

Airworthiness Group Chairman's Factual Report

Appendix D:

Maintenance Record Excerpts

NTSB Aircraft Accident Case No. NYC99MA178
Vineyard Haven, Massachusetts
July 16, 1999
Piper PA-32R-301; N9253N

C&W AERO SERVICES INC.
19 WRIGHT WAY SUITE # 3
ESSEX COUNTY AIRPORT
FAIRFIELD, NJ 07004
FAA Certified Repair Station HX1R208K
Phone 973-227-5750
Fax 973-992-6770

Statement by Neil Nederfield
 C&W Aero Services General Manager

7/19/99

1. Meet John Kennedy in July of 1998 when he had us install avionics in his Cessna 182.
2. Worked on that aircraft until he sold it in April or May of 1999.
3. We repurchased his latest aircraft N9253N on April 16 1999.
4. The aircraft was found to be in very good condition, with only a few minor discrepancies. John was given a list of the items.
5. The first work we did on the new plane was the annual inspection which we started on 6/15/99 (Tach Time 622.8, Work Order 11887) The items given to us by John were:
 - a. Check airspeed indicator because the performance numbers he was getting were about 10 knots less than the book said he should get. The airspeed indicator was checked during the Pitot/Static check and the error was only 2 knots low.
 - b. The air conditioner was inop. We found that the drive belt was missing. So we replaced both the air conditioner belt and the alternator drive belt.
 - c. The rear window latch was broken. We repaired it.
6. All other items on the annual work order were found while performing the inspection.
7. The annual inspection was completed on 6/18/99 and Returned to Service on 6/25/99. The difference in dates is because a mistake was found on the registration form on the exact model of the aircraft and a new registration had to be sent to John for his signature with the correct aircraft model on it.
8. On 6/29/99 we recertified the Pitot/Static system and transponder. And charged the air conditioning system.
9. Early in the week of July 12th John called with the following items, (they were repaired on 7/15/99)
 - a. The air conditioner was not cooling. We found that the expansion valve was sticking and a new part was ordered.
 - b. The mic bracket was broken. We found the screws holding the bracket were loose, so they were tightened.
 - c. The wing tip light was still inop. I told him the part was still on back order from the factory.
 - d. Check the Bose headset it didn't appear to be working correctly. We found that there was no battery in the battery pack so we installed batteries and the unit worked OK.
 - e. He wanted us to check the compass and the HSI because they didn't agree with the GPS. I discussed with him the difference between heading and track angle, one being a magnetic heading or direct on the aircraft was pointing and the other being your track angle across the ground but was unable to make the connection. So on 7/13/99 we took the aircraft to the airport's Compass Rose and checked the compass and HSI. The compass was within 1 or 2 degrees on all cardinal headings (exactly what was on correction card) and the HSI dead on.
10. On the afternoon of 7/15/99 I called John's office and talked to Debbie and told her what had been done on the aircraft and that the air conditioner would be repaired the following week when the part came in.
11. Most of the time when I called John I would talk to either Rosemary or Debbie and they would have him call me back if he needed to talk to me.
12. John himself would usually call if he had any discrepancies on the plane.
13. I only meet him 2 or 3 times in person, both were short encounters. Once was with his old airplane, he had a question on how one of the radios worked. The other was during the annual inspection of N9253N he came out to the shop so we could demonstrate how the emergency gear extension worked and to answer any questions he might have about the airplane components in general.
14. John was not the type person that questioned any repairs that needed to be done to his aircraft.

Neil Nederfield

Date

7-20-99



C&W AERO SERVICES PREPURCHASE CHECK LIST

Reg No N9253N Work Order _____ Make Piper Model PA-32R-301 Year 94
 Serial No 3213100 Tach Hobbs 581.9 A/C Total Time 581.9
 Engine Make Lycoming Model TQ-540-K165 Total Time 581.9 TSMO _____
 Propeller Make Hartzell Model _____ Date Last Overhaul _____
 Ground Runup Check () OK Comments: Throttle moved 1/4 inch before anything happens

Compressions Left #1 78/80 #2 78/80 #3 76/80 #4 78/80 #5 78/80 #6 76/80 HOT
 Right #1 _____ #2 _____ #3 _____ #4 _____ #5 _____ #6 _____

Spark Plug Cond. POOS Oil Filter Screen Cond. good Engine Compartment Flex Hose Cond. OK Date 11/94
 Oil Leaks (yes) (no) _____ Locations front of engine
 Engine Mount Cond. good Shock Mount Cond. good Exhaust System Cond. good

CALENDAR ITEMS

Annual Due 7/99 Static Due 6-99 Transponder Due 6-99 Heater Due _____ Oxygen Bottle _____ F-1T Battery Due 8-99

AIRFRAME CONDITION

Tires, Nose OK Rt Main OK Lt Main OK Brakes OK Paint good Colors white, Red, Gold, blue

AVIONICS

Audio Panel KMA 84 HSI KC-557 Com 1 KX 165 TSO Nav 1 _____ Com 2 KX 165 TSO
 Nav 2 _____ DME KL 62A TSO ADF KPE 7 TSO Transponder KT 71 TSO GPS KLK 90B TSO
 Lorax _____ Radar BFG Stormscope Autopilot KFC 150 Encoder _____
 Fuel Flow _____ Engine Monitor _____ Additional Equipment: AI Pipe/Turner/CD Player CDA -75

DOCUMENTS

Registration Airworthiness Compass Card POH Weight and Balance Radio License _____
 Airframe Log Review Engine Log Review Damage History (yes) _____ (no) Dates _____

DISCREPANCIES

- | Item No | Est Cost Of Repair |
|---------|---|
| ① | Spark Plugs Worn |
| ② | Possible broken resticker in muffler |
| ③ | Hose leaking right gear actuator |
| ④ | Paint chipping off right stabilator tip |
| ⑤ | Paint chipping off left stabilator tip |
| ⑥ | 5-22-98 Eng sent to Mattituck for repair, rusted cylinders + cone. Check with |
| ⑦ | Mattituck cylinders were bored and new rings installed, Con. Replaced and |
| | several tappets replaced. |

LOCATION ESSEX COUNTY AIRPORT
 19 WRIGHT WAY FAIRFIELD, NJ 07004
 TEL: (973) 227-5750 FAX: (973) 882-6670

WORK ORDER NO.

RELAY TO
 P.O. BOX 568
 W. CALDWELL, NJ 07007

Name: *Random Ventures* Address: *7/13/99*

PLATE AND MODEL: *PA32R301* AIRCRAFT: *3213100* SERIAL NO.:
 ENGINE: P or PWD L or APT
 EST DUE DATE: TRANSPORTATION TRANSPORTATION TRANSPORTATION

REGISTRATION NO. CUSTOMER PHONE NO. SERVICES

ITEM	DESCRIPTION	MECH	DATE
1	<i>Air conditioning was again. Blows only hot air</i>		
2	<i>Light on wing tip and. Back ordered</i>		
3	<i>Swing compass</i>		
4	<i>Compass ADJUSTED</i>		
5	<i>Swing HSI complete</i>		
6	<i>Misc bracket brake off</i>		
	<i>Screws not all the way in</i>		
	<i>to loose head set sec what we need to make it work. installed batteries</i>		

TOTAL PARTS THIS PAGE: \$ TOTAL LABOR THIS PAGE: \$

NAME *JFK*

7-05
 87/12/99 18132
 9 12015751033
 D-I

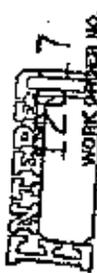
C&W AERO SERVICES INC.
 FAA REPAIR STATION: EX1200X
 ESSEX COUNTY AIRPORT

LOCATION:
 19 WRIGHT WAY
 FAIRFIELD, NJ 07004

PHONE:
 (973) 227-5750

FAX:
 (973) 482-6670

MAILING ADDRESS:
 P.O. BOX 568
 W. CALDWELL, NJ 07007



REGISTRATION NO. 12015751033

FAA FORM 8630-1 (10-97)

DATE: 6-29-99

NAME: Random Ventures
 ADDRESS: 1633 Broadway 41st Floor
 CITY: NY NY 10019-6708

REGISTRATION NO. A32R301
 AIRCRAFT: 321B100
 MAKE AND MODEL: Airbus A320

REGISTRATION NO. A3253N
 AIRCRAFT: 321B100
 MAKE AND MODEL: Airbus A320

DESCRIPTION	PRICE	TOTAL
1. Airframe Paint 321B100	105.-	105.-
1. 16 R-12 Poling	195	

ITEM	SERVICES	LABOR COST
1	Pull authority for paint. Reinstall same and certify status. Checked to 20K	70.-
2	Receiv. Transponder KT71 3N 2462	
3	All conditions of 1999 Brooks Cir. Charge system. Good check ok	
Total Air & Labor 4hrs		

TOTAL PARTS THIS PAGE: \$

PARTS FORWARDED FROM OTHER PAGE: \$

TOTAL PARTS: \$

WORK ORDER NO. 12017

DATE 6-12-99

FOR C&W AERO SERVICES

ESSEX COUNTY AIRPORT, FAIRFIELD, NEW JERSEY

TOTAL SERVICE	TOTAL PARTS	OUTSIDE REPAIRS	SUB-TOTAL	TAX	TOTAL DUE UPON RECEIPT
228.-	49.95	105.-	382.95	13.97	4405.92

OWNER'S SIGNATURE: _____ DATE: _____

ALL DISCOUNTS AND ADJUSTMENTS NULL AND VOID IF NOT PAID WITHIN 10 DAYS OF ISSUE

C&W AEREO SERVICES LTD.
 FAA REPAIR STATION REGISTRATION NO. 810008
 ESSEX COUNTY AIRPORT

LOCATION: 19 WRIGHT WAY
 FAIRFIELD, NJ 07004
 TEL: (973) 227-5750 FAX: (973) 882-6070

REMIT TO: P.O. BOX 568
 W. CALDWELL, NJ 07007

WORK ORDER NO. 11001

BILLING DATE: 6-28-99

ADPT DATE	DESCRIPTION	PRICE
6/00	ANNUAL WEIGHT INSPECTION	
6/01	DUPLEX FILTER CHANGE	
6/01	MEASURER OILY TEST	
6/01	ENGINE SYSTEM TEST	
6/01	TRANSMISSION TEST	
6/01	AC WEARING	

ISSUE DATE	ISSUE NO.	ELI Due Date
1/1	1	
1/1	1	
1/1	1	

Address: **Randon Ventures**
 41st Floor 1633 Broadway
 New York, NY 10019-6708

Make and Model: **PA32R-301**
 Aircraft: **3313100**
 Registration No.: **N9253N**
 R of PWD: **L-25552-48A**
 Customer Phone No.: **1-25552-48A**

Time/Fuel: **639.8**
 Time/Fuel: **639.8**
 Time/Fuel: **639.8**

ITEM	SERVICES	LABOR COST
1	Approved inspection. Change oil & filter. Oil filter & check for safety, none found. Check with 11973. Air shall 15/150. Perform extraction. Test Normal. Emergency Research AD's and correct items listed below.	
2	Check Air speed reported 10 knots over Airspeed error. R Kwartz Co.	
3	Check Acceleration was Best missing. Replaces both ALC and all belts. Put extra belts in baggage compartment.	
4	Repair wind shield wiper.	
5	Replace left main tire 7 tabs.	
6	Spark plugs worn beyond limits. Replaced.	
7	Left valve cracked. Remove, repair, re-install.	
8	Stop drill check in belt main gear door.	
9	Adjust closing of belt main gear door.	
10	Left door. 14.12.1999. Parts on order.	

DESCRIPTION	PRICE
TOTAL SERVICE	2964.00
TOTAL PARTS	769.23
OUTSIDE REPAIRS	45.00
SUB-TOTAL	3778.23
TAX	226.69
TOTAL DUE UPON RECEIPT	4004.92

The listed amounts apply to the parts listed for sale and which may be returned by the customer. We hereby warrant that the parts are of the quality and quantity described and we warrant that the parts are of the quality and quantity described and we warrant that the parts are of the quality and quantity described.

ACCEPTANCE OF REPAIRS: It is the policy of C&W Aero Services, Inc. to provide the highest quality of service and to ensure that the customer is satisfied with the results of the repair work. The customer's acceptance of the repair work is final and no return or refund will be given for any reason whatsoever.

By agreeing to the following work to be done along with the necessary material, and hereby agree you allow the technician to operate and for the amount of material listed for the repair work. All repairs are made in the shop. The technician will be responsible for the amount of material listed for the repair work. The technician will be responsible for the amount of material listed for the repair work.

DATE	DESCRIPTION	PRICE	TOTAL
11/18	600 X 6 8 Ply Tire	119.18	119.18
555-	Tube	555-	555-
57-	1975 15W-50 oil	57-	57-
79.00	Oil Filter	4.75	79.00
7.50	Milners 29.175 Solvent		7.50
338.40	REM 38E Spark Plug	28.30	338.40
27.00	B-2-S-1 Filter		27.00
20.-	BA 104 Filter Assy		20.-
65.-	452-0130 ELT Bulb	49.00	65.-
98.-	73965-017 Belt	77.18	98.-
151.36	73965-016 Belt	151.36	151.36
5.85	A 3A-5PL Prop 109	5.85	5.85
22.94	Shipping 49 on parts	22.94	22.94
769.23		769.23	769.23
45.-	Customer Repair		45.-

TOTAL PARTS THIS PAGE: \$

PARTS FORWARDED FROM OTHER PAGE: \$

TOTAL PARTS: \$

TOTAL SERVICE: \$

TOTAL DUE UPON RECEIPT: \$

WORK ORDER NO. 11887 DATE 6-12-99

SIGNED: [Signature] FOR: C&W AEREO SERVICES
 FAIRFIELD, NEW JERSEY

REPAIRS AND RECOMMENDATIONS FOR REPAIRS

ALL DISCOUNTS AND ADJUSTMENTS NULL AND VOID IF NOT PAID WITHIN 10 DAYS OF ISSUE

C&W AERVO SERVICES INC.
 FAA Repair Station HRLR208IK
 ESSEX COUNTY AIRPORT
 LOCATION: 19 WRIGHT WAY
 FAIRFIELD, NJ 07004
 TEL: (973) 227-5750 FAX: (973) 892-6670
 MAIL TO: P.O. BOX 568
 W. CALDWELL, NJ 07007

11887.2

WORK ORDER NO.

Name: **Random Ventures**
 Address:

Make and Model: _____
 Serial No.: _____
 Aircraft: _____
 Engine: _____
 R or P/W: _____
 Loc: ART

DATE	DESCRIPTION	PRICE
	AMBER VIBRA EFFECTOR	
	Oil Filter Change	
	WATER MISC TEST	
	FUEL SYSTEM TEST	
	TRANSMISSION TEST	
	AC MISC	

ITEM	SERVICES	MESH	DATE
	Extra light ordered, will be put in package with extra parts		
11	ELP Battery and tested replaced.		
12	Replace vacuum regulator & hose		
13	No gross log found with logs. Fillant new log		
14	Comply with AD 93-02-05 Fuel injector line & clamp inspection. OK		
15	Comply with AD 95-26-13 O.I. cooler hose inspection OK		
16	Comply with AD 76-07-12 Bendix ignitor switch function test OK		
17	Comply with AD 99-05-09 Induction Air Filter Replace with Basket for Assy		
18	History model number for aircraft. Refer to registration. Supply key change with correct data.		
	Total Air Labor 5.2 hrs		8/24/00

TOTAL PARTS THIS PAGE \$ _____
 TOTAL LABOR THIS PAGE \$ _____

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87/17/99 18:38

8215251833

P. 83



MARTIN STATE AIRPORT
 POST OFFICE BOX 4942
 BALTIMORE, MARYLAND 21220
 TELEPHONE 410 / 574-4144
 FAX 410 / 687-2927

SUPPLEMENT WEIGHT & BALANCE DATA AND EQUIPMENT LIST REVISION

DESCRIPTION OF CHANGE	WEIGHT	ARM	MOMENT
COMPUTATIONS OF WEIGHT & BALANCE DATED:			
June 8, 1995	2419.5	83.6	202288
Installed the following equipment:			
1.) B.F. Goodrich WX 1000 Processor	6.5	178.2	1158.3
2.) B.F. Goodrich WX 1000 Display	2.3	63.5	146.0
3.) B.F. Goodrich WX 1000 Antenna	.5	183.2	91.6
4.) Comant AM/FM Antenna	.3	92.2	27.66
5.) P.S. Engineering Intercom	.7	63.2	44.24
6.) P.S. Engineering Crew Module	.7	63.0	44.1
7.) Alpine CD Player	3.5	62.5	218.75
	<u>2434</u>	<u>83.8</u>	<u>204019</u>

NORMAL CATEGORY: _____
 EMPTY WEIGHT 2434
 NEW C.G. 83.8
 NEW USEFUL LOAD 1181
 NEW GROSS WEIGHT 3615
 ACFT. MAKE Piper
 REGISTRATION NO. N9253N

UTILITY CATEGORY: _____
 EMPTY WEIGHT _____
 NEW C.G. _____
 NEWS USEFUL LOAD _____
 NEW GROSS WEIGHT _____
 MODEL: PA32R-301 SERIAL NO. 3213100
 DATE: 01/04/96 PREPARED BY: Joseph Rodman

SKYTECH, INC.
 MARTIN STATE AIRPORT
 BALTIMORE, MD 21220
 LFIR294K



MARTIN STATE AIRPORT
 POST OFFICE BOX 4942
 BALTIMORE, MARYLAND 21220
 TELEPHONE 410 / 574-4144
 FAX 410 / 687-2927

SUPPLEMENTAL WEIGHT & BALANCE DATA AND EQUIPMENT LIST REVISION

DESCRIPTION OF CHANGE	WEIGHT	ARM	MOMENT
Removed the following equipment:			
1.) Pilots clock MD88P	-4	67.4	27
Installed the following equipment:			
1.) PCR systems clock/recorder 300i	+5	67.4	33.7
	<u>2434.1</u>	<u>83.81</u>	<u>204026</u>

NORMAL CATEGORY:

EMPTY WEIGHT 2434.1
 NEW C.G. 83.81
 NEW USEFUL LOAD 1180.9
 NEW GROSS WEIGHT 3615

UTILITY CATEGORY:

EMPTY WEIGHT _____
 NEW C.G. _____
 NEWS USEFUL LOAD _____
 NEW GROSS WEIGHT _____

ACFT. MAKE Piper MODEL: PA32R-301 SERIAL NO: 321311
 REGISTRATION NO. N9253N DATE: 6 June 96 PREPARED BY: Joseph Rodman

SKYTECH, INC.
 MARTIN STATE AIRPORT
 BALTIMORE, MD 21220
 LFIR294K

TEXTRON Lycoming

DATE: May 14, 1995

TO: Mustang Aviation, Inc.

ATTN: Mr. Tim Smith

FAX NO: (973) 244 - 1884

FROM: **PRODUCT SUPPORT**
EDWARD D. COUDON, MANAGER PRODUCT SUPPORT
 [REDACTED] **FAX NO: (717)-327-7101**

SUBJECT: Mr. Loutit's IO-540-K1G5, Engine Serial Number L-25552-48A

I have reviewed your fax concerning the above engine. In reviewing the history I found as you stated that the engine has a period of relative inactivity from June of 1995 to January of 1996 while most probably located in Florida.

The Lycoming Warranty as you are aware does not cover corrosion issues. However since I do not believe the customer did anything to contribute to the problem, considering the flying activity after purchase of the aircraft. Lycoming would like to participate on a customer concession basis to provide the following parts under warranty.

- 1 ea. Camshaft
- 1 ea. Tappet Set (12)
- 6 ea. Exhaust Guides
- 6 ea. Ring Sets
- 1 ea. Engine Overhaul Gasket
- 1 ea. Set of Rod Bearings
- 1 ea. Set of Main Bearings

Please feel free to contact me if you have any questions.

D-10



Mattituck Airbase, Inc.

Alway Drive
 P. O. Box 1432
 Mattituck, New York 11952
 (516) 298-8330
 Outside NY - (800) 824-6880

**POINCIANA LLC
 % MUSTANG AVIATION
 19 WRIGHT WAY, STE. 1
 FAIRFIELD NJ 07004**

INVOICE	
INV # : 102861	
Date : 07/14/98	

D-11	Engine disassembled, inspected and repaired per S.B. 388B - Lycoming warranty to be applied for LABOR Parts Sub Total Freight TOTAL	3,100.00 5,029.32 200.00	9,100.00 5,029.32 \$ 6,129.32 200.00 \$ 8,329.32
W.C. 10-377-116			

MUSTANG AVIATION MAINTENANCE

TEL: 800-777-7777
DIRECTOR OF MAINTENANCE
19 BRIDGE STREET
WILLIAMSPORT, PA 17701

Telephone: 717-324-1854
Fax: 717-324-1854

MR. ED COUDEN
TEXTRON LYCOMING
652 OLIVER STREET
WILLIAMSPORT, PA 17701

MAY 8, 1998

RE: IO-540-K1G5
S/N L-25552-48A

DEAR MR. COUDEN

THE ABOVE CAPTIONED ENGINE IS INSTALLED IN A 1995 PIPER PA32R101, N9253N OWNED BY POINCIANA L.L.C. (MR. DOUG LOUITT) AND HAS A TOTAL TIME SINCE NEW OF 387.1 HOURS. WE ARE PRESENTLY PERFORMING A 100 HOUR/ANNUAL INSPECTION ON N9253N.

IN KEEPING WITH THE OWNERS WISIES TO KEEP THE AIRCRAFT IN COMPLIANCE WITH ALL APPLICABLE SERVICE BULLETINS, WE PERFORMED AN INSPECTION OF THE ENGINE IN ACCORDANCE WITH TEXTRON LYCOMING SERVICE BULLETIN 388B ON MAY 6, 1998 WITH DISTURBING RESULTS. CYLINDER #2 WAS FOUND TO BE WITH IN LIMITS, THE REMAINING FIVE CYLINDERS WHERE FOUND TO HAVE EXCESSIVE CLEARANCE IN THE EXHAUST VALVE GUIDES. ALL SIX CYLINDERS WHERE REMOVED FOR FURTHER INSPECTION ON MAY 7, 1998. THE INTERIOR SURFACES OF THE CYLINDER WALLS WHERE FOUND TO HAVE EVIDENCE OF CORROSION RANGING FROM DISCOLORATION AND MINOR SURFACE IMPERFECTIONS TO DEEP PITTING.

A VISUAL INSPECTION INSIDE THE ENGINE REVEALED PITTING ON THE FACES OF SEVERAL VALVE TAPPETS. A PHONE CALL TO TEXTRON LYCOMING WAS MADE DURING WHICH I SPOKE TO MR. BOB OHNMEISS IN YOUR TECH SERVICE DEPARTMENT ABOUT OUR FINDINGS. HIS FEELINGS WHERE THAT LEFT UNATTENDED TO, PITTED TAPPETS WILL WEAR OUT THE CAMSHAFT PREMATURELY AND SHOULD NOT BE LEFT IN SERVICE.

I AGREE WITH MR. OHNMEISS 100%. AT THE SUGGESTION OF MR. OHNMEISS I THEN SPOKE TO MR. BRAD HORAK (I APOLOGIZE IF I AM SPELLING HIS NAME INCORRECTLY) IN YOUR WARRANTY DEPARTMENT.

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DEALER/CUSTOMER WARRANTY APPLICATION

1. Date of Occurrence ✓ 5-7-98

2. Customer's Name ✓ POINCANA L.L.C.
 Address 810 EAST PENNOYAH CR.
 City, State, Zip Code WILMINGTON, N.C. 28403

3. Complete Engine Model (Use this line for single eng. a/c) ✓ 10540 K165

4. Engine Serial Number ✓ L-25552-48A

5. Dealer's Business Name (Shop Name) ✓ HESTALE AV
 City, State

6. Dealer's Posted Shop Rate ✓ 48- /HR

7. Total Engine Hours (Hours Used) ✓ 387.1

8. Description of Difficulty (Be Specific) COMPLIANT WITH SB 3823 R. SOUTER 6 CYL. HAD EXCESSIVE CLEARANCE. AFTER INSPECTING CYLINDERS FOUND 4th WALL & TAPPETS PITCH.

9. In Service Date 1-5-96

Check One: Engine Parts
 New Remanufactured

Return Material Information

Orig. Part No.	Replacement Part No.	Nomenclature	Qty.	Serial No. Assy.

10. Aircraft Model ✓ 12 PIPER PA32R2301

11. Registration No. ("N" Number) ✓ N9253N

12. Aircraft Serial No. 1 32-13100

13. Labor Hours Used N/A

14. Purchaser's Invoice No. _____

15. Dealer's Signature [Signature]

16. Date 5-15-98

**IMPORTANT! DO NOT
 DISTRIBUTE INFO**

Fax Transmittal Memo
 To: TIM SMITH From: MICHAEL VORSIK

USED AS A DEALER TO

INVOICE

Mattituck Aviation
Airway Drive
Mattituck, NY 11952
(516) 298-8330

Inv # : 00000

Date : 07/14/98

POINCIANA L.L.C.
* MUSTANG AVIATION
19 WRIGHT WAY, STE. 1
FAIRFIELD NJ 07004

P O Date : 07/14/98 Due Date : ASAP Ship Via :

Qty	Part #	Description	List	Extension
1	73185-1	Seal & Gasket Set	352.25	352.25
1	MS9144-01	Gasket Prop Governor	16.64	16.64
12	LW-12186	Nut	3.40	40.80
12	74309	Bearing	18.50	222.00
6	73772	NOZZLE	16.45	98.70
2	LW-13685	BEARING	129.50	259.00
6	LW-13683	BEARING	54.05	324.30
6	STD-1821	Hose	1.40	8.40
1	LW-19340	Camshaft	1,650.65	1,650.65
12	72877	Tappet Body	82.10	985.20
1	LW-12034	GASKET SET TOP OVR	111.50	111.50
12	74241	Ring	27.75	333.00
6	14H21950	Ring	26.05	156.30
12	60828	Plug	6.30	75.60
2	67542	Bearing	24.65	49.30
1	AN-565-31032-MS	SCREW	3.30	3.30
4	LW-13641	Cushion	5.45	21.80
1	STD-2209	*Bolt	11.95	11.95
8	71907	Plate	22.05	176.40
8	LW-14820	Ring	.80	6.40
2	CH48130	OIL FILTER	18.24	36.48
1	LW-13383	Baffle	89.35	89.35

Sub-Total : 5,029.32

Tax : 00

Frg : 00

Total : 5,029.32

PARTS LIST
LYC. IO-540-K1GS
S/N L-25552-48A
W.O. 14921

LOG OF AIRCRAFT ENGINE TEST
MATTITUCK AIRBASE INC.
 Mattituck, N.Y., U.S.A.
 UNITED STATES FEDERAL AVIATION ADMINISTRATION
 APPROVED REPAIR STATION NO. OX2R126L

DATE 13 Jul 98
 W/D NO. 14921
 CUST. MUSTANG
 MFG. LYCOMING

MM () SS ()
 MH () MISC ()

Model 10-540-K1G5 Engine Total Time 387.1 Hrs
 Serial No. L25552-48A Manifold Valve HLS Visual
 S.L. Rated 300 HP @ 2700 R.P.M. NONE Nozzle Ident 252486 (15950) COM
 Fuel AVGAS Octane 100 Carb. Model DNA Mag. Model HLS Visual
 Fuel Pump Model HLS Carb. Serial --- R.H. Mag Serial ---
 Fuel Pump Serial --- L.H. Mag Serial --- Ign Timing 20
 Starter Model TESTCELL Fuel Inj. Model HLS Visual Spark Plugs HLS

TIME	POWER		OIL SYSTEM		FUEL SYSTEM			ATMOSPHERE			CYLINDER HEAD TEMP						EGT			
	Min.	RPM	Press. PSI	Temp °F	Flow gph	Conc. %	Temp °F	Case Press	Turbo Press	Inlet °F	Room °F	No. 1	No. 2	No. 3	No. 4	No. 5		No. 6	No. 7	No. 8
1	10	1000	68	105	22	25.1	94	30.1	198	206	216	233	230	225						MS
2	10	1200	62	150	28	25.0	117	30.1	229	232	244	272	268	269						540
3	10	1500	62	168	36	24.6	100	30.1	239	245	254	288	280	275						1028
4	10	1800	68	176	54	23.9	103	30.1	248	261	275	296	290	288						1101
5	10	2000	70	184	75	22.4	106	30.1	250	263	265	279	275	288						1075
6	8	2200	73	187	100	22.8	108	30.1	255	262	278	230	246	270						1080
7	5	2700	80	184	158	21.0	110	30.1	259	266	271	305	279	296						1155
8	5	1000	50	178	18	24.8	100	30.1	253	260	260	292	240	291						

COMPRESSION TEST
 75 75 16 74 17 12 X
 80

CYLINDER TYPE
 TEST OPERATOR [Signature]

OIL FILTER/SCREEN INSP OK
 R.H. 1230 L.H. 1730
 Drop R.H. 70 L.H. 20
 Idle Mixture 100 Fuel Cut Off 100
 ACCEPTED [Signature]

MATTITUCK AIRBASE, INC. ENGINE OVERHAUL INSPECTION REPORT

WORK ORDER No. 14921 DATE 6/24/98

MODEL 10-540-K125

CUSTOMER WINGSPAN AVIATION

ENGINE S/N L-25232-48A

EXHAUSTING PARTS ONLY

CRANKCASE

- Cracks OK Heated Studs Alt mount Between cyls Finished surfaces Studs Off passages Idler shaft holes Cam bearings Main bearing saddles Main bearing dowels Thrust bearings Main bearings Front main bearings Gearshaft & bearing holes Starter drive bearings

Remarks Rep. w/ OVH Crankcase

STEEL BOX

- Piston pins Piston pin plugs Intake rockers Exhaust rockers Rocker pins Crankgear Magneto idler gear Magneto idler shafts Piston oil jets Vac. pump gear shaft Tech shaft assembly Fuel pump gears Push rods Magneto drive gears Counterwts. Counterwt. pins Counterwt. plates Counterwt. snap rings Gov. drive gears Gov. idler shaft Transfer collar Starter shafts & brgs Gen. drive gears Starter drive gears Cross shaft gears

Remarks

CRANKSHAFT

- Ultrasonic tested Finished surfaces Crankgear dowel All threads Oil tubes Crank cwt bushings Crank gear surfaces Crank gear bolt Thrust surfaces Prop control plug Rotation Spline Sludge tubes Transfer collar clearance Crankshaft serial number

Main journal measurements Front to rear 1 2.673 4 2.620 5 2.636 6 3.257 Brg. journals All Std. Undersize Alignment Flange runout .001 Pilot runout .001

Remarks

PISTONS No. 102-10207 Skirt size 5.1165 Ring lands Pin hole Finished surfaces

Remarks

CONNECTING RODS No. 102-19332

- Alignment Pin bushings Bolt holes Bearing bore Finished & thrust surfaces Felpro

Remarks SIZE ALL RODS REUSED ALL ROD BUSHES, ALL BOLTS MEASURED 2.249. RE MAGNAFLOWED ALL ROD BUSHES

PROP SHAFT Measurements Front

INTERMEDIATE SHAFT Measurements Front Rear

Lobes	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Failed	
Brg. journals	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Oversize	
Cam drive gear	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Cam drive gear bolts	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Gov drive gear	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Keyway	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Worn	<input type="checkbox"/> N/A
Tappets	<input checked="" type="checkbox"/> OK	<input checked="" type="checkbox"/> Repl.	<i>JUST OILED</i>
Hyd. units No. <u>78290</u>	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A

Remarks *REPL. CAM & TAPPETS WITH EXHAUST PARTS early PER W.O.*

ACCESSORY HOUSING

Finished surfaces	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	<input type="checkbox"/> N/A
Studs & threads	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	<input type="checkbox"/> N/A
Oil passages	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	<input type="checkbox"/> N/A
Tach seal bore	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	<input type="checkbox"/> N/A
Vernatherm	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Vernatherm seat	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Filter adapter	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Oil screen housing	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Oil screen	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Seals	<input checked="" type="checkbox"/> OK	<input checked="" type="checkbox"/> Repl.	<input type="checkbox"/> N/A

Remarks

SUMP

Finished surfaces	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	
Studs & threads	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	
Plugs	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Screen & nut	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Oil pick-up	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	
Intake manifold	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repair	
Intake pipes	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	

Remarks

OIL PUMP

Driveshaft No. <u>74641</u>	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> Reversed
Drive gear No. <u>171092</u>	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> Reversed
Driven gear No. <u>181100</u>	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> Reversed
Housing	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Plates	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Scavenge gears	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A

Remarks *S.B. 524 (1/11)*

OIL RELIEF VALVES

Springs	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Seats	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Plungers	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Body	<input checked="" type="checkbox"/> OK	<input checked="" type="checkbox"/> Repl.	<i>Revised</i>

Remarks *REPL. DAMAGED O.R.V. VALVE PER CUSTOMERS INSTRUCTIONS.*

PARK PLUGS

Type <u>REM. 30F</u>	<input type="checkbox"/> Repl.	<input checked="" type="checkbox"/> Reused
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Remarks

S.B. 518C N/A BY SERIAL NO.

MISCELLANEOUS

Inter cyl. baffles	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Harness	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Mount legs	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Alt. bracket & arms	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Dialstick	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Dialstick tube	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Rocker drain tubes	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Rocker covers	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Pushrod tubes	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	
Fuel inj. lines	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Oil cooler	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Starter drive clutch	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> OVH	<input type="checkbox"/> N/A
Starter gear & support	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> gear <input type="checkbox"/> N/A
Breather	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	

Remarks

TURBOCHARGER

	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
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Remarks

GEAR DRIVEN SUPERCHARGER

Impeller assembly	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Rep.	<input type="checkbox"/> N/A
Drive gears	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Rep.	<input type="checkbox"/> N/A
Seals	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Rep.	<input type="checkbox"/> N/A
Thrust washers	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Rep.	<input type="checkbox"/> N/A
Impeller end play			<input type="checkbox"/> N/A
Impeller clearance			<input type="checkbox"/> N/A

Remarks

GEARED NOSE ASSEMBLY

Finished surfaces	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Oil passages	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Bearings	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Prop. shaft	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Prop. shaft in crank bushing clearance			<input type="checkbox"/> N/A
Ring gear	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Slinger	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Pinion cage	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Pinion gears	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Pinion shafts	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Star onary gear	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Governor gears	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Seal rings	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Magneto drive shafts	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A
Prop shaft nut	<input checked="" type="checkbox"/> OK	<input type="checkbox"/> Repl.	<input type="checkbox"/> N/A

Remarks

Magnaflexed by *CB*

Inspected by *JP*

- A.D. *CLW AD 91-14-22 256. 4278 CRANKSHAFT GEAR*
- CLW AD 93-02-05 258. 3428 FUEL INJ LINES.*
- SB. ACW AD 96-09-10 OIL PUMP IMPELLERS*
- INSTALLED PER G.C. 524*
- SA. CLW AD 96-23-03 NOW AFFECTED FUEL PUMP*
- INSTALLED.*
- CLW AD 97-15-11 NOW AFFECTED PISTON*

MATTITUCK AIRBASE, INC. - QX2R125L
ENGINE RECEIVING & SHIPPING LIST

N.O. NO. 14921 OWNER AVIATION DATE 6-1-98 RECEIVED BY [Signature]
 MAKE CYC MODEL 10-500-K165 S/N L75532-100 SHIPPED BY TR

	YES	NO		YES	NO
BAFFLE, VENTRAL		X	MAG. DRIVE ADAPTOR	X	
BAFFLES, FRONT		X	MANIFOLD PRES. FITTING	X	
BAFFLES, REAR		X	MOUNT LEGS	X	
BAFFLES, SIDE		X	NOSE SEAL RETAINING KIT	X	
BREATHER FITTING	X		OIL COOLER		X
BREATHER TUBE		X	OIL COOLER FITTING		X
CARBURETOR OR FUEL INL.	X		OIL FILLER NECK & CAP		
CARBURETOR INLET FITTING	X		OIL PRESSURE FITTING		
CARBURETOR HEAT BOX		X	OIL SCREEN		X
CYL. HEAD TEMP. FITTINGS		X	OIL SCREEN HOUSING		X
CYL. HEAD TEMP. LOCATION		X	OIL SUMP		X
DIPSTICK	X		OIL TEMP. FITTING		X
DIPSTICK TUBE	X		PRIMER JETS & LINES		X
EXHAUST STACKS		X	PROP. GOVERNOR		X
FILTER CONDENSERS		X	PROP. GOV. LINE		X
FLOW DIVIDER	X		PROP. HUBS & ADAPTER		X
FUEL INJ. NOZZLES & LINES	X		ROCKER DRAIN	X	
FUEL PUMP	X		ROCKER BOX DRAIN TUBES	X	
GENERATOR OR ALTERNATOR		X	SPARK PLUGS	X	
GENERATOR BELT		X	STARTER		X
GENERATOR BRACKET		X	STARTER CLUTCH		X
GENERATOR CONTROL ARMS		X	STARTER GEAR SUPPORT		X
GROUND STRAPS		X	SUMP PLUGS	X	
HARNES	X		TACH GENERATOR		X
HEAT SHIELDS		X	THROTTLE ARMS	X	
HYDRAULIC PUMP		X	TURBO		X
HYDRAULIC PUMP DRIVE		X	TURBO CONTROLLERS		X
INTAKE PIPES	X		TURBO PLENUM		X
INTER-CYL. BAFFLES	X		TURBO WASTE GATE		X
LIFTING EYES	2		VACUUM PUMP		X
LOG BOOKS	1		VACUUM PUMP DRIVE	X	
MAGNETOS	X		VERNATHERM		X

THIS ENGINE WAS RECEIVED WITH THE ACCESSORIES INDICATED, PLEASE ADVISE IMMEDIATELY OF ANY DISCREPANCY!

REMARKS MAG 6350 Quick Drain has slight bowing
MAG 6351
INS 2524073-12
DIV 2524073-2

WORK ORDER NO. 14921 DATE 6/24/98 MODEL 10-540-5165
 OWNER'S NAME WILSTADT AVIATION SERIAL NO. L-2012-48A
 MECHANIC _____ INSPECTOR _____

Crankshaft - size _____ Rods STD U.S. _____ JB
 Main STD U.S. _____ JB
 Crankshaft Sludge Tubes & Plugs. _____ JB
 Crankshaft Counterweights & Circlips _____ JB
 Connecting Rod Bearings STD U.S. _____ JB
 Main Bearings STD U.S. _____ JB
 Connecting Rod Bolts & Safety _____ JB
 Crankshaft Gear Safety _____ JB Stretch Ck. DE
 Check Transfer Collar _____ JB Torque Ck. 3.0
 Check Cam Bearing _____ JB

Check Crankshaft Oil Slinger in Case _____ JB
 Camshaft New Regrind _____ JB
 Cam Gear & Safety _____ JB Torque Ck. _____
 Crankcase Oil Galley Plugs _____ JB
 Tappets Installed _____ JB

Inspect All Thru Bolts, Torque, Check End Play & Freeness _____ JB
 Camshaft Fit in Case _____ JB
 Camshaft and Crankshaft Gear Timing _____ DE, J.E.
 Crankcase Bolts and Safety _____ JB
 Safety of Accessory Gear Shafts _____ JB
 Installation of All Gear and Safety _____ JB

Assembly of Oil Pump _____ JB
 Installation of Accessory Case _____ JB
 Installation of Nose Case _____ JB
 Installation of Oil Pans _____ JB
 Installation of Oil Screens & Oil Pressure Relief _____ JB
 Engine Mounts Legs _____ JB

Hydraulic Units Installed _____ JB
 Cylinder Size STD 5.1265 O.S. _____ JB Rings _____
 Steel Chrome Nitrided _____ JB
 Piston Size STD 5.117 O.S. _____ JB
 Piston Oil Jets Installed _____ JB
 Piston Rings Installed STD O.S. _____ JB
 Piston Rings Compatible with Cylinder Barrel _____ JB & JP
 Piston Clearance Cylinder .0095 _____ JP
 Cylinders Installed & Safetied TORQUED to 300 & 600 _____ JB & JP Piston No. 6511209
 Push Rods, Rockers and Pin Installed _____ JB & J.E. 11.5 USED JP

Inter-Cylinder Baffles _____ JB
 Intake Manifold _____ JB
 Magnetos - Timed to Engine Specs. 20 _____ JB & J.E.
 Spark Plugs Installed _____ JB
 Ignition Harness Installed _____ JB
 Starter _____ NOV
 Generator/Alternator _____ NOV
 Carburetor/Fuel Injection _____ SENT
 Fuel Pump _____ JB

Turbo Rack Installed _____ JP
 Turbo Fuel Lines & Hoses _____ JP
 Fuel, Oil, Air, Hydraulic Lines, Wrench Ck. _____ JP

Install Crankshaft Plug _____ JP
 Install Cap Plugs _____ JP

FINAL INSPECTOR _____
 D-19

7/11/98
 [Signature]