



CUT DIAMETERS FOR OIL TIGHT L.O. SUMP TIGHT CONNS.	
10" PIPE	11.0" DIA.
8"	8.875"
6"	6.875"
5"	5.750"
4"	4.750"
3"	3.750"
2"	2.825"
1 1/2"	2.250"

ALTERATIONS		APPROVED		ALTERATIONS	
NO.	DATE	BY	DATE	NO.	DATE
1				1	
2				2	
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- GENERAL NOTES
- ALL WELDING TO BE IN ACCORDANCE WITH A.B.S. REGULATION SECTION 24 AND U.S.C.G. REGULATION SECTION 56.
 - ALL FLANGED NOZZLES TO HAVE BOLT HOLES STRADDLING THE CENTER LINES.
 - PRIOR TO FILLING WITH INITIAL CHARGE THE LUBE OIL SUMP SHALL BE THOROUGHLY CLEANED AND FLUSHED IN ACCORDANCE WITH THE RECOMMENDED PROCEDURES FOR PREPARATION OF NEW TURBINE LUBRICATION SYSTEMS - PAPER No. 41-A-39 A.S.M.E. TRANSACTIONS, 1946 VOLUME 70, PAGE 343. FOR PICKLING OF SYSTEMS.
 - LUBE OIL SUMP TO BE TESTED FOR LEAKS BY FILLING WITH WATER AND HOLD FOR (4) FOUR HOURS BEFORE DRAINING.
 - FOR PIPE DETAILS SEE REF. NO. 7

PLAN DISTRIBUTION		NON-STD. NO.	
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APPROVALS	
OWNER	DATE
MARAD	
A.B.S.	
U.S.C.G.	
U.S.P.H.S.	

SUN SHIPBUILDING & DRY DOCK CO.
CHESTER, PA. 19013 U.S.A.

DRAWN BY		CHECKED BY		APPROVED	
NO.	DATE	NO.	DATE	NO.	DATE
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