT ALL CHROME AND NICKEL PLATED SURFACES	11-22-96	1	
	1021 NORM	BAKE AS NOTED   POST PROCESS BAKE (OVEN)  BAKE 4 HOURS @ 380F-410F	NOV 22 1996 NOV 23 1996	1 1	
	1030 NORM	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1	DEC 23 1996	1	8 
	1031 NORM	DEGREASE   TANK/DEGREASE DEGREASE FOLLOWING NDT INSPECTION-PROTECT AGAINST CORROSION	12-23-96	1	

RECORD OVEN LOG#: 1327



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 2  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: LA961-0 [REDACTED] | DATE: 11/07/96  
 CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

2042-01 MFG

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	1040 NORM	DEBURR   1040 HAND FINISHING DEBURR PART IN ACCORDANCE WITH PROCEDURES OUTLINED IN OHM CHAPTER 20-10-6 POLISH ALL PLATED STATIC AND DYNAMIC SURFACES TO IMPROVE FINISH	12-23-96	1	[REDACTED]
	1050 NORM	INSPECT & RECORD   INSPECT & RECORD INSPECT ALL DIMENSIONAL FEATURES OUTLINED AND RECORD VALUES NOTE ALL VISUAL ASPECTS OF FUNCTIONAL AND NON-FUNCTIONAL SURFACES LOCATE AND RECORD PERMANENTLY IDENTIFIED MFG'S PART NUMBER AND SERIAL NUMBER	DEC 27 1996	1	[REDACTED]
	1060 NORM	MANUFACTURING PLANNING   PLANNING/DISPOSITION EVALUATE PART FOR REPAIR AND OVERHAUL-DETERMINE COMPONENT ASSY NUMBER CHECK CUSTOMER'S PO REQMT'S; INSTRUCTIONS;--COMPLETE COST ADVISE (AS REQD) NOTIFY SALES OF ANY DISCREPANCIES BETWEEN REPAIR ORDER CALLOUTS ie; P/N, S/N MODIFY SHOP ROUTER AS REQUIRED TO EFFECT REPAIRS ***NOTE***: THIS A LIFE LIMITED/TIME CONTROLLED PART! VERIFY TIME/CYCLES	DEC 29 1996	1	[REDACTED]



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 1  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: ~~LA961-07~~ [REDACTED] | DATE: 12/29/96  
 [REDACTED] MFG

CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	STAMP
	1080 NORM	NITAL ETCH   NITAL ETCH INSPECT NORM NITAL ETCH INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-10-18 BAKE 4 HOURS @ 380F-410F RECORD OVEN LOG#:		QTY NOT REQD JAN 06 1997 [REDACTED]
	1990 IDR	MACHINE SHOP   BORING MILL MACHINE MACHINE BOSS THREADS 1/8 UNDERSIZE (3.875-8UNJ-3A PER MIL-S-8879) MAJOR DIA: 3.8600-3.8750 RECORD: <u>3.871</u> *****ROOT RADIUS: .0188-.0226*** <u>444</u> PITCH DIA: 3.7870-3.7938 RECORD: <u>3.7902</u> *****RECORD: <u>.620</u> MINOR DIA: 3.7163-3.7306 RECORD: <u>3.727</u> RELIEF DIA: 3.6960-3.7060 RECORD: <u>3.697</u>		QTY 1-9-97 [REDACTED]
	2060 NORM	BORE HOLES   BORING MILL MACHINE MACHINE BORES (14) MINIMUM TO CLEAN WITHIN REPAIR LIMITS NOTED ***ALL MACHINING TO BE DONE IN ACCORDANCE WITH OHM 20-10-02*** MIN-MAX RWK DIA: .435-.456***4 PLCS*** RECORD: <u>.442</u>	1-10-97	QTY 1 [REDACTED]
	2070 NORM	BORE HOLES   BORING MILL MACHINE MACHINE BORES (15) MINIMUM TO CLEAN WITHIN REPAIR LIMITS NOTED ***ALL MACHINING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-02*** MIN-MAX RWK DIA: .404-.428 ***2 PLCS*** RECORD: <u>.406</u>	1-10-97	QTY 1 [REDACTED]



WORKORDER TRAVELER

Title : CYLINDER, OUTER

LANDING GEAR COMPONENTS

PAGE : 2

PN ARG7002-RTR

O/H SEC: 32-11-01

JOB NO: 1A981-97

DATE: 12/29/96

2104-02

CUSTOMER : FEDERAL EXPRESS CORP.

P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93

FINAL H.T.(REF): 275-300 KPSI

COMMENTS:

\*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987

REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	STAMP
	2120 NORM	GRIND ID   ID GRINDER (LARGE) GRIND I/D SEAL DIAMETER MINIMUM TO CLEAN WITHIN REPAIR LIMIT NOTED ***NOTE*** ALL MACHINING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 MAX REPAIR DIA: 12.260 ***REMOVE ALL CHROME***	1-13-97	RECORD: 12 244
	2125 NORM	GRIND ID   ID GRINDER (LARGE) GRIND AREA BEHIND ID SEAL MINIMUM TO CLEAN.	1/13/97	
	2200 NORM	DEBURR   2200-HAND FINISHING BREAK ALL SHARP EDGES-HAND WORK ALL SURFACES AS NECESSARY TO MEET REQUIRED FINISH ***BLEND ALL "CUSPS" AT MACHINED SURFACES TO A SMOOTH TRANSITION*** ALL HAND FINISHING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 *****LOCAL BLEND ALL LUG ID'S CENTER AREAS TO REMOVE SURFACE DEFECTS*****	JAN 16 1997	
	2300 NORM	NITAL ETCH   NITAL ETCH INSPECT NITAL ETCH INSPECT MACHINED SURFACES IN ACCORDANCE WITH OHM CHAPTER 20-10-18 NOTE ALL AREAS WITH TEMPER DAMAGE-(WHITE OR LIGHT COLORED AREAS) BAKE 4 HOURS @ 380F-410F	JAN 22 1997 JAN 22 1997	RECORD OVEN LOG#: 876
	2400 NORM	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1 DEGREASE PART FOLLOWING NDT INSPECTION AND PROTECT AGAINST CORROSION	JAN 23 1997	



WORKORDER TRAVELER | Title : CYLINDER, OUTFP | LANDING GEAR COMPONENTS | PAGE : 3  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: ~~LA961-07~~ [REDACTED] | DATE: 12/29/96  
 CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T. (REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 2\* STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	2401	DEGREASE   TANK/DEGREASE NORM DEGREASE FOLLOWING NDT INSPECTION-PROTECT AGAINST CORROSION	1-23-97	1	[REDACTED]
	2499	DISCREPANT MATERIAL REVIEW   DISCREPANT MATL REVIEW IDR SUBMIT IDR FOR U/S BOSS THREADS; NO REPAIR GIVEN IN OHM.	JAN 23 1997	1	[REDACTED]
	3000	SHOT PEEN   OUTSIDE PROCESSING NORM SHOT PEEN AS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-10 (REF:DPS 4.999) [REDACTED] SHOT SIZE AND INTENSITY NOTED ON SKETCH CERTS REQD	JAN 25 1997 0010724	1	[REDACTED]
	4010	CHROME PLATE   CHROME PLATE NORM CHROME PLATE AREAS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-6 CHROME PLATE: 1) ID SEAL RECORD SIZE: BAKE 8 HOURS @ 380F-410F RECORD OVEN LOG#: RECORD TANK #:	NOT REQD.	1	[REDACTED]
	4210	GRIND ID   ID GRINDER (LARGE) NORM GRIND CHROME I/D SEAL TO DESIGN DIAMETER AND FINISH NOTED NOTE: ALL GRINDING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 DESIGN DIA: 12.2264/12.2300 RECORD: _____	NOT REQD.	1	[REDACTED]



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 1  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: 12561-07  
 2105-02 | DATE: 01/30/97  
 CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	3005 IRO 5664	GRIND ID   ID GRINDER (LARGE) GRIND I/D SEAL DIAMETER MINIMUM TO CLEAN WITHIN REPAIR LIMIT NOTED ***NOTE*** ALL MACHINING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 MAX REPAIR DIA: 12.254 RECORD: 12.2530 12.2520	1-31-97	1	[REDACTED]
	3007 NORM	IDENTIFY-ELECTRO CHEM ETCH   IDENTIFY CHEM ETCH THE FOLLOWING IN BOSS THREADS END FACE AS FOLLOWS: "1/8 U/S THREADS" "MATCHED SET"	1-31-97	1	[REDACTED]
	3010 IRO 5664	DEBURR   2200-HAND FINISHING BREAK ALL SHARP EDGES-HAND WORK ALL SURFACES AS NECESSARY TO MEET REQUIRED FINISH ***BLEND ALL "CUSPS" AT MACHINED SURFACES TO A SMOOTH TRANSITION*** ALL HAND FINISHING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 *****LOCAL BLEND RELIEF AREAS OF ID SEAL TO REMOVE DBPECTS*****	FEB 01 1997	1	[REDACTED]
	3015 IRO 5664	NITAL ETCH   NITAL ETCH INSPECT NITAL ETCH INSPECT MACHINED SURFACES IN ACCORDANCE WITH OHM CHAPTER 20-10-18 NOTE ALL AREAS WITH TEMPER DAMAGE-(WHITE OR LIGHT COLORED AREAS) ***ID SEAL ONLY*** BAKE 4 HOURS @ 380F-410F RECORD OVEN LOG#: 146	2/4/97 2-4-97	1	[REDACTED]
	3025 IRO 5664	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1 DEGREASE PART FOLLOWING NDT INSPECTION AND PROTECT AGAINST CORROSION	FEB 05 1997	1	[REDACTED]





WORKORDER TRAVELER

Title : CYLINDER, OUTER

LANDING GEAR COMPONENTS

PAGE : 2

PN ARG7002-RTR

O/H SEC: 32-11-01

JOB NO: 44961-07

DATE: 01/30/97

22012-02

CUSTOMER : FEDERAL EXPRESS CORP.

P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-PBF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	3030 IRO 5664	MANUFACTURING PLANNING   PLANNING/DISPOSITION VERIFY COMPLETION OF REPAIR OPERATIONS ISSUE SHOT PEEN SKETCH	FEB 05 1997	1	
	3035 IRO 5664	SHOT PEEN   OUTSIDE PROCESSING SHOT PEEN AS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-10 (REF:DPS 4.999) SHOT SIZE AND INTENSITY NOTED ON SKETCH CERTS REQD	OP 10 817 REC BY Jm 2-5-97	1	
	4010 NORM	CHROME PLATE   CHROME PLATE CHROME PLATE AREAS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-6 CHROME PLATE: 1) ID SEAL BAKE 8 HOURS @ 380F-410F RECORD SIZE: 12.2069/12.205 RECORD OVEN LOG#: 372 RECORD TANK #:	12200/12204 2-8-97 2/8/97	1	
	4210 NORM	GRIND ID   ID GRINDER (LARGE) GRIND CHROME I/D SEAL TO DESIGN DIAMETER AND FINISH NOTED NOTE: ALL GRINDING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 DESIGN DIA: 12.2264/12.2300 RECORD: 012.237	FEB 14 1997	1	
	4290 NORM	BAKE 4 HOURS @ 380F-410F   ETCH INSPECT EMBRITTLMENT RELIEVE BAKE FOLLOWING ALL POST PLATE GRINDING/MACHINING OPERS #757	2-15-97 2/15/97	1	



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 3

PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: ~~1496-97~~ 2542-02 | DATE: 01/30/97

CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(RBF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-RBF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAMR PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	STAMP
	4300 NORM	DEBURR   MISC BREAK SHARP EDGES (PLATING)	2/17/97	QTY 1 [Stamp]
	4400 NORM	CADMIUM PLATE   CADMIUM PLATE CADMIUM PLATE ALL SURFACES (EXCEPT AS NOTED) IN ACCORDANCE WITH OHM CHAPTER 20-10-2 (LOW HYDROGEN EMBRITTLEMENT PLATING) BAKE 23 HOURS @ 380F-410F (\$\$) RECORD OVEN LOG#: 922 ***CAUTION***: INTERRUPTION OF BAKE CYCLE NOT PERMITTED RECORD TANK #: 102-19-97	2-18-97 2-19-97	QTY 1 [Stamp]
	4500 NORM	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1	FEB 19 1997	ACC   REJ   1 [Stamp]
	4501 NORM	DEGREASE   TANK/DEGREASE DEGREASE FOLLOWING NDT INSPECTION-PROTECT AGAINST CORROSION	FEB 26 1997	QTY 1 [Stamp]
	4600 NORM	INSTALL BEARING/BUSHING   BUSHING INSTALLATION INSTALL BUSHINGS, SLBEVES USING TEMPERATURE DIFFERENTIAL METHOD NOTE: APPLY ONE COAT FR PRIMER TO BORES AND LUG FACES PRIOR TO BUSHING INSTALLATION-INSTALL WET: 3456-1658 (2) 3456-1662 (2) 3456-1663 (2) 3456-1664 (2) 3456-1665 (2) 3456-1666 (4) HONE BUSHINGS TO DIAMETER & FINISH NOTED	02/20/97	QTY 1 [Stamp]



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 4  
 PN ARG7002-RTK | O/H SEC: 32-11-01 | JOB NO: 48981-97 [REDACTED] | DATE: 01/30/97  
 CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(RFP): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	4700 NORM	BORE AND FACE BUSHINGS   BORING MILL MACHINE BORE BUSHINGS (1 & 2) TO DIAMETER AND FINISH NOTED MACHINE BUSHING FACES TO DIMENSION AND FINISH NOTED BREAK SHARP EDGES DESIGN DIA: 4.375/4.376 DESIGN DIM: INNER FACES-28.308/28.332--OUTER-35.656/35.705	2-20-96 RECORD: 4.376	1	[REDACTED]
	4710 NORM	BORE AND FACE BUSHINGS   BORING MILL MACHINE BORE BUSHINGS AND FACES TO DESIGN DIMENSION AS NOTED. DESIGN #7: 3.812-3.813 DESIGN #10: 11.921-11.929	2-20-96 RECORD: 3.812 RECORD: 11.926	1	[REDACTED]
	4850 NORM	DEBURR   MISC BREAK SHARP EDGES-CLEAN PART AS REQUIRED	2-20-97	1	[REDACTED]
	4900 NORM	PRIME AND PAINT (ASSY)   ASSEMBLY-PAINT PRIME AND PAINT PER DPS 4.50-62 SEAL ALL BUSHINGS WITH PR 1422 PRIOR TO APPLICATION OF PRIMER AND ENAMEL APPLY TWO COATS IMPACT RESISTANT PRIMER FOLLOWED BY ONE COAT IMPACT RESISTANT TOPCOAT ENAMEL. INK STAMP P/N & S/N APPLY CLEAR SEALER OVER MARKINGS P/N ARG7002-505 S/N CPT0125HT	2-22-97	1	[REDACTED]



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 5  
 PN ARG7682-RER | O/H SEC: 32-11-01 | JOB NO: L2961-07 [REDACTED] | DATE: 01/20/97  
 CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	4910 IDR 4441	PRIME AND PAINT (ASSY)   ASSEMBLY-PAINT PAINT A 1.00 INCH WIDE YELLOW BAND AROUND BARREL NEXT TO BOSS OD AND STENCIL WITH BLACK LETTERS (SIZE OPTIONAL) AS FOLLOWS: "1/8 U/S BOSS THREADS"	2/24/97	1	
	4950 NORM	ASSEMBLY: FINAL ASSEMBLY   ASSEMBLY-FINAL APPLY CORROSION PREVENTIVE COMPOUND IN ACCORDANCE WITH MIL-C-11723	FEB 26 1997		
	5000 NORM	FINAL INSPECTION   FINAL INSPECT VERIFY COMPLETION OF ALL ROUTER OPERATIONS VERIFY COMPLIANCE OF ALL A.D.'S, SERVICE BULLETINS, ENGINEERING ORDERS, AND INSTRUCTIONS AS REQUIRED	FEB 26 1997		
	6001 NORM	FINAL INSPECTION   FINAL INSPECT SEND PART TO FINAL ASSY STAGING AREA	FEB 26 1997		



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 1  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: L9961-07  
 21042-05 [REDACTED] | DATE: 03/18/97

CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T. (REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	STAMP
	6005 IRO 9999	REMOVE PAINT & CADMIUM PLATE   PAINT REMOVAL B5 REMOVE PAINT AND CADMIUM PLATING PER OHM CHAPTER 20-30-6 (DRY ABRASIVE BLAST) ***CAUTION***: PROTECT ALL CHROME AND NICKEL PLATED SURFACES	3-18-97	QTY 1 [REDACTED]
	6010 IRO 9999	GRIND ID   ID GRINDER (LARGE) GRIND I/D SEAL DIAMETER MINIMUM TO CLEAN WITHIN REPAIR LIMIT NOTED ***NOTE*** ALL MACHINING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 MAX REPAIR DIA: 12.260 (REMOVE ALL CHROME) RECORD: 12.2420	3-19-97	QTY 1 [REDACTED]
	6015 IRO 9999	DEBURR   2200-HAND FINISHING BREAK ALL SHARP EDGES-HAND WORK ALL SURFACES AS NECESSARY TO MEET REQUIRED FINISH ***BLEND ALL "CUSPS" AT MACHINED SURFACES TO A SMOOTH TRANSITION*** ALL HAND FINISHING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 *****ID SEAL ONLY*****	MAR 20 1997	QTY 1 [REDACTED]
	6020 IRO 9999	<del>AMMONIA BLENDED PLATE INSPECT</del>   <del>ETCH INSPECT</del> <del>SWAB INSPECT ID SEAL AS REQUIRED</del> NOTE ALL AREAS WITH TEMPER DAMAGE (WHITE OR LIGHT COLORED SPOTS) BAKE 4 HOURS @ 380F-410F RECORD OVEN LOG#: 1049	3-19-97 MAR 20 1997	QTY 1 [REDACTED]
	6025 IRO 9999	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1 DEGREASE PART FOLLOWING NDT INSPECTION AND PROTECT AGAINST CORROSION	MAR 20 1997	ACC   RBJ   QTY 1 [REDACTED]



WORKORDER TRAVLER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 2  
 PN A9G70J2-RTR | O/H SEC: 32-11-01 | JOB NO: 12561-07  
 P.O./R.O #: MR0033514 | DATE: 03/18/97

CUSTOMER : FEDERAL EXPRESS CORP.

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	6026 IRO 9999	DEGREASE   TANK/DEGREASE DEGREASE FOLLOWING NDT INSPECTION-PROTECT AGAINST CORROSION	3-20-97	1	
	6030 IRO 9999	MANUFACTURING PLANNING   PLANNING/DISPOSITION VERIFY COMPLETION OF REPAIR OPERATIONS***ADJUST PLANNING AS REQUIRED. ISSUE SHOT PEEN SKETCH	MAR 20 1997	1	

BAKE 8 HOURS @ 380F - 410F

RECORD OVEN LOG# 1211  
 MAR 21 1997

DATE MAR 22 1997

FORM NO. Q-87



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 1  
 PN ARG7032-R1R | O/H SEC: 33-11-01 | JOB NO: LA961-07 | DATE: 03/21/97

CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O # : MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	6021 IRO 9999	GRIND ID   ID GRINDER (LARGE) GRIND TO REMOVE CHROME ONLY TO IMPROVE FINISH. RECORD DIA: _____ (DO NOT MACHINE THRU NICKEL)	MAR 22 1997		
	6032 NORM	DEBURR   MISC BREAK SHARP EDGES (ID SEAL ONLY)	MAR 22 1997		
	6033 NORM	BAKE 4 HOURS @ 380F-410F   POST PROCESS BAKE (OVEN) BAKE 4 HOURS AT 380F-410F RECORD OVEN LOG #: _____	MAR 22 1997		
	6035 IRO 9999	CHROME PLATE   CHROME PLATE CHROME PLATE AREAS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-6 CHROME PLATE: 1) ID SEAL RECORD SIZE: BAKE 8 HOURS @ 380F-410F RECORD OVEN LOG#: RECORD TANK #:	MAR 22 1997		
	6040 IRO 9999	GRIND ID   ID GRINDER (LARGE) GRIND CHROME I/D SEAL TO DIAMETER AND FINISH NOTED NOTE: ALL GRINDING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 DESIGN DIA: 12.2264/12.2300 RECORD: _____	MAR 22 1997		



WORKORDER TRAVELER | Title: CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE: 1  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: ~~EA361-87~~ **2145-02** | DATE: 03/22/97  
 CUSTOMER: FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	6031 IRO 99999	STRIP CHROME PLATE (REF:CH 20)   STRIP STRIP CHROME PLATING IN ACCORDANCE WITH OHM CHAPTER 20-30-02 FROM AREAS NOTED LIST AREAS TO BE STRIPPED: I.D. SEAL MAR 22 1997	3-24-97	1	
	6032 NORM	DEBURR   MISC BREAK SHARP EDGES (ID SEAL ONLY)	3-26-97	1	
	6035 IRO 9999	CHROME PLATE   CHROME PLATE CHROME PLATE AREAS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-6 CHROME PLATE: 1) ID SEAL BAKE 8 HOURS @ 380F-410F RECORD SIZE: 12219 RECORD OVEN LOG#: 4 1347 RECORD TANK #: 4	3-25-97 MAR 26 1997	1	
	6040 IRO 9999	GRIND ID   ID GRINDER (LARGE) GRIND CHROME I/D SEAL TO DIAMETER AND FINISH NOTED NOTE: ALL GRINDING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 DESIGN DIA: 12.2264/12.2300 RECORD: 12.2275 12.2270	3-26-97	1	





WORKORDER TRAVELER	Title : CYLINDER, OUTER	LANDING GEAR COMPONENTS	PAGE : 2
PN ARG7002-RTR	O/H SEC: 32-11-01	JOB NO: <del>12861-07</del> 21147-02	DATE: 03/21/97
CUSTOMER : FEDERAL EXPRESS CORP.	P.O./R.O #: MR0033514		

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	6045 IRO 9999	BAKE 4 HOURS @ 380F-410F   ETCH INSPECT EMBRITTEMENT RELIEVE BAKE FOLLOWING ALL POST PLATE GRINDING/MACHINTNG OPERS  OVEN LOG #1407	3-26-97 3-26-97	1 1	[Stamp]
	6050 IRO 9999	DEBURR   MISC BREAK SHARP EDGES (PLATING)	3-26-97	1	[Stamp]
	6055 IRO 9999	CADMIUM PLATE   CADMIUM PLATE CADMIUM PLATE ALL SURFACES (EXCEPT AS NOTED) IN ACCORDANCE WITH OHM CHAPTER 20-10-2 (LOW HYDROGEN EMBRITTEMENT PLATING) BAKE 23 HOURS @ 380F-410F (\$\$) RECORD OVEN LOG# 1436 ***CAUTION***: INTERRUPTION OF BAKE CYCLE NOT PERMITTED RECORD TANK #: 10	3-27-97 3-28-97	1 1	[Stamp]
	6060 IRO 9999	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1	MAR 28 1997	1	[Stamp]
	6061 IRO 9999	DEGREASE   TANK/DEGREASE DEGREASE FOLLOWING NDT INSPECTION-PROTECT AGAINST CORROSION	03-28-97	1	[Stamp]



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 3  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: 12861-07 | DATE: 03/21/97  
 2105-02

CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	6075 IRO 9999	DEBURR   MISC BREAK SHARP EDGES-CLEAN PART AS REQUIRED	MAR 28 1997	1	[REDACTED]
	6080 IRO 9999	PRIME AND PAINT (ASSY)   ASSEMBLY-PAINT PRIME AND PAINT PER DPS 4.50-62 SEAL ALL BUSHINGS WITH PR 1422 PRIOR TO APPLICATION OF PRIMER AND ENAMEL APPLY TWO COATS IMPACT RESISTANT PRIMER FOLLOWED BY ONE COAT IMPACT RESISTANT TOPCOAT ENAMEL. INK STAMP P/N & S/N APPLY CLEAR SEALER OVER MARKINGS P/N ARG7002-505 S/N CPT0125HT	JRO NOT REC APR 8 1997	1	[REDACTED]
	6085 NORM	PRIME AND PAINT (ASSY)   ASSEMBLY-PAINT *****FOR BOSS THREAD REPAIR ONLY (1/8 U/S)***** MARK CYLINDER WITH A YELLOW BAND NEXT TO BOSS AND STENCIL THE FOLLOWING WITH BLACK LETTERS (SIZE OF BAND AND LETTERS IS OPTIONAL): *****SPL 1/8 INCH U/S SD-BRC NUT*****	NOT REC APR 22 1997	1	[REDACTED]
	6090 NORM	FINAL INSPECTION   FINAL INSPECT VERIFY COMPLETION OF ALL ROUTER OPERATIONS VERIFY COMPLIANCE OF ALL A.D.'S, SERVICE BULLETINS, ENGINEERING ORDERS, AND INSTRUCTIONS AS REQUIRED	JRO APR 11 1997	1	[REDACTED]
	7001 NORM	FINAL INSPECTION   FINAL INSPECT SEND PART TO FINAL ASSY STAGING AREA		1	[REDACTED]



WORKORDER TRAVELER	Title : CYLINDER, OUTER	LANDING GEAR COMPONENTS	PAGE : 1
PN ARG7002-RTR	O/H SEC: 32-11-01	JOB NO: <del>LA961-97</del> 2102-02	DATE: 04/09/97
CUSTOMER : FEDERAL EXPRESS CORP.	P.O./R.O # : MR0033514		

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	STAMP
	7006	MICRO-SHIELD   MICROSHIELD		
	NORM	MICRO-SHIELD IN PREPARATION FOR NICKEL PLATE	APR 08 1997 APR 08 1997	QTY [REDACTED]



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 1  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: 47961-07 | DATE: 04/08/97  
 RLD-02

CUSTOMER : FEDERAL EXPRESS CORP. | P.O./R.O #: MR0033514

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS:  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	7005 IRO 5749	REMOVE PAINT & CADMIUM PLATE   PAINT REMOVAL B5 REMOVE PAINT AND CADMIUM PLATING PER OHM CHAPTER 20-30-6 (DRY ABRASIVE BLAST) ***CAUTION***: PROTECT ALL CHROME AND NICKEL PLATED SURFACES	4-8-97	1	
	7007 IRO 5749	STRIP CHROME PLATE (REF:CH 20)   STRIP STRIP CHROME PLATING IN ACCORDANCE WITH OHM CHAPTER 20-10-6 FROM AREAS NOTED LIST AREAS TO BE STRIPPED: 1) ID SEAL	4-11-97	1	
	7010 IRO 5749	DEBURR   2200-HAND FINISHING BUFF ID SEAL TO IMPROVE SURFACE FINISH. ***NOTE***PLEASE CONTACT MARK SAWYER & MFG ENG FOR DISPOSITION*****	APR 12 1997	1	
	7015 IRO 5749	SHOT PEEN   OUTSIDE PROCESSING SHOT PEEN AS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-10 (REF:DPS 4.999) SHOT SIZE AND INTENSITY NOTED ON SKETCH CBRTS REQ *****SHOT PEEN ID SEAL ONLY*****	APR 15 1997	1	
	7020 IRO 5749	ABRASIVE CLEAN   BLAST DEGREASE AND CLEAN AS REQUIRED	4-18-97	1	



WORKORDER TRAVELER | Title : CYLINDER, OUTER | LANDING GEAR COMPONENTS | PAGE : 1  
 PN ARG7002-RTR | O/H SEC: 32-11-01 | JOB NO: RLD42-02 | DATE: 04/18/97

CUSTOMER : HAWKER PACIFIC - SUN VALLEY | P.O./R.O #:

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(RBF): 275-300 KPSI  
 COMMENTS: TRANSFER FROM LA961-07 ON 04-18-97  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	1000 NORM	IDENTIFY-VIBRO ETCH   IDENTIFY VIBRO ETCH NEW W/O # ON A NON-FUNCTIONAL AREA OF PART ***CAUTION***: MARKINGS MUST NOT RUN INTO FILLET RADII, OVER EDGES, OR BE LOCATED ON MACHINED OR "HIGH STRESS" SURFACES	4-22-97	1	
	7025 IRO 5749	MICRO-SHIELD   MICROSHIELD MICRO-SHIELDS IN PREPARATION FOR NICKEL PLATE	4-21-97	1	
	7030 IRO 5749	SU-NICKEL PLATE   SU-NICKEL PLATE SULPHAMATE NICKEL PLATE AREAS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-8 NICKEL PLATE: 1) ID SEAL BAKE 23 HOURS @ 380F-410F NOTE; BAKE CYCLE MAY NOT BE INTERRUPTED, BUT MAY BE COMBINED WITH A CHROME OR CAD PLATE OPER IF DONE W/I TIME LIMITS SPEC (REF: 20-10-6	12.185 4-22-97 1165 4-23-97	1	
	7032 IRO 5749	DEBURR   MISC DEBURR TO REMOVE NODULES	APR 24 1997	1	
	7035 IRO 5749	GRIND ID   ID GRINDER (LARGE) GRIND NICKEL PLATED ID <del>PACKING BORE</del> TO PRE-CHROME DIAMETER NOTED SEAL ***NOTE***ALL MACHINING TO BE DONE IN ACCORDANCE WITH OHM CHAPTER 20-10-6 PRE CHROME DIA: 12.231-12.233	12.231 APR 24 1997	1	

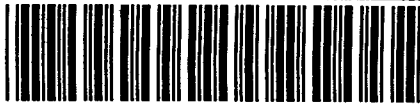


WORKORDER TRAVELER	Title : CYLINDER, OUTER	LANDING GEAR COMPONENTS	PAGE : 2
PN ARG7002-RTR	O/H SEC: 32-11-01	JOB NO: RLD42-02	DATE: 04/18/97

CUSTOMER : HAWKER PACIFIC - SUN VALLEY | P.O./R.O #:

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS: TRANSFER FROM LA961-07 ON 04-18-97  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	7037 IRO 5749	BAKE 4 HOURS @ 380F-410F   ETCH INSPECT EMBRITTELEMENT RELIEVE BAKE FOLLOWING ALL POST PLATE GRINDING/MACHINING OPERS	4-25-97 1377 4-25-97	1	[REDACTED]
	7040 IRO 5749	DEBURR   MISC BREAK SHARP EDGES (PLATING)	APR 28 1997	1	[REDACTED]
	7043 IRO 5749	CHROME PLATE   CHROME PLATE CHROME PLATE AREAS NOTED IN ACCORDANCE WITH OHM CHAPTER 20-10-6 CHROME PLATE: 1) ID SEAL (.002 THICK) RECORD SIZE: RECORD TANK #:	5-23-97	1	[REDACTED]
	7045 IRO 5749	CADMIUM PLATE   CADMIUM PLATE CADMIUM PLATE ALL SURFACES (EXCEPT AS NOTED) IN ACCORDANCE WITH OHM CHAPTER 20-10-2 (LOW HYDROGEN EMBRITTELEMENT PLATING) BAKE 23 HOURS @ 380F-410F RECORD OVEN LOG#: 1584 ***CAUTION***: INTERRUPTION OF BAKE CYCLE NOT PERMITTED RECORD TANK #10	5-23-97 5-24-97	1	[REDACTED]
	7050 IRO 5749	MAGNETIC PARTICLE INSPECT   MAG PARTICLE INS (SMALL) MAGNETIC PARTICLE INSPECT IN ACCORDANCE WITH OHM CHAPTER 20-70-1	JUN 06 1997	1	[REDACTED]



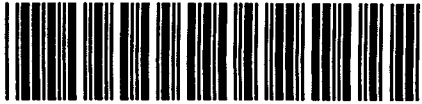
WORKORDER TRAVELER	Title : CYLINDER, OUTER	LANDING GEAR COMPONENTS	PAGE : 3
PN ARG7002-RTR	O/H SEC: 32-11-01	JOB NO: RLD42-02	DATE: 04/18/97

CUSTOMER : HAWKER PACIFIC - SUN VALLEY | P.O./R.O #:

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS: TRANSFER FROM LA961-07 ON 04-18-97  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	QTY	STAMP
	7051 IRO 5749	DEGREASE   TANK/DEGREASE DEGREASE FOLLOWING NDT INSPECTION-PROTECT AGAINST CORROSION	JUN 06 1997	1	[REDACTED]
	7060 IRO 5749	DEBURR   MISC BREAK SHARP EDGES (PLATING)	7-2-97	1	[REDACTED]
	7065 IRO 5749	PRIME AND PAINT (ASSY)   ASSEMBLY-PAINT PRIME AND PAINT PER DPS 4.50-62 SEAL ALL BUSHINGS WITH PR 1422 PRIOR TO APPLICATION OF PRIMER AND ENAMEL APPLY TWO COATS IMPACT RESISTANT PRIMER FOLLOWED BY ONE COAT IMPACT RESISTANT TOPCOAT ENAMEL. INK STAMP P/N & S/N APPLY CLEAR SEALER OVER MARKINGS P/N: ARG7002-505 S/N: CPT0125HT	7/1/97	1	[REDACTED]
	7070 IRO 5749	PRIME AND PAINT (ASSY)   ASSEMBLY-PAINT *****FOR BOSS THREAD REPAIR ONLY (1/8 U/S)***** MARK CYLINDER WITH A YELLOW BAND NEXT TO BOSS AND STENCIL THE FOLLOWING WITH BLACK LETTERS (SIZE OF BAND AND LETTERS IS OPTIONAL): *****SPL 1/8 INCH U/S SD-BRC NUT*****	7-8-97	1	[REDACTED]
	7075 NORM	FINAL INSPECTION   FINAL INSPCT VERIFY COMPLETION OF ALL ROUTER OPERATIONS VERIFY COMPLIANCE OF ALL A.D.'S, SERVICE BULLETINS, ENGINEERING ORDERS, AND INSTRUCTIONS AS REQUIRED	JUL 08 1997	1	[REDACTED]

ARG7002-505  
 S/N CPT0125 HT



WORKORDER TRAVELER	Title : CYLINDER, OUTER	LANDING GEAR COMPONENTS	PAGE : 4
PN ARG7002-RTR	O/H SEC: 32-11-01	JOB NO: RLD42-02	DATE: 04/18/97

CUSTOMER : HAWKER PACIFIC - SUN VALLEY | P.O./R.O #:

MATERIAL: 300 M DAC REV #22, DATE DEC 01/93  
 FINAL H.T.(REF): 275-300 KPSI  
 COMMENTS: TRANSFER FROM LA961-07 ON 04-18-97  
 \*\*\* LIFE LIMITED PART-REF:MDC-J5752 02OCT1987  
 REFER TO OHM CHAPTER 20 STANDARD AIRFRAME PRACTICES

OPERATION BARCODE	OP #	DESCRIPTION	DATE	STAMP
	7080	SHIPPING   FINAL SHIPMENT		QTY
	NORM	SHIPPING **PACKAGE AS REQUIRED PER ATA 300; OR IN ACCORDANCE WITH CUSTOMER SPECIFICATIONS **INSURE THAT ALL SHIPPING DOCUMENTS ARE CONTAINED IN PACKING SLIP **PROTECT ALL LOOSE PARTS AND ATTACHING COMPONENTS FROM DAMAGE DURING SHIPMENT	JUL 08 1997	





HAVER PACIFIC INC.  
Flight The First Time

TRAVELER  
KEEP WITH PARTS  
AT ALL TIMES

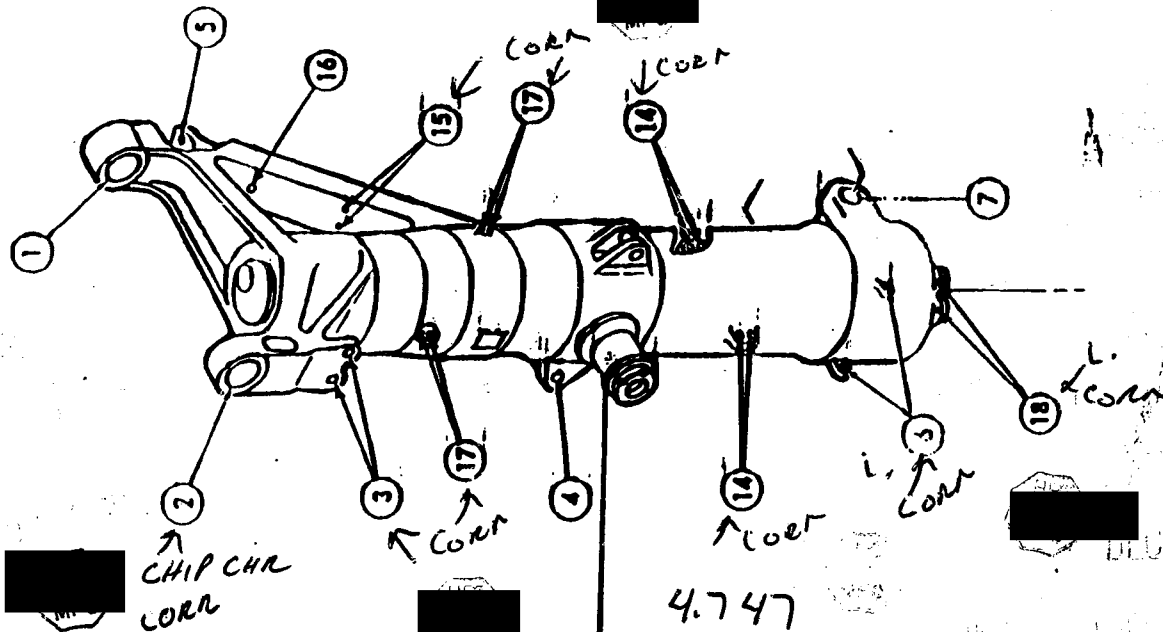
PART NO.	AR67002-13	SERIAL NO.	CPT 0125 HT
PART NAME	CYLINDER		
SHT	1	DWG	
PLAN		QUAN	1

OVERHAUL MANUAL	32-11-04	MATL	STEEL	MATL SPEC		FINAL HT (REF)	
PROGRAM	DC-10	MILG		ISSUE DATE		DUE DATE	
CUSTOMER	FEDERAL EXPRESS						

OPEN NO  
1050

INSPECT & RECORD.

DEC 27 1996



RECORD BOSS O.D.  
CORR BOSS I.D.

ALL DIMENSIONS  
ARE IN INCHES

	1	1 LUG	2	2 LUG	3	3 LUG	4	4 LUG	5	6	6 LUG
DESIGN	4.4995 4.5005	3.990 4.010	4.4995 4.5005	2.998 3.003	1.437 1.4385	.995	2.1245 2.1255	.862	.4991 .500	.250 .254	.850
AS REC'D	4.497	4.006	4.496	3.002	1.441	.994	2.122	.873	.502	.254	1.000 1.010
REWK.	4.5605	3.930	4.5605	2.938	1.4985	.935	2.1855	.802	.560	.260	.790

# HAUL

HAWKER PACIFIC INC  
Flight The First Time

TRAVELER  
KEEP WITH PARTS  
AT ALL TIMES

PART NO	AR67002	SERIAL NO	
PART NAME	CYLINDER		
SHT 1 OF	DWG CHG	PLAN CHG	
QUAN	JOB NO	RLD42 - 02	

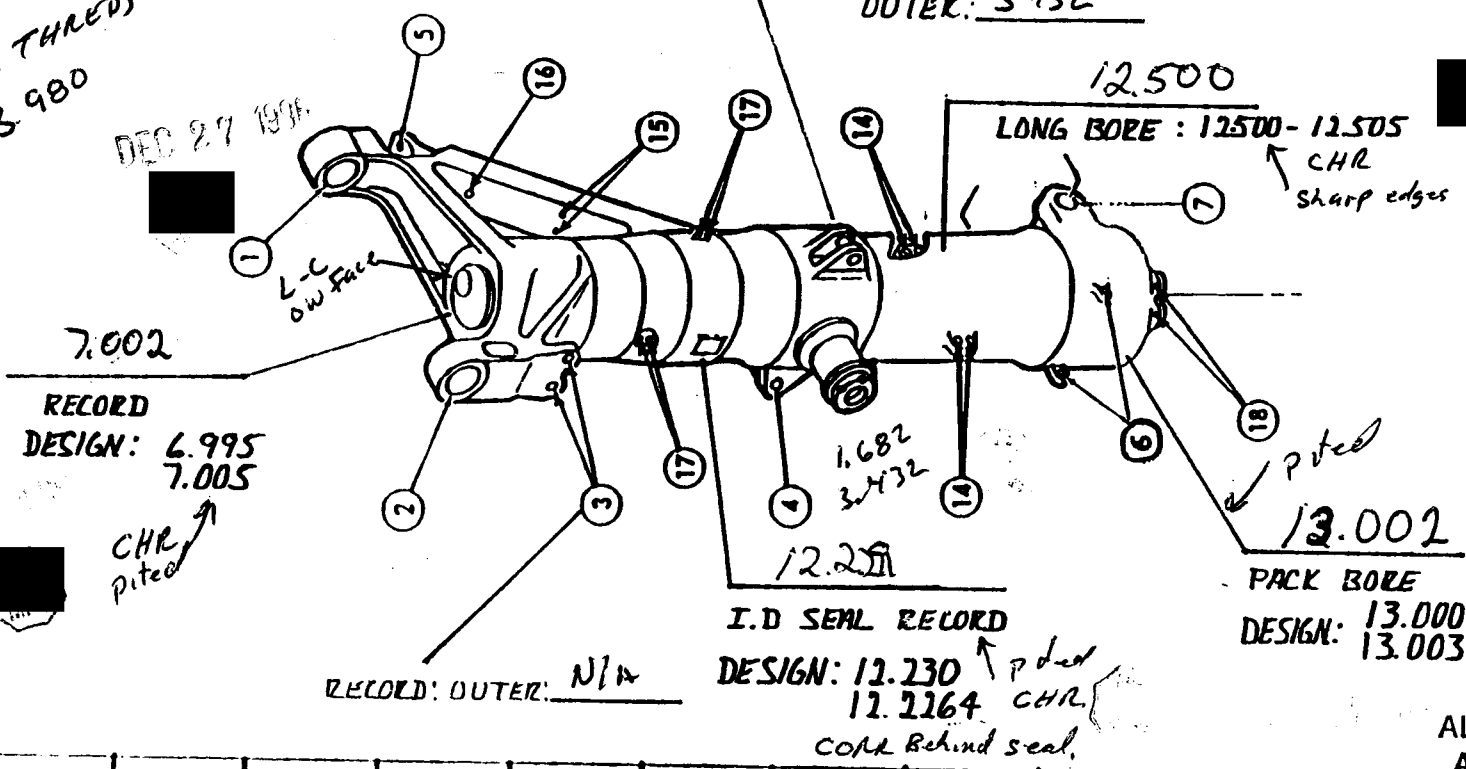
OVERHAUL MANUAL	MATL	MATL SPEC	FINAL HT (REF)
32-11-04	STEEL		
PROGRAM	ISSUE DATE	DUE DATE	
DC-10 MLG			
CUSTOMER	FEDERAL EXPRESS		

OPEN NO  
1050

INSPECT & RECORD

DEC 27 1996  
CORR  
BOSS THREADS  
3.980

RECORD: INNER: 1.683  
OUTER: 3.432  
DEC 27 1996



ALL DIMENSIONS ARE IN INCHES

	7	7 LUG	14	14 LUG	15	15 LUG	16	16 LUG	17	17 LUG	18	18 LUG
DESIGN	3.9995 4.0005	11.735 11.741	.375 .379	.770	.342 .354	.700	.529 .541	.700	.326 .346	.730	.377 .381	1.250
AS REC'D	3.998	11.740	.379	.750	.349	.705	.541	.700	.338	.755	.380	.636
REWK.	4.0605	11.675	.456	.710	.428	.660	.614	.660	.500	.600	.454	1.223