

S/S NORWAY - Kloster Cruise Limited

Job Order: 1166E

Billing Statement

Date 10/7/93

| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|----------|---------|---------|----------|------------------|-------|
|----------|---------|---------|----------|------------------|-------|

"PORT AND STARBOARD MAIN CONDENSER REPAIRS" continued

Starboard Condenser

Furnish labor and material to replace thirty-three (33) stays on inboard side of condenser. Clean and descale inboard and outboard bottom plates inside condenser. Remove loose belzona. Clean and reweld between outboard bottom plate and outboard vertical wall along entire length. Coat new stays with belzona, coat bottom repairs with rehand.

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|-----------|-----|------|------|------------------------------------|-----|
| 611.03.01 | 67A | 3500 | S004 | STARBOARD AND PORT MAIN CONDENSERS | \$0 |
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Furnish labor and material to repair and calibrate both the starboard and port main condenser jacks (4 each condenser). Remove, clean, repair and calibrate jacks.

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| 611.03.01 | 67A-1 | 3500 | S009 | STARBOARD AND PORT MAIN CONDENSER | \$0 |
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Cancel Item 67A-1.

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|--------|-----|------|------|--------------------|----------|
| 641.01 | 68A | 3600 | S000 | BOILER SUPERVISION | \$27,000 |
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Furnish the services of Mr. Satow to check and adjust the boilers and burner controls. Work to be carried out during vessel's stay in yard and while in operation at sea, total of fourteen (14) days.

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| 641.01 | 68A-1 | 3600 | S013 | BOILER SUPERVISION | \$29,700 |
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Furnish the services of Mr. Satow thirty-three (33) days in lieu of fourteen (14) days.

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|--------|-----|------|------|----------------------------------|---------|
| 641.02 | 68B | 3600 | S000 | INSPECTION OF MAIN BOILER NO. 21 | \$5,500 |
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A. Furnish labor and equipment to carry out the following:

Front, back and side casing doors to be opened. Condition of boiler on fire side to be examined prior to decision on cleaning procedure. Cleaning, if required, to be done on time and material basis.

After all work on boiler is completed, all doors to be reinstalled with new rope or tape gasket material.

B. Brickwork in furnace of boiler to be inspected and repairs agreed upon as found necessary (work on time and material basis).

C. Yard to open up manhole covers on waterside and arrange light and ventilation and also attend survey of boiler together with owners representatives, Class surveyor and Governmental representatives during the inspection.

Repairs considered necessary to be specified and separate price agree upon.

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|--------|-------|------|------|----------------------------------|-----------|
| 641.02 | 68B-1 | 3600 | S004 | INSPECTION OF MAIN BOILER NO. 21 | (\$5,500) |
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Cancel Item 68B.

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|--------|-----|------|------|----------------------------------|---------|
| 641.04 | 68C | 3600 | S000 | INSPECTION OF MAIN BOILER NO. 22 | \$5,500 |
|--------|-----|------|------|----------------------------------|---------|

A. Furnish labor and equipment to carry out the following:

Front, back, and side casing doors to be opened. Condition of boilers on fire side to be examined prior to decision on cleaning procedure. Cleaning, if required, to be done on time and material.

After all work on boiler completed, all doors to be reinstalled with new rope or tape gasket material.

NOT DONE

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S/S NORWAY - Kloster Cruise Limited

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| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
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| "INSPECTION OF MAIN BOILER NO. 22" continued | | | | | |
| B. Brickwork in furnace of boiler to be inspected and repairs agreed upon as found necessary. | | | | | |
| C. Yard to open up manhole covers on waterside and to arrange light and ventilation and also to attend survey of boiler together with owners representatives and class surveyor. | | | | | |
| 641.04 | 68C-1 | 3600 | S004 | INSPECTION OF MAIN BOILER NO. 22 | (\$5,500) |
| Cancel Item 68C. | | | | | |
| 641.07 | 68D | 3600 | S000 | INSPECTION OF MAIN BOILER NO. 23 | \$5,500 |
| A. Front, back and side casing doors to be opened. Condition of boiler on fire side to be examined prior to decision on cleaning procedure. Cleaning if required to be done on time and material. | | | | | |
| After all work on boiler completed, all doors to be reinstalled with new rope or tape gasket material. | | | | | |
| B. Brickwork in furnace of boiler to be inspected and repairs agreed upon as found necessary. (Work on time and material). | | | | | |
| C. Yard to open up manhole covers on waterside and to arrange light and ventilation and also to attend survey of boiler together with Owners representatives, class surveyor and governmental representatives during the inspection. | | | | | |
| Repairs considered necessary to be specified and separate price agreed upon. | | | | | |
| 641.07 | 68D-1 | 3600 | S004 | INSPECTION OF MAIN BOILER NO. 23 | (\$5,500) |
| Cancel Item 68D. | | | | | |
| 641.10 | 68E | 3600 | S000 | INSPECTION MAIN BOILER NO. 24 | \$5,500 |
| A. Front, back and side casing doors to be opened. Condition of boilers on fire side to be examined prior to decision on cleaning procedure. Cleaning if required, to be done on time and material. | | | | | |
| After all work on boiler completed, all doors to be reinstalled with new rope or tape gasket material. | | | | | |
| B. Brick work in furnace of boiler to be inspected and repairs agreed upon as found necessary. | | | | | |
| C. Yard to open up manhole covers on waterside and to arrange light and ventilation and also to attend survey of boiler together with owners representatives and class surveyor. | | | | | |
| D. Hairline fractures in steam drum and water drum to be repaired as recommended by Deutsche Babcock and approved by Classification Society and as previous carried out on Boiler No. 24. | | | | | |
| 641.10 | 68E-1 | 3600 | S004 | INSPECTION OF MAIN BOILER NO. 24. | (\$5,500) |
| Cancel Item 68E. | | | | | |
| 641.14 | 69 | 3610 | S000 | VIBRATION DAMPERS BOILER FAN | \$23,500 |
| Furnish labor and material to replace total 112 vibration dampers, (Owners supply), on the eight (8) boiler fan. Cabling and discharge flange to be disconnected. Frame to be lifted approx. 5 inches in order to replace the new dampers. | | | | | |

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Job Order: 1166E

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| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|----------|---------|---------|----------|---|----------|
| 641.03 | 70A | 3620 | S000 | OVHL OF SHUT OFF VALVES ON BOILER NO. 21 | \$10,100 |

Furnish labor and equipment to carry out the following:

Boiler shut off valves as follows to be overhauled:

a. 2 stop valves for level control transmitter, ND 12mm

b. Stop valves for surface and bottom blowing:

1 Surface blowing

1 Drum bottom blowing All valves ND 15mm

1 Header bottom blowing

c. Venting valves:

3 on boiler drum ND 12mm

1 on pipe to primary superheater ND 12mm

1 on pipe from secondary superheater ND 12mm

d. 3 superheater header drain valves

e. 1 drain valve from desuperheated steam line upstream of B051 valve, ND 25mm

f. 2 drain valves from internal desuperheater ND 25mm

g. 3 dumping valves I-69 from economizers ND 25mm

h. 3 air vent valves I-68 from economizers ND 25mm

i. Nonreturn valve in boiler starting line B-80 ND 25mm

j. 1 gate valve in boiler starting line B-80 ND 25mm

k. 1 command air vent valve B-80 ND 25mm

l. 1 starting valve on modified boiler starting line

m. 2 stop valves for steam to soot blowers ND 40mm

n. 6 drain valves on impulse line to water level transmitters ND 10mm

o. 2 stop valves for water injection to primary superheater

p. 1 nonreturn valve I-62 ND 100mm

q. 1 manometer valve, 2 closing valves to be overhauled.

r. 1 isolating valve downstream of safety valve on boiler drum

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Job Order: 1166E
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| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|---|---------|---------|----------|---|----------|
| 641.03 | 70A-1 | 3440 | S002 | BOILER SHUT OFF VALVES | \$12,990 |
| <p>S). Furnish labor and material to open, inspect internally, overhaul, checked and calibrate the Cockburn A, B, C automatic rapid closure valve (A-41). Remote and local operation to be verified in good order after overhaul. Note: Do not charge work on this valve to Sub-division 3620.</p> | | | | | |
| 641.03.01 | 70A-2 | 3620 | S006 | OVHL OF SHUT OFF VALVES ON BOILER NO. 21 | \$2,750 |
| <p>Furnish labor and material to overhaul seven (7) additional drain valves. See X62 W. Hayes for location.</p> | | | | | |
| 756.04.01 | 70A-3 | 3620 | S007 | INSULATION PER REMOVAL | \$920 |
| <p>Furnish labor and material to remove pads and insulation on pipe in Aft engine room center in way of rigging in and out steam valves. See X62 Wilson Hayes for location.</p> | | | | | |
| 641.03 | 70A-4 | 3620 | S012 | OVERHAUL SHUT OFF VALVES - BOILER NO. 21 | \$8,280 |
| <p>Furnish labor and material for AALBORG CISERV to accomplish additional repairs per inspection reports.</p> | | | | | |
| 641.05 | 70B | 3620 | S000 | OVHL OF SHUT OFF VALVES ON BOILER NO. 22 | \$10,100 |
| <p>Furnish labor and equipment to carry out the following:</p> <p>Boiler shut off valves as follows to be overhauled:</p> <p>a. 2 @ stop valves for level control transmitter ND 12mm</p> <p>b. Stop valves for level control transmitter ND 12mm</p> <p> 1 @ surface blowing</p> <p> 1 @ drum bottom blowing All valves ND 15mm</p> <p> 1 @ header bottom blowing</p> <p>c. Venting valves:</p> <p> 3 @ on boiler drum ND 12mm</p> <p> 1 @ on pipe to primary superheater ND 12mm</p> <p> 1 @ on pipe from secondary superheater ND 12mm</p> <p>d. 3 @ superheater header drain valves</p> <p>e. 1 @ drain valve from desuperheated steam line upstream of B051 valve, ND 25mm</p> <p>f. 2 @ drain valves from internal desuperheater ND 25mm</p> <p>g. 3 @ dumping valve I-69 from economizers ND 25mm</p> <p>h. 3 @ air vent valves I-68 from economizers ND 25mm</p> <p>i. 1 @ nonreturn valve in boiler starting line B-80 ND 25mm</p> <p>j. 1 @ gate in boiler starting line B-80 ND 25mm</p> <p>k. 1 @ common air vent valve B-80 ND 25mm</p> | | | | | |

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S/S NORWAY - Kloster Cruise Limited
Billing Statement

Job Order: 1166E
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| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|--|---------|---------|----------|--|-----------------|
| "OVHL OF SHUT OFF VALVES ON BOILER NO. 22" continued | | | | | |
| | | | | l. 1 @ starting valve on modified boiler starting line | |
| | | | | m. 2 @ stop valves for steam to soot blowers ND 40mm | |
| | | | | n. 6 @ drain valves on impulse line to water level transmitters ND 10mm | |
| | | | | o. 2 @ stop valves for water injection to primary superheater | |
| | | | | p. 1 @ nonreturn valve I-62 ND 100mm | |
| | | | | q. 1 @ manometer valve, 2 @ closing valves to be overhauled | |
| | | | | r. 1 @ isolating valve downstream of safety valve on boiler drum | |
| | | | | t. 1 @ main stop valves #A-42 ND 200mm to be overhauled in place. | |
| 641.05 | 70B-1 | 3440 | S002 | BOILER SHUT OFF VALVES | \$12,990 |
| S). Furnish labor and material to open, inspect internally, overhaul, checked and calibrate the Cockburn A, B, C automatic rapid closure valve (A-41). Remote and local operation to be verified in good order after overhaul. NOTE: Do not charge work on this valve to Sub-Division 3620. | | | | | |
| 641.05.01 | 70B-2 | 3620 | S006 | OVHL OF SHUT OFF VALVES ON BOILER NO. 22 | \$2,750 |
| Furnish labor and material to overhaul seven (7) additional drain valves. See X62 W. Hayes for location. | | | | | |
| 641.05 | 70B-3 | 3620 | S012 | OVERHAUL SHUT OFF VALVES - BOILER NO. 22 | \$15,950 |
| Furnish labor and material for AALBORG CISERV to accomplish additional repairs per inspection reports. | | | | | |
| 641.08 | 70C | 3620 | S000 | OVHL OF SHUT OFF VALVES ON BOILER NO. 23 | \$10,100 |
| Boiler shut off valves as follows to be overhauled: | | | | | |
| | | | | a. 2 @ stop valves for level control transmitter ND 12mm | |
| | | | | b. Stop valves for surface and bottom blowing: | |
| | | | | 1 @ surface blowing | |
| | | | | 1 @ drum bottom blowing all valves ND 15mm | |
| | | | | 1 @ header bottom blowing | |
| | | | | c. Venting valves: | |
| | | | | 3 @ on boiler drum ND 12mm | |
| | | | | 1 @ on pipe to primary superheater ND 12mm | |
| | | | | 1 @ on pipe from secondary superheater ND 12mm | |
| | | | | d. 3 @ superheater header drain valves | |
| | | | | e. 1 @ drain valve from desuperheater steam line upstream of B051 valve, ND 25mm | |

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| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|---|---------|---------|----------|---|-----------------|
| "OVHL OF SHUT OFF VALVES ON BOILER NO. 23" continued | | | | | |
| | | | | f. 2 @ drain valves from internal desuperheater ND 25mm | |
| | | | | g. 3 @ dumping valve I-69 from economizers ND 25mm | |
| | | | | h. 3 @ air vent valves I-68 from economizers ND 25mm | |
| | | | | i. 1 @ nonreturn valve in boiler starting line B-80 ND 25mm | |
| | | | | j. 1 @ gate valve in boiler starting line B-80 ND 25mm | |
| | | | | k. 1 @ common air vent valve B-80 ND 25mm | |
| | | | | l. 1 @ starting valve on modified boiler starting line | |
| | | | | m. 2 @ sop valves for steam to soot blowers ND 40mm | |
| | | | | n. 6 @ drain valves on impulse line to water level transmitters ND 10mm | |
| | | | | o. 2 @ stop valves from water injection to primary superheater | |
| | | | | p. 1 @ nonreturn valve I-62 ND 100mm | |
| | | | | q. 1 @ manometer valve, 2 @ closing valves to be overhauled | |
| | | | | r. 1 @ isolating valve downstream of safety valve on boiler drum | |
| | | | | t. 1 @ main stop valves #A-42 ND 200mm to be overhauled in place | |
| 641.08 | 70C-1 | 3440 | S002 | BOILER SHUT OFF VALVES | \$12,990 |
| <p>S). Furnish labor and material to open, inspect internally, overhaul, checked and calibrate the Cockburn A, B, C automatic rapid closure valve (A-41). Remote and local operation to be verified in good order after overhaul. Note: Do not charge work on this valve to Sub-division 3620.</p> | | | | | |
| 641.08.01 | 70C-2 | 3620 | S006 | OVHL OF SHUT OFF VALVES ON BOILER NO. 23 | \$2,750 |
| <p>Furnish labor and material to overhaul seven (7) additional drain valves. See X62 W. Hayes for location.</p> | | | | | |
| 641.08 | 70C-3 | 3620 | S012 | OVERHAUL SHUT OFF VALVES - BOILER NO. 23 | \$6,150 |
| <p>Furnish labor and material for AALBORG CISERV to accomplish additional repairs per inspection reports.</p> | | | | | |
| 641.11 | 70D | 3620 | S000 | OVHL OF SAFETY VALVES ON BOILER NO. 24 | \$10,100 |
| <p>Furnish labor and equipment to overhaul the following valves:</p> | | | | | |
| <p>a. 2 stop valves for surface and bottom blowing:</p> | | | | | |
| <p>1 surface blowing</p> | | | | | |
| <p>1 drum bottom blowing All valves ND 15mm</p> | | | | | |
| <p>1 header bottom blowing</p> | | | | | |
| <p>b. Stop valves for surface and bottom blowing:</p> | | | | | |

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| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|---|---------|---------|----------|---|--------------------|
| "OVHL OF SAFETY VALVES ON BOILER NO. 24" continued | | | | | |
| | | | | 1 surface blowing | |
| | | | | 1 drum bottom blowing | All valves ND 15mm |
| | | | | 1 header bottom blowing | |
| | | | | c. Venting valves: | |
| | | | | 3 on boiler drum ND 12mm | |
| | | | | 1 on pipe for primary superheater ND 12mm | |
| | | | | 1 on pipe from secondary superheater ND 12mm | |
| | | | | d. 3 superheater header drain valve | |
| | | | | e. 1 drain valve from desuperheated steam line upstream of B051 valve, ND 25mm | |
| | | | | f. 2 drain valves from internal desuperheater ND 25mm | |
| | | | | g. 3 dumping valve I-69 from economizers ND 25mm | |
| | | | | h. 3 air vent valves I-68 from economizers ND 25mm | |
| | | | | i. 1 nonreturn valve in boiler starting line B-80 ND 25mm | |
| | | | | j. 1 @ gate valve in boiler starting line B-80 ND 25mm | |
| | | | | k. 1 @ common air vent valve B-80 ND 25 mm | |
| | | | | l. 1 @ starting valve on modified boiler starting line | |
| | | | | m. 2 @ stop valve for steam to soot blower ND 40mm | |
| | | | | n. 6 @ drain valves on impulse line to water level transmitters ND 10mm | |
| | | | | o. 2 @ stop valves for water injection to primary superheater | |
| | | | | p. 1 @ nonreturn valve I-62 ND 100mm | |
| | | | | q. 1 @ manometer valve, 2 @ closing valves to be overhauled | |
| | | | | r. 1 @ isolating valve downstream of safety valve on boiler drum | |
| | | | | t. 1 @ main stop valves #A-42 ND 200mm to be overhauled in place. | |
| 641.11 | 70D-1 | 3440 | S002 | BOILER SHUT OFF VALVES | \$12,990 |

S). Furnish labor and material to open, inspect internally, overhaul, checked and calibrate the Cockburn A, B, C automatic rapid closure valve (A-41). Remote and local operation to be verified in good order after overhaul.
 Note: Do not charge work on this valve to Sub. division 3620.

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|---|---------|---------|----------|---|----------|
| 641.11.01 | 70D-2 | 3620 | S006 | OVHL OF SHUT OFF VALVES ON BOILER NO. 24 | \$2,750 |
| <i>Furnish labor and material to overhaul seven (7) additional drain valves. See X62 W. Hayes for location.</i> | | | | | |
| 641.11 | 70D-3 | 3620 | S012 | OVERHAUL SHUT OFF VALVES - BOILER NO. 24 | \$10,100 |
| <i>Furnish labor and material for AALBORG CISERV to accomplish additional repairs per inspection reports.</i> | | | | | |
| 641.06 | 71A | 3630 | S000 | OVHL OF SAFETY VALVES ON BOILER NO. 22 | \$2,100 |
| <i>Furnish labor and equipment to carry out the following:</i> | | | | | |
| <i>The following safety valves to be overhauled:</i> | | | | | |
| a. <i>For saturated steam, two (2) Cocard Crosby valves, type HC65MS, set point 71.3 and 71.5 kg/cm2 respectively. Blow down to be 3-5%.</i> | | | | | |
| b. <i>For superheated steam, one (1) Forster Vapor Valve set at 66 kg/cm2. Also pilot valve and slave jack assembly to be thoroughly checked and adjusted. Blow down to be 3-5%.</i> | | | | | |
| c. <i>Safety valve for Penhoet economizer type Cocard Crosby JO.55.A, set point 95 kg/cm2. Blow down to be approximately 5%.</i> | | | | | |
| 641.06.01 | 71A-1 | 3630 | S004 | OVERHAUL OF SAFETY VALVES ON BOILER 22 | \$980 |
| <i>Modify Item 71A to read two (2) safety valves in lieu of one (1).</i> | | | | | |
| 641.LATE | 71A-2 | 3630 | S008 | OVERHAUL OF SAFETY VALVES ON BOILER 22 | \$1,380 |
| <i>Furnish labor and material to manufacture twelve (12) pieces of 2 1/8" O.D. x 2" I.D. x 1/8" thick out of mild steel and heat treat. Rings are to be used as valve replacement for boiler safety valves.</i> | | | | | |
| 641.09 | 71B | 3630 | S000 | OVHL OF SAFETY VALVES ON BOILER NO. 23 | \$2,100 |
| <i>The following safety valves to be overhauled:</i> | | | | | |
| A. <i>For saturated steam, two (2) Cocard Crosby valves, type HC 65 MS, set point 71.3 and 71.5 kg/cm2 respectively. Blow down to be 3.5%.</i> | | | | | |
| B. <i>For superheated steam, one (1) Forster Vapor Valve set at 66 kg/cm2. Also pilot valve and slave jack assembly to be thoroughly checked and adjusted. Blow down to be 3.5%.</i> | | | | | |
| C. <i>Safety valve for Penhoet economizer type Cocard Crosby J.O.55.A set point 95 kg/cm2. Blow down to be 3.5%.</i> | | | | | |
| 641.09.01 | 71B-1 | 3630 | S004 | OVERHAUL OF SAFETY VALVES ON BOILER 23 | \$980 |
| <i>Modify Item 71B to read two (2) safety valves in lieu of one (1).</i> | | | | | |
| 641.12 | 71C | 3630 | S000 | OVHL OF SAFETY VALVES FOR BOILER NO. 24 | \$2,100 |
| <i>Furnish labor and equipment to carry out the following:</i> | | | | | |
| A. <i>For saturated steam two (2) Cocard Crosby valves type HC 65 MS, set point 71.3 and 71.5 kg/cm2 respectively. Blow down to be 3.5%.</i> | | | | | |

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"OVHL OF SAFETY VALVES FOR BOILER NO. 24" continued

B. For superheated steam, one (1) Forster Vapor Valve, set at 66 kg/cm2. Also pilot valve and slave jack assembly to be thoroughly checked and adjusted. Blow down to be 3.5%.

C. Safety valve for Penhoet economizer type Cocard Crosby J.O.55.A, set point 95 kg/cm2. Blow down to be approximately 5%.

| | | | | | |
|-----------|-------|------|------|--|-------|
| 641.12.01 | 71C-1 | 3630 | S004 | OVERHAUL OF SAFETY VALVES ON BOILER 24 | \$980 |
|-----------|-------|------|------|--|-------|

Modify Item 71C to read two (2) safety valves in lieu of one (1).

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|--------|-----|------|------|---|---------|
| 751.04 | 71D | 3630 | S000 | OVHL OF SAFETY VALVES FOR BOILER NO. 21 | \$2,100 |
|--------|-----|------|------|---|---------|

Furnish labor and equipment to release and bring to specialty shop the following safety valves for complete overhaul, testing and inspection:

A. Two (2) Cocard Crosby valves, type HC65MS, to be set at 71.3 and 71.5 kg/cm2 respectively. Blow-down to be 3-5%. Valves are for saturated steam.

B. One (1) Forster vapor valve to be set at 66 kg/cm2. Blow down to be 3-5%. Pilot valve and slave jack assembly to be thoroughly checked and adjusted.

C. One (1) safety valve for penhoet economizer, type cocard Crosby JO. 55 A, with set point at 95 kg/cm2. Blow-down to be approx. 5%.

| | | | | | |
|-----------|-------|------|------|--|-------|
| 751.04.01 | 71D-1 | 3630 | S004 | OVERHAUL OF SAFETY VALVES ON BOILER 21 | \$980 |
|-----------|-------|------|------|--|-------|

Modify Item 71D to read two (2) safety valves in lieu of one (1).

| | | | | | |
|--------|----|------|------|--------------------------------|---------|
| 641.13 | 72 | 3640 | S000 | ISOLATING VALVE FOR BOILER FAN | \$4,600 |
|--------|----|------|------|--------------------------------|---------|

Eight (8) isolating valves for boiler fan to be cleaned, freed up and lubricated on place. This is made possible by manhole covers in air duct and inspection covers over valve stem. Teleflex cabling for remote operation to be removed, and hand wheel to be mounted directly on valve stem. Ref. drwg. CHP 5.18.

| | | | | | |
|--------|----|------|------|--|----------|
| 757.01 | 73 | 3660 | S000 | INSPECTION OF LOW PRESSURE STEAM GENERATOR | \$11,600 |
|--------|----|------|------|--|----------|

Furnish labor and equipment to release and remove two (2) manhole covers on the steam drum. When directed, covers to be reinstalled with new owner-furnished gaskets.

The following steam drum mountings to be overhauled as detailed in section A-general conditions, paragraphs A-30 and A-33.

- a) One (1) safety valve ND 80mm
- b) One (1) stop valve ND 125mm
- c) Two (2) vent valves ND 25mm
- d) Two (2) pressure indicator valves ND 15mm
- e) One (1) valve for impulse ND 15mm
- f) Two (2) valves for level control ND 25mm
- g) Two (2) valves for sampling test ND 15mm
- h) Four (4) valves for blowdown ND 25mm
- i) One (1) drain valve ND 32mm
- j) Two (2) feedwater valves ND 50mm

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S/S NORWAY - Kloster Cruise Limited
Billing Statement

Job Order: 1166E
Date 10/7/93

| Cust No. | NN Item | Sub Div | Auth Doc | Task Description | Price |
|--|---------|---------|----------|---|-----------------|
| "INSPECTION OF LOW PRESSURE STEAM GENERATOR" continued | | | | | |
| <p>k) Two (2) valves for drain cooler level ND 25mm l) One 91) vent valve level contr. ND 15mm m) One (1) drain valve level contr. ND 15mm</p> <p>After all repairs, steam generator to be hydrostatically tested on primary and secondary sides, including level control balloon and drain cooler, same to be witnessed by Lloyd's surveyor.</p> | | | | | |
| 757.01.01 | 73-1 | 3660 | S012 | INSPECTION OF LOW PRESSURE STEAM GENERATOR | \$11,540 |
| <p>Furnish labor and material to remove head from L.P. steam generator condensate cooler. Ship to plug any leaking tubes found during hydro. After completion of Hydro; Reinstall head and relag.</p> | | | | | |
| 554.04 | 74 | 3900 | S000 | CONTAINERS FOR TEMPORARY STORING OF FROZEN & | \$5,600 |
| <p>Provide four (4) 40ft. containers for storing of perishable food as follows:</p> <p>Two (2) containers for frozen food. Two (2) containers for refrigerated food.</p> <p>All containers to be placed on the pier and as close to the crew gangway as possible. Temperatures in the containers to meet the standards of U.S. Public Health Service.</p> | | | | | |
| 135.02 | 75 | 4020 | S000 | INSTALLATION OF HEAT LAMPS | \$8,800 |
| <p>Furnish labor and material to install, maintain and remove suitable heating lamps on electric motors for the various pieces of machinery listed below, a total of 157 lamps.</p> <p>In forward boiler room:</p> <p>One (1) bilge water pump No. 23 One (1) trimming pump Two (2) transfer pumps No. 11-13 Seven (7) motors for Serck Evaporator One (1) ash pump for incinerator</p> <p>In after boiler room:</p> <p>One (1) cooling pump for boiler fans Two (2) fire pumps No. 22-24 Two (2) spiros compressors No. 1-2 Two (2) transfer pumps No. 21-23 Four (4) fuel oil pumps No. 21-23-25-27 One (1) bilge pump No. 22 One (1) ballast drain pump No. 22 One (1) trimming pump One (1) general service pump No. 22 One (1) bilge ejector pump</p> <p>In forward engine room:</p> <p>One (1) spray water pump for evaporator Two (2) purge recovery pumps No. 11-12 Two (2) brine pumps No. 11-13 One (1) fire pump No. 12</p> | | | | | |

CERTIFIED TO BE A TRUE COPY
 [Signature] LTJG USCG
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