

#### **Service Information System**

Welcome: d340sxe

Date Updated -04/05/2015

Product: MARINE ENGINE Model: 3406E MARINE ENGINE 9WR

Configuration: 3406E Marine Engine 9WR00001-UP

**Operation and Maintenance Manual** 3406E and C15 Marine Engines Media Number -SEBU7005-12

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i06146996

#### **Maintenance Interval Schedule - Prime Power**

SMCS - 1000; 4450; 7500

Ensure that all safety information, warnings, and instructions are read and understood before any operation or any maintenance procedures are performed.

The user is responsible for the performance of maintenance, including all adjustments, the use of proper lubricants, fluids, filters, and the replacement of components due to normal wear and aging. Failure to adhere to proper maintenance intervals and procedures may result in diminished performance of the product and/or accelerated wear of components.

Use mileage, fuel consumption, service hours, or calendar time, WHICH EVER OCCURS FIRST, in order to determine the maintenance intervals. Products that operate in severe operating conditions may require more frequent maintenance.

Note: Before each consecutive interval is performed, all maintenance from the previous interval must be performed.

#### When Required

Battery - Replace Battery or Battery Cable - Disconnect Coolant - Change Coolant Extender (ELC) - Add Engine - Clean Engine Oil Level Gauge - Calibrate Engine Storage Procedure - Check Fuel System - Prime Heat Exchanger - Inspect Maintenance Recommendations

Sea Water Strainer - Clean/Inspect Zinc Rods - Inspect/Replace

# **Daily**

Coolant Level - Check Engine Air Cleaner Service Indicator - Inspect Engine Oil Level - Check Fuel System Primary Filter/Water Separator - Drain Walk-Around Inspection

#### **Every 50 Service Hours or Weekly**

Aftercooler Condensate Drain Valve - Inspect/Clean Sea Water Strainer - Clean/Inspect Zinc Rods - Inspect/Replace

Initial 500 Hours (for New Systems, Refilled Systems, and Converted Systems)

Coolant Sample (Level 2) - Obtain

**Every 500 Service Hours** 

Coolant Sample (Level 1) - Obtain

**Every Year** 

Coolant Sample (Level 2) - Obtain

**Every 6000 Service Hours or 6 Years** 

#### Aftercooler Core - Replace

# First 14 400 L (3750 US gal) of Fuel or 250 Service Hours

Engine Valve Lash - Check Engine Valve Rotators - Inspect Fuel Injector - Check

# Every 14 400 L (3750 US gal) of Fuel or 250 Service Hours or 1 Year

Battery Electrolyte Level - Check

Belts - Inspect/Adjust/Replace

Cooling System Supplemental Coolant Additive (SCA) - Test/Add

Engine - Clean

Engine Air Cleaner Element (Single Element) - Inspect/Clean/Replace

Engine Oil Sample - Obtain

Fuel System Primary Filter (Water Separator) Element - Replace

Fuel System Secondary Filter - Replace

Fuel Tank Water and Sediment - Drain

Hoses and Clamps - Inspect/Replace

#### Every 14 400 L (3750 US gal) of Fuel or 250 Service Hours or 1 Year (Shallow Sump)

Engine Oil and Filter - Change

#### Every 28 500 L (7500 US gal) of Fuel or 500 Service Hours or 1 Year (Deep Sump)

Engine Oil and Filter - Change

#### Every 57 000 L (15 000 US gal) of Fuel or 1000 Service Hours

Turbocharger - Inspect

#### Every 57 000 L (15 000 US gal) of Fuel or 1000 Service Hours or 2 Years

Aftercooler Core - Clean/Test

# Every 170 400 L (45 000 US gal) of Fuel or 3000 Service Hours

Auxiliary Water Pump (Bronze Impeller) - Inspect

Coolant Temperature Regulator - Replace

Crankshaft Vibration Damper - Inspect

Engine Mounts - Inspect

Engine Speed/Timing Sensor - Clean/Inspect

Engine Valve Lash - Check

Engine Valve Rotators - Inspect

Fuel Injector - Check

Heat Exchanger - Inspect

Starting Motor - Inspect

#### Every 284 000 L (75 000 US gal) of Fuel or 5000 Service Hours

Alternator - Inspect Water Pump - Inspect

# Every 570 000 L (150 000 US gal) of Fuel or 10 000 Service Hours

Maintenance Recommendations

Overhaul (Major)

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