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National Transportation Safety Board

CSX train Q70418 Derailment on Metro-North Railroad

July 18, 2013

Bronx, New York

DCA-13-FR-009

Addendum¹ to Factual Report:

All the cars in the train were either owned or leased by Waste Management, Inc. (WM). The flat cars varied in length from approximately 85-91 ft. and were modified to accommodate 4 municipal refuse containers per car. Each container was 12 feet high, 8 feet wide and 20 feet long. The cars were in dedicated service with the containers loaded in New York City and then emptied at a land fill in Waverly, Virginia. The cars and empty containers then ran back to New York City. The Umler Register shows three types of cars in the train consist: Association of American Railroads (AAR) type L008, F425 and P780. Car documentation provided by WM is attached (Attachment 1). NTSB compiled a summary list of the cars, their build dates, manufacturer (if known), their types and weight information (Attachment 2).

Lading:

The containers on the flat cars were loaded with municipal refuse at two WM transfer facilities. Weighing of material was performed during the loading process. WM personnel described the refuse as of generally uniform weight and the containers as typically being loaded to near the top. Car and load weights provided by WM are attached (Attachment 3). A report on FRA's inspection of WM loading procedures was attached to the factual report.

¹ Factual information in this addendum supersedes the information on center of gravity and load weights contained in the original factual report.

1

2 After the accident, individual containers on 11 cars were selected and weighed to see if
3 any were overloaded. The containers from cars in position 1 through 10 were found to be within
4 weight limits (and generally lower than the weights provided by WM). The combined weights of
5 the 4 containers on the car at position 13 were recorded at 224,840 lbs. (higher than the weights
6 provided by WM). The Umler register lists the load limit of that car as 220,000 lbs.

7 **Loaded Car Center of Gravity:**

8 Attempts were made to determine the center of gravity (CG)² of the loaded cars using the
9 formula provided in the AAR Circular 42-K³. The formula requires accurate engineering data on
10 car floor height, empty car CG and the CG of the load. Not all of this data was readily available.
11 The AAR Circular indicates that empty car CG is available from the car owner. However, WM
12 was unable to provide this data.

13 Greenbrier, the manufacturer of some of the cars, was contacted. Greenbrier's Assistant
14 Chief Engineer provided information on the Greenbrier cars. He indicated that 16 of the 24 cars
15 were built by Greenbrier between 2000 and 2003. These cars are distinguished by car numbers
16 beginning with 2 and 4. He also advised that of the remaining 8 cars, 4 were likely built by
17 Hawker in 1971. Hawker was one of the former owners of the facility in Trenton, Nova Scotia,
18 later owned by Greenbrier. He noted that they did not inherit any information on the Hawker
19 cars. AAR Correspondence provided by WM indicates that all 8 cars with numbers beginning
20 with a 6 were manufactured by Hawker Sidley in 1971.

21 Greenbrier indicated that empty car CG had never been calculated when the Greenbrier
22 cars were manufactured. Greenbrier estimated that the empty Greenbrier car CG was about 24
23 inches above top of rail. Greenbrier also noted that there is some variation in design for this car
24 type which affects the CG. (Attachment 4 – emails from Greenbrier on car information and CG).

² CG is expressed as the number of inches above top of rail.

³ AAR Circular 42-K. General Rules Covering Loading of Carload Shipments of Commodities in Closed Cars. Transportation Technology Center, Inc. November 1, 2010.

1 The waste material loaded into the containers is general municipal waste. The exact
2 weight distribution within the containers and the distance from the top of the load to the top of
3 the container was not known. Calculating the CG of the loaded containers requires accurate data
4 on load height and the weight distribution of the material loaded into the containers.

5 Circular 42-K states the following regarding the combined (load and car) center of
6 gravity:

7 **RULE 8. CENTER OF GRAVITY**

8
9 (A) Combined center of gravity of rail car and contents must not exceed
10 98 inches above top of rail. In closed cars there is no practical
11 possibility of exceeding this center of gravity limitation except in cars
12 which exceed Plate C dimensions.
13

14 NTSB contacted the AAR on the purpose of the 98 inch limitation. AAR responded that
15 the 98 inch combined CG limitation was based on railroad industry experience with rock off
16 derailments. AAR noted that their equipment engineering consultant suggested that using the
17 midpoint of the loaded waste container height for load CG likely overestimated the combined
18 CG above top of rail (ATOR)(Attachment 5 – email from AAR dated June 16, 2014). AAR did
19 not suggest an alternative to using the midpoint of the container.

20 **Center of Gravity and Derailment Modeling:**

21 Volpe Transportation Systems Center staff was provided with a range of combined CG
22 figures based on the lowest likely number (93” ATOR) and the highest likely number (100”
23 ATOR). Volpe used this range of possible loaded car CGs in modeling wheel-rail interaction and
24 possible derailment scenarios. The Volpe modeling also varied the car weight between 280,000
25 and 290,000 lbs. (See Volpe report for details).

26 List of attachments:

- 27 1. Car documentation provided by Waste Management, Inc.
28 2. Summary of car data compiled by NTSB
29 3. Car and load weights provided by WM
30 4. Greenbrier email on car information and CG
31 5. AAR email on CG calculations

National Transportation Safety Board

CSX train Derailment on Metro-North Railroad

July 18, 2013

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DCA-13-FR-009

Addendum to Factual Report

Attachment 1

P. T. Ameen
Assistant Vice President
Technical Services

Thomas J. Stahura
Executive Director
Rules and Standards



ASSOCIATION OF AMERICAN
RAILROADS

C. R. Ice
Chairman, Technical Services
Working Committee

B. J. Pague
Secretary

November 17, 2003

Subject: GATX Request for Increased Gross Rail Load to 286K and Extended Service Status of COFC CARS, BPPX 638018 - 668405, (85 cars), Star Code M

CC-195.183

Mr. John Sbragia, P.E.
Sr. Mechanical Engineer
Railcar Engineering
GATX Rail
500 West Monroe Street
Chicago, IL 60661

Dear Mr. Sbragia,

This letter is in response to your letter of August 26, 2003 requesting AAR approval for Extended Service Status and Increased Gross Rail Load of 286,000 lb for a group of 85 COFC cars.

After review of the information provided in your letter of August 26, 2003 and subsequent information provided to our reviewing engineer, we are pleased to advise that the subject cars have been approved for Increased Gross Rail Load to 286,000 lbs., Star Code M per Office Manual Rule 88.C.1.e, and are approved for interchange by agreement. Additionally these cars are approved for Extended Service Status with the exception of those cars built on or after July 1, 1974. These cars already have a 50-year service life.

These cars exceed Cooper Rating requirements as shown in AAR Specification M-1001 for short spans. The UMLER file should show a special train service code "EC". If requested the operating carriers should be advised of the following Cooper Ratings for these cars.

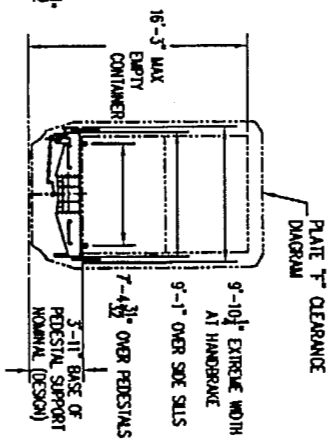
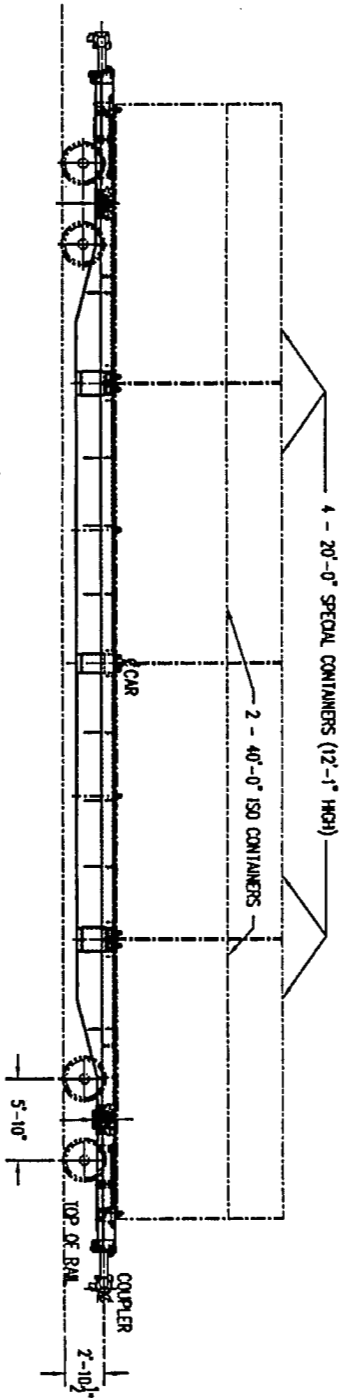
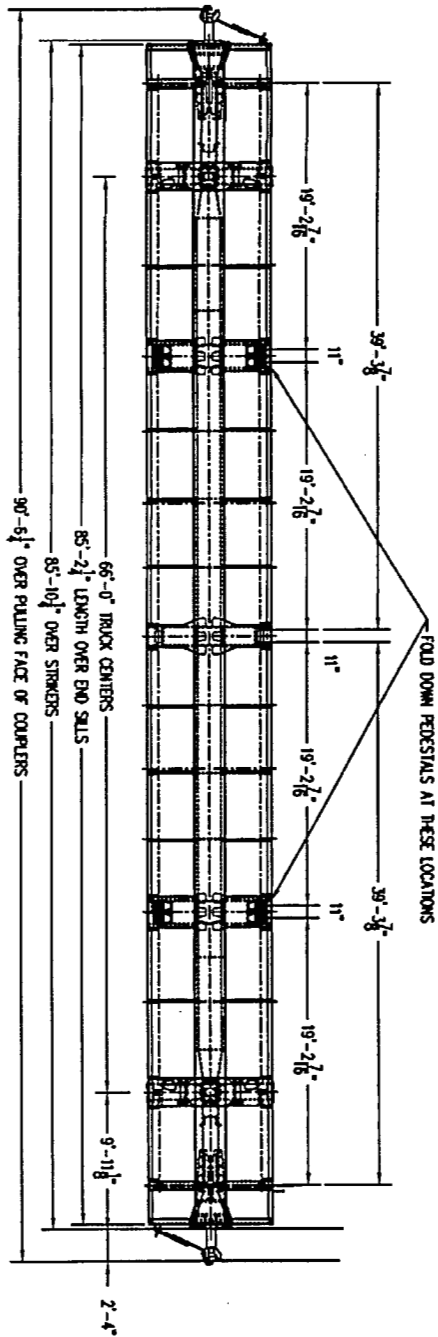
E-71.5 for 8-foot spans
E-61.5 for 12-foot spans

Please insure that the necessary information is updated in the UMLER file. If you have any questions or need additional information, please do not hesitate contact Mr. Powell at (719) 585-1883.

Sincerely,


Thomas J. Stahura

TJS/csp
cc: David Cackovic
Keith Hawthorne
Jim Moran (with list attached list of car numbers)
Equipment Engineering Committee



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B																			
A																			
REV																			
DATE																			
BY																			
CHKD																			
APP'D																			
DATE																			
GENERAL ARRANGEMENT										TRENTONWORKS									
100 TON CONTAINER FLAT CAR										SCALE: 1" = 48'									
DRAWN BY: [Name]										PROJECT ENGINEERING DEPT.									
CHECKED BY: [Name]										MAY 18 2001									
DATE: [Date]										6010082									

	Old Reporting Mark	New Reporting Mark	Car Number	Built Date	Car Builder
1	BPPX	USWX	638018	1979/10	Hawker Sidley
2	BPPX	USWX	638029	1979/10	Hawker Sidley
3	BPPX	USWX	638066	1979/10	Hawker Sidley
4	BPPX	USWX	638144	1980/01	Hawker Sidley
5	BPPX	USWX	638334	1971/03	Hawker Sidley
6	BPPX	USWX	638344	1971/05	Hawker Sidley
7	BPPX	USWX	638345	1971/04	Hawker Sidley
8	BPPX	USWX	638346	1971/04	Hawker Sidley
9	BPPX	USWX	638351	1971/06	Hawker Sidley
10	BPPX	USWX	638355	1971/05	Hawker Sidley
11	BPPX	USWX	638357	1971/04	Hawker Sidley
12	BPPX	USWX	638359	1971/04	Hawker Sidley
13	BPPX	USWX	638361	1971/06	Hawker Sidley
14	BPPX	USWX	638363	1971/06	Hawker Sidley
15	BPPX	USWX	638364	1971/05	Hawker Sidley
16	BPPX	USWX	638365	1971/04	Hawker Sidley
17	BPPX	USWX	638368	1971/04	Hawker Sidley
18	BPPX	USWX	638371	1971/05	Hawker Sidley
19	BPPX	USWX	638386	1971/06	Hawker Sidley
20	BPPX	USWX	638391	1971/05	Hawker Sidley
21	BPPX	USWX	638392	1971/04	Hawker Sidley
22	BPPX	USWX	638394	1971/04	Hawker Sidley
23	BPPX	USWX	638396	1971/03	Hawker Sidley
24	BPPX	USWX	638397	1971/04	Hawker Sidley
25	BPPX	USWX	638398	1971/05	Hawker Sidley
26	BPPX	USWX	638403	1971/05	Hawker Sidley
27	BPPX	USWX	638404	1971/05	Hawker Sidley
28	BPPX	USWX	638407	1971/05	Hawker Sidley
29	BPPX	USWX	638412	1971/04	Hawker Sidley
30	BPPX	USWX	638420	1971/03	Hawker Sidley
31	BPPX	USWX	638421	1971/04	Hawker Sidley
32	BPPX	USWX	638423	1971/04	Hawker Sidley
33	BPPX	USWX	638425	1971/03	Hawker Sidley
34	BPPX	USWX	638429	1971/05	Hawker Sidley
35	BPPX	USWX	638431	1971/05	Hawker Sidley
36	BPPX	USWX	638433	1971/04	Hawker Sidley
37	BPPX	USWX	638434	1971/04	Hawker Sidley
38	BPPX	USWX	638436	1971/05	Hawker Sidley
39	BPPX	USWX	638441	1971/04	Hawker Sidley
40	BPPX	USWX	638442	1971/05	Hawker Sidley
41	BPPX	USWX	638446	1971/05	Hawker Sidley
42	BPPX	USWX	638447	1971/04	Hawker Sidley
43	BPPX	USWX	638448	1971/05	Hawker Sidley
44	BPPX	USWX	638454	1971/05	Hawker Sidley
45	BPPX	USWX	638455	1971/04	Hawker Sidley
46	BPPX	USWX	638458	1971/03	Hawker Sidley
47	BPPX	USWX	638459	1971/04	Hawker Sidley
48	BPPX	USWX	638461	1971/05	Hawker Sidley
49	BPPX	USWX	638470	1971/05	Hawker Sidley
50	BPPX	USWX	638482	1971/04	Hawker Sidley
51	BPPX	USWX	638552	1971/03	Hawker Sidley
52	BPPX	USWX	638553	1971/04	Hawker Sidley
53	BPPX	USWX	638563	1971/04	Hawker Sidley
54	BPPX	USWX	638566	1971/03	Hawker Sidley
55	BPPX	USWX	638568	1971/05	Hawker Sidley
56	BPPX	USWX	638569	1971/03	Hawker Sidley
57	BPPX	USWX	638575	1971/05	Hawker Sidley
58	BPPX	USWX	638578	1971/05	Hawker Sidley
59	BPPX	USWX	638579	1971/05	Hawker Sidley
60	BPPX	USWX	638580	1971/04	Hawker Sidley
61	BPPX	USWX	638581	1971/05	Hawker Sidley
62	BPPX	USWX	638582	1971/04	Hawker Sidley

63	BPPX	USWX	638585	1971/05	Hawker Sidley
64	BPPX	USWX	638600	1971/04	Hawker Sidley
65	BPPX	USWX	638602	1971/05	Hawker Sidley
66	BPPX	USWX	638603	1971/04	Hawker Sidley
67	BPPX	USWX	638604	1971/05	Hawker Sidley
68	BPPX	USWX	638605	1971/04	Hawker Sidley
69	BPPX	USWX	638610	1971/06	Hawker Sidley
70	BPPX	USWX	638613	1971/03	Hawker Sidley
71	BPPX	USWX	638615	1971/03	Hawker Sidley
72	BPPX	USWX	638618	1971/05	Hawker Sidley
73	BPPX	USWX	638620	1971/05	Hawker Sidley
74	BPPX	USWX	638622	1971/05	Hawker Sidley
75	BPPX	USWX	638714	1969/10	Hawker Sidley
76	BPPX	USWX	639296	1974/01	Marine Industries
77	BPPX	USWX	639301	1974/01	Marine Industries
78	BPPX	USWX	639350	1974/01	Marine Industries
79	BPPX	USWX	639399	1974/02	Marine Industries
80	BPPX	USWX	639446	1979/10	Marine Industries
81	BPPX	USWX	639453	1975/02	Marine Industries
82	BPPX	USWX	639574	1972/03	Marine Industries
83	BPPX	USWX	639619	1979/10	Marine Industries
84	BPPX	USWX	668403	1974/01	Hawker Sidley
85	BPPX	USWX	668405	1974/01	Hawker Sidley

THE
GREENBRIER
COMPANIES

110-TON

85' FLAT CAR

for

Waste Management

TrentonWorks Ltd.

SPECIFICATION No. FC-190-M

110-TON

85' FLATCAR

for

Waste Management

DATE: 14 June, 2001

REVISED: 10 August, 2001

PREPARED BY: Robert Johnson

APPROVED BY: Glenn MacDonald

85' FLAT CAR

GENERAL DESCRIPTION

This specification describes an 85' all steel, single platform flat car suitable for the transportation of four 20' containers, two 40' containers, or two 20' containers and one 40' container. Clearances for the car are governed by AAR Clearance Diagram Plate "B" for empty car and governed by AAR Clearance Diagram Plate "F" for a car loaded with 12' high containers. The car is designed for a gross rail load of 286,000 lbs and is capable of carrying four 20' long containers, 8' or 8' 6" wide, maximum 12' high, each with a maximum gross weight of 56,337 lbs; two 40' containers, 8' or 8' 6" wide, maximum 12' high, each with a maximum gross weight of 67,200 lbs; or one 40' container and two 20' containers, 8' or 8' 6" wide, maximum 12' high, with a maximum gross weight of 67,200 lbs for the 40' container and the maximum gross weight of 61,800 lbs for each of the two 20' containers.

Specification Drawing 6010082, issued May 16, 2001 forms part of this Specification. The car is in accordance with the requirements of the following bodies:

Association of American Railroads
Transport Canada
US Federal Railroad Administration

85' FLATCAR**PHYSICAL CHARACTERISTICS**

Gross Rail Load	286,000 lbs
Light Weight (Est)	60,100 lbs
Load Limit (Est)	225,900 lbs
Length Over Pulling Faces (neutral position)	90' 6-1/4"
Length Over Strikers	85' 10-1/4"
Length Over End Sills	85' 2-1/2"
Length between Truck Centers	66'
Width, Extreme	9' 10-1/4"
Width Over Side Sills	9' 1"
Height from Rail to Pedestal Support	47"
Height from Rail to Centerline Coupler	34-1/2"
Height from Rail to Top of 12' Container	15' 11"
Curve Negotiation, Coupled to Base Car	350'
Coupled to Like Car	214'
Uncoupled	180'

85' FLAT CAR

MATERIAL

All material, unless noted otherwise, shall be in accordance with the following:

Sheet, Strip - ASTM A-570
Plate, Bar - CSA G40.21 Grade 44W or ASTM A-36
Structurals - CSA G40.21 Grade 44W or ASTM A-36

Material designated as grade 50 shall be in accordance with one of the following:

CSA G40.21 Grade 50W
ASTM A-572 Grade 50
ASTM A-607 Grade 50

The following components will be fabricated from materials possessing Charpy V-notch values of 20 ft.-lbs at 0 degrees Fahrenheit:

Body bolster top cover plates
Center sill webs at end
Center sill bottom cover plate

85' FLAT CAR

BODY CONSTRUCTION

The car is completely welded steel construction equipped with a fabricated fishbelly center sill. Car body bolsters located at the trucks support the side bearing loads. One container pedestal platform at each end of the car, and three container pedestal platforms between the car body bolsters support the containers in a two or four container configuration.

Center Sill:

The center sill is a built-up box section, fish belly design, joined together by welding. The bottom cover plate is in three pieces with butt joints occurring near the transition part of the sill. The center sill top cover is applied in two pieces from striker to striker. The draft pocket will have a top filler plate. Each web is in three pieces with the butt joints occurring at the transition of the center sill. All the above mentioned material is grade 50 or equivalent. The center sill bottom cover and webs at end have low temperature properties according to 3.1.2.6.1. of M-1001. Center sill separators are provided at crossbearer and crosstie locations.

Bolsters:

The body bolsters are double web type extending from center sill to side sills. The bottom cover is attached to the center sill bottom cover and the side sill by welding, and incorporates car lifting provision. The bolster tie plate is welded to the bolster bottom cover plates and the center sill bottom cover. The webs are attached to the bottom cover by double fillet welds, and to the center sill web, side sills and bolster top cover plate. The top cover plate extends from side sill to side sill in one piece. The bolster top cover has low temperature properties according to 3.1.2.6.1. of M-1001. Bolsters are reinforced at the side bearing locations. The ends of the bolsters are equipped with pads suitable for jacking the car.

Body Center Plate:

The body center plate is a 16" low profile type, hardened in accordance with AAR requirements, and attached to the center sill bottom cover by welding. A 1-3/4" diameter center pin is provided.

Container Bolsters (dual):

Three sets of dual container bolsters are provided each equipped with two container

85' FLAT CAR

supports. The dual container bolsters are located inboard of the trucks and are double web type welded to the center sill and the side sill. There are gussets located under the pedestal supports to stiffen the container bolsters in that area. The container bolsters between the body bolster and the center container bolster incorporate retractable container pedestals, which fold out of the way for the 40' container configuration.

Container Bolsters (single):

Two sets of single container bolsters are provided each equipped with one container support. The single container bolsters are located outboard of the trucks and are single web type welded to the center sill to the side sill. There are gussets located under the pedestal supports to stiffen the container bolsters in that area.

Crossties:

Eight sets of crossties are provided. Each crosstie is fabricated from a rolled channel, extending from the center sill to the side sill. The crossties are attached to the side sill and center sill web with gussets.

Side Sills:

The side sill is a rolled channel running the full length of the car and attached to the ends of the underframe cross members by welding.

End Sills:

End sills are tapered channel pressings extending from the center sill to the side sill and attached to both by welding.

Body Side Bearings:

Body side bearings are 5" wide wedge type forged steel, hardened to 277-341 Brinell, and attached to the bolster bottom cover by 3/4" diameter hi-tensile counter-sunk bolts with hardened flat washers and heavy hex nuts, tack welded.

Container Supports:

The car has 16 twistlock container supports, which lock the containers to the car body. The container pedestals meet the requirements of AAR M-1001, Section C, Part II, 4.1.10.3.6.3. Container supports are fixed to the pedestal platforms and are located 7' 4 31/32" +/- 1/16" apart across the car and 19' 2 7/16" +/- 1/8" apart in the longitudinal direction for 20' containers and 39' 3 7/8" +/- 1/8" apart in the longitudinal direction for 40' containers.

85' FLAT CAR**TRUCKS**

Trucks are 100-ton, ASF Super service Ridemaster, with 3-11/16" spring travel, 16" center bowl, with spring grouping suitable for a 286,000 lb gross rail load.

General truck dimensions are as follows:

Track Gauge	4' 8-1/2"
Wheel Base	5' 10"
Center Plate Bearing Surface Height	2' 1-1/16"
Journal Centers	6' 7"
Side Bearing Centers	4' 2"
Roller Bearing Size	6-1/2" x 12"
Spring Group	7 - D5 Outer 7 - D5 Inner 2- D6A Inner Inners

Side Frames:

The side frames are Grade B+ cast steel narrow pedestal type, with unit type brake beam guide pockets, Transdyne pedestal roof wear plates, provision for frame keys, and column wear plates attached by Camcar bolts. Side frame buttons shall be matched.

Bolsters:

The bolsters are Grade B+ cast steel, with 2" deep 16" diameter center bowl with stainless steel welded type vertical ring wear liner, a horizontal manganese steel drop-in liner and center plate lube disc. Center pin diameter is 1 3/4".

Axles:

Axles are raised wheel seat type, with 6-1/2" x 12" journals, AAR Class F, Grade F.

Wheels:

Wheels are 36", one-wear Class C, curve plate design.

Roller Bearings:

Roller bearings are, 6-1/2" x 12", NFL type, with narrow pedestal adapters, crown and shoulder hardened, undrilled.

Springs:

Each spring group consists of 7 D5 outer coils, 7 D5 inner coils, 2 D6A inner inner coils with a total solid capacity, including side coils, of 105,910 lbs.

Stabilizing Parts:

Truck stabilizing is ASF Super Service Ridemaster.

85' FLAT CAR

Truck Side Bearings:

Cars will be equipped with constant contact side bearings, metal cap type.

85' FLAT CAR

BRAKE EQUIPMENT

The air brake is a Wabco TMX truck mounted system with empty load feature, suitable for 286,000 lb GRL. Design and installation of the brake system is in accordance with AAR Standards S-400 and S-401.

Control Valve:

The control valve is an ABDX-L stabilized valve or equivalent. A vent valve is also provided.

Reservoir:

The brake reservoir is the fabricated type.

Brake Rigging:

The brake rigging is the TMX truck mounted system, consisting of an 8" cylinder, and handbrake mechanism on the B-end truck. The net braking ratio, with a 65 psi equalization pressure, is between 11 and 13% of the gross rail load, and less than 38% of the car light weight. The brake cylinder piping includes a quick disconnect pressure test valve per AAR S-486.

Slack Adjuster:

A mechanical, double-acting automatic slack adjuster is provided with the TMX system.

Brake Shoes:

Brake shoes are 2" high friction composition, secured to the brake beams with single leaf brake shoe keys.

Brake Beams:

Brake beams are provided with the TMX system. Brake beam guides are provided.

Handbrake:

The handbrake is a universal thin line lever type, AAR group M. The handbrake operates through a sheave wheel to deliver brake force to both trucks. The net handbrake ratio is a minimum of 11% of the gross rail load.

Badge Plate:

A badge plate is provided with the TMX system, showing all pertinent information.

Angle Cocks:

Ball type angle cocks are provided, attached to a threaded pipe nipple. The pipe nipple is

85' FLAT CAR

attached to the trainline piping with a socket-weld/threaded coupling. A flexible trainline hose with long radius elbow, arranged for the long shank coupler and bellmouth striker, joins the end hose to the angle cock.

Release Rod:

The release rod is 1/2" diameter steel rod with closed loop ends and arranged for in-line operation of the brake cylinder release valve.

Pipe Securement:

All piping is secured to the car using Wright pipe anchors, except the angle cock, where u-bolts are used.

Empty / Load Valve:

The empty/load system consists of an EXL-B sensor valve with a 50% empty to loaded ratio.

85' FLAT CAR

COUPLERS AND DRAFT GEAR

Couplers:

Car is equipped with reduced slack E69CE couplers and connected with AAR Standard Y-47 coupler pin. The coupler carrier wear plate suits the cushion unit requirements.

Cushion Unit:

The cushion unit is a 15" floating yoke, end-of-car type, installed in accordance with the manufacturers recommendations. The unit is in accordance with AAR Specification M-921B, including 100,000 lb minimum preload.

Uncoupling Rods:

Uncoupling rods are Stanrail Style 586, designed to operate the coupler over the complete range of travel.

Draft Stops and Strikers:

The rear stops and striker components are fabricated and the front stops are forged. They are all suitably arranged for the cushion unit requirements

85' FLAT CAR

SAFETY APPLIANCES AND APPURTENANCES

All safety appliances are in accordance with the requirements of Transport Canada and the US Federal Railway Administration.

Handholds:

All handholds are 3/4" round bar forgings, hot formed; holes are to be hot punched. There are two handholds at each end of the car and there are hand holds on the side of the car adjacent to the sill steps. At the handbrake location there is a station raised above the deck to support a vertical handhold for use when operating the handbrake.

Sill Steps:

A sill step is located at each corner of the car, fabricated from 1/2" by 4" bar, and secured to the car using mechanical fasteners.

Securement:

The above safety appliances are attached to the car body with 1/2" diameter mechanical fasteners.

AEI Tags:

Two automatic equipment identification transponder tags are provided, encoded with information as required by the customer. Tags are secured to the car using suitable brackets

85' FLAT CAR

PAINING AND STENCILLING

The car shall be painted with a direct to metal paint system (lead free) with a total dry film thickness of 3 mils minimum.

Cleaning:

Prior to painting, the car shall be degreased as required and blasted to a commercial quality finish (SSPC SP-6). Trucks, brake components, etc. are suitably protected during blasting.

Exterior:

All exterior surfaces of the body, shall be painted with one coat water based paint in accordance with the customers colour scheme.

Trucks:

Truck side frames and bolsters shall be grit blasted and primed black by the foundry, with no further top coating by the car builder.

Stencilling:

Stencilling shall be in accordance with the requirements of the AAR and the customer, and shall be based on 286,000 lb GRL. Decals will be used to stencil the car.

--- END ---



SPECIALTY LIST for C0 9284

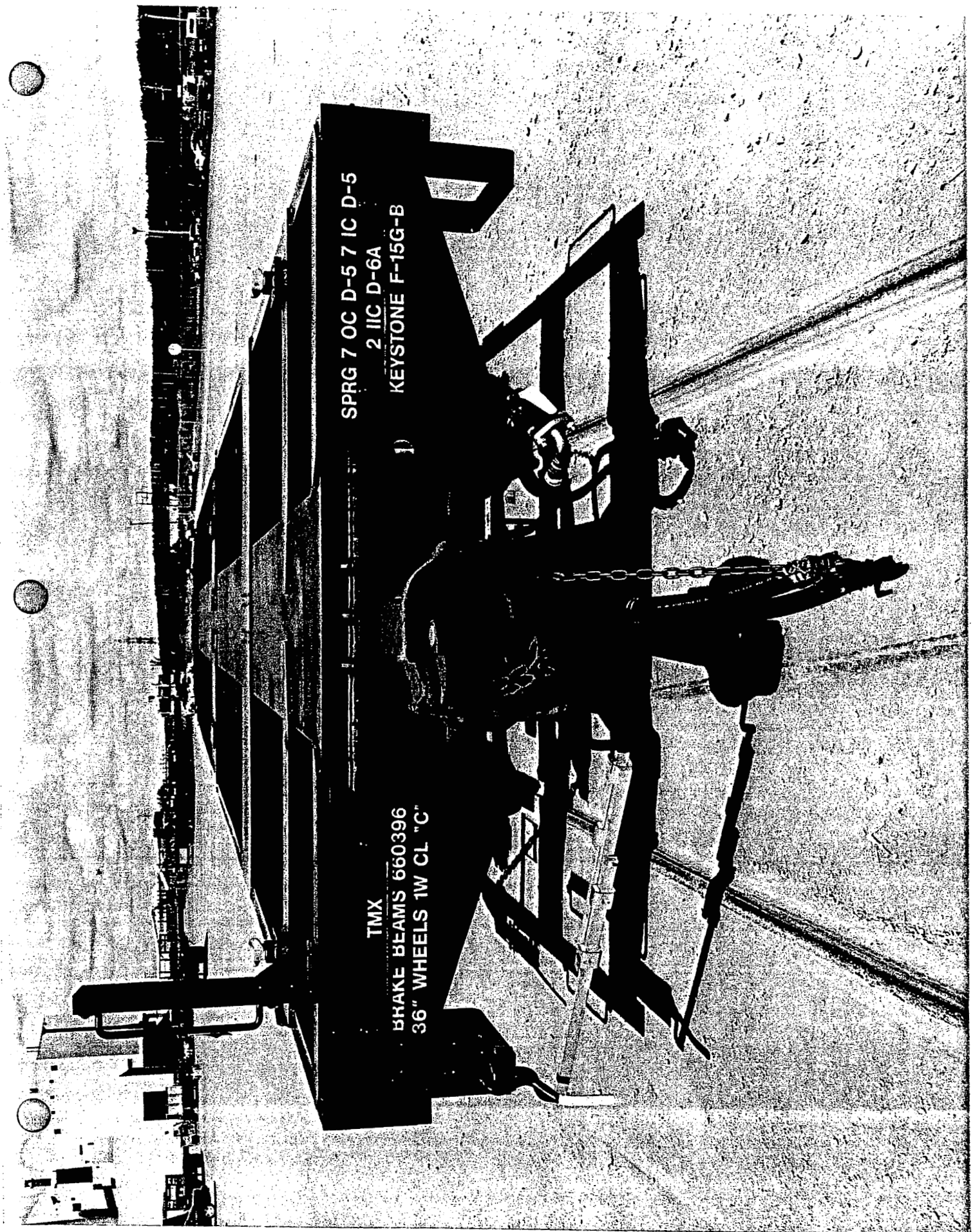
Rev. 04

	TRUCK PARTS	DESCRIPTION	MANUFACTURER	NBR OF CARS
3	Bolster	Pattern No 473A17-00, 110 ton Super Service Ridemaster Grade B+, 288K GRL service. Certified to AAR M985	ASF	100
4	Side Frame	Pattern No 22470-A, 110ton Super Service Ridemaster Grade B+, 288K GRL service. Certified to AAR M985 c/w wear plates, inner and outer spring coils and friction shoes	ASF	100
3	Spring Group	28 per car Outer Coil Load Spring AAR D5	ASF	100
	for 3 11/16 travel	28 per car Inner Coil Load Spring AAR D5	ASF	100
		8 per car Inner Inner Coil Load Spring AAR D6A	ASF	100
3	Axle	Class F 6 1/2 x 12 Finished Machined (NEW)	STANDARD STEEL	100
3	Brake Beam	Part #660396	WABTEC	100
3	Brake Shoe	Part #U-474	COBRA	100
3	Brake Shoe Key	Part #U-450	COBRA	100
3	Friction Shoe		ASF	100
	Pedestal Roof Liner	Part #A-05048	TRANSDYNE	100
	Roller Bearing	Class F(6 1/2 x 12) NFL c/w End Cap, Cap Screws and Locking Plate	BRENCO	100
	Roller Bearing Adapter	6 1/2 x 12 NCT Undrilled (Crown & shoulder hardened)	ADVANCE CAST	100
	Side Frame Key	Type 1 for Narrow Pedestal Side Frame	SCHAEFER	100
	Truck Side Bearing	Constant Contact TCC-8000	MINER	100
3	Wear Liner, Horizontal Bowl	Manganese, 15 3/4 Dia	LYMAN	100
3	Wear Plate, Brake Beam	Polymer UW173	MINER	100
2	Wheel	CH-36, Class C, 1-Wear	SUMITOMO	100



SPRG 7 OC D-5 7 IC D-5
2 IIC D-6A
KEYSTONE F-15G-B

TMX
BRAKE BEAMS 660396
36" WHEELS 1W CL "C"



SPRG 7 OC D-5 7 IC D-5

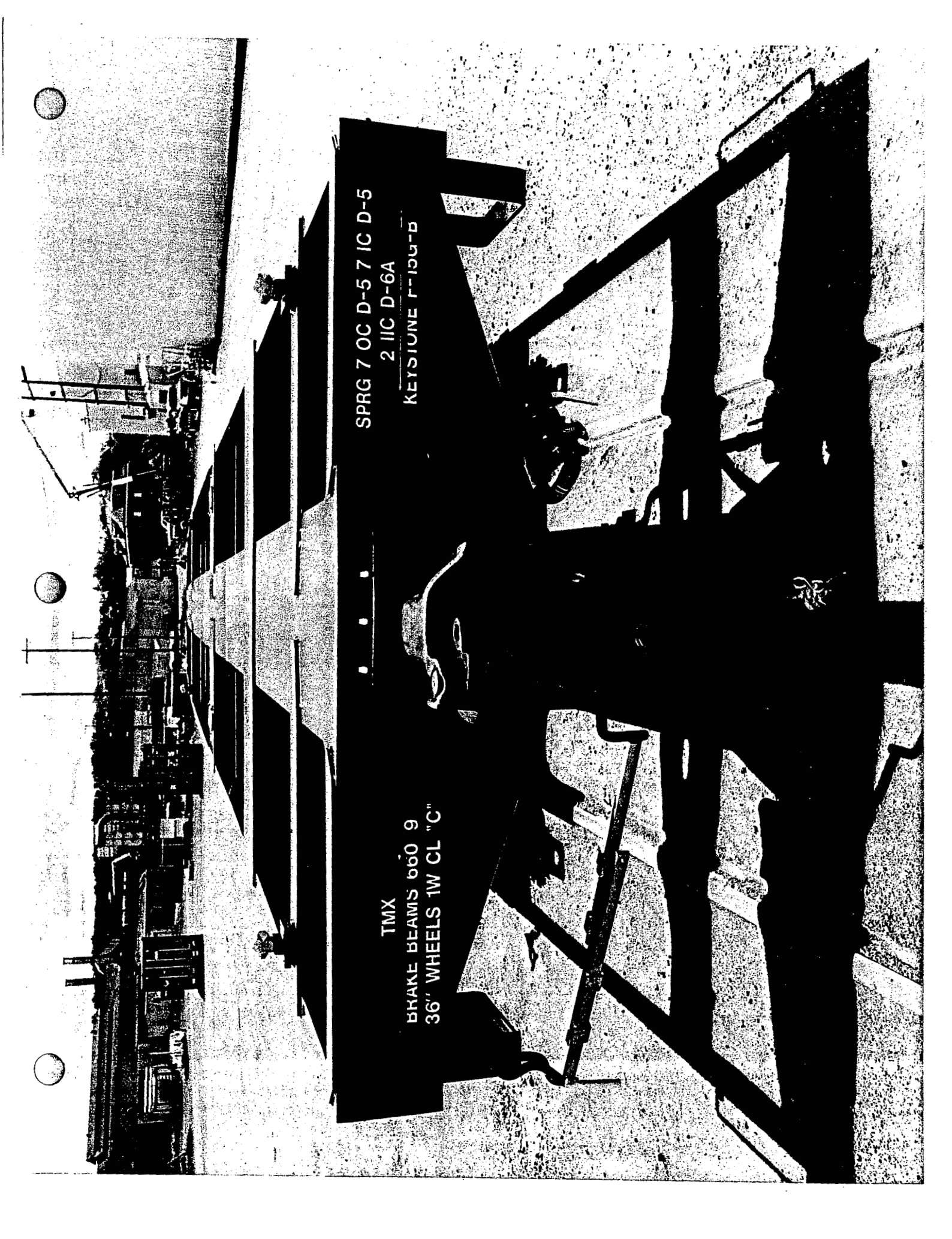
2 IIC D-6A

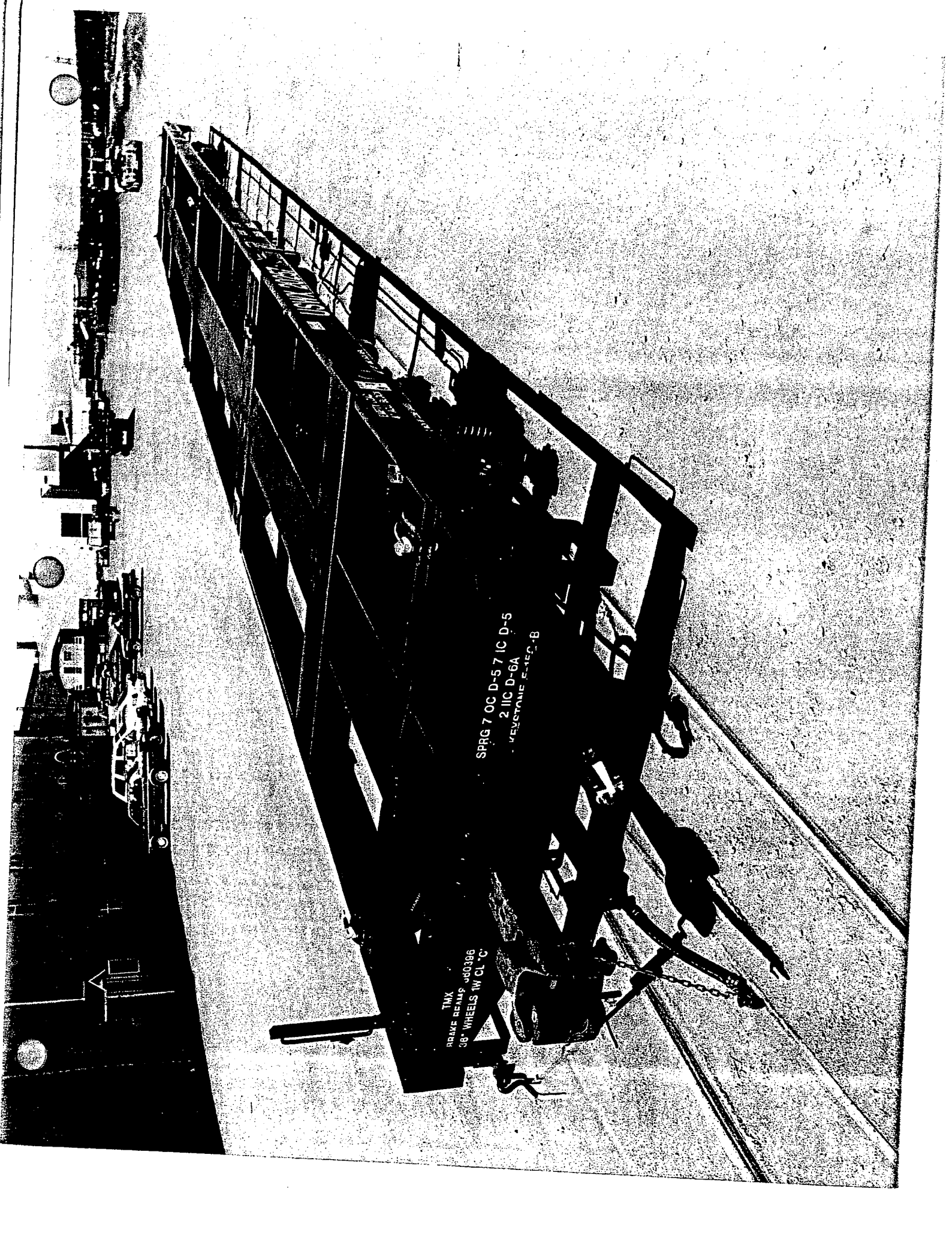
KEYSTONE F-159G-B

TMX

BRAKE BEAMS 660 9

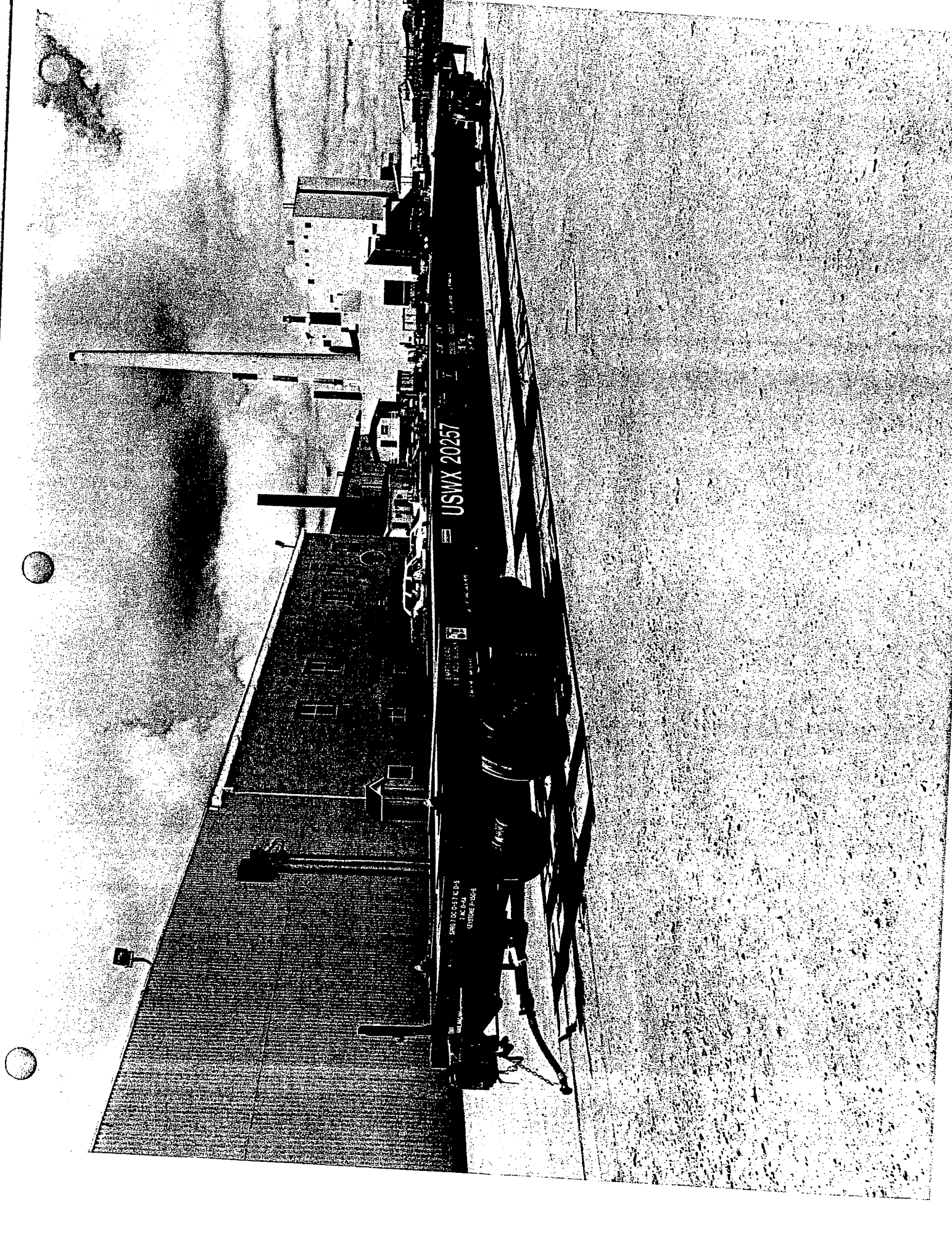
36" WHEELS 1W CL "C"





TWK
BRAKE REPAIR #80386
38" WHEELS IN CL "C"

SPRG 7 OC D-5 7 IC D-5
2 IIC D-6A
KEYSTONE 2-12-C-B





National Transportation Safety Board

CSX train Derailment on Metro-North Railroad

July 18, 2013

Bronx, New York

DCA-13-FR-009

Addendum to Factual Report

Attachment 2

Pos.	Initial	Car No.	AAR Type	Mfgr	Built	Tare Wgt	Load	Tot Car Wgt	Load Weight Source
1	USWX	20277	L008	G.Brier	2001	60,000	187,680	247,680	post derailment weighing (load + tare)
2	USWX	40159	F425	G.Brier	2000	62,800	181,560	244,360	post derailment weighing (load + tare)
3	USWX	638585	P780	Hawker	1971	64,400	214,160	278,560	post derailment weighing (load + tare)
4	USWX	638578	P780	Hawker	1971	61,800	216,320	278,120	post derailment weighing (load + tare)
5	USWX	40155	F425	G.Brier	2000	63,200	206,140	269,340	post derailment weighing (load + tare)
6	USWX	20397	L008	G.Brier	2003	60,000	210,400	270,400	post derailment weighing (load + tare)
7	USWX	20259	L008	G.Brier	2001	59,800	216,820	276,620	post derailment weighing (load + tare)
8	USWX	40004	F425	G.Brier	2000	63,100	213,480	276,580	post derailment weighing (load + tare)
9	USWX	40112	F425	G.Brier	2000	63,200	213,480	276,680	post derailment weighing (load + tare)
10	USWX	40113	F425	G.Brier	2000	62,700	204,720	267,420	post derailment weighing (load + tare)
11	USWX	638345	P780	Hawker	1971	60,700	218,840	279,540	WM spreadsheet (Tot car wgt - tare)
12	USWX	638391	P780	Hawker	1971	62,100	218,920	281,020	WM spreadsheet (Tot car wgt - tare)
13	USWX	40239	F425	G.Brier	2000	66,000	224,840	290,840	post derailment weighing (load + tare)
14	USWX	638580	P780	Hawker	1971	65,100	214,600	279,700	WM spreadsheet (Tot car wgt - tare)
15	USWX	638434	P780	Hawker	1971	61,500	218,600	280,100	WM spreadsheet (Tot car wgt - tare)
16	USWX	638351	P780	Hawker	1971	61,600	219,100	280,700	WM spreadsheet (Tot car wgt - tare)
17	USWX	40234	F425	G.Brier	2000	63,000	218,260	281,260	WM spreadsheet (Tot car wgt - tare)
18	USWX	40193	F425	G.Brier	2000	62,900	218,880	281,780	WM spreadsheet (Tot car wgt - tare)
19	USWX	638568	P780	Hawker	1971	63,400	220,560	283,960	WM spreadsheet (Tot car wgt - tare)
20	USWX	40201	F425	G.Brier	2000	62,900	198,940	261,840	WM spreadsheet (Tot car wgt - tare)
21	USWX	20383	L008	G.Brier	2003	60,600	200,880	261,480	WM spreadsheet (Tot car wgt - tare)
22	USWX	40110	F425	G.Brier	2000	63,000	199,260	262,260	WM spreadsheet (Tot car wgt - tare)
23	USWX	40242	F425	G.Brier	2000	63,000	199,480	262,480	WM spreadsheet (Tot car wgt - tare)
24	USWX	40039	F425	G.Brier	2000	62,900	199,040	261,940	WM spreadsheet (Tot car wgt - tare)

AAR Type Codes:

L008	Flat - special design for demountable containers (Plate B)
F425	FMS - Flat - straight deck specially equipped (Plate B)
P780	FC - Flat - Intermodal (Standard, low profile, stack)(Plate C)

National Transportation Safety Board

CSX train Derailment on Metro-North Railroad

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Bronx, New York

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Addendum to Factual Report

Attachment 3

	Q70418	Oak Point	to	Selkirk						
									NTSB added column	NTSB added column
Pos	Init	Number	Container 1	Container 2	Container 3	Container 4	Origin	Weight	Post ax weights	Delta
1	USWX	20277	10490	9146	9174	8849	HRY	278,460	247680	-30,780
2	USWX	40159	10413	10276	9220	10476	HRY	280,380	244360	-36,020
3	USWX	638585	10497	9255	8929	10210	HRY	280,460	278560	-1,900
4	USWX	638578	9991	9440	8667	8885	HRY	281,860	278120	-3,740
5	USWX	40155	9375	9021	9134	8993	HRY	280,640	269340	-11,300
6	USWX	20397	9013	8646	9445	10419	HRY	270,660	270400	-260
7	USWX	20259	9660	9235	10540	10567	HRY	278,280	276620	-1,660
8	USWX	40004	10783	8853	9652	8364	HRY	280,360	276580	-3,780
9	USWX	40112	9719	9483	9682	8956	HRY	279,360	276680	-2,680
10	USWX	40113	8979	10200	9017	9122	HRY	279,880	267420	-12,460
11	USWX	638345	10730	10338	9350	9412	HRY	279,540		
12	USWX	638391	10246	9273	9891	10761	HRY	281,020		
13	USWX	40239	9757	9854	10013	8953	HRY	279,400	290840	11,440
14	USWX	638580	10516	9803	10418	9443	HRY	279,700		
15	USWX	638434	8801	10010	9845	10324	HRY	280,100		
16	USWX	638351	8069	9477	8967	9471	HRY	280,700		
17	USWX	40234	9955	9046	8744	10106	HRY	281,260		
18	USWX	40193	10500	10611	8641	9597	HRY	281,780		
19	USWX	638568	9126	10475	9630	9847	HRY	283,960		
20	USWX	40201	9918	9943	9985	9987	Varick	261,840		
21	USWX	20383	10161	10311	8202	8054	Varick	261,480		
22	USWX	40110	10273	10459	10597	10769	Varick	262,260		
23	USWX	40242	8566	8754	8580	10236	Varick	262,480		
24	USWX	40039	10478	10788	9970	10721	Varick	261,940		

National Transportation Safety Board

CSX train Derailment on Metro-North Railroad

July 18, 2013

Bronx, New York

DCA-13-FR-009

Addendum to Factual Report

Attachment 4

From: [REDACTED]
Subject: RE: Greenbrier 85 foot car
Date: Thursday, July 24, 2014 9:13:23 AM
Attachments: [image001.png](#)

Good Morning Jon,

Thank you for providing this response. Please consider our request for information satisfied. Should you ever have any questions or need information from the NTSB, please do not hesitate to reach out.

Best regards,

Michael Hiller
Railroad Accident Investigator
National Transportation Safety Board
490 L'Enfant Plaza
Washington, DC 20594

From: Zaerr, Jon [REDACTED]
Sent: Tuesday, July 22, 2014 5:19 PM
To: Hiller, Michael
Cc: Saxton, Greg
Subject: RE: Greenbrier 85 foot car

Michael,

I can confirm that Greenbrier did manufacture some of the cars in your list, as shown below. I dug out a little more information on your original car of interest, and determined that it was likely built by Hawker Industries Ltd, one of the former owners of the facility in Trenton, Nova Scotia, later owned by Greenbrier. We did not inherit any information on this car.

Let me know if you need anything else.

Thank you,

Jon Zaerr, Assistant Chief Engineer, PE
Gunderson, LLC / Greenbrier

PS, removing Flanigan from this chain, as his address is "undeliverable"

Current Mark	Original Mark	Built Date	Mfgr
USWX 40155	AWXX 20174	8/20/2000	Greenbrier (Trenton Works LTD)
USWX 40234	AWXX 20193	Aug-00	Greenbrier (Trenton Works LTD)
USWX 40004	AWXX 20208	Aug-00	Greenbrier (Trenton Works LTD)
USWX 40039	AWXX 20239	Aug-00	Greenbrier (Trenton Works LTD)
USWX 40193	AWXX 20261	Aug-00	Greenbrier (Trenton Works LTD)
USWX 40239	AWXX 20283	Jul-00	Greenbrier (Trenton Works LTD)
USWX 40113	AWXX 20302	Sep-00	Greenbrier (Trenton Works LTD)
USWX 40110	AWXX 20387	10/20/2000	Greenbrier (Trenton Works LTD)
USWX 40159	AWXX 20390	10/1/2000	Greenbrier (Trenton Works LTD)
USWX 40201	AWXX 20417 or 20388	10/20/2000	Greenbrier (Trenton Works LTD)
USWX 40242	AWXX 20442	10/20/2000	Greenbrier (Trenton Works LTD)
USWX 40112	AWXX 20453	Oct-00	Greenbrier (Trenton Works LTD)
USWX 638351	CN 635050 /CN 638351	Jun-71	Hawker Industries Ltd
USWX 638434	CN 635135 /CN 638434	Apr-71	Hawker Industries Ltd
USWX 638391	CN 635233 /CN 638391	May-71	Hawker Industries Ltd
USWX 638345	CN 635234 /CN 638345	Apr-71	Hawker Industries Ltd
USWX 638585	CN 635555 /CN 638585	5/19/1971	no record
USWX 638580	CN 635564 /CN 638580	Apr-71	no record
USWX 638578	CN 635572 /CN 638578	5/19/1971	no record
USWX 638568	CN 635613 /CN 638568	May-71	no record
USWX 20259	USWX 20259	7/20/2001	Greenbrier (Trenton Works LTD)
USWX 20277	USWX 20277	Aug-01	Greenbrier (Trenton Works LTD)
USWX 20383	USWX 20383	8/20/2003	Greenbrier (Trenton Works LTD)
USWX 20397	USWX 20397	8/20/2003	Greenbrier (Trenton Works LTD)

From: Hiller, Michael [REDACTED]
Sent: Monday, July 21, 2014 10:03 AM
To: Zaerr, Jon [REDACTED]
Cc: Saxton, Greg; [REDACTED]
Subject: RE: Greenbrier 85 foot car

Jon,

It seems we have an interesting issue for our investigation. As we discussed last week you explained that the variance of the CG is about 1 or 2 inches. Of course this would be for a Greenbrier 85' car, perhaps not the car of interest on our part.

After some discussion with our contacts at Volpe, we plan to model the derailment ranges of the CG with the cars of interest using their simulation software.

Thus, please stand down on our request to calculate the exact number. We do however, have one additional request; can you please let the investigation know what cars from the list below are cars manufactured by Greenbrier?

Position	Initial	Car No.
1	USWX	20277
2	USWX	40159
3	USWX	638585
4	USWX	638578
5	USWX	40155
6	USWX	20397
7	USWX	20259
8	USWX	40004
9	USWX	40112
10	USWX	40113
11	USWX	638345
12	USWX	638391
13	USWX	40239
14	USWX	638580
15	USWX	638434
16	USWX	638351
17	USWX	40234
18	USWX	40193
19	USWX	638568
20	USWX	40201
21	USWX	20383
22	USWX	40110
23	USWX	40242
24	USWX	40039

Thank you in advance

Best regards,

Mike Hiller
NTSB

From: Zaerr, Jon [REDACTED]
Sent: Friday, July 18, 2014 3:50 PM
To: Hiller Michael
Cc: Saxton, Greg; [REDACTED]
Subject: RE: Greenbrier 85 foot car

Michael,

We are having trouble matching this car to any of our records UMLER says this car was built in 1971, long before Greenbrier/Trenton/Gunderson had a design for an 85 flat The car dimensions in UMLER do not match those of our 85 flat car None of the historical car marks match anything that we built It might help if you could look on the car itself for a built date and manufacturer

Thank you,

Jon Zaerr, Assistant Chief Engineer, PE
Gunderson, LLC / Greenbrier
[REDACTED]

Historical Lineage Query Results

Search Criteria		Search Results											
6 items found, displaying all items.													
EIN	Equipment ID	Prior Equipment ID	Equip Group	ETC	MD	Built Date	Rebuilt Date	Effective Date	Status	Expiration Date	Most Recent	Conflict	Action
0000574489	USWX638345	BPPX638345	IFLT	P780		04/01/1971		2007-11-30 21:06:00.0	Active	9999-12-31 00:00:00.0	Y		
0000574489	BPPX638345	CN638345		P780	FC	04/01/1971		2004-03-12 00:00:00.0	Deleted	2004-03-12 00:00:00.0	N		Delete
0000574489	BPPX638345	CN638345		P780	FC	04/01/1971		2004-03-12 00:00:00.0	Active	2004-03-12 00:00:00.0			
0000574489	BPPX638345	CN638345		P780	FC	04/01/1971		2004-03-12 00:00:00.0	Active	2004-03-12 00:00:00.0			
0000574489	CN638345	CN635234		P782	FC	04/01/1971		1995-12-01 00:00:00.0	Deleted	1995-12-01 00:00:00.0	N		Delete
0000574489	CN638345	CN635234		P782	FC	04/01/1971		1995-12-01 00:00:00.0	Active	1995-12-01 00:00:00.0			

From: Hiller Michael [REDACTED]
Sent: Wednesday, July 16, 2014 12:34 PM
To: Zaerr, Jon
Cc: Saxton, Greg; "Flar" [REDACTED]
Subject: RE: Greenbrier 85 foot car

Jon,

I apologize for not responding quicker The car of interest is:
USWX 638345

Please contact me directly should you have any additional questions

Best Regards,

Michael Hiller
Railroad Accident Investigator
National Transportation Safety Board
490 L'Enfant Plaza
Washington, DC 20594
[REDACTED]

From: Zaerr, Jon [redacted]
Sent: Tuesday, July 01, 2014 5:58 PM
To: Hiller Michael
Cc: Saxton, Greg; [redacted]
Subject: RE: Greenbrier 85 foot car

Michael,

We do not have an exact calculation of the cg for this car. We can carry out your request, but this will take some time, estimated at 14 working days.

Before we can start, we need the original car mark and number of the car of interest. There is some variation in design for this car type which affects the cg.

Thank you,
Jon Zaerr, Assistant Chief Engineer, PE
Gunderson, LLC / Greenbrier
[redacted]
[redacted]

From: Hiller Michael [redacted]
Sent: Tuesday, July 01, 2014 11:17 AM
To: Zaerr, Jon
Cc: Saxton, Greg; "Fl" [redacted]
Subject: RE: Greenbrier 85 foot car

Hello John,

Thank you for your response. As you may be aware, the NTSB is conducting an investigation of a CSX train derailment on July 18, 2013. Briefly, at 08:29 p.m., northbound CSXT train Q70419, derailed at milepost 9.99 on main track number 2 of the Metro-North Railroad Hudson Line. The train consisted of 2 locomotives and 24 modified flat cars. Each flat car carried 4 containers loaded with municipal refuse.

The NTSB has an interest in the 85' Greenbrier car, specifically the CG. Our investigators are in need of the exact calculated CG of an empty car and engineering drawing(s) that show same.

The 85' car is designed to haul the municipal waste containers, and as such, do you have any calculated CG of the loaded containers on the car? If so, we would appreciate that information as well.

In the event you do not have this information available, please request your engineers to run the necessary calculations to provide the result.

Thank you,

Michael Hiller
Railroad Accident Investigator
National Transportation Safety Board
490 L'Enfant Plaza
Washington, DC 20594
[redacted]
[redacted]

From: Zaerr, Jon [redacted]
Sent: Monday, June 30, 2014 6:05 PM
To: Hiller Michael
Cc: Saxton, Greg
Subject: Greenbrier 85 foot car

Mike,

This is in response to your recent phone message requesting the center of gravity of Greenbrier 85' flat cars.

The Greenbrier 85' flat cars have a center of gravity at about 24" above top of rail, based on light car height. Note this is an estimate, and not based on a detailed summation of components.

Please let me know if you need further assistance.

Thank you,
Jon Zaerr, Assistant Chief Engineer, PE
Gunderson, LLC / Greenbrier
[redacted]

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National Transportation Safety Board

CSX train Derailment on Metro-North Railroad

July 18, 2013

Bronx, New York

DCA-13-FR-009

Addendum to Factual Report

Attachment 5

From: [REDACTED]
To: [REDACTED]
Cc: [REDACTED]
Subject: NTSB COG Request
Date: Monday, June 16, 2014 7:49:37 AM

Mr Flanigon,

Regarding your questions below, some answers:

- Is Circular 42-J the correct reference for calculating CCOG on this equipment? If not, I would like to get the appropriate standard.
 - o **It is confirmed that Circular 42-K (not J) is the correct reference for calculating CCOG.**
- Am I going about calculating CCOG correctly for this equipment?
 - o **I obtained help from an AAR Equipment Engineering Committee consultant who checks designs for the AAR, who noted: "I quickly went through these numbers and got exactly the same CG with a calculator as they did. They're a little over on the CG, but I'm skeptical that the CG of the container is actually 72". I would expect the CG of each load to be below the mid-point of the container unless the material is homogenous with a heap."**
- What is the rationale behind the 98" CCOG above TOR standard? Are there any studies or other data on the impact of CCOG being an inch or so over 98"?
 - o **"The 98" is based on experience with rock off derailments. It got up to 98" from 90" with the advent of the newer snubbing systems. (i.e. M-965 & M-976.)"**

David L. Cackovic
Chief -- Technical Standards and Inspections
TTCI -- Technical Standards Group
55500 DOT Road, P.O. Box 11130, Pueblo, CO 81001
+ [REDACTED] + [REDACTED]
+ [REDACTED]
(TTCI is a wholly owned subsidiary of the AAR)

From: Flanigon Michael [REDACTED]
Sent: Tuesday, June 10, 2014 10:44 AM
To: David Cackovic
Subject: RE: Just left you a message

Thanks for the call – I will ring you after 2p eastern. Attached is some data on how we calculated CCOG on USWX 638585. This is a waste management flat car (converted ttx type I think) that carries 4 containers of municipal waste. Containers are 12 feet high, 8 feet wide and 20 feet long. Also attached is a pix of a container.

What I hope to learn by speaking with you is:

Is Circular 42-J the correct reference for calculating CCOG on this equipment? If not, I would like to get the appropriate standard.

Am I going about calculating CCOG correctly for this equipment?

What is the rationale behind the 98" CCOG above TOR standard? Are there any studies or other data on the impact of CCOG being an inch or so over 98"?

I will try you around 2-2:30 my time this afternoon. Let me know if another time is better for you.

Thanks,

Mike

From: David Cackovic [REDACTED]
Sent: Tuesday, June 10, 2014 12:15 PM
To: Flanigon Michael
Cc: James Grady; David Cackovic; Mike Sandoval; Tom Feltault; Michael Martino
Subject: RE: Just left you a message

Mr. Flanigon,

I just called and missed you. I am available off and on the remainder of today if you would like to ring me back.

Or perhaps preferably, you can spell out in detail your specific questions to me and to Mike Sandoval in an Email. In the event that we have to seek help from AAR committee members or other AAR staff in different disciplines, having your Email would be useful for passing along the questions.

In any event, please funnel your requests of AAR through me, and I will see that the correct individual(s) get involved.

Thank you.

David L. Cackovic
Chief -- Technical Standards and Inspections
TTCI -- Technical Standards Group
55500 DOT Road, P.O. Box 11130, Pueblo, CO 81001
+ [REDACTED]
+ [REDACTED]
(TTCI is a wholly owned subsidiary of the AAR)

From: Flanigon Michael [REDACTED]
Sent: Monday, June 09, 2014 11:45 AM
To: David Cackovic
Subject: Just left you a message

Hi Dave,

I left you a voice message. I am looking to talk to the right person at AAR on combined center of

gravity and making the calculations per the AAR standard.

Please give me a call or let me know the right person if you are not the one.

Thanks very much

Mike Flanigon

 (O)
 (Cell)

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